FOUNDATION TABLE

POST	FOUNDATION			REINFORCEMENT							STUB POST		
	DIA.	MIN. DEPTH	CY.* CONC.	VERTICAL BARS NO.	VERTICAL BARS SIZE	VERTICAL BARS LGTH.	BAR SPIRALS SIZE	BAR SPIRALS O.D.	BAR SPIRALS LGTH.	LBS.**	STUB LGTH.	STUB PROJECTION	LBS.***
W6x9	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-3"	3"	44
W6x15	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-6"	3"	71
W8x18	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-6"	3"	85
W10x22	2'-6"	6'-6"	1.18	8	#5	6'-3"	#3	26½"	105'	92	3'-0"	2½"	110
W10x26	2'-6"	7'-0"	1.27	8	#5	6'-9"	#3	26½"	112'	98	3'-0"	2½"	137
W12x26	2'-6"	7'-9"	1.41	8	#5	7'-6"	#3	26½"	119'	107	3'-0"	2½"	140
W14x30	3'-0"	7'-3"	1.90	8	#5	7'-0"	#3	32½"	145'	113	3'-0"	2½"	150
W14x38	3'-0"	8'-0"	2.09	8	#5	7'-9"	#3	32½"	153'	122	3'-6"	2½"	208
W16x45	3'-0"	8'-6"	2.23	8	#5	8'-3"	#3	32½"	162'	130	3'-6"	2½"	233

BASE CONNECTION DATA TABLE

BOLT SIZE AND TORQUE	A	B	C	D	E	T1	T2	W	R
⅝" Ø x 3¼" LG. TORQUE = 450" #	6"	2¼"	1¼"	3½"	1¼"	¾"	½"	¼"	11/32"
¾" Ø x 3¾" LG. TORQUE = 750" #	6"	2½"	1⅜"	3¼"	1⅜"	1"	½"	5/16"	11/32"
⅞" Ø x 4" LG. TORQUE = 950" #	7"	2¾"	1½"	4"	1½"	1"	¾"	⅜"	13/32"
1" Ø x 4½" LG. TORQUE = 1100" #	7½"	3"	1¾"	4"	1¾"	1¼"	¾"	⅜"	11/32"

- QUANTITY OF IDOT CLASS DS CONCRETE CONSISTS OF ALL CONCRETE NECESSARY FOR ONE FOUNDATION. (CUBIC YARDS)
- •• THIS INCLUDES REINFORCEMENT BARS AND SPIRAL HOOPING REQUIRED FOR ONE FOUNDATION.
- ••• INCLUDES WEIGHT OF STUB POST WITH ANGLES, GUSSETS, BASE PLATES, BOLTS, NUTS, WASHERS, PLUS BASE PLATES AND GUSSETS ON MAIN POST, PLUS FUSE PLATE (IF ANY) WITH BOLTS, NUTS AND WASHERS. (ONE POST)

EQUIVALENT TORQUE VALUES

450" # = 37.5' #
750" # = 62.5' #
950" # = 79.2' #
1100" # = 91.7' #

PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

1. ASSEMBLE POST TO STUB WITH H.S. BOLTS AND ONE OF THE THREE FLAT WASHERS ON EACH BOLT BETWEEN PLATES AS SHOWN.
2. SHIMS MAY BE USED BETWEEN PLATES TO LEVEL POST.
3. TIGHTEN BOLTS IN BASE PLATE IN A SYSTEMATIC ORDER TO THE REQUIRED TORQUE.
4. LOOSEN EACH BOLT AND RETIGHTEN TO THE REQUIRED TORQUE IN SAME ORDER AS INITIAL TIGHTENING.
5. BURR OR CENTER PUNCH THREADS AT JUNCTURE OF BOLT AND NUT TO PREVENT NUT FROM LOOSENING.

