

## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths							
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''	
5	1'-9''	2'-5"	2'-7''	2'-11''	3'-3''	3′-8′′	
6	2'-1''	2'-11''	3'-1''	3'-6''	3′-10′′	4'-5''	
7	2'-9''	3′-10′′	4'-2''	4'-8''	5′-2′′	5′- <i>1</i> 0′′	
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6′-9′′	7′-8′′	
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	8'-7''	9′-8′′	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

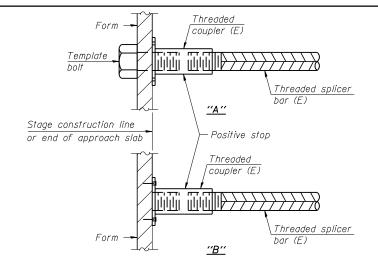
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

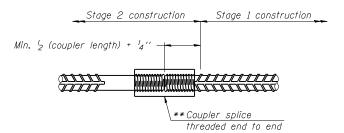
Threaded splicer bar length = min. lap length +  $1_2^{l}$ " + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar	No. assemblies	Table for minimum	
Locarion	size	required	lap length	
Deck S.B.	#5	1700	3	
Deck N.B.	#5	1700	3	
West End of Deck S.B.	#7	5	5	
East End of Deck S.B.	#7	1	5	
West End of Deck N.B.	#7	5	5	
East End of Deck N.B.	#7	1	5	
West Abutment S.B Hatch Block	#6	4	3	
East Abutment S.B Hatch Block	#6	4	3	
West Abutment N.B Hatch Block	#6	4	3	
East Abutment N.B Hatch Block	#6	4	3	
West Abutment S.B Backwall	#5	14	3	
East Abutment S.B Backwall	#5	12	3	
West Abutment N.B Backwall	#5	14	3	
East Abutment N.B Backwall	#5	14	3	
East Abutment S.B Corbel	#6	2	3	
East Abutment N.B Corbel	#6	2	3	
Approach Slab Footing - Top/Bottom	#5	160	3	
Approach Slab - Top	#4	100	3	
Approach Slab - Bottom	#5	184	3	



\*\* The bar splicer assembly shall allow completion of the splice without turning of the hook bars. The stage 2 splice bar shall be threaded such that the entire coupler can be threaded onto the splice bar.

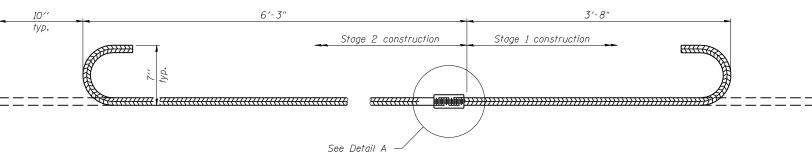


## DETAIL A

## INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

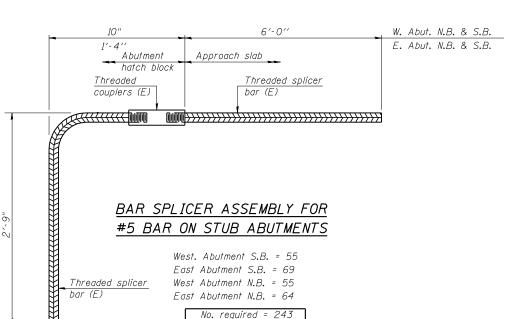
(E): Indicates epoxy coating.



## #7 BAR SPLICER ASSEMBLY FOR EDGE BEAMS AT STAGE CONSTRUCTION JOINT

End of Deck S.B.= 3
End of Deck N.B.= 3

No. required = 6



<u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1

1-27-12

Cummins	JOB = 2265.2	DESIGNED - AAN	REVISED -	
Engineering	FILE = 0540060_0061-72E11-52-Splicer.dgn	CHECKED - MDC	REVISED -	
Corporation	DATE = 1/9/2013	DRAWN - TSH	REVISED -	
Civil and Structural Engineering		CHECKED - MDC	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS
STRUCTURE NO. 054-0060 (SB) & STRUCTURE NO. 054-0061 (NB)

SHEET NO. 52 OF 53 SHEETS