



Notes:  
All bearing pads shall be 1" thick.

Note: Connect beams in pairs with the transverse tie configuration shown.

**NOTES**

The beams shall not be released from the fabricator until they have attained 60 days of age or older. Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be 1/2" and the nominal cross-sectional area shall be 0.153 sq. in. The 1" rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets on exterior faces of bridge shall be filled with grout after transverse tie assembly is in place.

Reinforcement bars shall conform to ASTM A 706, Grade 60. Two 1/8" fabric adjusting shims of the dimensions of the exterior bearing pad shall be provided for each bearing pad location.

A minimum 2 1/2" diameter lifting pin shall be used to engage the lifting loops during handling. Corrosion inhibitor, per Article 1020.05(b)(10) and 1021.07 of the Standard Specifications, shall be used in the concrete for precast prestressed concrete deck beams. Compressive strength of prestressed concrete, f'c, shall be 6000 psi. Compressive strength of prestressed concrete at release, f'ci, shall be 5000 psi.

**LIFTING LOOP DETAIL**

**BILL OF MATERIAL**

Precast Prestressed Conc. Deck Bms. (21" depth)	Sq. Ft.	3872
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PD-2136-RD

7-1-10

FILE NAME =	USER NAME =	DESIGNED -	REVISED -
		CHECKED -	REVISED -
	PLOT SCALE =	DRAWN -	REVISED -
	PLOT DATE =	CHECKED -	REVISED -

**Allen Henderson & Associates, Inc.**  
Civil and Structural Engineers Springfield, IL.  
62703 Phone: (217)544-8033 IL Design Firm  
No. 184-001907

**21" X 36" PPC DECK BEAM DETAILS (SPAN 2)**  
**STRUCTURE NO. 084-6019**

SHEET NO. 18 OF 28 SHEETS

F.A.J. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
8006	10-00470-00-BR	SANGAMON	90	58
CONTRACT NO. 93600			ILLINOIS FED. AID PROJECT	