

**GENERAL NOTES**

- Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts in painted areas and M164 Type 3 in unpainted areas. Bolts 7/8 in. diameter, holes 15/16 in. diameter, unless otherwise noted.
- Calculated weight of Structural Steel (excluding inspection walkway) = 20,344,590 lbs  
AASHTO M270 GR HPS 70W = 2,603,810 lbs  
AASHTO M270 GR 50W = 17,740,780 lbs  
Calculated weight of Structural Steel (inspection walkway only) = 195,000 lbs
- All structural steel shall be AASHTO M 270 Grade 50W, except at flanges over the piers which shall be AASHTO M 270 Grade HPS 70W, as shown in the plans. All structural steel shall be cleaned as specified in the Special Provision for "Surface Preparation and Painting Requirements for Weathering Steel".
- No field welding is permitted except as specified in the contract documents.
- Reinforcement bars shall conform to the requirements of ASTM A706 Gr 60. See Special Provisions.
- Reinforcement bars designated (E) shall be epoxy coated.
- If the Contractor elects to use cantilever forming brackets on the exterior girders, the brackets shall be placed at the same locations as required for the hardwood blocks in Article 503.06(b) of the Standard Specifications. If additional cantilever forming brackets are required, hardwood blocking shall be wedged between the exterior and first interior girder at each of these additional bracket locations.
- Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of 1/8 in. (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.
- Concrete Sealer shall be applied to the designated areas of the abutments.
- All structural steel and exposed surfaces of bearings within a distance of 10 ft. each way from the deck joints shall be painted as specified in the Special Provision for "Surface Preparation and Painting Requirements for Weathering Steel".
- Layout of the slope protection system may be varied to suit ground conditions in the field as directed by the Engineer.
- The embankment configuration shown shall be the minimum that must be placed and compacted prior to construction of the abutments.
- The Contractor shall obtain a construction permit from the Illinois Department of Natural Resources (IDNR), Office of Water Resources for any temporary construction activity placed in the water except cofferdams. This shall include the placement of material for run-arounds, causeways, etc. Any permit application by the Contractor shall refer to the IDNR 3704 Floodway Construction permit number allowing permanent construction as shown in the contract plans.
- Seal coat thickness design is based on the Estimated Water Surface Elevation (EWSE). Cofferdam design details and proposed changes in seal coat thickness shall be submitted to the Engineer for approval with the cofferdam design.
- Slope wall shall be reinforced with welded wire fabric, 6 in. x 6 in. W4.0 x W4.0, weighing 58 lbs. per 100 sq. ft.
- The Contractor is alerted that camber and dead load deflection values shown on the girder detail drawings were developed based on the deck pouring sequence shown in the Contract Drawings. Any deviation from this pouring sequence will result in changes to camber and elevations that reflect dead load deflections. If the Contractor wishes to change the sequence, then the proposed plan revisions and design calculations shall be submitted to the Engineer for review and approval. The plan and calculations shall be prepared and sealed by a Licensed Structural Engineer in Illinois.
- The erection of the structural steel shall be accomplished by a steel erection contractor or sub-contractor certified as an Advanced Certified Steel Erector (ACSE) by AISC. See special provision for "Erection of Complex Steel Structures".
- Slipforming of the Parapets is not allowed.
- In addition to the cofferdam requirements in section 502 of the Standard Specifications, the Contractor shall furnish, install, provide temporary power, and subsequently remove one 180 degree red navigation light on the upstream and downstream sides of each cofferdam adjacent to the navigation channels. The cost is included in Cofferdam (Location-1) and Cofferdam (Location-2).
- Construction and demolition activities shall be coordinated and approved in writing by the United States Coast Guard (USCG) and the United States Army Corps of Engineers (USACE). No additional compensation or time will be allowed for USCG or USACE restrictions.
- Maintain existing navigation lights on the existing structures until the existing structures are removed. Proposed navigation light shall be operational before the existing navigational lights are removed.
- The longitudinal limits of the protective shield on both the EB and WB existing I-270 structures are from CL Pier 1 to CL Pier 4, from CL Pier 5 to CL Pier 6, from CL Pier 7 to CL Pier 10. The existing piers are numbered sequentially from west to east.  

