

SEQUENCE OF CONSTRUCTION (PATCHING FIRST)	SEQUENC
• REMOVE THE EXISTING HMA MATERIAL OVER THE AREA TO BE PATCHED.	1. MILL HMA F or more o pavement
2. REMOVE AND REPLACE WITH CLASS C OR D PATCH.	A MINIMUM Place afte
B. REPLACE HMA MATERIAL OVER THE AREA TO BE PATCHED.	2.REMOVE AN to top of

A. ABBAS 04-27-98	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	PAVEMENT PATCHING FOR				F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
R. BORO 01-01-07 R. BORO 09-04-07		HMA SURFACED PAVEMENT				334 TR-TS BD400–04 (BD–22)		LAKE 58 39A CONTRACT NO. 60T88		39A
K. ENG 10-27-08		SCALE: NONE	SHEET NO. 1 OF 1 SHEETS	STA.	TO STA.	FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT				

OVERLAY, TYPICAL (INCLUDED IN THE COST OF HMA REMOVAL OVER PATCHES FOR PATCHING FIRST CONSTRUCTION OR IN THE COST OF PAVEMENT PATCHING FOR MILL FIRST CONSTRUCTION).

## - PROPOSED UNSUITABLE SUBGRADE REMOVAL AND REPLACEMENT

## ICE OF CONSTRUCTION (MILLING FIRST)

FIRST IF THERE IS AT LEAST  $4\frac{1}{2}$  inches OF HMA MATERIAL ON TOP OF THE EXISTING OR IF THE PAVEMENT IS FULL DEPTH HMA. OF 2 INCHES OF HMA MATERIAL SHALL BE IN FER MILLING.

ND REPLACE WITH FULL DEPTH CLASS D PATCHES MILLED SURFACE.

> ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.