## GENERAL NOTES

Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts in painted areas and M164 Type 3 in unpainted areas. Bolts  $^{7}_{8}$  in.  $\phi$ , holes 15,6 in. \$\phi\$, unless otherwise noted.

Calculated weight of Structural Steel = 91,300 lbs.

All structural steel shall be AASHTO M 270 Grade 50W

No field welding is permitted except as specified in the contract documents.

Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60 (IL Modified), See Special Provisions

Reinforcement bars designated (E) shall be epoxy coated.

Bearing seat surfaces shall be constructed or adjusted to their designated elevations within a tolerance of 18 inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

Structural steel shall only be painted for a distance equal to the depth of embedment into the concrete cap plus 3 inches. Those areas shall be primed in the shop with a Department approved zinc rich primer. No field painting shall be required. All structural steel shall be cleaned as specified in the Special Provision for "Surface Preparation and Painting Requirements for Weathering Steel".

Layout of slope protection system may be varied in the field to suit ground conditions as directed by the Engineer.

The Contractor shall drive test piles to 110% of the Nominal Required Bearing specified in the pile data information in production locations of the substructures indicated or approved by the Engineer before ordering the remainder of piles.

All construction joints shall be bonded.

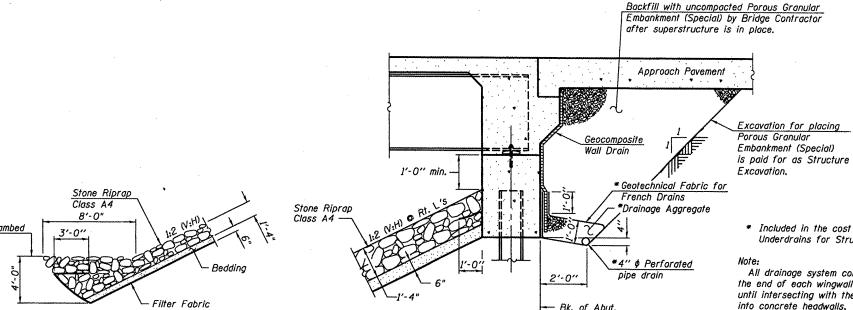
The Contractor is advised that the existing steel superstructure is a continuous structure and removal must be done in a proper sequence, possibly with

The Steel H-piles shall be according to AASHTO M270 Grade 50. Slipforming of the parapets is not allowed.

## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

MOUTE NO.	BECYTON	**************************************		TOTAL SHEETS	SHEET NO.	SHE	ET NO.	2
FAS 1360	65-BR	WOODFORD		39	<b>1</b> 5	19	SHEETS	
PEO, ROAD GIST, NO. 7		ILLINGIS	PEO, AID PROJECT-					

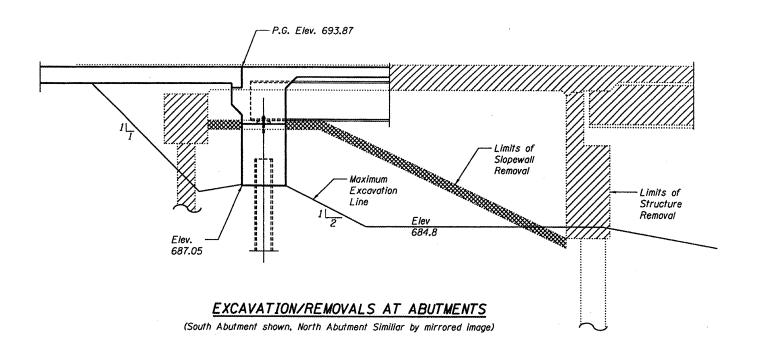
Contract # 68530



\* Included in the cost of Pipe Underdrains for Structures 4".

SECTION THRU INTEGRAL ABUTMENT

All drainage system components shall extend to 2'-0" from the end of each wingwall except an outlet pipe shall extend until intersecting with the side slopes. The pipes shall drain into concrete headwalls. (See Article 601.05 of the Standard Specifications and Highway Standard 601101).



SECTION B-B

See Sheet 1 for Section Cut.

STATION 1116 + 87.00 BUILT 20 BY STATE OF ILLINOIS F.A.S. RTE. 1360 SEC. 65-BR LOADING HS20-44 STRUCTURE NO. 102-0081

> NAME PLATE See Std. 515001

> > GENERAL DATA F.A.S. ROUTE 1360 SEC. 65-BR IL ROUTE 251 OVER PANTHER CREEK WOODFORD COUNTY STATION 1116+87.00 STRUCTURE NO. 102-0081

> > > EFK Moen, LLC Civil Engineering Design

DESIGNED CTW CHECKED CDL DRAWN DP CHECKED CTW