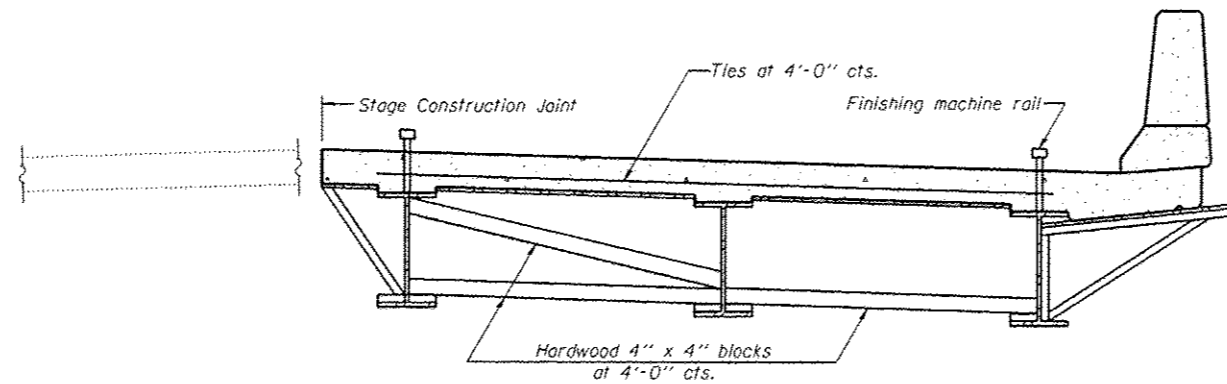
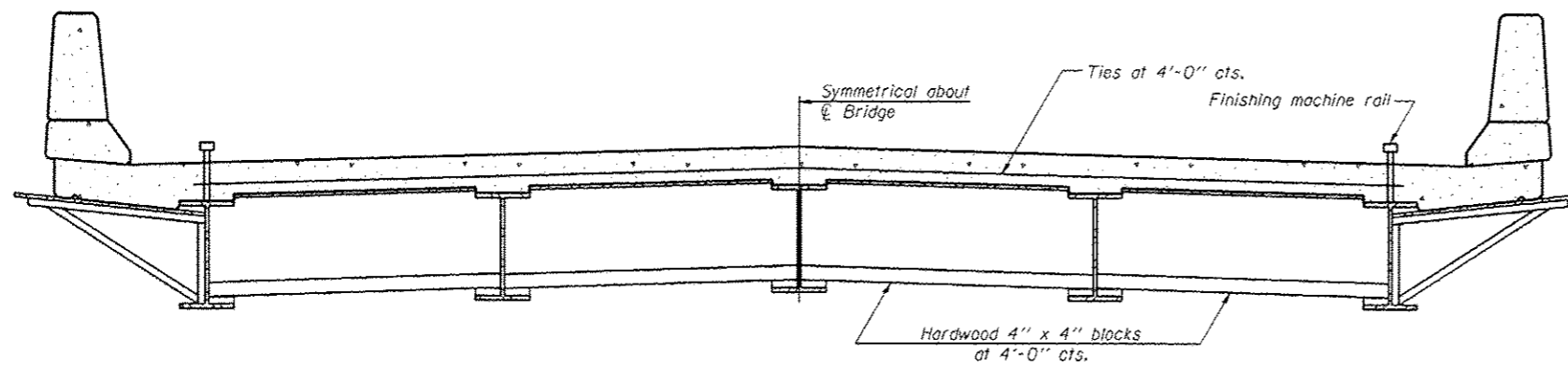


When cantilever forming brackets are used, the work shall be done according to Article 503.06(b) of the Standard Specifications, except as modified below and in the details shown on this sheet.
 The finishing machine rails shall be placed on the top flange of the exterior beams.
 The beams or girders, supporting cantilever forming brackets, shall be tied together at 4 foot intervals.
 For Standard construction, or Stage Construction the Hardwood bracing materials shall be placed as shown between webs of beams in each bay.



**FORM BRACES FOR
STAGE CONSTRUCTION**



**FORM BRACES FOR
STANDARD CONSTRUCTION**

SB-1

7-1-10

1 SHEET ADDED 6-3-13

FILE NAME *	USER NAME * MHL	DESIGNED - GJB	REVISED -
...10540005-8866-72e11-039a-cantilever.dwg		CHECKED - MCB/RKM	REVISED -
		DRAWN - MWL	REVISED -
CR PROJECT NO. 18850-1	PLOT DATE * 5/28/2013	CHECKED - MCB/GLB	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

CANTILEVER FORMING BRACKETS FOR SUPERSTRUCTURES WITH W27
BEAMS AND SMALLER STR. NO. 054-0065 (NB) & NO. 054-0066 (SB)

SHEET NO. 39A OF 39 SHEETS

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F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	DE LOGAN CO BR 2011-1	LOGAN	429	362A
				CONTRACT NO. 72E11
ILLINOIS FED. AID PROJECT				