

## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths							
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''	
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3'-8''	
6	2'-1''	2'-11''	3′-1′′	3′-6″	3′-10′′	4'-5''	
7	2'-9''	3′-10′′	4'-2''	4'-8''	5′-2″	5′-10′′	
8	3'-8''	5′-1′′	5′-5′′	6'-2''	6′-9′′	7'-8''	
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	8'-7''	9'-8''	

Table 1: Black bar, 0.8 Class C

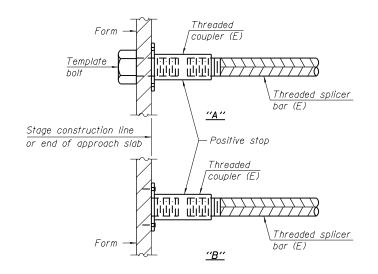
Table 2:Black bar, Top bar lap, 0.8 Class CTable 3:Epoxy bar, 0.8 Class CTable 4:Epoxy bar, Top bar lap, 0.8 Class CTable 5:Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $1_{2}^{\prime\prime}$  + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

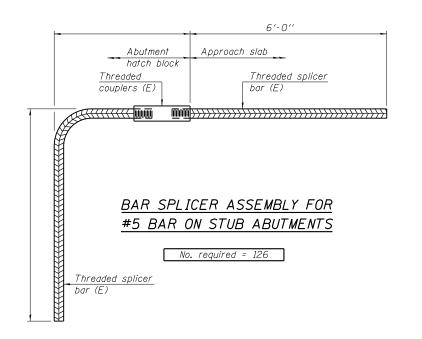
Location	Bar size	No. assemblies required	Table for minimum lap length		



## INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

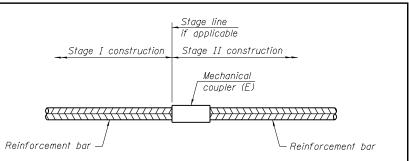
(E) : Indicates epoxy coating.



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8-31-12

COLUMN TELES 123 North Wacker Drive USER NAME	= DESIGNED - AMS	REVISED -		BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS	F.A.U. RTE.	SECTION	COUNTY	TOTAL	SHEET NO.
ENGINEERS <sup>2</sup> (312) 704-9300 ENGINEERS <sup>2</sup> (312) 704-9300 PLOT SCALE	CHECKED - JMS	REVISED -	STATE OF ILLINOIS	STATE OF ILLINOIS Demonstration   DEPARTMENT OF TRANSPORTATION SHEET NO. S24 OF S24 SHEETS		125HB-BR	LAKE	51	41
ILLINOIS PROFESSIONAL DESIGN FIRM LICENSE NO. 1844000993	= DRAWN - DR = CHECKED - AMS	REVISED - REVISED -	DEPARIMENT OF TRANSPORTATION			ILLINOIS FED.	AID PROJECT	T NO. (	50R61



## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required		

<u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.