

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths									
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6			
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''			
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3'-8''			
6	2'-1''	2'-11''	3'-1''	3'-6''	3′-10′′	4'-5''			
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′			
8	3'-8''	5′-1′′	5′-5′′	6'-2''	6′-9′′	7'-8''			
9	4'-7''	6′-5′′	6′-10′′	7'-9''	8'-7''	9′-8′′			

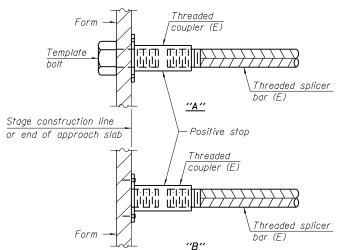
Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C Table 3: Epoxy bar, 0.8 Class C Table 4: Epoxy bar, Top bar lap, 0.8 Class C Table 5: Epoxy bar, Class C Table 6: Epoxy bar, Top bar lap, Class C

Threaded splicer bar length = min. lap length + $1^{l_{2}''}$ + thread length

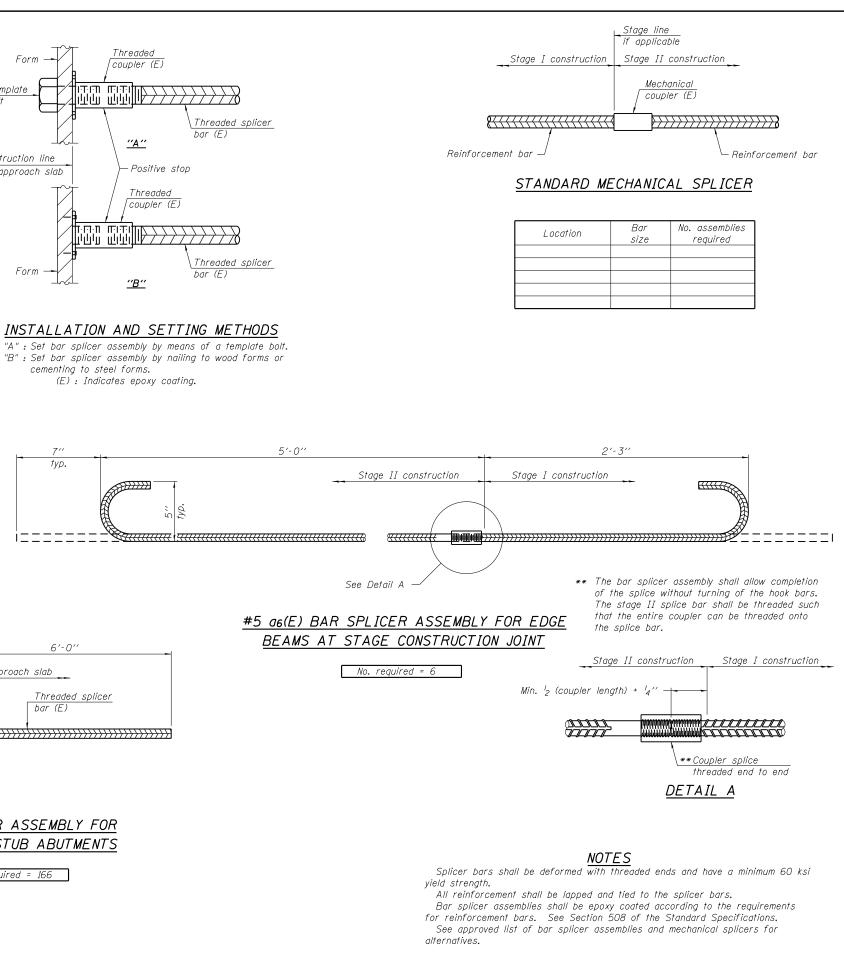
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

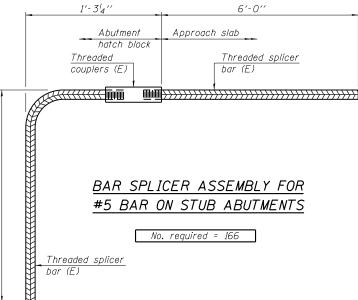
Location	Bar	No. assemblies	Table for minimum
Locarion	size	size required lap	
Deck	#5	1,070	5
Approach Slab	#4	50	6
Approach Slab	#5	172	5
West Abutment	#5	19	6
East Abutment	#5	19	6
Pier 1 Cap, Top	#9	6	6
Pier 1 Cap, Bottom	#9	7	5
Pier 1 Cap, Side	#5	10	6
Pier 1 Crashwall	#5	9	6
Pier 2 Cap, Top	#9	6	6
Pier 2 Cap, Bottom	#9	7	5
Pier 2 Cap, Side	#5	10	6
Pier 3 Cap, Top	#9	6	6
Pier 3 Cap, Bottom	#9	7	5
Pier 3 Cap, Side	#5	10	6
Pier 4 Cap, Top	#9	6	6
Pier 4 Cap, Bottom	#9	7	5
Pier 4 Cap, Side	#5	10	6
Pier 4 Crashwall	#5	9	6



- "B" : Set bar splicer assembly by nailing to wood forms or









BSD-1 8-31-12

USER NAME =				BAR SPLICER ASSEMBLY DETAILS	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEET SHEETS NO.
					94	1920-B	СООК	142 113
PLOT SCALE = PLOT DATE =			DEPARTMENT OF TRANSPORTATION					CT NO. 60J15
	USER NAME =	CHECKED - J.A.Z. PLOT SCALE = DRAWN - E.E.J.	CHECKED - J.A.Z. REVISED - PLOT SCALE = DRAWN - E.E.J. REVISED -	CHECKED - J.A.Z. REVISED - PLOT SCALE = DRAWN - E.E.J. REVISED -	CHECKED - J.A.Z. REVISED - PLOT SCALE = DRAWN - E.E.J. REVISED -	CHECKED J.A.Z. REVISED - PLOT SCALE = DRAWN - E.J. REVISED -	CHECKED J.A.Z. REVISED - PLOT SCALE = DRAWN - E.E.J. REVISED -	CHECKED - J.A.Z. REVISED - STATE OF ILLINOIS BAR SPLICER ASSEMBLY DETAILS RTE. SECTION CONTRACT PLOT SCALE = DRAWN - E.E.J. REVISED - DEPARTMENT OF TRANSPORTATION STRUCTURE NO. 016–1149 1920-B CONTRACT