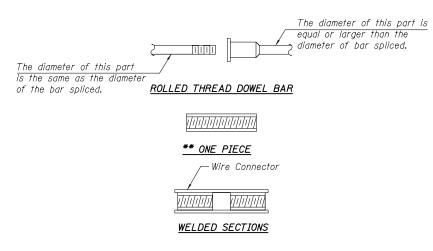
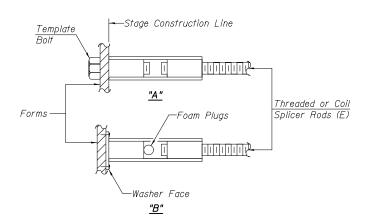
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



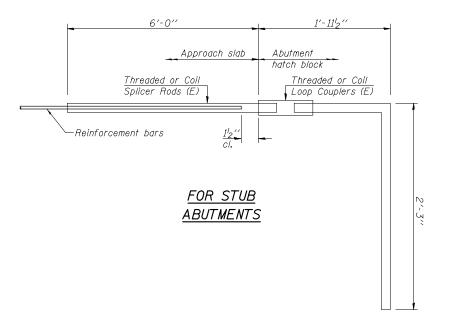
BAR SPLICER ASSEMBLY ALTERNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension No. Required = 196

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

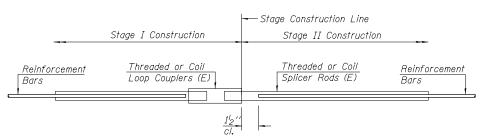
Minimum Capacity (Tension in kips) = 1.25 x fy x A_t

(Tension III Kips)
Minimum *Pull-out Strength = 0.66 x fy x A; (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi.

 A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

BAR SPLICER ASSEMBLIES			
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements	
		Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension
#4	1'-8''	14.7	7.9
#5	2'-2"	23.0	12.3
#6	2′-7′′	33.1	17.4
#7	3′-5′′	45.1	23.8
#8	4'-6''	58.9	31.3
#9	5′-9′′	75.0	39.6
#10	7′-3′′	95.0	50.3
#11	9′-0′′	117.4	61.8



STANDARD

BAR SPLICER ASSEMBLY DETAILS STRUCTURE NO. 032-0119



SHEET NO. 30 33 SHEETS

TOTAL SHEET SHEETS NO. SECTION COUNTY 400 (32,47-4) HBR-2 GRUNDY 143 91 S.N. 032-0119 CONTRACT NO. 66873 FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT

CHECKED - JFS/MJB

DRAWN

BSD-1

DESIGNED - JSI/MAJ/JFS

MLB/JLP

CHECKED - JFS/MJB

10 - 1 - 08