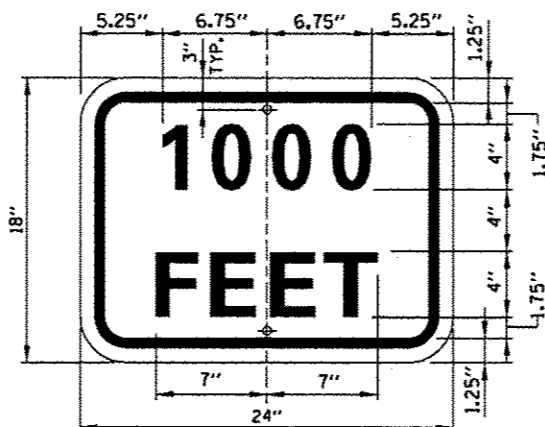


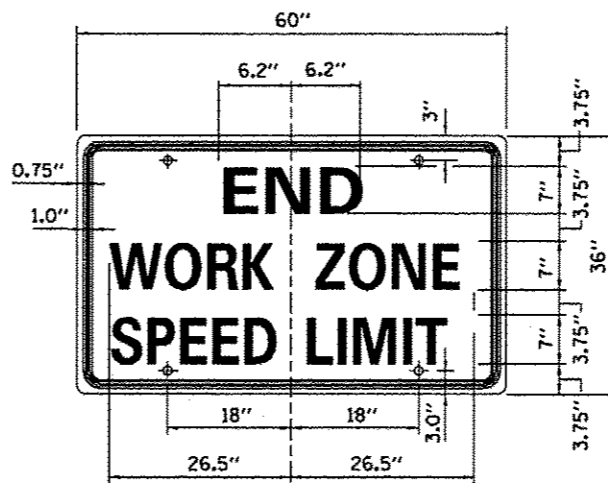
SIGN G20-I102 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x24"  
 LETTERING: 6" FEDERAL SERIES C,  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN  
 ON SIGN G20-2A



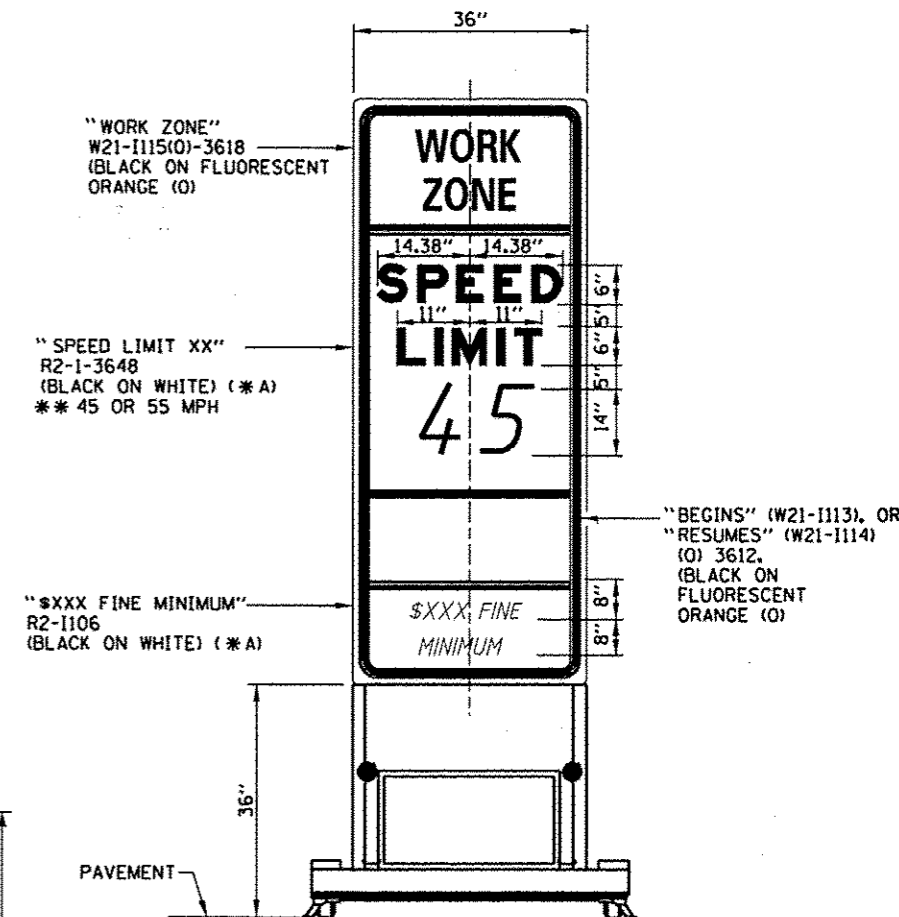
SUPPLEMENTAL PLATE (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 24"x18"  
 LETTERING: 4" FEDERAL SERIES D  
 MOUNTING HOLES: 7/16" DIA.



