GENERAL NOTES

Fasteners shall be ASTM A325 Type 1, mechanically galvanized bolts. Bolts ${}^{7}_{8}$ " ϕ , holes ${}^{15}_{16}$ " ϕ , unless otherwise noted.

Calculated weight of Structural Steel =

AASHTO M 270 Grade 36 = 48.100 lb. AASHTO M 270 Grade 50 = 526,390 lb.

No field welding is permitted except as specified in the contract documents.

Reinforcement bars designated (E) shall be epoxy coated.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of $l_{\mathcal{B}}$ inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Concrete Sealer shall be applied to all exposed surfaces of the abutment backwalls, bridge seats, and pile caps.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

The Organic Zinc Rich Primer / Epoxy / Urethane Paint System shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception of the exterior surface and the bottom of the bottom flange of fascia beams, masked off connection surfaces, field installed fasteners and damaged areas, all of which shall be touched up in the field. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 3/4.

The concrete for bridge decks finished according to Article 503.16(a) of the Standard Specifications shall be placed and compacted parallel to the skew in uniform increments along centerline of bridge. The machine used for finishing shall be set parallel to the skew for striking off and screeding the concrete.

PLOT DATE = 03/29/2013

CHECKED - BAK

REVISED

See "Erection of Highly Skewed Steel Structures" Special Provision.

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<u>TOTAL BILL OF MATERIAL</u>									
ITEM	UNIT	SUPER	SUB	TOTAL					
Existing Structures No. 1	Each	1	-	1					
Shield	Sq Yd	1,373	-	1,373					
xcavation	Cu Yd	-	3,070	3,070					
tructures	Cu Yd	43.0	397.1	440.1					
uperstructure	Cu Yd	546.8	-	546.8					
k Grooving	Sq Yd	1,463	-	1,463					
Coat	Sq Yd	1,861	-	1,861					
and Erecting Structural Steel	L Sum	0.45	-	0.45					
Connectors	Each	7,728	-	7,728					
ent Bars, Epoxy Coated	Pound	139,470	35,740	175,210					
S	Each	2,142	176	2,318					
Metal Shell Piles 12" X 0.250"	Foot	-	2,354	2,354					
Metal Shell Piles 14" X 0.312"	Foot	-	1,400	1,400					
S	Foot	-	3,754	3,754					
letal Shells	Each	-	3	3					
5	Each	1	-	1					
Joint Strip Seal	Foot	138	-	138					
Bearing Assembly, Type I	Each	12	-	12					
ts 1"	Each	24	-	24					
ts 1 ¹ 4"	Each	12	-	12					
ealer	Sq Ft	-	1,421	1,421					
cuppers, DS-11	Each	1	-	1					
/stem	L Sum	-	0.5	0.5					
Stabilized Earth Retaining Wall	Sq Ft	-	4,250	4,250					
Soil Retention System	Sq Ft	-	2,850	2,850					
Mechanically Stabilized Earth Retaining Wall	Sq Ft	-	2,320	2,320					

STATION 818+04.71 BUILT 20 BY STATE OF ILLINOIS F.A.I. RT. 94 SEC. 2012-059-BR LOADING HL-93 STRUCTURE NO. 016-2470

NAME PLATE See Std. 515001

SHEET NO. S-2 OF

Removal of

Protective

Structure i

Concrete S

Concrete S

Bridge Dec

Protective

Furnishing

Stud Shear

Reinforcem

Bar Splicer

Furnishing

Furnishing

Driving Pile

Test Pile M

Name Plate

Preformed

Elastomeric

Anchor Bo

Anchor Boi

Concrete S

Drainage S

Drainage S

Mechanicall

Temparary

Temporary

Limits of reinforced soil mass, typ. (length to be determined by supplier)

ATA	F.A.I. RTE.	SECTION	COUNTY	TOTAL	SHEET NO.	
016–2470	94	2012-059-BR	СООК	631	377	
			CONTRACT	T NO. 6	50J12	
S-53 SHEETS	ILLINOIS FED. AID PROJECT					