

Bottom of Numbers – 6 inches (150 mm) from the inside edge of the pavement marking

Location:

- * 2,3, & 5 Lane Pavements – right edge of pavement in direction of increasing stations
- * Multi-Lane Divided Roadways – outside edge of pavement in both directions
- * Ramps – along baseline edge of pavement

Position – stations shall be placed so they can be read from the adjacent shoulder

Format – English (Metric) pavement stations shall use this format "XXX (XX + X00)" where X represents the pavement station

This work will not be paid for separately, but will be considered included in the cost of the associated pavement and /or overlay pay items.

HOT-MIX ASPHALT MIXTURE REQUIREMENTS

BITUMINOUS MIXTURE REQUIREMENTS

The following mixture requirements are applicable for this project:

Contract 68401 IL 26 from north of Spring Bay to the Marshall County line

Mixture Use(s):	Surface Course (1 1/2")	Level Binder (3/4")	Center Joint Repair (2 1/2")
AC/PG:	PG 64-22	SBS or SBR 70-22	PG 64-22
RAP% (Max): **	15%	0%	25%
Design Air Voids:	4.0% @ N=50	3.0% @ N=50	4.0% @ N=50
Mixture Composition: (Gradation Mixture)	IL 9.5 or IL12.5	IL 4.75	IL 19.0
Friction Aggregate:	Mixture D (Dolomite only)	N.A.	N.A.

** If RAP option is selected, the asphalt cement grade may need to be adjusted, this will be determined by the Materials Engineer.

BUTT JOINT CUTTING TIME RESTRICTION

Butt joints shall not be milled more than three (3) days prior to placement of the bituminous surface course.

PAVING SURFACE COURSE

Continuous paving operations on the main roadway shall be maintained at all times during the construction of the hot-mix asphalt surface. No interruptions for side roads, entrances, turn lanes, etc. will be allowed.

ENGINEERS FIELD OFFICE

Add the following sentence to the end of paragraph 670.02 (i) and 670.04 (e):
All of the telephone lines provided shall have unpublished numbers.

AGGREGATE FOR DRIVEWAY REPLACEMENT

The material used for construction of permanent aggregate driveways shall be gravel or crushed stone as directed by the Engineer, to replace in kind the existing aggregate driveways.

No additional compensation shall be provided for this requirement but shall be considered as included in the cost of the pay item for the aggregate as specified on the plans.