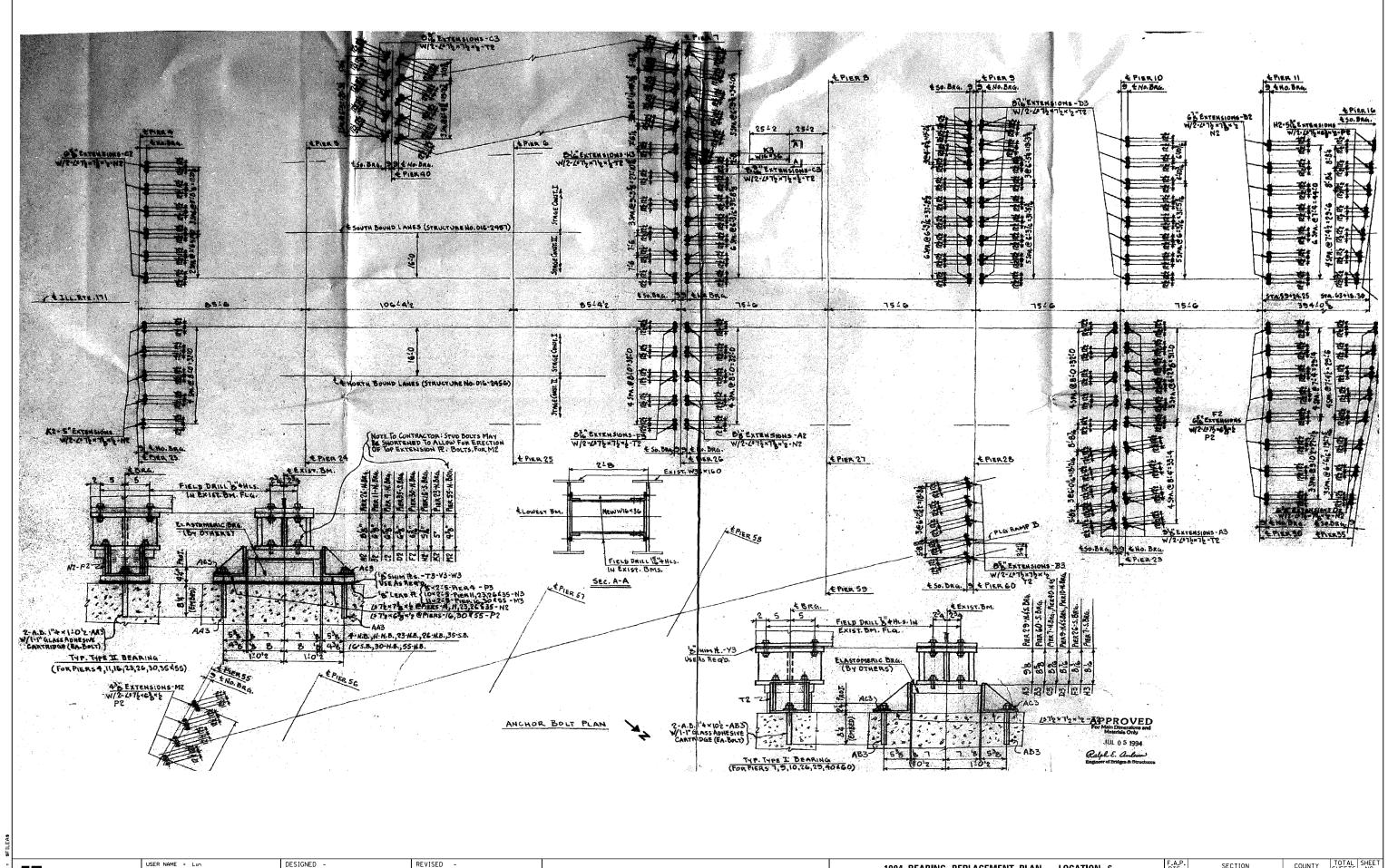


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STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

 ORIG. BEARING DETAILS - LOCATION 6
 F.A.P. RTE.
 SECTION

 STRUCTURE NO. 016-2456
 372
 2013-039BP



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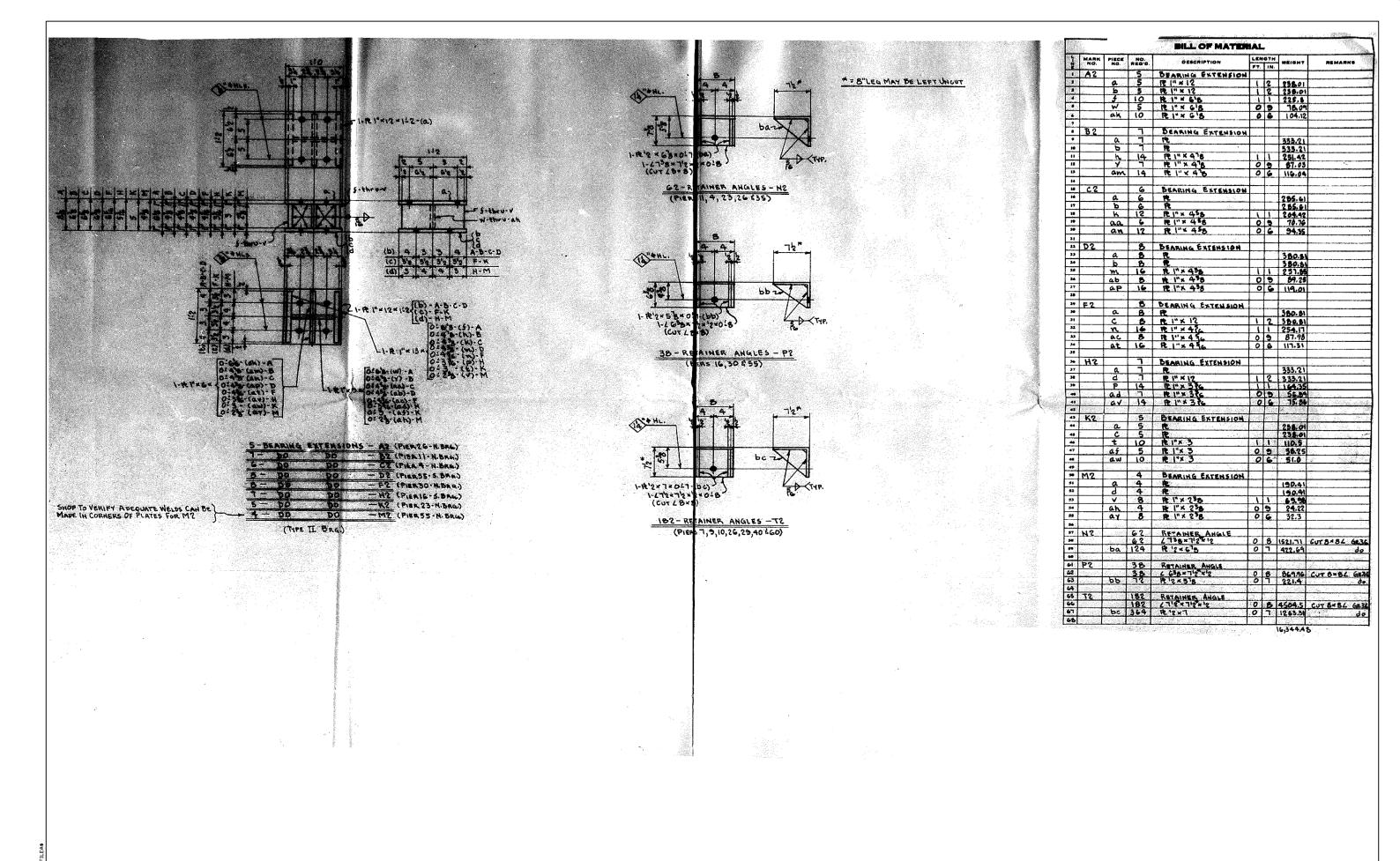
LIN ENGINEERING,LTD.

Consulting Engineers
Springfield, Illinois
PLOT D6

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

1994 BEARING REPLACEMENT PLAN - LOCATION 6
STRUCTURE NO. 016-2456

SHEET NO. SF-15 OF SF-42 SHEETS

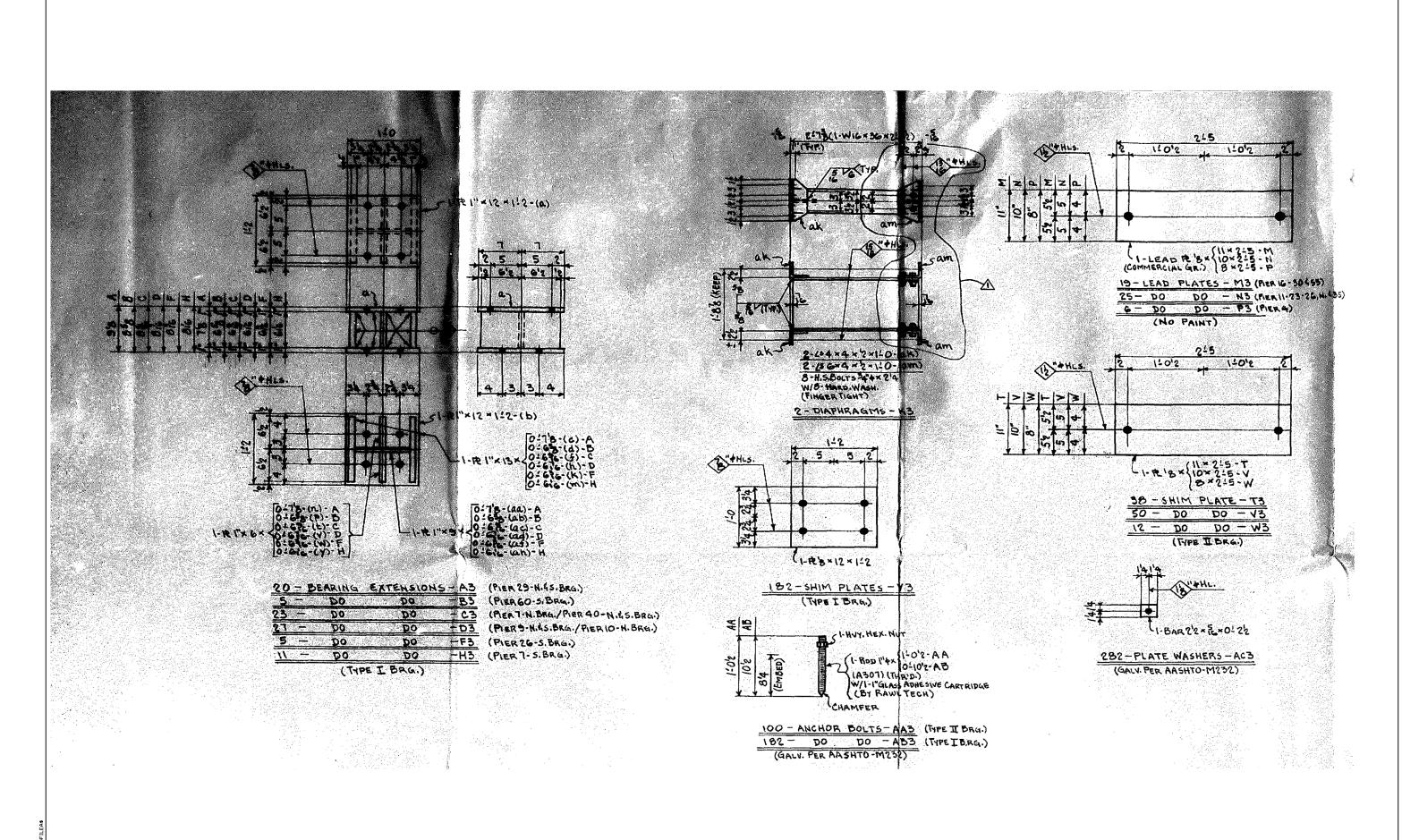


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Consulting Engineers
Springfield, Minols

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

1994 BEARING REPLACEMENT DETAILS - LOCATION 6
STRUCTURE NO. 016-2456

SHEET NO. SF-16 OF SF-42 SHEETS

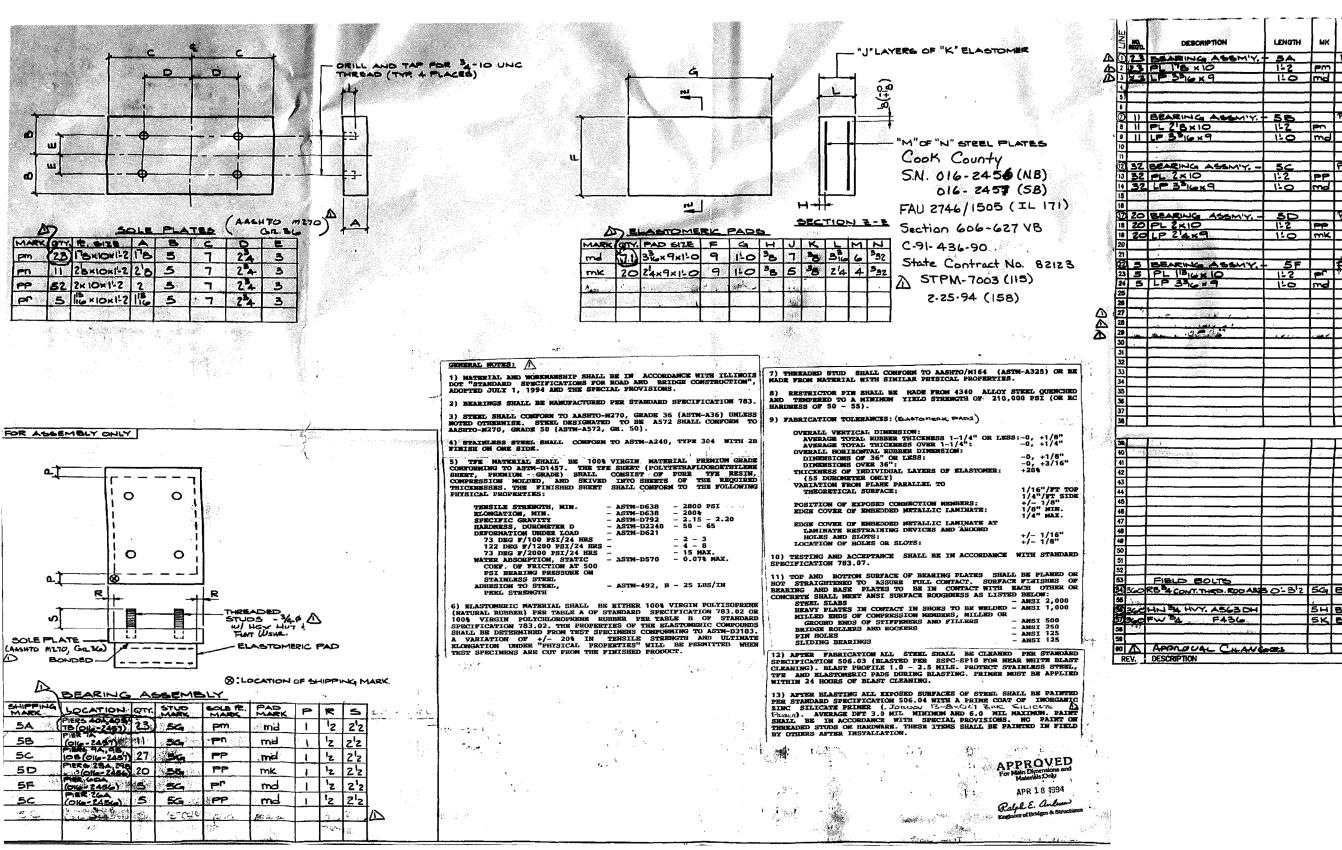


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1994 BEARING REPLACEMENT DETAILS – LOCATION 6	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
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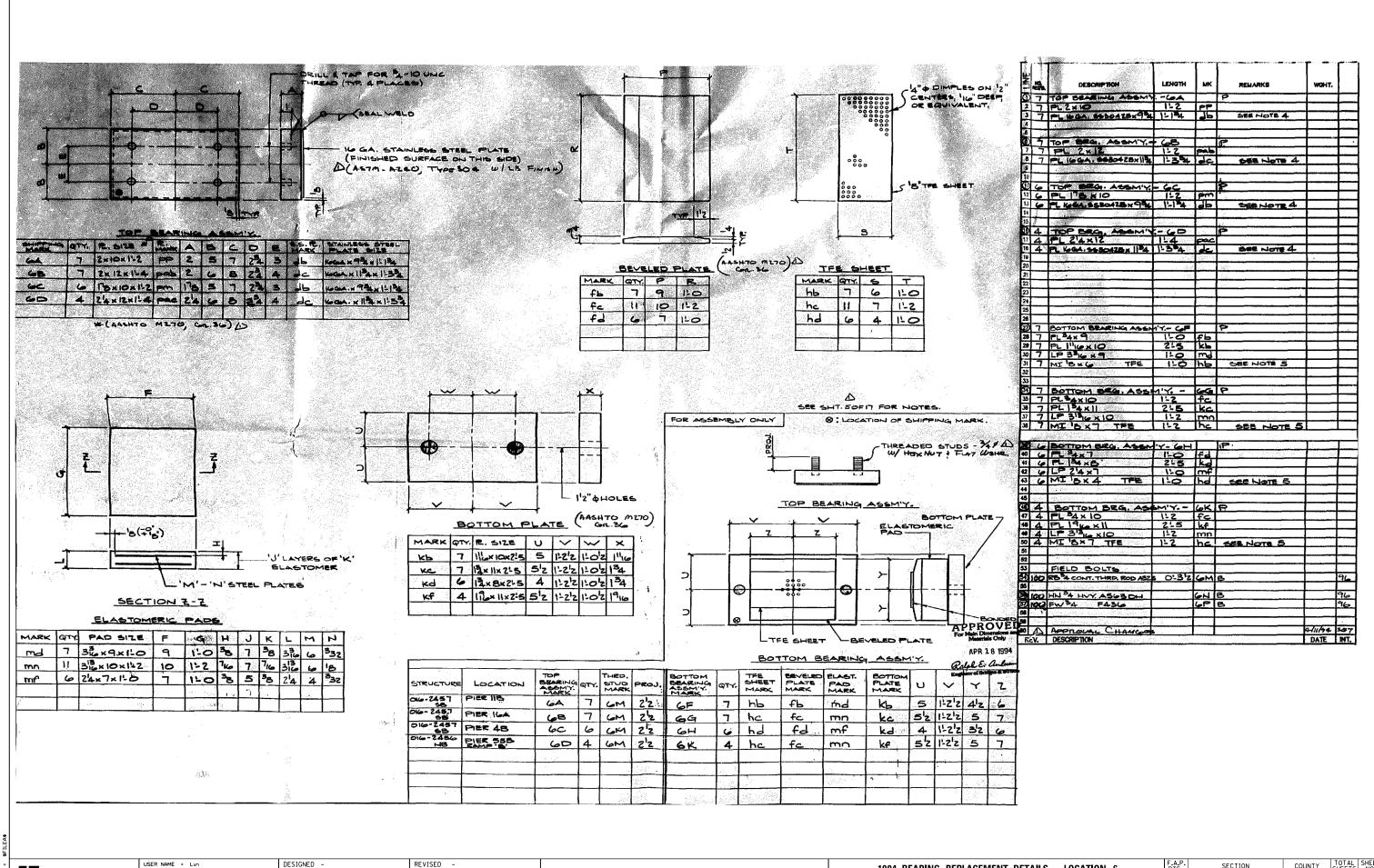
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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

1994 BEARING REPLACEMENT DETAILS - LOCATION 6	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-2456	372	2013-039BP	COOK	209	105
31110C1011L NO. 010-2430			CONTRACT	NO. 6	50W76
SHEET NO. SE-18 OF SE-42 SHEETS		TILLINOIS FED. A	D PROJECT		



STATE OF ILLINOIS

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DEPARTMENT OF TRANSPORTATION

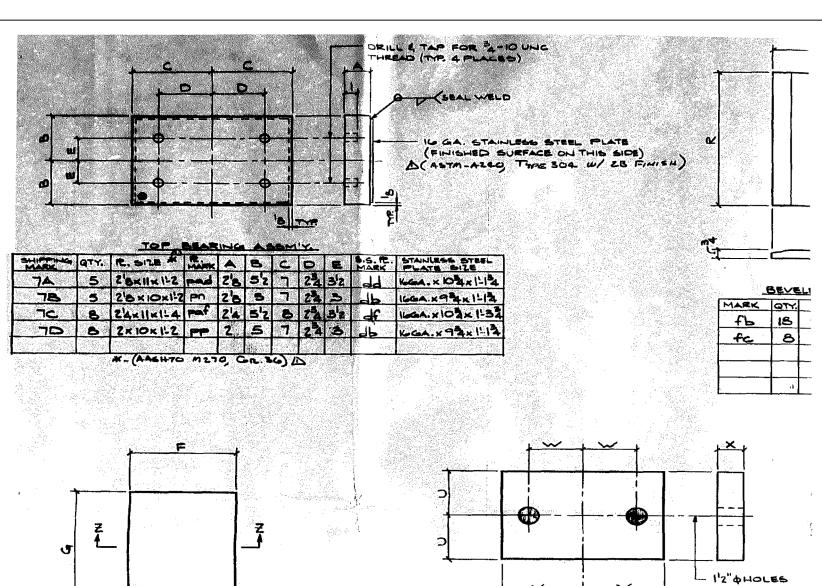
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1994 BEARING REPLACEMENT DETAILS - LOCATION 6 **STRUCTURE NO. 016-2456** SHEET NO. SF-19 OF SF-42 SHEETS

SECTION COUNTY 372 2013-039BP COOK 209 106 CONTRACT NO. 60W76



J'LAYERS OF 'K' ELASTOMER 'M'-'N'STEEL PLATES SECTION 7-7

ELASTOMERIC PADS

MARK	27%	PAD SIZE	F	G	H	J	K	L	M	7
mp	18	35×9×1.0	q	11-0	³ в	8	38	3%	7	332
mr	8	216×10×1-2	0	1-2	716	5	حالا	216	4	18
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	BC	TTOM F	<u> </u>	re C	4 45 H7	70 2.36
MARK		R. SIZE	υ	~	~	×
kg	13	134×10×2-5	5	1-2/2	1502	134
kh	5	178×10×2-5	5	1-22	1-02	170
KK	8	112×11×2-5	512	1-22	1-02	112

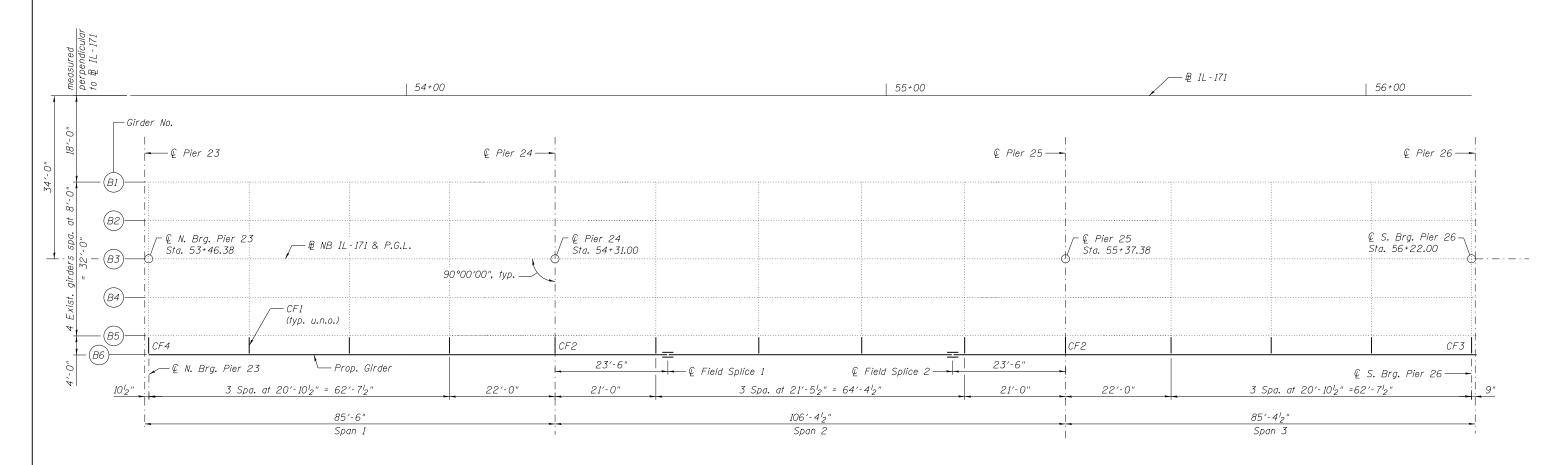
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016-24560 NB	PIER 258	74	5	٦K	212
2450	PIER ZOB	7B	5	٦K	212
516-2456	PIEC 305	70	8	٦	2/2
016 - 2456	PIER 35A	70	8	7K	2 2
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1994 BEARING REPLCAEMENT DETAILS – LOCATION 6	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-2456	372	2013-039BP	COOK	209	107
31110C1011L NO. 010-2430			CONTRACT	NO. 6	0W76
SHEET NO. SE-20 OF SE-42 SHEETS		TI I INDIS FED. AT	D PROJECT		





FRAMING PLAN - UNIT B SPANS 1-3

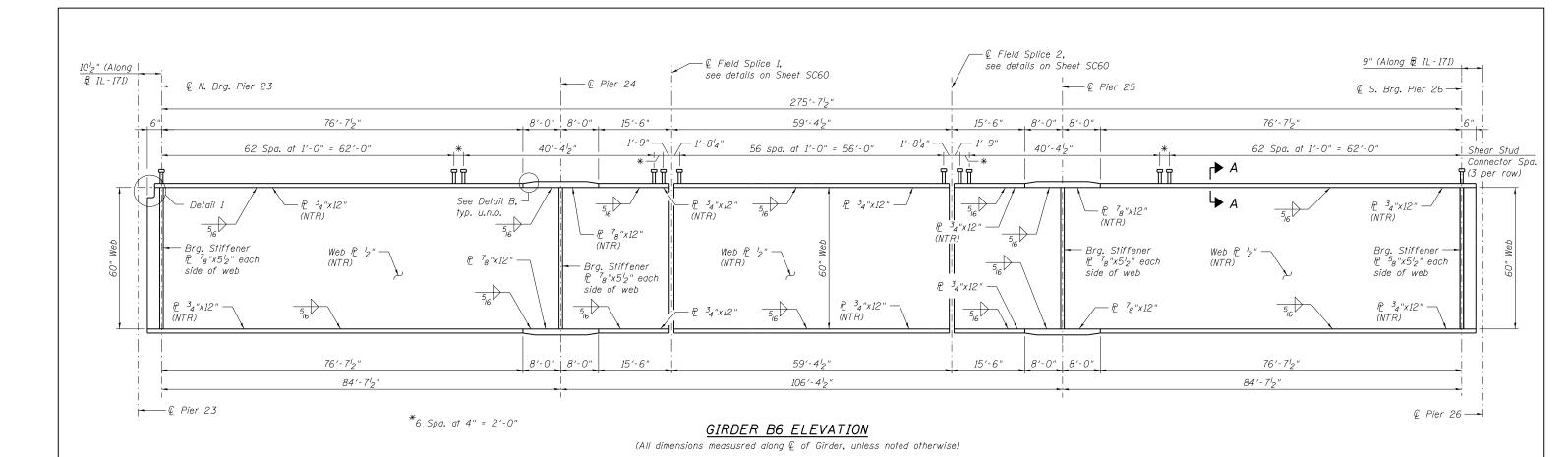
LIN ENGINEERING,LTD.
Consulting Engineers
Springfield, Illinois

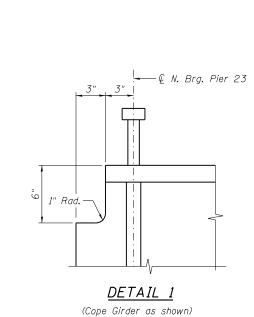
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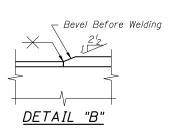
STATE OF ILLINOIS	
DEPARTMENT OF TRANSPORTATION	

REHAB. UNIT B FRAMING PLAN - LOCATION	6					
STRUCTURE NO. 016-2456						
CHEET NO CE-21 OF CE-42 CHEETS						

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RTE. SECTION COUNTY SHEETS N				CONTRACT	NO. 6	OW7
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COUNTY TOTAL SHEET NO.
COOK 209 109

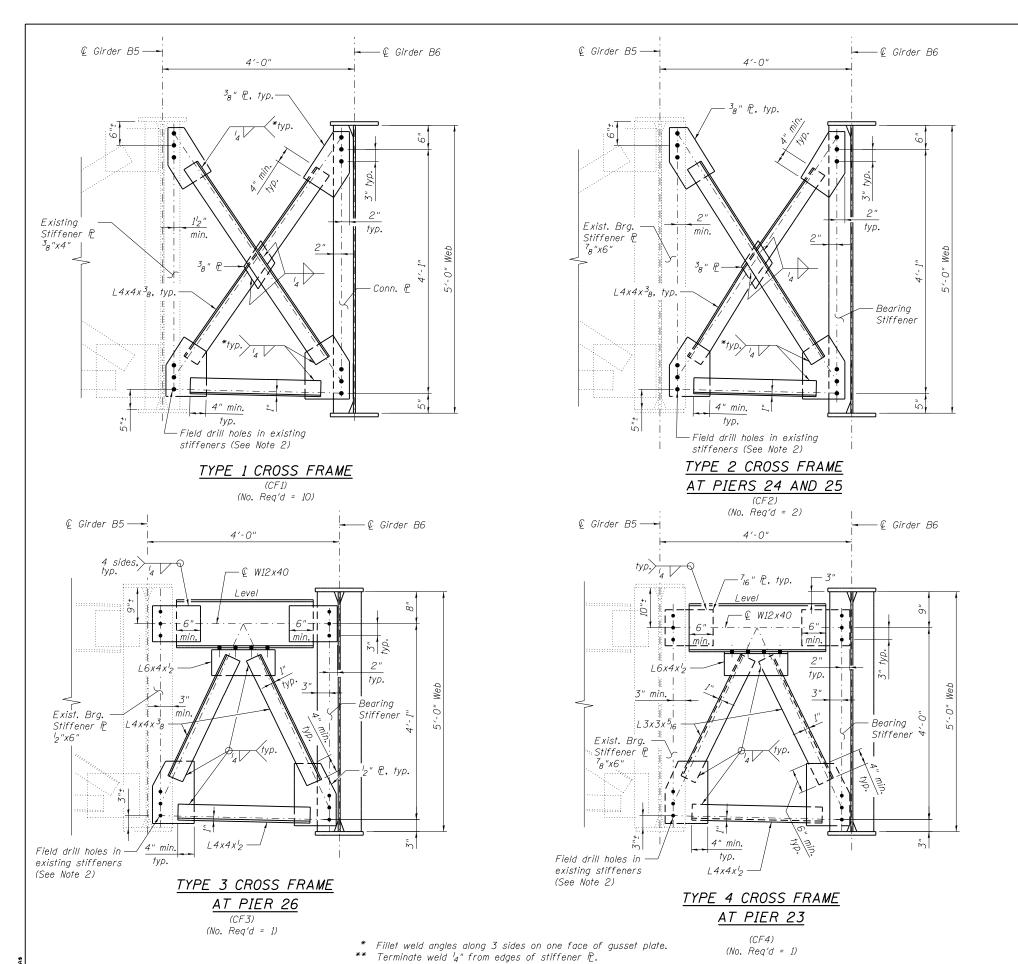
CONTRACT NO. 60W76

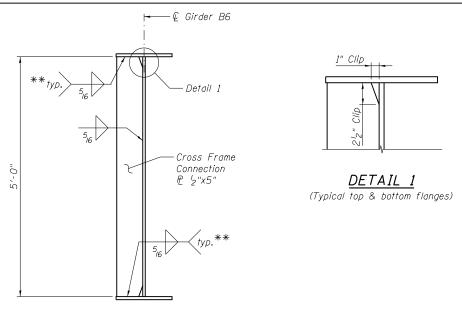
E	LIN ENGINEERING,LTD. Consulting Engineers Springfield, Illinois

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

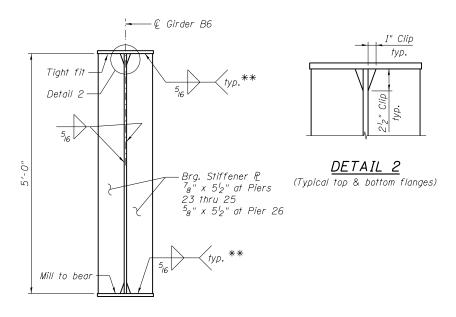
REHAB. UNIT B GIRDER ELEVATION & STEEL DETAILS - LOCATION 6	F.A.P. RTE.	SECTION
STRUCTURE NO. 016-2456	372	2013-039BP
31110010HE NO. 010-2430		
CHEET NO CE 33 OF CE 43 CHEETC		





CONNECTION PLATE DETAIL

(No. of Connection Plates Req'd = 10) (Omit cross frame connection P from exterior face of Girder 6)

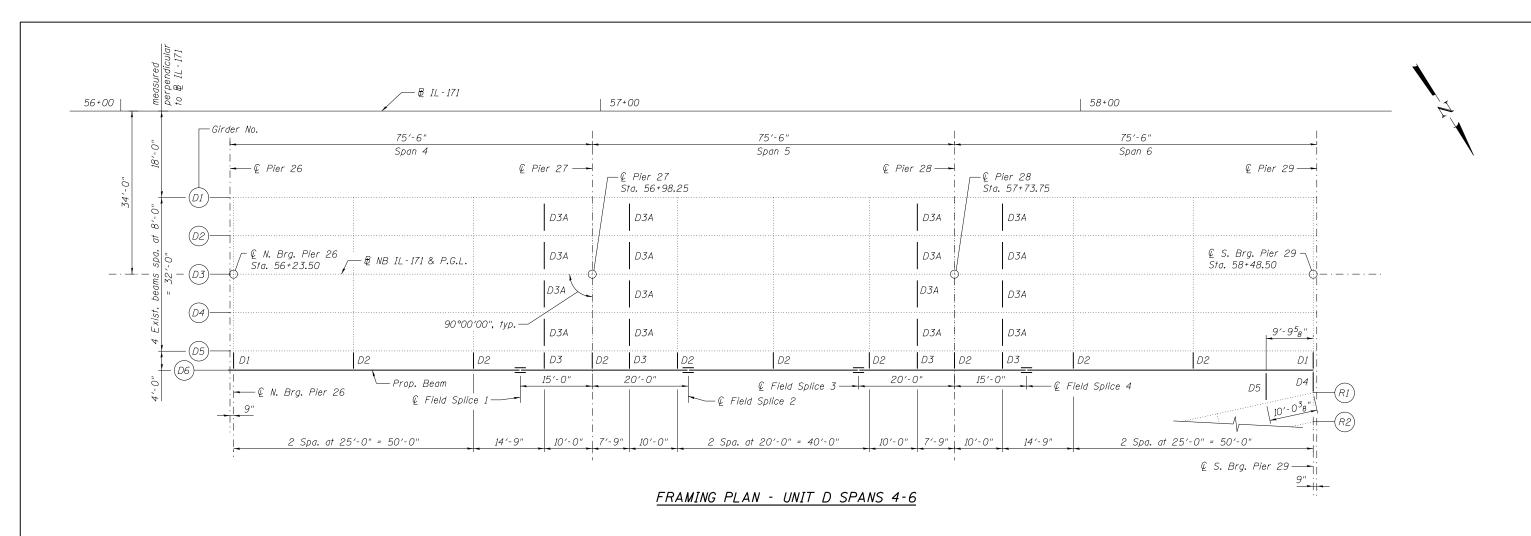


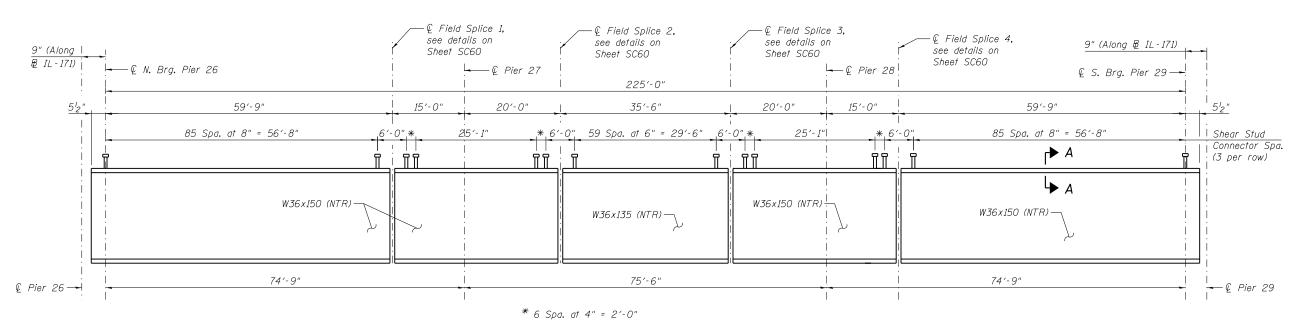
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(No. of ${}^{7}_{8}$ " x $5{}^{l}_{2}$ " Plates Required = 6) (No. of ${}^{5}_{8}$ " x $5{}^{l}_{2}$ " Plates Required = 2)



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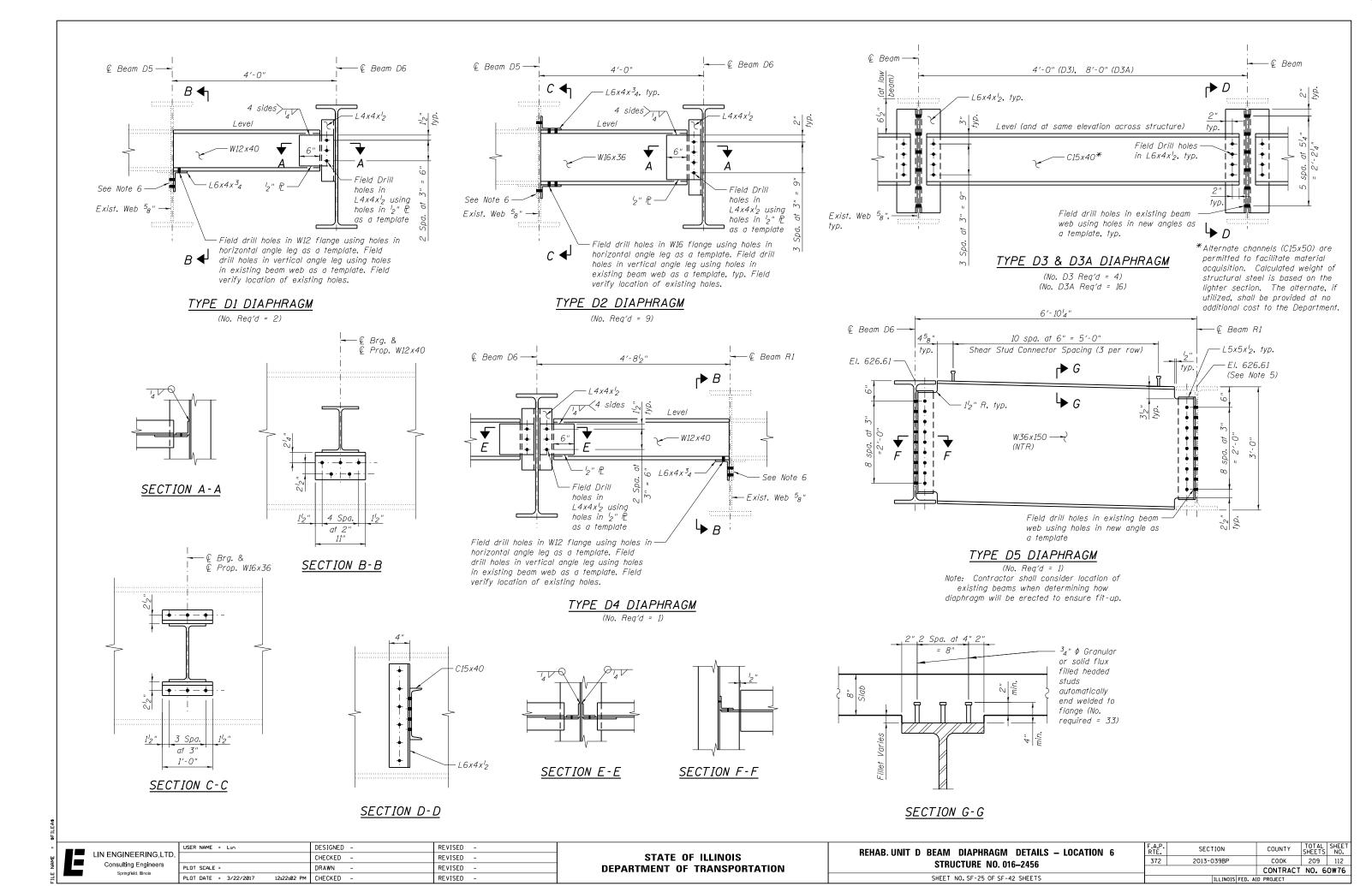


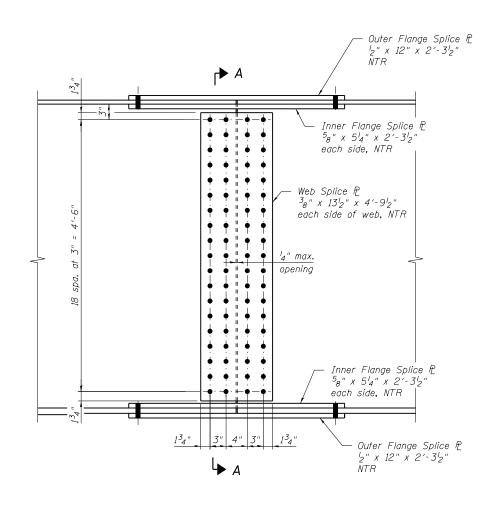


BEAM D6 ELEVATION

(All dimensions measusred along © of Beam, unless noted otherwise)

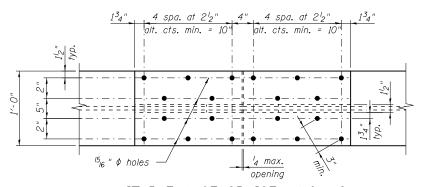
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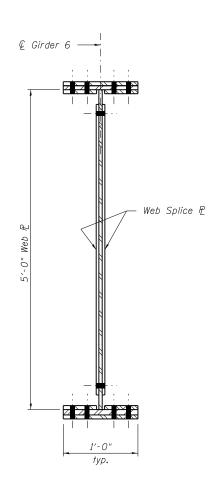
<u>ELEVATION - FIELD SPLICE - GIRDER B6</u>

(76 Bolts per Web Splice)



UNIT B FLANGE SPLICE #1 & #2

(Top & Bottom Flanges)
(20 Bolts per Flange Splice)

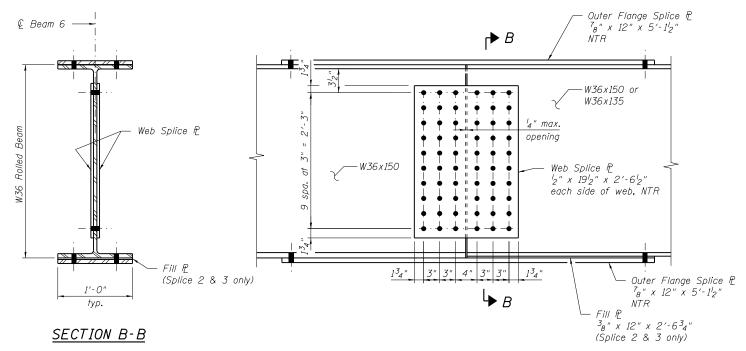


SECTION A-A

TOP OF WEB ELEVATIONS

Location	Girder B6
CL. BRG. PIER 23N	620.66
CL. BRG. PIER 24	621.48
FS #1	621.71
FS #2	622,27
CL. BRG. PIER 25	622.54
CL. BRG. PIER 26S	623.52

For fabricator use only.



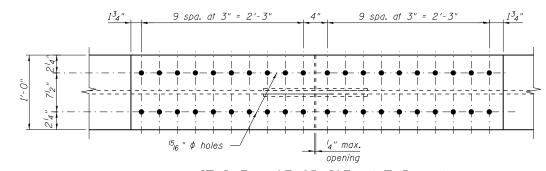
ELEVATION - FIELD SPLICE - BEAM D6

(60 Bolts per Web Splice)

TOP OF FLANGE ELEVATIONS

Location	Beam D6
CL. BRG. PIER 26N	623.63
FS #1	624.38
CL. BRG. PIER 27	624.56
FS #2	624.80
FS #3	625.30
CL. BRG. PIER 28	625.62
FS #4	625,86
CL. BRG. PIER 29S	626.77

For fabricator use only.

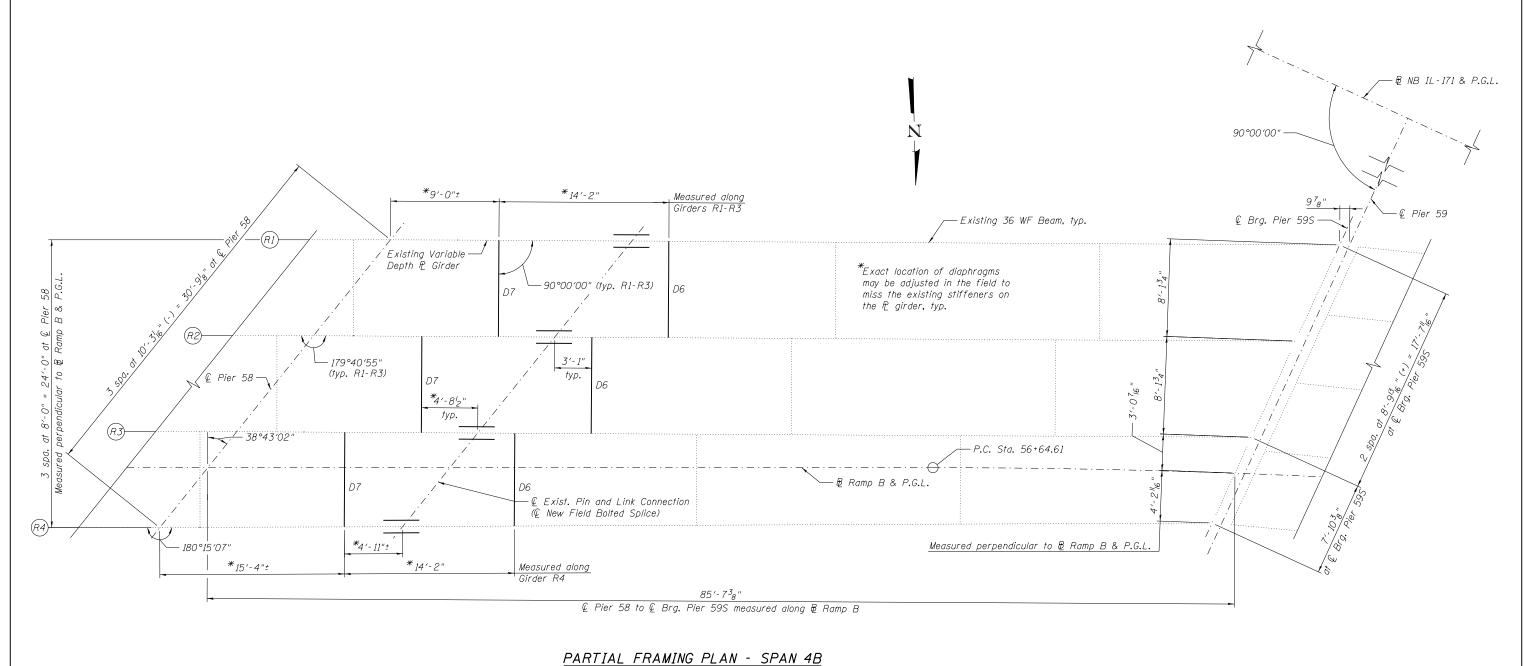


UNIT D FLANGE SPLICE #1 THRU #4

(Top & Bottom Flanges) (40 Bolts per Flange Splice)

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Consulting Engineers
Springfield, Illinois

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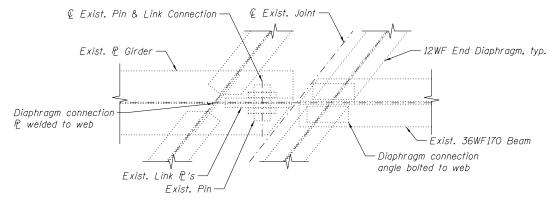


(Spans 1B-3B are not shown)

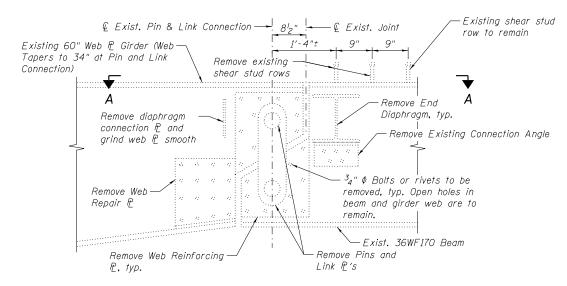
COUNTY TOTAL SHEET NO.

