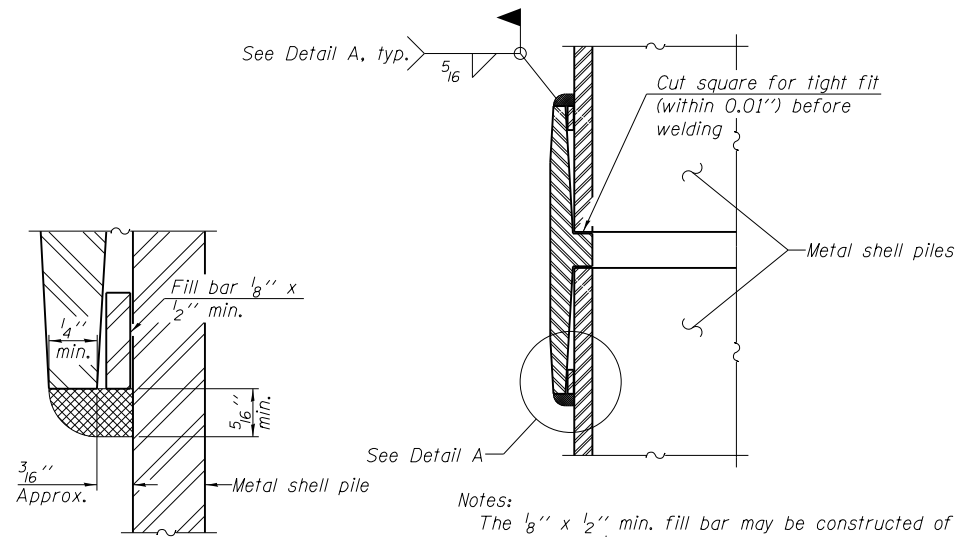


**METAL SHELL PILE TABLE**

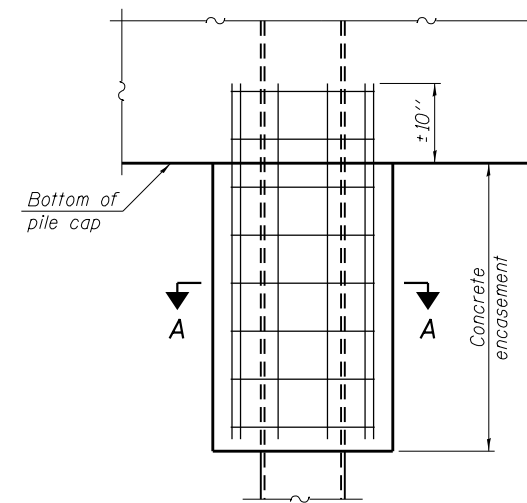
Designation and outside diameter	Wall thickness t	Weight per foot (Lbs./ft.)	Inside volume (yd. <sup>3</sup> /ft.)
PP12	0.179"	22.60	0.0274
PP12	0.250"	31.37	0.0267
PP14	0.250"	36.71	0.0368
PP14	0.312"	45.61	0.0361



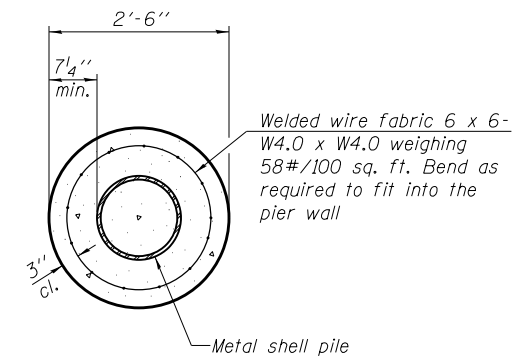
**DETAIL A**

**Notes:**  
 The 1/8" x 1/2" min. fill bar may be constructed of 2 bars with a 1/8" max. gap between them.  
 Pile segments shall be driven to solid contact with splicer before welding.