FUSE PLATE DATA TABLE / FUSE PLATE BOLT SIZE TABLE

POST	FUSE PLATE DATA TABLE J	K	L	T3	FUSE PLATE BOLT SIZE TABLE SIGN DEPTH 4'	5'	6'	7'	8'	9'	10'	11'	12'	13'	14'
W6x9	4"	2¼"	⅞"	¼"	½"Ø x 1½"	½"Ø x 1½"	½"Ø x 1½"	⅝"Ø x 1¾"	⅝"Ø x 1¾"	⅝"Ø x 1¾"	---	---	---	---	---
W6x15	6"	3½"	1¼"	⅜"	½"Ø x 1¾"	½"Ø x 1¾"	⅝"Ø x 2"	⅝"Ø x 2"	¾"Ø x 2"	¾"Ø x 2"	¾"Ø x 2"	¾"Ø x 2"	⅞"Ø x 2"	⅞"Ø x 2"	---
W8x18	5¼"	2¾"	1¼"	⅜"	½"Ø x 1¾"	½"Ø x 1¾"	½"Ø x 1¾"	⅝"Ø x 2"	⅝"Ø x 2"	¾"Ø x 2"	¾"Ø x 2"	⅞"Ø x 2¼"	⅞"Ø x 2¼"	⅞"Ø x 2¼"	⅞"Ø x 2¼"
W10x22	5¾"	2¾"	1½"	½"	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	⅝"Ø x 2"	⅝"Ø x 2"	¾"Ø x 2¼"	¾"Ø x 2¼"	⅞"Ø x 2¼"	¾"Ø x 2¼"	⅞"Ø x 2½"	1"Ø x 2½"
W10x26	5¾"	2¾"	1½"	⅝"	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	⅝"Ø x 2¼"	⅝"Ø x 2¼"	¾"Ø x 2½"	¾"Ø x 2½"	⅞"Ø x 2½"	⅞"Ø x 2½"	1"Ø x 2¾"	1"Ø x 2¾"
W12x26	6½"	3½"	1½"	⅝"	---	---	---	---	---	⅝"Ø x 2¼"	---	---	⅞"Ø x 2½"	⅞"Ø x 2½"	1"Ø x 2½"
W14x30	6¾"	3½"	1⅝"	½"	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	⅝"Ø x 2"	⅝"Ø x 2¼"	¾"Ø x 2¼"	¾"Ø x 2¼"	⅞"Ø x 2½"	1"Ø x 2½"
W14x38	6¾"	3½"	1⅝"	½"	---	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	½"Ø x 2"	⅝"Ø x 2¼"	⅝"Ø x 2¼"	¾"Ø x 2½"	¾"Ø x 2½"	⅞"Ø x 2½"	⅞"Ø x 2½"
W16x45	7"	3½"	1¾"	½"	---	---	---	½"Ø x 2"	½"Ø x 2"	⅝"Ø x 2¼"	⅝"Ø x 2¼"	⅝"Ø x 2¼"	¾"Ø x 2½"	¾"Ø x 2½"	⅞"Ø x 2½"

POST	FUSE PLATE DATA TABLE J	K	L	T3	FUSE PLATE BOLT SIZE TABLE SIGN DEPTH 15'	16'	17'	18'	19'	20'	21'	22'	23'	24'	---
W6x9	4"	2¼"	⅞"	¼"	---	---	---	---	---	---	---	---	---	---	---
W6x15	6"	3½"	1¼"	⅜"	---	---	---	---	---	---	---	---	---	---	---
W8x18	5¼"	2¾"	1¼"	⅜"	⅞"Ø x 2¼"	⅞"Ø x 2¼"	---	---	---	---	---	---	---	---	---
W10x22	5¾"	2¾"	1½"	½"	1"Ø x 2¾"	1"Ø x 2¾"	1"Ø x 2¾"	1"Ø x 2¾"	1"Ø x 2¾"	1"Ø x 2¾"	---	---	---	---	---
W10x26	5¾"	2¾"	1½"	⅝"	1"Ø x 2¾"	1⅛"Ø x 3"	1⅛"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	---
W12x26	6½"	3½"	1½"	⅝"	1"Ø x 2¾"	1"Ø x 2¾"	1⅛"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	---
W14x30	6¾"	3½"	1⅝"	½"	1"Ø x 2¾"	1"Ø x 2¾"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	---
W14x38	6¾"	3½"	1⅝"	½"	1"Ø x 2½"	1"Ø x 2¾"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	---
W16x45	7"	3½"	1¾"	½"	⅞"Ø x 2½"	1"Ø x 2¾"	1"Ø x 2¾"	1⅛"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	1¼"Ø x 3"	---

PROCEDURE FOR FUSE PLATE BOLT TIGHTENING:

ALL FRICTION FUSE BOLTS SHALL BE TIGHTENED IN THE SHOP AS APPROVED BY THE ENGINEER ACCORDING TO ONE OF THE FOLLOWING METHODS:

1. TURN-OF-NUT TIGHTENING.
2. TIGHTENING BY USE OF A DIRECT TENSION INDICATOR.

THE ABOVE METHODS OF INSTALLATION AND TIGHTENING SHALL CONFORM TO THE LATEST ISSUE OF THE SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A-325 OR A-490 BOLTS, FOR SLIP-CRITICAL CONNECTIONS AS ISSUED BY THE RESEARCH COUNCIL ON RIVETED AND BOLTED STRUCTURAL JOINTS OF THE ENGINEERING FOUNDATION.

TIGHTENING SHALL BE TO SUCH A DEGREE AS TO OBTAIN THE FOLLOWING MINIMUM RESIDUAL TENSION IN EACH BOLT.

BOLT DIA.	MIN. RESIDUAL BOLT TENSION	BOLT DIA.	MIN. RESIDUAL BOLT TENSION	BOLT DIA.	MIN. RESIDUAL BOLT TENSION
½"	12,050	⅞"	39,250	1¼"	71,700
⅝"	19,200	1"	51,500		
¾"	28,400	1⅛"	56,450		

Paul Kovacs
APPROVED ..... DIRECT ENGINEER ..... DATE 1-1-2010

SHEET 2 OF 3

Illinois Tollway
Open Roads for a Faster Future

A

CONTRACT 60I31 SHEET 945B OF 963

BREAKAWAY SIGN SUPPORT DETAILS

STANDARD F9-03