



**STAGE 14**

Stage 14 Notes:

1. Using a single barge, or multiple barges connected together, construct a floating platform.
2. On the floating platform, assemble segments H, I, and J girders, cross frames, top lateral bracing, and complete FS8 and FS9. All connections should be made completely.
3. Lift the segment H, I, and J assembly into place with strand jack systems placed near the ends of the previously erected segments. Use jacking devices to adjust longitudinally and vertically as necessary, to complete FS7 and FS10. Fully complete FS7 and FS10 for all girder lines before releasing lifted segment from strand jack systems.
4. Remove all temporary support structures.

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 jmgus

 <b>HDR ENGINEERING, INC.</b>	USER NAME = jmgus	DESIGNED - BWC	REVISED -	<b>STATE OF ILLINOIS</b> <b>DEPARTMENT OF TRANSPORTATION</b>	<b>CONCEPTUAL STEEL ERECTION SEQUENCE</b> <b>STRUCTURE NO. 060-0345</b>	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	FILE NAME = 0600345-76A91-077-FRD.DGN	CHECKED - LGP	REVISED -			270	60-1B-1	MADISON	712	456
	PLOT SCALE = NONE	DRAWN - HG	REVISED -			<b>CONTRACT NO. 76A91</b>				
	PLOT DATE = 3/18/2011	CHECKED - BSK	REVISED -			ILLINOIS FED. AID PROJECT				
BRIDGE SHEET NO. 77 OF 133 SHEETS										