COOK 209 114

CONTRACT NO. 60W76 F.A.P. RTE. 372 USER NAME = Lin DESIGNED -REVISED -SECTION REHAB. RAMP B PARTIAL FRAMING PLAN - LOCATION 6 LIN ENGINEERING,LTD. STATE OF ILLINOIS CHECKED -REVISED -2013-039BP Consulting Engineers STRUCTURE NO. 016-2456 DRAWN REVISED **DEPARTMENT OF TRANSPORTATION** PLOT DATE = 3/22/2017 12:22:03 PM CHECKED -REVISED -SHEET NO. SF-27 OF SF-42 SHEETS



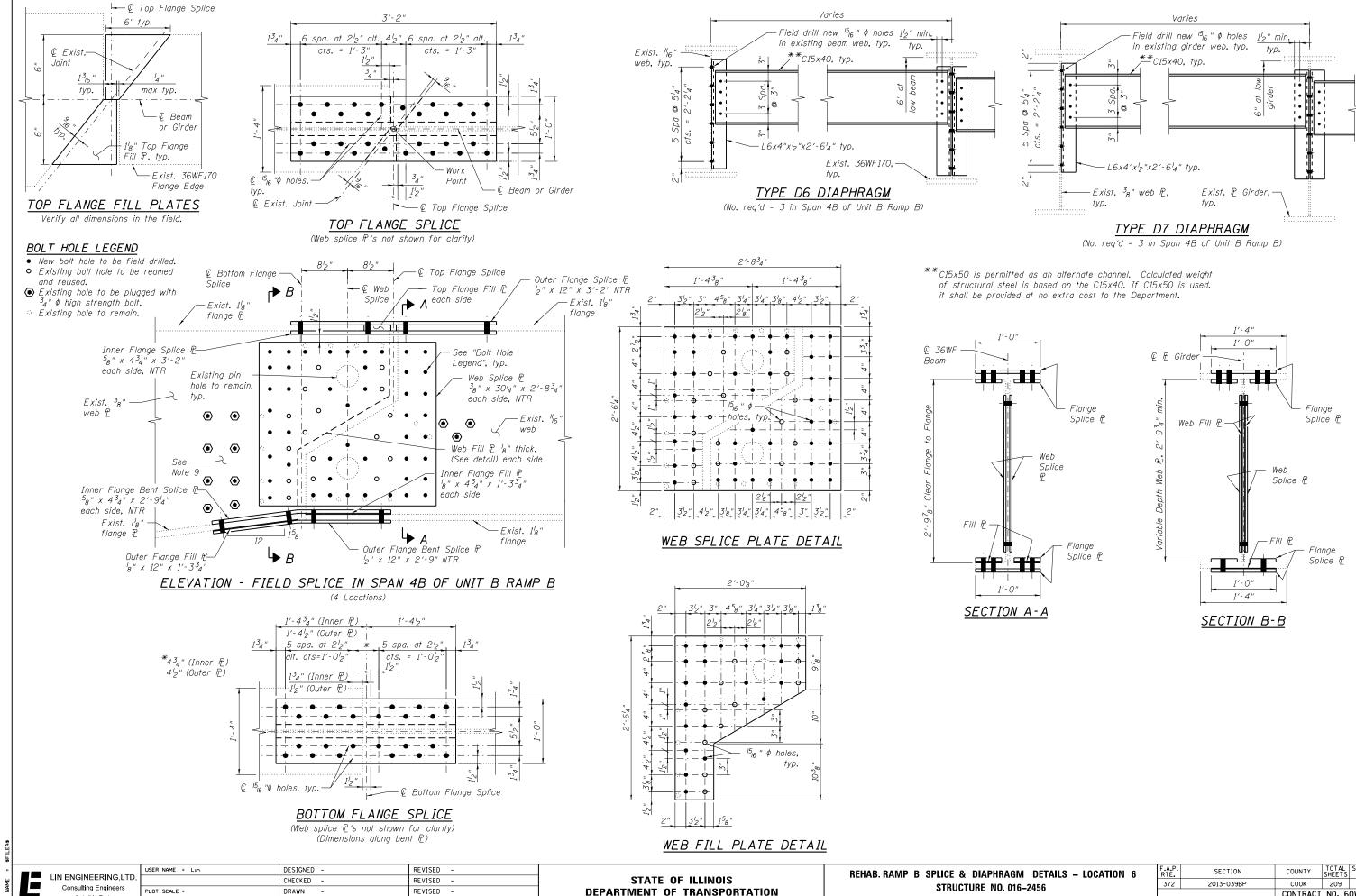
SECTION A-A



<u>DETAIL 1</u>

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REHAB. RAMP	В	PIN	&	LINK	RETROFIT	DETAILS	- LOCATION	6
		S.	TRU	JCTUR	E NO. 016-	-2456		
		SHE	EΤ	NO.SF-	28 OF SF-42	SHEETS		



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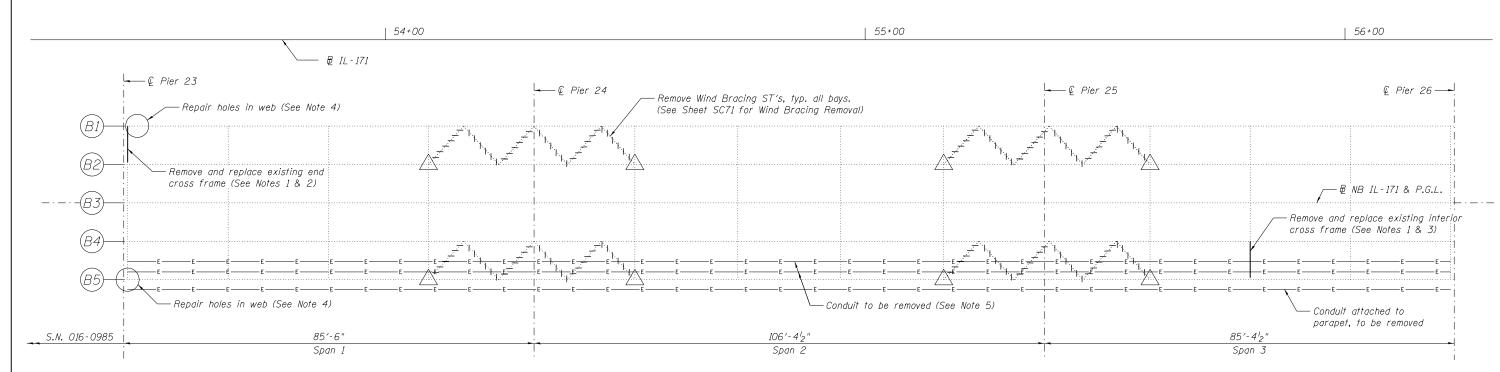
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DEPARTMENT OF TRANSPORTATION

STRUCTURE NO. 016-2456 SHEET NO. SF-29 OF SF-42 SHEETS

372 2013-039BP 209 116 CONTRACT NO. 60W76





EXISTING FRAMING PLAN - UNIT B SPANS 1 THRU 3

<u>LEGEND</u>

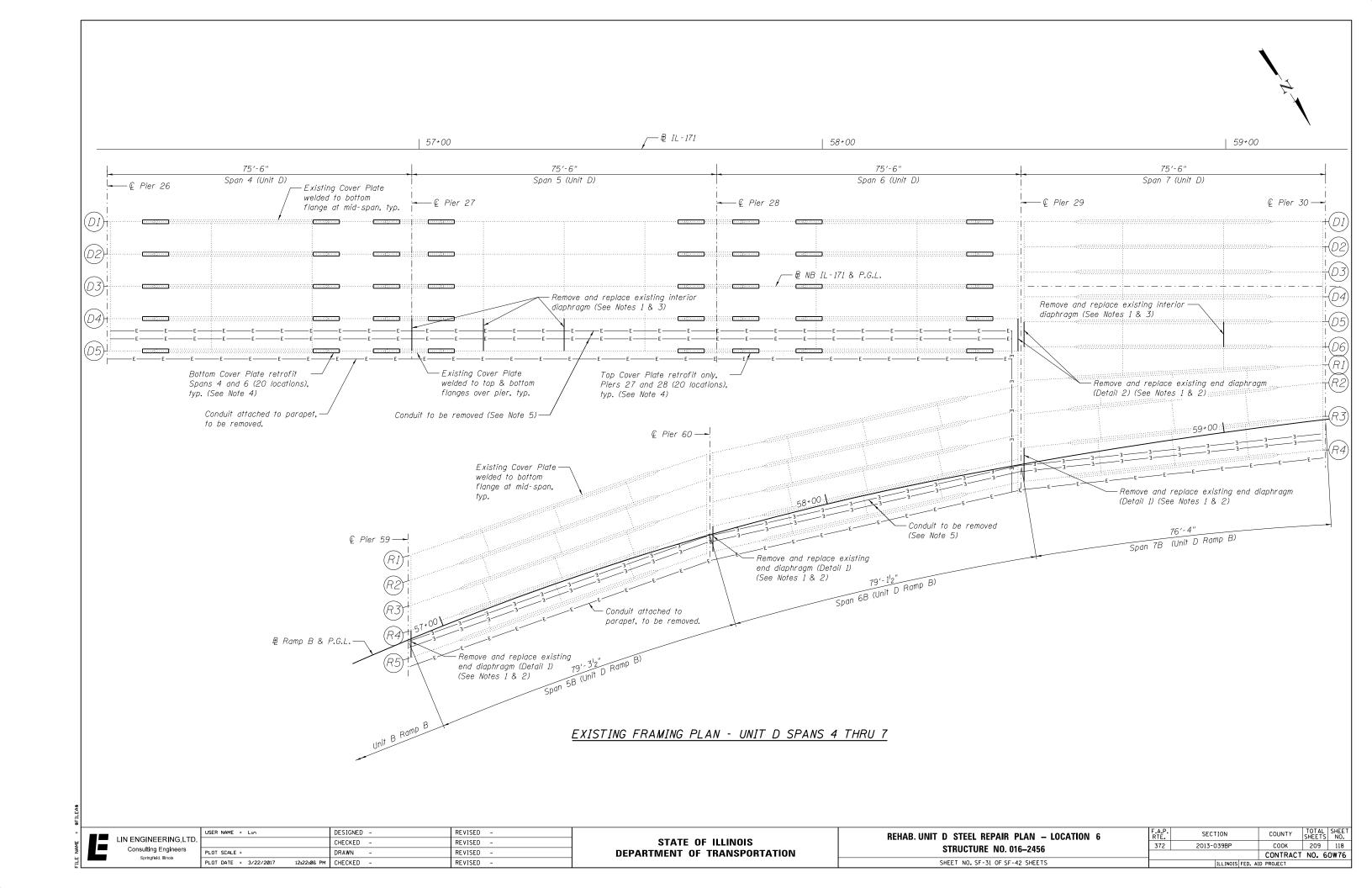
Aemove existing gusset plate per "Structural Steel Removal" Special Provision. (See Sheet SC71 for Wind Bracing Removal)

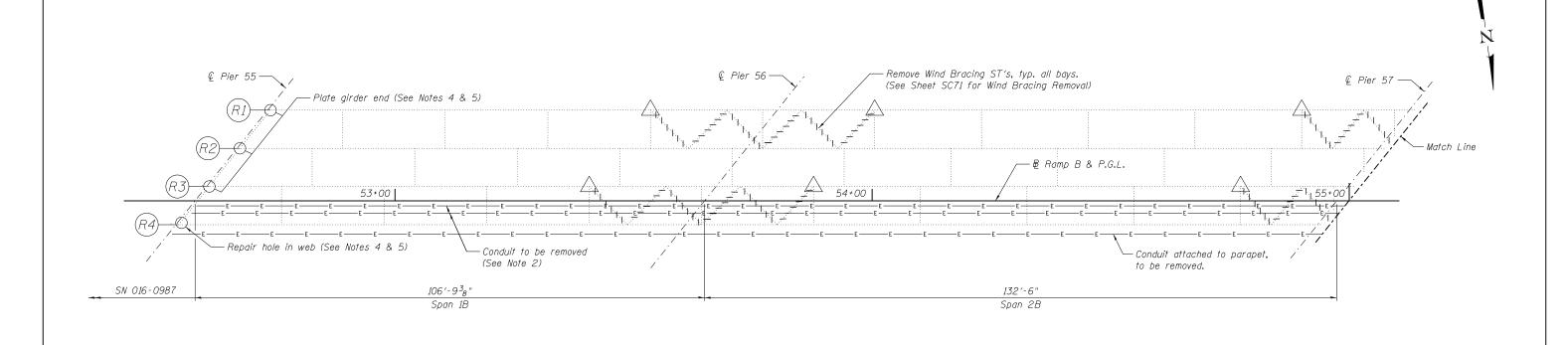
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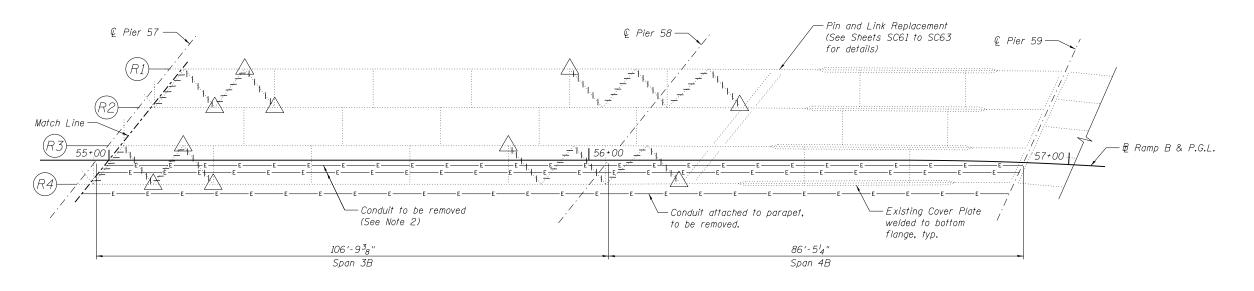
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STATE OF ILLINOIS			
DEPARTMENT O	TRANSPORTATION		

REHAB. UNIT B STEEL REPAIR PLAN - LOCATION 6	F.A.P. RTE.	SECTION
STRUCTURE NO. 016–2456	372	2013-039BP
3111001011L NO. 010-2430		
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EXISTING FRAMING PLAN - UNIT B RAMP B SPANS 1B THRU 4B

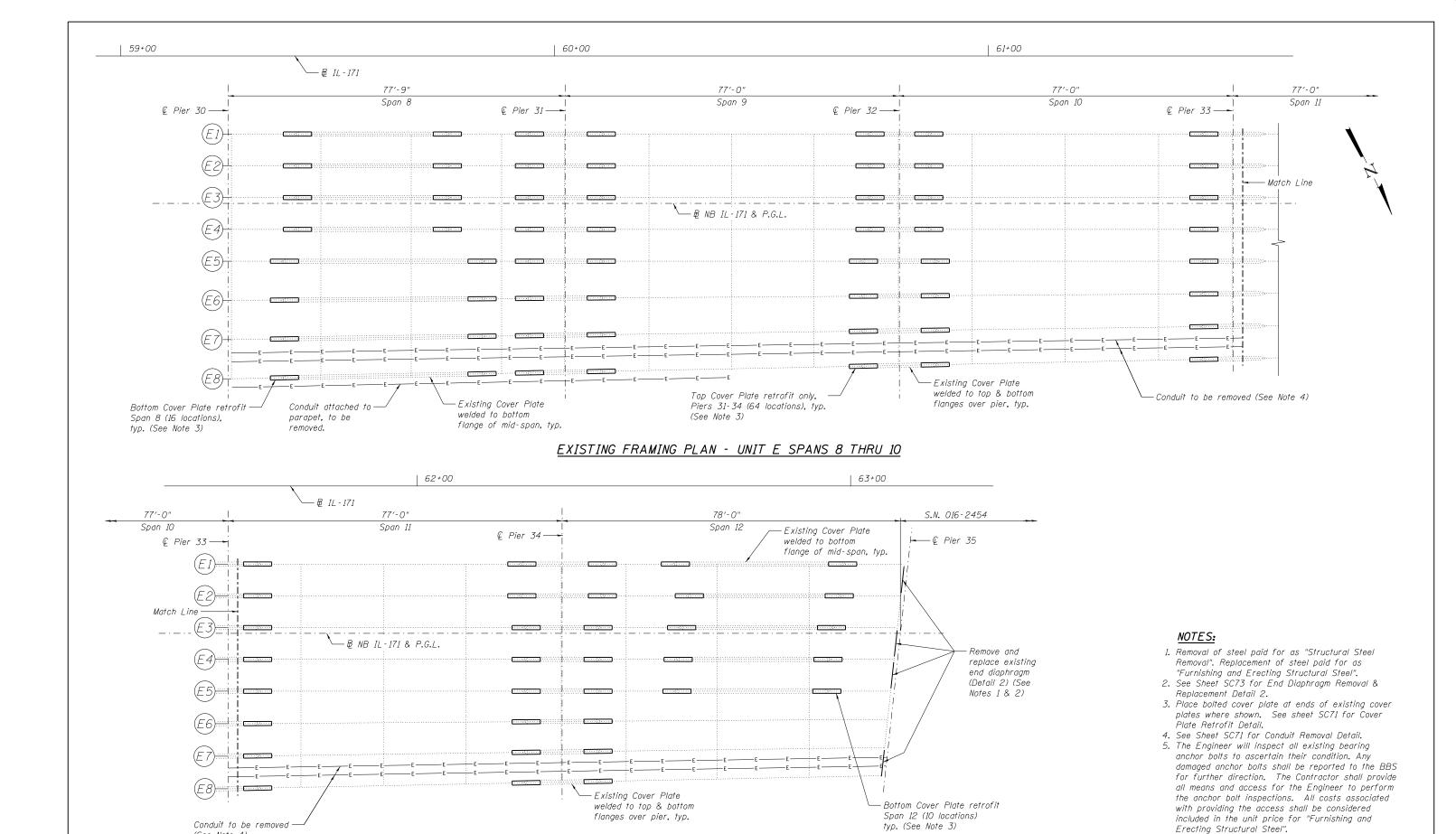
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	Springtield, Illinois	

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STATE OF ILLINOIS			
DEPARTMENT OF TRA	ANSPORTATION		

REHAB. RAMP B STEEL REPAIR PLAN - LOCATION 6				
STRUCTURE NO. 016–2456				
SHEET NO SE-32 OF SE-42 SHEETS				

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
372	2013-039BP	COOK	209	119
		CONTRACT	NO. 6	OW76
	ILLINOIS FED. AI	D PROJECT		



LIN ENGINEERING, LTD.

Consulting Engineers

Springfield, Illinois

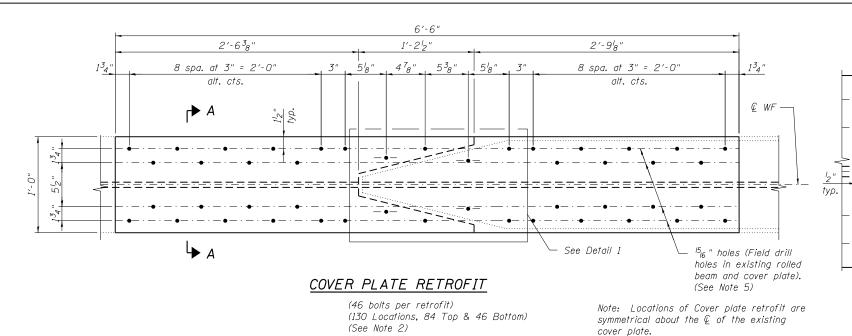
(See Note 4)

EXISTING FRAMING PLAN - UNIT E SPANS 11 AND 12

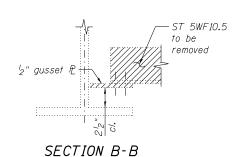
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

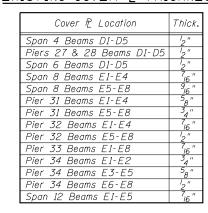
REHAB. UNIT E STEEL REPAIR PLAN - LOCATION 6
STRUCTURE NO. 016-2456

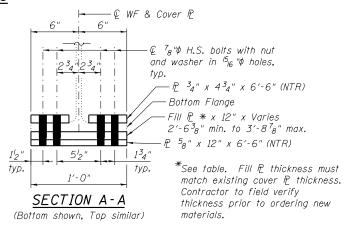
SHEET NO. SF-33 OF SF-42 SHEETS

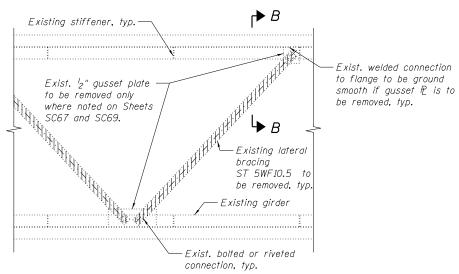


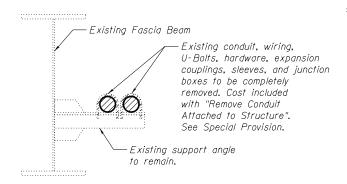
EXISTING COVER & THICKNESS











CONDUIT REMOVAL DETAIL (Wide Flange Detail)

Existing Fascia Girder

— Existing conduit, wiring, U-Bolts, hardware, expansion couplings, sleeves, and junction boxes to be completely removed. Cost included with "Remove Conduit Attached to Structure". See Special Provision.

— Existing support angle to remain.

CONDUIT REMOVAL DETAIL (Plate Girder Detail)

Edge of Existing Cover Plate

6^l8", typ.

DETAIL 1

Edge of Fill

1'-25"

Plate

WIND BRACING REMOVAL

(Removal of lateral bracing and gusset plates paid for as "Structural Steel Removal")
(60 angles to be removed)
(24 gusset £'s to be removed)

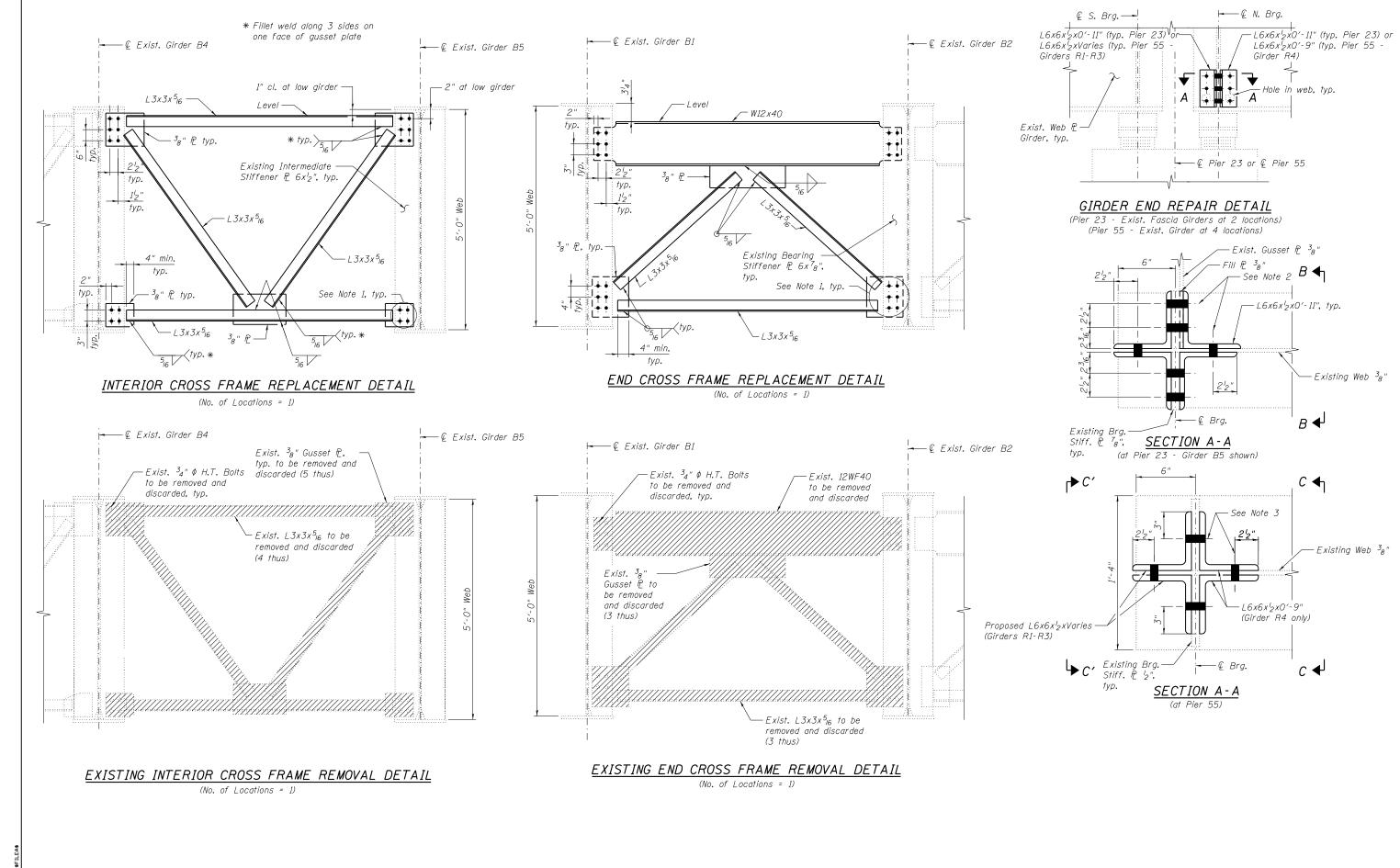
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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

REHAB. STRUCTURAL STEEL REPAIR DETAILS – LOCATION 6 STRUCTURE NO. 016–2456	
SHEET NO. SF-34 OF SF-42 SHEETS	

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
372	2013-039BP	COOK	209	121
		CONTRACT	NO. 6	OW76
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Edge of Cover Plate Retrofit



E

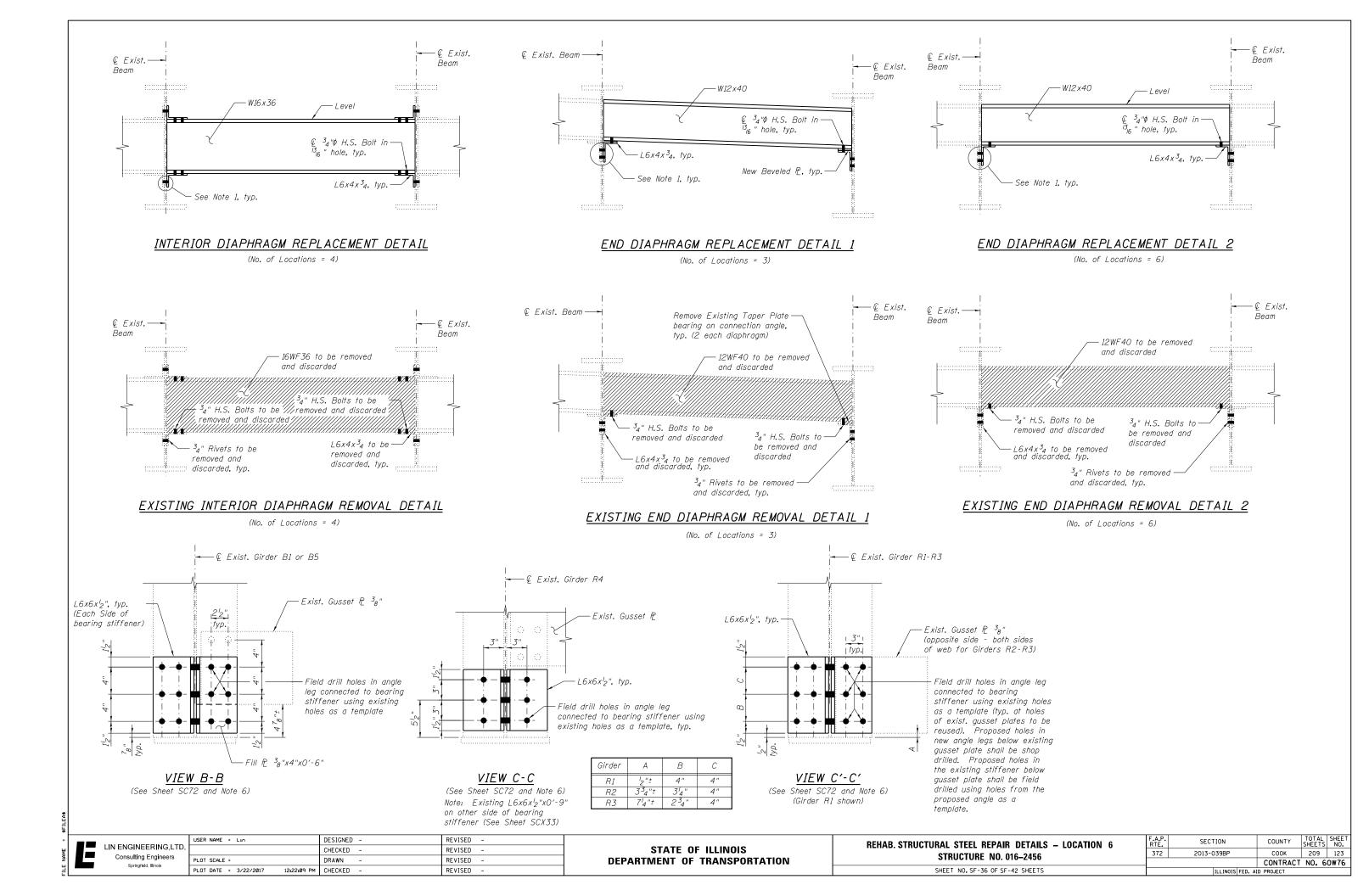
LIN ENGINEERING,LTD.

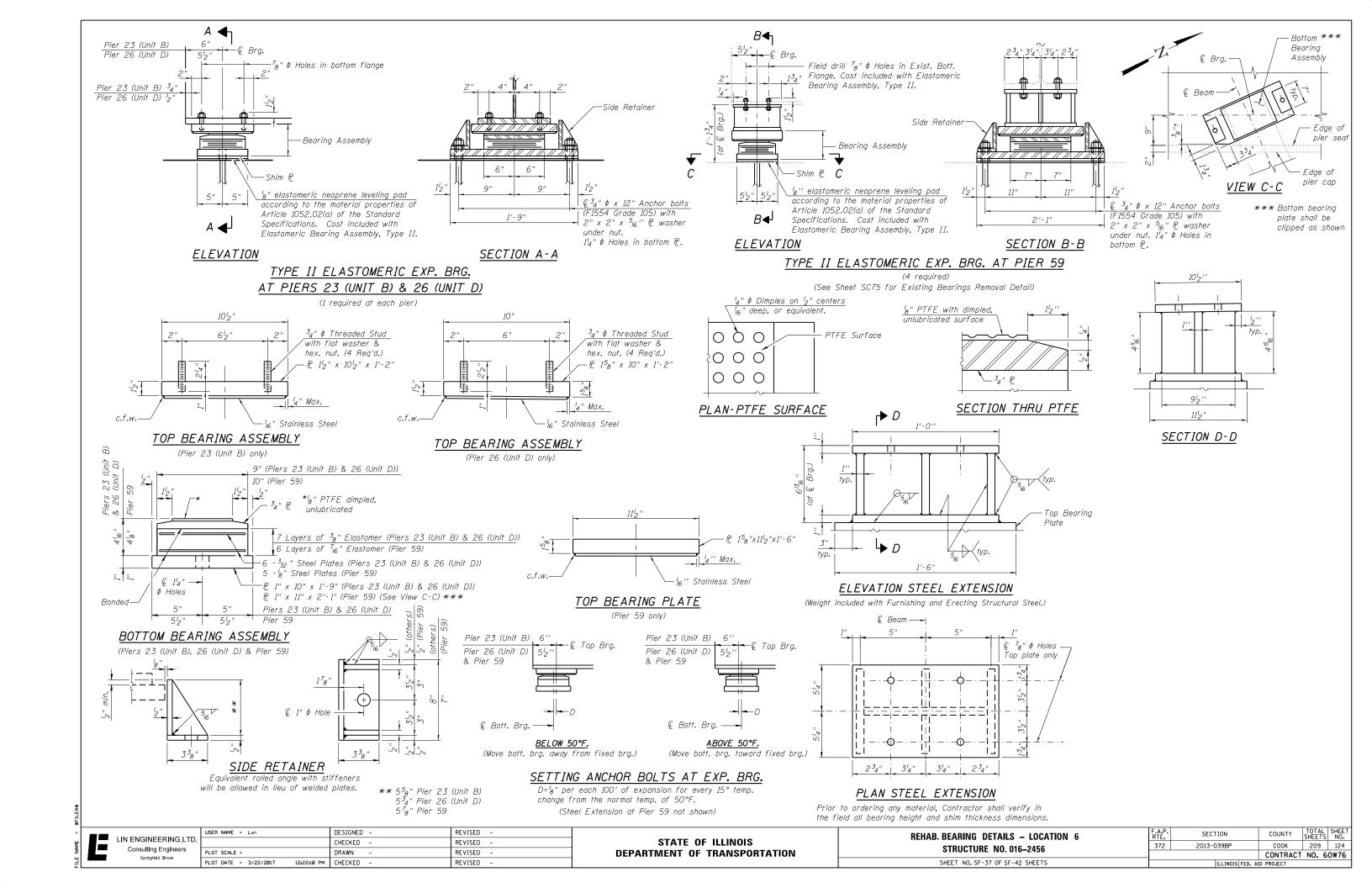
Consulting Engineers
Springfield, Illinois
PLOT
PLOT

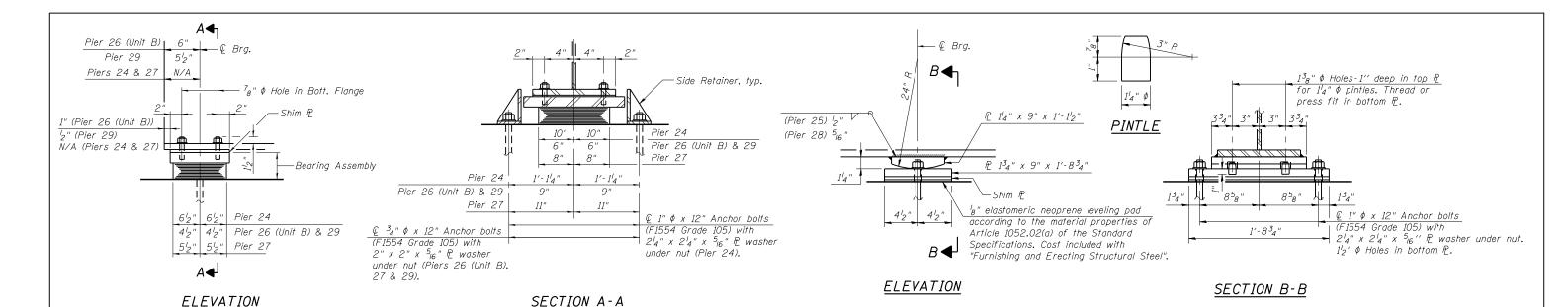
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

REHAB. STRUCTURAL STEEL REPAIR DETAILS - LOCATION 6
STRUCTURE NO. 016-2456

SHEET NO. SF-35 OF SF-42 SHEETS

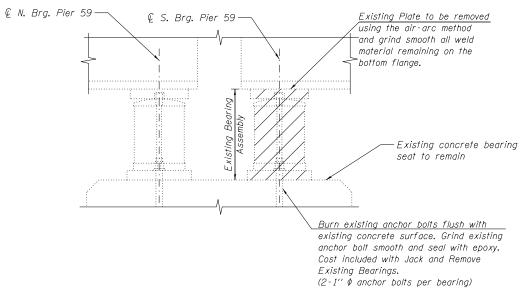






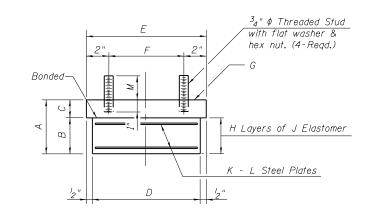
TYPE I ELASTOMERIC EXP. BRG. AT PIERS 24,

26 (UNIT B), 27 & 29
(1 required at each pier)



EXISTING BEARINGS REMOVAL DETAIL AT PIER 59 (4 bearings total)

- 1. See Special Provision for "Jack and Remove Existing Bearings".
- 2. Jacking shall not commence until the deck has been removed entirely. The (steel only) dead load reaction is 8 kips for each south bearing at Pier 59. Minimum jack capacity = 6.0 tons.



BEARING ASSEMBLY

Note: Shim plates shall not be placed under Bearing Assembly.

FIXED BEARING AT PIERS 25 & 28

(1 required at each pier)

Piers 26 (Unit B), 27 & 29

Pier 24

Piers 26 (Unit B), 27 & 29

Pier 24

(Unit B), 27 & 29) © 1¹₄" \$\phi\$ Hole (Pier 24)

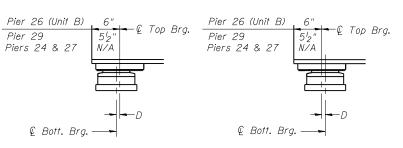
Piers 26 (Unit B), 27 & 29

Pier 24

SIDE RETAINER

will be allowed in lieu of welded plates.

Equivalent rolled angle with stiffeners



(Move bott. brg. away from fixed brg.)

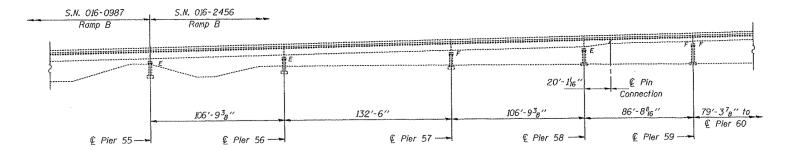
(Move bott. brg. toward fixed brg.)

Location	Α	В	С	D	Ε	F	G	Н	J	K	L	М
Pier 24	5 ⁵ 8"	37 ₈ "	134"	13"	14"	10"	P 1 ³ 4" x 14" x 1'-10"	5	⁵ 8"	4	3 ₁₆ "	2 ⁵ 8"
Pier 26 (Unit B)	4"/6"	3 ³ 16"	1/2"	9"	10"	6"	P 1/2" x 10" x 1'-2"	7	38"	6	32 "	212"
Pier 27	4 ³ 8"	23 ₈ "	2"	11"	12"	8"	P2" x 12" x 1'-6"	4	2"	3	8"	234"
Pier 29	4"/6"	3 ³ 16"	1'2"	9"	10"	6"	P2 1/2" x 10" x 1'-2"	7	38"	6	32 "	234"

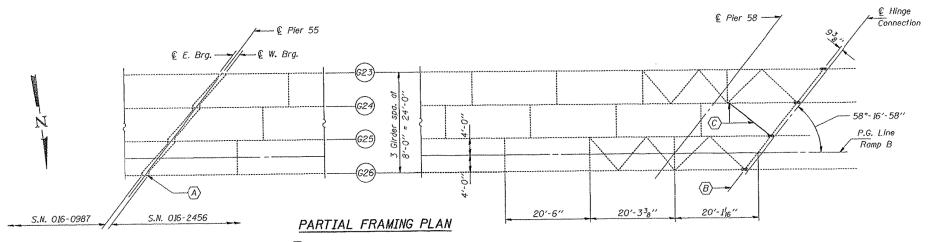
SETTING ANCHOR BOLTS AT EXP. BRG.

D='g'' per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.

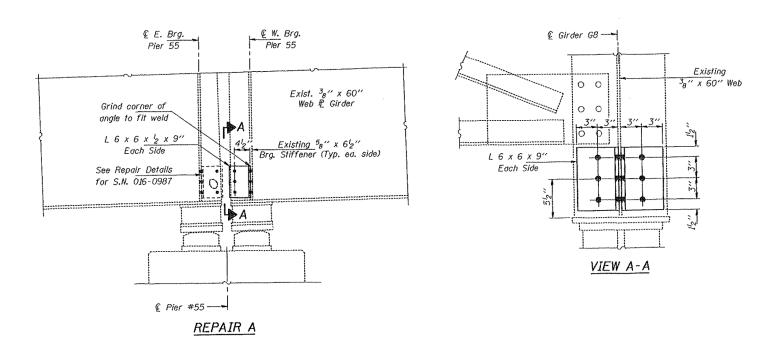
LINI ENGINEERING LED	USER NAME = Lin	DESIGNED -	REVISED -		REHAB. BEARING DETAILS - LOCATION 6	F.A.P. SECTION	COUNTY	TOTAL S	SHEET NO.	
LIN ENGINEERING,LTD. Consulting Engineers Springfield, Illinois		CHECKED -	REVISED -	STATE OF ILLINOIS	STRUCTURE NO. 016-2456	372 2013-039BP	соок	209	125	
	PLOT SCALE =	DRAWN -	REVISED -	DEPARTMENT OF TRANSPORTATION	SINUCIUNE NU. UID-2430		CONTRAC	CT NO. 60	JW76	
Optingrisio, Illinois	PLOT DATE = 3/22/2017 12:22:11 PM	CHECKED -	REVISED -		SHEET NO. SF-38 OF SF-42 SHEETS	ILLINOIS FED. AID PROJECT				



PARTIAL ELEVATION



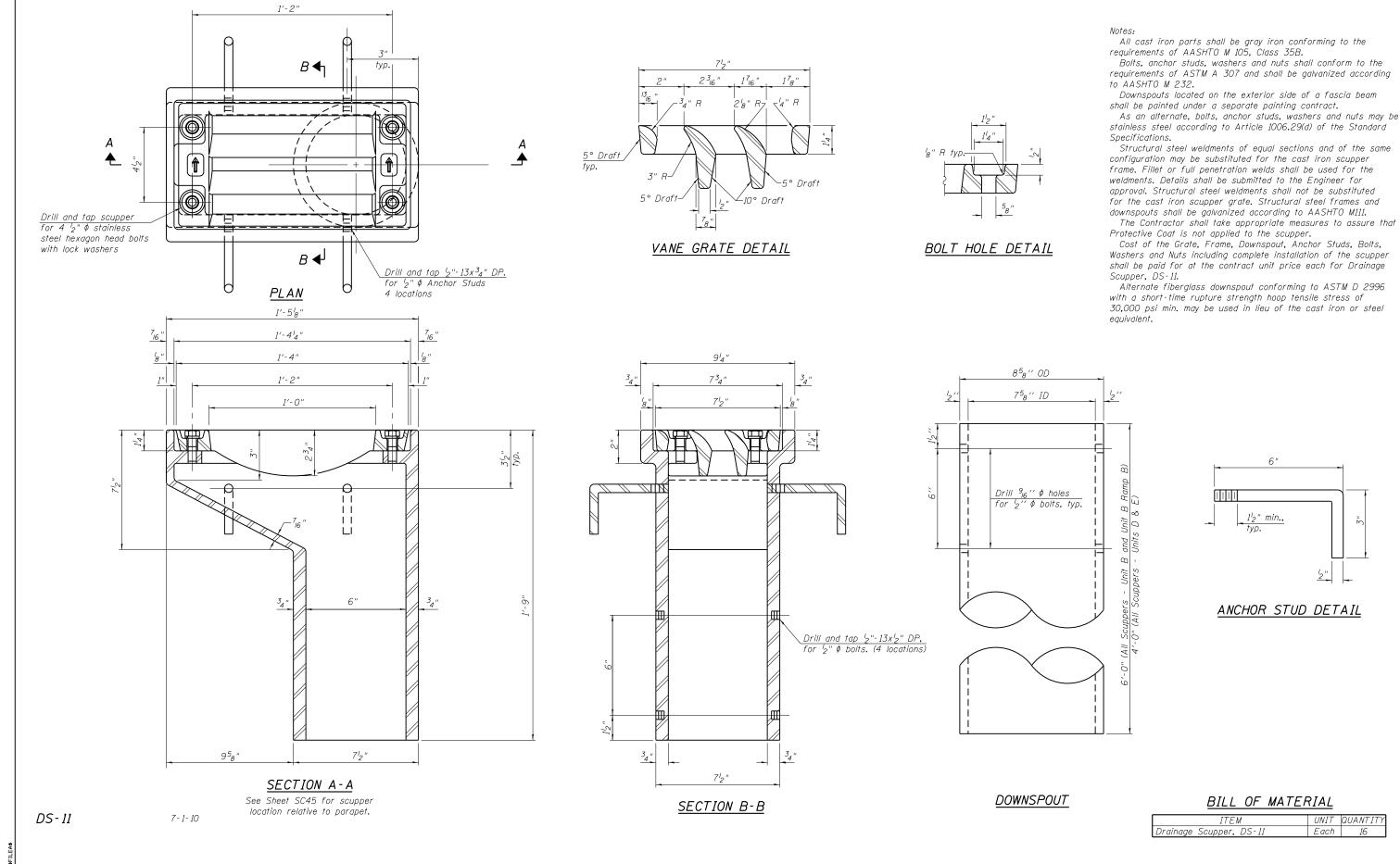
- ⟨A⟩ Repair G26 Girder End
 ⟨B⟩ Repair Girder Ends
 ⟨C⟩ Install new WT Bracing with L & gusset ₱



	USER NAME = Lin		DESIGNED	-	REVISED	
LTD.			CHECKED	-	REVISED	-
rs	PLOT SCALE =		DRAWN	-	REVISED	-
	PLOT DATE = 3/22/2017	12:22:11 PM	CHECKED	-	REVISED	

STATE 0	F ILLINOIS
DEPARTMENT OF	TRANSPORTATION

1999 REHAB. RAMP B STEEL REPAIR - LOCATION 6	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	
STRUCTURE NO. 016-2456	372	2013-039BP	соок	209	126
31NUCTURE NO. 010-2430			CONTRACT	NO. 6	OW76
SHEET NO. SF-39 OF SF-42 SHEETS		ILLINOIS FED. AI	D PROJECT		

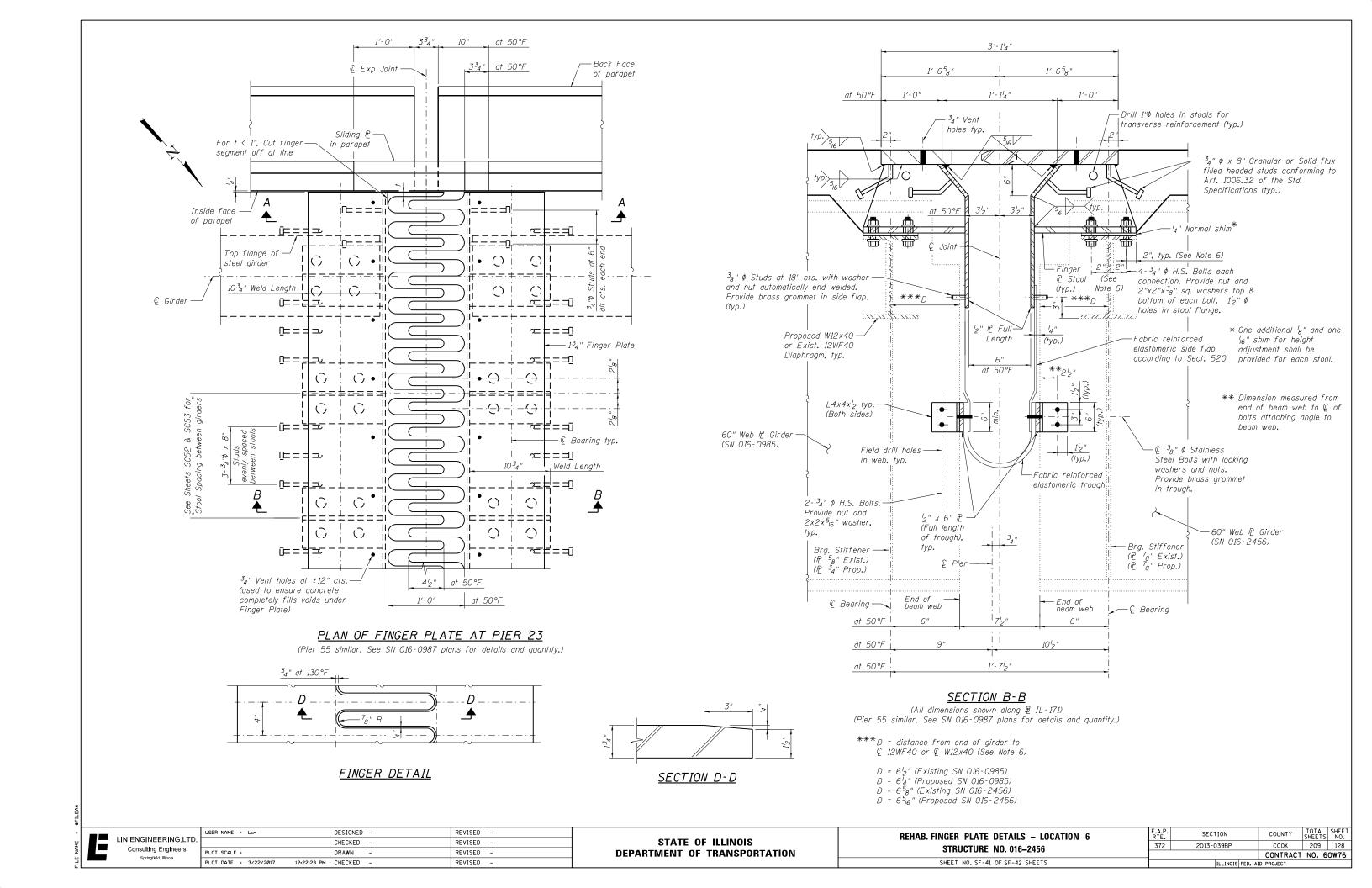


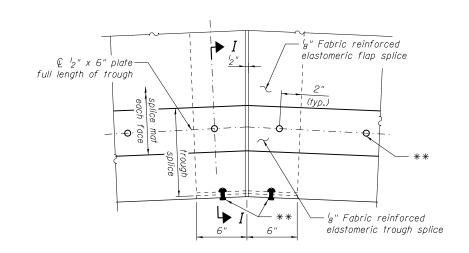
LIN ENGINEERING,LTD.
Consulting Engineers
Springfield, Illinois

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

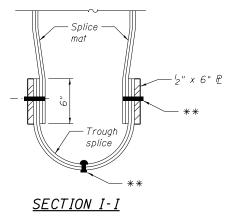
REHAB. SCUPPER DETAILS - LOCATION 6
STRUCTURE NO. 016-2456

SHEET NO. SF-40 OF SF-42 SHEETS





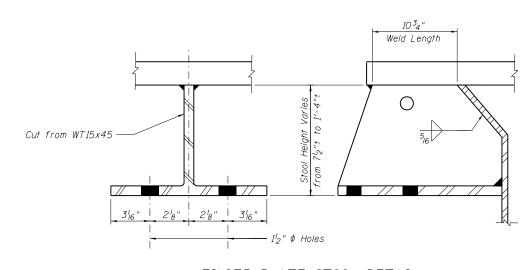
TROUGH SPLICE DETAIL



** $^{3}8$ " ϕ Stainless Steel bolts w/ washers & nuts. Provide brass grommet in trough.

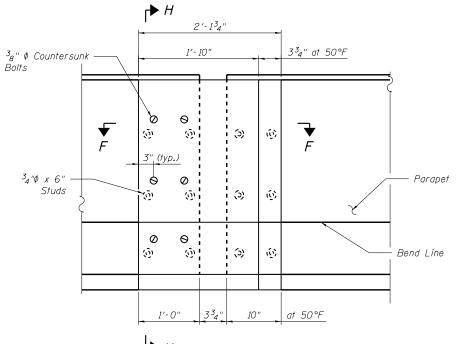
³₄" φ x 6" Studs*

(typ.)



FINGER PLATE STOOL DETAIL (Contractor shall field verify stool heights)

3₈" Countersunk Bolts ¹2" Sliding plate-* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs, automatically end welded.



