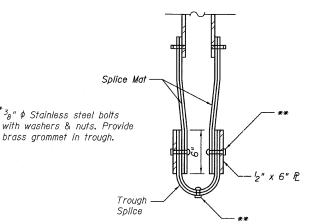
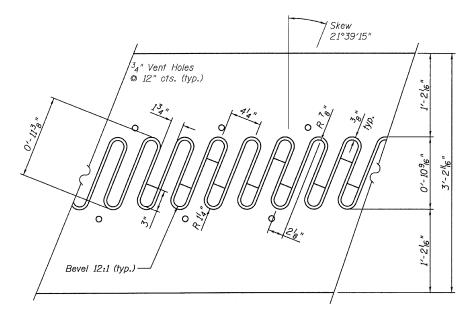


STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



SECTION E-E



FLAME CUTTING DIAGRAM

Cut from $\frac{P}{2} \frac{2^{1}_{4}}{4} \times 3^{\prime} \cdot 2^{11}_{16} \times 57^{\prime} \cdot 8^{11}_{16}$ for West Side & $\frac{P}{2} \frac{2^{1}_{4}}{4} \times 3^{\prime} \cdot 2^{11}_{16} \times 31^{\prime} \cdot 4^{5}_{16}$ for East Side

NOTES

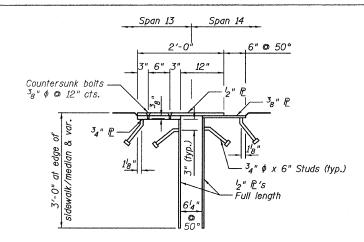
- 1. For stool locations, see sheet 29 &30.
- 2. See sheets 44 & 45 for cross frame details.
- 3. Finger plate expansion joints shall be assembled in their final relative position with the ends in place for shop inspection and acceptance.
- 4. M 270 Grade 50 steel shall be used for the finger plates and attachments.
- 5. Steel members for the finger plate expansion joint including ${}^{l}_{2}$ " shim, two ${}^{l}_{4}$ " shims, one ${}^{l}_{8}$ " and one ${}^{l}_{16}$ " for height adjustments are furnished under a separate contract. Installation of these items is included in the cost of "Finger Plate Expansion Joint, 6" (Erect Only).

LEGEND

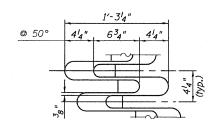
E.S. - Denotes Each Side F.F - Denotes Front Face

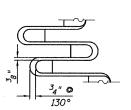
BILL OF MATERIAL

ITEM	UNIT	TOTAL	
Finger Plate Expansion Joint, 6" (Erect Only)	F00T	116.0	



<u>SECTION A-A & B-B</u> <u>SIDEWALK/MEDIAN PLATE ASSEMBLY DETAIL</u>



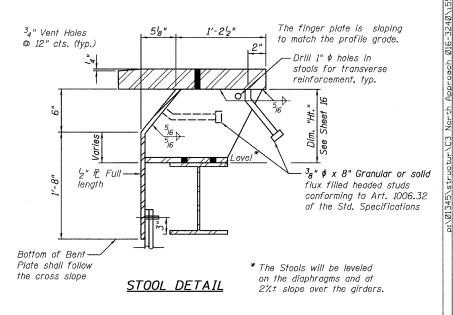


AT 130° F POSITION

AT NORMAL TEMPERATURE

FINGER PLATE DETAILS

Temperature Range = -30° to 130° with 50° = Normal
Coeff. of Linear Expansion = 0.0000065/° F



FINGER PLATE DETAILS 2 STRUCTURE NO. 016-3240

TYLININTERNATIONAL

L	DESIGNED	-	DY, LS	REVISIONS			
	CHECKED	-	AMD, LS	NAME	DATE		
	DRAWN	-	DY, LS				
	CHECKED	-	AMD, LS				
	DATE	-	03/25/2011				

SHEET NO. 32	F.A.I RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
0.1221 110. 02	55	0711.2R & 1011.1BR	соок	741	635
73 SHEETS			CONTRACT	NO. 60	999
	FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT				