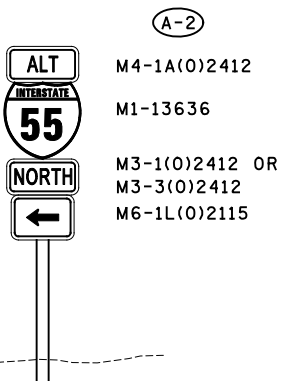
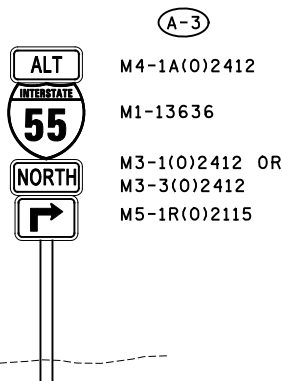


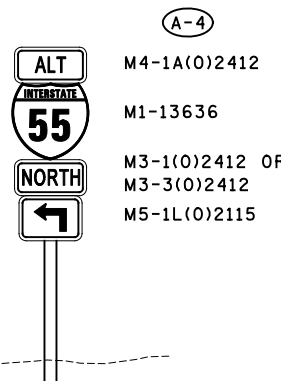
A-1  
M4-1A(0)2412  
M1-13636  
M3-1(0)2412 OR  
M3-3(0)2412  
M6-1R(0)2115



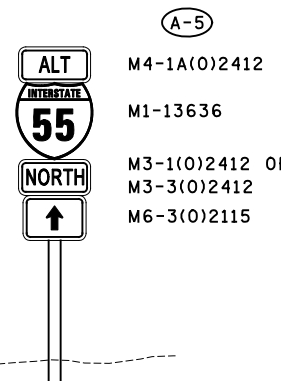
A-2  
M4-1A(0)2412  
M1-13636  
M3-1(0)2412 OR  
M3-3(0)2412  
M6-1L(0)2115



A-3  
M4-1A(0)2412  
M1-13636  
M3-1(0)2412 OR  
M3-3(0)2412  
M5-1R(0)2115



A-4  
M4-1A(0)2412  
M1-13636  
M3-1(0)2412 OR  
M3-3(0)2412  
M5-1L(0)2115



A-5  
M4-1A(0)2412  
M1-13636  
M3-1(0)2412 OR  
M3-3(0)2412  
M6-3(0)2115

**SIGN ASSEMBLY DETAILS**  
("NORTH" CARDINAL AUXILIARY DIRECTION SIGN SHOWN)

**BILL OF MATERIALS**

ITEM	UNIT	TOTAL
ALTERNATE ROUTE SIGNING	L SUM	1

**NOTES:**

1. THE CONTRACTOR HAS THE OPTION OF USING METAL POSTS INSTEAD OF WOOD. PAYMENT FOR POST AND REQUIRED HARDWARE SHALL BE INCLUDED IN THE COST OF "ALTERNATE ROUTE SIGNING".
2. ALL SIGNS SHALL BE BLACK ON ORANGE. THE POSTS SHALL BE PLACED 12 FEET FROM THE EDGE OF PAVEMENT OR AS DIRECTED BY THE ENGINEER.
3. WITH PRIOR APPROVAL, SIGNS SHALL BE REMOVED ON COMPLETION OF THE CONTRACT AT THE DIRECTION OF THE ENGINEER. THIS WORK SHALL BE COMPLETED ACCORDING TO SECTION 724 OF THE STANDARD SPECIFICATIONS. THIS WORK WILL NOT BE PAID FOR SEPARATELY, BUT INCLUDED IN THE COST OF THE ITEMS IDENTIFIED IN NOTE 1.
4. THE MAINTENANCE OR REPLACEMENT OF ALTERNATE SIGNING SHALL BE INCLUDED IN THE COST OF THE ITEMS IDENTIFIED IN NOTE 1.
5. EXACT ALTERNATE SIGNING PLACEMENT WILL BE DETERMINED BY THE ENGINEER.
6. THE DISTRICT 8 OPERATIONS ENGINEER SHALL BE CONTACTED 10 DAYS PRIOR TO THE ERECTION OF SIGNS.
7. SIGNS SHALL BE PLACED SO THEY DO NOT INTERFERE WITH EXISTING SIGNS AND AS DIRECTED BY THE ENGINEER.
8. ADVANCE NOTIFICATION OF THE ALTERNATE ROUTE ON I-55 WILL BE PROVIDED ON MESSAGE BOARDS AS DIRECTED BY THE ENGINEER.
9. AT THE DIRECTION OF THE ENGINEER, THE CONTRACTOR SHALL SIGN THE USE OF NB ALT. (2) AND SB ALT. (1) TO COORDINATE WITH ONGOING CONSTRUCTION ACTIVITIES AND TRAFFIC QUEUING.
10. USED SIGNS WILL BE ALLOWED AS LONG AS THE REFLECTIVITY AND CLEANNESS OF THE USED SIGNS IS APPROVED BY THE RESIDENT ENGINEER.
11. ALL ALTERNATE ROUTE SIGNS SHALL BE DELIVERED TO THE OPERATIONS SIGN SHOP UPON COMPLETION OF THE PROJECT.

CONTACT: JEAN SLAPE (618) 444-2487  
ADDRESS: SIGN SHOP  
9601 ST. CLAIR AVENUE  
FAIRVIEW HEIGHTS, IL 62208

IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO COORDINATE DELIVERY DURING STANDARD BUSINESS HOURS.

