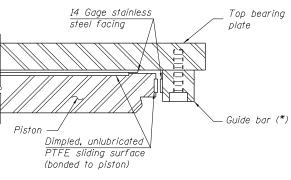


NOTE: d=1/8" per each 100' of expansion for every 15° temperature

change from the normal temperature of 50°F.



DETAIL 1

As alternates to the bolted connection shown, The guide bars may be connected to the top bearing plate by groove welds or the guide bars and top bearing plate may be fabricated as a single piece.

All steel for bearings shall conform to the requirements of AASHTO M270 Grade 50, unless otherwise noted.

Two $^{l}_{8}$ in, adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on bearing details.

Anchor bolts shall be ASTM F1554 all threads (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified. The corresponding specified grade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554.

PTFE and stainless steel materials shall conform to AASHTO requirements and the Special Provisions for High Load Multi-Rotational Bearings.

Total bearing height is estimated based on manufacturer data. Actual bearing height may differ from contract plans. The Contractor shall be responsible for verifing bearing heights and adjusting seat elevations, if required, prior to placing abutment concrete. Modifications to the Wt dimension for bearings at abutments shall take into account the location of the backwall and required expansion length if exceeding the end of the girder.

All (embedded and separate) bearing plates, side retainers, anchor bolts, nuts, washers and pintles shall be galvanized according to AASHTO M111 or M232 as applicable.

H.S. bolts in bearing assembly shall be galvanized according to AASHTO M298 Class 50.

See Sheet SR26 of SR41 for Bearing Schedule.

BILL OF MATERIAL

Item	Unit	Total
High Load Multi-Rotational Bearings, Guided Expansion, 200 kips	Each	7
Anchor Bolts, 1"	Each	28

COLLINS 123 N. Mocker Dr. Sultre 1901 (1902)

USER NAME =	DESIGNED - AMS	REVISED
	CHECKED - LDB	REVISED
PLOT SCALE =	DRAWN - DR	REVISED
PLOT DATE =	CHECKED - JMH	REVISED

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

HIGH LOAD MULTI-ROTATIONAL BEARINGS GUIDED EXPANSION
STRUCTURE NO. 016–1323

SHEET NO. SR25 OF SR41 SHEETS

F.A.P. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEE NO.
0383	0303-474HB-R		COOK	368	266
			CONTRACT	NO. 6	OF 63
	ILLINOIS FED.	ΑI	D PROJECT		