SIGN G20-I103 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x36"  
 LETTERING: 6" FEDERAL SERIES C,  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



WORK ZONE SPEED LIMIT SIGN ASSEMBLY

GENERAL NOTES:

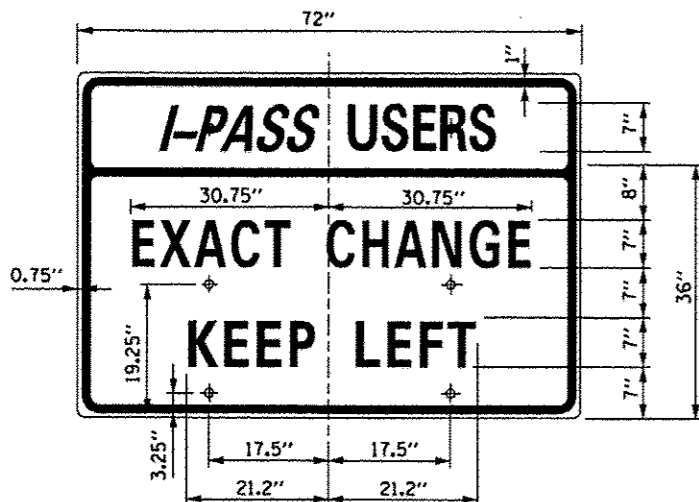
1. ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
2. SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
3. SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.  
 (O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.  
 (\*A)-REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.

CONTRACT 60I31 SHEET 934 OF 963  
 SHEET 2 OF 2



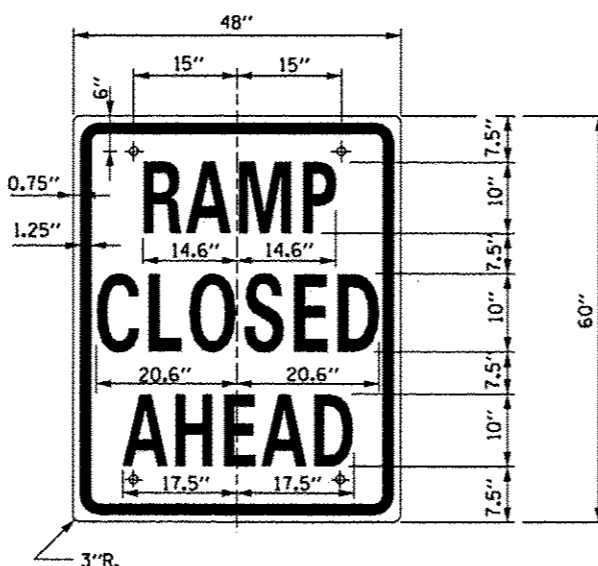
CONSTRUCTION SIGNS

STANDARD E1-02



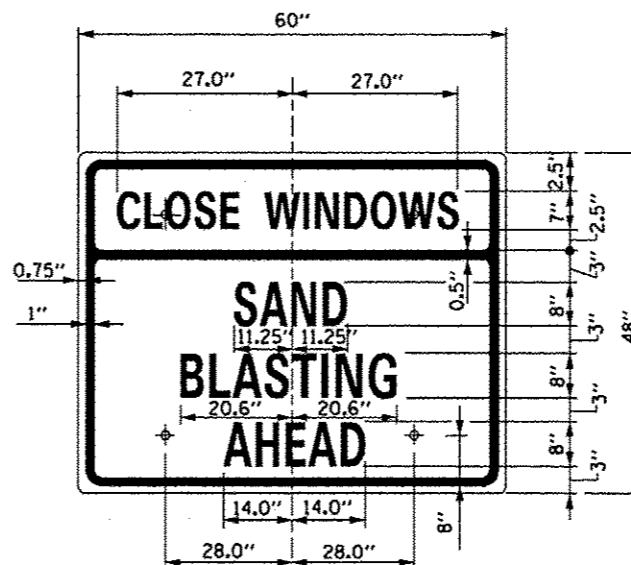
SIGN TS-7

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (\*A)  
 BORDER AND LETTERS - BLACK  
 SIZE: 72"x36"  
 LETTERING: 7" FEDERAL SERIES C  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



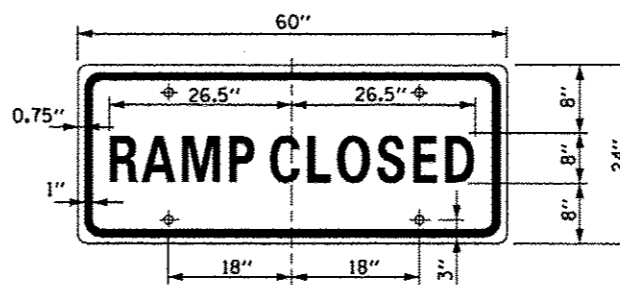
SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x60"  
 LETTERING: 10" FEDERAL SERIES C  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-10 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x48"  
 LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-6

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x24"  
 LETTERING: 8" FEDERAL SERIES C  
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

APPROVED *Paul Kovacs* DATE 5-1-2009  
 CHIEF ENGINEER