 $^{3}_{4}$ " $\phi \times 6$ " Studs-3³₄" at 50°F

VIEW A-A

LIN ENGINEERING,LTD. Consulting Engineers

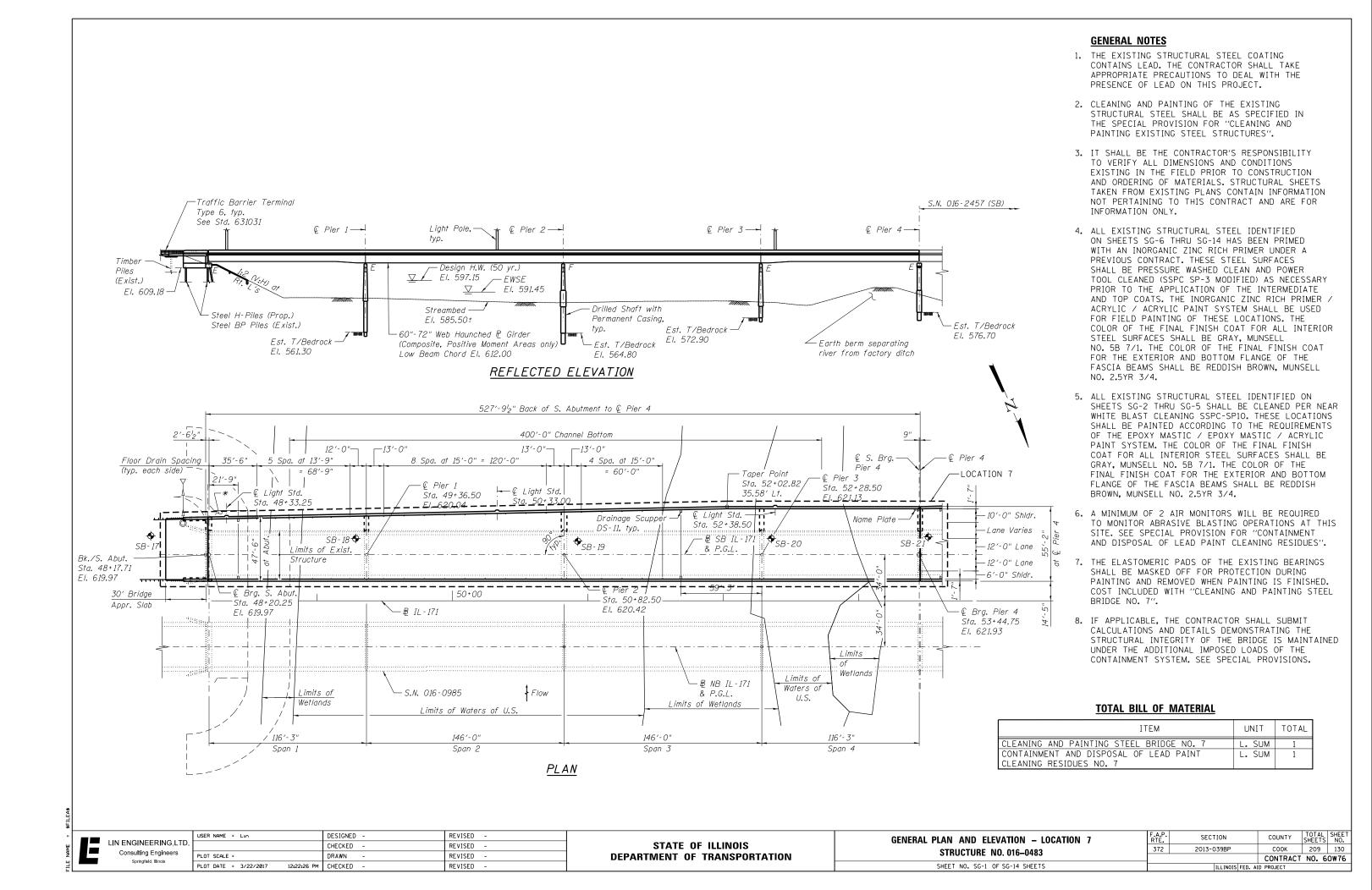
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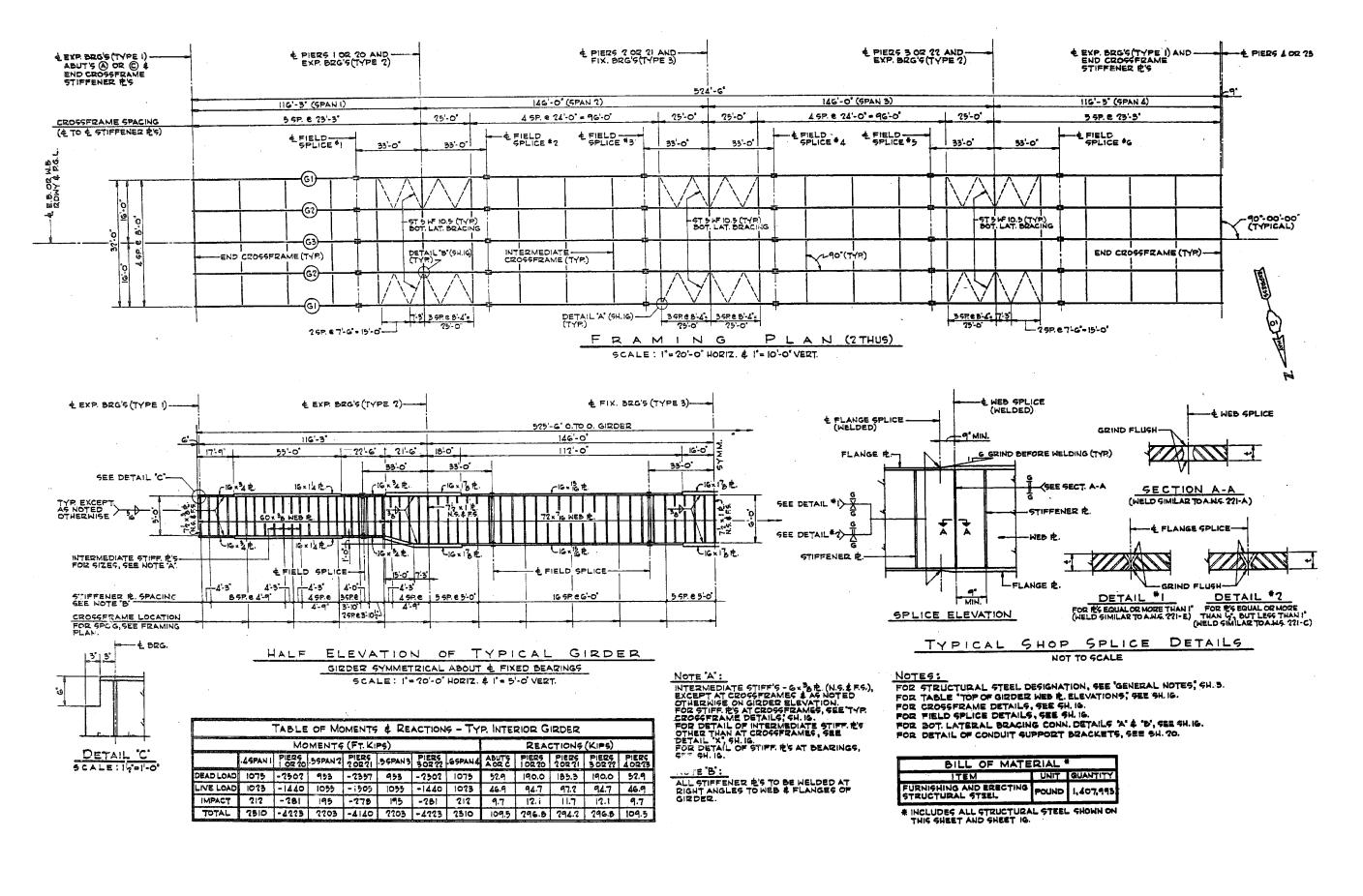
STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** REHAB. FINGER PLATE DETAILS - LOCATION 6 STRUCTURE NO. 016-2456 SHEET NO. SF-42 OF SF-42 SHEETS

SECTION COUNTY 372 2013-039BP COOK 209 129 CONTRACT NO. 60W76

© 38" ¢ Countersunk -Bolts at ± 9" cts. SECTION F-F

SECTION H-H



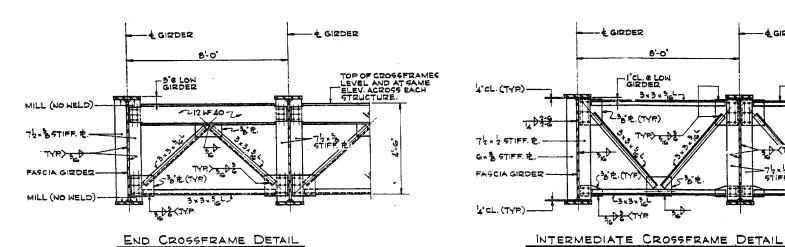


LIN ENGINEERING,LTD

DESIGNED -REVISED USER NAME = Lin CHECKED -REVISED Consulting Engineers DRAWN REVISED PLOT DATE = 3/22/2017 REVISED 12:22:26 PM CHECKED -

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** ORIG. FRAMING PLAN & GIRDER ELEVATION - LOCATION 7 STRUCTURE NO. 016-0483 SHEET NO. SG-2 OF SG-14 SHEETS

TOTAL SHEE SHEETS NO. SECTION COUNTY 372 2013-039BP COOK 209 131 CONTRACT NO. 60W76



GO'OR 72" WED R.

GO'OR 72" WED R.

WELDED GIZDEZ

MILL (NO WELD)

To a series of the series of the

DETAIL OF BEARING STIFFENER PS

AT ABUTMENTS AND PIERS

SCALE: 2 = 1'-0'

NOTE: USE 3/4 RIVETS FOR ALL FIELD CONNECTIONS

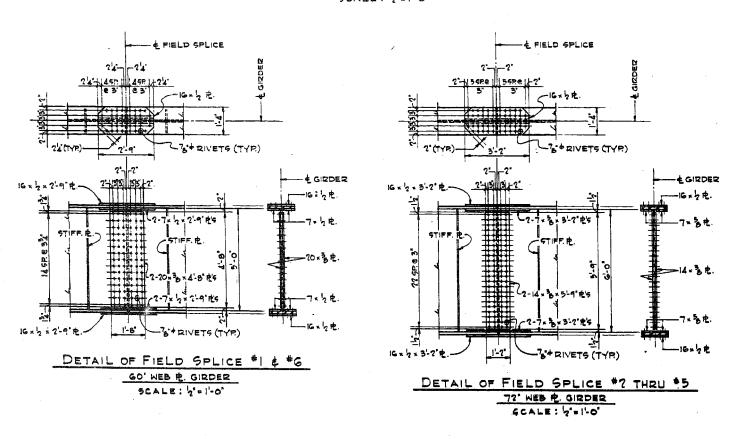
TYPICAL CROSSFRAME DETAILS

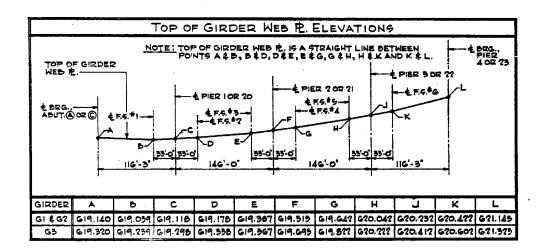
SCALE: '5"=1'-0"

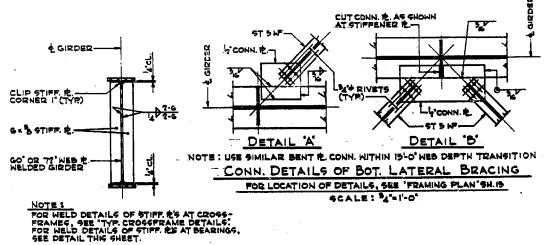
NOTE: FOR DETAILS OF CONDUIT SUPPORT BRACKETS, SEE SH. 70.

& GIRDER

TOP OF CROSSFRAMES LEVEL AND AT SAME ELEV. ACROSS EACH STRUCTURE.







NOTE:
FOR BILL OF MATERIAL, SEE SH. 15.

DETAIL "X" - TYP INTERMEDIATE STIFFENERS.

SCALE: "y"=1"-0"

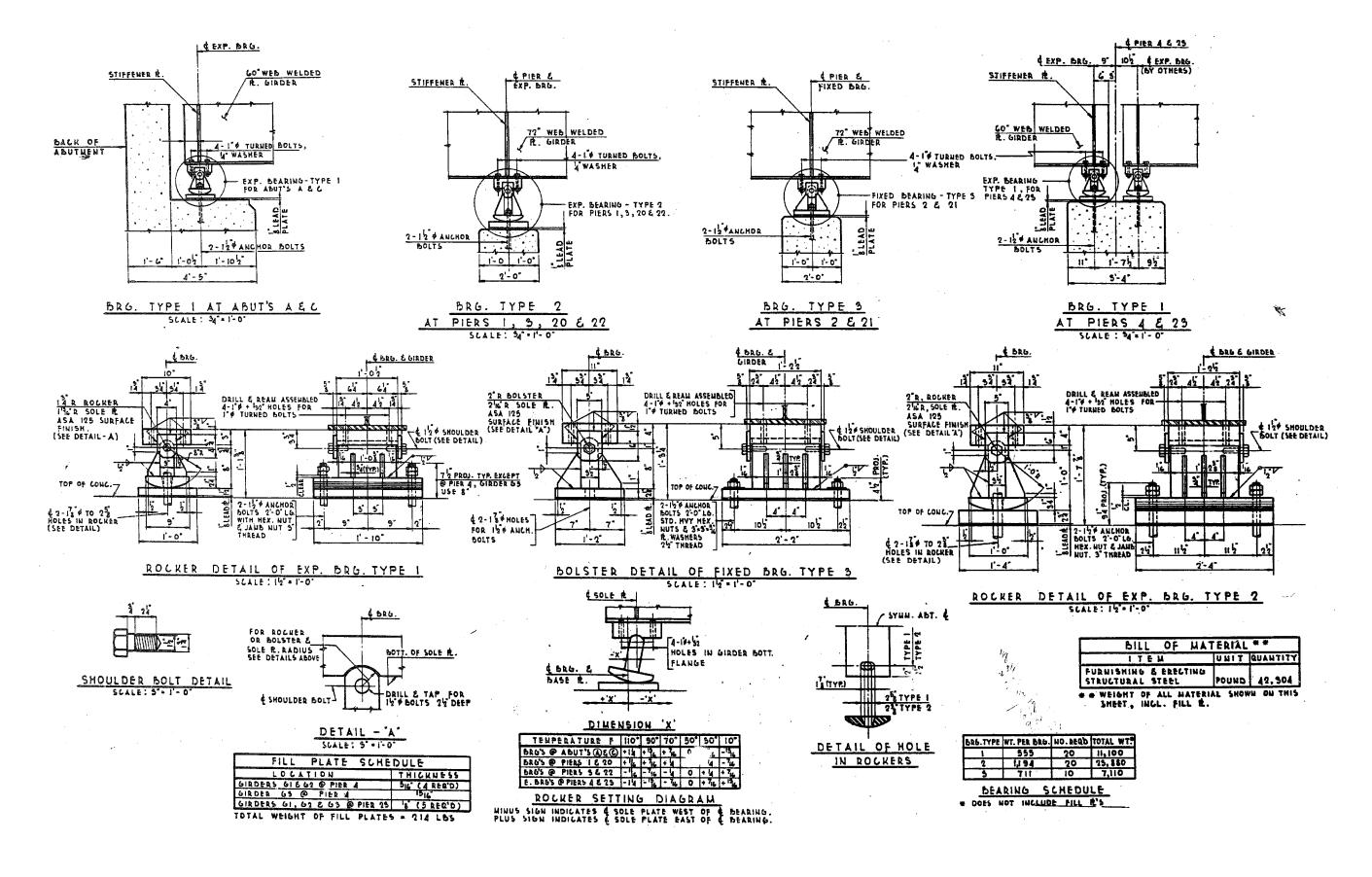
LIN ENGINEERING, LTD.
Consulting Engineers
Springfield, Illinois

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

 ORIG. CROSS
 FRAMES
 & STEEL DETAILS - LOCATION 7
 F.A.P. RTE. RTE. RTE. SECTION
 SECTION COUNTY SHEETS
 TOTAL SHEET NO. SHEET NO. 209 132

 STRUCTURE
 NO. 016-0483
 372 2013-039BP
 CONTRACT NO. 60W76

 SHEET NO. SG-3 OF SG-14 SHEETS
 ILLINOIS FED. AID PROJECT



E

LIN ENGINEERING,LTD.

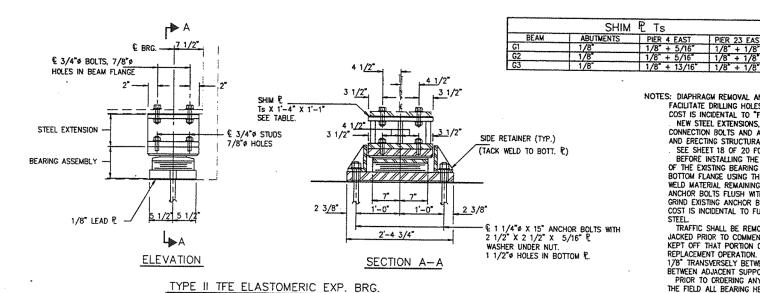
Consulting Engineers

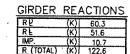
Springfield, Illinois

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

 ORIG. STEEL BEARING DETAILS - LOCATION 7
 F.A.P. RTE.
 SECTION

 STRUCTURE NO. 016-0483
 372
 2013-039BP





NOTES: DIAPHRAGM REMOVAL AND REPLACEMENT MAY BE REQUIRED TO FACILITATE DRILLING HOLES IN THE BOTTOM FLANGE FOR BEARING ATTACHMENT. COST IS INCIDENTAL TO "FURNISHING AND ERECTING STRUCTURAL STEEL".

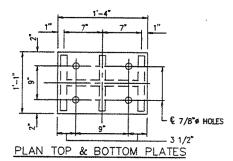
NEW STEEL EXTENSIONS, SIDE RETAINERS, LEAD PLATES.
CONNECTION BOLTS AND ANCHOR BOLTS ARE INCLUDED IN "FURNISHING AND ERECTING STRUCTURAL STEEL".

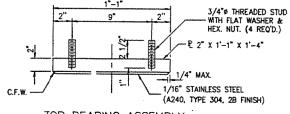
SEE SHEET 18 OF 20 FOR ANCHOR BOLT INSTALLATION. SEE SHEET TO UP ZO THE NEW BEARING, THE TOP PLATE
OF THE EXISTING BEARING ASSEMBLY SHALL BE REMOVED FROM THE
BOTTOM FLANGE USING THE AIR—ARC METHOD. GRIND SMOOTH ALL
WELD MATERIAL REMAINING ON THE BOTTOM FLANGE. BURN EXISTING
ANCHOR BOLTS FLUSH WITH EXISTING CONCRETE SURFACE. GRIND EXISTING ANCHOR BOLT SMOOTH AND SEAL WITH EPOXY.
COST IS INCIDENTAL TO FURNISHING AND ERECTING STRUCTURAL

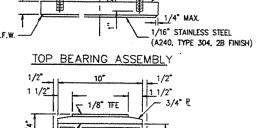
TRAFFIC SHALL BE REMOVED FROM THE PORTION OF THE STRUCTURE TO BE JACKED PRIOR TO COMMENCING JACKING OPERATIONS. TRAFFIC SHALL BE KEPT OFF THAT PORTION OF THE STRUCTURE DURING THE ENTRE BEARING REPLACEMENT OPERATION. DIFFERENTIAL JACKING HEIGHT NOT TO EXCEED 1/8 TRANSVERSELY BETWEEN ADJACENT BEAMS OR 1/4" LONGITUDINALLY BETWEEN ADJACENT SUPPORTS

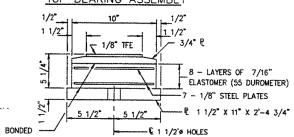
PRIOR TO CROTEING ANY MATERIAL, THE CONTRACTOR SHALL VERIFY IN THE FIELD ALL BEARING HEIGHT AND SHIM DIMENSIONS.

SEE SUPERSTRUCTURE OVERLAY & REPAIR PLANS FOR BEAM LOCATIONS.





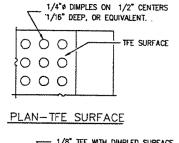


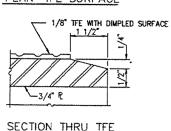


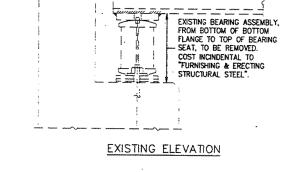


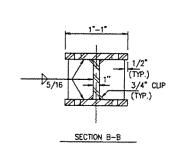
NOTE: THE 1/8" TFE SHEET SHALL BE BONDED DIRECTLY TO THE TOP STEEL PLATE WITH A TWO-COMPONENT, MEDIUM VISCOSITY EPOXY RESIN, CONFORMING TO THE REQUIREMENTS OF THE FEDERAL SPECIFICATION MMM-A-134, TYPE I. THE BOND AGENT SHALL BE APPLIED ON THE FULL AREA OF THE CONTACT SURFACES.

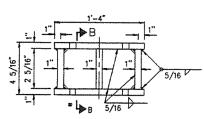
BONDING OF 1/8" TFE SHEET DURING VULCANIZING PROCESS WILL BE PERMITTED PROVIDED THE PROCESS AND METHOD OF ADJUSTING ASSEMBLY HEIGHT IS APPROVED BY THE ENGINEER.











STEEL EXTENSION DETAIL

ELASTOMERIC BEARING

ASSEMBLY TYPE II

EXISTING BEARINGS FURNISH & ERECT

STRUCTURAL STEEL

JACK & REMOVE

BILL OF MATERIAL

UNIT TOTAL

20

20

4940

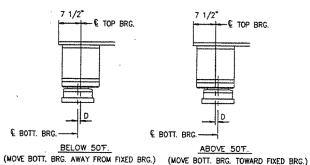
EACH

EACH

LBS

€ 1 1/2"ø HOLE





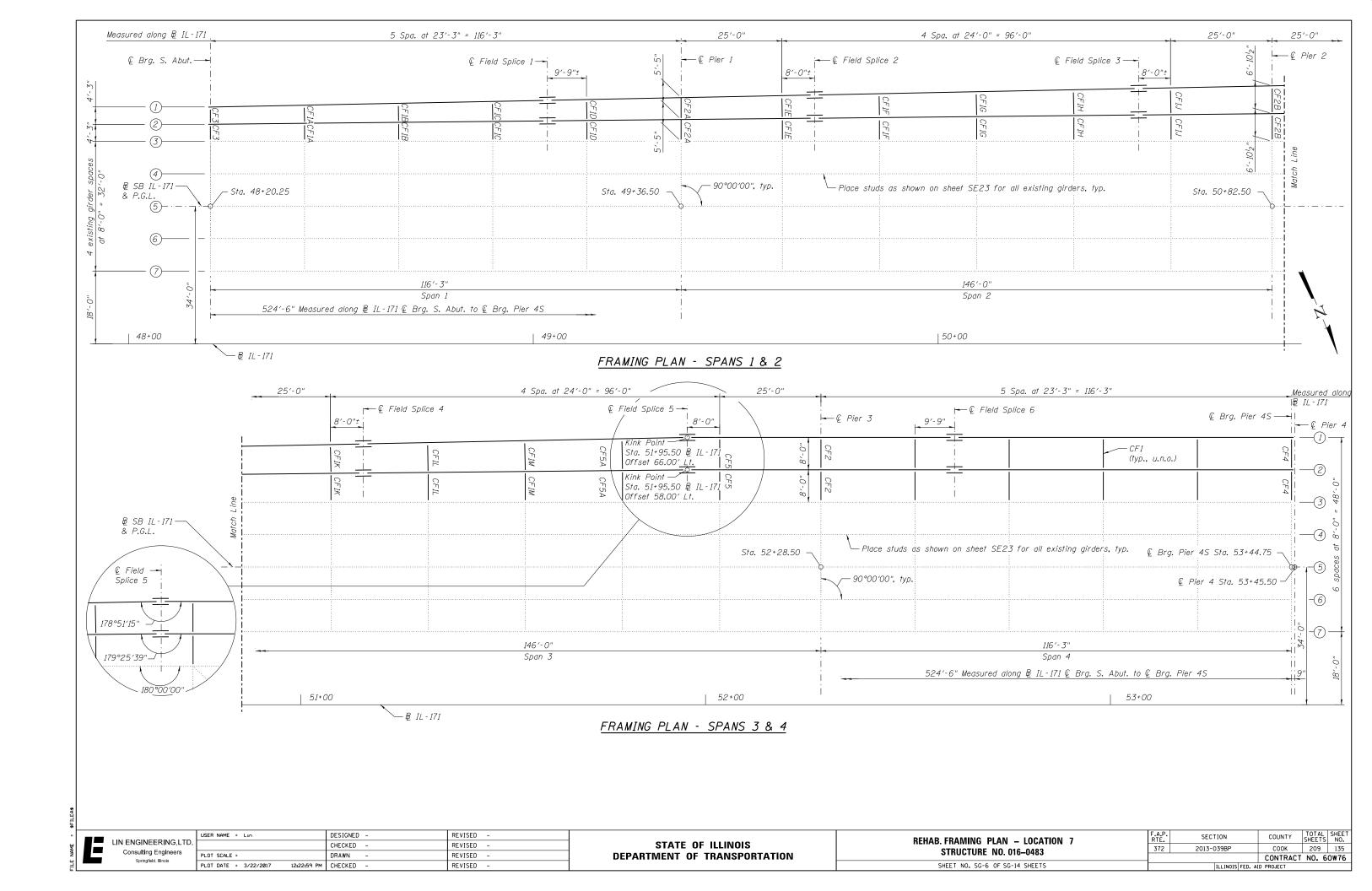
SETTING ANCHOR BOLTS AT EXP. BRG. D= 1/8 " PER EACH 100' OF EXPANSION FOR EVERY 15' TEMP. CHANGE FROM THE NORMAL TEMP. OF 50F.

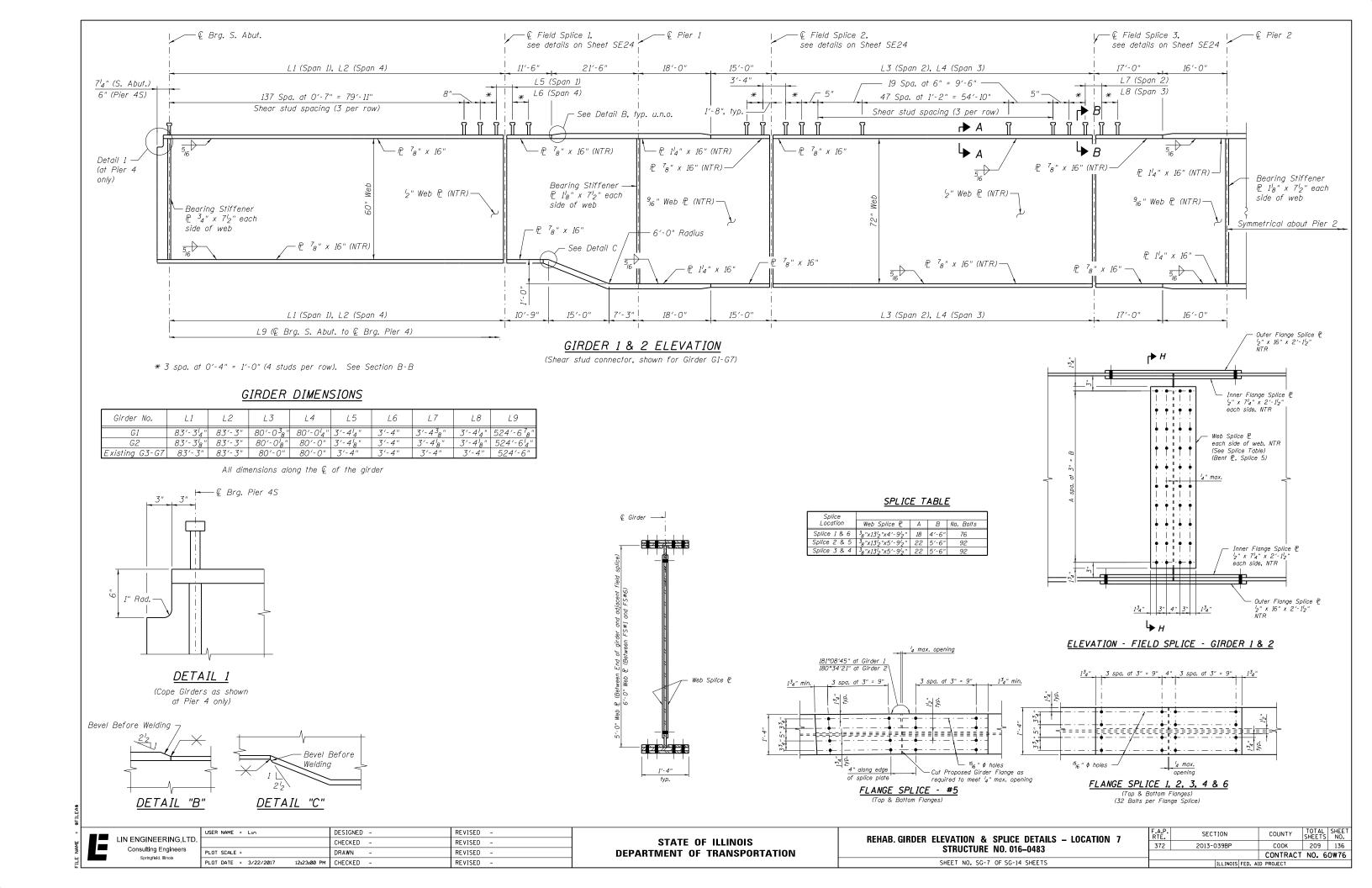
LIN ENGINEERING,LTD.
Consulting Engineers
Carinafield Illinois

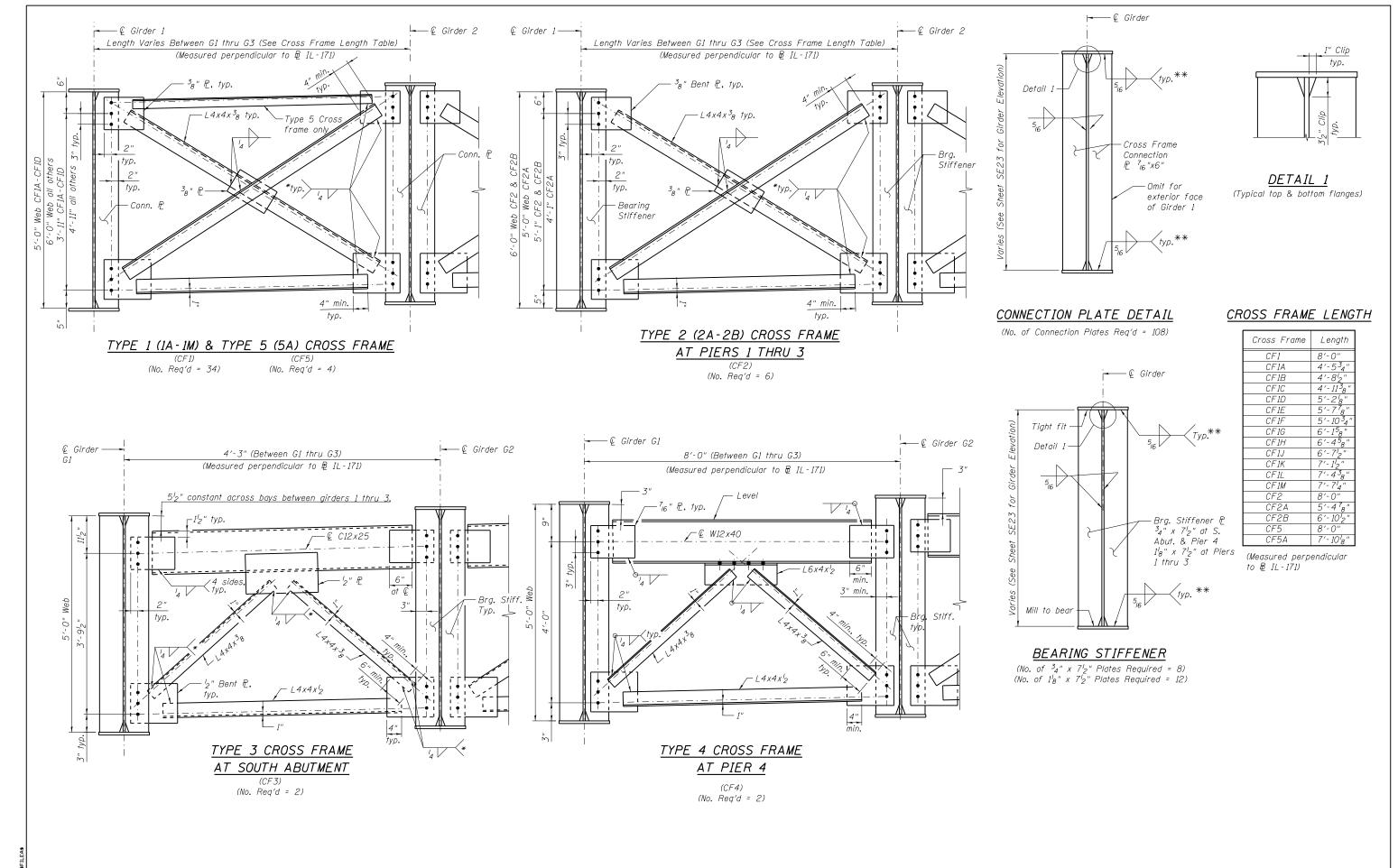
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	CHECKED -	REVISED -
PLOT SCALE =	DRAWN -	REVISED -
PLOT DATE = 3/22/2017 12:22:50 PM	CHECKED -	REVISED -

STATE OF ILLINOIS					
DEPARTMENT OF TRANSPORTATION					

REHAB. EXP. BEARING DETAILS - LOCATION 7	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
STRUCTURE NO. 016-0483		2013-039BP	COOK	209	134	
			CONTRACT	NO. 6	OW76	
SHEET NO. SG-5 OF SG-14 SHEETS		ILLINOIS FED. AID PROJECT				





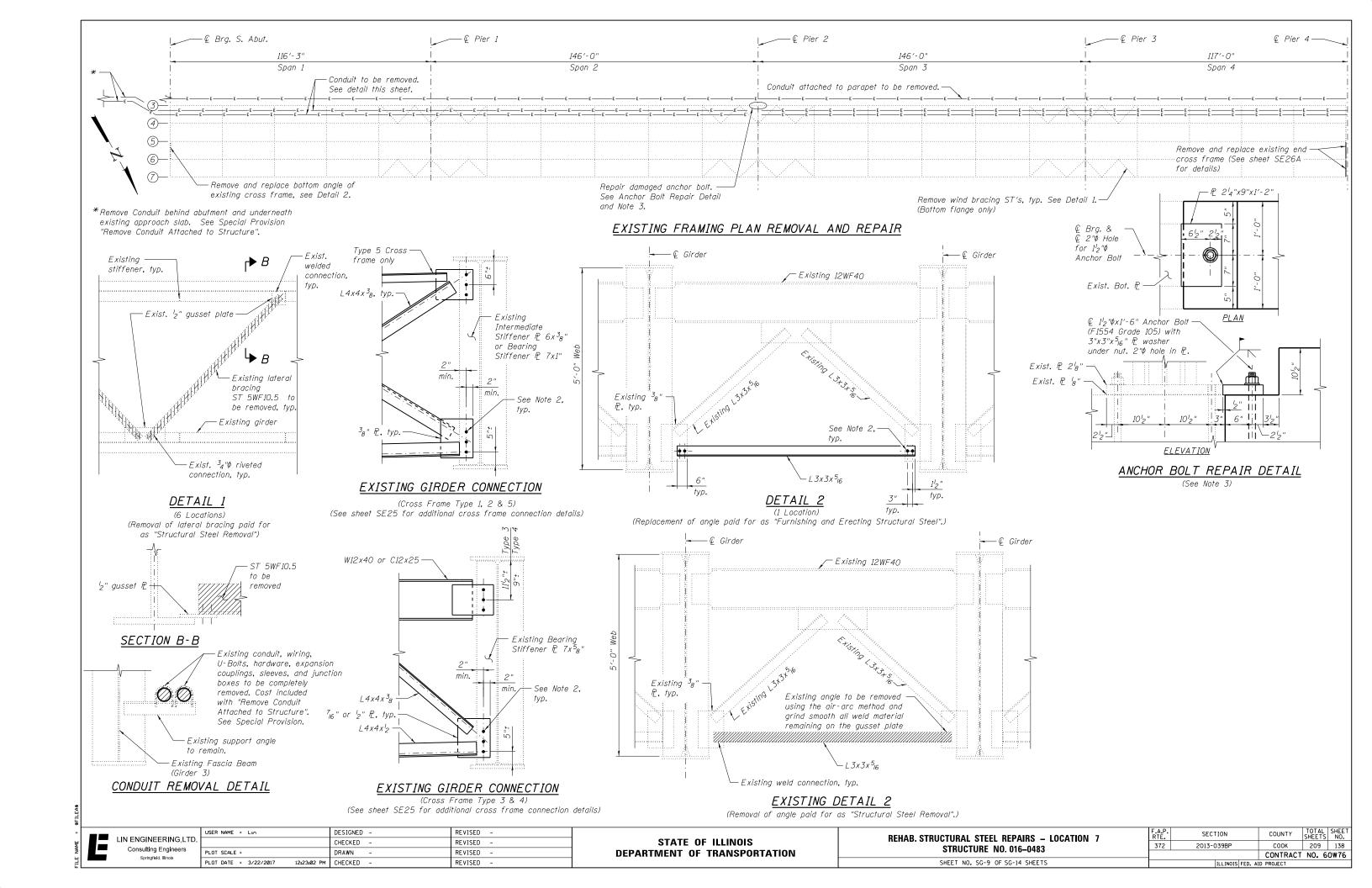


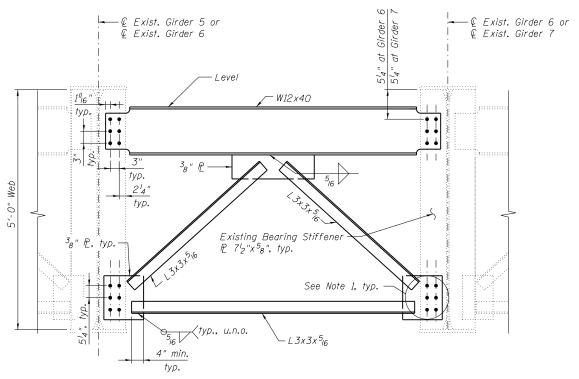
LIN ENGINEERING,LTD.
Consulting Engineers
Springfield. Illinois

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

REHAB. STEEL PLATE GIRDER CROSS FRAMES - LOCATION 7
STRUCTURE NO. 016-0483

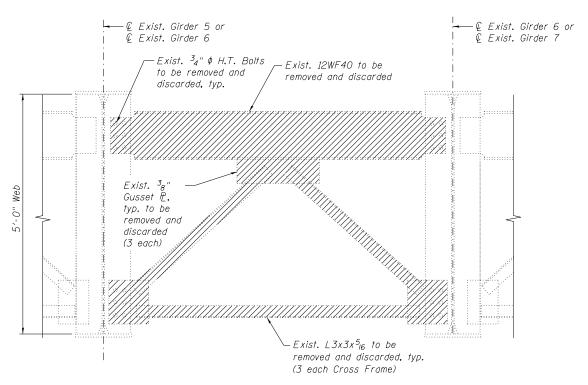
SHEET NO. SG-8 OF SG-14 SHEETS





END CROSS FRAME REPLACEMENT DETAIL

(No. of Locations 2)



EXISTING END CROSS FRAME REMOVAL DETAIL

(No. of Locations 2)

H	LIN ENGINEERING,LTD. Consulting Engineers	
	Springfield, Illinois	ŀ

	USER NAME = Lin	DESIGNED -	REVISED -	
١.		CHECKED -	REVISED -	
	PLOT SCALE =	DRAWN -	REVISED -	
	PLOT DATE = 3/22/2017 12:23:03 PM	CHECKED -	REVISED -	

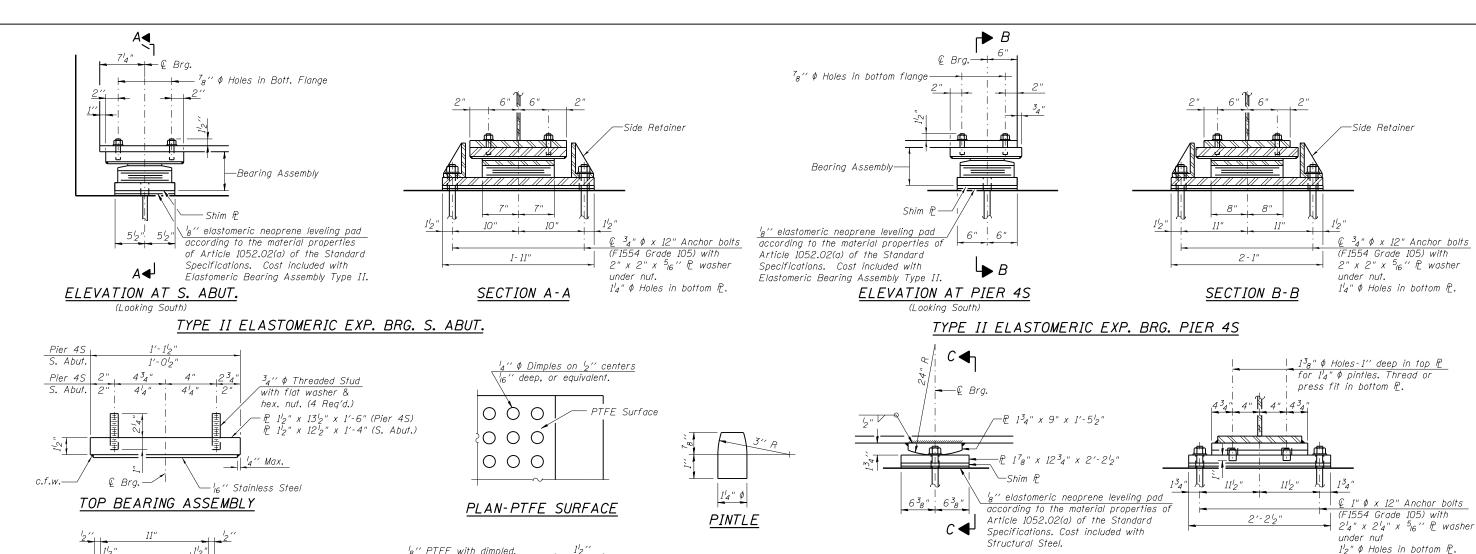
STATE OF ILLINOIS	
DEPARTMENT OF TRANSPORTATION	NC

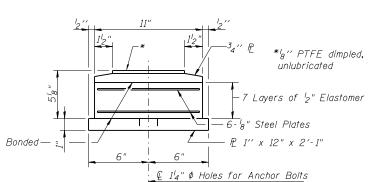
REHAB. STEEL REPAIR DETAILS - LOCATION 7 STRUCTURE NO. 016-0483	F.A.P. RTE.	SECTION	LION	
	372	2013-039BP		COOK
0111001011E 140: 010-0403				CONTRA
SHEET NO. SG-10 OF SG-14 SHEETS		ILLINOIS FE	ED. AI	D PROJECT

COUNTY TOTAL SHEET NO.

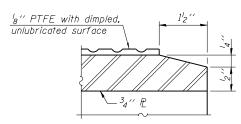
COOK 209 139

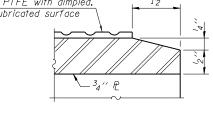
CONTRACT NO. 60W76





BOTTOM BEARING ASSEMBLY TYPE II PIER 4S





SECTION THRU PTFE

FIXED BEARING

ELEVATION AT PIER 2

338

BOTTOM BEARING ASSEMBLY TYPE II S. ABUT.

SIDE RETAINER Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



Bonded —

_	USER NAME = Lin	DESIGNED -	REVISED -
D.		CHECKED -	REVISED -
	PLOT SCALE =	DRAWN -	REVISED -
	PLOT DATE = 3/22/2017 12:23:03 PM	CHECKED -	REVISED -

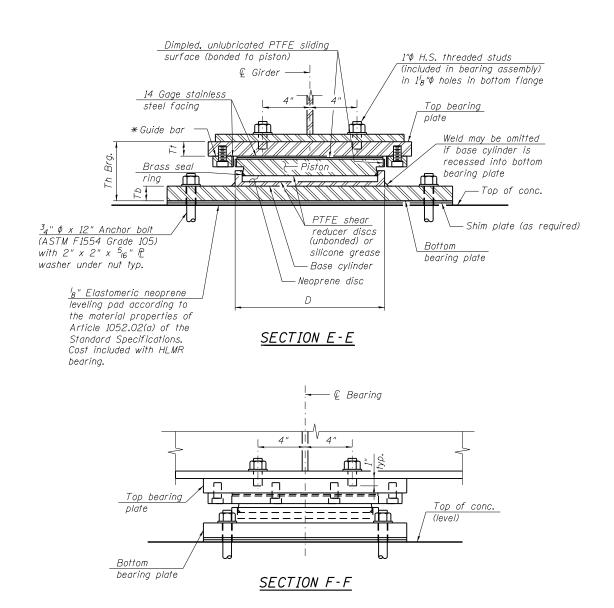
*18" PTFE dimpled, unlubricated

-8 Layers of ⁷16" Elastomei

- 7- ^l8" Steel Plates P 1" x 11" x 1'-11"

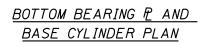
 $\mathcal{Q} \quad \mathcal{U}_4$ " ϕ Holes for Anchor Bolts

SECTION C-C



Tapped hole for HS threaded stud typ. © Brg. TOP BEARING & AND PISTON PLAN © Girder Piston outline Guide bar typ. Top bearing & Top Bear

Base cylinder -



 $F \blacktriangleleft \downarrow$

BEARING DIMENSIONS

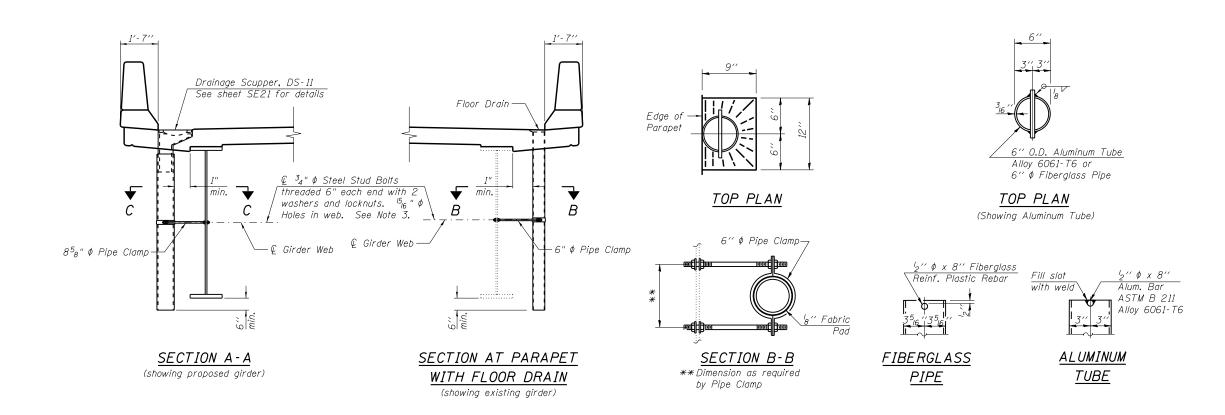
Location	Pay Item	Vert. Design	Hs**	0s	Max. Theor. Thermal			Top Plate			Bearing	Assembly	В	ottom Plai	te	Total Ht.
Locarion	Designation (kips)	Load** (kips)	(kips)	(radians)	Mvmt from 50 °F	Wt	L†	Tt (min.)	Bevel	Threaded Stud Ø	L	D	Wb	Lb	Tb	Th
Pier 1	250	238	48	0.02	1"	1'-74"	1'-7 ³ 8"	1/2"	N/A	1"	1'-1 ⁵ 8"	1'-1 ⁵ 8"	1'-6"	2'-3"	1 ³ 8"	71/2"
Pier 3	300	293	59	0.02	1"	1'-81/4"	1'-8 ⁵ 8"	1 ³ 4"	N/A	1"	1'-2 ⁵ 8"	1'-2 ⁵ 8"	1'-6"	2'-3"	1 ³ 8"	81/8"

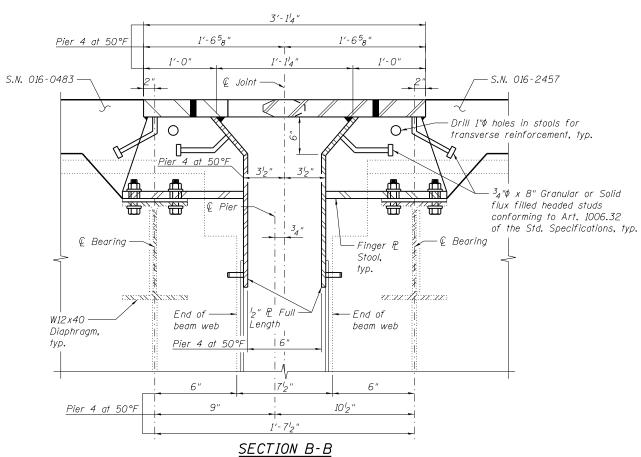
_	USER NAME = Lin	DESIGNED -	REVISED -	l
D.		CHECKED -	REVISED -	
	PLOT SCALE =	DRAWN -	REVISED -	
	PLOT DATE = 3/22/2017 12:23:04 PM	CHECKED -	REVISED -	
	1201 BATE - 3/22/2017 12:23:04 111	CHECKED	KEVISED -	

	ILLINOIS FED.	AID	PROJECT		
		CONTRACT	NO. 6	OW76	
372	2013-039BP	T	COOK	209	141
F.A.P. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.

-Bottom bearing P

 1^{l}_{4} " ϕ Hole for anchor bolt typ.





(All dimensions shown along & IL-171)

(See SN 016-2457 plans for additional finger plate joint details. Cost of finger plate joint included with SN 016-2457.)

