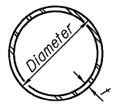
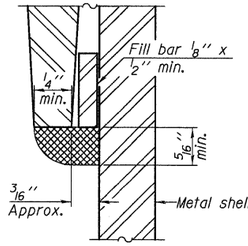
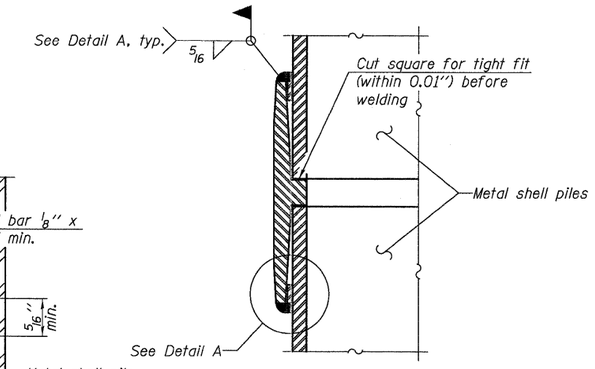


METAL SHELL PILE TABLE

Designation and outside diameter	Wall thickness t	Weight per foot (Lbs./ft.)	Inside volume ($yd.^3$/ft.)
PP12	0.179"	22.60	0.0274
PP12	0.250"	31.37	0.0267
PP14	0.250"	36.71	0.0368
PP14	0.312"	45.61	0.0361

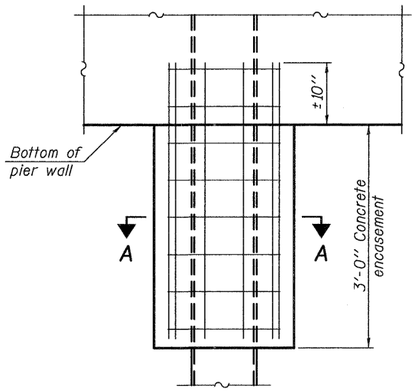


DETAIL A

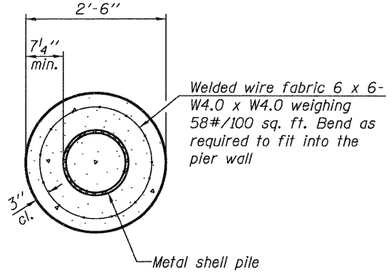


Notes:
The 1/8" x 1/2" min. fill bar may be constructed of 2 bars with a 1/8" max. gap between them.
Pile segments shall be driven to solid contact with splicer before welding.

WELDED COMMERCIAL SPLICE



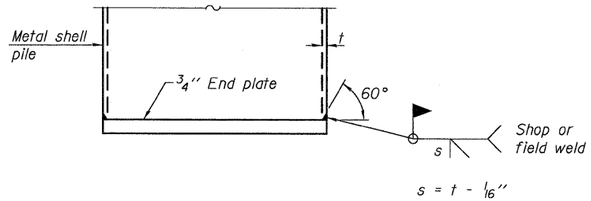
ELEVATION



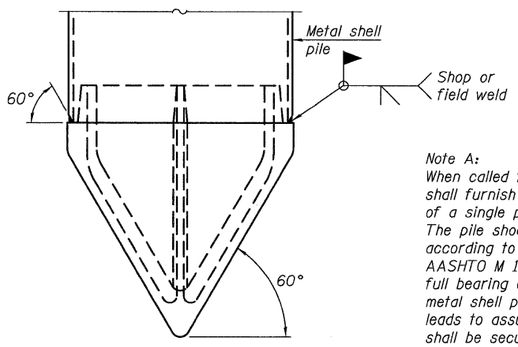
SECTION A-A

Note:
Forms for encasement may be omitted when soil conditions permit.

CONCRETE ENCASEMENT AT PIERS



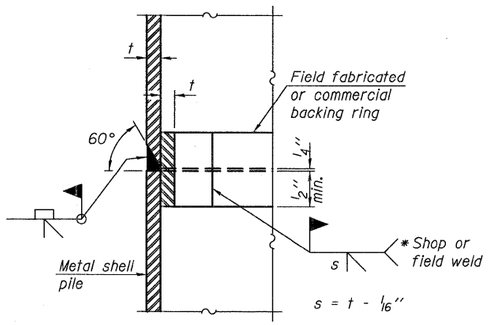
END PLATE ATTACHMENT



Note A:
When called for on the plans, the Contractor shall furnish metal shell pile shoes consisting of a single piece conical pile point as shown. The pile shoes shall be cast in one piece steel according to either ASTM A 148 Grade 90-60 or AASHTO M 103 Grade 65-35 and shall provide full bearing over the full circumference of the metal shell pile. The pile shoe shall have tapered leads to assure proper alignment and fitting and shall be secured to the pile with a circumferential weld.

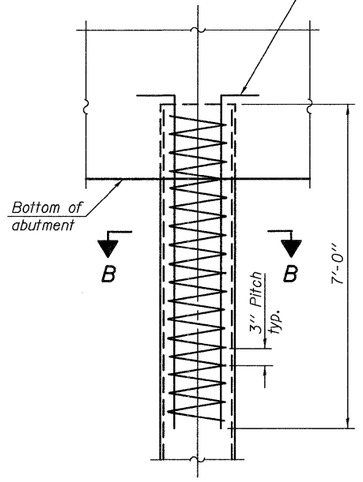
METAL SHELL PILE SHOE ATTACHMENT

(See Note A)

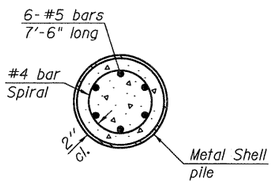


COMPLETE PENETRATION WELD SPLICE

* Field fabricated backing ring may be made from pile shell by removing segment to allow reducing circumference and vertically rejoin with partial joint penetration weld.



ELEVATION



SECTION B-B

METAL SHELL REINFORCEMENT AT ABUTMENTS

Note:
The metal shell piles shall be according to ASTM A 252 Grade 3.

F-MS 7-1-10

FILE NAME = ...\0600345-76A91-100-ABD.dgn	USER NAME = $USER$	DESIGNED - KJH	REVISED -
McDonough Associates Inc. Engineers / Architects 130 East Randolph Street Chicago, Illinois 60601		CHECKED - JCE	REVISED -
	PLOT SCALE = NONE	DRAWN - RJ	REVISED -
	PLOT DATE = 3/18/11	CHECKED - JCE	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

FOUNDATION DETAILS – METAL SHELL PILES
STRUCTURE NO. 060–0345
BRIDGE SHEET NO. 100 OF 133 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
270	60-1B-1	MADISON	712	479
		CONTRACT NO. 76A91		
	ILLINOIS	FED. AID PROJECT		