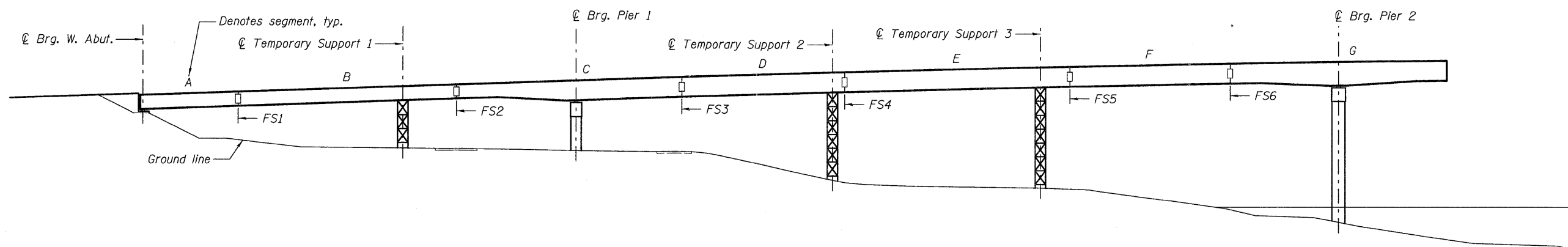


STAGE 5

Stage 5 Notes:

1. Erect Pier Brackets on Pier 2.
2. Assemble adjacent girders G9 and G10, segment G, with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.



STAGE 6

Stage 6 Notes:

1. Assemble adjacent girders G9 and G10, segment F, with all cross frames and top lateral bracing. Erect assembled girder pair. Use jacking devices to adjust longitudinally and vertically as necessary, to complete FS5 and FS6. As necessary, provide means for ensuring the stability of the erected pair.
2. Erect remaining segment G and F girders, cross frames, and top lateral bracing. Segment G to be erected prior to segment F for each girder line.

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 jmgus



USER NAME = jmgus	DESIGNED - BWC	REVISED -
FILE NAME = 0600345-76A91-074-FRD.DGN	CHECKED - LGP	REVISED -
PLOT SCALE = NONE	DRAWN - HG	REVISED -
PLOT DATE = 3/18/2011	CHECKED - BSK	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

CONCEPTUAL STEEL ERECTION SEQUENCE
STRUCTURE NO. 060-0345

BRIDGE SHEET NO. 74 OF 133 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
270	60-1B-1	MADISON	712	453
				CONTRACT NO. 76A91
ILLINOIS FED. AID PROJECT				