٠		ι
ا	LIN ENGINEERING,LTD.	Г
	Consulting Engineers Springfield, Illinois	F
ij	Springheid, Illinois	F

85₈" Ø-

l₈'' Fabric Pad

SECTION C-C

*Dimension as required

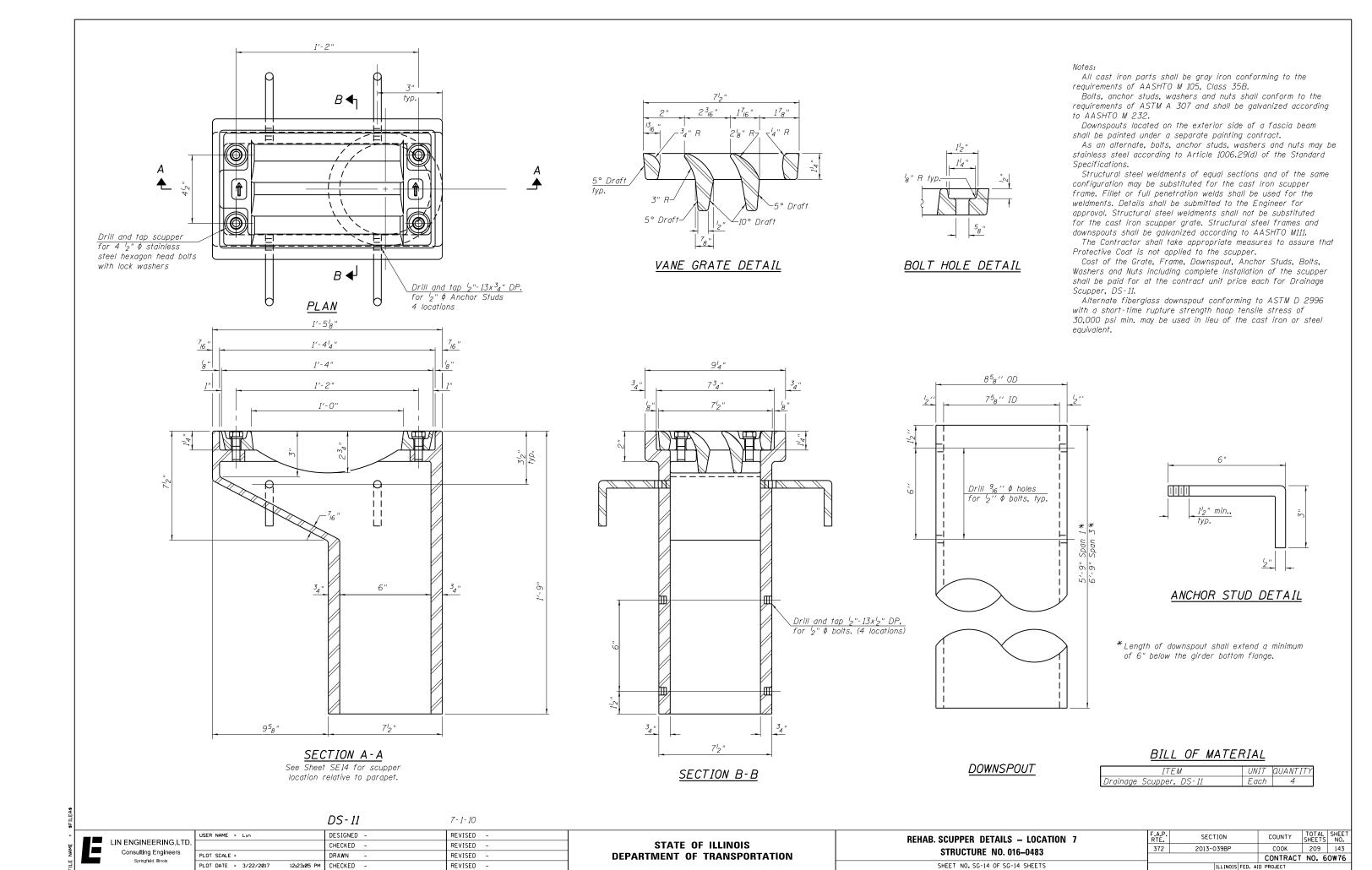
by Pipe Clamp

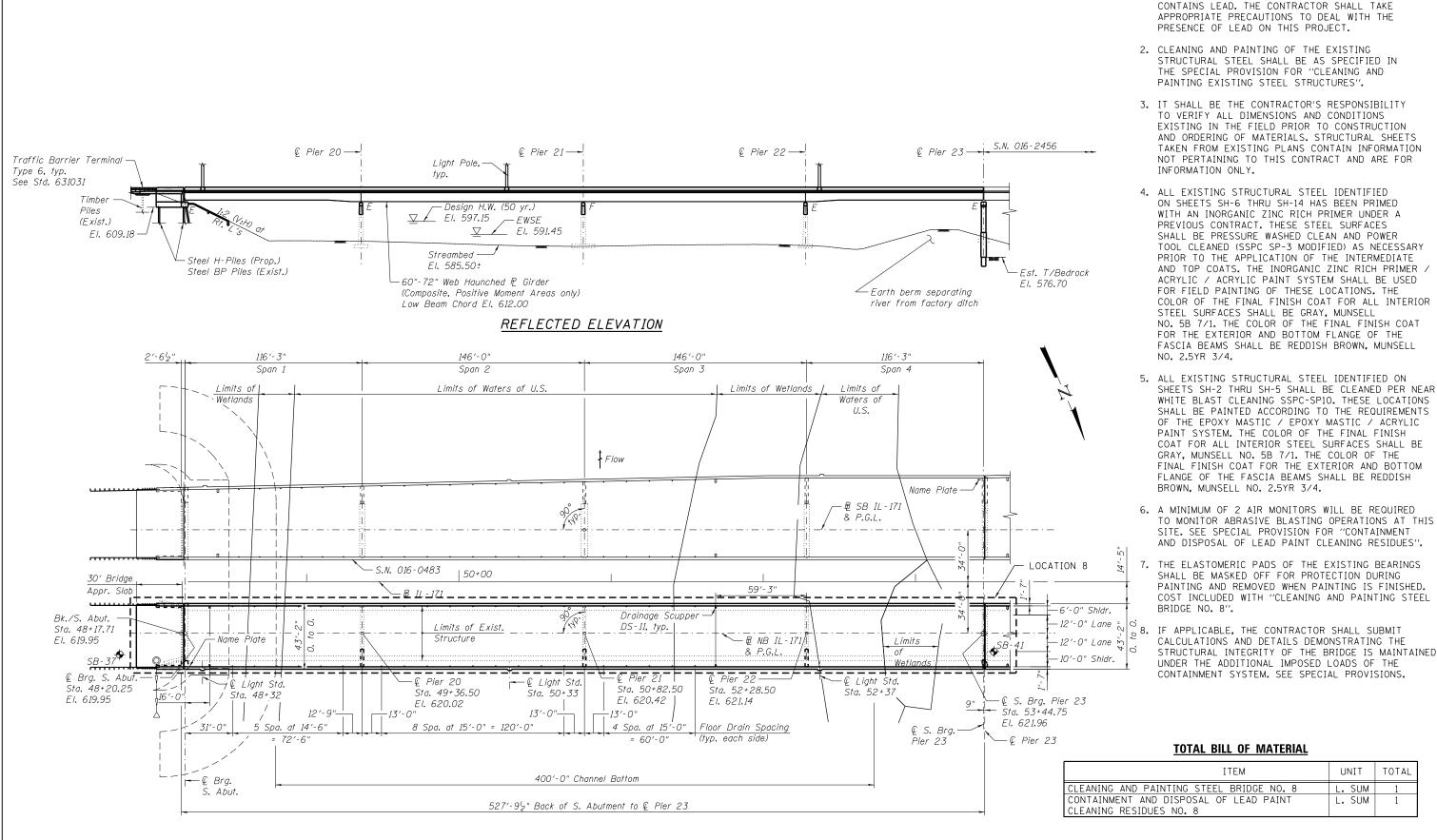
Pipe Člamp

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REHAB. DECK DRAIN AND FINGER PLATE DETAILS - LOCATION 7	F.A.P. RTE.	SECTION	COUNTY
STRUCTURE NO. 016-0483		2013-039BP	соок
211121121121121121121121121121121121121			CONTRAC
CHEET NO CC 17 OF CC 14 CHEETC		THE PROOF SERVICE	10 DD0 (FOT

TOTAL SHEET NO. 209 142





PLAN

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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** **GENERAL PLAN & ELEVATION - LOCATION 8** STRUCTURE NO. 016-0985 SHEET NO. SH-1 OF SH-14 SHEETS

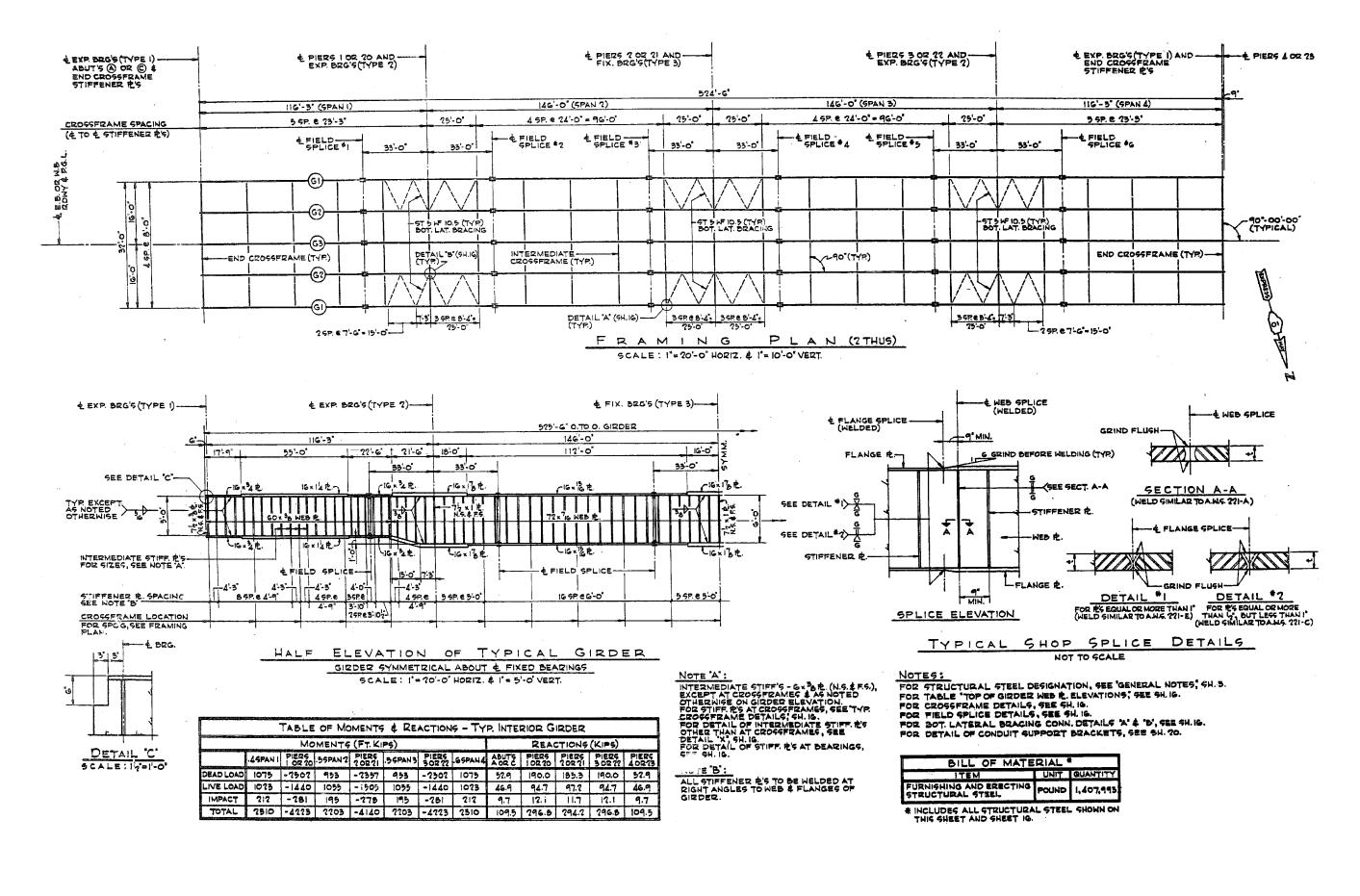
SECTION COUNTY 372 2013-039BP COOK 209 144 CONTRACT NO. 60W76

UNIT

TOTAL

GENERAL NOTES

1. THE EXISTING STRUCTURAL STEEL COATING



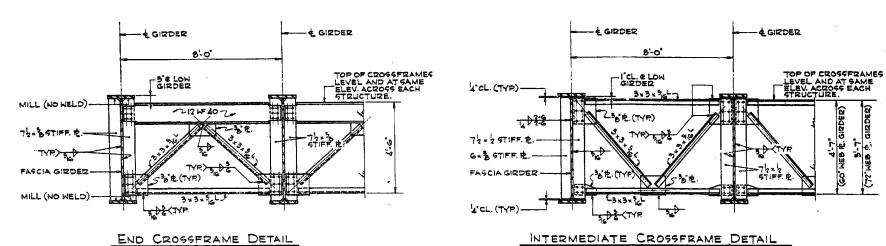
LIN ENGINEERING,LTD Consulting Engineers

PLOT DATE = 3/22/2017

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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** ORIG. FRAMING PLAN & GIRDER ELEVATION - LOCATION 8 STRUCTURE NO. 016-0985 SHEET NO. SH-2 OF SH-14 SHEETS

TOTAL SHEE SHEETS NO. SECTION COUNTY 372 2013-039BP COOK 209 145 CONTRACT NO. 60W76



DETAIL OF BEARING STIFFENER P'S

AT ABUTMENTS AND PIERS

SCALE: '2" = 1'-0'

-€ GIRDER

CORNER I (TYR)

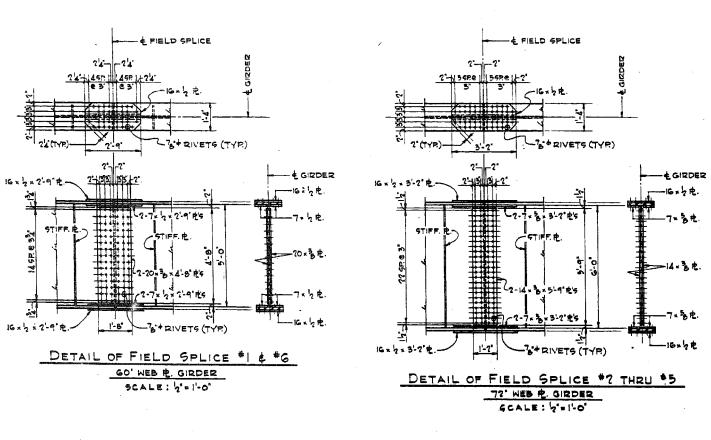
72 x 5 STIFF. t. AT & BRG. ABUT'S (A) OR (C)

72×1 5TIFF. 2. AT 4 BRG. PIERS 1 OR 20, PIERS 2 OR 21 4 PIERS 3 OR 22.

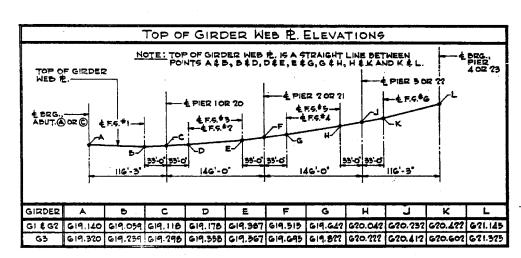
NOTE: USE 34 RIVETS FOR ALL FIELD CONNECTIONS

TYPICAL CROSSFRAME DETAILS

SCALE: 2"=1"-0"





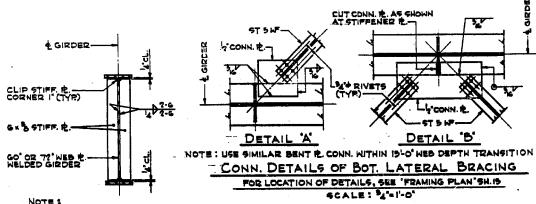


MILL (NO WELD) -

GO" OR 72" WEB R.

MILL (NO WELD) -

NOTE: FOR DETAILS OF CONDUIT SUPPORT BRACKETS, SEE SH. 20.



Note:

For Weld Details of Stiff. 2's at crossFrames, see "Typ. Crossframe Details".

For Meld Details of Stiff. 2's at Bearings,

See Detail this sheet.

DETAIL "X" TYP INTERMEDIATE STIFFENERS OTHER THAN AT CROSSFRAMES.

LIN ENGINEERING,LTD.

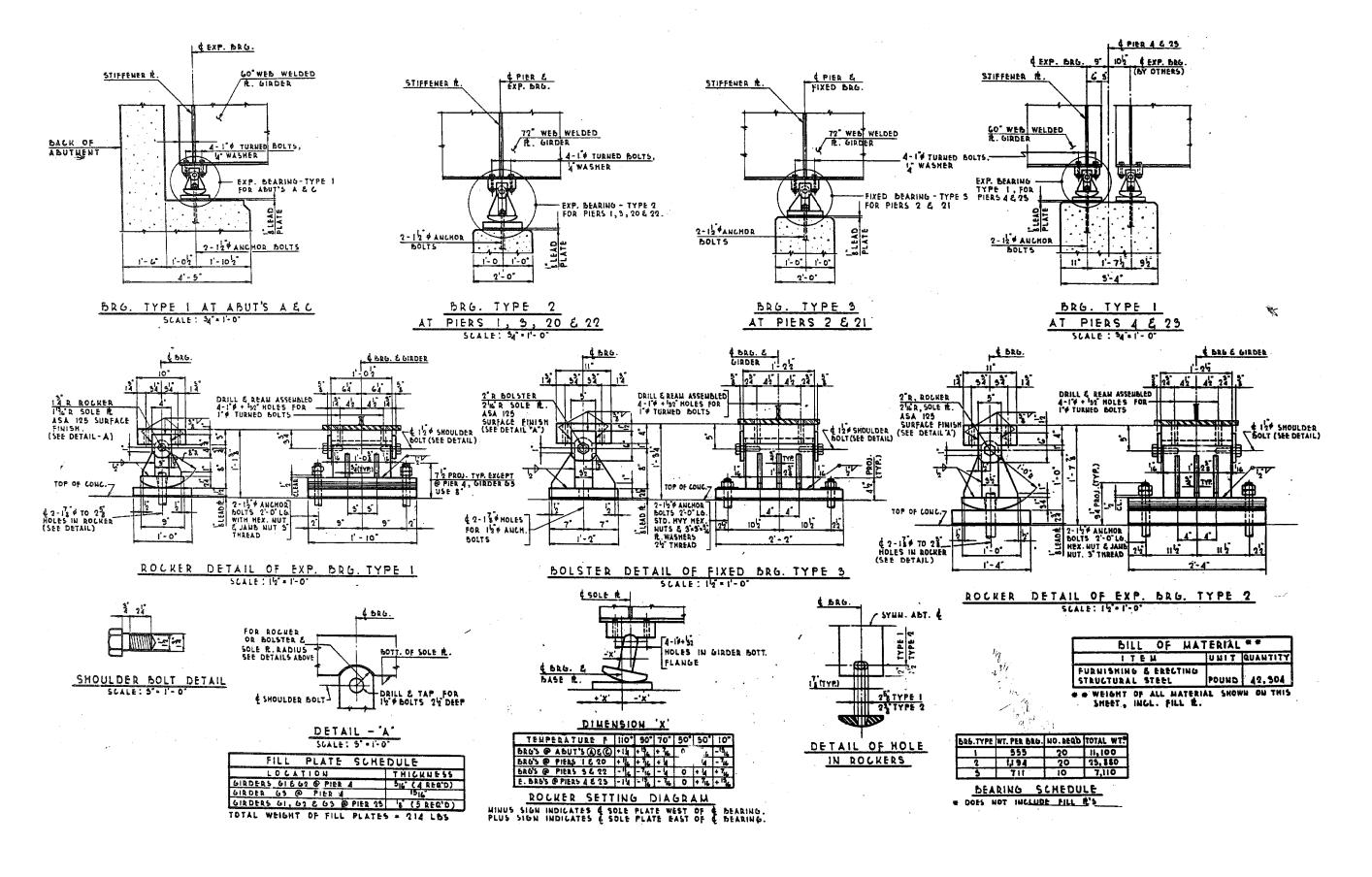
Consulting Engineers

Springfield, Illinois

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STATE	OF	ILLINOIS
DEPARTMENT	OF 1	TRANSPORTATION

ORIG. CROSS FRAMES & STEEL DETAILS - LOCATION 8	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-0985		2013-039BP	COOK	209	146
3111001011L NO. 010-0303			CONTRACT	NO. 6	OW76
SHEET NO. SH-3 OF SH-14 SHEETS		ILLINOIS FED. AI	D PROJECT		



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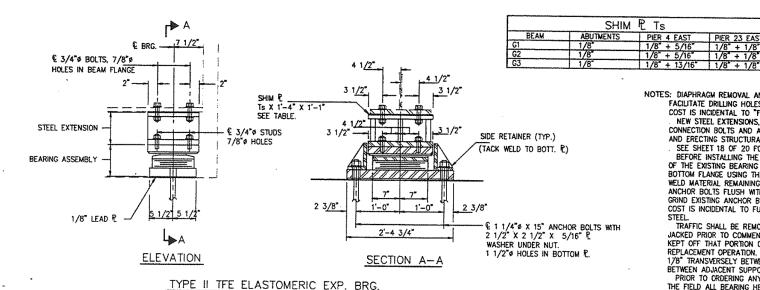
Consulting Engineers
Springfield, Illinois

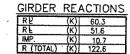
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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

 ORIG. STEEL BEARING DETAILS - LOCATION 8
 F.A.P. RTE.
 SECTION 1

 STRUCTURE NO. 016-0985
 372
 2013-0.





NOTES: DIAPHRAGM REMOVAL AND REPLACEMENT MAY BE REQUIRED TO FACILITATE DRILLING HOLES IN THE BOTTOM FLANGE FOR BEARING ATTACHMENT. COST IS INCIDENTAL TO "FURNISHING AND ERECTING STRUCTURAL STEEL".

NEW STEEL EXTENSIONS, SIDE RETAINERS, LEAD PLATES.
CONNECTION BOLTS AND ANCHOR BOLTS ARE INCLUDED IN "FURNISHING AND ERECTING STRUCTURAL STEEL".

SEE SHEET 18 OF 20 FOR ANCHOR BOLT INSTALLATION.

SEE SHEET TO UP ZO THE NEW BEARING, THE TOP PLATE
OF THE EXISTING BEARING ASSEMBLY SHALL BE REMOVED FROM THE
BOTTOM FLANGE USING THE AIR—ARC METHOD. GRIND SMOOTH ALL
WELD MATERIAL REMAINING ON THE BOTTOM FLANGE. BURN EXISTING
ANCHOR BOLTS FLUSH WITH EXISTING CONCRETE SURFACE. GRIND EXISTING ANCHOR BOLT SMOOTH AND SEAL WITH EPOXY.
COST IS INCIDENTAL TO FURNISHING AND ERECTING STRUCTURAL

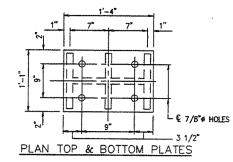
TRAFFIC SHALL BE REMOVED FROM THE PORTION OF THE STRUCTURE TO BE JACKED PRIOR TO COMMENCING JACKING OPERATIONS. TRAFFIC SHALL BE KEPT OFF THAT PORTION OF THE STRUCTURE DURING THE ENTIRE BEARING REPLACEMENT OPERATION. DIFFERENTIAL JACKING HEIGHT NOT TO EXCEED 1/8" TRANSVERSELY BETWEEN ADJACENT BEAMS OR 1/4" LONGITUDINALLY BETWEEN ADJACENT SUPPORTS

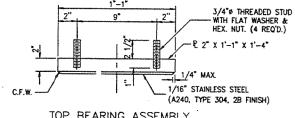
PRIOR TO CROTEING ANY MATERIAL, THE CONTRACTOR SHALL VERIFY IN THE FIELD ALL BEARING HEIGHT AND SHIM DIMENSIONS.

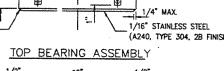
SEE SUPERSTRUCTURE OVERLAY & REPAIR PLANS FOR BEAM LOCATIONS.

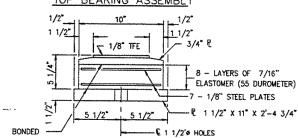
€ TOP BRG.

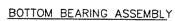
BELOW 50F.





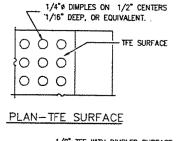


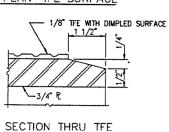


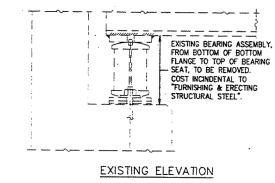


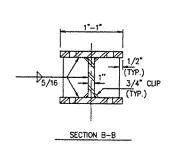
NOTE: THE 1/8" TFE SHEET SHALL BE BONDED DIRECTLY TO THE TOP STEEL PLATE WITH A TWO-COMPONENT, MEDIUM VISCOSITY EPOXY RESIN, CONFORMING TO THE REQUIREMENTS OF THE FEDERAL SPECIFICATION MMM-A-134, TYPE 1. THE BOND AGENT SHALL BE APPLIED ON THE FULL AREA OF THE CONTACT SURFACES.

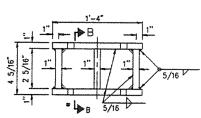
BONDING OF 1/8" TFE SHEET DURING VULCANIZING PROCESS WILL BE PERMITTED PROVIDED THE PROCESS AND METHOD OF ADJUSTING ASSEMBLY HEIGHT IS APPROVED BY THE ENGINEER.











STEEL EXTENSION DETAIL

ELASTOMERIC BEARING

ASSEMBLY TYPE II

EXISTING BEARINGS FURNISH & ERECT

STRUCTURAL STEEL

JACK & REMOVE

BILL OF MATERIAL

UNIT TOTAL

20

20

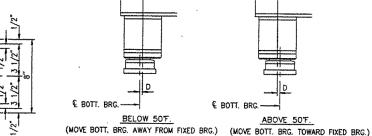
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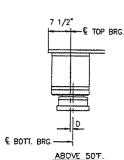
EACH

EACH

LBS

€ 1 1/2"ø HOLE SIDE RETAINER





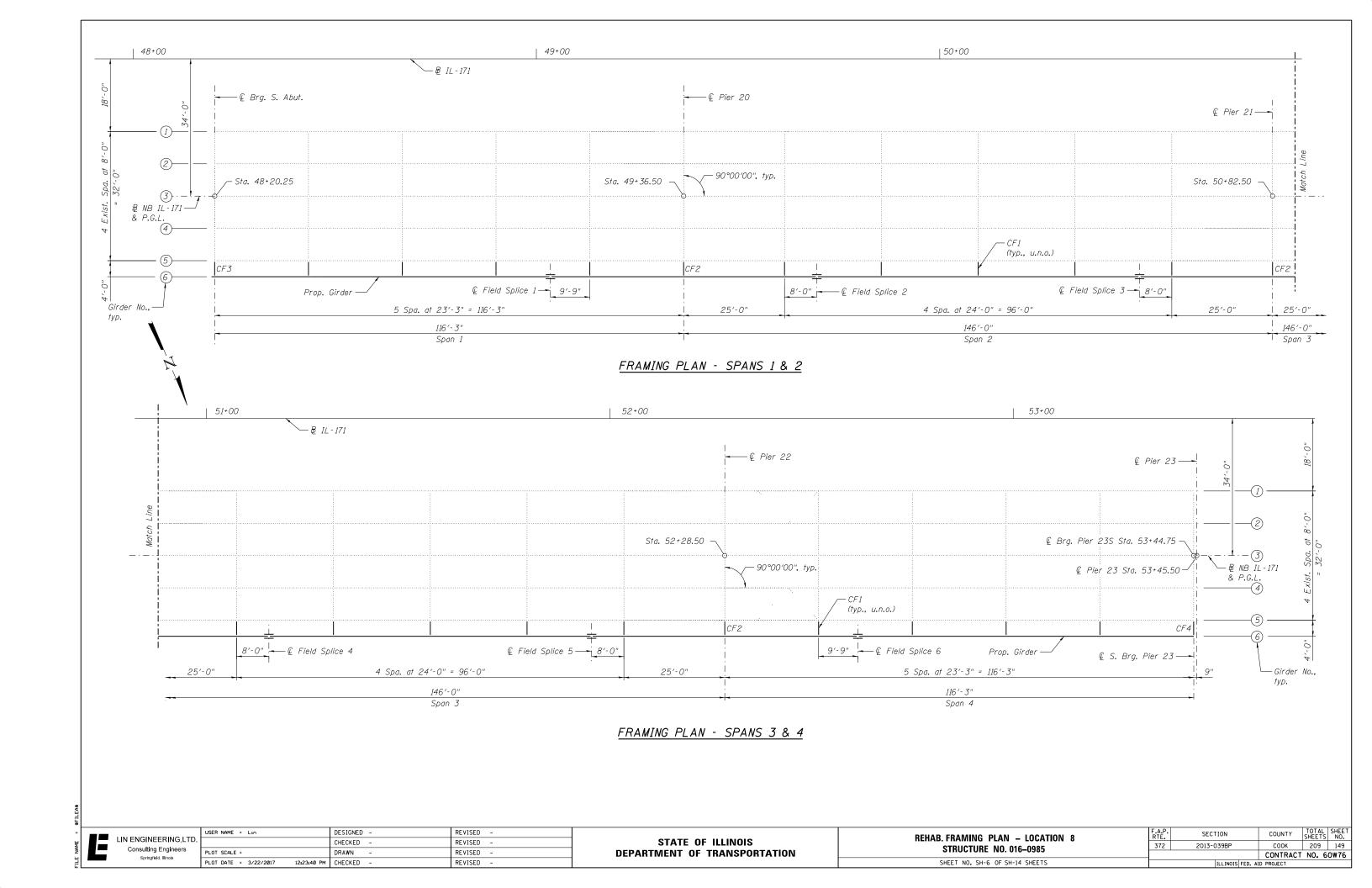
SETTING ANCHOR BOLTS AT EXP. BRG. D= 1/8 " PER EACH 100' OF EXPANSION FOR EVERY 15' TEMP. CHANGE FROM THE NORMAL TEMP. OF 50F.

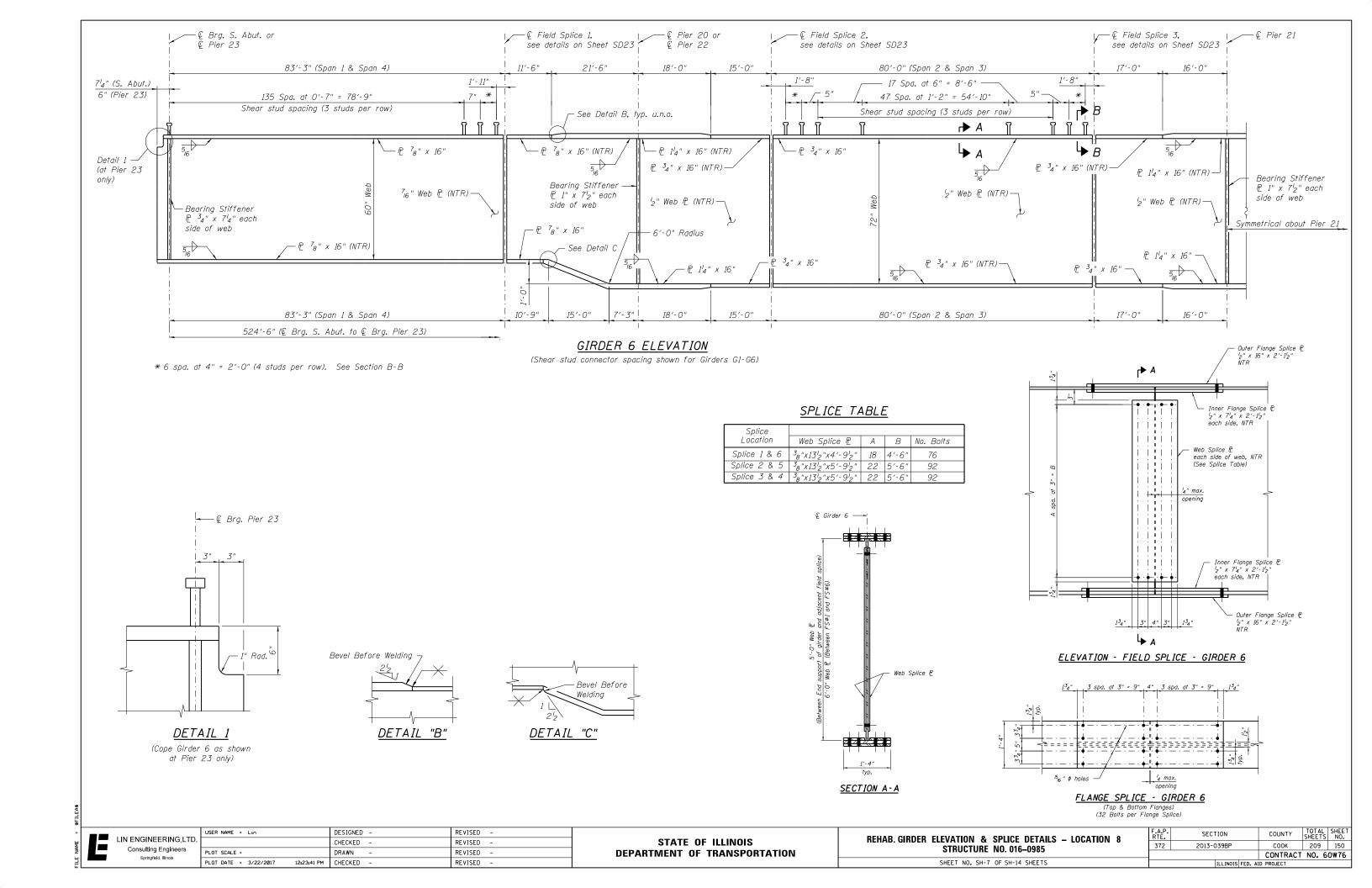
EQUIVALENT ROLLED ANGLE WITH STIFFENERS WILL BE ALLOWED IN LIEU OF WELDED PLATES.

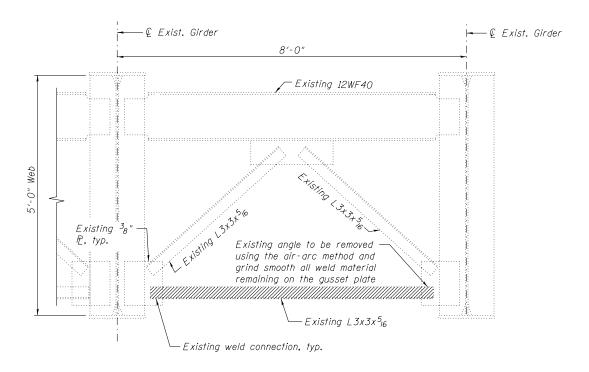
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STATI	E OF	ILLINOIS
DEPARTMENT	0F	TRANSPORTATION

REHAB. EXP. BEARING DETAILS - LOCATION 8	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-0985		2013-039BP	COOK	209	148
31110010HL NO. 010-0303			CONTRACT	NO. 6	OW76
SHEET NO. SH-5 OF SH-14 SHEETS		ILLINOIS FED. AI	D PROJECT		

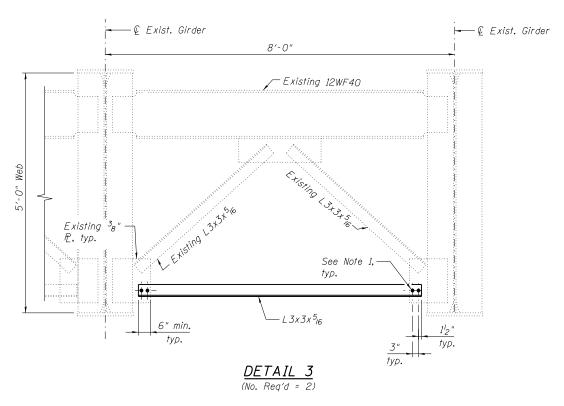






EXISTING DETAIL 3

(No. Reg'd = 2)



NOTES:

- 1. Fasteners shall be ³₄" φ ASTM A325 Type 1, mechanically galvanized bolts in ¹³₁₆" φ holes in existing and new steel. Field drill holes in existing steel using new steel as a template. Cost of field drilling is included with "Furnishing and Erecting Structural Steel".
- 2. Steel removal paid for as "Structural Steel Removal". New steel paid for as "Furnishing and Erecting Structural Steel".
- 3. The Contractor shall verify existing dimensions and locations of the connection plates and dimensions and locations of existing hole sizes and make any necessary adjustments to the bolt spacing and member sizes prior to construction or ordering of materials. Cost included with "Furnishing and Erecting Structural Steel".

COUNTY TOTAL SHEET NO.

COOK 209 151

CONTRACT NO. 60W76

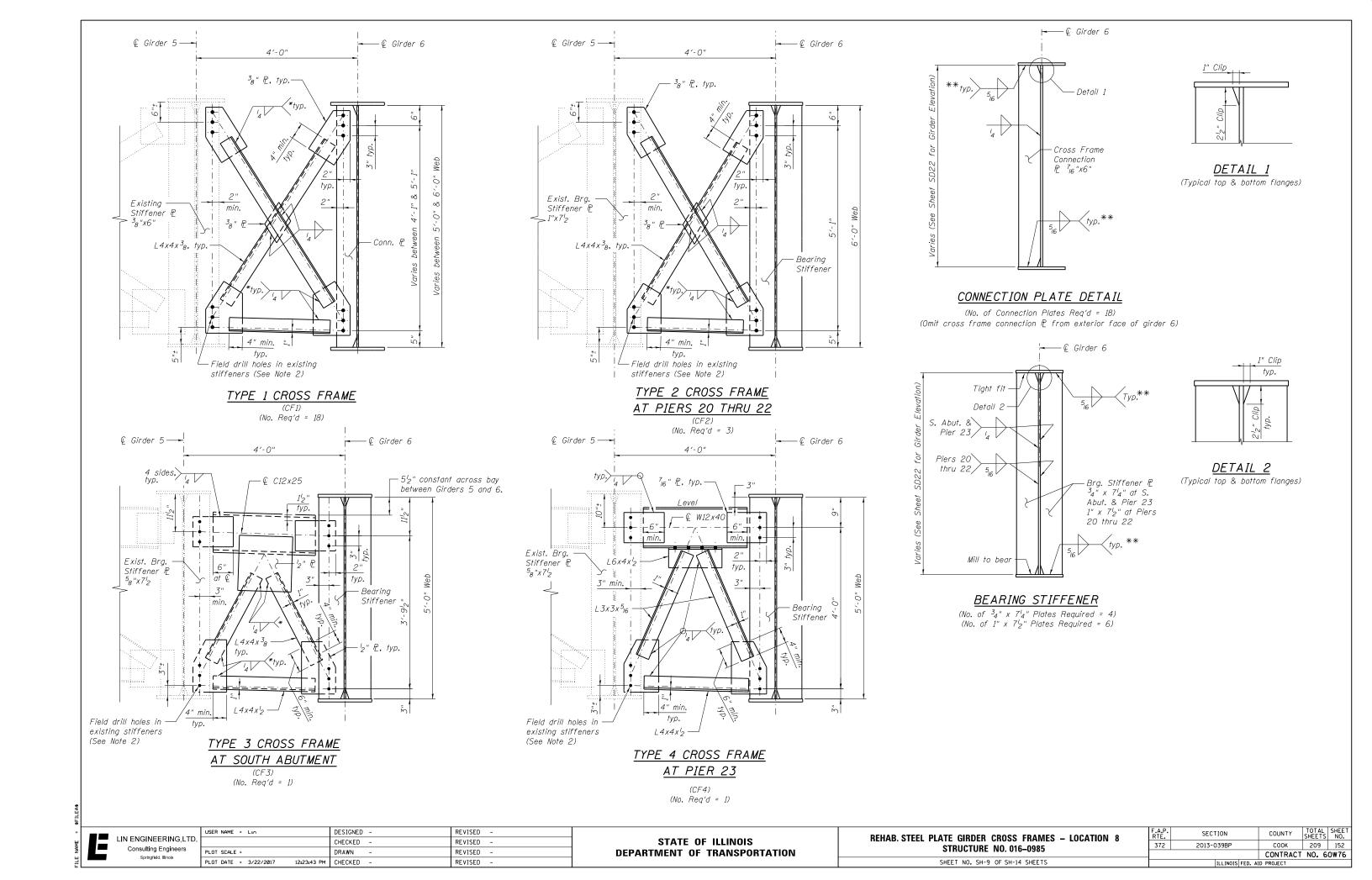
I	LIN ENGINEERING,LTD. Consulting Engineers
	Springfield, Illinois

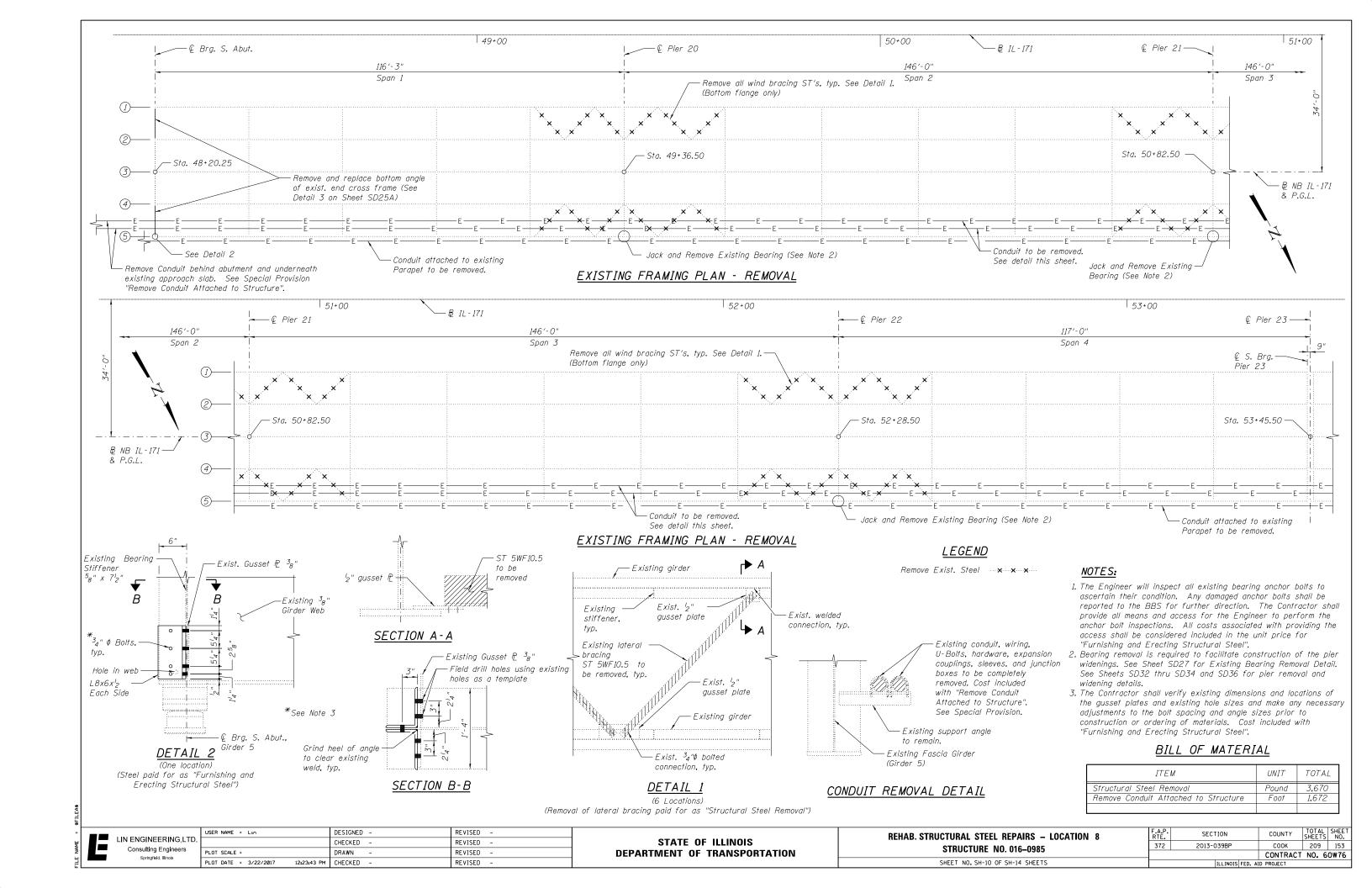
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TD.						CHEC
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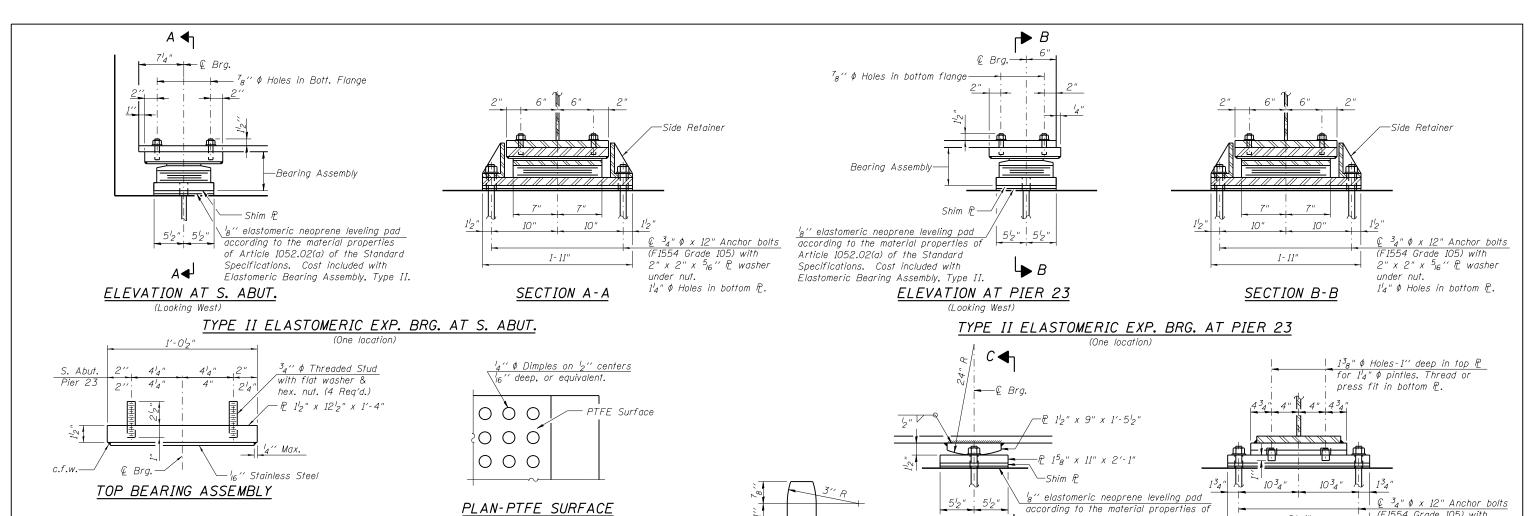
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STATE OF ILLINOIS	
DEPARTMENT OF TRANSPORTATION	

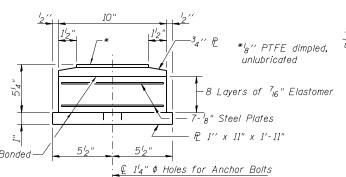
REHAB. STRUCTURAL STEEL REPAIRS - LOCATION 8	F.A.P. RTE.	SECTION	COUNTY
STRUCTURE NO. 016-0985		2013-039BP	COOK
3111001011L 140. 010-0303			CONTRAC
SHEET NO. SH-8 OF SH-14 SHEETS		ILLINOIS FED. AI	D PROJECT

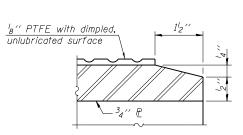






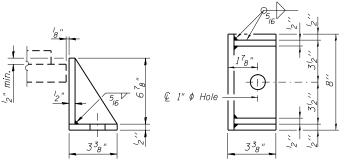
PINTLE



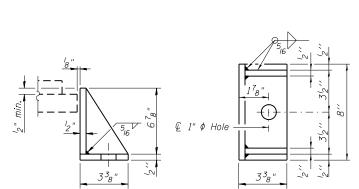


SECTION THRU PTFE

BOTTOM BEARING ASSEMBLY



<u>SIDE</u> RETAINER Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

REHAB. ELASTOMERIC AND FIXED BEARING DETAILS – LOCATION 8		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-0985	372	2013-039BP	COOK	209	154
31110010HL 140. 010-0303			CONTRACT	NO. 6	OW76
SHEFT NO. SH-11 OF SH-14 SHEFTS		THE INDIC EED AT	D DDO IECT		

Article 1052.02(a) of the Standard

Furnishing and Erecting Structural Steel.

PROPOSED GIRDER 6 FIXED BEARING AT PIER 21

Specifications, Cost included with

ELEVATION AT PIER 21

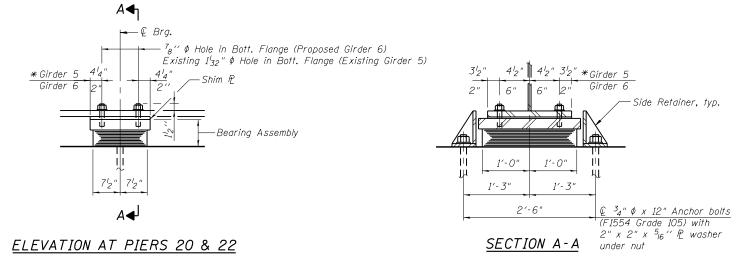
(F1554 Grade 105) with

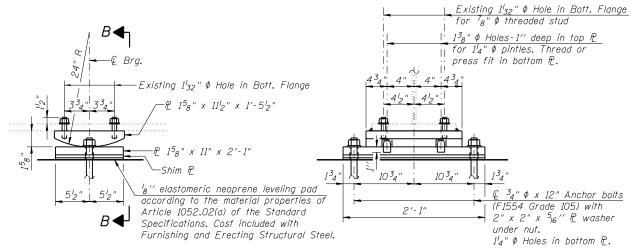
under nut.

SECTION C-C

2" x 2" x ⁵₁₆" P2 washer

 $1_4'' \phi$ Holes in bottom P.



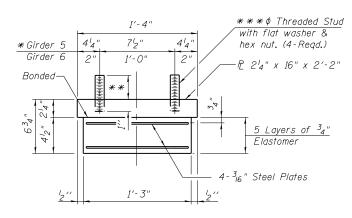


ELEVATION AT PIER 21

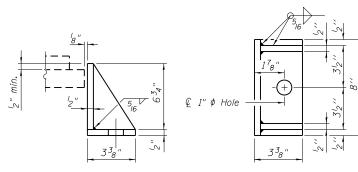
SECTION B-B

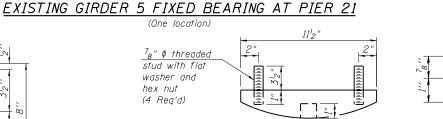
TYPE I ELASTOMERIC EXP. BRG. PIER 20 & 22

(Four locations)



- * Prior to ordering any material the Contractor shall field verify existing drilled holes in bottom flange of existing Girder 5.
- ** 3^{5}_{8} " at existing Girder 5 3" at proposed Girder 6
- *** $^{7}_{8}$ " at existing Girder 5 $^{3}_{4}$ " at proposed Girder 6





 $PL 1^{5}8" \times 11^{l}2" \times 1' - 5^{l}2" DETAIL PINTLE$

SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.

BEARING ASSEMBLY

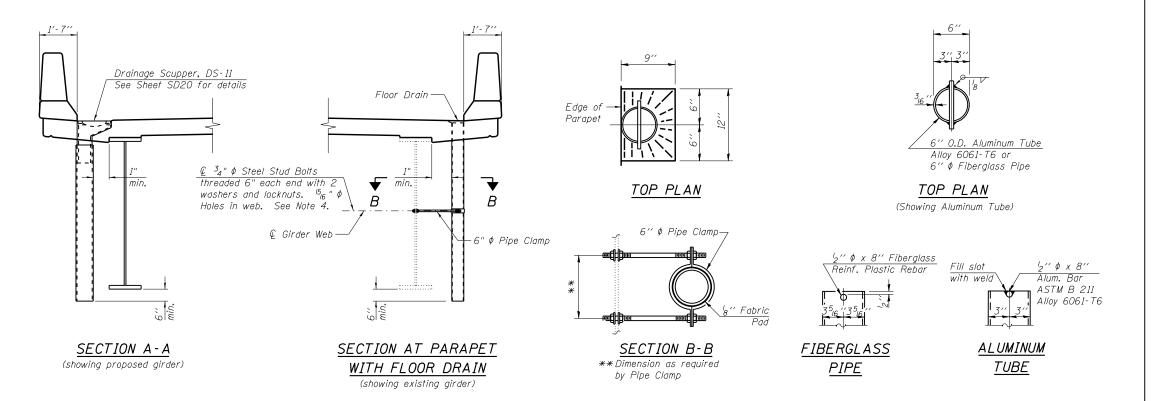
Note:

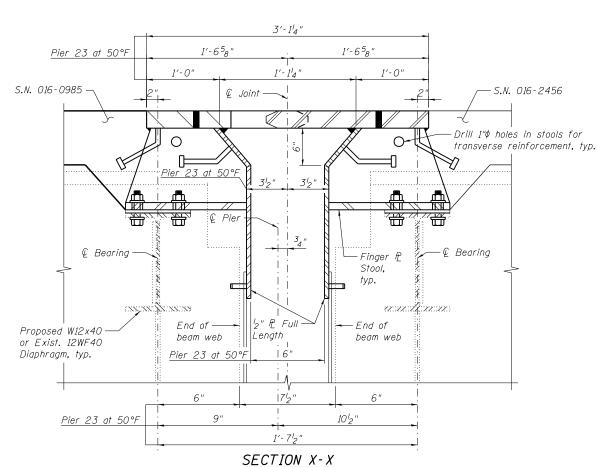
Shim plates shall not be placed under Bearing Assembly.



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F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
372	2013-039BP	соок	209	155
		CONTRACT	NO. 6	OW76
	ILLINOIS FED. A	ID PROJECT		





(See SN 016-2456 plans for additional finger plate joint details. Cost of finger plate joint included with SN 016-2456.)

LIN ENGINEERING,LTD.