**WELDED COMMERCIAL SPLICE**



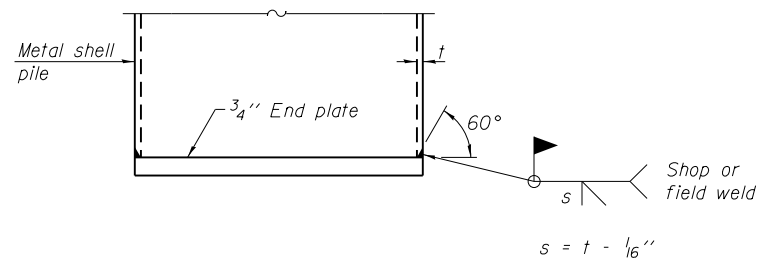
**ELEVATION**



**SECTION A-A**

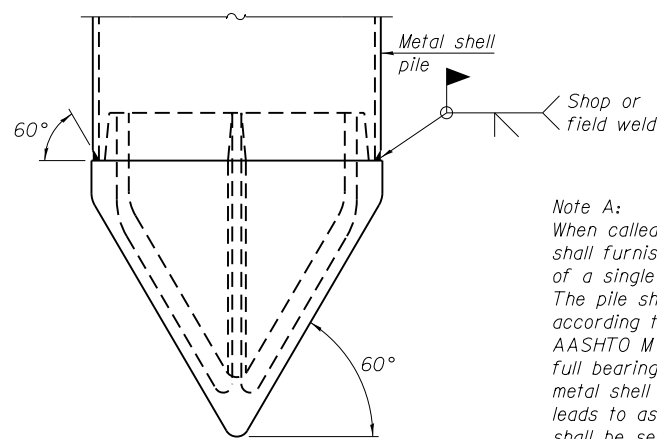
**Note:**  
 Forms for encasement may be omitted when soil conditions permit.

**CONCRETE ENCASEMENT AT PIERS**



**END PLATE ATTACHMENT**

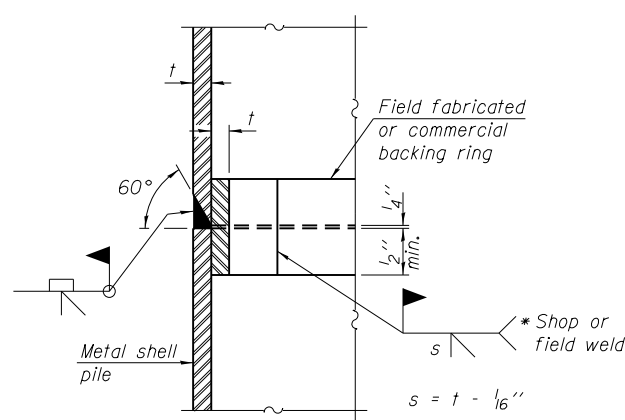
$s = t - 1/16"$



**METAL SHELL PILE SHOE ATTACHMENT**

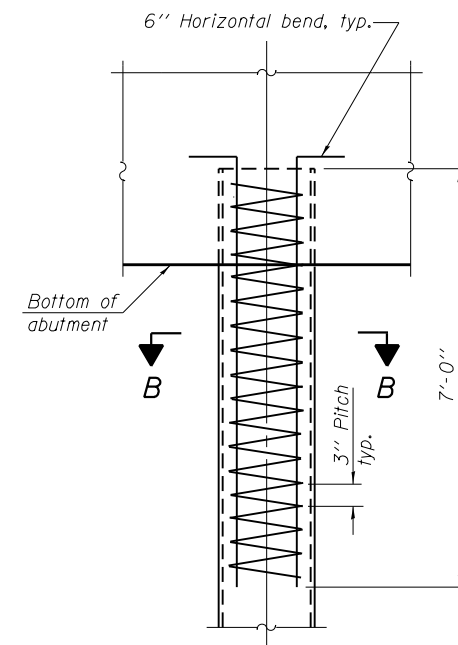
(See Note A)

**Note A:**  
 When called for on the plans, the Contractor shall furnish metal shell pile shoes consisting of a single piece conical pile point as shown. The pile shoes shall be cast in one piece steel according to either ASTM A 148 Grade 90-60 or AASHTO M 103 Grade 65-35 and shall provide full bearing over the full circumference of the metal shell pile. The pile shoe shall have tapered leads to assure proper alignment and fitting and shall be secured to the pile with a circumferential weld.



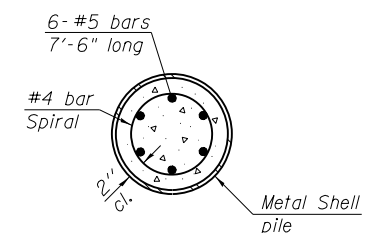
**COMPLETE PENETRATION WELD SPLICE**

\* Field fabricated backing ring may be made from pile shell by removing segment to allow reducing circumference and vertically rejoin with partial joint penetration weld.



**ELEVATION**

**METAL SHELL REINFORCEMENT AT ABUTMENTS**



**SECTION B-B**

**Note:**  
 The metal shell piles shall be according to ASTM A 252 Grade 3.

F-MS 1-27-12

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 ILLINOIS PROFESSIONAL DESIGN FIRM LICENSE NO. 184-000993

USER NAME =	DESIGNED - EKM	REVISED
	CHECKED - LDB	REVISED
PLOT SCALE =	DRAWN - PRH	REVISED
PLOT DATE =	CHECKED - EKM	REVISED

**STATE OF ILLINOIS  
 DEPARTMENT OF TRANSPORTATION**

**METAL SHELL PILE DETAILS  
 STRUCTURE NO. 016-2573**

SHEET NO. ST26 OF ST30 SHEETS

F.A.I. R.T.E.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94	0303-474HB-R	COOK	368	308
CONTRACT NO. 60F63			ILLINOIS FED. AID PROJECT	