The transverse limits of the protective shield are described in the standard specifications.
- The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.
- Cofferdam Excavation pay limits are amended in Article 502.12 to "The horizontal dimensions used in computing the volume will not extend beyond vertical planes 8 ft outside of the edges of the pier footings".
- Seal Coat Concrete pay limits are amended in Article 503.21 to "The horizontal dimensions used will be the average measurement from center to center of the interlocks of the sheet piling in opposite walls of the cofferdam, but in no case will these dimensions be taken as more than 8 ft beyond the neat lines of the footing in any direction, except that provision may be made for a sump at one end of the cofferdam if necessary".
- Plans for the existing bridge are available for review at the IDOT District 8 office.
- Due to the large volumes of concrete placed in the substructure units of this Contract, excessive heats of hydration may be present. The Contractor is alerted that the provisions of Article 1020.14 (b) of the Standard Specifications may apply in these cases.

**TOTAL BILL OF MATERIAL**

ITEM	UNIT	SUPER	SUB	TOTAL
Porous Granular Embankment (Special)	Cu. Yd.	-	1,264	1,264
Stone Riprap, Class A4	Sq. Yd.	-	1,602	1,602
Filter Fabric	Sq. Yd.	-	1,602	1,602
Removal of Existing Structures	Each	-	-	2
Slope Wall Removal	Sq. Yd.	-	3,175	3,175
Protective Shield	Sq. Yd.	10,700	-	10,700
Structure Excavation	Cu. Yd.	-	82.6	82.6
Cofferdam Excavation	Cu. Yd.	-	16,671	16,671
Cofferdam (Location-1)	Each	-	1	1
Cofferdam (Location-2)	Each	-	1	1
Concrete Structures	Cu. Yd.	-	7,538.0	7,538.0
Concrete Superstructure	Cu. Yd.	6,469.8	-	6,469.8
Bridge Deck Grooving	Sq. Yd.	19,272	-	19,272
Seal Coat Concrete	Cu. Yd.	-	6,101.2	6,101.2
Protective Coat	Sq. Yd.	23,216	-	23,216
Furnishing and Erecting Structural Steel	L. Sum	1	-	1
Furnishing and Erecting Structural Steel	Pound	195,000	-	195,000
Stud Shear Connectors	Each	36,090	-	36,090
Reinforcement Bars	Pound	-	719,170	719,170
Reinforcement Bars, Epoxy Coated	Pound	1,914,170	1,508,510	3,422,680
Bar Splicers	Each	-	172	172
Slope Wall 4 Inch	Sq. Yd.	-	884	884
Furnishing Metal Pile Shells 14"x0.312"	Foot	-	4,527	4,527
Driving Piles	Foot	-	4,527	4,527
Test Pile Metal Shells	Each	-	2	2
Name Plates	Each	1	-	1
Permanent Casing	Foot	-	2,920	2,920
Drilled Shaft in Soil	Cu. Yd.	-	3,058.0	3,058.0
Drilled Shaft in Rock	Cu. Yd.	-	387.2	387.2
Anchor Bolt 1 1/4" dia.	Each	240	-	240
Anchor Bolt 1 1/2" dia.	Each	160	-	160
Concrete Sealer	Sq. Ft.	-	3,794	3,794
Geocomposite Wall Drain	Sq. Yd.	-	527	527
Pipe Underdrains for Structures, 4"	Foot	-	392	392
Modular Expansion Joint 21"	Foot	176.0	-	176.0
Drainage System	L. Sum	1	-	1
Drainage Scupper, DS-11	Each	76	-	76
High Load Multi-Rotation Bearings, Fixed, 2,000k	Each	20	-	20
High Load Multi-Rotation Bearings, Guided Expansion, 550k	Each	20	-	20
High Load Multi-Rotation Bearings, Guided Expansion, 1,700k	Each	20	-	20
Cross Hole Sonic Logging	Each	-	30	30
Mechanical Splicers	Each	-	2,512	2,512
Metal Grating	L. Sum	1	-	1


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BUILT BY  
STATE OF ILLINOIS  
F.A.I. RT. 270 SEC. 60-1B-1  
LOADING HL-93  
STRUCTURE NO. 060-0345

**NAME PLATE**  
See Std. 515001

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