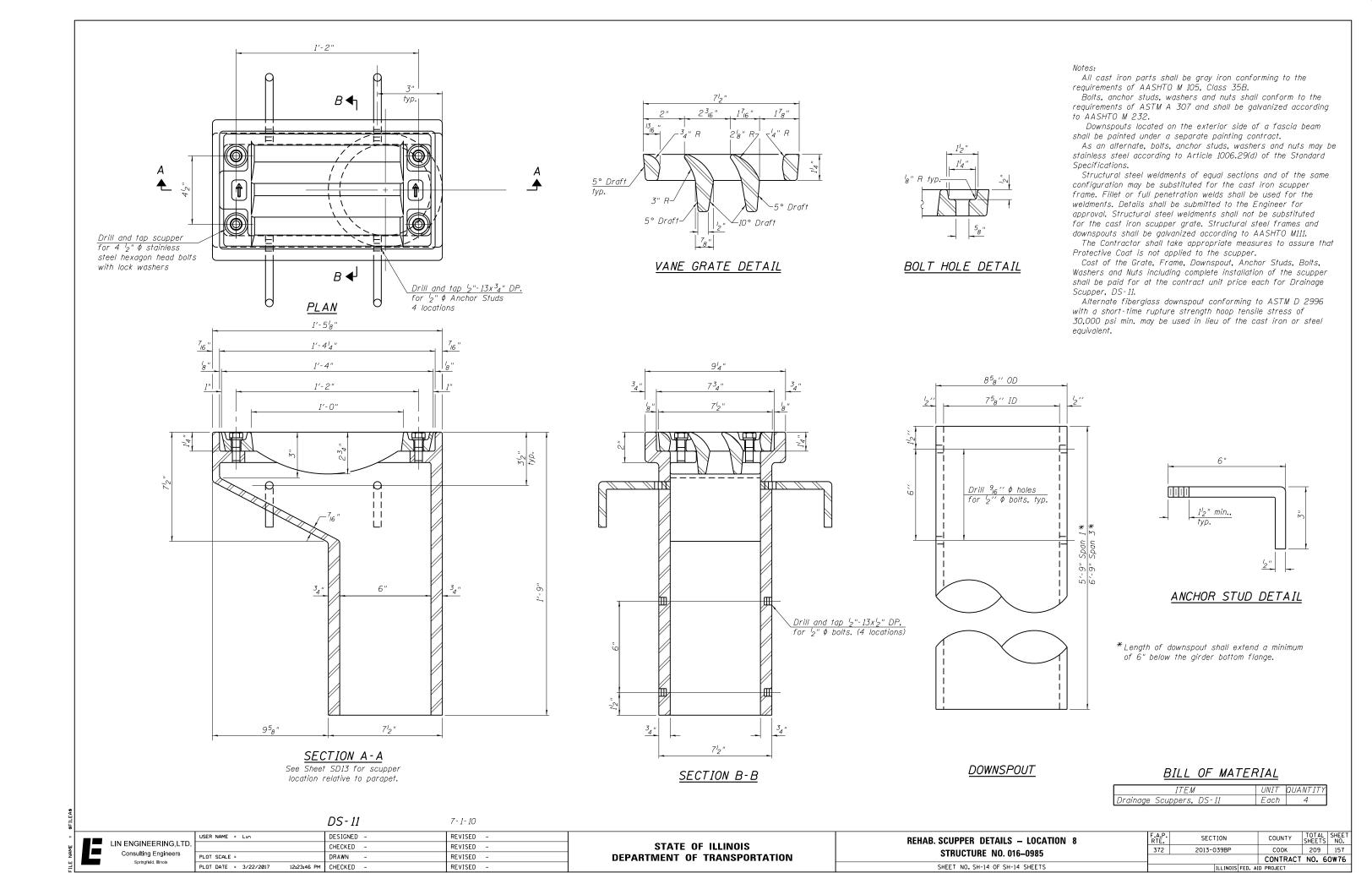
Consulting Engineers

Springfield. Illinois

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REHAB. DECK	DRAINAGE AND FINGER PLATE DETAILS - LOCATION 8	В				
STRUCTURE NO. 016-0985						
	SHEET NO. SH-13 OF SH-14 SHEETS					

	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	372	2013-039BP	COOK	209	156
			CONTRACT	NO. 6	OW76
		ILLINOIS FED. AI	D PROJECT		

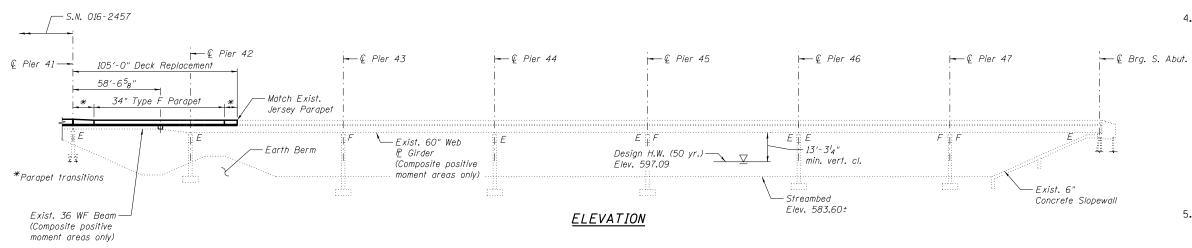


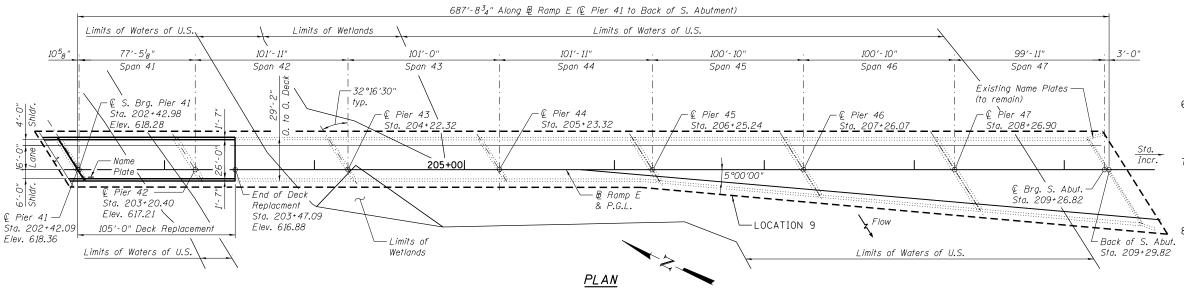
GENERAL NOTES

- 1. THE EXISTING STRUCTURAL STEEL COATING CONTAINS LEAD. THE CONTRACTOR SHALL TAKE APPROPRIATE PRECAUTIONS TO DEAL WITH THE PRESENCE OF LEAD ON THIS PROJECT.
- 2. CLEANING AND PAINTING OF THE EXISTING STRUCTURAL STEEL SHALL BE AS SPECIFIED IN THE SPECIAL PROVISION FOR "CLEANING AND PAINTING EXISTING STEEL STRUCTURES".
- 3. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO VERIFY ALL DIMENSIONS AND CONDITIONS EXISTING IN THE FIELD PRIOR TO CONSTRUCTION AND ORDERING OF MATERIALS. STRUCTURAL SHEETS TAKEN FROM EXISTING PLANS CONTAIN INFORMATION NOT PERTAINING TO THIS CONTRACT AND ARE FOR INFORMATION ONLY.
- 4. ALL EXISTING STRUCTURAL STEEL IDENTIFIED ON SHEETS SI-10 THRU SI-16 HAS BEEN PRIMED WITH AN INORGANIC ZINC RICH PRIMER UNDER A PREVIOUS CONTRACT. THESE STEEL SURFACES SHALL BE PRESSURE WASHED CLEAN AND POWER TOOL CLEANED (SSPC SP-3 MODIFIED) AS NECESSARY PRIOR TO THE APPLICATION OF THE INTERMEDIATE AND TOP COATS. THE INORGANIC ZINC RICH PRIMER / ACRYLIC / ACRYLIC PAINT SYSTEM SHALL BE USED FOR FIELD PAINTING OF THESE LOCATIONS. THE COLOR OF THE FINAL FINISH COAT FOR ALL INTERIOR STEEL SURFACES SHALL BE GRAY, MUNSELL NO. 5B 7/1. THE COLOR OF THE FINAL FINISH COAT FOR THE EXTERIOR AND BOTTOM FLANGE OF THE FASCIA BEAMS SHALL BE REDDISH BROWN, MUNSELL NO. 2.5YR 3/4.
- 5. ALL EXISTING STRUCTURAL STEEL IDENTIFIED ON SHEETS SI-2 THRU SI-9 SHALL BE CLEANED PER NEAR WHITE BLAST CLEANING SSPC-SP10. THESE LOCATIONS SHALL BE PAINTED ACCORDING TO THE REQUIREMENTS OF THE EPOXY MASTIC / EPOXY MASTIC / ACRYLIC PAINT SYSTEM. THE COLOR OF THE FINAL FINISH COAT FOR ALL INTERIOR STEEL SURFACES SHALL BE GRAY, MUNSELL NO. 5B 7/1. THE COLOR OF THE FINAL FINISH COAT FOR THE EXTERIOR AND BOTTOM FLANGE OF THE FASCIA BEAMS AND SHALL BE REDDISH BROWN, MUNSELL NO. 2.5YR 3/4.
- 6. A MINIMUM OF 2 AIR MONITORS WILL BE REQUIRED TO MONITOR ABRASIVE BLASTING OPERATIONS AT THIS SITE. SEE SPECIAL PROVISION FOR "CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES".
- 7. THE ELASTOMERIC PADS OF THE EXISTING BEARINGS SHALL BE MASKED OFF FOR PROTECTION DURING PAINTING AND REMOVED WHEN PAINTING IS FINISHED. COST INCLUDED WITH "CLEANING AND PAINTING STEEL BRIDGE NO. 9".
 - IF APPLICABLE, THE CONTRACTOR SHALL SUBMIT CALCULATIONS AND DETAILS DEMONSTRATING THE STRUCTURAL INTEGRITY OF THE BRIDGE IS MAINTAINED UNDER THE ADDITIONAL IMPOSED LOADS OF THE CONTAINMENT SYSTEM. SEE SPECIAL PROVISIONS.

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
CLEANING AND PAINTING STEEL BRIDGE NO. 9	L. SUM	1
CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES NO. 9	L. SUM	1





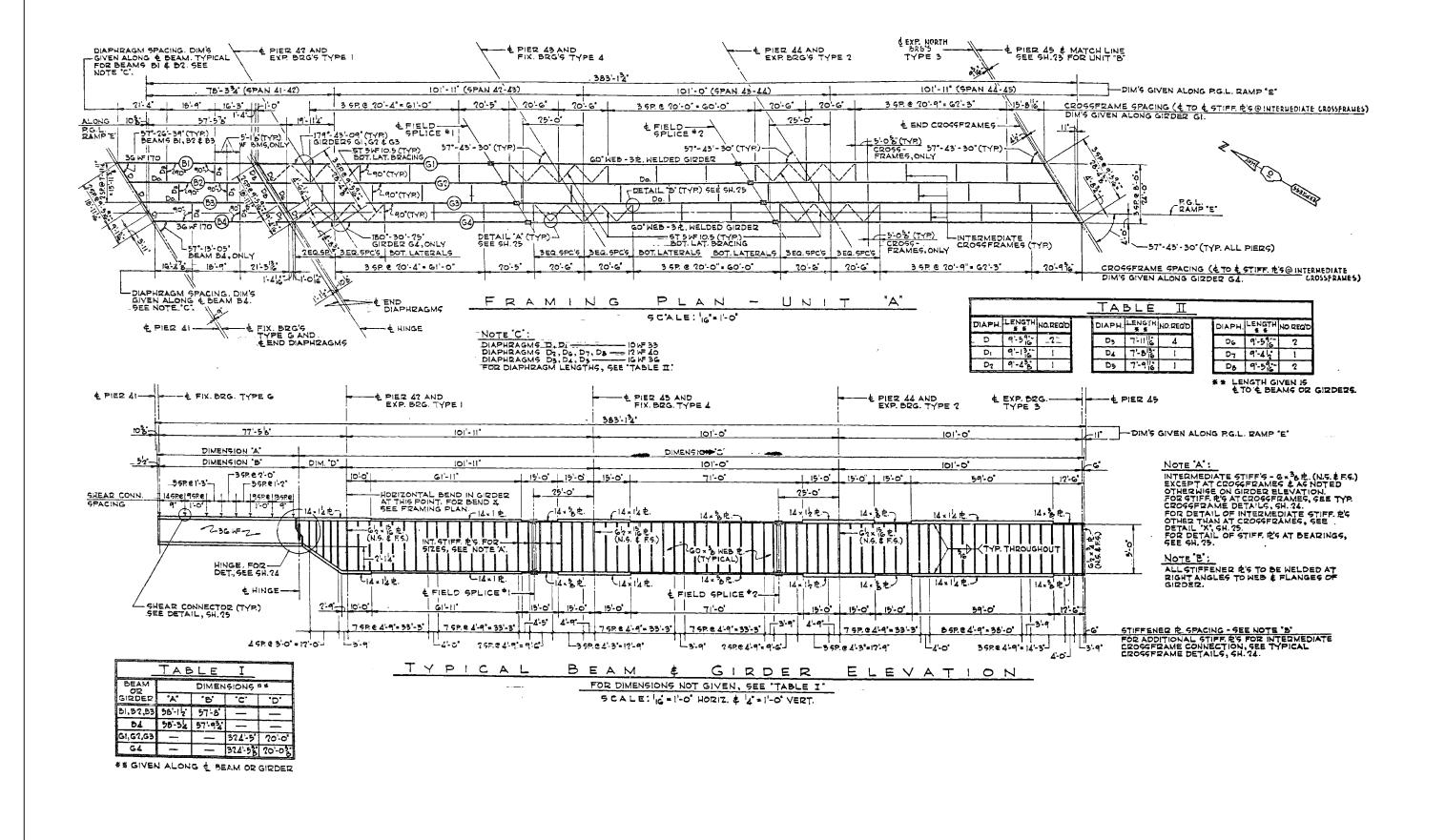
LIN ENGINEERING,LTD
Consulting Engineers
Springfield, Illinois

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GENERAL PLAN & ELEVATION - LOCATION 9
STRUCTURE NO. 016-1026

SHEET NO. SI-1 OF SI-16 SHEETS



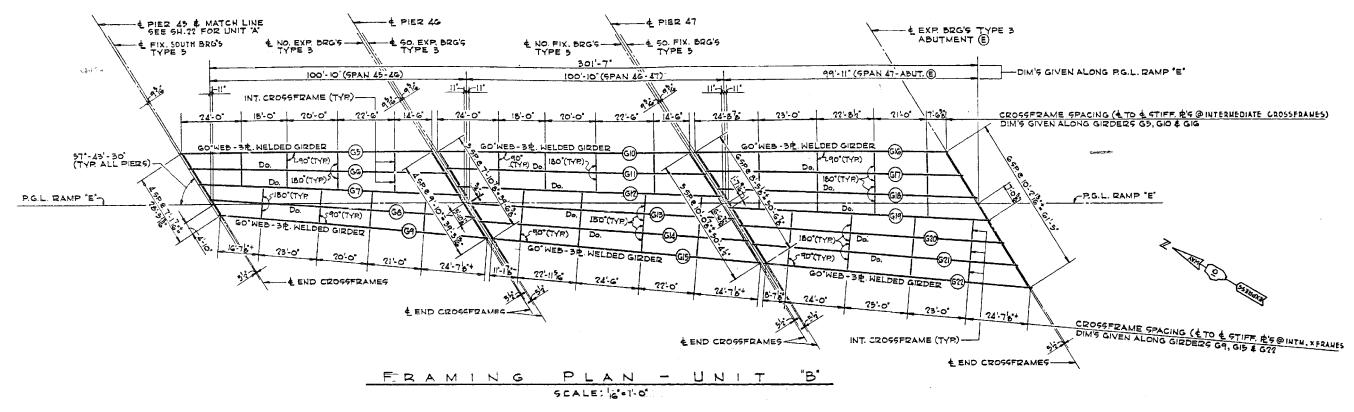
LIN ENGINEERING,LTD
Consulting Engineers
Springfield, Illinois

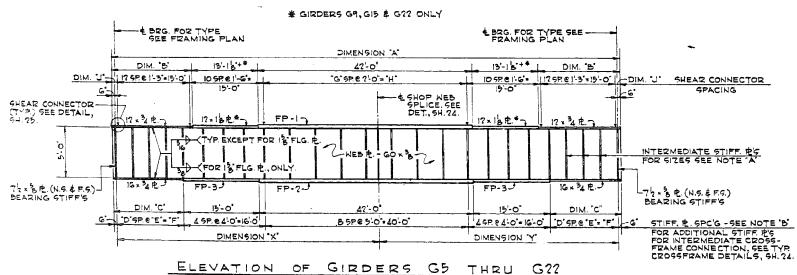
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

 ORIG. UNIT A FRAMING PLAN - LOCATION 9
 F.A.P. RTE.
 SECTION
 COUNTY SHEETS
 SHEET NO. SHEETS

 STRUCTURE NO. 016-1026
 372
 2013-039BP
 COOK
 209
 159

 SHEET NO. SI-2 OF SI-16 SHEETS
 ILLLINOIS/FED. AID PROJECT
 CONTRACT NO. 60W76





FOR P. SIZES & DIMENSIONS NOT GIVEN, SEE TABLE TO GIRDER ELEVATION SHOWN LOOKING EAST NOT TO SCALE

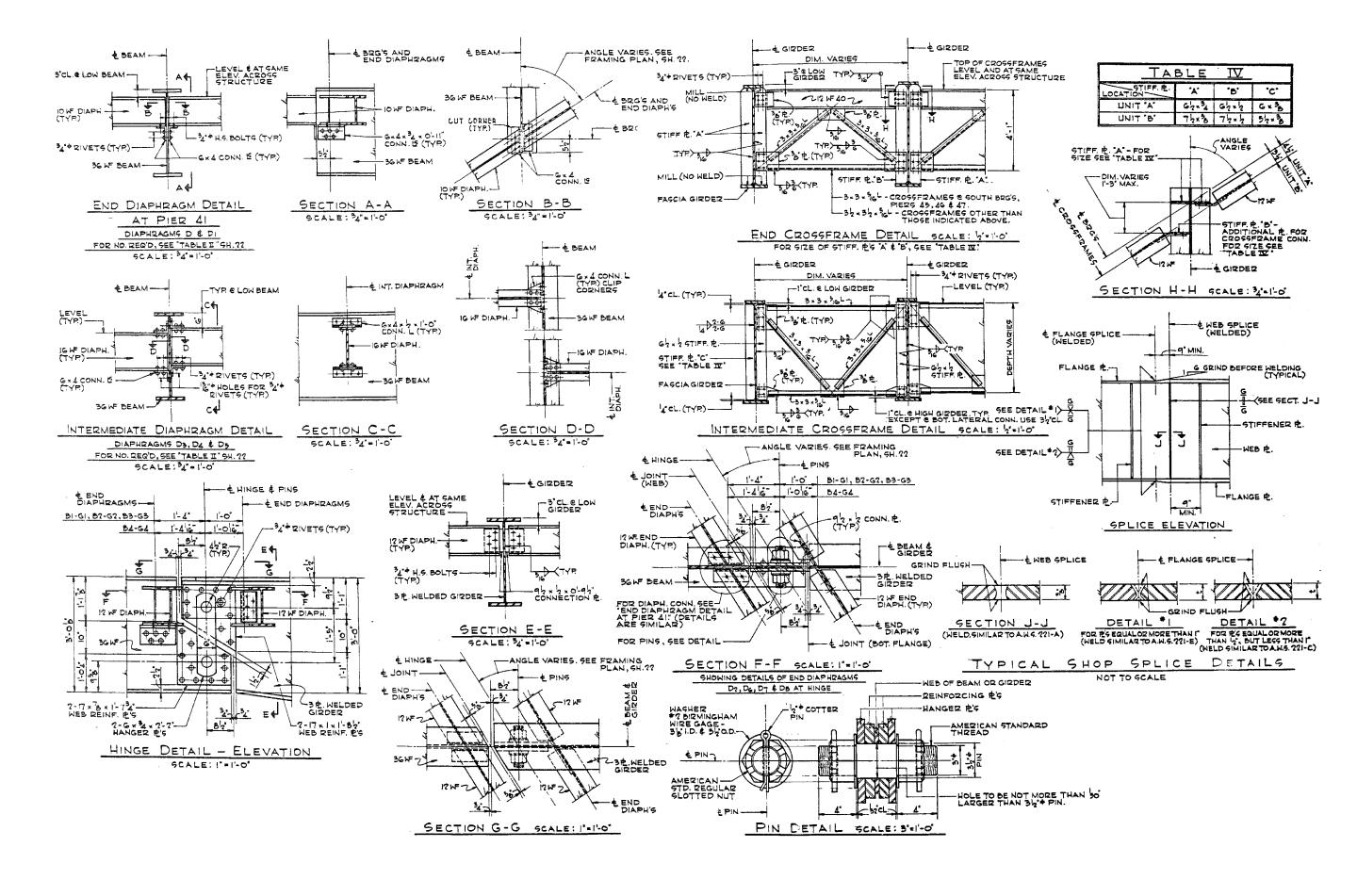
						AB!	<u>- E</u>	Ш						
	FLANC	E R.	51ZE5			DIMENS	NOI	S (GIVE	N ALO	NG	€ GIR	DER)		
GIRDER	FP-I	FP-2	FP-3	'A'	'В'	"C"	ď.	E,	'F"	.C.	I,	۲,	,×,	Ý
G5	17 x 1	16x13	16×15	100'-0"	29'-0"	14'-0"	4	3'-4'2	13,-6,	19	38'-0"	1-0	5?-0	47'-0"
GG	12 x 3	16x12	16×136		29-834	14-8 3+	4	3-616+	14-713+	70	40-0	B 15 +	57-976	
G 7	12 × 78	16x12	16×136	103-0	30'-6"	15'-6"	4	3'-9"	15'-0'	7	420	ě	53'-67	
GB	12×3	16×12	16 × 136		31-376	16-376	5	3-13+	15-976	21	47'-0"	1-376	54-4%	
G9	12=12	IG x 1 %	16-176	106.25	19'-0"	17-16+	5.	3'-3 ¹ 2"+	16'-76+	22	44'-0"	1-16+	55-3	49'-117
GIO	12 × 1			100-0	29'-0"	14'-0'	4	3-42	13.6	19	35-0	1'-0"	57-0"	47'-0"
GII	1			101-25	29-76	14-716	4	3-64+	14'-1'6	20	40.0	716	52'-73	47'-6
612			1.	102-49	30-24	15'-24+	4	3-8	14-B4+	20	40-0	1-24*	53'-3"	48-19
G13	,			103-75				3-9%	15'-37	21	47'-0"	93.	53-103	
G14	12 × 1			104-101	31-5%	16-55		3'-24"+	15-112		42.0	1-556		
G15	12×12		1.	106-22	190	17-15+	5	3 3 3 2	16-76+	22	44-0	1-15+		49-117
C16	12 × I			100-0	79'-0"	14'-0"	4	3'-42	13,-6,	19	38-0	1'-0"	57.0	47'-0
G17				100-113	79-56	14-5%	4	5.6	13-113	19	38-0	1-56	57-68	
GIB			T	101-11	29-112	14-11管	4	3'-776	14-52	70	40'-0"	1113.4		
GIA				103-0	30.6	15'-6"	4	3'-9"	15'-0"	21	42-0	6	53-6%	
G20				104-02	31-04	16-04	5	3-14	15-64	71	47'-0"	1-01	54-12	-
571	12 x 1			105-14	31.6%	16-63	5	3-22+		72	44'-0	68	54-66	
G22	12×12	16×13	16-17	106-2	19'-0"	17-184	5	3.33	16-75	3.5	44-0	1-16	55-3	49-117

E	LIN ENGINEERING, LTE Consulting Engineers Springfield, Illinois

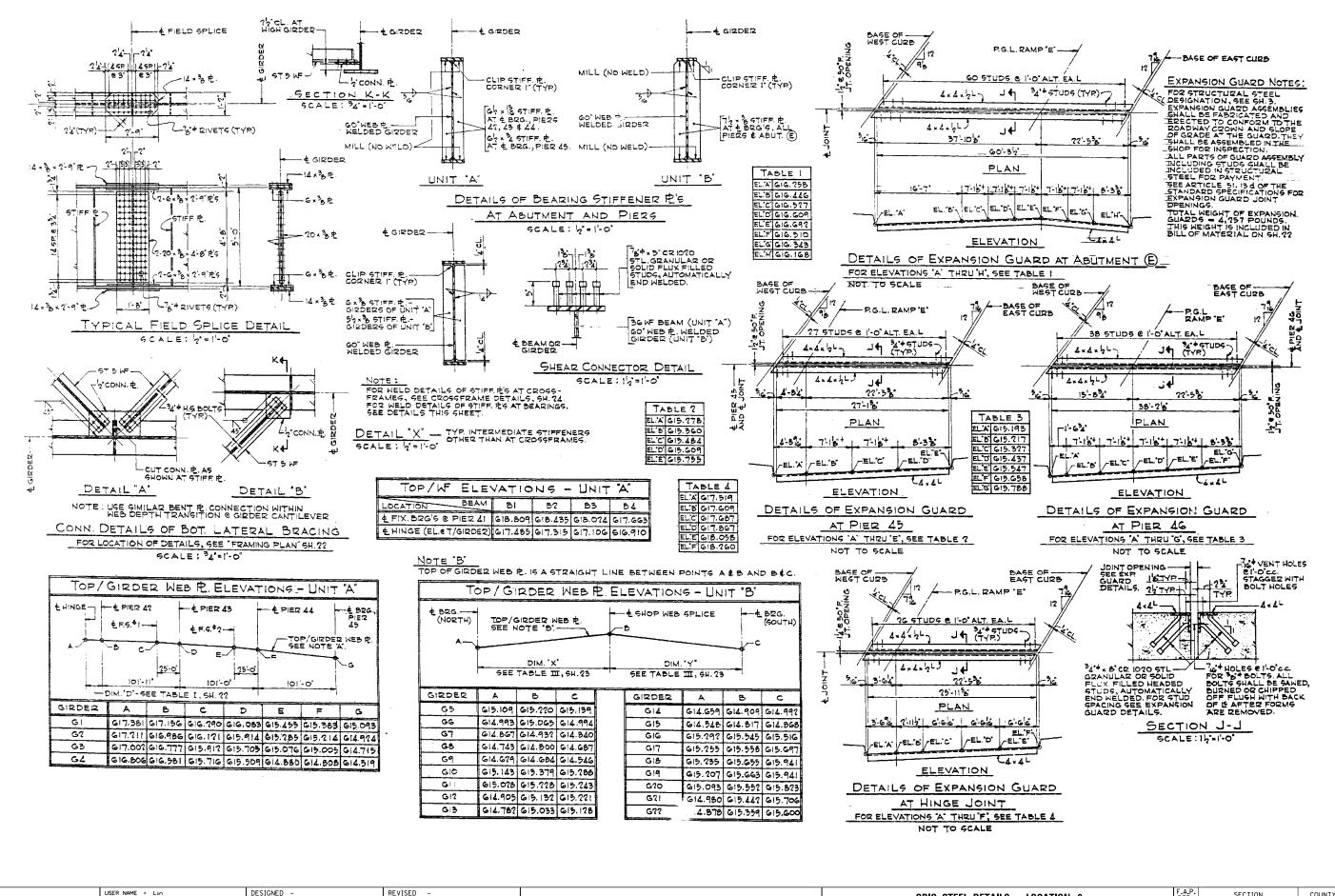
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STATE OF ILLINOIS	
DEPARTMENT OF TRANSPORTATION	V

ORIG. UNIT B FRAMING PLAN - LOCATION 9	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEE NO.
STRUCTURE NO. 016-1026	372	2013-039BP	соок	209	160
3111001011L NO. 010-1020			CONTRACT	NO. 6	OW76
SHEET NO. SI-3 OF SI-16 SHEETS		ILLINOIS FED. A	ID PROJECT		



ORIG. STEEL DETAILS - LOCATION 9	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-1026	372	2013-039BP	COOK	209	161
3111001011L NO. 010-1020			CONTRACT	NO. 6	OW76
SHEET NO. SI-4 OF SI-16 SHEETS		ILLINOIS FED. AI	D PROJECT		



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Consulting Engineers

Springfield, Illinois

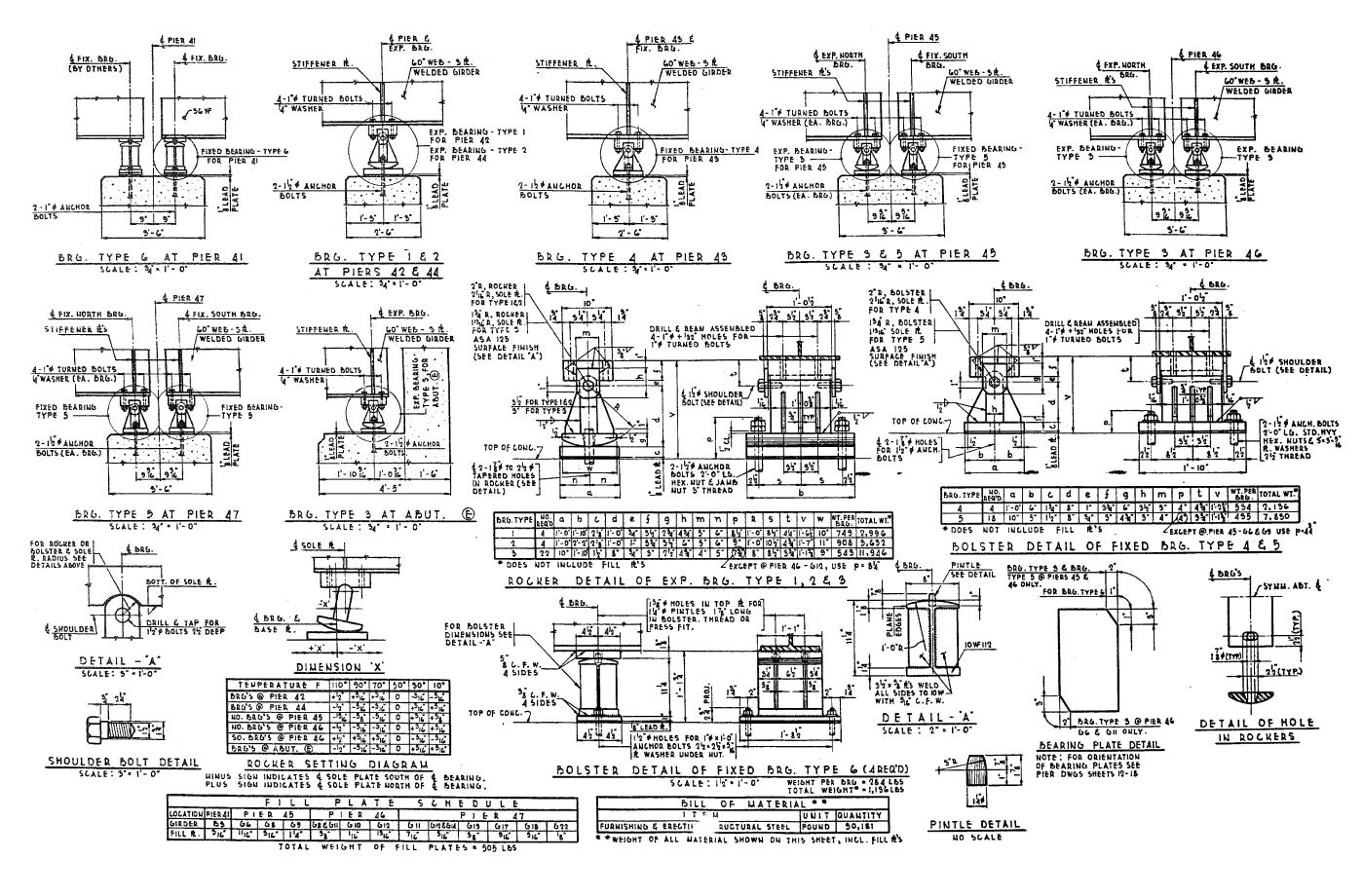
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STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

 ORIG. STEEL DETAILS - LOCATION 9
 F.A.P. RTE.
 SECTION
 COUNTY SHEETS
 SHEET SNO.

 STRUCTURE NO. 016-1026
 372
 2013-039BP
 COOK
 209
 162

 SHEET NO. SI-5 OF SI-16 SHEETS
 ILLINOIS FED. AID PROJECT
 ILLINOIS FED. AID PROJECT



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Consulting Engineers
Springfield, Illinois

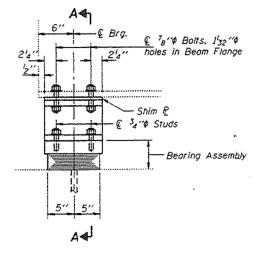
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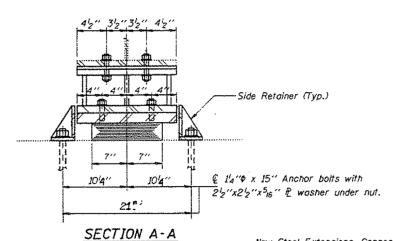
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

 ORIG. STEEL BEARING
 DETAILS - LOCATION 9
 F.A.P. RTE.
 SECTION
 COUNTY SHEETS
 TOTAL SHEETS
 NO.

 STRUCTURE
 NO. 016-1026
 2013-039BP
 COOK
 209
 163

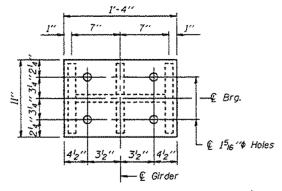
 SHEET NO. S1-6
 OF S1-16 SHEETS
 ILLINOIS FED. AID PROJECT
 NO. 60W76





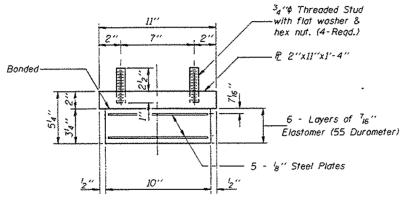
ELEVATION AT ABUT. E & PIER 46

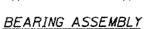
New Steel Extensions, Connection Bolts and Anchor Bolts are included in "Furnishing and Erecting Structural Steel". See sheet #20 for Anchor Bolt installation.



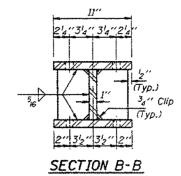
PLAN TOP PLATE

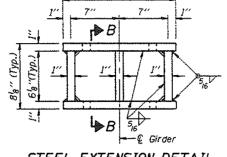
TYPE I ELASTOMERIC EXP. BRG.



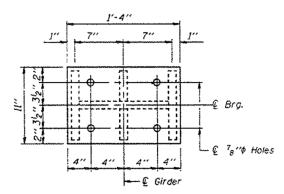


Note: Shim plates shall not be placed under Bearing Assembly.

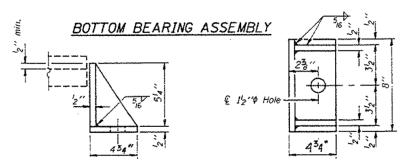




STEEL EXTENSION DETAIL



PLAN BOTTOM PLATE



SIDE RETAINER

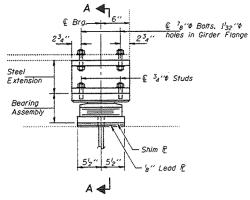
Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates. Weight included with Structural Steel.

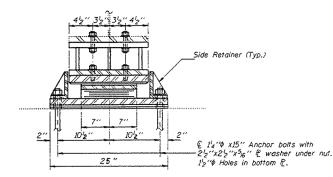


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STATE OF	ILLINOIS
DEPARTMENT OF	TRANSPORTATION

1994 ELASTOMERIC BEARING DETAILS — LOCATION 9	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-1026	372	2013-039BP	COOK	209	164
0111001011L 140: 010-1020			CONTRACT	NO. 6	OW76
SHEET NO. SI-7 OF SI-16 SHEETS		ILLINOIS FED. AL	D PROJECT		

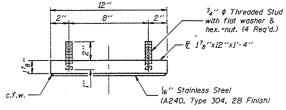


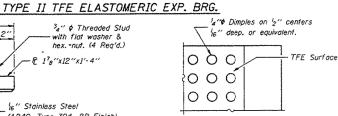


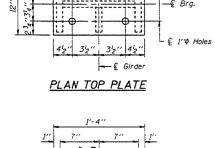
ELEVATION AT PIER 45

SECTION A-A

New Steel Extensions, Connection Bolts and Anchor Bolts are included in "Furnishing and Erecting Structural Steel". See sheet #20 for Anchor Bolt installation.

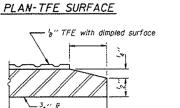


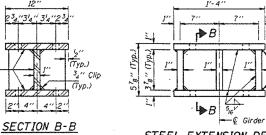


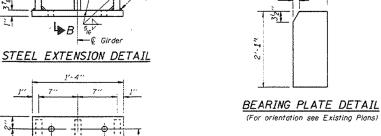


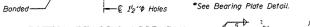


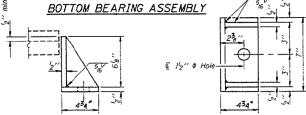






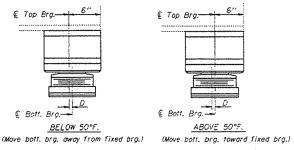






Note: The $^{l}8^{\prime\prime}$ TFE sheet shall be bonded directly to the top steei plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134. Type 1. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of 18" TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.



PLAN BOTTOM PLATE

SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates. Weight included with Structural Steel.

SETTING ANCHOR BOLTS AT EXP. BRG.

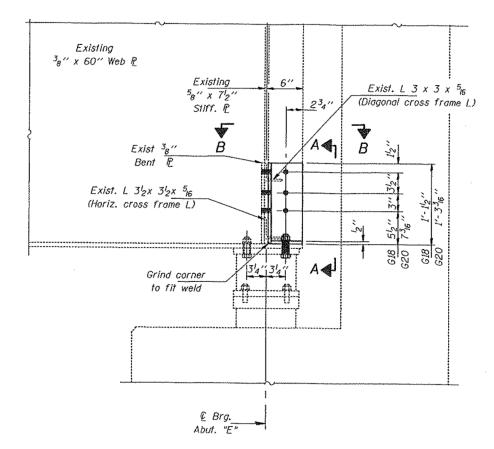
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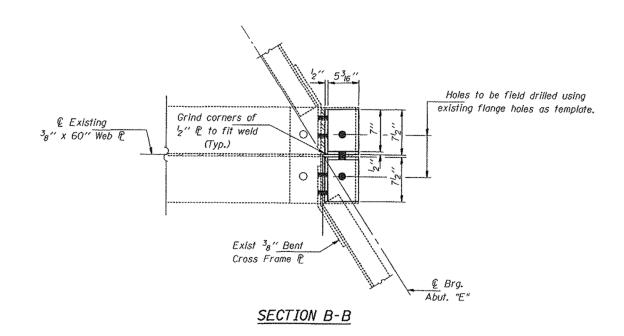
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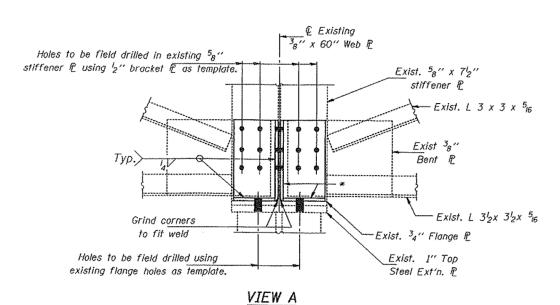
1994 ELASTOMERIC BEARING DETAILS – LOCATION 9	A.P. SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-1026	372 2013-039BP	COOK	209	165
3111001011L 1NO. 010-1020		CONTRACT	NO. 6	OW76
SHEET NO. SI-8 OF SI-16 SHEETS	ILLINO	IS FED. AID PROJECT		

 $D^{=l}_{g}$ " per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.



REPAIR A

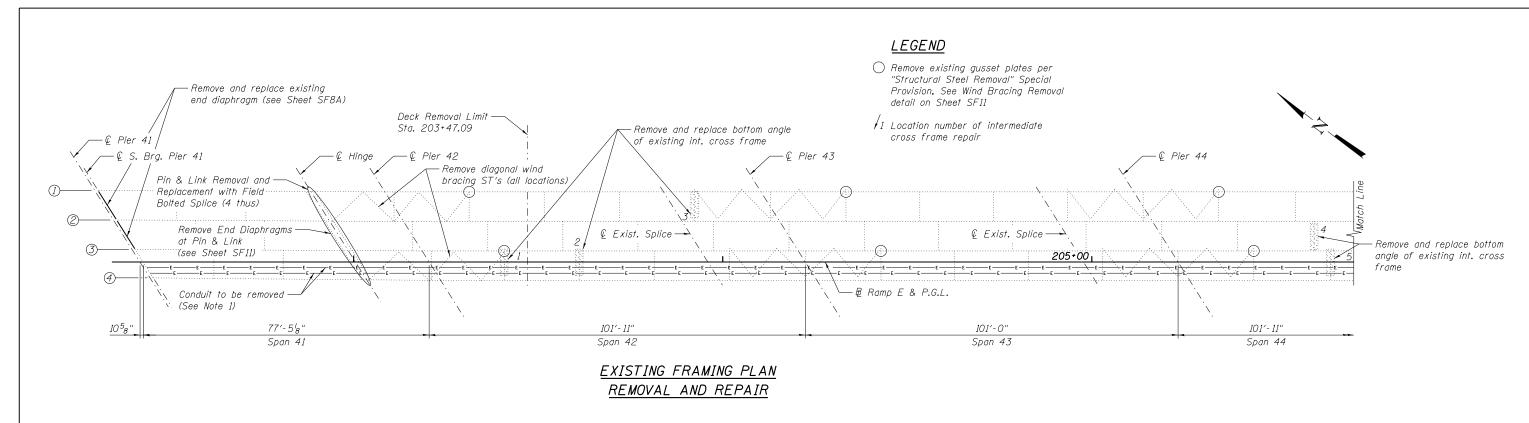


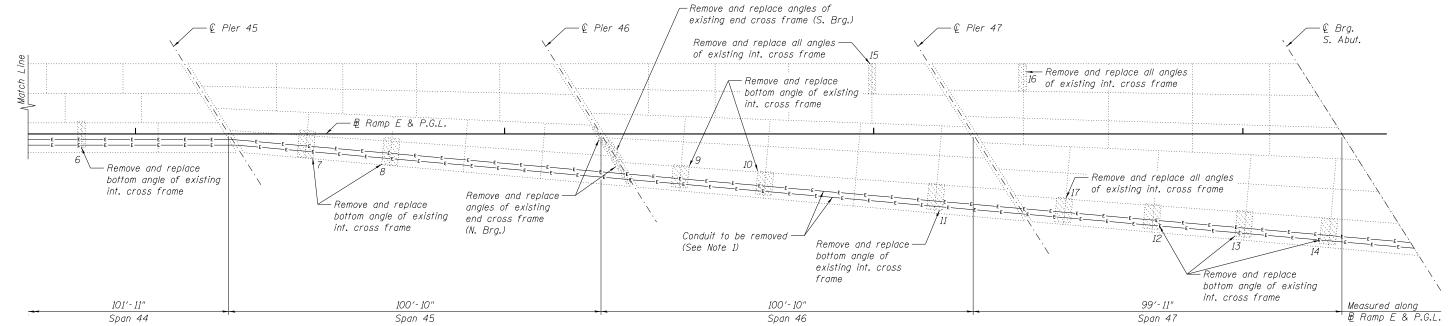


* All plates for new stiffener brackets are to be 2" thick

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1994 BEAM END REPAIR - LOCATION 9	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-1026	372	2013-039BP	COOK	209	166
3111001011L 140. 010-1020			CONTRACT	NO. 6	OW76
SHEET NO. SI-9 OF SI-16 SHEETS		ILLINOIS FED. AI	D PROJECT		





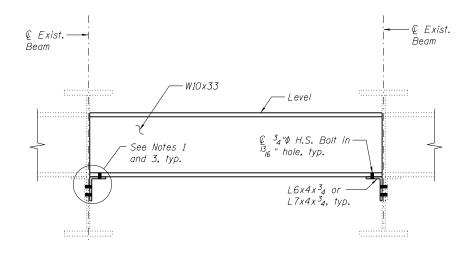
EXISTING FRAMING PLAN REMOVAL AND REPAIR

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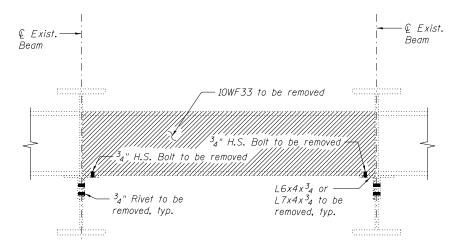
STATE OF ILLINOI	S
DEPARTMENT OF TRANSP	ORTATION

REHAB. STEEL REPAIR FRAMING PLAN - LOCATION 9			
STRUCTURE NO. 016-1026		20	
SHEET NO. SI-10 OF SI-16 SHEETS			



END DIAPHRAGM REPLACEMENT DETAIL

(No. of Locations 2)



EXISTING END DIAPHRAGM REMOVAL DETAIL

(No. of Locations 2)

NOTES:

- 1. New $\frac{3}{4}$ " dia. fasteners shall be ASTM A325 Type 1, mechanically galvanized bolts. Field drill holes in W10 bottom flange using holes in horizontal angle leg as a template. Field drill holes in vertical angle leg using holes in existing beam web as a template. Contractor to field verify location, size and spacing of existing holes prior to ordering new materials.

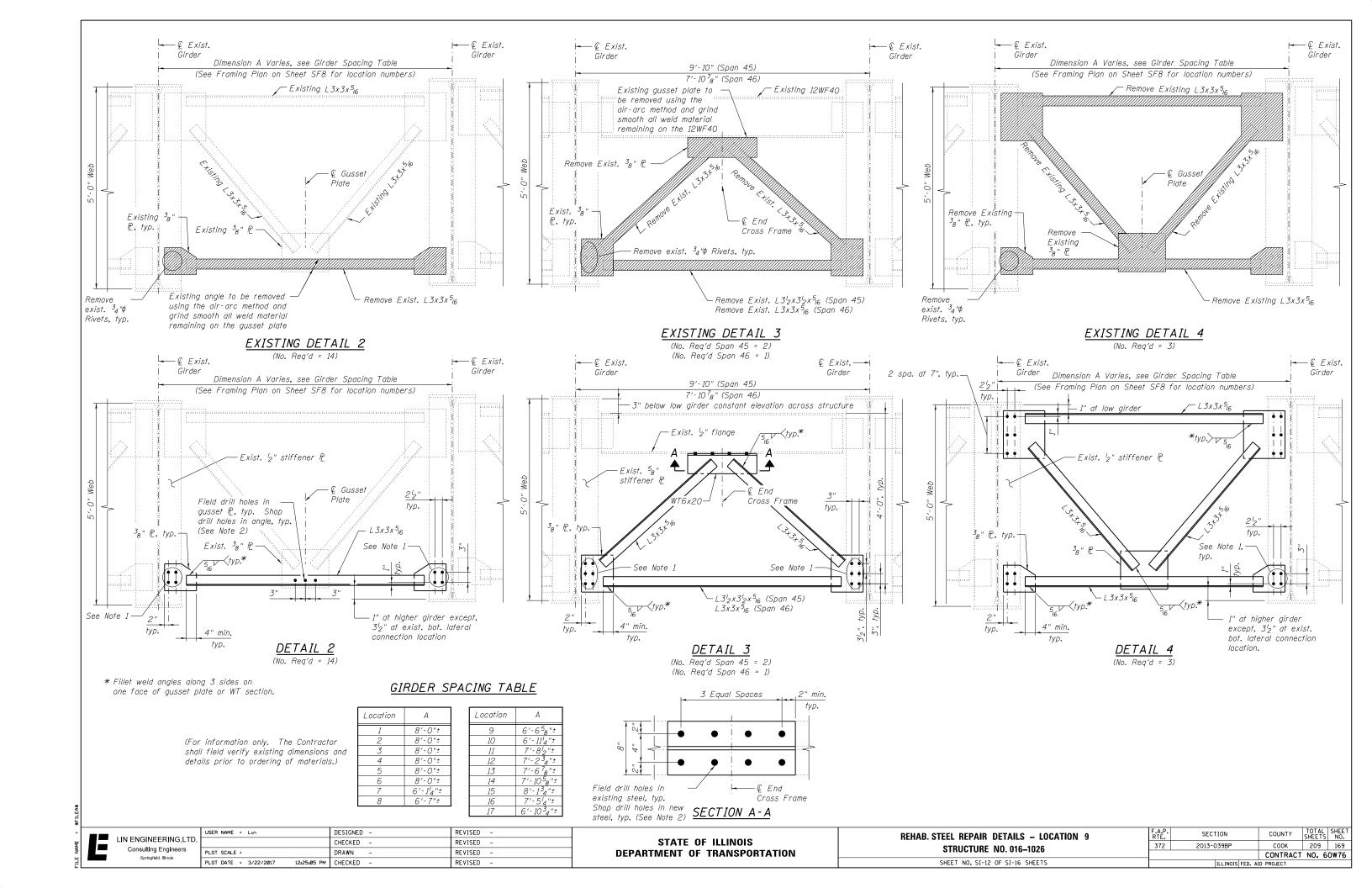
 2. See Sheet SF8 for location of end diaphragm replacement and
- 3. Contractor shall ensure that the adjacent existing diaphragm is supported during angle replacement under proposed diaphragm.

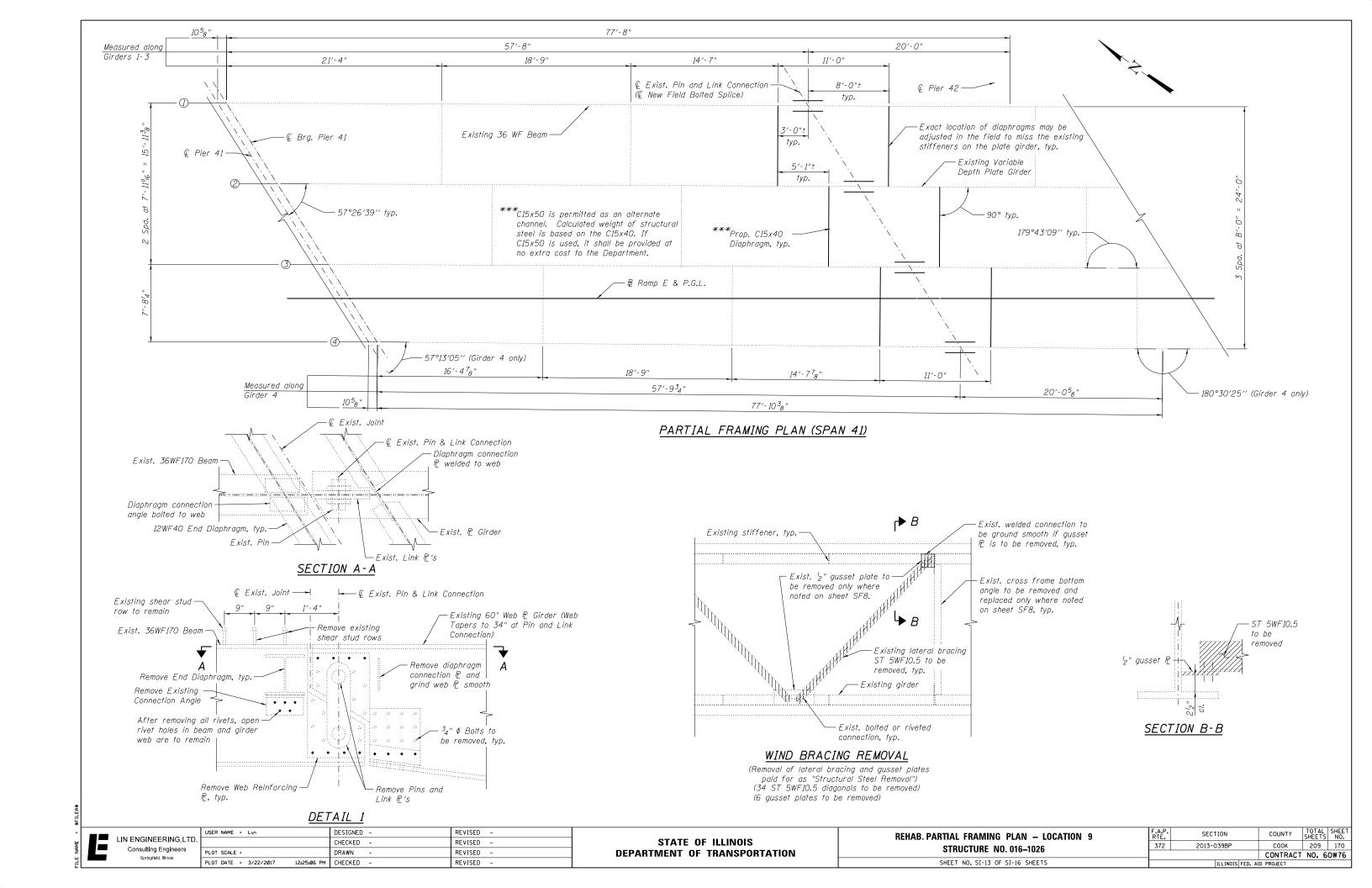
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Springfield, Illinois	ľ

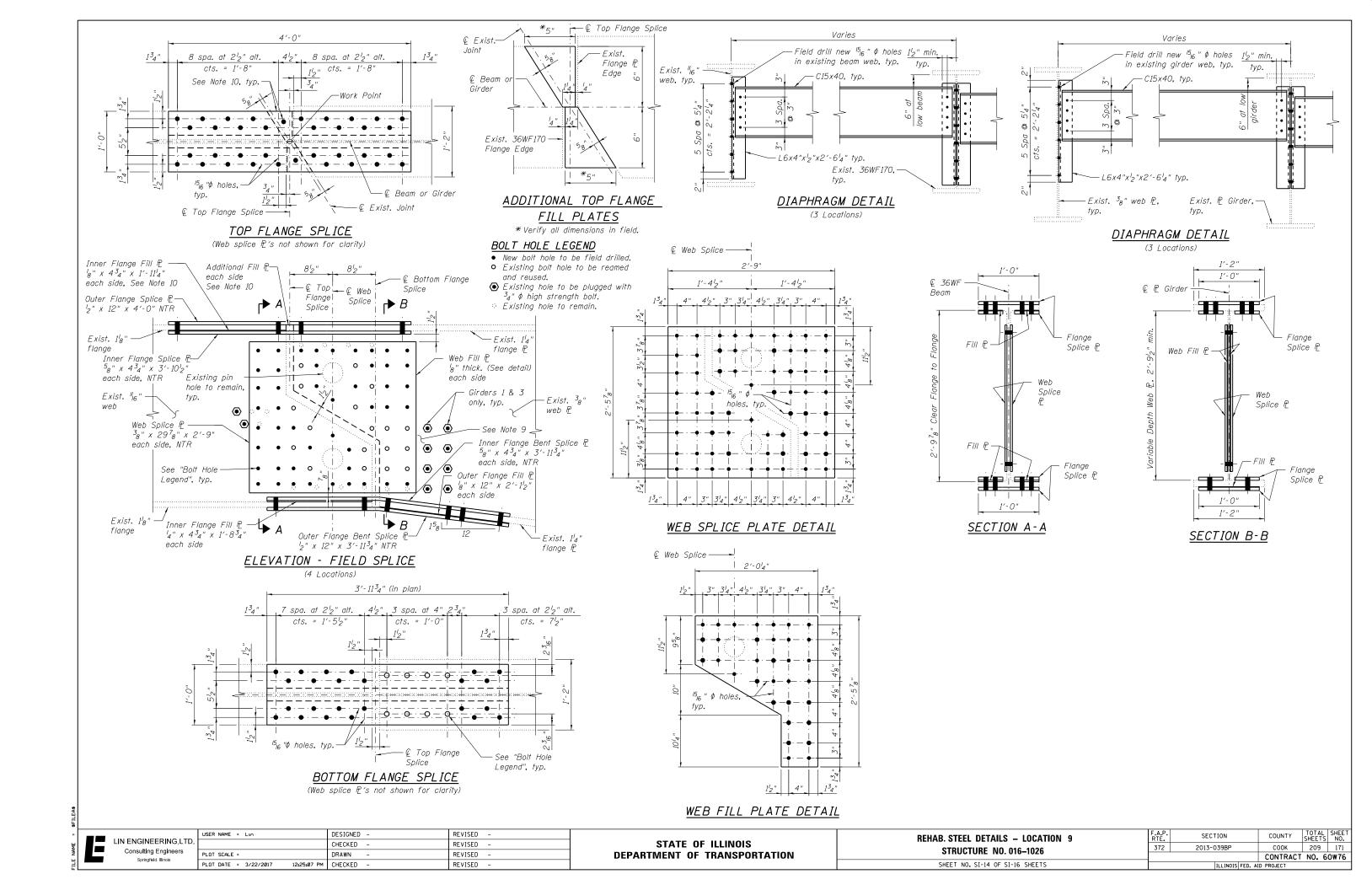
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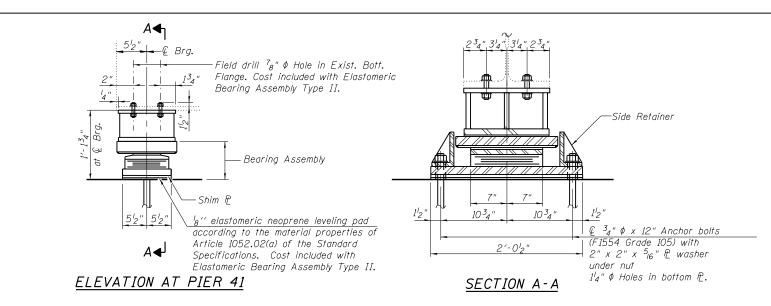
STATE OF ILLINOIS	
DEPARTMENT OF TRANSPORTATION	

END DIAPHRAGM REPAIR DETAILS – LOCATION 9	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	372	2013-039BP	COOK	209	168
SINUCIUNE NU. UIU-IUZU			CONTRACT	NO. 6	0W76
END DIAPHRAGM REPAIR DETAILS - LOCATION 9 STRUCTURE NO. 016-1026 SHEET NO. SI-11 OF SI-16 SHEETS		ILLINOIS FED. AL	D PROJECT		



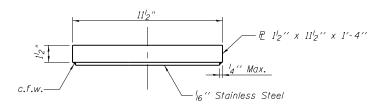




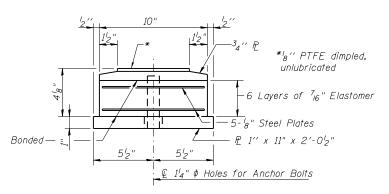


TYPE II ELASTOMERIC EXP. BRG.

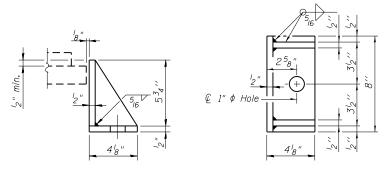
(4 Required)



TOP BEARING PLATE

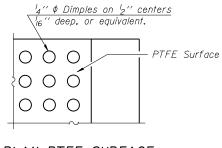


BOTTOM BEARING ASSEMBLY

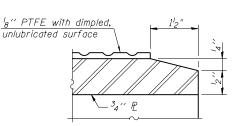


SIDE RETAINER

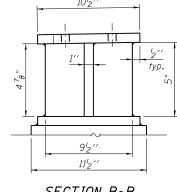
Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



PLAN-PTFE SURFACE



SECTION THRU PTFE



SECTION B-B

▶ B 1'-0'' Top Bearing

ELEVATION STEEL EXTENSION

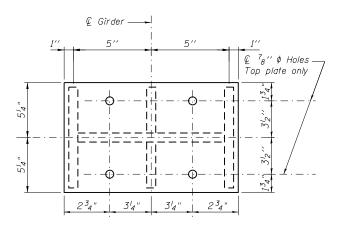
(Paid for as Furnishing and Erecting Structural Steel.)

- € Top Brg. € Top Brg. € Bott. Brg. € Bott. Brg. -

BELOW 50°F.
(Move bott. brg. away from fixed brg.)
(Move bott. brg. toward fixed brg.)

SETTING ANCHOR BOLTS AT EXP. BRG.

 $D=l_8$ " per each 100' of expansion for every 15° temp. change from the normal temp, of 50°F.



PLAN STEEL EXTENSION

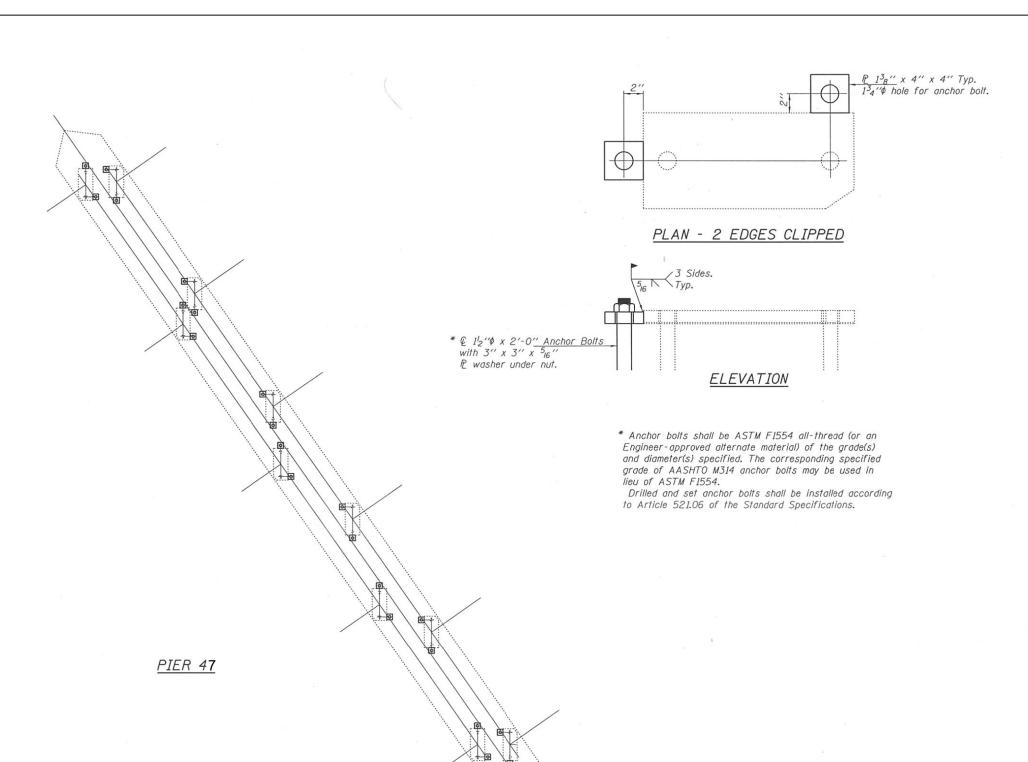
Prior to ordering any material, Contractor shall verify in the field all bearing height and shim thickness dimensions.

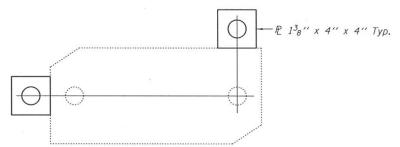
E	LIN ENGINEERING,LTD
	Springfield, Illinois
	Springfield, Illinois

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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

REHAB. BEARING DETAILS — LOCATION 9 Structure No. 016–1026		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		2013-039BP	COOK	209	172
			CONTRACT	NO. 6	OW76
SHEET NO. SI-15 OF SI-16 SHEETS		ILLINOIS FED. AL	D PROJECT		





PLAN - 1 EDGE CLIPPED

GENERAL NOTES

All structural steel shall conform to AASHTO Classification M-270 Gr. 36, unless otherwise noted.

unless otherwise noted.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

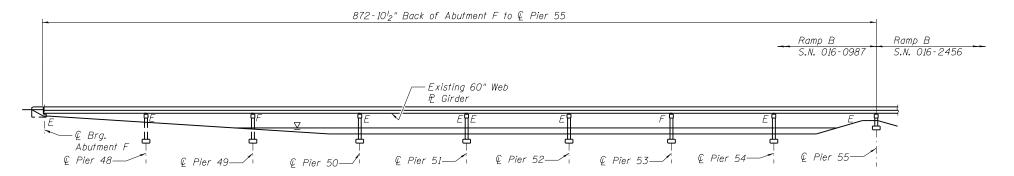
All structural steel shall be shop painted with the inorganic zinc rich primer per AASHTO M300, Type 1. Cost included with Structural Steel Repair.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project. Existing structural steel that will be in contact with new structural steel shall be cleaned and painted prior to erection as required by the GBSP "Cleaning and Painting Contact Surface Areas of Existing Steel Structures".

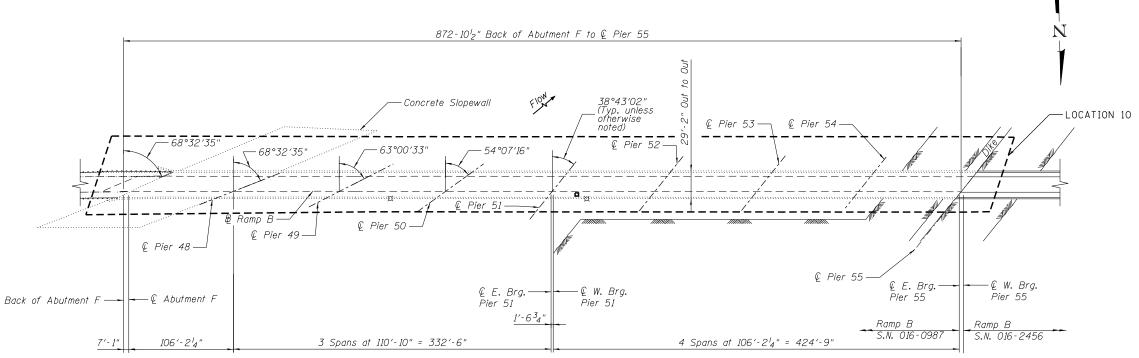
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PLOT DATE = 3/22/2017 12:25:08 PM	CHECKED -	REVISED -

BEARING REPAIR – LOCATION 9		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-1026	372	2013-039BP	COOK	209	173
3111001011L NO. 010-1020			CONTRACT	NO. 6	OW76
SHEET NO. SI-16 OF SI-16 SHEETS		ILLINOIS FED. AI	D PROJECT		



ELEVATION



PLAN

GENERAL NOTES

- 1. THE EXISTING STRUCTURAL STEEL COATING CONTAINS LEAD. THE CONTRACTOR SHALL TAKE APPROPRIATE PRECAUTIONS TO DEAL WITH THE PRESENCE OF LEAD ON THIS PROJECT.
- 2. CLEANING AND PAINTING OF THE EXISTING STRUCTURAL STEEL SHALL BE AS SPECIFIED IN THE SPECIAL PROVISION FOR "CLEANING AND PAINTING EXISTING STEEL STRUCTURES".
- 3. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO VERIFY ALL DIMENSIONS AND CONDITIONS EXISTING IN THE FIELD PRIOR TO CONSTRUCTION AND ORDERING OF MATERIALS. STRUCTURAL SHEETS TAKEN FROM EXISTING PLANS CONTAIN INFORMATION NOT PERTAINING TO THIS CONTRACT AND ARE FOR INFORMATION ONLY.
- 4. ALL EXISTING STRUCTURAL STEEL IDENTIFIED ON SHEETS SJ-7 THRU SJ-13 HAS BEEN PRIMED WITH AN INORGANIC ZINC RICH PRIMER UNDER A PREVIOUS CONTRACT. THESE STEEL SURFACES SHALL BE PRESSURE WASHED CLEAN AND POWER TOOL CLEANED (SSPC SP-3 MODIFIED) AS NECESSARY PRIOR TO THE APPLICATION OF THE INTERMEDIATE AND TOP COATS. THE INORGANIC ZINC RICH PRIMER / ACRYLIC / ACRYLIC PAINT SYSTEM SHALL BE USED FOR FIELD PAINTING OF THESE LOCATIONS. THE COLOR OF THE FINAL FINISH COAT FOR ALL INTERIOR STEEL SURFACES SHALL BE GRAY, MUNSELL NO. 5B 7/1. THE COLOR OF THE FINAL FINISH COAT FOR THE EXTERIOR AND BOTTOM FLANGE OF THE FASCIA BEAMS SHALL BE REDDISH BROWN, MUNSELL NO. 2.5YR 3/4.
- 5. ALL EXISTING STRUCTURAL STEEL IDENTIFIED ON SHEETS SJ-2 THRU SJ-6 SHALL BE CLEANED PER NEAR WHITE BLAST CLEANING SSPC-SP10. THESE LOCATIONS SHALL BE PAINTED ACCORDING TO THE REQUIREMENTS OF THE EPOXY MASTIC / EPOXY MASTIC / ACRYLIC PAINT SYSTEM. THE COLOR OF THE FINAL FINISH COAT FOR ALL INTERIOR STEEL SURFACES SHALL BE GRAY, MUNSELL NO. 5B 7/1. THE COLOR OF THE FINAL FINISH COAT FOR THE EXTERIOR AND BOTTOM FLANGE OF THE FASCIA BEAMS AND SHALL BE REDDISH BROWN, MUNSELL NO. 2.5YR 3/4.
- 6. A MINIMUM OF 3 AIR MONITORS WILL BE REQUIRED TO MONITOR ABRASIVE BLASTING OPERATIONS AT THIS SITE. SEE SPECIAL PROVISION FOR "CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES".
- 7. THE ELASTOMERIC PADS OF THE EXISTING BEARINGS SHALL BE MASKED OFF FOR PROTECTION DURING PAINTING AND REMOVED WHEN PAINTING IS FINISHED. COST INCLUDED WITH "CLEANING AND PAINTING STEEL BRIDGE NO. 10".
- 8. IF APPLICABLE, THE CONTRACTOR SHALL SUBMIT CALCULATIONS AND DETAILS DEMONSTRATING THE STRUCTURAL INTEGRITY OF THE BRIDGE IS MAINTAINED UNDER THE ADDITIONAL IMPOSED LOADS OF THE CONTAINMENT SYSTEM. SEE SPECIAL PROVISIONS.
- 9. ONLY ACCESSIBLE AREAS OF STEEL ON THE UNDERSIDE OF THE FINGER PLATE EXPANSION JOINT SYSTEM SHALL BE PAINTED. TOP SURFACE OF THE FINGER PLATES AND PARAPET PLATES SHALL NOT BE PAINTED.

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
CLEANING AND PAINTING STEEL BRIDGE NO. 10	L. SUM	1
CONTAINMENT AND DISPOSAL OF LEAD PAINT	L. SUM	1
CLEANING RESIDUES NO. 10		

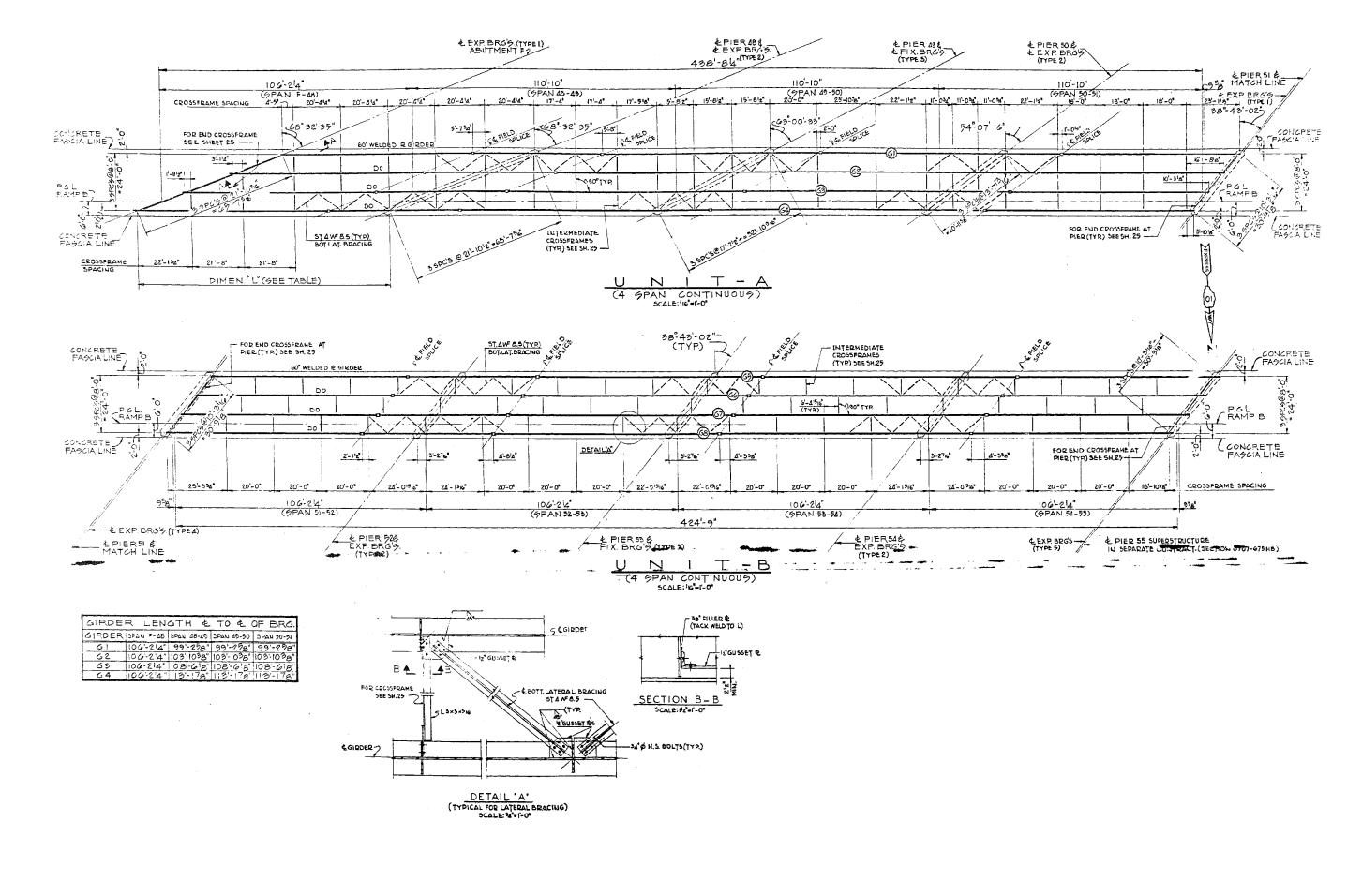
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Consulting Engineers	ŀ
Springfield, Illinois	ŀ
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STATE	OF	ILLINOIS
DEPARTMENT	OF '	TRANSPORTATION

GENERAL	PLAN	&	ELE	VATION	- LOCATION	10
STRUCTURE NO. 016-0987						
	SHEET	NΟ	S I-1	OF S I-13	SHEETS	

RTE.	SECTION	COUNTY	SHEETS	NO.	
372	2013-039BP	COOK	209	174	
			CONTRACT	NO. 6	OW76
	ILLINOIS	FED. Al	D PROJECT		



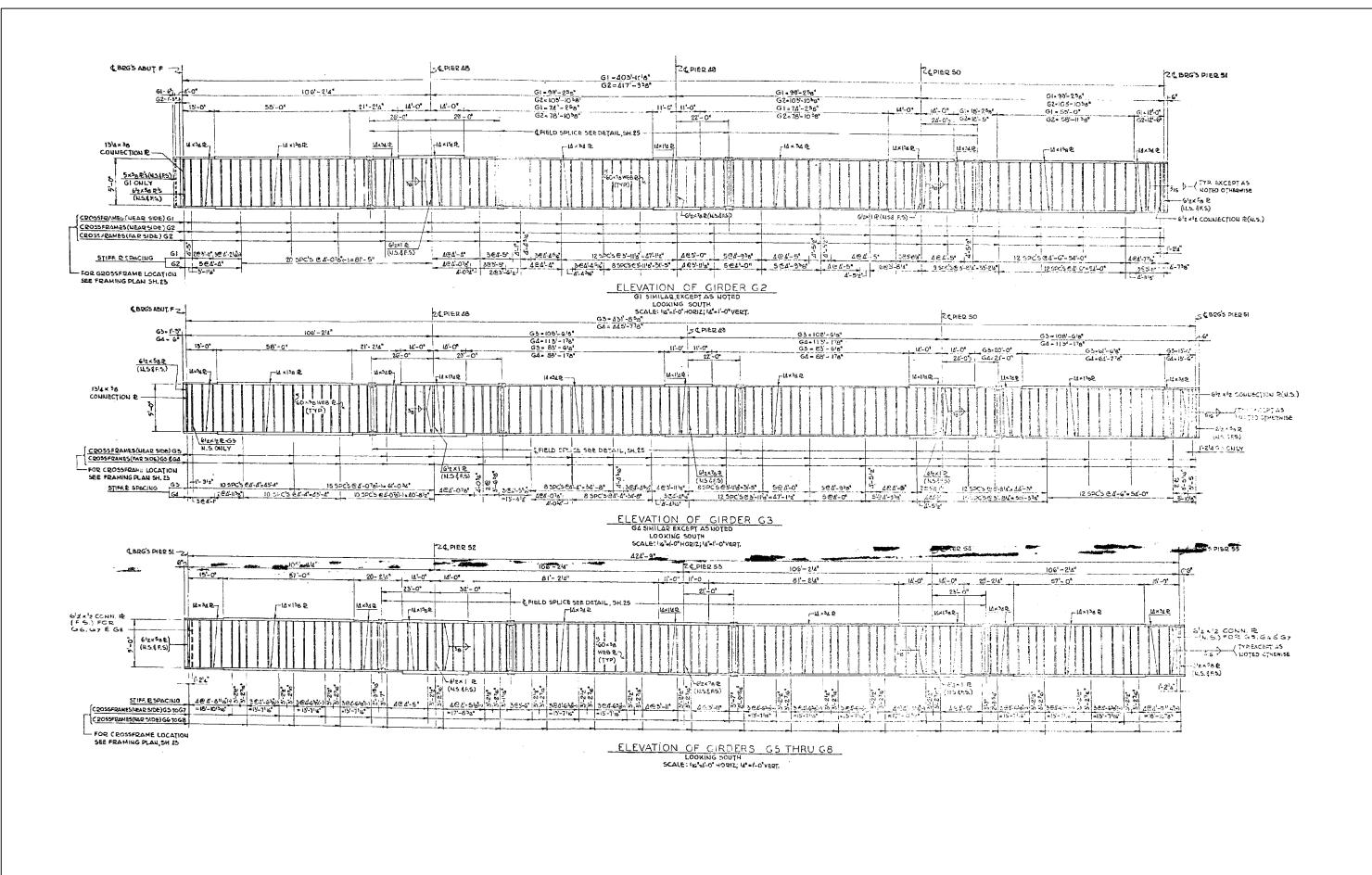
LIN ENGINEERING,LTD.
Consulting Engineers
Springfield, Illinois

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

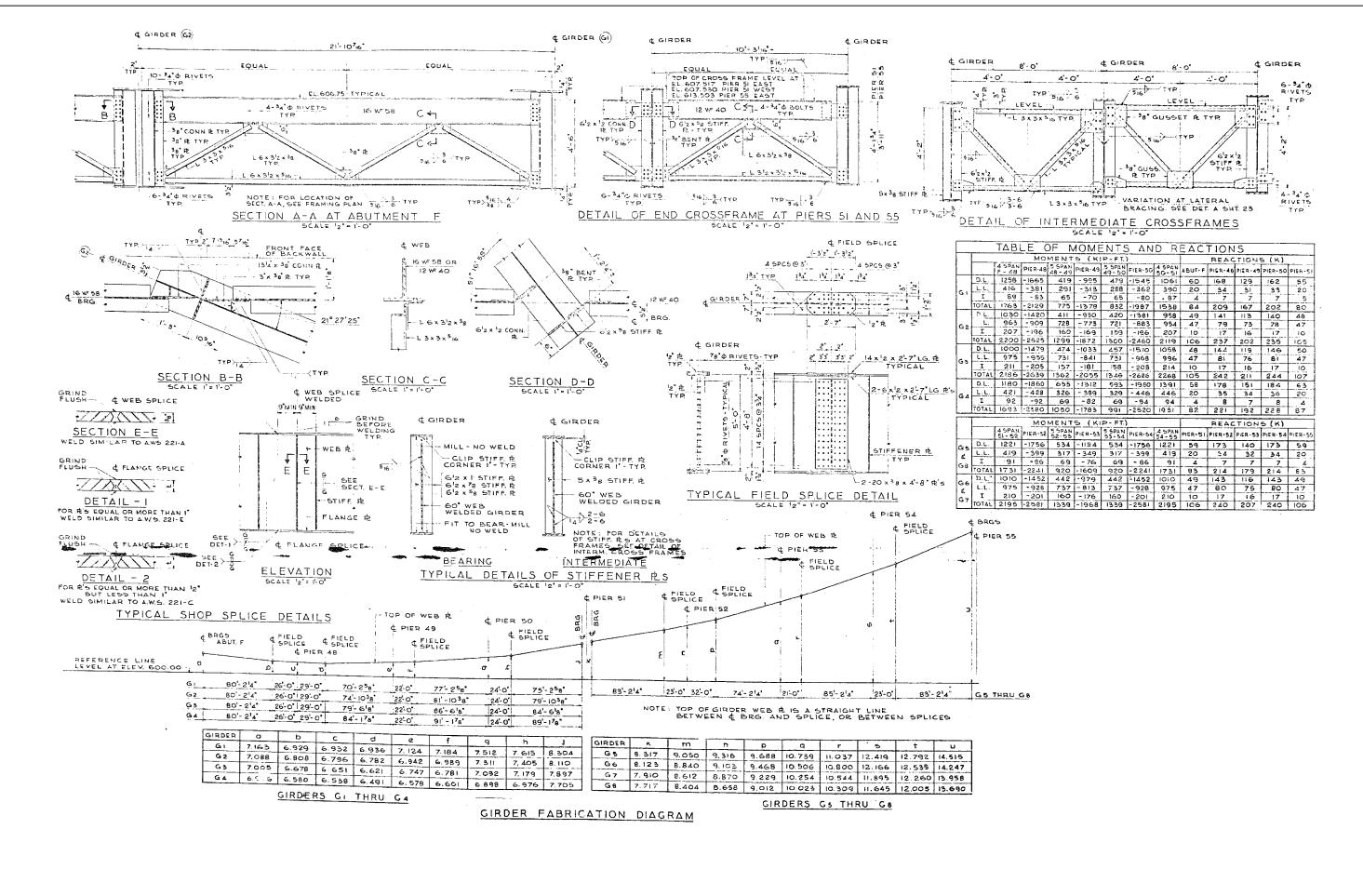
 ORIG. FRAMING PLAN - LOCATION 10
 F.A.P. RTE.
 SECTION
 COUNTY SHEETS
 TOTAL SHEETS
 SHEET NO.

 STRUCTURE NO. 016-0987
 372
 2013-039BP
 COOK
 209
 175

 SHEET NO. SJ-2 OF SJ-13 SHEETS
 IILLINOIS FED. AID PROJECT
 NO. 60W76



ORIG. GIRDER ELEVATIONS – LOCATION 10		SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-0987	372	2013-039BP	COOK	209	176
SINUCIONE NO. 010-0307			CONTRACT	NO. 6	OW76
SHEET NO. SJ-3 OF SJ-13 SHEETS		ILLINOIS FED. AI	D PROJECT		

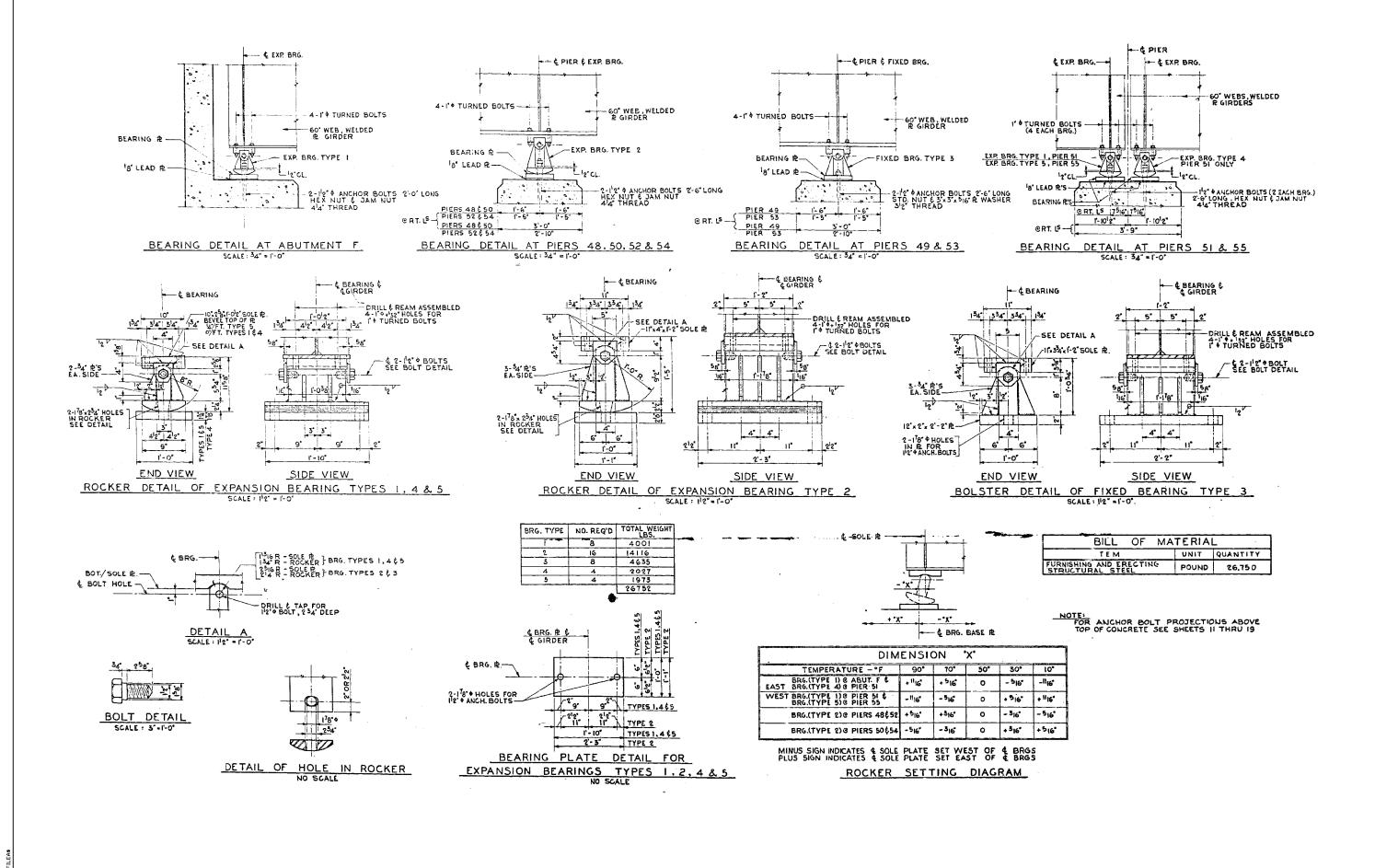


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Consulting Engineers
Springfield, Illinois

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

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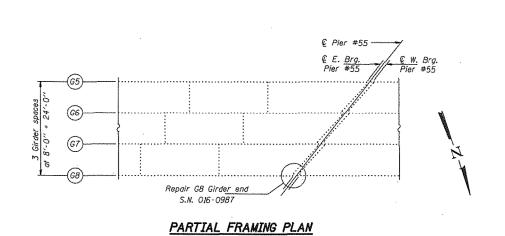
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Consulting Engineers
Springfield, Illinois

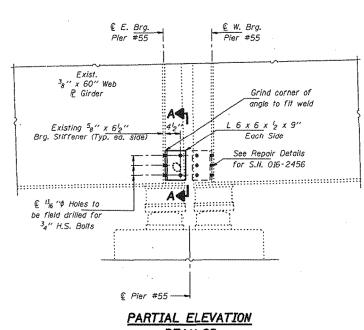
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

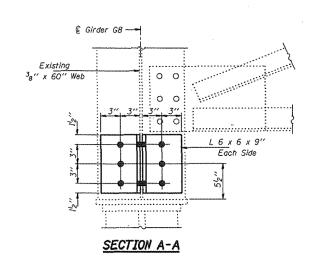
 ORIG. BEARING DETAILS - LOCATION 10
 F.A.P. RTE.
 SECTION
 COUNTY
 TOTAL SHEETS
 SHEETS
 NO.

 STRUCTURE NO. 016-0987
 372
 2013-039BP
 COOK
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 178

 SHEET NO. SJ-5 OF SJ-13 SHEETS







BEAM GB

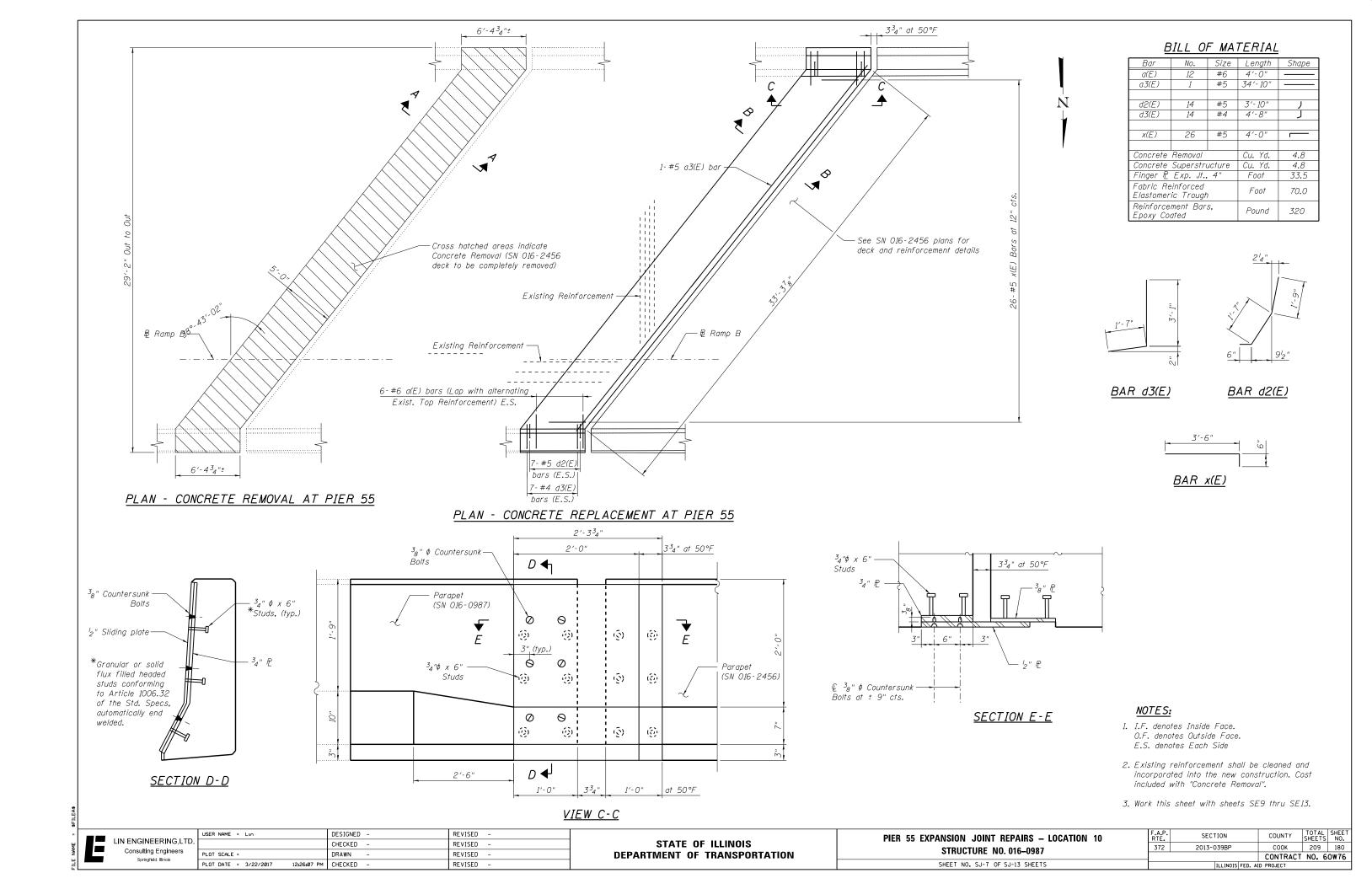
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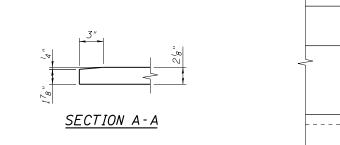
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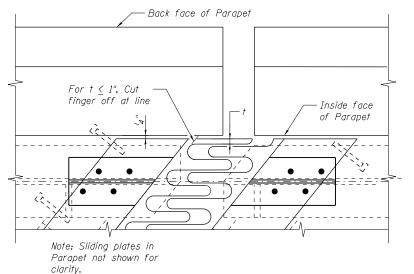
STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** 1999 BEAM END REPAIR - LOCATION 10 STRUCTURE NO. 016-0987 SHEET NO. SJ-6 OF SJ-13 SHEETS

COUNTY TOTAL SHEET NO.

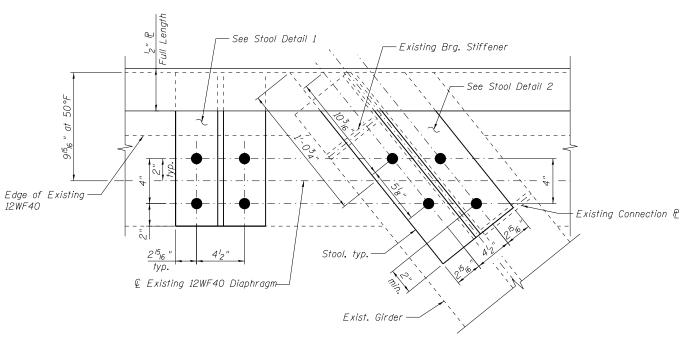
COOK 209 179 SECTION 372 2013-039BP CONTRACT NO. 60W76







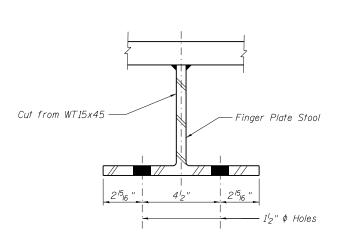
FINGER CUT DETAIL



34" \$ Vent Holes at 12" cts., typ.

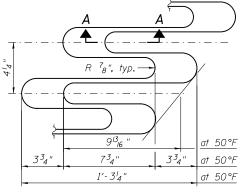
FLAME CUTTING DIAGRAM - PIER 55

(Cut from £ 2¹8"x2'-7³4"x35'-4⁵8")

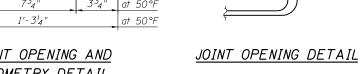


VIEW B-B

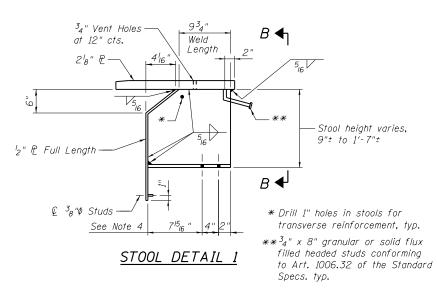
(Contractor shall field verify stool heights)



JOINT OPENING AND GEOMETRY DETAIL PIER 55

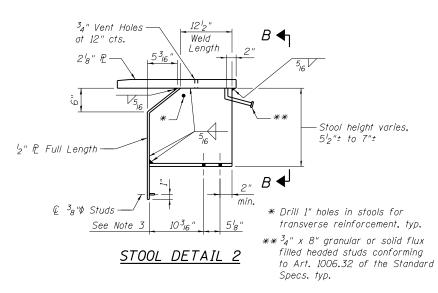


– R ⁷8", typ.



All dimensions shown are measured along a stool placed on top of an existing diaphragm.

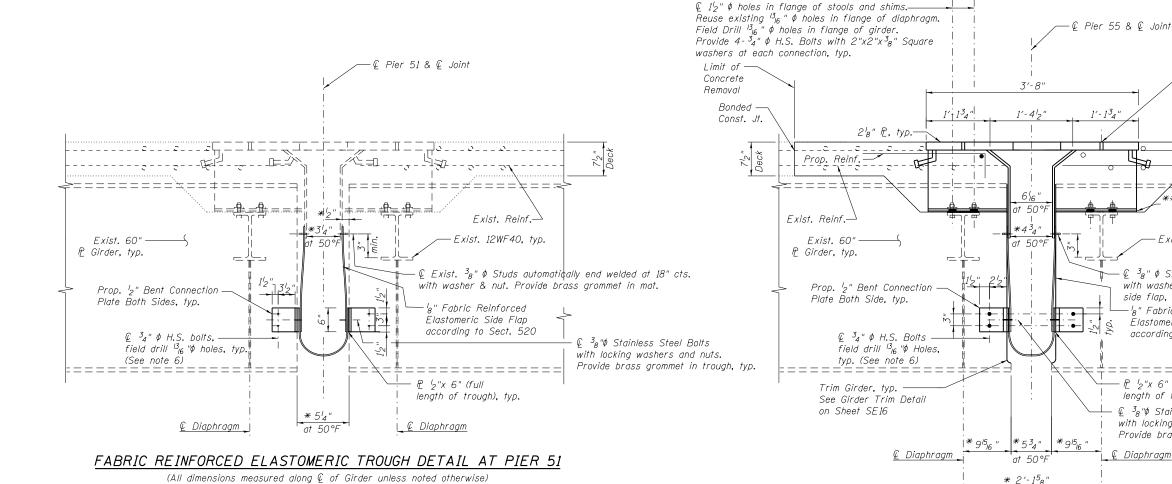
PARTIAL PLAN - STOOL LAYOUT AT PIER 55



All dimensions shown are measured along a stool placed on top of an existing girder.

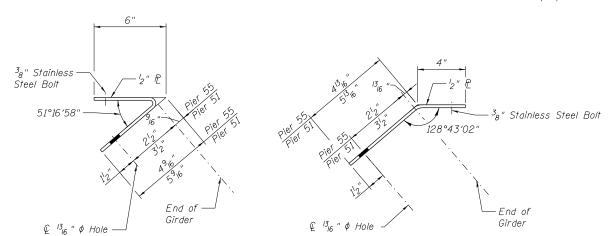
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PIER 55 EXPANSION JOINT PLAN – LOCATION 10	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-0987	372	2013-039BP	COOK	209	181
STRUCTURE NO. 010-0307			CONTRACT	NO. 6	OW76
SHEET NO. SJ-8 OF SJ-13 SHEETS		ILLINOIS FED. AI	D PROJECT		-



(Trough and all hardware paid for as "Fabric Reinforced Elastomeric Trough")

* Dimension measured perpendicular to & Joint.



BENT CONNECTION P DETAIL

FINGER PLATE JOINT DETAIL AT PIER 55

at 50°F

(All dimensions measured along $\cite{\mathbb C}$ of Girder unless noted otherwise) (Joint paid for as "Finger Plate Expansion Joint, 4" and "Fabric Reinforced Elastomeric Trough")

NOTES:

- 1. All steel for Finger Plate Joint shall conform to AASHTO M270 specification, Gr. 50 (NTR).
- 2. Design expansion at Pier 55 ± 2.82"
- 3. Load carrying components designated "NTR" shall conform to the Impact Testing Requirement, Zone 2.
- 4. Finger plate expansion joints shall be assembled in their final relative position with the ends in place for shop inspection and acceptance.
- 5. Hole spacing and dimensions for proposed stools on existing cross frames shall be field verified.
- 6. Existing holes for bent connection plate should be plugged with $\frac{3}{4}$ " High Strength Bolts. Cost of field drilling and high strength bolts included with Finger & Exp. Jt. 4".

 3_4 " Vent holes, typ.

for details

Normal shim, typ.

 $\ ^{\circ}_{8}$ " ϕ Studs automatically end welded at 18" cts.

with washer & nut. Provide brass grommet in mat

- Exist. 12WF40, typ.

side flap, typ.

P 12"x 6" (full

_@ Diaphragm

length of trough), typ.

with locking washers and nuts.

Provide brass grommet in trough, typ.

 $-\frac{l}{8}$ " Fabric Reinforced

Elastomeric Side Flap

according to Sect. 520

See SN 016-2456

**One additional $^{l}_{8}$ " and

for each stool,

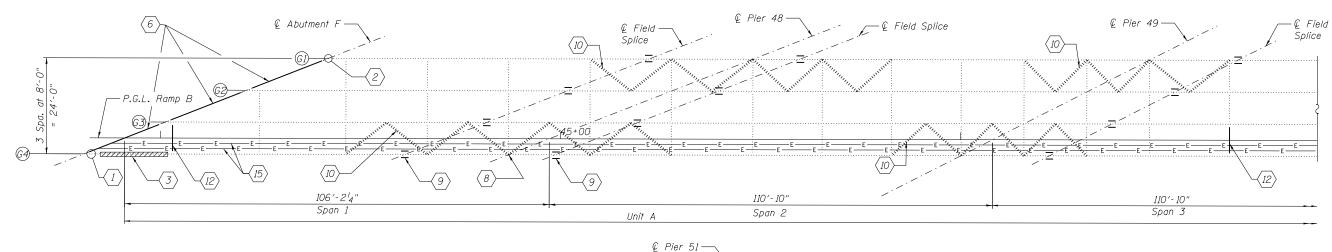
one 16" shim for height adjustment shall be provided

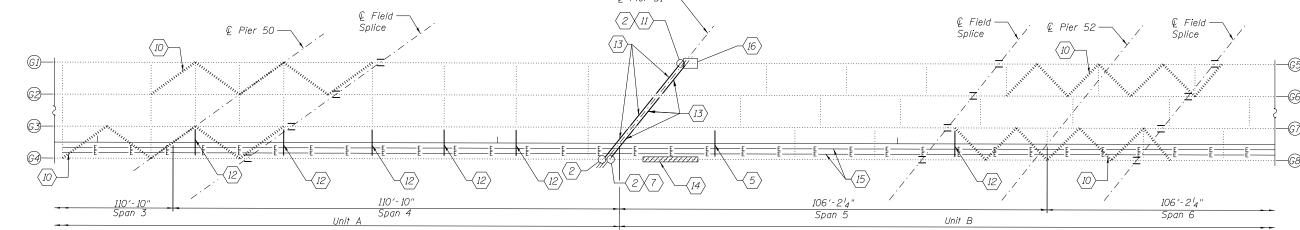
7. Work this sheet with sheets SE8 thru SE11 and SE13.

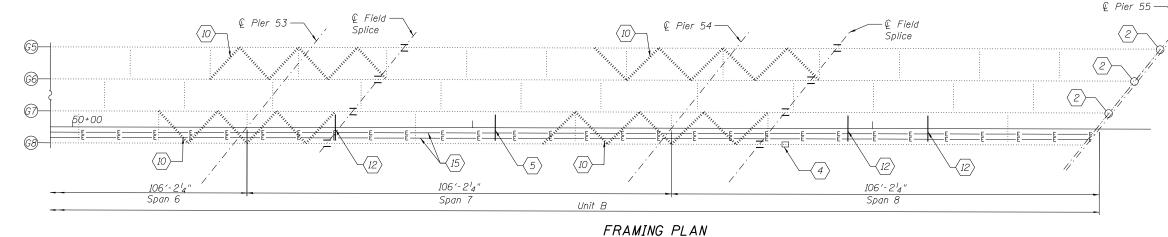
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PIERS 51 AND 55 EXPANSION JOINT – LOCATION 10	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 016-0987	372	2013-039BP	соок	209	182
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SHEET NO. SJ-9 OF SJ-13 SHEETS		TILLINOIS FED. AT	D PROJECT		







- <u>NOTES:</u>
- 1. Steel removal paid for as "Structural Steel Removal".
- 2. New steel and repairs are paid for as "Structural Steel Repair" unless noted otherwise.

- \langle 1 \rangle Girder Web Plating at Stiffener See Detail 1 on Sheet SE15
- $\langle 2 \rangle$ Girder Web Plating at Stiffener See Detail 2 on Sheet SE15
- (3) Web Plating, Full Depth See Detail 3 on Sheet SE15
- 4 Web Plating, Partial Depth See Detail 4 on Sheet SE15
- Replace Cross Frame in kind See Sheet SEX6 (For Information Only).
 Steel paid for as "Furnishing and Erecting Structural Steel".
- (6) Remove and replace existing Cross Frame See Detail 8 on Sheet SE16. Removal of steel paid for as "Structural Steel Removal". See Sheet SEX6 (For Information Only) for existing Cross Frame details. New steel paid for as "Furnishing and Erecting Structural Steel".
- $\overline{\langle 7 \rangle}$ Replace Missing Nut at Bearing
- Fix loose bearing bolt. The existing 1^l_2 " ϕ shoulder bolt was observed to be extending 3_8 " from a fully tightened position. If the bolt is checked and determined to be snug tight, then no further action is required. Otherwise, this bolt shall be tightened, and inspected by the Engineer, by the turn-of-the-nut method according to Article 505.04 of the Standard Specifications. Cost included with "Structural Steel Repair". If the Engineer determines the bolt to be damaged, then it will be retrofitted to the satisfaction of the Engineer according to Article 109.04 of the Standard Specifications. The retrofit will replace the existing bolt with a 1^3_4 " ϕ A325 Type 1, mechanically galvanized bolt. This will involve either tapping a larger diameter hole or drilling a hole for an Engineer approved self-locking coil insert. See Sheet SEX7 (For Information Only).
- 9) Replace Flange Splice Plate bolts and nuts in kind.
 Approximately 56 nuts and bolts required for replacement.
 Nuts and bolts shall be replaced one at a time. Surface preparation shall be performed according to the Special Provisions. Cost included with "Structural Steel Repair".
- 10) Remove all lateral wind braces (78 total). Remove gusset plates and grind flush with remaining elements. See Special Provision for "Structural Steel Removal".
- (11) Replace missing bolts at cross-frame connection.
- (12) Replace bottom member of Cross Frame See Detail 10 on Sheet SE16A. Steel paid for as "Furnishing and Erecting Structural Steel".
- A Replace bottom member of Cross Brace See Detail 11 on Sheet SE16A. Steel paid for as "Furnishing and Erecting Structural Steel".

- \langle 14 \rangle Web Plating, Full Depth See Detail 5 on Sheet SE15
- 15) Remove all existing conduit and junction boxes See Detail 6 on Sheet SE16
- (16) Web Plating, Partial Depth See Detail 7 on Sheet SE16

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Springfield, Illinois

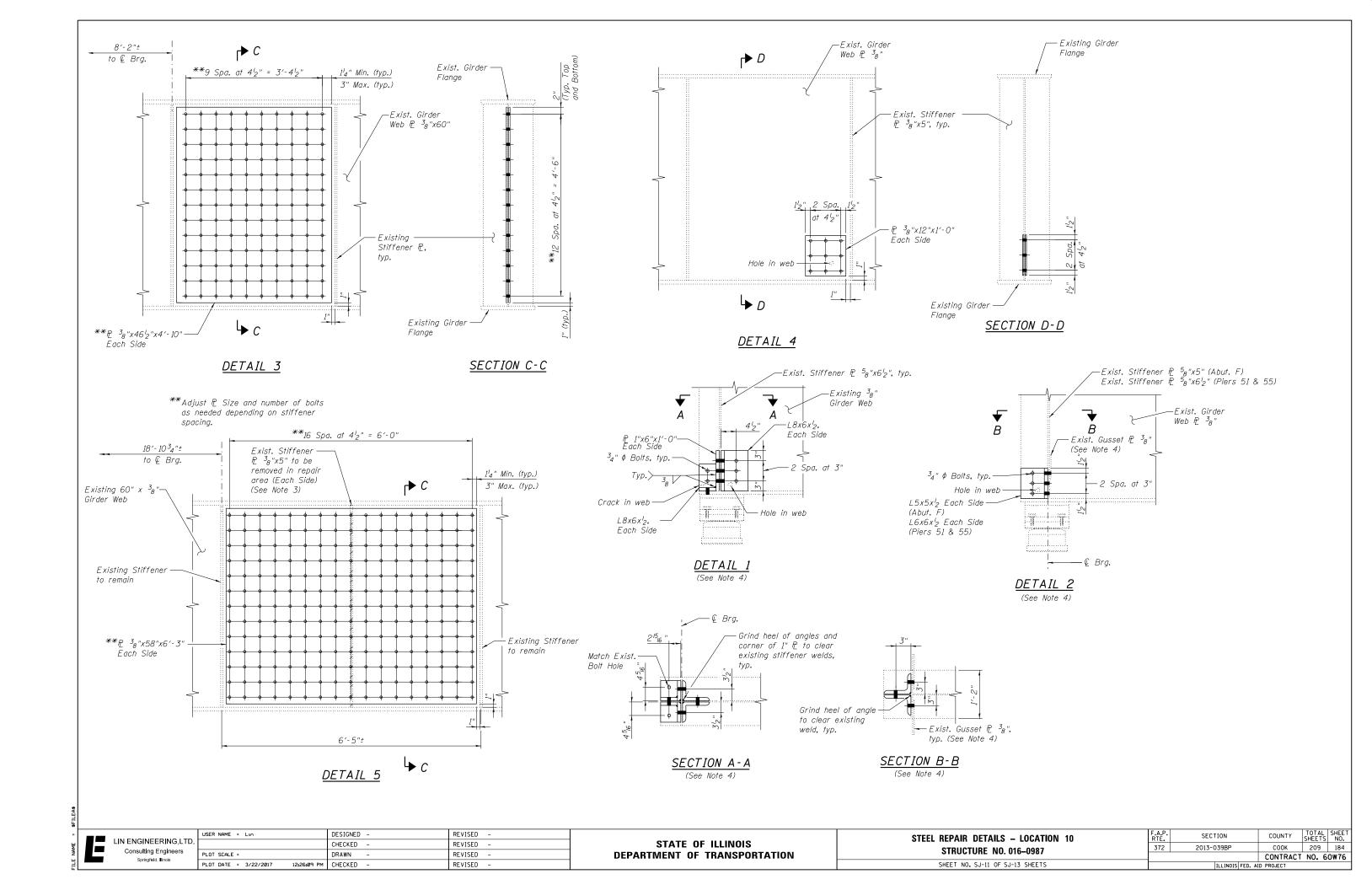
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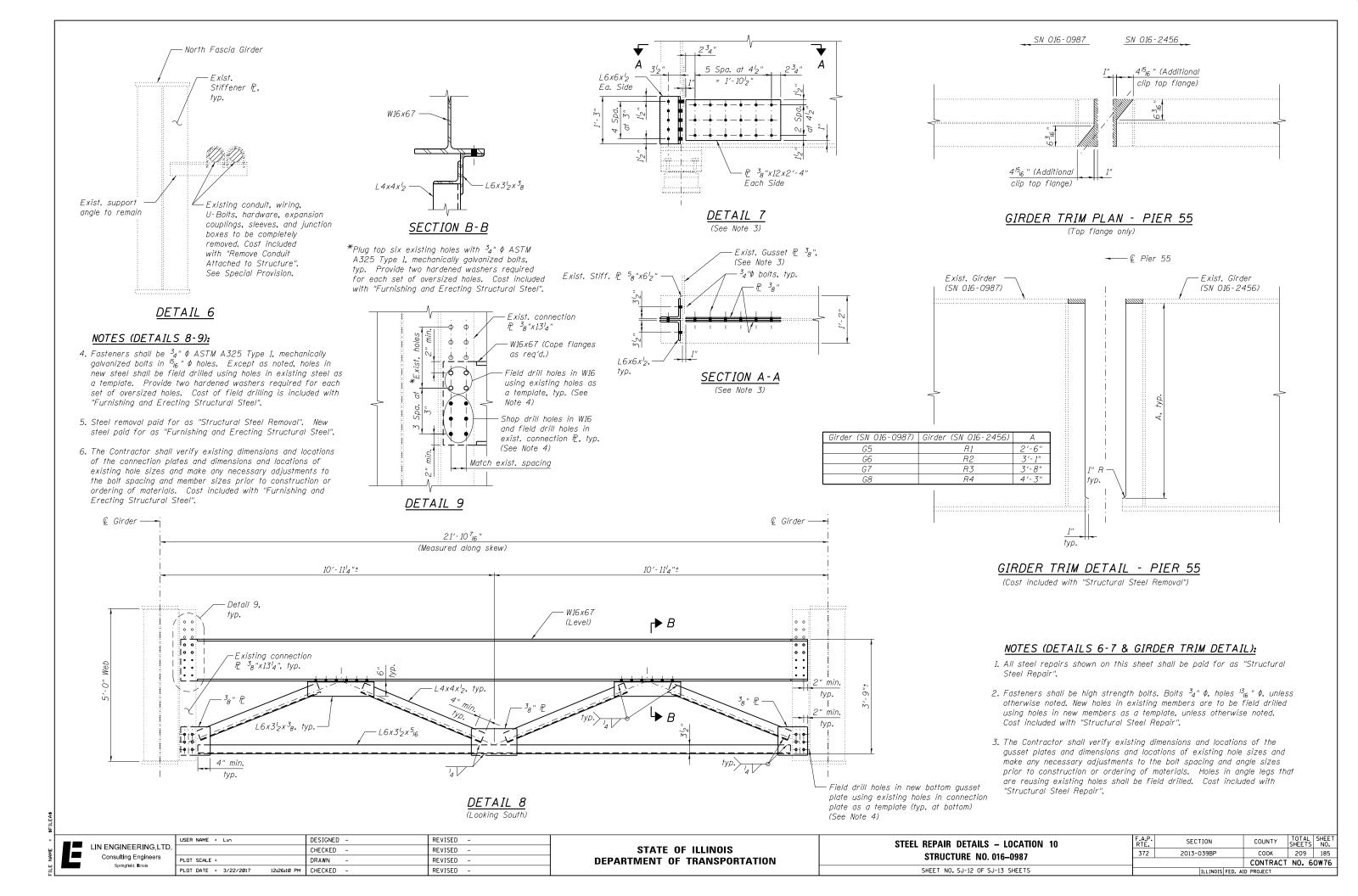
EHAB. FRAMING PLAN — LOCATION	10
STRUCTURE NO. 016-0987	
SHEET NO. SJ-10 OF SJ-13 SHEETS	

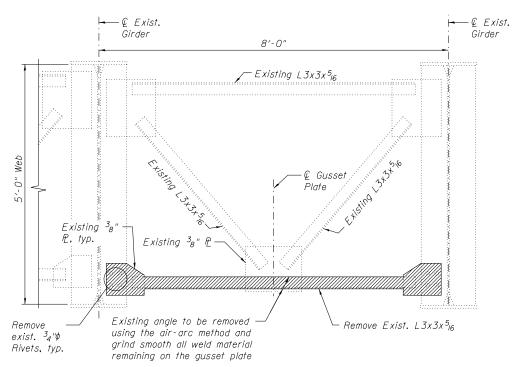
F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEE NO.
372	2013-039BP	соок	209	183
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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

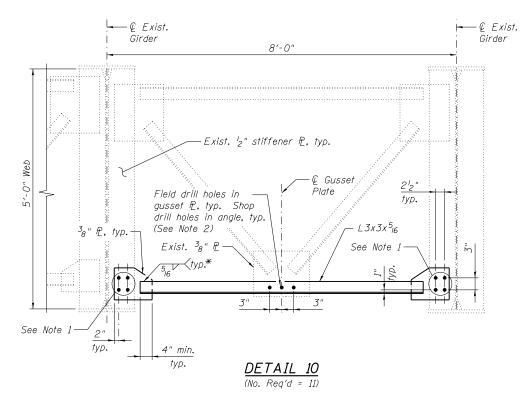




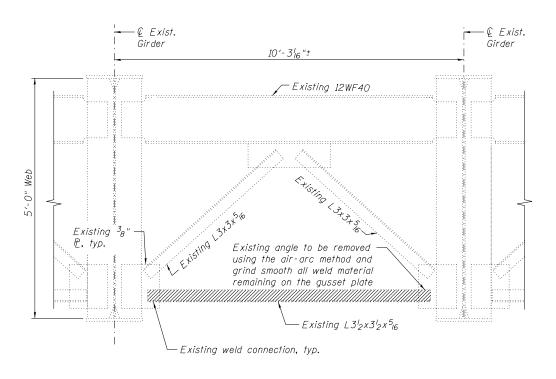


EXISTING DETAIL 10

(No. Reg'd = 11)

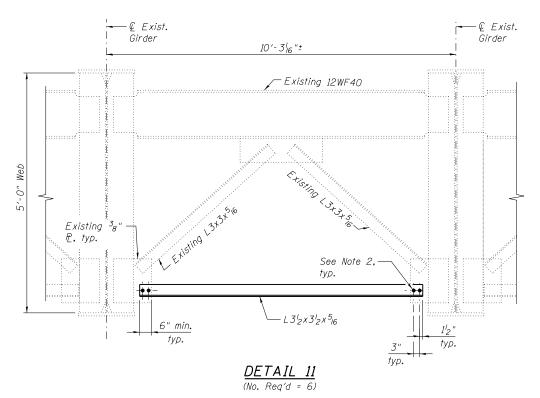


* Fillet weld angles along 3 sides on one face of gusset plate.



EXISTING DETAIL 11

(No. Req'd = 6)



NOTES:

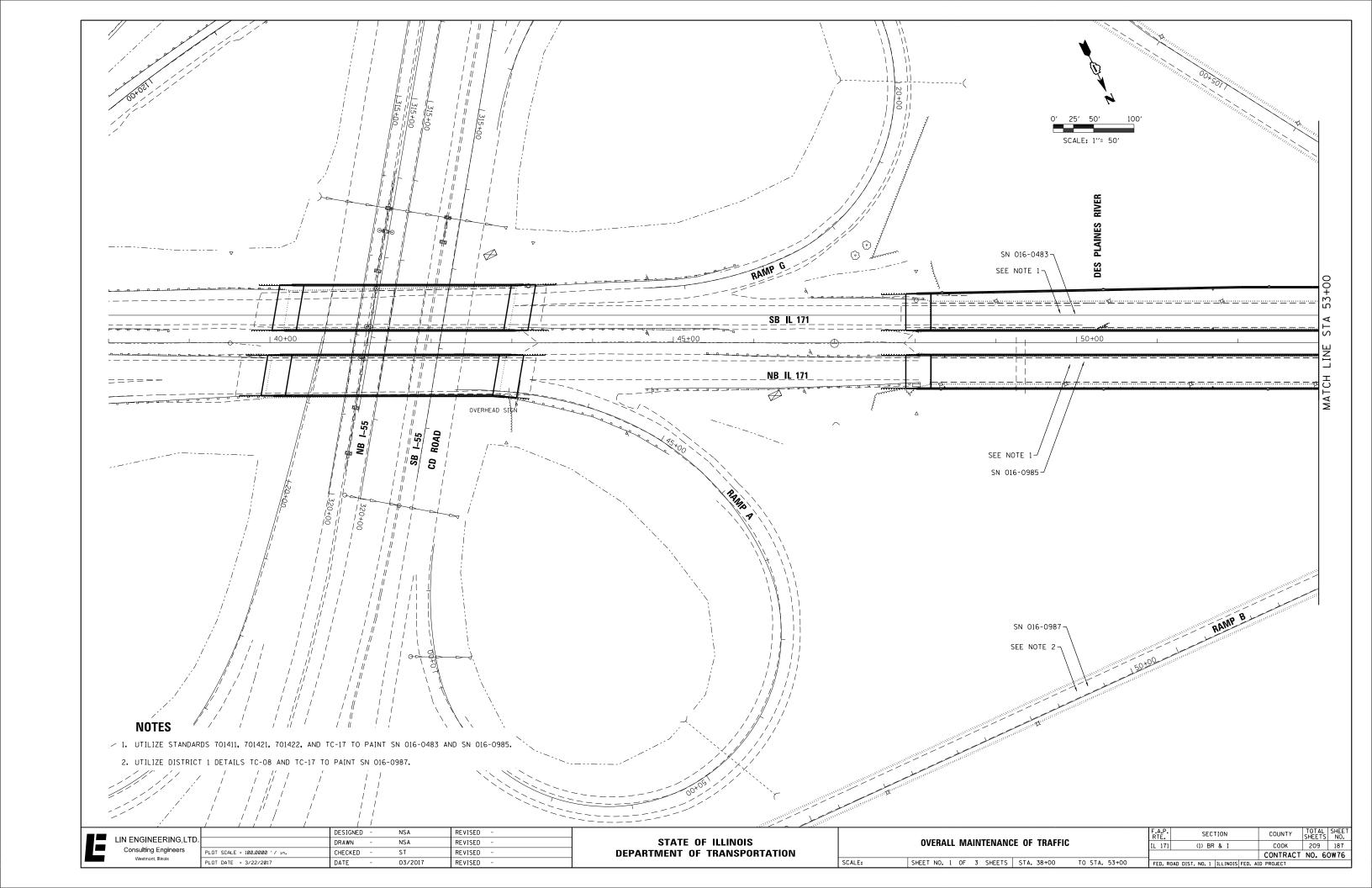
- 1. Fasteners shall be 3_4 " \$\phi\$ ASTM A325 Type 1, mechanically galvanized bolts in ${}^{15}_6$ " \$\phi\$ holes. Holes in new steel shall be field drilled using holes in existing steel as a template. Provide two hardened washers required for each set of oversized holes. Cost of field drilling is included with "Furnishing and Erecting Structural Steel".
- 2. Fasteners shall be 3_4 " ϕ ASTM A325 Type 1, mechanically galvanized bolts in $^{13}_{16}$ " ϕ holes in existing and new steel. Field drill holes in existing steel using new steel as a template. Cost of field drilling is included with "Furnishing and Erecting Structural Steel".
- 3. Steel removal paid for as "Structural Steel Removal". New steel paid for as "Furnishing and Erecting Structural Steel".
- 4. The Contractor shall verify existing dimensions and locations of the connection plates and dimensions and locations of existing hole sizes and make any necessary adjustments to the bolt spacing and member sizes prior to construction or ordering of materials. Cost included with "Furnishing and Erecting Structural Steel".

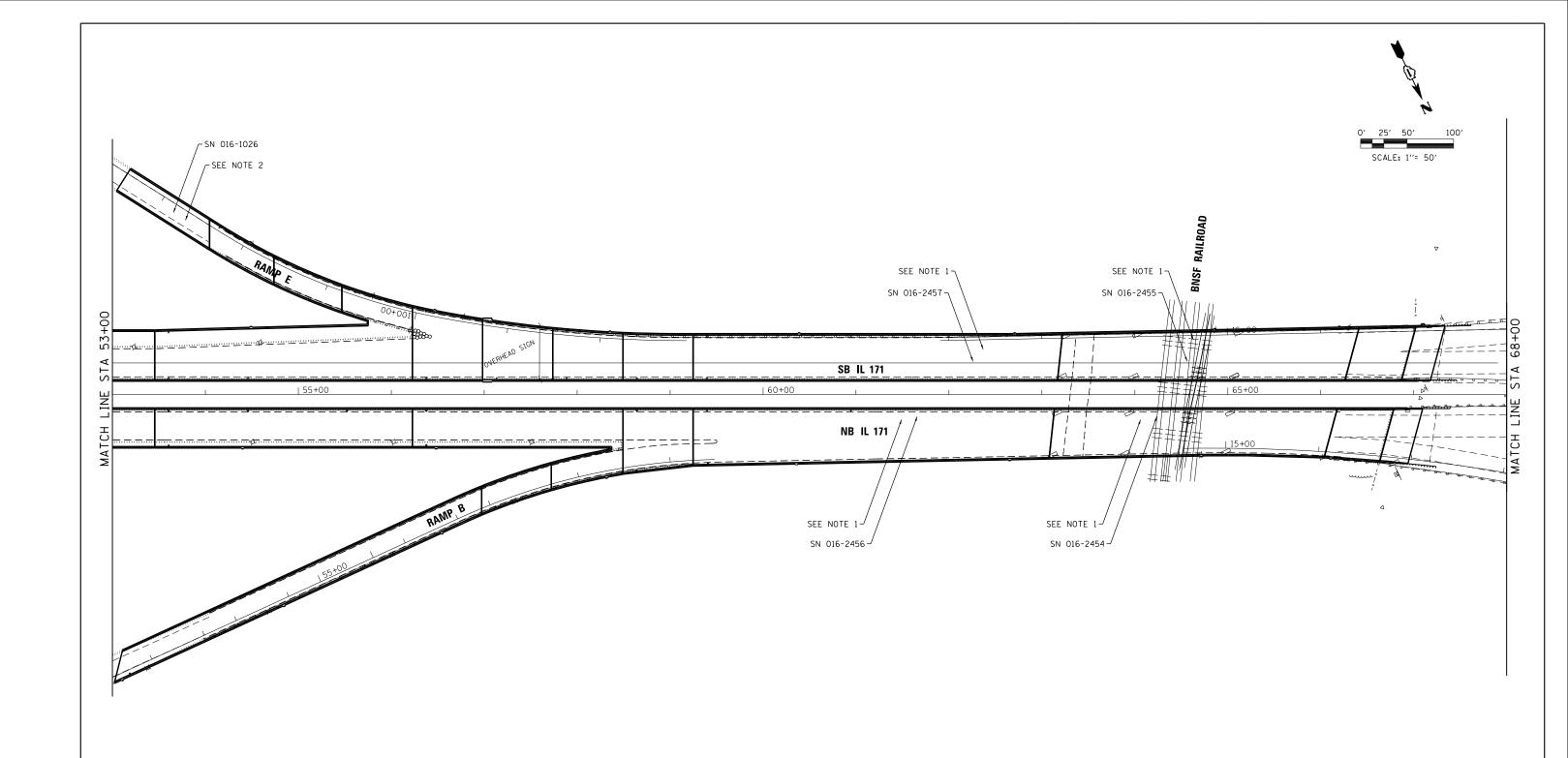
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Consulting Engineers
Springfield, Illinois

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

STEEL REPAIR DETAILS - LOCATION 10	F.A.P. RTE.				
STRUCTURE NO. 016-0987					
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SHEET NO. SJ-13 OF SJ-13 SHEETS					

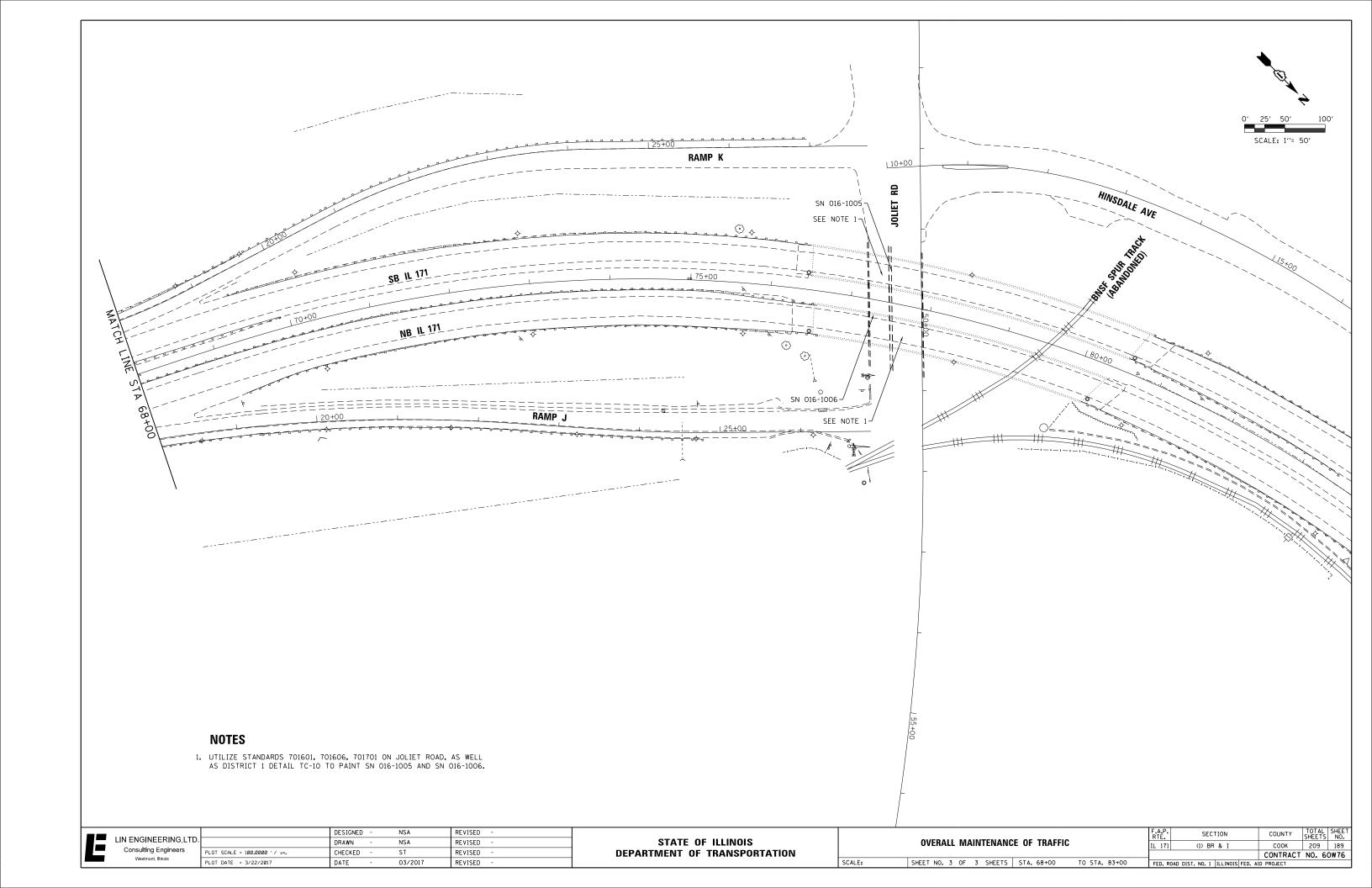


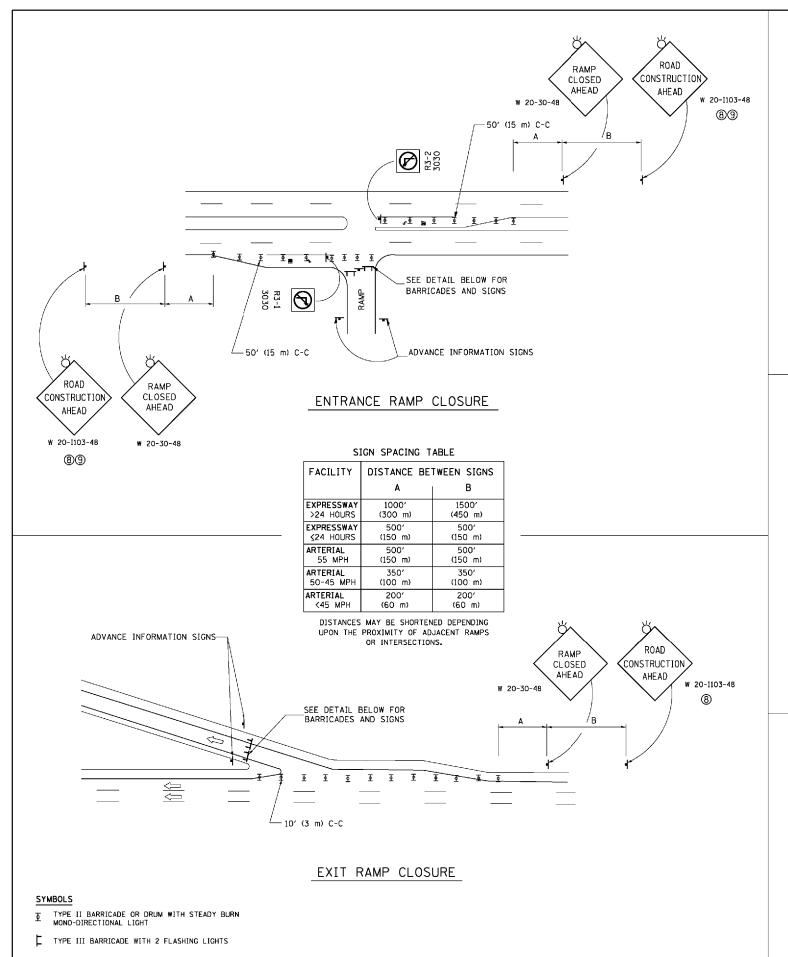


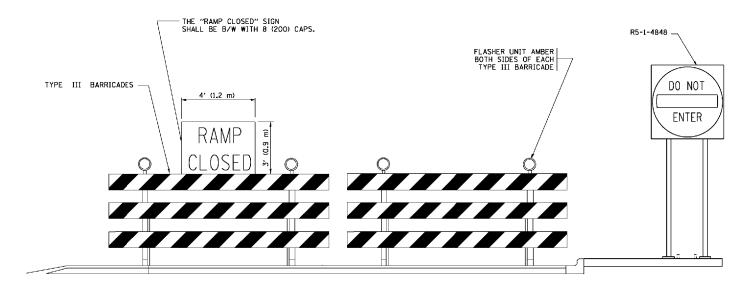
NOTES

- 1. UTILIZE STANDARDS 701411, 701421, 701422, AND TC-17 TO PAINT SN 016-2454, SN 016-2455, SN 016-2456, AND SN SN 016-2457.
- 2. UTILIZE DISTRICT 1 DETAILS TC-08 AND TC-17 TO PAINT SN 016-1026.

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Westmont, Illinois	PLOT DATE = 3/22/2017	DATE -	03/2017	REVISED -		SCALE:	SHEET NO. 2 OF 3 SHEETS STA. 53+00 TO STA. 68+00	FED. ROAD	DIST. NO. 1 ILLINOIS FED. A		

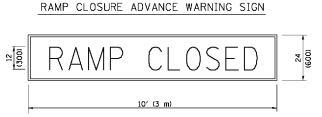






DETAIL FOR REQUIRED BARRICADES & SIGNS

RAMP CLOSURE ADVANCE INFORMATION SIGN



BLACK LEGEND ON ORANGE

CLOSED FOR MORE THAN FOUR (4) CONSECUTIVE DAYS.

BACKGROUND MOUNTED
DIAGONALLY
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1 (25) BORDER
THESE SIGNS ARE REQUIRED ON ALL THE EXIT
GUIDE SIGNS FOR EXIT RAMPS THAT WILL BE

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THESE SIGNS ARE REQUIRED ON BOTH SIDES OF THE RAMP, MINIMUM OF 1 WEEK IN ADVANCE OF THE CLOSURE.

THESE SIGNS SHALL BE FABRICATED AND PAID FOR ACCORDING TO THE TEMPORARY INFORMATION SIGNING SPECIAL PROVISION

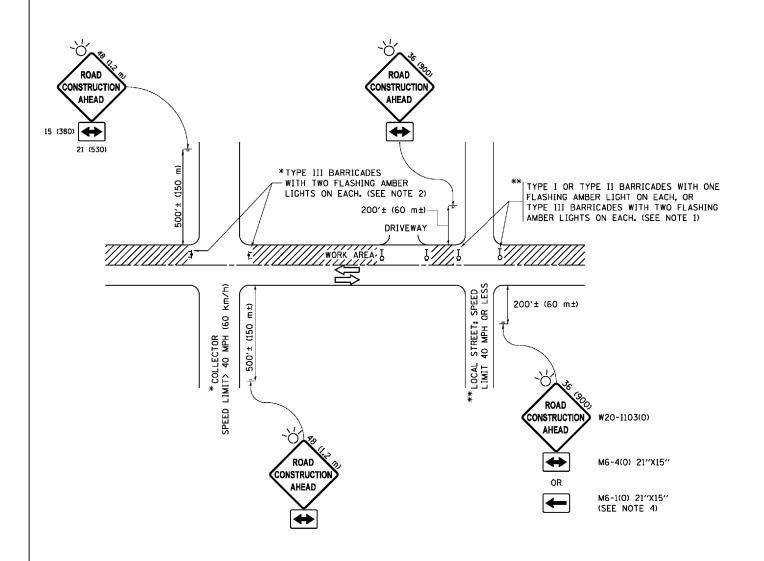
GENERAL NOTES:

- ① CONES MAY BE SUBSTITUTED FOR DRUMS OR TYPE II BARRICADES DURING DAY OPERATIONS, CONES SHALL BE A MINIMUM OF 28 (700) HIGH.
- (2) STEADY BURN LIGHTS WILL NOT BE REQUIRED FOR DAY OPERATIONS.
- A FLAGGER SHALL BE POSITIONED AT EACH CLOSED RAMP THAT IS OPEN TO CONSTRUCTION VEHICLES, PRECEEDED BY A W20-7 FLAGGER WARNING SIGN.
- 4 ALL ROUTE MARKERS AND TRAILBLAZER ASSEMBLIES WHICH DIRECT MOTORISTS TO A CLOSED ENTRANCE RAMP SHALL BE COVERED WHEN THE RAMP IS CLOSED FOR MORE THAN FOUR (4) DAYS.
- (5) THE SIGNING AND BARRICADING WHICH IS REQUIRED BY THIS DETAIL SHALL BE INCLUDED IN THE COST OF TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS).

- 6 AUTHORIZATION FROM THE DISTRICT'S BUREAU OF TRAFFIC IS REQUIRED FOR ALL RAMP CLOSURES.
- (7) THE RAMP CLOSURE ADVANCE INFORMATION SIGNS SHALL BE ERECTED IF THE CLOSURE TIME EXCEEDS TWENTY-FOUR (24) HOURS, ADDITIONAL ADVANCE WARNING SIGNS ON EXIT GUIDE SIGNING WILL BE REQUIRED FOR EXIT RAMP CLOSURES THAT EXCEED FOUR (4) DAYS IN LENGTH
- (8) ROAD CONSTRUCTION AHEAD SIGNS MAY BE OMITTED WHEN THIS DETAIL IS USED IN CONJUNCTION WITH OTHER TRAFFIC CONTROL THAT ALREADY INCLUDES A ROAD CONSTRUCTION AHEAD SIGN.
- ARTERIAL ROAD CONSTRUCTION AHEAD SIGNS SHALL BE INSTALLED ON THE LEFT SIDE OF TRAFFIC IF THE MEDIAN IS MORE THAN 10 FT WIDE.

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN.

	DESIGNED - DWS	REVISED - JAF 02-06			ENTRANCE AND EXIT RAMP		F.A.P.	SECTION	COUNTY	SHEFTS	SHEET
	DRAWN -	REVISED - SPB 01-07	STATE OF ILLINOIS				372	2013-039BP	соок	209	190
PLOT SCALE = 100.0000 '/ in.	CHECKED -	REVISED - SPB 12-09	DEPARTMENT OF TRANSPORTATION		CLOSURE DETAILS			TC-08	CONTRACT	NO. 6	OW76
PLOT DATE = 3/22/2017	DATE - 02-83	REVISED - MD 06-13		SCALE: NONE	SHEET NO. 1 OF 1 SHEETS STA.	TO STA.	FED ROAD	DIST NO 1 THE INDIS FE	D AID PROJECT		$\overline{}$



NOTES:

- SIDE ROAD WITH A SPEED LIMIT OF 40 MPH (60 km/h) OR LESS AS SHOWN ON THE DRAWING AND AS DIRECTED BY THE ENGINEER:
 - d) ONE "ROAD CONSTRUCTION AHEAD" SIGN 36 x 36 (900x900) WITH A FLASHER MOUNTED ON IT APPROXIMATELY 200' (60 m) IN ADVANCE OF THE MAIN ROUTE.
 - b) THE CLOSED PORTION OF THE MAIN ROUTE SHALL BE PROTECTED BY BLOCKING WITH TYPE I, TYPE II OR TYPE III BARRICADES, 1/3 OF THE CROSS SECTION OF THE CLOSED PORTION.
- 2. SIDE ROAD WITH A SPEED LIMIT GREATER THAN 40 MPH (60 km/h) AS SHOWN ON THE DRAWING AND AS DIRECTED BY THE ENGINEER:
 - ONE "ROAD CONSTRUCTION AHEAD" SIGN 48 x 48 (1.2 m x 1.2 m) WITH A FLASHER MOUNTED ON IT APPROXIMATELY 500" (150 m) IN ADVANCE OF THE MAIN ROUTE.
 - b) THE CLOSED PORTION OF THE MAIN ROUTE SHALL BE PROTECTED BY BLOCKING WITH TYPE III BARRICADES, 1/2 OF THE CROSS SECTION OF THE CLOSED PORTION.
- 3. CONES MAY BE SUBSTITUTED FOR BARRICADES OR DRUMS AT HALF THE SPACING DURING DAY OPERATIONS. CONES SHALL BE A MINIMUM OF 28 (710) IN DETICAL.
- 4. WHEN THE SIDE ROAD LIES BETWEEN THE BEGINNING OF THE MAINLINE SIGNING AND THE WORK ZONE, A SINGLE HEADED ARROW (M6-1) SHALL BE USED IN LIEU OF THE DOUBLE HEADED ARROW (M6-4).

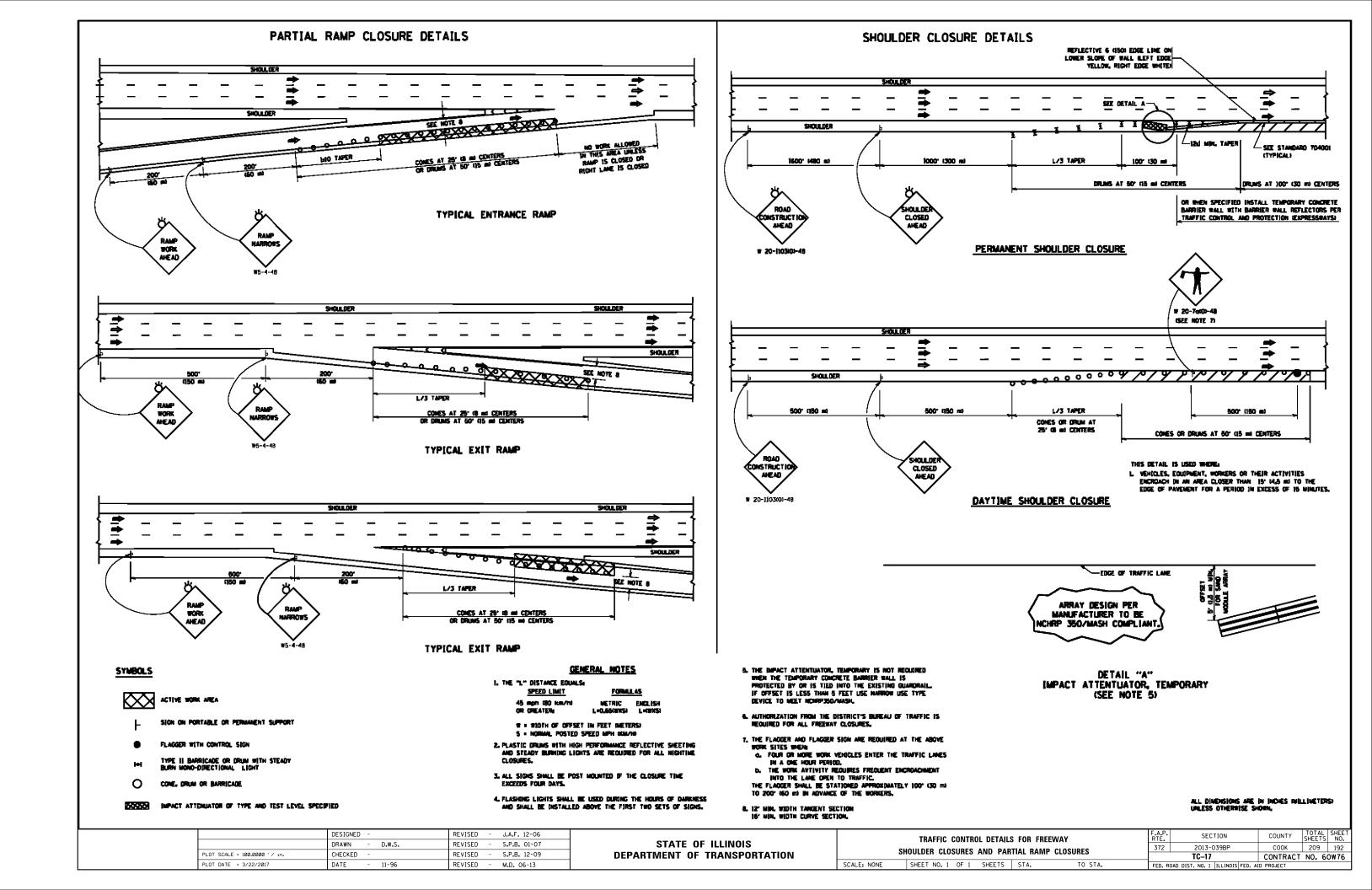
- 5. WHEN WORK IS BEING PERFORMED ON A SIDE ROAD OR DRIVEWAY, FOLLOW THE APPLICABLE STANDARD(S). THE DIRECTIONAL ARROW (M6-1 OR M6-4) SHALL BE COVERED OR REMOVED WHEN NO LONGER CONSISTENT WITH THE TRAFFIC CONTROL SET-UP.
- 6. ADVANCE WARNING SIGNS ARE TO BE OMITTED ON DRIVEWAYS UNLESS OTHERWISE SPECIFIED IN THE PLANS OR BY THE ENGINEER
- 7. THE TRAFFIC CONTROL AND PROTECTION FOR SIDE ROADS, INTERSECTIONS, AND DRIVEWAYS SHALL BE INCLUDED IN THE COST OF SPECIFIED TRAFFIC CONTROL STANDARDS OR ITEMS.

All dimensions are in inches (millimeters) unless otherwise shown.

USER NAME = Lin	DESIGNED - LHA	REVISED - A. HOUSEH 10-15-96
	DRAWN -	REVISED -T. RAMMACHER 01-06-00
PLOT SCALE = 100.0000 '/ in.	CHECKED -	REVISED - A. SCHUETZE 07-01-13
PLOT DATE = 3/22/2017	DATE - 06-89	REVISED - A. SCHUETZE 09-15-16

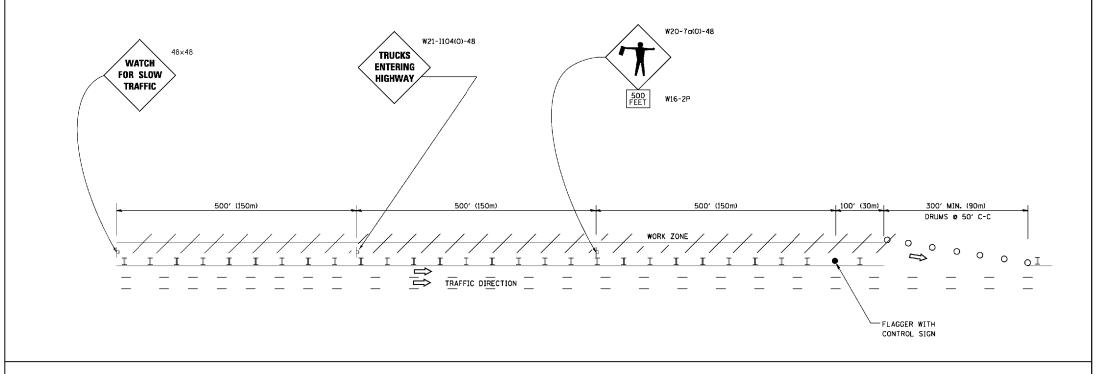
STATI	E OF	- ILLINOIS
DEPARTMENT	0F	TRANSPORTATION

	F.A.P. RTE.	S								
	TRAFFIC CONTROL AND PROTECTION FOR SIDE ROADS. INTERSECTIONS. AND DRIVEWAYS									
		TC								
SCALE: NONE	SHEET NO. 1	OF 1	SHEETS	STA.	TO STA.	FED. R	OAD DIST. NO.			

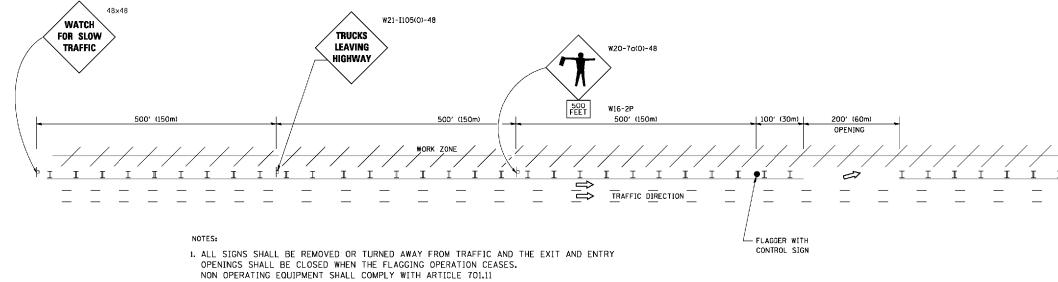


SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

WORK ZONE EXIT OPENING



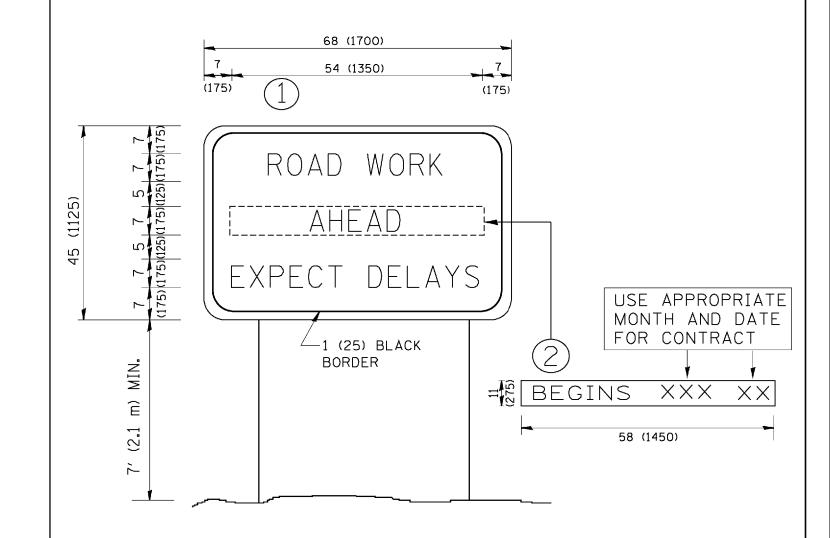
WORK ZONE ENTRY OPENING



- 2. WORK ZONE OPENINGS SHALL BE A MINIMUM OF ONE HALF MILE APART AND A MINIMUM OF ONE QUARTER MILE FROM ALL ENTRANCE AND EXIT RAMPS.
- 3. EXITING THE WORK ZONE AT ANY PLACE OTHER THAN AT A WORK ZONE EXIT OPENING WILL
- 4. ALL VEHICLES SHALL ENTER THE WORK ZONE AT ENTRY OPENINGS, USING THEIR TURN SIGNALS TO WARN MOTORISTS
- 5. FLAGGERS SHALL NOT STOP TRAFFIC OR DIRECT TRAFFIC INTO AN ADJACENT LANE.

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

PLOT DATE = 3/22/2017	DATE -	REVISED - M.D. 06-13		SCALE: NONE	SHEET NO. 1 OF 1 SHEETS	STA.	TO STA.	FED. ROAD	DIST. NO. 1 ILLINOIS FED. A	ID PROJECT	
PLOT SCALE = 100.0000 '/ in.	CHECKED -	REVISED - S.P.B. 12-09	DEPARTMENT OF TRANSPORTATION	AI	WORK ZONE OPENINGS ON F	HEEWAT SEXP			TC-18	CONTRACT	NO. 60W76
	DRAWN -	REVISED - S.P.B. 01-07	STATE OF ILLINOIS		WORK ZONE OPENINGS ON F			372	2013-039BP	соок	209 193
	DESIGNED -	REVISED - J.A.F. 02-06		FRFF	WAY/EXPRESSWAY SIGNING FO	DR FLAGGING	OPERATIONS	RTE.	SECTION	COUNTY	SHEETS NO.

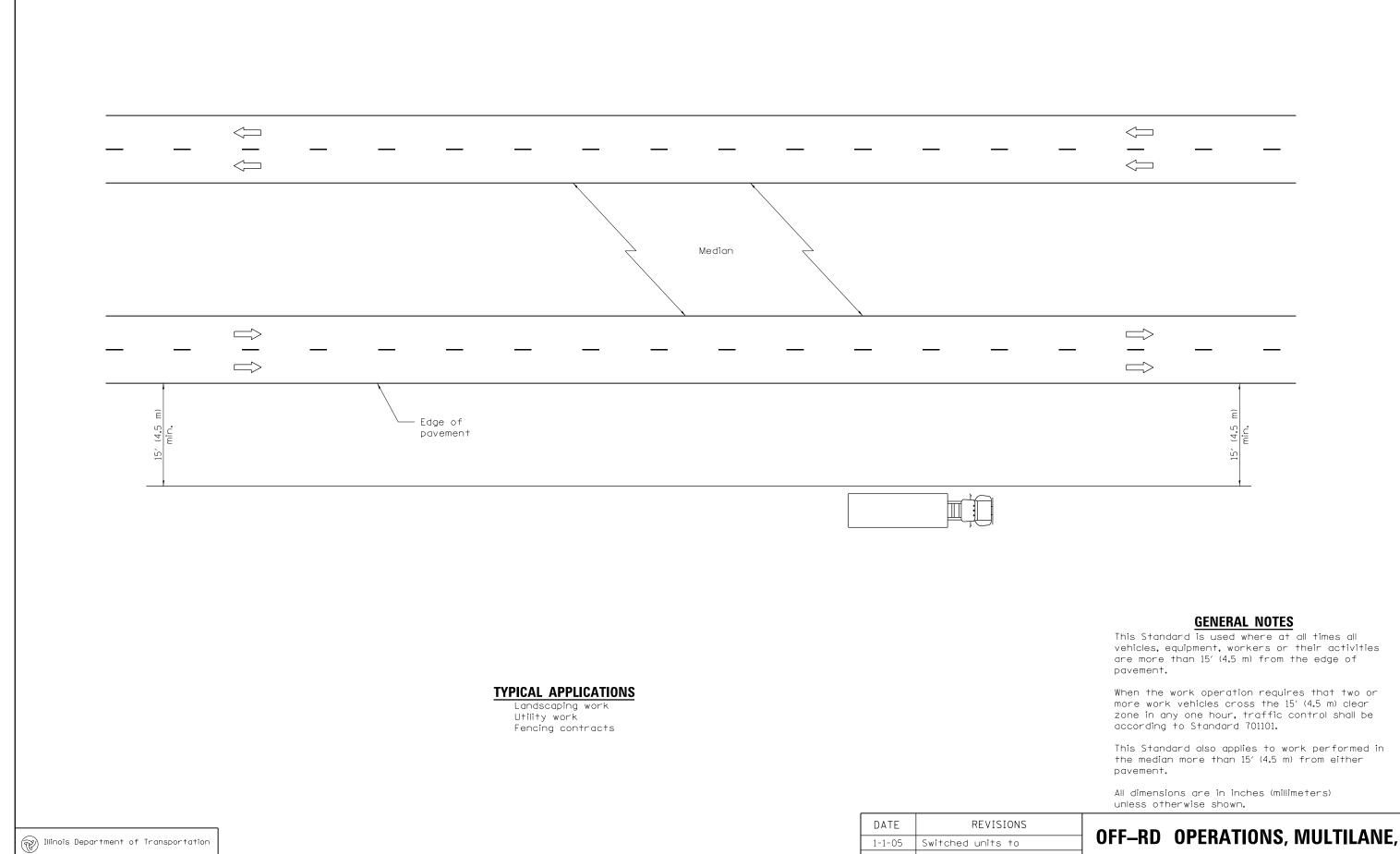


NOTES:

- 1. USE BLACK LETTERING ON ORANGE BACKGROUND.
- 2. ERECT SIGNS IN ADVANCE OF THE LOCATION FOR THE "ROAD CONSTRUCTION AHEAD" SIGN AT LOCATIONS AS DIRECTED BY THE ENGINEER.
- 3. ERECT SIGN () WITH INSTALLED PANEL (2) ONE WEEK PRIOR TO THE START OF CONSTRUCTION.
- 4. REMOVE PANEL (2) SOON AFTER THE START OF CONSTRUCTION.
- 5. SEE SPECIAL PROVISION FOR "TEMPORARY INFORMATION SIGNING" FOR ADDITIONAL INFORMATION.
- 6. ONE SIGN ASSEMBLY EQUALS 25.70 SQ. FT. (2.3 SQ. M.)
- 7. SHALL BE PAID FOR AS TEMPORARY INFORMATION SIGNING.

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.

	DESIGNED -	REVISED - R. MIRS 09-15-97		ARTERIAL ROAD	F.A.P.	SECTION	COUNTY TOTAL SHEET SHEETS NO.
	DRAWN -	REVISED - R. MIRS 12-11-97	STATE OF ILLINOIS	,	372	2013-039BP	COOK 209 194
PLOT SCALE = 100.0000 '/ in.	CHECKED -	REVISED -T. RAMMACHER 02-02-99	DEPARTMENT OF TRANSPORTATION	INFORMATION SIGN		TC-22	CONTRACT NO. 60W76
PLOT DATE = 3/22/2017	DATE -	REVISED - C. JUCIUS 01-31-07		SCALE: NONE SHEET NO. 1 OF 1 SHEETS STA. TO STA.	FED. ROAD D		D PROJECT



January 1, 2009

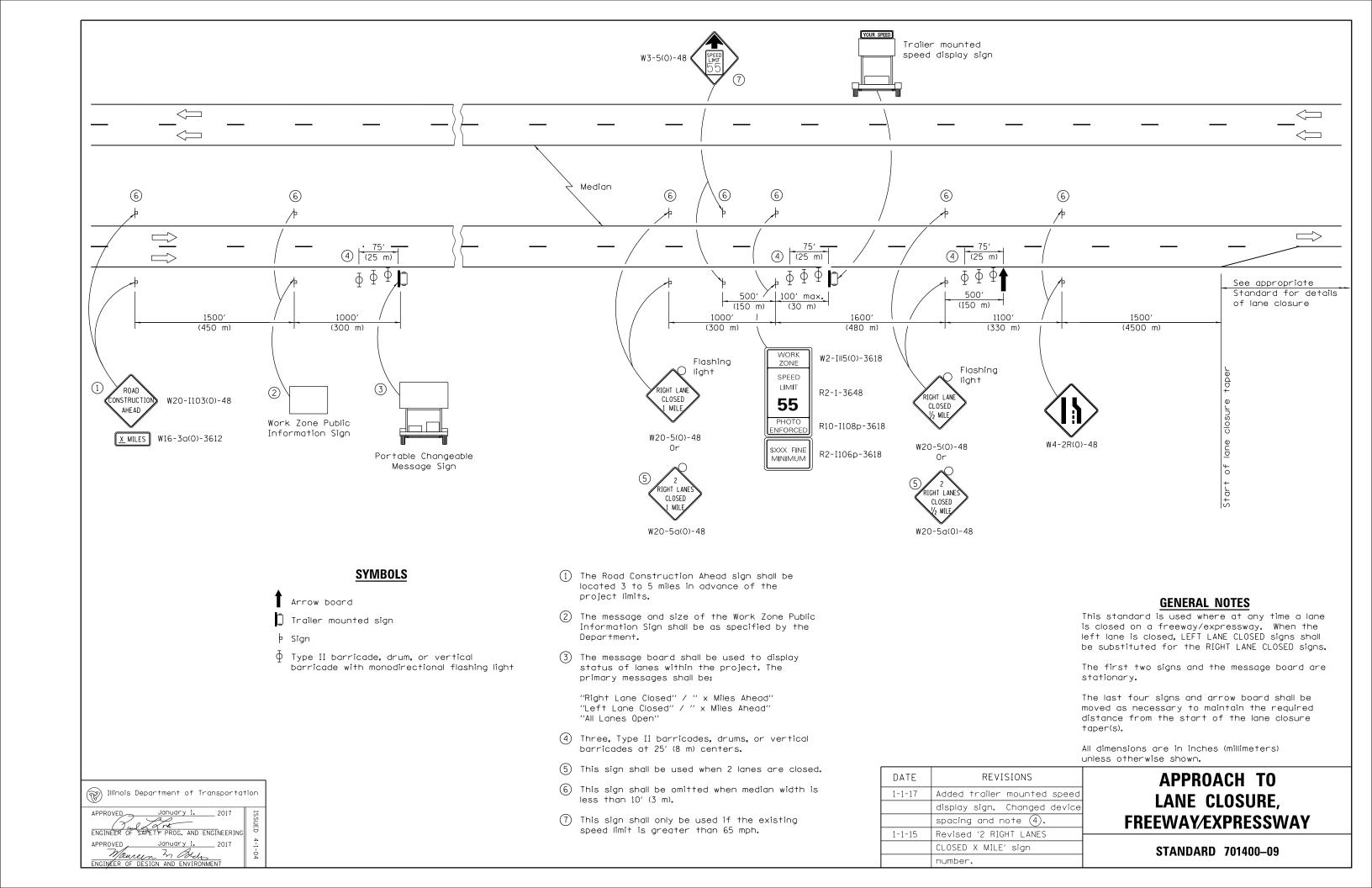
January 1, 2009

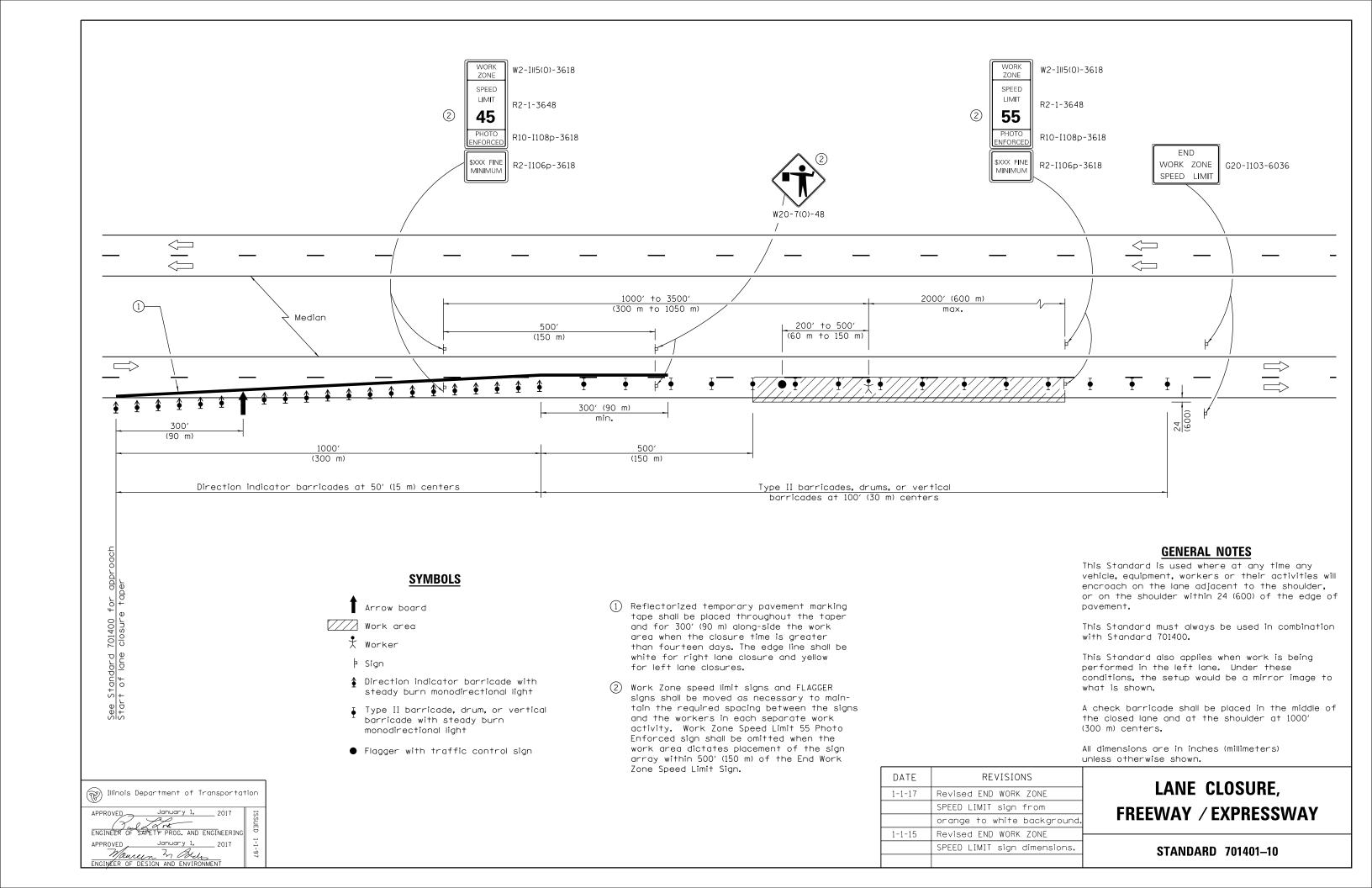
ENGINEER OF DESIGN AND ENVIRONMENT

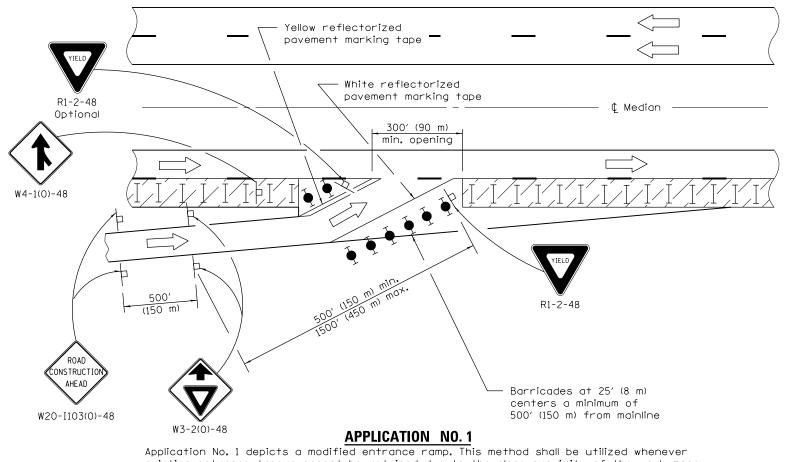
English (metric). 1-1-05 Revised title.

MORE THAN 15' (4.5 m) AWAY

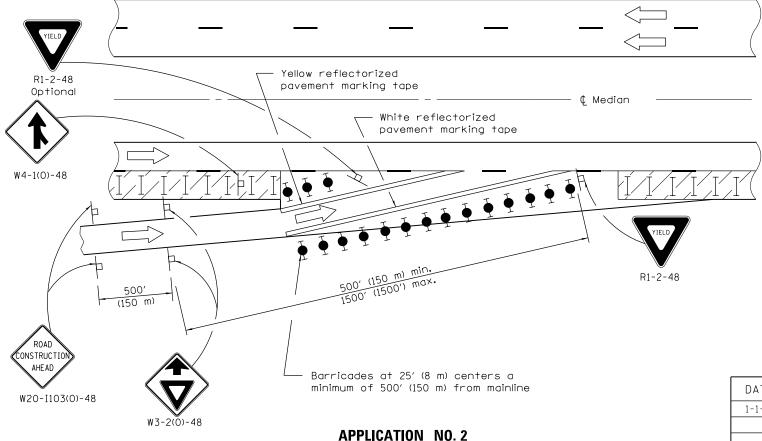
STANDARD 701106-02







existing entrance tapers cannot be retained due to the close proximity of the work zone. The entrance location may be shifted, with the approval of the Engineer, to perform work in the entrance area. Application No. 2 shall be put into effect as soon as possible.



Application No. 2 depicts a shortening of the normal entrance ramp. This method shall be used whenever the existing geometrics can be retained. Consideration should be given

to the entering motorists' line of sight, through, between, or over the delineation devices.

Illinois Department of Transportation

January 1.

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APPROVED

SYMBOLS

Work area

⊨ Sign

Type II barricades or drums with steady burning monodirectional light

Type II barricades or drums

lack O Drums with steady burning monodirectional light

GENERAL NOTES

This Standard is used where, at any time any vehicle, equipment, workers or their activities require a lane closure in close proximity of an exit or entrance ramp and supplements other traffic control Standards for lane closures.

These applications also apply when work is being performed in the left lanes and the ramps enter and exit on the left. Under these conditions, the Exit sign arrow and the Side road symbol sign shall be changed.

Cones may be utilized during daylight operations, at one half the spacing of drums/barricades.

Use of these APPLICATION NO. 1 and APPLICATION NO. 3 shall be limited to five days per location.

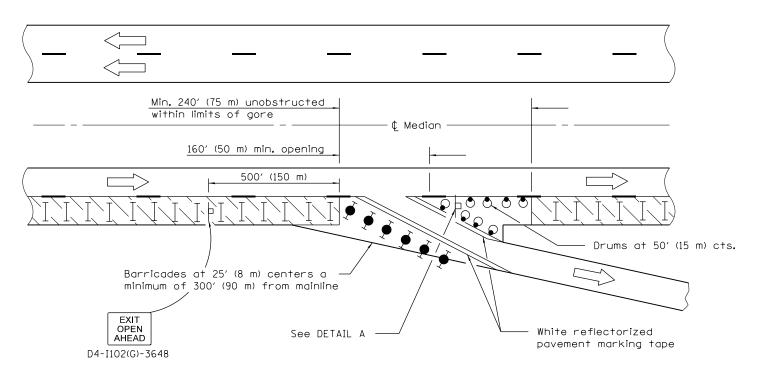
When work does not exceed five days, pavement marking tape may be omitted.

All dimensions are in inches (millimeters)

DATE	REVISIONS	
1-1-15	Revised gen. notes to limit	Δ٦
	App's 1 and 3 to five days,	
	omit pvt. tape for ≤ 5 days.	
1-1-12	Revised merge sign to agree	
	with MUTCD. Dimensioned EXIT	
	OPEN AHEAD sign.	

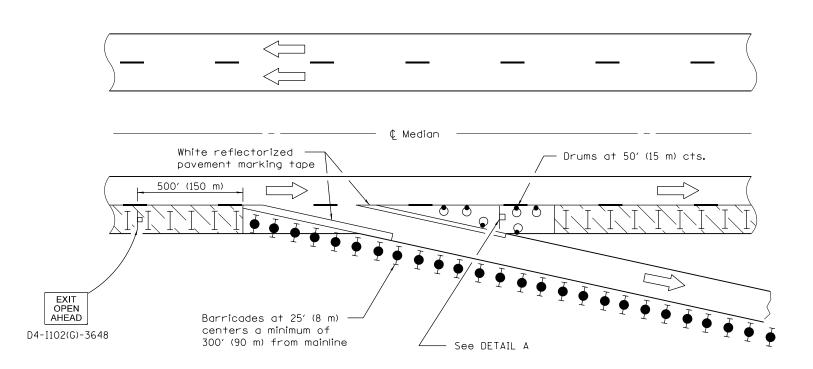
LANE CLOSURE, MULTILANE, AT ENTRANCE OR EXIT RAMP. FOR SPEEDS \geq 45 MPH

STANDARD 701411-09



APPLICATION NO. 3

Application No. 3 depicts a modified exit ramp. The channelizing devices shall provide a clearly defined path for the exiting motorists. The minimum dimensions shown shall be increased as soon as the progress of the work will permit. The open portion of the ramp may be shifted, with the approval of the Engineer, to perform work in stages on the area adjacent to the ramp exit. Application No. 4 shall be put into effect as soon as possible.

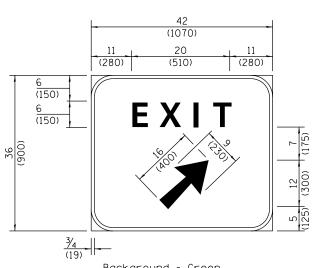


APPROVED January 1, 2015 ENGINEER OF SAFETY ENGINEERING APPROVED January 1, 2015 APPROVED January 1, 2015

ENGINEER OF DESIGN AND ENVIRONMENT

APPLICATION NO. 4

Application No. 4 depicts an extension of the normal exit ramp. This method shall be used whenever existing geometrics can be retained. Consideration should be given to the exiting motorist's line of sight through, between or over the delineation devices.



Background - Green Border and legend - White "D" size letters

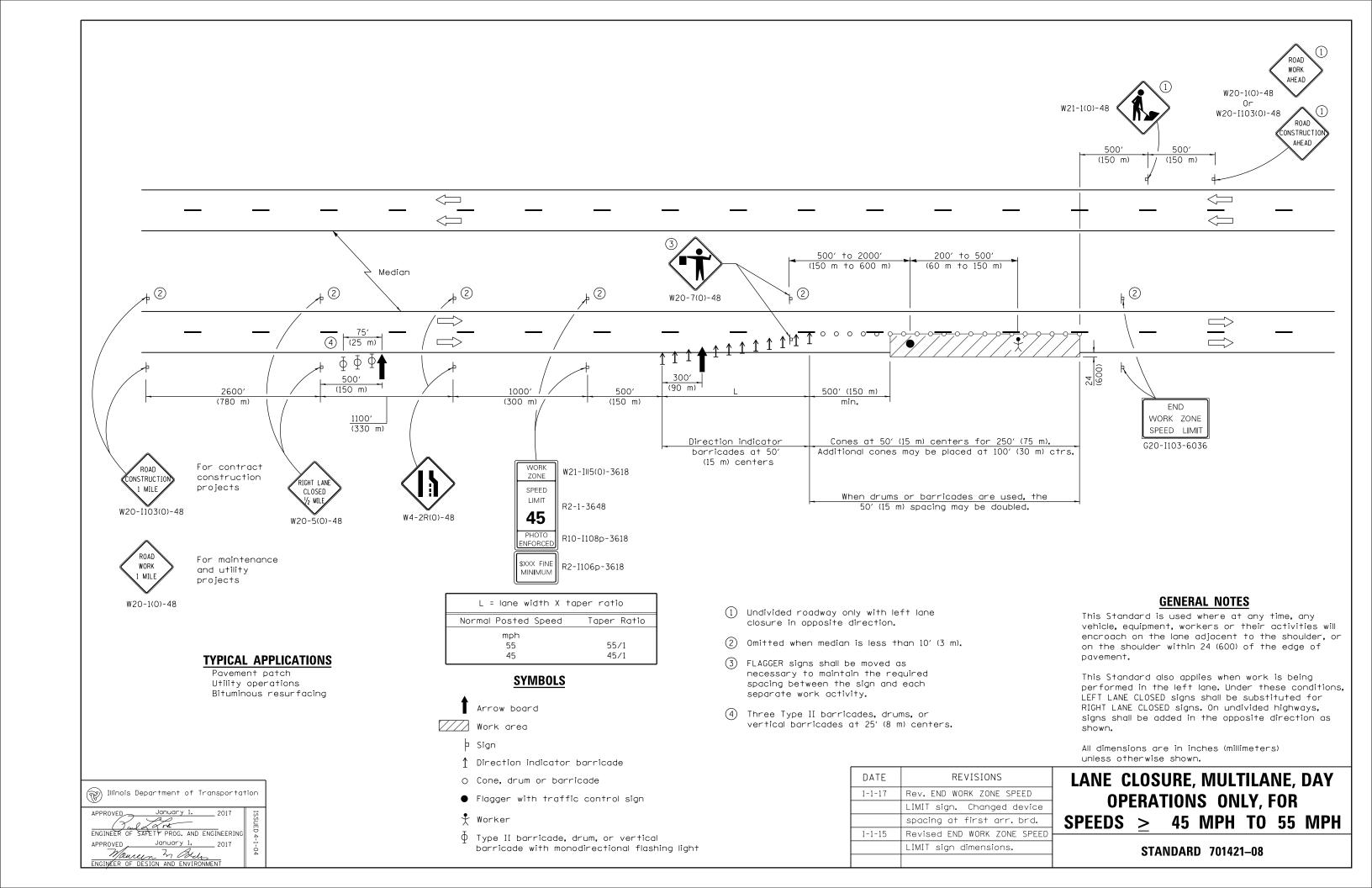
EXIT SIGN - SPECIAL

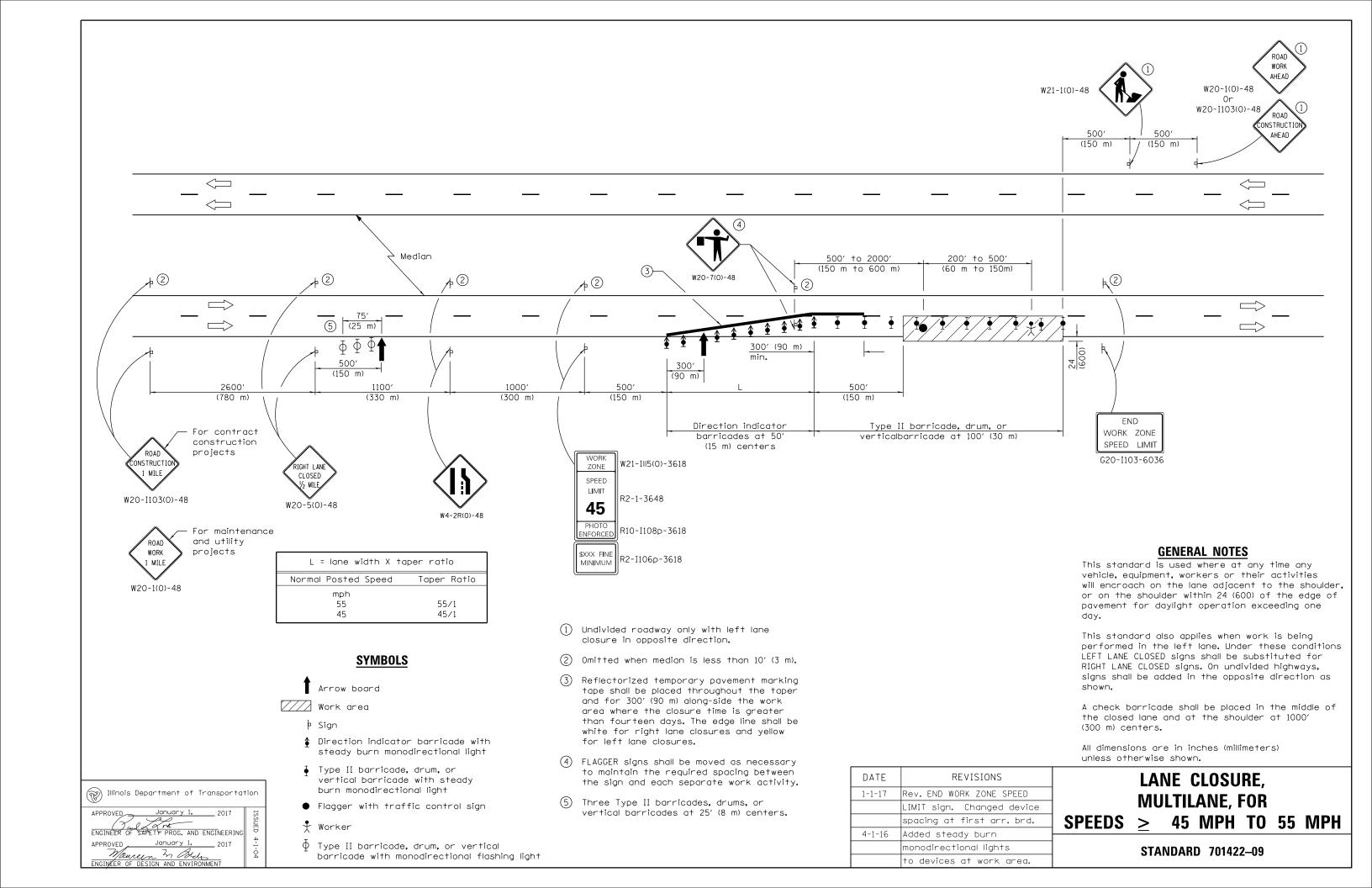
DETAIL A

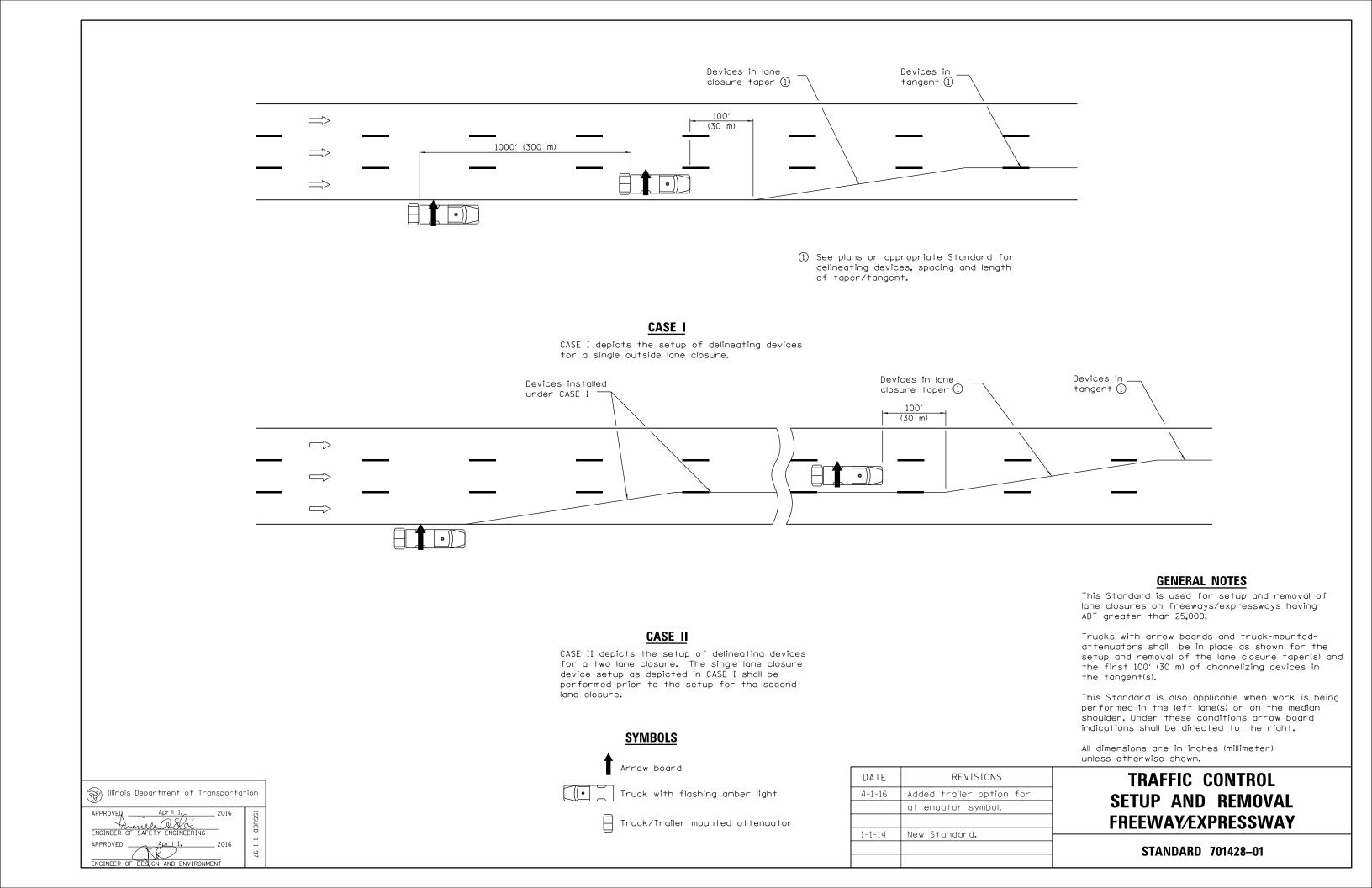
(To be utilized where distance between the two rows of channelizing devices is 6' (1.8 m) in width.)

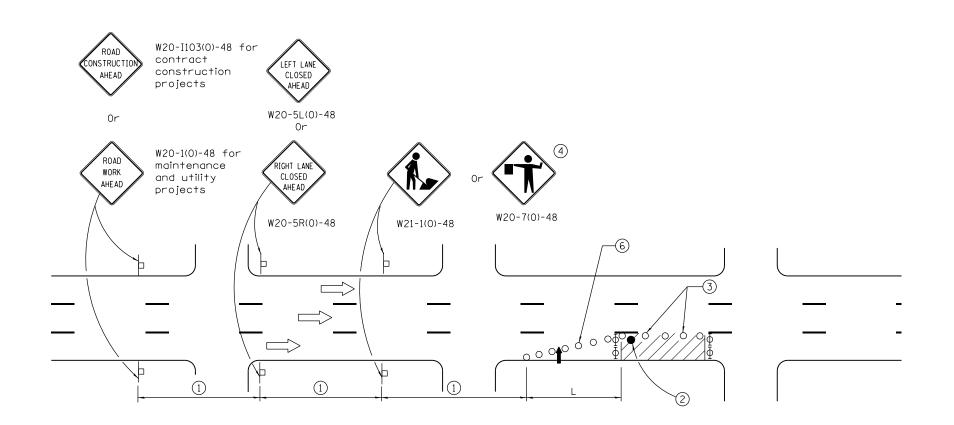
LANE CLOSURE, MULTILANE,
AT ENTRANCE OR EXIT RAMP,
FOR SPEEDS > 45 MPH
(Sheet 2 of 2)

STANDARD 701411-09









SIGN SP	ACING
Posted Speed	Sign Spacing
55	500' (150 m)
50-45	350' (100 m)
<45	200' (60 m)

SYMBOLS

Arrow board

Cone, drum or barricade

Sign on portable or permanent support

Barricade or drum with flashing light

Type III barricade with flashing lights

Flagger with traffic control sign.

- 1 Refer to SIGN SPACING TABLE for distances.
- 2 Required for speeds > 40 MPH
- Cones at 25' (8 m) centers for 250' (75 m). Additional cones may be placed at 50' (15 m) centers. When drums or Type I or Type II barricades are used, the interval between devices may be doubled.
- 4 Use flagger sign only when flagger is
- 5 For approved sideroad closures.
- 6 Cones, drums or barricades at 20' (6 m) in taper.

GENERAL NOTES

This Standard is used where at any time, day or night, any vehicle, equipment, workers or their activities encroach on the pavement during shoulder operations or where construction requires lane closures in urban areas.

Calculate L as follows:

SPEED LIMIT FORMULAS

English (Metric)

 $L = \frac{WS^2}{150}$ 40 mph (70 km/h) or less:

L=0.65(W)(S) 45 mph (80 km/h) L=(W)(S)

W = Width of offset in feet (meters).

or greater:

S = Normal posted speed mph (km/h).

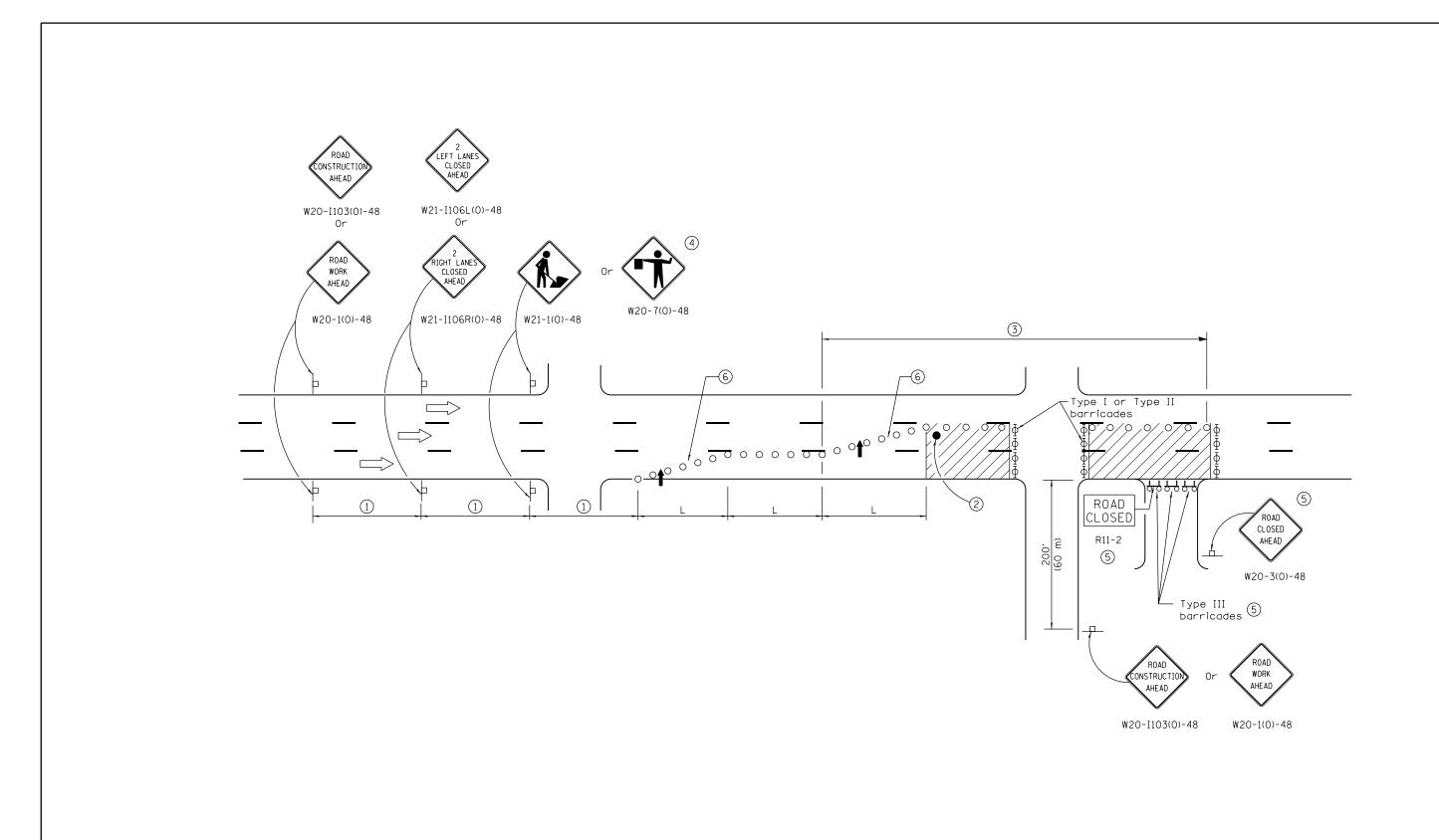
All dimensions are in inches (millimeters) unless otherwise shown.

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URBAN LANE CLOSURE, MULTILANE, 1W OR 2W WITH **NONTRAVERSABLE MEDIAN** (Sheet 1 of 2)

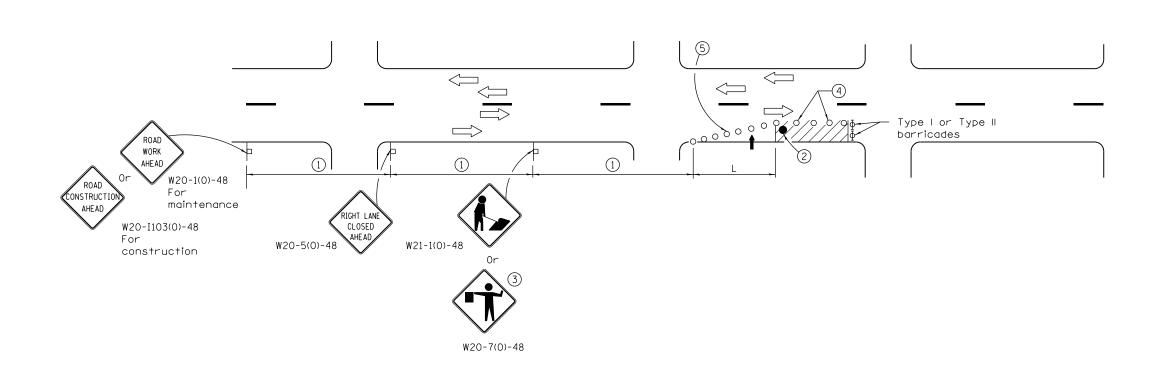
STANDARD 701601–09

Illinois Department of Transportation January 1, APPROVED



URBAN LANE CLOSURE, MULTILANE, 1W OR 2W WITH NONTRAVERSABLE MEDIAN (Sheet 2 of 2)

STANDARD 701601–09



SIGN SP	ACING
Posted Speed	Sign Spacing
55	500' (150 m)
50-45	350' (100 m)
<45	200' (60 m)

SYMBOLS

Arrow board

Cone, drum or barricade

Sign on portable or permanent support

Work area

Barricade or drum with flashing light

Flagger with traffic control sign.

- 1) Refer to SIGN SPACING TABLE for distances.
- 2 Required for speeds > 40 mph.
- ③ Use flagger sign only when flagger is present.
- (4) Cones at 25' (8 m) centers for 250' (75 m). Additional cones may be placed at 50' (15 m) centers. When drums or Type I or Type II barricades are used, the interval between devices may be doubled.
- (5) Cones, drums or barricades at 20' (6 m) centers in taper.

GENERAL NOTES

This Standard is used where at any time, day or night, any vehicle, equipment, workers or their activities encroach on the pavement requiring the closure of one traffic lane in an Urban area.

Calculate L as follows:

SPEED LIMIT FORMULAS

English (Metric)

40 mph (70 km/h) $L = \frac{WS^2}{60}$ $L = \frac{WS^2}{150}$

45 mph (80 km/h) L=(W)(S) L=0.65(W)(S) or greater:

W = Width of offset in feet (meters).

S = Normal posted speed mph (km/h).

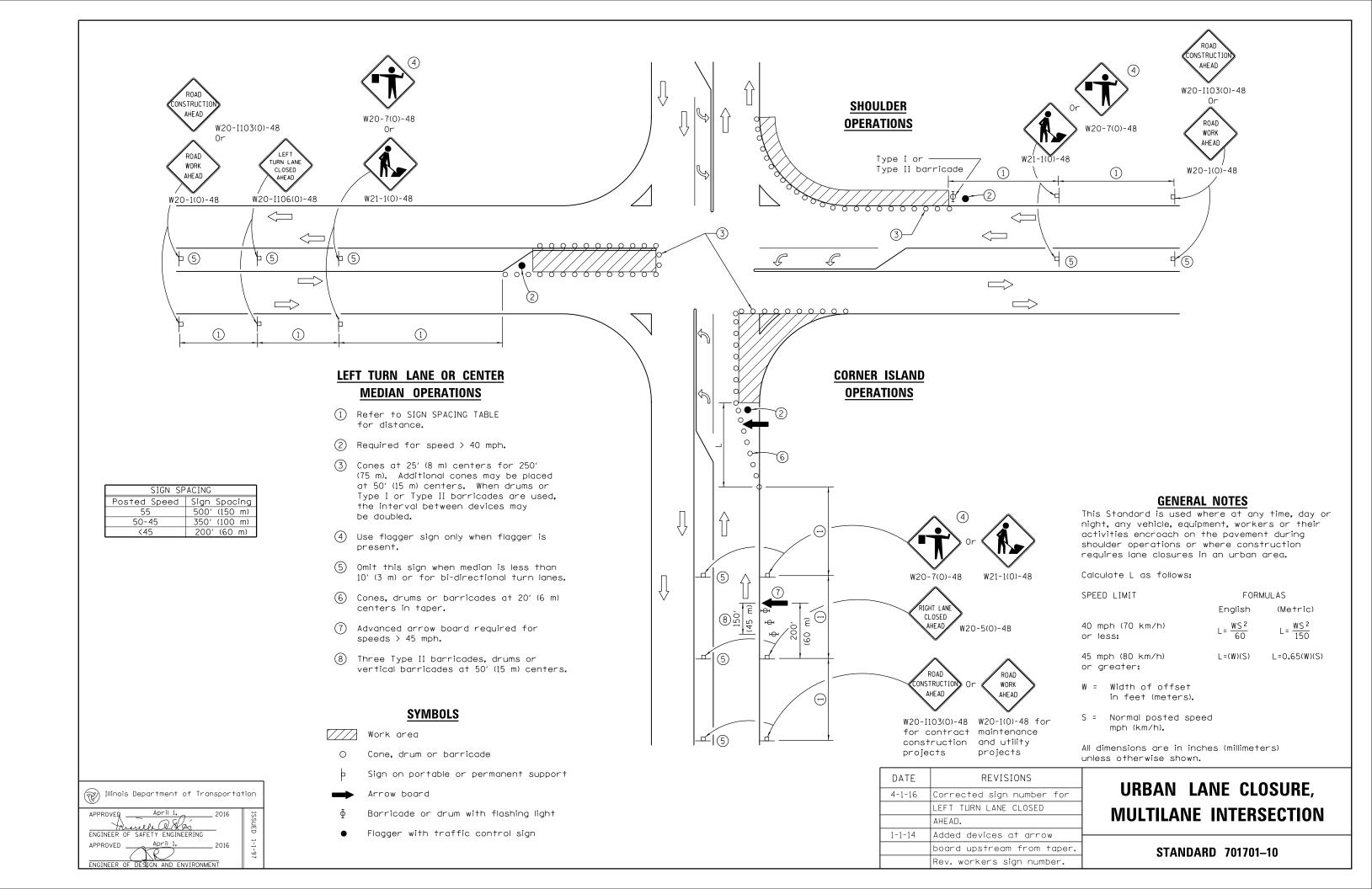
All dimensions are in inches (millimeters) unless otherwise shown.

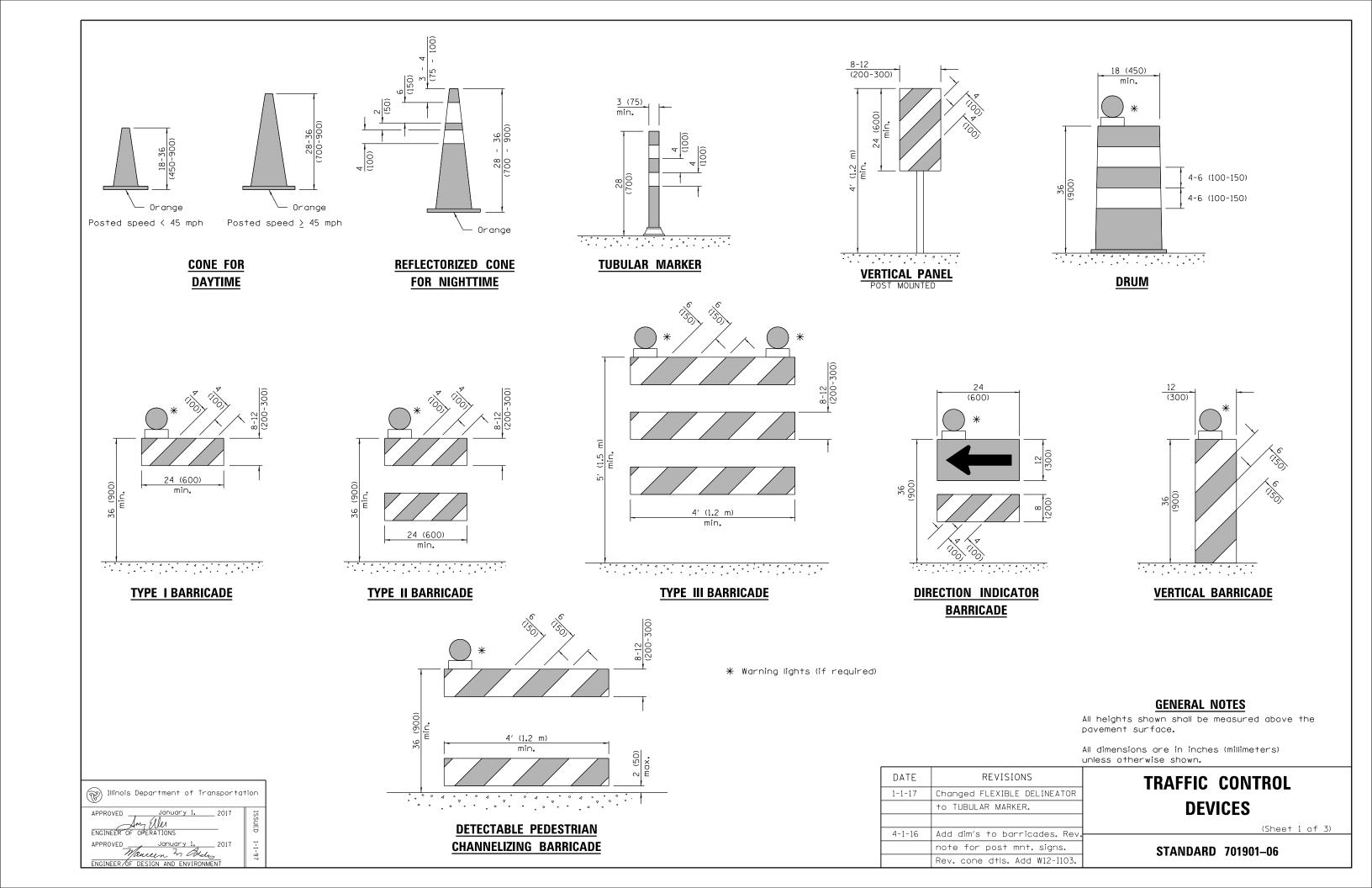
DATE	REVISIONS	ı
1-1-15	Renamed standard. Moved	`
	case on Sheet 2 to new	
	Highway Standard.	
1-1-14	Revised workers sign	L
	number to agree with	
	current MUTCD.	

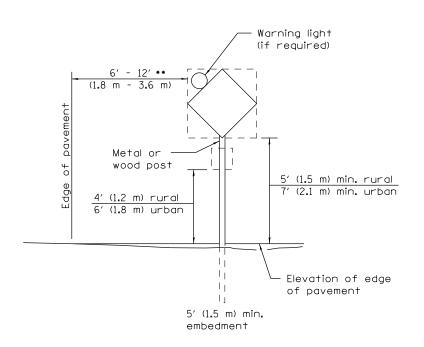
URBAN SINGLE LANE CLOSURE, MULTILANE, 2W WITH MOUNTABLE MEDIAN

STANDARD 701606–10

Illinois Department of Transporta	tion
APPROVED January 1. 2015 HALLIE O KON ENGINEER OF SAFETY ENGINEERING	ISSUED
APPROVED January 1, 2015	1-

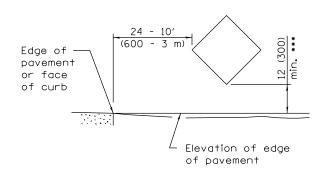






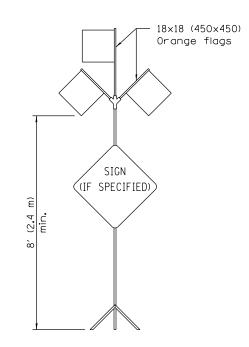
POST MOUNTED SIGNS

** When curb or paved shoulder are present this dimension shall be 24 (600) to the face of curb or 6' (1.8 m) to the outside edge of the paved shoulder.

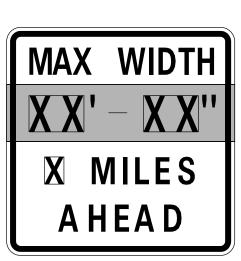


SIGNS ON TEMPORARY SUPPORTS

*** When work operations exceed four days, this dimension shall be 5' (1.5 m) min. If located behind other devices, the height shall be sufficient to be seen completely above the devices.



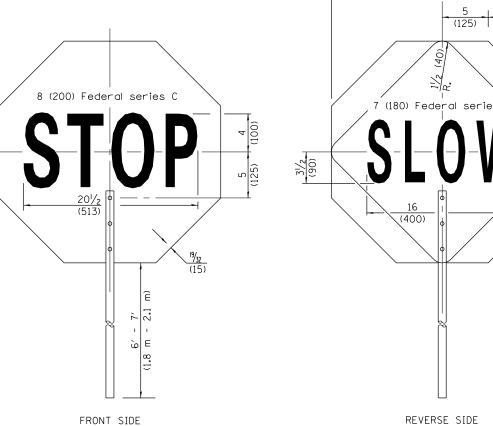
HIGH LEVEL WARNING DEVICE

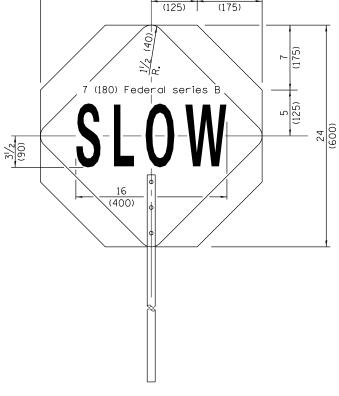


W12-I103-4848

WIDTH RESTRICTION SIGN

XX'-XX'' width and X miles are variable.





(600)

FLAGGER TRAFFIC CONTROL SIGN

ROAD CONSTRUCTION NEXT X MILES

END CONSTRUCTION

G20-I104(0)-6036

G20-I105(0)-6024

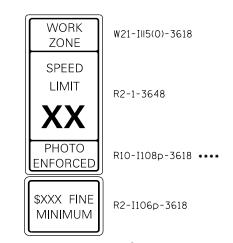
This signing is required for all projects 2 miles (3200 m) or more in length.

ROAD CONSTRUCTION NEXT X MILES sign shall be placed 500' (150 m) in advance of project limits.

END CONSTRUCTION sign shall be erected at the end of the job unless another job is within 2 miles (3200 m).

Dual sign displays shall be utilized on multilane highways.

WORK LIMIT SIGNING



Sign assembly as shown on Standards or as allowed by District Operations.



This sign shall be used when the above sign assembly is used.

HIGHWAY CONSTRUCTION SPEED ZONE SIGNS

**** R10-I108p shall only be used along roadways under the juristiction of the State.

TRAFFIC CONTROL **DEVICES**

(Sheet 2 of 3)

STANDARD 701901–06

