

INSTRUCTIONS

ABOUT IDOT PROPOSALS: All proposals are potential bidding proposals. Each proposal contains all certifications and affidavits, a proposal signature sheet and a proposal bid bond.

PREQUALIFICATION

Any contractor who desires to become pre-qualified to bid on work advertised by IDOT must submit the properly completed pre-qualification forms to the Bureau of Construction no later than 4:30 p.m. prevailing time twenty-one days prior to the letting of interest. This pre-qualification requirement applies to first time contractors, contractors renewing expired ratings, contractors maintaining continuous pre-qualification or contractors requesting revised ratings. To be eligible to bid, existing pre-qualification ratings must be effective through the date of letting.

WHO CAN BID ?

Bids will be accepted from only those companies that request and receive written Authorization to Bid from IDOT's Central Bureau of Construction.

REQUESTS FOR AUTHORIZATION TO BID

Contractors wanting to bid on items included in a particular letting must submit the properly completed "Request for Authorization to Bid/or Not For Bid Status" (BDE 124) and the ORIGINAL "Affidavit of Availability" (BC 57) to the proper office no later than 4:30 p.m. prevailing time, three (3) days prior to the letting date.

WHAT CONSTITUTES WRITTEN AUTHORIZATION TO BID?: When a prospective prime bidder submits a "Request for Authorization to Bid/or Not For Bid Status"(BDE 124) he/she must indicate at that time which items are being requested For Bidding purposes. Only those items requested For Bidding will be analyzed. After the request has been analyzed, the bidder will be issued an **Authorization to Bid or Not for Bid Report**, approved by the Central Bureau of Construction and the Chief Procurement Officer that indicates which items have been approved For Bidding. If **Authorization to Bid** cannot be approved, the **Authorization to Bid or Not for Bid Report** will indicate the reason for denial.

ABOUT AUTHORIZATION TO BID: Firms that have not received an Authorization to Bid or Not For Bid Report within a reasonable time of complete and correct original document submittal should contact the department as to the status. Firms unsure as to authorization status should call the Prequalification Section of the Bureau of Construction at the number listed at the end of these instructions. These documents must be received three days before the letting date.

ADDENDA AND REVISIONS: It is the bidder's responsibility to determine which, if any, addenda or revisions pertain to any project they may be bidding. Failure to incorporate all relevant addenda or revisions may cause the bid to be declared unacceptable.

Each addendum or revision will be included with the Electronic Plans and Proposals. Addenda and revisions will also be placed on the Addendum/Revision Checklist and each subscription service subscriber will be notified by e-mail of each addendum and revision issued.

The Internet is the Department's primary way of doing business. The subscription service emails are an added courtesy the Department provides. It is suggested that bidders check IDOT's website at <http://www.dot.il.gov/desenv/delett.html> before submitting final bid information.

IDOT IS NOT RESPONSIBLE FOR ANY E-MAIL FAILURES.

Addenda questions may be directed to the Contracts Office at (217)782-7806 or D&Econtracts@dot.il.gov

Technical questions about downloading these files may be directed to Tim Garman at (217)524-1642 or Timothy.Garman@illinois.gov.

BID SUBMITTAL GUIDELINES AND CHECKLIST

- All pages should be single sided.
- Use the Cover Page that is provided in the Bid Proposal (posted on the IDOT Web Site) as the first page of your submitted bid. It has the Item number in large bold type in the upper left-hand corner of the page.
- Do not use report covers, presentation folders or special bindings and do not staple multiple times on left side like a book. Use only 1 staple in the upper left hand corner.
- Do not include any certificates of eligibility, your authorization to bid, Addendum Letters or affidavit of availability.
- Do not include the Subcontractor Documentation with your bid (pages i – iii and pages a – g).
- Use the envelope cover sheet (provided with the proposal) as the cover for the proposal envelope.
- Do not rely on overnight services to deliver your proposal prior to 10 AM on letting day. It will not be read if it is delivered after 10 AM.
- Do not submit your Substance Abuse Prevention Program (SAPP) with your bid. If you are awarded the contract this form is to be submitted to the district engineer at the pre-construction conference.

BID SUBMITTAL CHECKLIST

Cover page (the sheet that has the item number on it) – This should be the first page of your bid proposal, **followed by your bid (the Pay Items)**. If you are using special software or CBID to generate your schedule of prices, do not include the blank pages of the schedule of prices that came with the proposal package.

Page 4 (Item 9) – Check “YES” if you will use a subcontractor(s) with an annual value over \$50,000. Include the subcontractor(s) name, address, general type of work to be performed and the dollar amount. If you will use subcontractor(s) but are uncertain who or the dollar amount; check “YES” but leave the lines blank.

After page 4 – Insert the following documents: The **Illinois Office Affidavit** (Not applicable to federally funded projects) followed by Cost Adjustments for Steel, Bituminous and Fuel (if applicable) and the Contractor Letter of Assent (if applicable). The general rule should be, if you don’t know where it goes, put it after page 4.

Page 10 (Paragraph J) – Check “YES” or “NO” whether your company has any business in Iran.

Page 10 (Paragraph K) – (Not applicable to federally funded projects) List the name of the apprenticeship and training program sponsor holding the certificate of registration from the US Department of Labor. If no applicable program exists, please indicate the work/job category **Your bid will not be read if this is not completed.** Do not include certificates with your bid. Keep the certificates in your office in case they are requested by IDOT.

Page 11 (Paragraph M) – Indicate if your company has hired a lobbyist in connection with the job for which you are submitting the bid proposal.

Page 12 (Paragraph C) – This is a work sheet to determine if a completed Form A is required. It is not part of the form and you do not need to make copies for each Form A that is filled out.

Pages 14-17 (Form A) – One Form A (4 pages) is required for each applicable person in your company. Copies of the Forms can be used and only need to be changed when the financial information changes. The certification signature and date must be original for each letting. **Do not staple the forms together.** If you answered “NO” to all of the questions in Paragraph C (page 12), complete the first section (page 14) with your company information and then sign and date the Not Applicable statement on page 17.

Page 18 (Form B) - If you check “YES” to having other current or pending contracts it is acceptable to use the phrase, “See Affidavit of Availability on file”. **Ownership Certification** (at the bottom of the page) - Check N/A if the Form A you submitted accounts for 100 percent of the company ownership. Check YES if any percentage of ownership falls outside of the parameters that require reporting on the Form A. Checking NO indicates that the Form A you submitted is not correct and you will be required to submit a revised Form A.

Page 20 (Workforce Projection) – Be sure to include the Duration of the Project. It is acceptable to use the phrase “Per Contract Specifications”.

Bid Bond – (After the Proposal Signature Page) Submit your bid bond (if applicable) using the current Bid Bond Form provided in the proposal package. The Power of Attorney page should be stapled to the Bid Bond. If you are using an electronic bond, include your bid bond number on the form and attach the Proof of Insurance printed from the Surety 2000 Web Site.

Disadvantaged Business Utilization Plan and/or Good Faith Effort – The last items in your bid should be the DBE Utilization Plan (SBE 2026), followed by the DBE Participation Statement (SBE 2025) and supporting paperwork. If you have documentation for a Good Faith Effort, it should follow the SBE Forms.

The Bid Letting is now available in streaming Audio/Video from the IDOT Web Site. A link to the stream will be placed on the main page of the current letting on the day of the Letting. The stream will not begin until 10 AM. The actual reading of the bids does not begin until approximately 10:20 AM.

Following the Letting, the As-Read Tabulation of Bids will be posted by the end of the day. You will find the link on the main page of the current letting.

QUESTIONS: pre-letting up to execution of the contract

Contractor/Subcontractor pre-qualification 217-782-3413
Small Business, Disadvantaged Business Enterprise (DBE) 217-785-4611
Contracts, Bids, Letting process or Internet downloads 217-782-7806
Estimates Unit 217-785-3483
Aeronautics 217-785-8515
IDNR (Land Reclamation, Water Resources, Natural Resources) 217-782-6302

QUESTIONS: following contract execution

Including Subcontractor documentation, payments 217-782-3413
Railroad Insurance 217-785-0275

RETURN WITH BID

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Proposal Submitted By
Name
Address
City

Letting August 2, 2013

NOTICE TO PROSPECTIVE BIDDERS

This proposal can be used for bidding purposes by only those companies that request and receive written AUTHORIZATION TO BID from IDOT's Central Bureau of Construction.

BIDDERS NEED NOT RETURN THE ENTIRE PROPOSAL

Notice to Bidders, Specifications, Proposal, Contract and Contract Bond



**Illinois Department
of Transportation**

Springfield, Illinois 62764

**Contract No. 60W25
COOK County
Section 2013-007R
Route FAI 90/94
Project NHPP-000S(941)
District 1 Construction Funds**

PLEASE MARK THE APPROPRIATE BOX BELOW:

- A Bid Bond is included.
- A Cashier's Check or a Certified Check is included

Prepared by

F

Checked by

(Printed by authority of the State of Illinois)

Page intentionally left blank

RETURN WITH BID



PROPOSAL

TO THE DEPARTMENT OF TRANSPORTATION

1. Proposal of _____

Taxpayer Identification Number (Mandatory) _____

For the improvement identified and advertised for bids in the Invitation for Bids as:

**Contract No. 60W25
COOK County
Section 2013-007R
Project NHPP-000S(941)
Route FAI 90/94
District 1 Construction Funds**

Bridge removal and replacement, approach work, underpass and roadway lighting, retaining wall, traffic signals and other work located on I-90/94 on the Morgan Street Bridge at I-290 Congress Parkway (Circle Interchange) (SN016-1709) in Chicago.

2. The undersigned bidder will furnish all labor, material and equipment to complete the above described project in a good and workmanlike manner as provided in the contract documents provided by the Department of Transportation. This proposal will become part of the contract and the terms and conditions contained in the contract documents shall govern performance and payments.

RETURN WITH BID

- 3. ASSURANCE OF EXAMINATION AND INSPECTION/WAIVER.** The undersigned further declares that he/she has carefully examined the proposal, plans, specifications, addenda form of contract and contract bond, and special provisions, and that he/she has inspected in detail the site of the proposed work, and that he/she has familiarized themselves with all of the local conditions affecting the contract and the detailed requirements of construction, and understands that in making this proposal he/she waives all right to plead any misunderstanding regarding the same.
- 4. EXECUTION OF CONTRACT AND CONTRACT BOND.** The undersigned further agrees to execute a contract for this work and present the same to the department within fifteen (15) days after the contract has been mailed to him/her. The undersigned further agrees that he/she and his/her surety will execute and present within fifteen (15) days after the contract has been mailed to him/her contract bond satisfactory to and in the form prescribed by the Department of Transportation, in the penal sum of the full amount of the contract, guaranteeing the faithful performance of the work in accordance with the terms of the contract.
- 5. PROPOSAL GUARANTY.** Accompanying this proposal is either a bid bond on the department form, executed by a corporate surety company satisfactory to the department, or a proposal guaranty check consisting of a bank cashier's check or a properly certified check for not less than 5 per cent of the amount bid or for the amount specified in the following schedule:

<u>Amount of Bid</u>	<u>Proposal Guaranty</u>	<u>Amount of Bid</u>	<u>Proposal Guaranty</u>
Up to \$5,000	to \$150	\$2,000,000 to \$3,000,000	\$100,000 to \$150,000
\$5,000 to \$10,000	\$300 to \$1,000	\$3,000,000 to \$5,000,000	\$150,000 to \$250,000
\$10,000 to \$50,000	\$1,000 to \$3,000	\$5,000,000 to \$7,500,000	\$250,000 to \$400,000
\$50,000 to \$100,000	\$3,000 to \$5,000	\$7,500,000 to \$10,000,000	\$400,000 to \$500,000
\$100,000 to \$150,000	\$5,000 to \$7,500	\$10,000,000 to \$15,000,000	\$500,000 to \$600,000
\$150,000 to \$250,000	\$7,500 to \$12,500	\$15,000,000 to \$20,000,000	\$600,000 to \$700,000
\$250,000 to \$500,000	\$12,500 to \$25,000	\$20,000,000 to \$25,000,000	\$700,000 to \$800,000
\$500,000 to \$1,000,000	\$25,000 to \$50,000	\$25,000,000 to \$30,000,000	\$800,000 to \$900,000
\$1,000,000 to \$1,500,000	\$50,000 to \$75,000	\$30,000,000 over	\$900,000 to \$1,000,000
\$1,500,000 to	\$75,000		

Bank cashier's checks or properly certified checks accompanying proposals shall be made payable to the Treasurer, State of Illinois, when the state is awarding authority; the county treasurer, when a county is the awarding authority; or the city, village, or town treasurer, when a city, village, or town is the awarding authority.

If a combination bid is submitted, the proposal guaranties which accompany the individual proposals making up the combination will be considered as also covering the combination bid.

The amount of the proposal guaranty check is _____ \$(_____). If this proposal is accepted and the undersigned shall fail to execute a contract bond as required herein, it is hereby agreed that the amount of the proposal guaranty shall become the property of the State of Illinois, and shall be considered as payment of damages due to delay and other causes suffered by the State because of the failure to execute said contract and contract bond; otherwise, the bid bond shall become void or the proposal guaranty check shall be returned to the undersigned.

Attach Cashier's Check or Certified Check Here

In the event that one proposal guaranty check is intended to cover two or more proposals, the amount must be equal to the sum of the proposal guaranties which would be required for each individual proposal. If the guaranty check is placed in another proposal, state below where it may be found.

The proposal guaranty check will be found in the proposal for: Item _____
 Section No. _____
 County _____

Mark the proposal cover sheet as to the type of proposal guaranty submitted.

RETURN WITH BID

6. **COMBINATION BIDS.** The undersigned further agrees that if awarded the contract for the sections contained in the following combination, he/she will perform the work in accordance with the requirements of each individual proposal comprising the combination bid specified in the schedule below, and that the combination bid shall be prorated against each section in proportion to the bid submitted for the same. If an error is found to exist in the gross sum bid for one or more of the individual sections included in a combination, the combination bid shall be corrected as provided in the specifications.

When a combination bid is submitted, the schedule below must be completed in each proposal comprising the combination.

If alternate bids are submitted for one or more of the sections comprising the combination, a combination bid must be submitted for each alternate.

Schedule of Combination Bids

Combination No.	Sections Included in Combination	Combination Bid	
		Dollars	Cents

7. **SCHEDULE OF PRICES.** The undersigned bidder submits herewith, in accordance with the rules and instructions, a schedule of prices for the items of work for which bids are sought. The unit prices bid are in U.S. dollars and cents, and all extensions and summations have been made. The bidder understands that the quantities appearing in the bid schedule are approximate and are provided for the purpose of obtaining a gross sum for the comparison of bids. If there is an error in the extension of the unit prices, the unit prices shall govern. Payment to the contractor awarded the contract will be made only for actual quantities of work performed and accepted or materials furnished according to the contract. The scheduled quantities of work to be done and materials to be furnished may be increased, decreased or omitted as provided elsewhere in the contract.

8. **AUTHORITY TO DO BUSINESS IN ILLINOIS.** Section 20-43 of the Illinois Procurement Code (the Code) (30 ILCS 500/20-43) provides that a person (other than an individual acting as a sole proprietor) must be a legal entity authorized to do business in the State of Illinois prior to submitting the bid.

9. **The services of a subcontractor will be used.**

Check box Yes
 Check box No

For known subcontractors with subcontracts with an annual value of more than \$50,000, the contract shall include their name, address, general type of work to be performed, and the dollar allocation for each subcontractor.
 (30 ILCS 500/20-120)

10. **EXECUTION OF CONTRACT:** The Department of Transportation will, in accordance with the rules governing Department procurements, execute the contract and shall be the sole entity having the authority to accept performance and make payments under the contract. Execution of the contract by the Chief Procurement Officer (CPO) or the State Purchasing Officer (SPO) is for approval of the procurement process and execution of the contract by the Department. Neither the CPO nor the SPO shall be responsible for administration of the contract or determinations respecting performance or payment there under except as otherwise permitted in the Code.

ILLINOIS DEPARTMENT OF TRANSPORTATION
 SCHEDULE OF PRICES
 CONTRACT
 NUMBER -

60W25

State Job # - C-91-227-13

County Name - COOK - -
 Code - 31 - -
 District - 1 - -
 Section Number - 2013-007R

Project Number
 NHPP-000S/941/

Route
 FAI 90/94

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
X0322141	REM TEMP WOOD POLE	EACH	1.000				
X0322400	PILE EXTRACTION	EACH	26.000				
X0322689	P S AB 10 7G 34'-6"	EACH	1.000				
X0323044	COARSE SAND PLACEMENT	SQ YD	426.000				
X0324345	COMB SEW REM 24	FOOT	34.000				
X0324455	DRILL/SET SOLD P SOIL	CU FT	1,358.000				
X0324571	MAINT ST LTG SYS CHGO	L SUM	1.000				
X0325207	TV INSPECT OF SEWER	FOOT	4,191.000				
X0326148	TEMP WP 60 CL4 15 MA	EACH	3.000				
X0326326	CC TPX 2-1/C6 1-1/CG	FOOT	1,455.000				
X0326451	VIDEO SYS DET CAMERA	EACH	3.000				
X0326486	DECORATIVE RAIL PR MT	FOOT	644.000				
X0326801	COMBND SEWR TO BE CLN	FOOT	253.000				
X0326968	JUN BOX POLE/POST MTD	EACH	9.000				
X0327004	TEMP WP 60 CL 4	EACH	2.000				

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Route

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
X0327172	REM REPL SIGN & SPPRT	EACH	1.000				
X0327357	CONSTRN VBRN MONITRNG	L SUM	1.000				
X0327371	PLUG EXISTING PIPE	CU YD	0.200				
X0327614	COMB SEW REM 12	FOOT	57.000				
X0327615	COMB SEW REM 8	FOOT	83.000				
X0327616	MAINT ITS DURG CONSTR	CAL MO	6.000				
X0370010	COAXIAL JMPR CBL CDOT	EACH	3.000				
X0370013	CON FDN TPBM TSC CDOT	EACH	1.000				
X0370014	CF20 .75A13B CDOT	EACH	2.000				
X0370015	CF30 1.50A16.50B CDOT	EACH	2.000				
X0370017	DRILL HNDHL/MNHL CHGO	EACH	4.000				
X0370018	ELCBL C #14 19C CDOT	FOOT	694.000				
X0370021	EL HH 30 24 F&L CDOT	EACH	1.000				
X0370022	EL HHD 36 24F&L CDOT	EACH	1.000				
X0370023	EL MH 3X4X4 24FL CDOT	EACH	2.000				

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X0370028	HRNS CBL 16 8/C CDOT	FOOT	340.000				
X0370031	PS AB12.5 3G34.5 CDOT	EACH	2.000				
X0370042	VID CBL HARNESS CDOT	EACH	3.000				
X0370044	VID DET PWR SPLY CDOT	EACH	1.000				
X0370047	INST LP MA & LUM CHGO	EACH	10.000				
X0370049	UGRD C PVC2SCH80 CDOT	FOOT	520.000				
X0370050	ATC TRAF 16LB PC CDOT	EACH	1.000				
X0370052	ELCBL C # 4 2C CDOT	FOOT	97.000				
X0370053	ELCBL C #14 3C S CDOT	FOOT	387.000				
X0370054	INTFC PANEL 4CMA CDOT	EACH	1.000				
X0370057	MA STL MONO 20 CDOT	EACH	3.000				
X0370058	MA STL MONO 26 CDOT	EACH	1.000				
X0370063	SERV INST 100AMP CDOT	EACH	1.000				
X0370064	UGRD C PVC3SCH80 CDOT	FOOT	663.000				
X0370065	VIDEO DET CR 4C CDOT	EACH	1.000				

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X0370068	CF24 1.25A15B CDOT	EACH	7.000				
X0370069	COMB SEW ESVCP 8 CDOT	FOOT	26.000				
X0370070	COMB SEW WMR 8 CDOT	FOOT	92.000				
X0370071	COMB SEW WMR 12 CDOT	FOOT	54.000				
X0370072	COMB SEW WMR 24 CDOT	FOOT	20.000				
X0370073	REM/REIN MST/LUM CDOT	EACH	3.000				
X0370074	RACKING CBL MH/HHCDOT	EACH	2.000				
X0370075	UGRD C PVC4SCH80 CDOT	FOOT	420.000				
X0370076	ROD/CL DCT COND CDOT	FOOT	18.000				
X0370077	LOCATE TUNNEL CHICAGO	EACH	2.000				
X0370078	BULKHD TUNNEL CHICAGO	EACH	2.000				
X0370079	REL WAT MN RISER CDWM	L SUM	1.000				
X2020502	BRACED EXCAVATION	CU YD	6,372.000				
X4201410	BR APPR PAVT CONN SPL	SQ YD	49.000				
X4240800	DETECTABLE WARN SPL	SQ FT	98.000				

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X4404000	PARKING LOT PAVT REM	SQ YD	61.000				
X5011100	FOUNDATION REM	EACH	12.000				
X5091730	BRIDGE FENCE RAIL SP	FOOT	180.000				
X5509900	ABANDON FILL SS	FOOT	59.000				
X5537800	SS CLEANED 12	FOOT	138.000				
X5538000	SS CLEANED 18	FOOT	58.000				
X6020083	INLET TA T1FOL (CHGO)	EACH	3.000				
X6020270	MAN TB 4D T1F CL CHGO	EACH	1.000				
X6022505	CB TA 4D T1FOL (CHGO)	EACH	6.000				
X6030310	FR & LIDS ADJUST SPL	EACH	15.000				
X6050040	REMOV MANHOLES SPL	EACH	1.000				
X6061700	COMB CC&G TB SPL	FOOT	760.000				
X6370050	CONC BAR WALL SPL	FOOT	248.000				
X6430120	REM IMP ATTEN NO SALV	EACH	1.000				
X6640050	CH LK FENCE 42 ATS SP	FOOT	20.000				

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X6640704	TEMP CL FENCE SCRNS 4	FOOT	274.000				
X6700410	ENGR FLD OFF A SPL	CAL MO	12.000				
X7010216	TRAF CONT & PROT SPL	L SUM	1.000				
X7011015	TR C-PROT EXPRESSWAYS	L SUM	1.000				
X7013820	TR CONT SURVEIL EXPWY	CAL DA	50.000				
X7200105	SIGN PANEL T1 SPL	SQ FT	49.000				
X8510250	PT EX POLE/POST/CONTR	EACH	1.000				
X8730249	ELCBL C 19 6/C	FOOT	1,034.000				
X8730312	EC C LEAD 18 4C TW SH	FOOT	216.000				
X8800101	PED PUSH-BUTTON SPL	EACH	2.000				
X8850102	INDUCTION LOOP	FOOT	177.000				
Z0003855	BICYCLE RACKS	EACH	1.000				
Z0004552	APPROACH SLAB REM	SQ YD	296.000				
Z0013798	CONSTRUCTION LAYOUT	L SUM	1.000				
Z0022800	FENCE REMOVAL	FOOT	282.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
Z0026402	FUR SOLDIER PILES HP	FOOT	212.000				
Z0030850	TEMP INFO SIGNING	SQ FT	146.000				
Z0033020	LUM SFTY CABLE ASMBLY	EACH	3.000				
Z0033028	MAINTAIN LIGHTING SYS	CAL MO	6.000				
Z0033050	COAXIAL CABLE IN CON	FOOT	387.000				
Z0046306	P UNDR FOR STRUCT 6	FOOT	250.000				
Z0048665	RR PROT LIABILITY INS	L SUM	1.000				
Z0056608	STORM SEW WM REQ 12	FOOT	34.000				
Z0062456	TEMP PAVEMENT	SQ YD	1,053.000				
Z0073002	TEMP SOIL RETEN SYSTM	SQ FT	1,398.000				
Z0076600	TRAINEES	HOUR	1,500.000		0.800		1,200.000
Z0076604	TRAINEES TPG	HOUR	1,500.000		10.000		15,000.000
20100500	TREE REMOV ACRES	ACRE	0.250				
20101100	TREE TRUNK PROTECTION	EACH	5.000				
20101200	TREE ROOT PRUNING	EACH	1.000				

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20200100	EARTH EXCAVATION	CU YD	75.000				
20400800	FURNISHED EXCAVATION	CU YD	1,245.000				
20700220	POROUS GRAN EMBANK	CU YD	2,774.000				
20800150	TRENCH BACKFILL	CU YD	1,384.000				
21101615	TOPSOIL F & P 4	SQ YD	1,548.000				
25000210	SEEDING CL 2A	ACRE	0.500				
25000400	NITROGEN FERT NUTR	POUND	63.000				
25000600	POTASSIUM FERT NUTR	POUND	63.000				
25100115	MULCH METHOD 2	ACRE	0.750				
25100630	EROSION CONTR BLANKET	SQ YD	1,387.000				
25200110	SODDING SALT TOLERANT	SQ YD	186.000				
25200200	SUPPLE WATERING	UNIT	50.000				
28000250	TEMP EROS CONTR SEED	POUND	107.750				
28000400	PERIMETER EROS BAR	FOOT	1,908.000				
28000510	INLET FILTERS	EACH	78.000				

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60W25

State Job # - C-91-227-13

County Name - COOK - -

Code - 31 - -

District - 1 - -

Section Number - 2013-007R

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NHPP-000S/941/

Route

FAI 90/94

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
31101200	SUB GRAN MAT B 4	SQ YD	1,296.000				
31101400	SUB GRAN MAT B 6	SQ YD	1,444.000				
35300400	PCC BSE CSE 9	SQ YD	1,297.000				
40201000	AGGREGATE-TEMP ACCESS	TON	250.000				
40600200	BIT MATLS PR CT	TON	0.800				
40600300	AGG PR CT	TON	3.000				
40603085	HMA BC IL-19.0 N70	TON	164.000				
40603340	HMA SC "D" N70	TON	109.000				
40800050	INCIDENTAL HMA SURF	TON	0.100				
42001200	PAVEMENT FABRIC	SQ YD	1,623.000				
42001300	PROTECTIVE COAT	SQ YD	2,263.000				
42300400	PCC DRIVEWAY PAVT 8	SQ YD	59.000				
42400200	PC CONC SIDEWALK 5	SQ FT	2,269.000				
42400410	PC CONC SIDEWALK 8	SQ FT	1,598.500				
44000100	PAVEMENT REM	SQ YD	1,690.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
44000200	DRIVE PAVEMENT REM	SQ YD	83.000				
44000300	CURB REM	FOOT	26.000				
44000500	COMB CURB GUTTER REM	FOOT	1,489.000				
44000600	SIDEWALK REM	SQ FT	3,919.000				
44001980	CONC BARRIER REMOV	FOOT	477.000				
44004250	PAVED SHLD REMOVAL	SQ YD	480.000				
44201023	CL B PATCH T3 14	SQ YD	32.000				
44201025	CL B PATCH T4 14	SQ YD	297.000				
44213200	SAW CUTS	FOOT	508.000				
44213204	TIE BARS 3/4	EACH	201.000				
50100300	REM EXIST STRUCT N1	EACH	1.000				
50102400	CONC REM	CU YD	142.900				
50157300	PROTECTIVE SHIELD	SQ YD	1,895.000				
50200100	STRUCTURE EXCAVATION	CU YD	157.000				
50300225	CONC STRUCT	CU YD	1,032.500				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
50300255	CONC SUP-STR	CU YD	766.200				
50300260	BR DECK GROOVING	SQ YD	1,287.000				
50300285	FORM LINER TEX SURF	SQ FT	4,635.000				
50300300	PROTECTIVE COAT	SQ YD	2,351.000				
50500105	F & E STRUCT STEEL	L SUM	1.000				
50500405	F & E STRUCT STEEL	POUND	6,340.000				
50500505	STUD SHEAR CONNECTORS	EACH	10,044.000				
50800205	REINF BARS, EPOXY CTD	POUND	766,120.000				
50800515	BAR SPLICERS	EACH	1,046.000				
51500100	NAME PLATES	EACH	1.000				
51602000	PERMANENT CASING	FOOT	5,896.000				
51603000	DRILLED SHAFT IN SOIL	CU YD	1,748.800				
51604000	DRILLED SHAFT IN ROCK	CU YD	42.000				
52000110	PREF JT STRIP SEAL	FOOT	124.000				
52100010	ELAST BEARING ASSY T1	EACH	24.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
52100020	ELAST BEARING ASSY T2	EACH	12.000				
52100510	ANCHOR BOLTS 3/4	EACH	25.000				
52100520	ANCHOR BOLTS 1	EACH	96.000				
550A0050	STORM SEW CL A 1 12	FOOT	69.000				
550A0340	STORM SEW CL A 2 12	FOOT	347.000				
55100500	STORM SEWER REM 12	FOOT	86.000				
56500600	DOM WAT SER BOX ADJ	EACH	3.000				
58700300	CONCRETE SEALER	SQ FT	9,023.000				
59100100	GEOCOMPOSITE WALL DR	SQ YD	447.000				
60107700	PIPE UNDERDRAINS 6	FOOT	142.000				
60108200	PIPE UNDERDRAIN 6 SP	FOOT	6.000				
60200805	CB TA 4 DIA T8G	EACH	1.000				
60201310	CB TA 4 DIA T20F&G	EACH	4.000				
60201340	CB TA 4 DIA T24F&G	EACH	3.000				
60218400	MAN TA 4 DIA T1F CL	EACH	1.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
60237420	INLETS TA T20F&G	EACH	2.000				
60250200	CB ADJUST	EACH	7.000				
60252800	CB RECONST	EACH	2.000				
60253800	CB RECON NEW T8G	EACH	1.000				
60255500	MAN ADJUST	EACH	1.000				
60257900	MAN RECONST	EACH	1.000				
60500040	REMOV MANHOLES	EACH	3.000				
60500050	REMOV CATCH BAS	EACH	12.000				
60500060	REMOV INLETS	EACH	2.000				
60600605	CONC CURB TB	FOOT	78.000				
60605000	COMB CC&G TB6.24	FOOT	296.500				
63700175	CONC BAR 1F 42HT	FOOT	409.000				
63700805	CONC BAR TRANS	FOOT	120.000				
63700900	CONC BARRIER BASE	FOOT	777.000				
64200116	SHOULDER RUM STRIP 16	FOOT	487.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
64300260	IMP ATTEN FRD NAR TL3	EACH	1.000				
66400305	CH LK FENCE 6	FOOT	135.000				
66900450	SPL WASTE PLNS/REPORT	L SUM	1.000				
67100100	MOBILIZATION	L SUM	1.000				
70103815	TR CONT SURVEILLANCE	CAL DA	50.000				
70300100	SHORT TERM PAVT MKING	FOOT	18,084.000				
70300210	TEMP PVT MK LTR & SYM	SQ FT	183.000				
70300220	TEMP PVT MK LINE 4	FOOT	9,875.000				
70300240	TEMP PVT MK LINE 6	FOOT	290.000				
70300250	TEMP PVT MK LINE 8	FOOT	297.000				
70300280	TEMP PVT MK LINE 24	FOOT	93.000				
70301000	WORK ZONE PAVT MK REM	SQ FT	3,058.000				
70400100	TEMP CONC BARRIER	FOOT	1,400.000				
70400200	REL TEMP CONC BARRIER	FOOT	1,112.500				
70600260	IMP ATTN TEMP FRN TL3	EACH	3.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
70600332	IMP ATTN REL FRN TL3	EACH	1.000				
72000100	SIGN PANEL T1	SQ FT	74.000				
72000200	SIGN PANEL T2	SQ FT	62.000				
72000300	SIGN PANEL T3	SQ FT	420.750				
72100100	SIGN PANEL OVERLAY	SQ FT	9.000				
72400100	REMOV SIN PAN ASSY TA	EACH	7.000				
72400200	REMOV SIN PAN ASSY TB	EACH	1.000				
72400310	REMOV SIGN PANEL T1	SQ FT	64.000				
72400320	REMOV SIGN PANEL T2	SQ FT	42.000				
72400330	REMOV SIGN PANEL T3	SQ FT	311.000				
72800100	TELES STL SIN SUPPORT	FOOT	44.000				
72900100	METAL POST TY A	FOOT	39.000				
73304000	OVHD SIN STR BR MT	FOOT	109.000				
78000100	THPL PVT MK LTR & SYM	SQ FT	284.000				
78000200	THPL PVT MK LINE 4	FOOT	766.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
78000400	THPL PVT MK LINE 6	FOOT	1,469.000				
78000600	THPL PVT MK LINE 12	FOOT	29.000				
78000650	THPL PVT MK LINE 24	FOOT	347.000				
78005110	EPOXY PVT MK LINE 4	FOOT	7,104.000				
78005120	EPOXY PVT MK LINE 5	FOOT	1,912.000				
78005130	EPOXY PVT MK LINE 6	FOOT	38.000				
78005140	EPOXY PVT MK LINE 8	FOOT	394.000				
78005150	EPOXY PVT MK LINE 12	FOOT	110.000				
78008200	POLYUREA PM T1 LTR-SY	SQ FT	78.000				
78008210	POLYUREA PM T1 LN 4	FOOT	936.000				
78008230	POLYUREA PM T1 LN 6	FOOT	1,039.000				
78008250	POLYUREA PM T1 LN 12	FOOT	54.000				
78008270	POLYUREA PM T1 LN 24	FOOT	139.000				
78100200	TEMP RAIS REF PVT MKR	EACH	17.000				
78100300	REPLACEMENT REFLECTOR	EACH	194.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
78200530	BAR WALL MKR TYPE C	EACH	16.000				
78300100	PAVT MARKING REMOVAL	SQ FT	4,106.000				
78300200	RAISED REF PVT MK REM	EACH	194.000				
80300100	LOCATE UNDERGR CABLE	FOOT	100.000				
81028200	UNDRGRD C GALVS 2	FOOT	130.000				
81028330	UNDRGRD C PVC 1 1/4	FOOT	19.000				
81028350	UNDRGRD C PVC 2	FOOT	1,731.000				
81028370	UNDRGRD C PVC 3	FOOT	219.000				
81100320	CON AT ST 1 PVC GS	FOOT	660.000				
81100605	CON AT ST 2 PVC GALVS	FOOT	834.000				
81100805	CON AT ST 3 PVC GALVS	FOOT	280.000				
81101005	CON AT ST 4 PVC GALVS	FOOT	1,000.000				
81200230	CON EMB STR 2 PVC	FOOT	956.000				
81300220	JUN BX SS AS 6X6X4	EACH	12.000				
81300410	JUN BX SS AS 10X8X4	EACH	3.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
81300530	JUN BX SS AS 12X10X6	EACH	4.000				
81300830	JUN BX SS AS 18X18X8	EACH	14.000				
81400200	HD HANDHOLE	EACH	3.000				
81603081	UD 3#2#4GXLPUSE 1.5 P	FOOT	320.000				
81702110	EC C XLP USE 1C 10	FOOT	2,340.000				
81702140	EC C XLP USE 1C 4	FOOT	320.000				
81702150	EC C XLP USE 1C 2	FOOT	960.000				
81800300	A CBL 3-1C2 MESS WIRE	FOOT	1,420.000				
82102400	LUM SV HOR MT 400W	EACH	3.000				
82107200	UNDERPAS LUM 100W HPS	EACH	12.000				
84200500	REM LT UNIT SALV	EACH	23.000				
84200804	REM POLE FDN	EACH	7.000				
85000200	MAIN EX TR SIG INSTAL	EACH	1.000				
87301305	ELCBL C LEAD 14 1PR	FOOT	394.000				
87301815	ELCBL C SERV 6 3C	FOOT	1,034.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
87502690	TS POST A 15	EACH	2.000				
87900200	DRILL EX HANDHOLE	EACH	10.000				
88040070	SH P LED 1F 3S BM	EACH	8.000				
88040090	SH P LED 1F 3S MAM	EACH	9.000				
88102825	PED SH P LED 1F BM CT	EACH	8.000				
89502375	REMOV EX TS EQUIP	EACH	1.000				
89502380	REMOV EX HANDHOLE	EACH	4.000				
89502385	REMOV EX CONC FDN	EACH	6.000				

CONTRACT NUMBER

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THIS IS THE TOTAL BID

\$ _____

NOTES:

1. Each PAY ITEM should have a UNIT PRICE and a TOTAL PRICE.
2. The UNIT PRICE shall govern if no TOTAL PRICE is shown or if there is a discrepancy between the product of the UNIT PRICE multiplied by the QUANTITY.
3. If a UNIT PRICE is omitted, the TOTAL PRICE will be divided by the QUANTITY in order to establish a UNIT PRICE.
4. A bid may be declared UNACCEPTABLE if neither a unit price nor a total price is shown.

RETURN WITH BID

STATE REQUIRED ETHICAL STANDARDS GOVERNING CONTRACT PROCUREMENT: ASSURANCES, CERTIFICATIONS AND DISCLOSURES

I. GENERAL

A. Article 50 of the Code establishes the duty of all State CPOs, SPOs, and their designees to maximize the value of the expenditure of public moneys in procuring goods, services, and contracts for the State of Illinois and to act in a manner that maintains the integrity and public trust of State government. In discharging this duty, they are charged by law to use all available information, reasonable efforts, and reasonable actions to protect, safeguard, and maintain the procurement process of the State of Illinois.

B. In order to comply with the provisions of Article 50 and to carry out the duty established therein, all bidders are to adhere to ethical standards established for the procurement process, and to make such assurances, disclosures and certifications required by law. Except as otherwise required in subsection III, paragraphs J-M, by execution of the Proposal Signature Sheet, the bidder indicates that each of the mandated assurances have been read and understood, that each certification is made and understood, and that each disclosure requirement has been understood and completed.

C. In addition to all other remedies provided by law, failure to comply with any assurance, failure to make any disclosure or the making of a false certification shall be grounds for the CPO to void the contract, and may result in the suspension or debarment of the bidder or subcontractor. If a false certification is made by a subcontractor the contractor's submitted bid and the executed contract may not be declared void unless the contractor refuses to terminate the subcontract upon the State's request after a finding that the subcontractor's certification was false.

II. ASSURANCES

The assurances hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder.

A. Conflicts of Interest

1. The Code provides in pertinent part:

Section 50-13. Conflicts of Interest.

(a) Prohibition. It is unlawful for any person holding an elective office in this State, holding a seat in the General Assembly, or appointed to or employed in any of the offices or agencies of state government and who receives compensation for such employment in excess of 60% of the salary of the Governor of the State of Illinois, or who is an officer or employee of the Capital Development Board or the Illinois Toll Highway Authority, or who is the spouse or minor child of any such person to have or acquire any contract, or any direct pecuniary interest in any contract therein, whether for stationery, printing, paper, or any services, materials, or supplies, that will be wholly or partially satisfied by the payment of funds appropriated by the General Assembly of the State of Illinois or in any contract of the Capital Development Board or the Illinois Toll Highway authority.

(b) Interests. It is unlawful for any firm, partnership, association or corporation, in which any person listed in subsection (a) is entitled to receive (i) more than 7 1/2% of the total distributable income or (ii) an amount in excess of the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.

(c) Combined interests. It is unlawful for any firm, partnership, association, or corporation, in which any person listed in subsection (a) together with his or her spouse or minor children is entitled to receive (i) more than 15%, in the aggregate, of the total distributable income or (ii) an amount in excess of 2 times the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.

(d) Securities. Nothing in this Section invalidates the provisions of any bond or other security previously offered or to be offered for sale or sold by or for the State of Illinois.

(e) Prior interests. This Section does not affect the validity of any contract made between the State and an officer or employee of the State or member of the General Assembly, his or her spouse, minor child or any combination of those persons if that contract was in existence before his or her election or employment as an officer, member, or employee. The contract is voidable, however, if it cannot be completed within 365 days after the officer, member, or employee takes office or is employed.

The current salary of the Governor is \$177,412.00. Sixty percent of the salary is \$106,447.20.

RETURN WITH BID

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-13, or that an effective exemption has been issued by the Board of Ethics to any individual subject to the Section 50-13 prohibitions pursuant to the provisions of Section 50-20 of the Code and Executive Order Number 3 (1998). Information concerning the exemption process is available from the Department upon request.

B. Negotiations

1. The Code provides in pertinent part:

Section 50-15. Negotiations.

(a) It is unlawful for any person employed in or on a continual contractual relationship with any of the offices or agencies of State government to participate in contract negotiations on behalf of that office or agency with any firm, partnership, association, or corporation with whom that person has a contract for future employment or is negotiating concerning possible future employment.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-15, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

C. Inducements

1. The Code provides:

Section 50-25. Inducement. Any person who offers or pays any money or other valuable thing to any person to induce him or her not to bid for a State contract or as recompense for not having bid on a State contract is guilty of a Class 4 felony. Any person who accepts any money or other valuable thing for not bidding for a State contract or who withholds a bid in consideration of the promise for the payment of money or other valuable thing is guilty of a Class 4 felony.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-25, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

D. Revolving Door Prohibition

1. The Code provides:

Section 50-30. Revolving door prohibition. CPOs, SPOs, procurement compliance monitors, their designees whose principal duties are directly related to State procurement, and executive officers confirmed by the Senate are expressly prohibited for a period of 2 years after terminating an affected position from engaging in any procurement activity relating to the State agency most recently employing them in an affected position for a period of at least 6 months. The prohibition includes, but is not limited to: lobbying the procurement process; specifying; bidding; proposing bid, proposal, or contract documents; on their own behalf or on behalf of any firm, partnership, association, or corporation. This Section applies only to persons who terminate an affected position on or after January 15, 1999.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-30, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

E. Reporting Anticompetitive Practices

1. The Code provides:

Section 50-40. Reporting anticompetitive practices. When, for any reason, any vendor, bidder, contractor, CPO, SPO, designee, elected official, or State employee suspects collusion or other anticompetitive practice among any bidders, offerors, contractors, proposers, or employees of the State, a notice of the relevant facts shall be transmitted to the Attorney General and the CPO.

2. The bidder assures the Department that it has not failed to report any relevant facts concerning the practices addressed in Section 50-40 which may involve the contract for which the bid is submitted.

F. Confidentiality

1. The Code provides:

Section 50-45. Confidentiality. Any CPO, SPO, designee, or executive officer who willfully uses or allows the use of specifications, competitive bid documents, proprietary competitive information, proposals, contracts, or selection information to compromise the fairness or integrity of the procurement, bidding, or contract process shall be subject to immediate dismissal, regardless of the Personnel code, any contract, or any collective bargaining agreement, and may in addition be subject to criminal prosecution.

2. The bidder assures the Department that it has no knowledge of any fact relevant to the practices addressed in Section 50-45 which may involve the contract for which the bid is submitted.

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G. Insider Information

1. The Code provides:

Section 50-50. Insider information. It is unlawful for any current or former elected or appointed State official or State employee to knowingly use confidential information available only by virtue of that office or employment for actual or anticipated gain for themselves or another person.

2. The bidder assures the Department that it has no knowledge of any facts relevant to the practices addressed in Section 50-50 which may involve the contract for which the bid is submitted.

III. CERTIFICATIONS

The certifications hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. Section 50-2 of the Code provides that every person that has entered into a multi-year contract and every subcontractor with a multi-year subcontract shall certify, by July 1 of each fiscal year covered by the contract after the initial fiscal year, to the responsible CPO whether it continues to satisfy the requirements of Article 50 pertaining to the eligibility for a contract award. If a contractor or subcontractor is not able to truthfully certify that it continues to meet all requirements, it shall provide with its certification a detailed explanation of the circumstances leading to the change in certification status. A contractor or subcontractor that makes a false statement material to any given certification required under Article 50 is, in addition to any other penalties or consequences prescribed by law, subject to liability under the Whistleblower Reward and Protection Act for submission of a false claim.

A. Bribery

1. The Code provides:

Section 50-5. Bribery.

(a) Prohibition. No person or business shall be awarded a contract or subcontract under this Code who:

(1) has been convicted under the laws of Illinois or any other state of bribery or attempting to bribe an officer or employee of the State of Illinois or any other state in that officer's or employee's official capacity; or

(2) has made an admission of guilt of that conduct that is a matter of record but has not been prosecuted for that conduct.

(b) Businesses. No business shall be barred from contracting with any unit of State or local government, or subcontracting under such a contract, as a result of a conviction under this Section of any employee or agent of the business if the employee or agent is no longer employed by the business and:

(1) the business has been finally adjudicated not guilty; or

(2) the business demonstrates to the governmental entity with which it seeks to contract, or which is signatory to the contract which the subcontract relates, and that entity finds that the commission of the offense was not authorized, requested, commanded, or performed by a director, officer, or high managerial agent on behalf of the business as provided in paragraph (2) of subsection (a) of Section 5-4 of the Criminal Code of 1961.

(c) Conduct on behalf of business. For purposes of this Section, when an official, agent, or employee of a business committed the bribery or attempted bribery on behalf of the business and in accordance with the direction or authorization of a responsible official of the business, the business shall be chargeable with the conduct.

(d) Certification. Every bid submitted to and contract executed by the State, and every subcontract subject to Section 20-120 of the Code shall contain a certification by the contractor or the subcontractor, respectively, that the contractor or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any certifications required by this Section are false. A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

2. The contractor or subcontractor certifies that it is not barred from being awarded a contract under Section 50.5.

B. Felons

1. The Code provides:

Section 50-10. Felons. Unless otherwise provided, no person or business convicted of a felony shall do business with the State of Illinois or any State agency, or enter into a subcontract, from the date of conviction until 5 years after the date of completion of the sentence for that felony, unless no person held responsible by a prosecutorial office for the facts upon which the conviction was based continues to have any involvement with the business.

1. Certification. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder or contractor or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any of the certifications required by this Section are false.

RETURN WITH BID

C. Debt Delinquency

1. The Code provides:

Section 50-11 and 50-12. Debt Delinquency.

The contractor or bidder or subcontractor, respectively, certifies that it, or any affiliate, is not barred from being awarded a contract or subcontract under the Code. Section 50-11 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it knows or should know that it, or any affiliate, is delinquent in the payment of any debt to the State as defined by the Debt Collection Board. Section 50-12 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it, or any affiliate, has failed to collect and remit Illinois Use Tax on all sales of tangible personal property into the State of Illinois in accordance with the provisions of the Illinois Use Tax Act. The bidder or contractor or subcontractor, respectively, further acknowledges that the CPO may declare the related contract void if this certification is false or if the bidder, contractor, or subcontractor, or any affiliate, is determined to be delinquent in the payment of any debt to the State during the term of the contract.

D. Prohibited Bidders, Contractors and Subcontractors

1. The Code provides:

Section 50-10.5 and 50-60(c). Prohibited bidders, contractors and subcontractors.

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-10.5 that no officer, director, partner or other managerial agent of the contracting business has been convicted of a felony under the Sarbanes-Oxley Act of 2002 or a Class 3 or Class 2 felony under the Illinois Securities Law of 1953 or if in violation of Subsection (c) for a period of five years from the date of conviction. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder, contractor, or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO shall declare the related contract void if any of the certifications completed pursuant to this Section are false.

E. Section 42 of the Environmental Protection Act

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-14 that the bidder, contractor, or subcontractor, is not barred from being awarded a contract or entering into a subcontract under this Section which prohibits the bidding on or entering into contracts with the State of Illinois or a State agency, or entering into any subcontract, that is subject to the Code by a person or business found by a court or the Pollution Control Board to have committed a willful or knowing violation of Section 42 of the Environmental Protection Act for a period of five years from the date of the order. The bidder or contractor or subcontractor, respectively, acknowledges that the CPO may declare the contract void if this certification is false.

F. Educational Loan

1. Section 3 of the Educational Loan Default Act provides:

§ 3. No State agency shall contract with an individual for goods or services if that individual is in default, as defined in Section 2 of this Act, on an educational loan. Any contract used by any State agency shall include a statement certifying that the individual is not in default on an educational loan as provided in this Section.

2. The bidder, if an individual as opposed to a corporation, partnership or other form of business organization, certifies that the bidder is not in default on an educational loan as provided in Section 3 of the Act.

G. Bid-Rigging/Bid Rotating

1. Section 33E-11 of the Criminal Code of 1961 provides:

§ 33E-11. (a) Every bid submitted to and public contract executed pursuant to such bid by the State or a unit of local government shall contain a certification by the prime contractor that the prime contractor is not barred from contracting with any unit of State or local government as a result of a violation of either Section 33E-3 or 33E-4 of this Article. The State and units of local government shall provide the appropriate forms for such certification.

- (b) A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

A violation of Section 33E-3 would be represented by a conviction of the crime of bid-rigging which, in addition to Class 3 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be barred for 5 years from the date of conviction from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

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A violation of Section 33E-4 would be represented by a conviction of the crime of bid-rotating which, in addition to Class 2 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be permanently barred from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

2. The bidder certifies that it is not barred from contracting with the Department by reason of a violation of either Section 33E-3 or Section 33E-4.

H. International Anti-Boycott

1. Section 5 of the International Anti-Boycott Certification Act provides:

§ 5. State contracts. Every contract entered into by the State of Illinois for the manufacture, furnishing, or purchasing of supplies, material, or equipment or for the furnishing of work, labor, or services, in an amount exceeding the threshold for small purchases according to the purchasing laws of this State or \$10,000.00, whichever is less, shall contain certification, as a material condition of the contract, by which the contractor agrees that neither the contractor nor any substantially-owned affiliated company is participating or shall participate in an international boycott in violation of the provisions of the U.S. Export Administration Act of 1979 or the regulations of the U.S. Department of Commerce promulgated under that Act.

2. The bidder makes the certification set forth in Section 5 of the Act.

I. Drug Free Workplace

1. The Illinois "Drug Free Workplace Act" applies to this contract and it is necessary to comply with the provisions of the "Act" if the contractor is a corporation, partnership, or other entity (including a sole proprietorship) which has 25 or more employees.

2. The bidder certifies that if awarded a contract in excess of \$5,000 it will provide a drug free workplace by:

(a) Publishing a statement notifying employees that the unlawful manufacture, distribution, dispensation, possession or use of a controlled substance, including cannabis, is prohibited in the contractor's workplace; specifying the actions that will be taken against employees for violations of such prohibition; and notifying the employee that, as a condition of employment on such contract, the employee shall abide by the terms of the statement, and notify the employer of any criminal drug statute conviction for a violation occurring in the workplace no later than five (5) days after such conviction.

(b) Establishing a drug free awareness program to inform employees about the dangers of drug abuse in the workplace; the contractor's policy of maintaining a drug free workplace; any available drug counseling, rehabilitation, and employee assistance programs; and the penalties that may be imposed upon employees for drug violations.

(c) Providing a copy of the statement required by subparagraph (1) to each employee engaged in the performance of the contract and to post the statement in a prominent place in the workplace.

(d) Notifying the Department within ten (10) days after receiving notice from an employee or otherwise receiving actual notice of the conviction of an employee for a violation of any criminal drug statute occurring in the workplace.

(e) Imposing or requiring, within 30 days after receiving notice from an employee of a conviction or actual notice of such a conviction, an appropriate personnel action, up to and including termination, or the satisfactory participation in a drug abuse assistance or rehabilitation program approved by a federal, state or local health, law enforcement or other appropriate agency.

(f) Assisting employees in selecting a course of action in the event drug counseling, treatment, and rehabilitation is required and indicating that a trained referral team is in place.

(g) Making a good faith effort to continue to maintain a drug free workplace through implementation of the actions and efforts stated in this certification.

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J. Disclosure of Business Operations in Iran

Section 50-36 of the Code, 30ILCS 500/50-36 provides that each bid, offer, or proposal submitted for a State contract shall include a disclosure of whether or not the Company acting as the bidder, offeror, or proposing entity, or any of its corporate parents or subsidiaries, within the 24 months before submission of the bid, offer, or proposal had business operations that involved contracts with or provision of supplies or services to the Government of Iran, companies in which the Government of Iran has any direct or indirect equity share, consortiums or projects commissioned by the Government of Iran, or companies involved in consortiums or projects commissioned by the Government of Iran and either of the following conditions apply:

- (1) More than 10% of the Company's revenues produced in or assets located in Iran involve oil-related activities or mineral-extraction activities; less than 75% of the Company's revenues produced in or assets located in Iran involve contracts with or provision of oil-related or mineral-extraction products or services to the Government of Iran or a project or consortium created exclusively by that government; and the Company has failed to take substantial action.
- (2) The Company has, on or after August 5, 1996, made an investment of \$20 million or more, or any combination of investments of at least \$10 million each that in the aggregate equals or exceeds \$20 million in any 12-month period, which directly or significantly contributes to the enhancement of Iran's ability to develop petroleum resources of Iran.

The terms "Business operations", "Company", "Mineral-extraction activities", "Oil-related activities", "Petroleum resources", and "Substantial action" are all defined in the Code.

Failure to make the disclosure required by the Code shall cause the bid, offer or proposal to be considered not responsive. The disclosure will be considered when evaluating the bid, offer, or proposal or awarding the contract. The name of each Company disclosed as doing business or having done business in Iran will be provided to the State Comptroller.

Check the appropriate statement:

/ ___ / Company has no business operations in Iran to disclose.

/ ___ / Company has business operations in Iran as disclosed the attached document.

K. Apprenticeship and Training Certification (Does not apply to federal aid projects)

In accordance with the provisions of Section 30-22 (6) of the Code, the bidder certifies that it is a participant, either as an individual or as part of a group program, in the approved apprenticeship and training programs applicable to each type of work or craft that the bidder will perform with its own forces. The bidder further certifies for work that will be performed by subcontract that each of its subcontractors submitted for approval either (a) is, at the time of such bid, participating in an approved, applicable apprenticeship and training program; or (b) will, prior to commencement of performance of work pursuant to this contract, begin participation in an approved apprenticeship and training program applicable to the work of the subcontract. The Department, at any time before or after award, may require the production of a copy of each applicable Certificate of Registration issued by the United States Department of Labor evidencing such participation by the contractor and any or all of its subcontractors. Applicable apprenticeship and training programs are those that have been approved and registered with the United States Department of Labor. The bidder shall list in the space below, the official name of the program sponsor holding the Certificate of Registration for all of the types of work or crafts in which the bidder is a participant and that will be performed with the bidder's forces. Types of work or craft work that will be subcontracted shall be included and listed as subcontract work. The list shall also indicate any type of work or craft job category that does not have an applicable apprenticeship or training program. **The bidder is responsible for making a complete report and shall make certain that each type of work or craft job category that will be utilized on the project as reported on the Construction Employee Workforce Projection (Form BC-1256) and returned with the bid is accounted for and listed.**

NA-FEDERAL

The requirements of this certification and disclosure are a material part of the contract, and the contractor shall require this certification provision to be included in all approved subcontracts. In order to fulfill this requirement, it shall not be necessary that an applicable program sponsor be currently taking or that it will take applications for apprenticeship, training or employment during the performance of the work of this contract.

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L. Political Contributions and Registration with the State Board of Elections

Sections 20-160 and 50-37 of the Code regulate political contributions from business entities and any affiliated entities or affiliated persons bidding on or contracting with the state. Generally under Section 50-37, any business entity, and any affiliated entity or affiliated person of the business entity, whose current year contracts with all state agencies exceed an awarded value of \$50,000, are prohibited from making any contributions to any political committees established to promote the candidacy of the officeholder responsible for the awarding of the contracts or any other declared candidate for that office for the duration of the term of office of the incumbent officeholder or a period 2 years after the termination of the contract, whichever is longer. Any business entity and affiliated entities or affiliated persons whose state contracts in the current year do not exceed an awarded value of \$50,000, but whose aggregate pending bids and proposals on state contracts exceed \$50,000, either alone or in combination with contracts not exceeding \$50,000, are prohibited from making any political contributions to any political committee established to promote the candidacy of the officeholder responsible for awarding the pending contract during the period beginning on the date the invitation for bids or request for proposals is issued and ending on the day after the date of award or selection if the entity was not awarded or selected. Section 20-160 requires certification of registration of affected business entities in accordance with procedures found in Section 9-35 of The Election Code.

By submission of a bid, the contractor business entity acknowledges and agrees that it has read and understands Sections 20-160 and 50-37 of the Code, and that it makes the following certification:

The undersigned business entity certifies that it has registered as a business with the State Board of Elections and acknowledges a continuing duty to update the registration in accordance with the above referenced statutes. If the business entity is required to register, the CPO shall verify that it is in compliance on the date the bid or proposal is due. The CPO shall not accept a bid or proposal if the business entity is not in compliance with the registration requirements.

These requirements and compliance with the above referenced statutory sections are a material part of the contract, and any breach thereof shall be cause to void the contract under Section 50-60 of the Code. This provision does not apply to Federal-aid contracts.

M. Lobbyist Disclosure

Section 50-38 of the Code requires that any bidder or offeror on a State contract that hires a person required to register under the Lobbyist Registration Act to assist in obtaining a contract shall:

- (i) Disclose all costs, fees, compensation, reimbursements, and other remunerations paid or to be paid to the lobbyist related to the contract,
- (ii) Not bill or otherwise cause the State of Illinois to pay for any of the lobbyist's costs, fees, compensation, reimbursements, or other remuneration, and
- (iii) Sign a verification certifying that none of the lobbyist's costs, fees, compensation, reimbursements, or other remuneration were billed to the State.

This information, along with all supporting documents, shall be filed with the agency awarding the contract and with the Secretary of State. The CPO shall post this information, together with the contract award notice, in the online Procurement Bulletin.

Pursuant to Subsection (c) of this Section, no person or entity shall retain a person or entity to attempt to influence the outcome of a procurement decision made under the Code for compensation contingent in whole or in part upon the decision or procurement. Any person who violates this subsection is guilty of a business offense and shall be fined not more than \$10,000.

Bidder acknowledges that it is required to disclose the hiring of any person required to register pursuant to the Illinois Lobbyist Registration Act (25 ILCS 170) in connection with this contract.

Bidder has not hired any person required to register pursuant to the Illinois Lobbyist Registration Act in connection with this contract.

Or

Bidder has hired the following persons required to register pursuant to the Illinois Lobbyist Registration Act in connection with the contract:

Name and address of person: _____

All costs, fees, compensation, reimbursements and other remuneration paid to said person: _____

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IV. DISCLOSURES

- A. The disclosures hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The bidder further certifies that the Department has received the disclosure forms for each bid.

The CPO may void the bid, or contract, respectively, if it is later determined that the bidder or subcontractor rendered a false or erroneous disclosure. A contractor or subcontractor may be suspended or debarred for violations of the Code. Furthermore, the CPO may void the contract and the surety providing the performance bond shall be responsible for completion of the contract.

B. Financial Interests and Conflicts of Interest

1. Section 50-35 of the Code provides that all bids of more than \$25,000 shall be accompanied by disclosure of the financial interests of the bidder. This disclosed information for the successful bidder, will be maintained as public information subject to release by request pursuant to the Freedom of Information Act, filed with the Procurement Policy Board, and shall be incorporated as a material term of the contract. Furthermore, pursuant to Section 5-5, the Procurement Policy Board may review a proposal, bid, or contract and issue a recommendation to void a contract or reject a proposal or bid based on any violation of the Code or the existence of a conflict of interest as provided in subsections (b) and (d) of Section 50-35.

The financial interests to be disclosed shall include ownership or distributive income share that is in excess of 5%, or an amount greater than 60% of the annual salary of the Governor, of the bidding entity or its parent entity, whichever is less, unless the contractor or bidder is a publicly traded entity subject to Federal 10K reporting, in which case it may submit its 10K disclosure in place of the prescribed disclosure. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. The disclosure shall include the names, addresses, and dollar or proportionate share of ownership of each person making the disclosure, their instrument of ownership or beneficial relationship, and notice of any potential conflict of interest resulting from the current ownership or beneficial interest of each person making the disclosure having any of the relationships identified in Section 50-35 and on the disclosure form. **The current annual salary of the Governor is \$177,412.00.**

In addition, all disclosures shall indicate any other current or pending contracts, proposals, leases, or other ongoing procurement relationships the bidding entity has with any other unit of state government and shall clearly identify the unit and the contract, proposal, lease, or other relationship.

2. Disclosure Forms. Disclosure Form A is attached for use concerning the individuals meeting the above ownership or distributive share requirements. A separate Disclosure Form A must be submitted with the bid for each individual meeting the above requirements. In addition, a second form (Disclosure Form B) provides for the disclosure of current or pending procurement relationships with other (non-IDOT) state agencies and a total ownership certification. **The forms must be included with each bid.**

C. Disclosure Form Instructions

Form A Instructions for Financial Information & Potential Conflicts of Interest

If the bidder is a publicly traded entity subject to Federal 10K reporting, the 10K Report may be submitted to meet the requirements of Form A. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. If a bidder is not subject to Federal 10K reporting, the bidder must determine if any individuals are required by law to complete a financial disclosure form. To do this, the bidder should answer each of the following questions. A "YES" answer indicates Form A must be completed. If the answer to each of the following questions is "NO", then the NOT APPLICABLE STATEMENT on Form A must be signed and dated by a person that is authorized to execute contracts for the bidding company. Note: These questions are for assistance only and are not required to be completed.

1. Does anyone in your organization have a direct or beneficial ownership share of greater than 5% of the bidding entity or parent entity? YES ___ NO ___
2. Does anyone in your organization have a direct or beneficial ownership share of less than 5%, but which has a value greater than 60% of the annual salary of the Governor? YES ___ NO ___
3. Does anyone in your organization receive more than 60% of the annual salary of the Governor of the bidding entity's or parent entity's distributive income? YES ___ NO ___
4. Does anyone in your organization receive greater than 5% of the bidding entity's or parent entity's total distributive income, but which is less than 60% of the annual salary of the Governor? YES ___ NO ___

(Note: Only one set of forms needs to be completed per person per bid even if a specific individual would require a yes answer to more than one question.)

A "YES" answer to any of these questions requires the completion of Form A. The bidder must determine each individual in the bidding entity or the bidding entity's parent company that would cause the questions to be answered "Yes". Each form must be signed and dated by a person that is authorized to execute contracts for your organization. **Photocopied or stamped signatures are not acceptable.** The person signing can be, but does not have to be, the person for which the form is being completed. The bidder is responsible for the accuracy of any information provided.

If the answer to each of the above questions is "NO", then the NOT APPLICABLE STATEMENT of Form A must be signed and dated by a person that is authorized to execute contracts for your company.

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Form B: Instructions for Identifying Other Contracts & Procurement Related Information

Disclosure Form B must be completed for each bid submitted by the bidding entity. *Note: Checking the NOT APPLICABLE STATEMENT on Form A does not allow the bidder to ignore Form B. Form B must be completed, checked, and dated or the bidder may be considered nonresponsive and the bid will not be accepted.*

The Bidder shall identify, by checking Yes or No on Form B, whether it has any pending contracts (including leases), bids, proposals, or other ongoing procurement relationship with any other (non-IDOT) State of Illinois agency. If "No" is checked, the bidder only needs to complete the check box on the bottom of Form B. If "Yes" is checked, the bidder must do one of the following:

Option I: If the bidder did not submit an Affidavit of Availability to obtain authorization to bid, the bidder must list all non-IDOT State of Illinois agency pending contracts, leases, bids, proposals, and other ongoing procurement relationships. These items may be listed on Form B or on an attached sheet(s). Do not include IDOT contracts. Contracts with cities, counties, villages, etc. are not considered State of Illinois agency contracts and are not to be included. Contracts with other State of Illinois agencies such as the Department of Natural Resources or the Capital Development Board must be included. Bidders who submit Affidavits of Availability are suggested to use Option II.

Option II: If the bidder is required and has submitted an Affidavit of Availability in order to obtain authorization to bid, the bidder may write or type "See Affidavit of Availability" which indicates that the Affidavit of Availability is incorporated by reference and includes all non-IDOT State of Illinois agency pending contracts, leases, bids, proposals, and other ongoing procurement relationships. For any contracts that are not covered by the Affidavit of Availability, the bidder must identify them on Form B or on an attached sheet(s). These might be such things as leases.

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ILLINOIS DEPARTMENT OF TRANSPORTATION

Form A Financial Information & Potential Conflicts of Interest Disclosure

Contractor Name
Legal Address
City, State, Zip
Telephone Number Email Address Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). Vendors desiring to enter into a contract with the State of Illinois must disclose the financial information and potential conflict of interest information as specified in this Disclosure Form. This information shall become part of the publicly available contract file. This Form A must be completed for bids in excess of \$25,000, and for all open-ended contracts. A publicly traded company may submit a 10K disclosure (or equivalent if applicable) in satisfaction of the requirements set forth in Form A. See Disclosure Form Instructions.

The current annual salary of the Governor is \$177,412.00.

DISCLOSURE OF FINANCIAL INFORMATION

- 1. Disclosure of Financial Information. The individual named below has an interest in the BIDDER (or its parent) in terms of ownership or distributive income share in excess of 5%, or an interest which has a value of more than 60% of the annual salary of the Governor. (Make copies of this form as necessary and attach a separate Disclosure Form A for each individual meeting these requirements)

FOR INDIVIDUAL (type or print information)
NAME:
ADDRESS
Type of ownership/distributable income share:
stock sole proprietorship Partnership other: (explain on separate sheet):
% or \$ value of ownership/distributable income share:

- 2. Disclosure of Potential Conflicts of Interest. Check "Yes" or "No" to indicate which, if any, of the following potential conflict of interest relationships apply. If the answer to any question is "Yes", please attach additional pages and describe.

(a) State employment, currently or in the previous 3 years, including contractual employment of services. Yes ___ No ___

If your answer is yes, please answer each of the following questions.

- 1. Are you currently an officer or employee of either the Capitol Development Board or the Illinois State Toll Highway Authority? Yes ___ No ___
2. Are you currently appointed to or employed by any agency of the State of Illinois? If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor provide the name the State agency for which you are employed and your annual salary.

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3. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 100% of the annual salary of the Governor? Yes ___ No ___
4. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or minor children entitled to receive (i) more than 15% in aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor? Yes ___ No ___

(b) State employment of spouse, father, mother, son, or daughter, including contractual employment for services in the previous 2 years.

Yes ___ No ___

If your answer is yes, please answer each of the following questions.

1. Is your spouse or any minor children currently an officer or employee of the Capitol Development Board or the Illinois State Toll Highway Authority? Yes ___ No ___
2. Is your spouse or any minor children currently appointed to or employed by any agency of the State of Illinois? If your spouse or minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, provide the name of the spouse and/or minor children, the name of the State agency for which he/she is employed and his/her annual salary. _____
-
3. If your spouse or any minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess 100% of the annual salary of the Governor? Yes ___ No ___
4. If your spouse or any minor children are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or any minor children entitled to receive (i) more than 15% in the aggregate of the total distributable income from your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor? Yes ___ No ___

(c) Elective status; the holding of elective office of the State of Illinois, the government of the United States, any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois currently or in the previous 3 years. Yes ___ No ___

(d) Relationship to anyone holding elective office currently or in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(e) Appointive office; the holding of any appointive government office of the State of Illinois, the United State of America, or any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois, which office entitles the holder to compensation in excess of the expenses incurred in the discharge of that office currently or in the previous 3 years. Yes ___ No ___

(f) Relationship to anyone holding appointive office currently or in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(g) Employment, currently or in the previous 3 years, as or by any registered lobbyist of the State government. Yes ___ No ___

RETURN WITH BID

(h) Relationship to anyone who is or was a registered lobbyist in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(i) Compensated employment, currently or in the previous 3 years, by any registered election or reelection committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

(j) Relationship to anyone; spouse, father, mother, son, or daughter; who was a compensated employee in the last 2 years by any registered election or re-election committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

3. Communication Disclosure.

Disclose the name and address of each lobbyist and other agent of the bidder or offeror who is not identified in Section 2 of this form, who is has communicated, is communicating, or may communicate with any State officer or employee concerning the bid or offer. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the process and throughout the term of the contract. If no person is identified, enter "None" on the line below:

Name and address of person(s): _____

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4. Debarment Disclosure. For each of the persons identified under Sections 2 and 3 of this form, disclose whether any of the following has occurred within the previous 10 years: debarment from contracting with any governmental entity; professional licensure discipline; bankruptcies; adverse civil judgments and administrative findings; and criminal felony convictions. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the procurement process and term of the contract. If no person is identified, enter "None" on the line below:

Name of person(s): _____

Nature of disclosure: _____

APPLICABLE STATEMENT

This Disclosure Form A is submitted on behalf of the INDIVIDUAL named on previous page. Under penalty of perjury, I certify the contents of this disclosure to be true and accurate to the best of my knowledge.

Completed by: _____ Date _____
Signature of Individual or Authorized Representative

NOT APPLICABLE STATEMENT

Under penalty of perjury, I have determined that no individuals associated with this organization meet the criteria that would require the completion of this Form A.

This Disclosure Form A is submitted on behalf of the CONTRACTOR listed on the previous page.

_____ Date _____
Signature of Authorized Representative

The bidder has a continuing obligation to supplement these disclosures under Sec. 50-35 of the Code.

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ILLINOIS DEPARTMENT OF TRANSPORTATION

Form B Other Contracts & Financial Related Information Disclosure

Contractor Name, Legal Address, City, State, Zip, Telephone Number, Email Address, Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). This information shall become part of the publicly available contract file. This Form B must be completed for bids in excess of \$25,000, and for all open-ended contracts.

DISCLOSURE OF OTHER CONTRACTS AND PROCUREMENT RELATED INFORMATION

1. Identifying Other Contracts & Procurement Related Information. The BIDDER shall identify whether it has any pending contracts (including leases), bids, proposals, or other ongoing procurement relationship with any other State of Illinois agency: Yes ___ No ___

If "No" is checked, the bidder only needs to complete the signature box on the bottom of this page.

2. If "Yes" is checked. Identify each such relationship by showing State of Illinois agency name and other descriptive information such as bid or project number (attach additional pages as necessary). SEE DISCLOSURE FORM INSTRUCTIONS:

THE FOLLOWING STATEMENT MUST BE CHECKED

Signature of Authorized Representative, Date

OWNERSHIP CERTIFICATION

Please certify that the following statement is true if the individuals for all submitted Form A disclosures do not total 100% of ownership.

Any remaining ownership interest is held by individuals receiving less than \$106,447.20 of the bidding entity's or parent entity's distributive income or holding less than a 5% ownership interest.

Yes No N/A (Form A disclosure(s) established 100% ownership)

RETURN WITH BID

SPECIAL NOTICE TO CONTRACTORS

The following requirements of the Illinois Department of Human Rights' Rules and Regulations are applicable to bidders on all construction contracts advertised by the Illinois Department of Transportation:

CONSTRUCTION EMPLOYEE UTILIZATION PROJECTION

- (a) All bidders on construction contracts shall complete and submit, along with and as part of their bids, a Bidder's Employee Utilization Form (Form BC-1256) setting forth a projection and breakdown of the total workforce intended to be hired and/or allocated to such contract work by the bidder including a projection of minority and female employee utilization in all job classifications on the contract project.
- (b) The Department of Transportation shall review the Employee Utilization Form, and workforce projections contained therein, of the contract awardee to determine if such projections reflect an underutilization of minority persons and/or women in any job classification in accordance with the Equal Employment Opportunity Clause and Section 7.2 of the Illinois Department of Human Rights' Rules and Regulations for Public Contracts adopted as amended on September 17, 1980. If it is determined that the contract awardee's projections reflect an underutilization of minority persons and/or women in any job classification, it shall be advised in writing of the manner in which it is underutilizing and such awardee shall be considered to be in breach of the contract unless, prior to commencement of work on the contract project, it submits revised satisfactory projections or an acceptable written affirmative action plan to correct such underutilization including a specific timetable geared to the completion stages of the contract.
- (c) The Department of Transportation shall provide to the Department of Human Rights a copy of the contract awardee's Employee Utilization Form, a copy of any required written affirmative action plan, and any written correspondence related thereto. The Department of Human Rights may review and revise any action taken by the Department of Transportation with respect to these requirements.



**Contract No. 60W25
COOK County
Section 2013-007R
Project NHPP-000S(941)
Route FAI 90/94
District 1 Construction Funds**

PART I. IDENTIFICATION

Dept. Human Rights # _____ Duration of Project: _____

Name of Bidder: _____

PART II. WORKFORCE PROJECTION

A. The undersigned bidder has analyzed minority group and female populations, unemployment rates and availability of workers for the location in which this contract work is to be performed, and for the locations from which the bidder recruits employees, and hereby submits the following workforce projection including a projection for minority and female employee utilization in all job categories in the workforce to be allocated to this contract:

TABLE A TOTAL Workforce Projection for Contract												TABLE B CURRENT EMPLOYEES TO BE ASSIGNED TO CONTRACT					
JOB CATEGORIES	TOTAL EMPLOYEES		MINORITY EMPLOYEES						TRAINEES				TOTAL EMPLOYEES		MINORITY EMPLOYEES		
	M	F	BLACK	HISPANIC	*OTHER MINOR.		APPREN- TICES		ON THE JOB TRAINEES		M	F	M	F	M	F	
OFFICIALS (MANAGERS)																	
SUPERVISORS																	
FOREMEN																	
CLERICAL																	
EQUIPMENT OPERATORS																	
MECHANICS																	
TRUCK DRIVERS																	
IRONWORKERS																	
CARPENTERS																	
CEMENT MASONS																	
ELECTRICIANS																	
PIPEFITTERS, PLUMBERS																	
PAINTERS																	
LABORERS, SEMI-SKILLED																	
LABORERS, UNSKILLED																	
TOTAL																	

TABLE C TOTAL Training Projection for Contract								
EMPLOYEES IN TRAINING	TOTAL EMPLOYEES		BLACK		HISPANIC		*OTHER MINOR.	
	M	F	M	F	M	F	M	F
APPRENTICES								
ON THE JOB TRAINEES								

*Other minorities are defined as Asians (A) or Native Americans (N).
Please specify race of each employee shown in Other Minorities column.

FOR DEPARTMENT USE ONLY

Note: See instructions on page 2

RETURN WITH BID

**Contract No. 60W25
COOK County
Section 2013-007R
Project NHPP-000S(941)
Route FAI 90/94
District 1 Construction Funds**

PART II. WORKFORCE PROJECTION - continued

- B. Included in "Total Employees" under Table A is the total number of **new hires** that would be employed in the event the undersigned bidder is awarded this contract.

The undersigned bidder projects that: (number) _____ new hires would be recruited from the area in which the contract project is located; and/or (number) _____ new hires would be recruited from the area in which the bidder's principal office or base of operation is located.

- C. Included in "Total Employees" under Table A is a projection of numbers of persons to be employed directly by the undersigned bidder as well as a projection of numbers of persons to be employed by subcontractors.

The undersigned bidder estimates that (number) _____ persons will be directly employed by the prime contractor and that (number) _____ persons will be employed by subcontractors.

PART III. AFFIRMATIVE ACTION PLAN

- A. The undersigned bidder understands and agrees that in the event the foregoing minority and female employee utilization projection included under **PART II** is determined to be an underutilization of minority persons or women in any job category, and in the event that the undersigned bidder is awarded this contract, he/she will, prior to commencement of work, develop and submit a written Affirmative Action Plan including a specific timetable (geared to the completion stages of the contract) whereby deficiencies in minority and/or female employee utilization are corrected. Such Affirmative Action Plan will be subject to approval by the contracting agency and the **Department of Human Rights**.
- B. The undersigned bidder understands and agrees that the minority and female employee utilization projection submitted herein, and the goals and timetable included under an Affirmative Action Plan if required, are deemed to be part of the contract specifications.

Company _____ Telephone Number _____

Address _____

NOTICE REGARDING SIGNATURE

The Bidder's signature on the Proposal Signature Sheet will constitute the signing of this form. The following signature block needs to be completed only if revisions are required.

Signature: _____ Title: _____ Date: _____

- Instructions: All tables must include subcontractor personnel in addition to prime contractor personnel.
- Table A - Include both the number of employees that would be hired to perform the contract work and the total number currently employed (Table B) that will be allocated to contract work, and include all apprentices and on-the-job trainees. The "Total Employees" column should include all employees including all minorities, apprentices and on-the-job trainees to be employed on the contract work.
- Table B - Include all employees currently employed that will be allocated to the contract work including any apprentices and on-the-job trainees currently employed.
- Table C - Indicate the racial breakdown of the total apprentices and on-the-job trainees shown in Table A.

RETURN WITH BID

ADDITIONAL FEDERAL REQUIREMENTS

In addition to the Required Contract Provisions for Federal-Aid Construction Contracts (FHWA 1273), all bidders make the following certifications.

- A. By the execution of this proposal, the signing bidder certifies that the bidding entity has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action, in restraint of free competitive bidding in connection with the submitted bid. This statement made by the undersigned bidder is true and correct under penalty of perjury under the laws of the United States.
- B. CERTIFICATION, EQUAL EMPLOYMENT OPPORTUNITY:
1. Have you participated in any previous contracts or subcontracts subject to the equal opportunity clause. YES _____ NO _____
 2. If answer to #1 is yes, have you filed with the Joint Reporting Committee, the Director of OFCC, any Federal agency, or the former President's Committee on Equal Employment Opportunity, all reports due under the applicable filing requirements of those organizations? YES _____ NO _____

RETURN WITH BID

**Contract No. 60W25
COOK County
Section 2013-007R
Project NHPP-000S(941)
Route FAI 90/94
District 1 Construction Funds**

PROPOSAL SIGNATURE SHEET

The undersigned bidder hereby makes and submits this bid on the subject Proposal, thereby assuring the Department that all requirements of the Invitation for Bids and rules of the Department have been met, that there is no misunderstanding of the requirements of paragraph 3 of this Proposal, and that the contract will be executed in accordance with the rules of the Department if an award is made on this bid.

(IF AN INDIVIDUAL)

Firm Name _____
Signature of Owner _____
Business Address _____

(IF A CO-PARTNERSHIP)

Firm Name _____
By _____
Business Address _____
Name and Address of All Members of the Firm: _____

(IF A CORPORATION)

Corporate Name _____
By _____
Signature of Authorized Representative _____
Typed or printed name and title of Authorized Representative _____
Attest _____
Signature _____
(IF A JOINT VENTURE, USE THIS SECTION FOR THE MANAGING PARTY AND THE SECOND PARTY SHOULD SIGN BELOW)
Business Address _____

(IF A JOINT VENTURE)

Corporate Name _____
By _____
Signature of Authorized Representative _____
Typed or printed name and title of Authorized Representative _____
Attest _____
Signature _____
Business Address _____

If more than two parties are in the joint venture, please attach an additional signature sheet.



Return with Bid

Division of Highways
Proposal Bid Bond
(Effective November 1, 1992)

Item No. _____

Letting Date _____

KNOW ALL MEN BY THESE PRESENTS, That We _____

as PRINCIPAL, and _____

_____ as SURETY, are held jointly, severally and firmly bound unto the STATE OF ILLINOIS in the penal sum of 5 percent of the total bid price, or for the amount specified in the bid proposal under "Proposal Guaranty" in effect on the date of the Invitation for Bids, whichever is the lesser sum, well and truly to be paid unto said STATE OF ILLINOIS, for the payment of which we bind ourselves, our heirs, executors, administrators, successors and assigns.

THE CONDITION OF THE FOREGOING OBLIGATION IS SUCH, that whereas, the PRINCIPAL has submitted a bid proposal to the STATE OF ILLINOIS, acting through the Department of Transportation, for the improvement designated by the Transportation Bulletin Item Number and Letting Date indicated above.

NOW, THEREFORE, if the Department shall accept the bid proposal of the PRINCIPAL; and if the PRINCIPAL shall, within the time and as specified in the bidding and contract documents, submit a DBE Utilization Plan that is accepted and approved by the Department; and if, after award by the Department, the PRINCIPAL shall enter into a contract in accordance with the terms of the bidding and contract documents including evidence of the required insurance coverages and providing such bond as specified with good and sufficient surety for the faithful performance of such contract and for the prompt payment of labor and material furnished in the prosecution thereof; or if, in the event of the failure of the PRINCIPAL to make the required DBE submission or to enter into such contract and to give the specified bond, the PRINCIPAL pays to the Department the difference not to exceed the penalty hereof between the amount specified in the bid proposal and such larger amount for which the Department may contract with another party to perform the work covered by said bid proposal, then this obligation shall be null and void, otherwise, it shall remain in full force and effect.

IN THE EVENT the Department determines the PRINCIPAL has failed to comply with any requirement as set forth in the preceding paragraph, then Surety shall pay the penal sum to the Department within fifteen (15) days of written demand therefor. If Surety does not make full payment within such period of time, the Department may bring an action to collect the amount owed. Surety is liable to the Department for all its expenses, including attorney's fees, incurred in any litigation in which it prevails either in whole or in part.

In TESTIMONY WHEREOF, the said PRINCIPAL and the said SURETY have caused this instrument to be signed by

their respective officers this _____ day of _____ A.D., _____ .

PRINCIPAL

SURETY

(Company Name)

(Company Name)

By _____
(Signature & Title)

By: _____
(Signature of Attorney-in-Fact)

Notary Certification for Principal and Surety

STATE OF ILLINOIS,
County of _____

I, _____, a Notary Public in and for said County, do hereby certify that

_____ and _____
(Insert names of individuals signing on behalf of PRINCIPAL & SURETY)

who are each personally known to me to be the same persons whose names are subscribed to the foregoing instrument on behalf of PRINCIPAL and SURETY, appeared before me this day in person and acknowledged respectively, that they signed and delivered said instrument as their free and voluntary act for the uses and purposes therein set forth.

Given under my hand and notarial seal this _____ day of _____ A.D. _____

My commission expires _____

Notary Public

In lieu of completing the above section of the Proposal Bid Form, the Principal may file an Electronic Bid Bond. By signing the proposal and marking the check box next to the Signature and Title line below, the Principal is ensuring the identified electronic bid bond has been executed and the Principal and Surety are firmly bound unto the State of Illinois under the conditions of the bid bond as shown above.

Electronic Bid Bond ID#

Company / Bidder Name



Signature and Title

(1) Policy

It is public policy that disadvantageded businesses as defined in 49 CFR Part 26 and the Special Provision shall have the maximum opportunity to participate in the performance of contracts financed in whole or in part with Federal or State funds. Consequently the requirements of 49 CFR Part 26 apply to this contract.

(2) Obligation

The contractor agrees to ensure that disadvantageded businesses as defined in 49 CFR Part 26 and the Special Provision have the maximum opportunity to participate in the performance of contracts or subcontracts financed in whole or in part with Federal or State funds. The contractor shall take all necessary and reasonable steps in accordance with 49 CFR Part 26 and the Special Provision to ensure that said businesses have the maximum opportunity to compete for and perform under this contract. The contractor shall not discriminate on the basis of race, color, national origin or sex in the award and performance of contracts.

(3) Project and Bid Identification

Complete the following information concerning the project and bid:

Route _____	Total Bid _____
Section _____	Contract DBE Goal _____
Project _____	(Percent) (Dollar Amount)
County _____	
Letting Date _____	
Contract No. _____	
Letting Item No. _____	

(4) Assurance

I, acting in my capacity as an officer of the undersigned bidder (or bidders if a joint venture), hereby assure the Department that on this project my company : (check one)

Meets or exceeds contract award goals and has provided documented participation as follows:
Disadvantaged Business Participation _____ percent

Attached are the signed participation statements, forms SBE 2025, required by the Special Provision evidencing availability and use of each business participating in this plan and assuring that each business will perform a commercially useful function in the work of the contract.

Failed to meet contract award goals and has included good faith effort documentation to meet the goals and that my company has provided participation as follows:

Disadvantaged Business Participation _____ percent

The contract goals should be accordingly modified or waived. Attached is all information required by the Special Provision in support of this request including good faith effort. Also attached are the signed participation statements, forms SBE 2025, required by the Special Provision evidencing availability and use of each business participating in this plan and assuring that each business will perform a commercially useful function in the work of the contract.

Company

By _____

Title _____

Date _____

The "as read" Low Bidder is required to comply with the Special Provision.

Submit only one utilization plan for each project. The utilization plan shall be submitted in accordance with the special provision.

Bureau of Small Business Enterprises **Local Let Projects**
2300 South Dirksen Parkway Submit forms to the
Springfield, Illinois 62764 Local Agency

The Department of Transportation is requesting disclosure of information that is necessary to accomplish the purpose as outlined under State and Federal law. Disclosure of this information is **REQUIRED**. Failure to provide any information will result in the contract not being awarded. This form has been approved by the State Forms Manager Center.



**Illinois Department
of Transportation**

DBE Participation Statement

Subcontractor Registration _____

Letting _____

Participation Statement

Item No. _____

(1) Instructions

Contract _____

This form must be completed for each disadvantaged business participating in the Utilization Plan. This form shall be submitted in accordance with the special provision and will be attached to the Utilization Plan form.. If additional space is needed complete an additional form for the firm.

(2) Work

Pay Item No.	Description	Quantity	Unit Price	Total
Total				

(3) Partial Payment Items

For any of the above items which are partial pay items, specifically describe the work and subcontract dollar amount:

(4) Commitment

The undersigned certify that the information included herein is true and correct, and that the DBE firm listed below has agreed to perform a commercially useful function in the work of the contract item(s) listed above and to execute a contract with the prime contractor. The undersigned further understand that no changes to this statement may be made without prior approval from the Department’s Bureau of Small Business Enterprises and that complete and accurate information regarding actual work performed on this project and the payment therefore must be provided to the Department.

Signature for Prime Contractor

Signature for DBE Firm

Title _____

Title _____

Date _____

Date _____

Contact _____

Contact Person _____

Phone _____

Phone _____

Firm Name _____

Firm Name _____

Address _____

Address _____

City/State/Zip _____

City/State/Zip _____

E _____

WC _____

The Department of Transportation is requesting disclosure of information that is necessary to accomplish the statutory purpose as outlined under the state and federal law. Disclosure of this information is **REQUIRED**. Failure to provide any information will result in the contract not being awarded. This form has been approved by the State Forms Management Center.

PROPOSAL ENVELOPE



PROPOSALS

for construction work advertised for bids by the
Illinois Department of Transportation

Item No.	Item No.	Item No.

Submitted By:

Name:
Address:
Phone No.

Bidders should use an IDOT proposal envelope or affix this form to the front of a 10" x 13" envelope for the submittal of bids. If proposals are mailed, they should be enclosed in a second or outer envelope addressed to:

Engineer of Design and Environment - Room 326
Illinois Department of Transportation
2300 South Dirksen Parkway
Springfield, Illinois 62764

NOTICE

Individual bids, including Bid Bond and/or supplemental information if required, should be securely stapled.

CONTRACTOR OFFICE COPY OF CONTRACT SPECIFICATIONS

NOTICE

None of the following material needs to be returned with the bid package unless the special provisions require documentation and/or other information to be submitted.

**Contract No. 60W25
COOK County
Section 2013-007R
Project NHPP-000S(941)
Route FAI 90/94
District 1 Construction Funds**



Illinois Department of Transportation

SUBCONTRACTOR DOCUMENTATION

Public Acts 96-0795, 96-0920, and 97-0895 enacted substantial changes to the provisions of the Code (30 ILCS 500). Among the changes are provisions affecting subcontractors. The Contractor awarded this contract will be required as a material condition of the contract to implement and enforce the contract requirements applicable to subcontractors that entered into a contractual agreement with a total value of \$50,000 or more with a person or entity who has a contract subject to the Code and approved in accordance with article 108.01 of the Standard Specifications for Road and Bridge Construction.

If the Contractor seeks approval of subcontractors to perform a portion of the work, and approval is granted by the Department, the Contractor shall provide a copy of the subcontract to the Illinois Department of Transportation's CPO upon request within 15 calendar days after execution of the subcontract.

Financial disclosures required pursuant to Sec. 50-35 of the Code must be submitted for all applicable subcontractors. The subcontract shall contain the certifications required to be made by subcontractors pursuant to Article 50 of the Code. This Notice to Bidders includes a document incorporating all required subcontractor certifications and disclosures for use by the Contractor in compliance with this mandate. The document is entitled State Required Ethical Standards Governing Subcontractors.

RETURN WITH SUBCONTRACT

STATE ETHICAL STANDARDS GOVERNING SUBCONTRACTORS

Article 50 of the Code establishes the duty of all State CPOs, SPOs, and their designees to maximize the value of the expenditure of public moneys in procuring goods, services, and contracts for the State of Illinois and to act in a manner that maintains the integrity and public trust of State government. In discharging this duty, they are charged by law to use all available information, reasonable efforts, and reasonable actions to protect, safeguard, and maintain the procurement process of the State of Illinois.

The certifications hereinafter made by the subcontractor are each a material representation of fact upon which reliance is placed should the Department approve the subcontractor. The CPO may terminate or void the contract approval if it is later determined that the bidder or subcontractor rendered a false or erroneous certification. If a false certification is made by a subcontractor the contractor's submitted bid and the executed contract may not be declared void unless the contractor refuses to terminate the subcontract upon the State's request after a finding that the subcontractor's certification was false.

Section 50-2 of the Code provides that every person that has entered into a multi-year contract and every subcontractor with a multi-year subcontract shall certify, by July 1 of each fiscal year covered by the contract after the initial fiscal year, to the responsible CPO whether it continues to satisfy the requirements of Article 50 pertaining to the eligibility for a contract award. If a contractor or subcontractor is not able to truthfully certify that it continues to meet all requirements, it shall provide with its certification a detailed explanation of the circumstances leading to the change in certification status. A contractor or subcontractor that makes a false statement material to any given certification required under Article 50 is, in addition to any other penalties or consequences prescribed by law, subject to liability under the Whistleblower Reward and Protection Act for submission of a false claim.

A. Bribery

1. The Code provides:

Section 50-5. Bribery.

(a) Prohibition. No person or business shall be awarded a contract or subcontract under this Code who:

(1) has been convicted under the laws of Illinois or any other state of bribery or attempting to bribe an officer or employee of the State of Illinois or any other state in that officer's or employee's official capacity; or

(2) has made an admission of guilt of that conduct that is a matter of record but has not been prosecuted for that conduct.

(b) Businesses. No business shall be barred from contracting with any unit of State or local government, or subcontracting under such a contract, as a result of a conviction under this Section of any employee or agent of the business if the employee or agent is no longer employed by the business and:

(1) the business has been finally adjudicated not guilty; or

(2) the business demonstrates to the governmental entity with which it seeks to contract, or which is signatory to the contract to which the subcontract relates, and that entity finds that the commission of the offense was not authorized, requested, commanded, or performed by a director, officer, or high managerial agent on behalf of the business as provided in paragraph (2) of subsection (a) of Section 5-4 of the Criminal Code of 1961.

(c) Conduct on behalf of business. For purposes of this Section, when an official, agent, or employee of a business committed the bribery or attempted bribery on behalf of the business and in accordance with the direction or authorization of a responsible official of the business, the business shall be chargeable with the conduct.

(d) Certification. Every bid submitted to and contract executed by the State, and every subcontract subject to Section 20-120 of the Code shall contain a certification by the contractor or the subcontractor, respectively, that the contractor or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any certifications required by this Section are false. A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

2. The contractor or subcontractor certifies that it is not barred from being awarded a contract under Section 50.5.

B. Felons

1. The Code provides:

Section 50-10. Felons. Unless otherwise provided, no person or business convicted of a felony shall do business with the State of Illinois or any State agency, or enter into a subcontract, from the date of conviction until 5 years after the date of completion of the sentence for that felony, unless no person held responsible by a prosecutorial office for the facts upon which the conviction was based continues to have any involvement with the business.

2. Certification. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder or contractor or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any of the certifications required by this Section are false.

RETURN WITH SUBCONTRACT

C. Debt Delinquency

1. The Code provides:

Section 50-11 and 50-12. Debt Delinquency.

The contractor or bidder or subcontractor, respectively, certifies that it, or any affiliate, is not barred from being awarded a contract or subcontract under the Code. Section 50-11 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it knows or should know that it, or any affiliate, is delinquent in the payment of any debt to the State as defined by the Debt Collection Board. Section 50-12 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it, or any affiliate, has failed to collect and remit Illinois Use Tax on all sales of tangible personal property into the State of Illinois in accordance with the provisions of the Illinois Use Tax Act. The bidder or contractor or subcontractor, respectively, further acknowledges that the CPO may declare the related contract void if this certification is false or if the bidder, contractor, or subcontractor, or any affiliate, is determined to be delinquent in the payment of any debt to the State during the term of the contract.

D. Prohibited Bidders, Contractors and Subcontractors

1. The Code provides:

Section 50-10.5 and 50-60(c). Prohibited bidders, contractors and subcontractors.

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-10.5 that no officer, director, partner or other managerial agent of the contracting business has been convicted of a felony under the Sarbanes-Oxley Act of 2002 or a Class 3 or Class 2 felony under the Illinois Securities Law of 1953 or if in violation of Subsection (c) for a period of five years from the date of conviction. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder, contractor, or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO shall declare the related contract void if any of the certifications completed pursuant to this Section are false.

E. Section 42 of the Environmental Protection Act

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-12 that the bidder, contractor, or subcontractor, is not barred from being awarded a contract or entering into a subcontract under this Section which prohibits the bidding on or entering into contracts with the State of Illinois or a State agency, or entering into any subcontract, that is subject to the Code by a person or business found by a court or the Pollution Control Board to have committed a willful or knowing violation of Section 42 of the Environmental Protection Act for a period of five years from the date of the order. The bidder or contractor or subcontractor, respectively, acknowledges that the CPO may declare the contract void if this certification is false.

The undersigned, on behalf of the subcontracting company, has read and understands the above certifications and makes the certifications as required by law.

<hr style="border: 0; border-top: 1px solid black; margin-bottom: 5px;"/> <p style="text-align: center;">Name of Subcontracting Company</p> <hr style="border: 0; border-top: 1px solid black; margin-bottom: 5px;"/>		
<hr style="border: 0; border-top: 1px solid black; margin-bottom: 5px;"/> <p style="text-align: center;">Authorized Officer</p>	<hr style="border: 0; border-top: 1px solid black; margin-bottom: 5px;"/> <p style="text-align: center;">Date</p>	

RETURN WITH SUBCONTRACT
SUBCONTRACTOR DISCLOSURES

I. DISCLOSURES

- A.** The disclosures hereinafter made by the subcontractor are each a material representation of fact upon which reliance is placed. The subcontractor further certifies that the Department has received the disclosure forms for each subcontract.

The CPO may void the bid, contract, or subcontract, respectively, if it is later determined that the bidder or subcontractor rendered a false or erroneous disclosure. A contractor or subcontractor may be suspended or debarred for violations of the Code. Furthermore, the CPO may void the contract.

B. Financial Interests and Conflicts of Interest

1. Section 50-35 of the Code provides that all subcontracts with a total value of \$50,000 or more, from subcontractors identified in Section 20-120 of the Code, shall be accompanied by disclosure of the financial interests of the subcontractor. This disclosed information for the subcontractor, will be maintained as public information subject to release by request pursuant to the Freedom of Information Act, filed with the Procurement Policy Board, and shall be incorporated as a material term of the Prime Contractor's contract. Furthermore, pursuant to this Section, the Procurement Policy Board may recommend to allow or void a contract or subcontract based on a potential conflict of interest.

The financial interests to be disclosed shall include ownership or distributive income share that is in excess of 5%, or an amount greater than 60% of the annual salary of the Governor, of the subcontracting entity or its parent entity, whichever is less, unless the subcontractor is a publicly traded entity subject to Federal 10K reporting, in which case it may submit its 10K disclosure in place of the prescribed disclosure. If a subcontractor is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. The disclosure shall include the names, addresses, and dollar or proportionate share of ownership of each person making the disclosure, their instrument of ownership or beneficial relationship, and notice of any potential conflict of interest resulting from the current ownership or beneficial interest of each person making the disclosure having any of the relationships identified in Section 50-35 and on the disclosure form.

The current annual salary of the Governor is \$177,412.00.

In addition, all disclosures shall indicate any other current or pending contracts, subcontracts, proposals, leases, or other ongoing procurement relationships the subcontracting entity has with any other unit of state government and shall clearly identify the unit and the contract, subcontract, proposal, lease, or other relationship.

2. Disclosure Forms. Disclosure Form A is attached for use concerning the individuals meeting the above ownership or distributive share requirements. A separate Disclosure Form A must be submitted with the bid for each individual meeting the above requirements. In addition, a second form (Disclosure Form B) provides for the disclosure of current or pending procurement relationships with other (non-IDOT) state agencies and a total ownership certification. **The forms must be included with each bid.**

C. Disclosure Form Instructions

Form A Instructions for Financial Information & Potential Conflicts of Interest

If the subcontractor is a publicly traded entity subject to Federal 10K reporting, the 10K Report may be submitted to meet the requirements of Form A. If a subcontractor is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. If a subcontractor is not subject to Federal 10K reporting, the subcontractor must determine if any individuals are required by law to complete a financial disclosure form. To do this, the subcontractor should answer each of the following questions. A "YES" answer indicates Form A must be completed. If the answer to each of the following questions is "NO", then the **NOT APPLICABLE STATEMENT** on the second page of Form A must be signed and dated by a person that is authorized to execute contracts for the subcontracting company. Note: These questions are for assistance only and are not required to be completed.

1. Does anyone in your organization have a direct or beneficial ownership share of greater than 5% of the bidding entity or parent entity? YES ___ NO ___
2. Does anyone in your organization have a direct or beneficial ownership share of less than 5%, but which has a value greater than 60% of the annual salary of the Governor? YES ___ NO ___
3. Does anyone in your organization receive more than 60% of the annual salary of the Governor of the subcontracting entity's or parent entity's distributive income? YES ___ NO ___

(Note: Distributive income is, for these purposes, any type of distribution of profits. An annual salary is not distributive income.)

4. Does anyone in your organization receive greater than 5% of the subcontracting entity's or parent entity's total distributive income, but which is less than 60% of the annual salary of the Governor? YES ___ NO ___

(Note: Only one set of forms needs to be completed per person per subcontract even if a specific individual would require a yes answer to more than one question.)

A "YES" answer to any of these questions requires the completion of Form A. The subcontractor must determine each individual in the subcontracting entity or the subcontracting entity's parent company that would cause the questions to be answered "Yes". Each form must be signed and dated by a person that is authorized to execute contracts for your organization. **Photocopied or stamped signatures are not acceptable.** The person signing can be, but does not have to be, the person for which the form is being completed. The subcontractor is responsible for the accuracy of any information provided.

If the answer to each of the above questions is "NO", then the **NOT APPLICABLE STATEMENT** on page 2 of Form A must be signed and dated by a person that is authorized to execute contracts for your company.

RETURN WITH SUBCONTRACT

Form B: Instructions for Identifying Other Contracts & Procurement Related Information

Disclosure Form B must be completed for each subcontract submitted by the subcontracting entity. *Note: Checking the NOT APPLICABLE STATEMENT on Form A does not allow the subcontractor to ignore Form B. Form B must be completed, checked, and dated or the subcontract will not be approved.*

The Subcontractor shall identify, by checking Yes or No on Form B, whether it has any pending contracts, subcontracts, leases, bids, proposals, or other ongoing procurement relationship with any other (non-IDOT) State of Illinois agency. If "No" is checked, the subcontractor only needs to complete the check box on the bottom of Form B. If "Yes" is checked, the subcontractor must list all non-IDOT State of Illinois agency pending contracts, subcontracts, leases, bids, proposals, and other ongoing procurement relationships. These items may be listed on Form B or on an attached sheet(s). Contracts with cities, counties, villages, etc. are not considered State of Illinois agency contracts and are not to be included. Contracts or subcontracts with other State of Illinois agencies such as the Department of Natural Resources or the Capital Development Board must be included.

ILLINOIS DEPARTMENT OF TRANSPORTATION

Form A Subcontractor: Financial Information & Potential Conflicts of Interest Disclosure

Subcontractor Name, Legal Address, City, State, Zip, Telephone Number, Email Address, Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). Subcontractors desiring to enter into a subcontract of a State of Illinois contract must disclose the financial information and potential conflict of interest information as specified in this Disclosure Form.

The current annual salary of the Governor is \$177,412.00.

DISCLOSURE OF FINANCIAL INFORMATION

1. Disclosure of Financial Information. The individual named below has an interest in the SUBCONTRACTOR (or its parent) in terms of ownership or distributive income share in excess of 5%, or an interest which has a value of more than 60% of the annual salary of the Governor.

FOR INDIVIDUAL (type or print information) NAME: ADDRESS Type of ownership/distributable income share: stock sole proprietorship Partnership other: (explain on separate sheet): % or \$ value of ownership/distributable income share:

2. Disclosure of Potential Conflicts of Interest. Check "Yes" or "No" to indicate which, if any, of the following potential conflict of interest relationships apply. If the answer to any question is "Yes", please attach additional pages and describe.

(a) State employment, currently or in the previous 3 years, including contractual employment of services. Yes ___ No ___

If your answer is yes, please answer each of the following questions.

1. Are you currently an officer or employee of either the Capitol Development Board or the Illinois State Toll Highway Authority? Yes ___ No ___

2. Are you currently appointed to or employed by any agency of the State of Illinois? If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, provide the name the State agency for which you are employed and your annual salary.

RETURN WITH SUBCONTRACT

3. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 100% of the annual salary of the Governor?
Yes ___ No ___

4. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or minor children entitled to receive (i) more than 15 % in the aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor?
Yes ___ No ___

(b) State employment of spouse, father, mother, son, or daughter, including contractual employment services in the previous 2 years.

Yes ___ No ___

If your answer is yes, please answer each of the following questions.

1. Is your spouse or any minor children currently an officer or employee of the Capitol Development Board or the Illinois State Toll Highway Authority?
Yes ___ No ___

2. Is your spouse or any minor children currently appointed to or employed by any agency of the State of Illinois? If your spouse or minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, provide the name of your spouse and/or minor children, the name of the State agency for which he/she is employed and his/her annual salary. _____

3. If your spouse or any minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 100% of the annual salary of the Governor?
Yes ___ No ___

4. If your spouse or any minor children are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or minor children entitled to receive (i) more than 15 % in the aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor?
Yes ___ No ___

(c) Elective status; the holding of elective office of the State of Illinois, the government of the United States, any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois currently or in the previous 3 years.
Yes ___ No ___

(d) Relationship to anyone holding elective office currently or in the previous 2 years; spouse, father, mother, son, or daughter.
Yes ___ No ___

(e) Appointive office; the holding of any appointive government office of the State of Illinois, the United States of America, or any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois, which office entitles the holder to compensation in excess of the expenses incurred in the discharge of that office currently or in the previous 3 years.
Yes ___ No ___

(f) Relationship to anyone holding appointive office currently or in the previous 2 years; spouse, father, mother, son, or daughter.
Yes ___ No ___

(g) Employment, currently or in the previous 3 years, as or by any registered lobbyist of the State government.
Yes ___ No ___

RETURN WITH SUBCONTRACT

(h) Relationship to anyone who is or was a registered lobbyist in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(i) Compensated employment, currently or in the previous 3 years, by any registered election or reelection committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

(j) Relationship to anyone; spouse, father, mother, son, or daughter; who was a compensated employee in the last 2 years by any registered election or re-election committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

3 Communication Disclosure.

Disclose the name and address of each lobbyist and other agent of the bidder or offeror who is not identified in Section 2 of this form, who is has communicated, is communicating, or may communicate with any State officer or employee concerning the bid or offer. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the process and throughout the term of the contract. If no person is identified, enter "None" on the line below:

Name and address of person(s): _____

RETURN WITH SUBCONTRACT

4. Debarment Disclosure. For each of the persons identified under Sections 2 and 3 of this form, disclose whether any of the following has occurred within the previous 10 years: debarment from contracting with any governmental entity; professional licensure discipline; bankruptcies; adverse civil judgments and administrative findings; and criminal felony convictions. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the procurement process and term of the contract. If no person is identified, enter "None" on the line below:

Name of person(s): _____

Nature of disclosure: _____

APPLICABLE STATEMENT

This Disclosure Form A is submitted on behalf of the INDIVIDUAL named on previous page. Under penalty of perjury, I certify the contents of this disclosure to be true and accurate to the best of my knowledge.

Completed by: _____ Date _____
Signature of Individual or Authorized Officer

NOT APPLICABLE STATEMENT

Under penalty of perjury, I have determined that no individuals associated with this organization meet the criteria that would require the completion of this Form A.

This Disclosure Form A is submitted on behalf of the SUBCONTRACTOR listed on the previous page.

_____ Date _____
Signature of Authorized Officer

RETURN WITH SUBCONTRACT

ILLINOIS DEPARTMENT OF TRANSPORTATION

Form B
Subcontractor: Other Contracts & Financial Related Information Disclosure

Form with fields: Subcontractor Name, Legal Address, City, State, Zip, Telephone Number, Email Address, Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). This information shall become part of the publicly available contract file. This Form B must be completed for subcontracts with a total value of \$50,000 or more, from subcontractors identified in Section 20-120 of the Code, and for all open-ended contracts.

DISCLOSURE OF OTHER CONTRACTS, SUBCONTRACTS, AND PROCUREMENT RELATED INFORMATION

1. Identifying Other Contracts & Procurement Related Information. The SUBCONTRACTOR shall identify whether it has any pending contracts, subcontracts, including leases, bids, proposals, or other ongoing procurement relationship with any other State of Illinois agency: Yes ___ No ___

If "No" is checked, the subcontractor only needs to complete the signature box on the bottom of this page.

2. If "Yes" is checked. Identify each such relationship by showing State of Illinois agency name and other descriptive information such as bid or project number (attach additional pages as necessary). SEE DISCLOSURE FORM INSTRUCTIONS:

THE FOLLOWING STATEMENT MUST BE CHECKED

Signature box with fields: Signature of Authorized Officer, Date

OWNERSHIP CERTIFICATION

Please certify that the following statement is true if the individuals for all submitted Form A disclosures do not total 100% of ownership

Any remaining ownership interest is held by individuals receiving less than \$106,447.20 of the bidding entity's or parent entity's distributive income or holding less than a 5% ownership interest.

Yes No N/A (Form A disclosure(s) established 100% ownership)



NOTICE TO BIDDERS

- 1. TIME AND PLACE OF OPENING BIDS.** Sealed proposals for the improvement described herein will be received by the Department of Transportation at the Harry R. Hanley Building, 2300 South Dirksen Parkway, in Springfield, Illinois until 10:00 o'clock a.m August 2, 2013. All bids will be gathered, sorted, publicly opened and read in the auditorium at the Department of Transportation's Harry R. Hanley Building shortly after the 10:00 a.m. cut off time.
- 2. DESCRIPTION OF WORK.** The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

**Contract No. 60W25
COOK County
Section 2013-007R
Project NHPP-000S(941)
Route FAI 90/94
District 1 Construction Funds**

Bridge removal and replacement, approach work, underpass and roadway lighting, retaining wall, traffic signals and other work located on I-90/94 on the Morgan Street Bridge at I-290 Congress Parkway (Circle Interchange) (SN016-1709) in Chicago.

- 3. INSTRUCTIONS TO BIDDERS.** (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.

(b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS.** This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to readvertise the proposed improvement, and to waive technicalities.

By Order of the
Illinois Department of Transportation

Ann L. Schneider,
Secretary

INDEX
FOR
Supplemental SPECIFICATIONS
AND RECURRING SPECIAL PROVISIONS

Adopted January 1, 2013

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS, frequently used RECURRING SPECIAL PROVISIONS, and LOCAL ROADS AND STREETS RECURRING SPECIAL PROVISIONS.

ERRATA Standard Specifications for Road and Bridge Construction (Adopted 1-1-12) (Revised 1-1-13)

SUPPLEMENTAL SPECIFICATIONS

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105 Control of Work	1
107 Legal Regulations and Responsibility to Public	2
202 Earth and Rock Excavation	4
211 Topsoil and Compost	5
407 Hot-Mix Asphalt Pavement (Full-Depth)	6
420 Portland Cement Concrete Pavement	10
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503 Concrete Structures	13
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701 Work Zone Traffic Control and Protection	22
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860 Master Controller	27
1006 Metals	28
1042 Precast Concrete Products	29
1073 Controller	30
1083 Elastomeric Bearings	31
1101 General Equipment	32
1106 Work Zone Traffic Control Devices	34

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The following RECURRING SPECIAL PROVISIONS indicated by an "X" are applicable to this contract and are included by reference:

CHECK SHEET #	PAGE NO.
1 X Additional State Requirements for Federal-Aid Construction Contracts (Eff. 2-1-69) (Rev. 1-1-10)	35
2 X Subletting of Contracts (Federal-Aid Contracts) (Eff. 1-1-88) (Rev. 5-1-93)	38
3 X EEO (Eff. 7-21-78) (Rev. 11-18-80)	39
4 Specific Equal Employment Opportunity Responsibilities Non Federal-Aid Contracts (Eff. 3-20-69) (Rev. 1-1-94)	49
5 Required Provisions - State Contracts (Eff. 4-1-65) (Rev. 1-1-13)	54
6 Asbestos Bearing Pad Removal (Eff. 11-1-03)	59
7 Asbestos Waterproofing Membrane and Asbestos Hot-Mix Asphalt Surface Removal (Eff. 6-1-89) (Rev. 1-1-09)	60
8 Haul Road Stream Crossings, Other Temporary Stream Crossings, and In-Stream Work Pads (Eff. 1-2-92) (Rev. 1-1-98)	61
9 Construction Layout Stakes Except for Bridges (Eff. 1-1-99) (Rev. 1-1-07)	62
10 X Construction Layout Stakes (Eff. 5-1-93) (Rev. 1-1-07)	65
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15 PCC Partial Depth Hot-Mix Asphalt Patching (Eff. 1-1-98) (Rev. 1-1-07)	77
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STATE OF ILLINOIS

SPECIAL PROVISIONS

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction" adopted January 1, 2012, the latest edition of the "Manual of Uniform Traffic Control Devices for Streets and Highways, the "Manual of Test Procedures for Materials" in effect on the date of invitation for bids, and the Supplemental Specifications and Recurring Special Provisions indicated on the Check Sheets included herein which apply to and govern the construction of FAI 90/94(I-90/94), Project NHPP-000S(941); Section 2013-007R, in Cook County, Contract 60W25 and in case of conflict with any part or parts of said specifications, the said special provisions shall take precedence and shall govern.

LOCATION OF PROJECT

The project is located along Morgan Street from north of Harrison Street to south of Van Buren Street. The gross and net length of the project is 1023.81 Feet (0.194 miles).

DESCRIPTION OF PROJECT

The work consists of the replacement of the Morgan Street Bridge (Structure Number 016-1709) over I-290 and the CTA Blue Line and part of the retaining wall (Structure Numbers 016-1724) along I-290 westbound. The roadway of Morgan Street will be reconstructed along with the intersections of Congress Parkway, WB I-290 Ramp, and Tilden Street. The WB I-290 Morgan Street exit ramp will be partially removed and reconstructed at the tie in of the intersection. In addition to the partial reconstruction of the ramp, there will be pavement widening along the right side of the exit ramp.

Work includes erosion control and protection, utility relocation of existing storm sewers and an existing water main, special waste excavation, temporary pavement for both the ramp and I-290, earth excavation and embankment, removal of existing improvements, new storm and combined sewers, curb and gutters, pavements, sidewalks, pavement marking and signage, roadway lighting, retaining wall, concrete abutments, steel furnishing and erection, bridge deck and railings, traffic control and protection, traffic signals, urban enhancements and all incidental and collateral work necessary to complete the improvements as shown on the plans and as described herein.

Work By Others:

- Utilities: Utility relocations and adjustments (by others). Reference STATUS OF UTILITIES TO BE ADJUSTED for additional information.
- CTA: CTA flagging and coordination. Reference CTA FLAGGING AND COORDINATION for additional information.

SOILS INFORMATION

Soil boring logs and generalized soil profiles are shown in the Plans for Morgan Street.

The report below is available for inspection at IDOT District 1, 201 W. Center Court, Schaumburg, Illinois.

Structure Geotechnical Report
Performed for the Morgan Street Over I-290 And CTA Bridge
Existing SN 016-2113, Proposed SN 016-1709
IDOT PTB 163-001 Cook County, Illinois
Prepared by:
Wang Engineering, Inc.
April 17, 2013

CONTRACTOR COOPERATION

The Contractor's attention is directed to the fact that other separate contracts may be under construction during the duration of this Contract. Adjacent contracts may consist of, but are not limited to projects near:

- Contract 60F63FAI 90/94 (Kennedy Expressway) at Ohio Street
- Contract 60W36 – Tunnel Bulkheading and Water Main (Circle Interchange)
- Contract 60W26 – Halsted Street Bridge at I-290 / Congress Pkwy and Harrison Street Bridge at EB I-90/94 (Circle Interchange)
- Contract 60W29 Peoria Street Bridge at I-290 / Congress Pkwy (Circle Interchange)
- And others.

The Contractor will be governed by Article 105.08 of the Standard Specifications.

The Contractor will coordinate proposed project start dates and sequence of construction with the Engineer and other Contractors to present an effective and timely schedule for successful completion of the project.

PROGRESS SCHEDULE

Description. Time is of the essence in this Contract. It may be necessary for the Contractor to work longer hours, use additional crews, and work during weekends in order to complete the work within the required time limit. The Contractor shall submit a Critical Path Method (CPM) Progress Schedule as described below for the Engineer's approval before the work can be started.

The Contractor will not be allowed any compensation for working longer hours or using extra shifts; and working on weekends or during Holidays; working during winter months, etc. to meet the specified Completion Date.

This work shall consist of preparing, revising and updating a detailed progress schedule based upon the Critical Path Method (CPM). This work shall also consist of performing time impact analysis of the progress schedule based upon the various revisions and updates as they occur.

Requirements. The software shall produce an electronic progress schedule for submission to the department that is 100% compatible with Primavera SureTrak 3.0 Project Manager, published by Primavera Systems, Inc.

Format. The electronic schedule format shall contain the following:

- a. Project Name: (Optional).
- b. Template: Construction.
- c. Type: SureTrak: Native file format for stand-alone contracts.
- d. Planning Unit: Days (calendar working).
- e. Number/Version: Original or updated number.
- f. Start Date: Not later than ten days after execution of the contract.
- g. Must Finish Date: Completion date for completion date contracts.
- h. Project Title: Contract number.
- i. Company Name: Contractor's name.

Calendars.

- a. Completion Date Contracts. The base calendar shall show the proposed working days of the week and the proposed number of work hours per day.

Schedule Development. The detailed schedule shall incorporate the entire contract time. The minimum number of activities shown on the schedule shall represent the work incorporating the pay items whose aggregate contract value constitutes 80 percent of the total contract value. These pay items shall be determined by starting with the pay item with the largest individual contract value and adding subsequent pay item contract values in descending order until 80 percent of the contract value has been attained. Any additional activities required to maintain the continuity of the schedule logic shall also be shown.

The following shall be depicted in the schedule for each activity:

- a. Activity Identification (ID) Numbers. The Contract shall utilize numerical designations to identify each activity. Numbering of activities shall be in increments of not less than ten digits.
- b. A description of the work represented by the activity (maximum forty-five characters). The use of descriptions referring to a percentage of a multi-element item (i.e., construct deck 50%) shall not be used. Separate activities shall be included to represent different elements of multi-element items (i.e., forms, reinforcing, concrete, etc.). Multiple activities with the same work description shall include a location as part of the description.
- c. Proposed activity duration shall be shown in whole days. The Contractor shall provide production rates to justify the activity duration. Schedule duration shall be contiguous and not interruptible.

The schedule shall indicate the sequence and interdependence of activities required for the prosecution of the work. The schedule logic shall not be violated.

Activities should be broken down such that each activity encompasses a single operation or tightly-integrated operations in a single, contiguous and continuous area of the project, with no activity exceeding \$200,000 without the consent of the Engineer.

Total Float shall be calculated as finish float. The schedule shall be calculated using retained logic. The Contractor shall not sequester float by calendar manipulations or extended duration. Float is not for the exclusive use or benefit of either the Department or the Contractor.

Tabular Reports.

- a. The following tabular reports will be required with each schedule submission:
 1. Classic Gantt
 2. Pert with Time Scale
- b. The heading of each tabular report shall include, but not be limited to, the project name, contract number, Contractor name, report date, data date, report title and page number.
- c. Each of the tabular reports shall also contain the following minimum information for each activity.
 1. Activity ID
 2. Activity Description
 3. Original Duration (calendar day/working day)
 4. Remaining Duration (calendar day/working day)
 5. Activity Description
 6. Early Start Date
 7. Late Start Date
 8. Early Finish Date
 9. Late Finish Date
 10. Percent Complete
 11. Total Float
 12. Calendar ID
 13. Work performed by DBE Subcontractors and Trainees shall be shown in the Gantt Report.

- d. Reports shall be printed in color on 11 in. x 17 in. (minimum) size sheets. The Classic Gantt shall show all columns, bars, column headings at the top, time scale at the top and shall show relationships.

Submission Requirements. The initial schedule shall be submitted prior to starting work but no later than five calendar days after execution of the contract. Updated schedules shall be submitted according to Article 108.02 except that as a minimum, updated schedules will be required at the 25, 50, and 75 percent completion points of the contract.

Updating.

- a. The Contractor shall not make any changes to the original duration, activity relationships, constraints, costs, add or delete activities, or alter the schedule's logic when updating the schedule.
- b. The originally approved baseline CPM schedule will be designated as the "Target Schedule" and shall only be changed based on a Change Order that extends the Contract duration. All updates will be plotted against the "Target Schedule." If the Contractor believes any such changes result in an overall increase in the contract time, the Contractor will immediately submit a request for extension of time along with the changed progress schedule and a detailed justification for the time extension request in accordance with Article 108.08.
- c. The updated information will include the original schedule detail and the following additional information:
 - 1. Actual start dates
 - 2. Actual finish dates
 - 3. Activity percent completion
 - 4. Remaining duration of activities in progress
 - 5. Identified or highlighted critical activities
- d. The Contractor shall submit scheduling documents in the same formats and number as indicated in this section.
- e. The Engineer shall withhold progress payments if the Contractor does not submit scheduled updates as required.

- f. Upon receipt of the CPM schedule update, the Engineer will review the schedule for conformance with the Contract Documents and degree of detail. The Engineer, within fourteen (14) Days after receipt of the Updated CPM Schedule and supporting documents, will approve or reject it with written comments. If the Updated CPM schedule is rejected, the Contractor must submit a Revised Updated CPM Schedule within seven (7) Days after the date of rejection.
- g. The updated progress schedule must accurately represent the Project's current status.

Contractor Changes to the Schedule.

The Contractor shall comply with the following requirements regarding proposed changes to the approved baseline CPM schedule:

- a. If the Contractor proposes to make any changes in the approved baseline CPM schedule, the Contractor shall notify the Engineer in writing, stating the reasons for the change, identifying each changed activity (including duration and interrelationships between activities) and providing a diskette of the proposed changed schedule. Every effort must be made by the Contractor to retain the original Activity ID numbers.
- b. The Engineer has the authority to approve or disapprove the proposed change in the baseline CPM schedule and shall do so in writing within ten (10) Days after receipt to the Contractor's submission.
- c. If the Engineer approves the change in the baseline. All monthly updates will be plotted against the new "Target Schedule".
- d. If the Engineer approves a portion of the change to the baseline CPM schedule, the Contractor shall submit a revised CPM schedule incorporating such change(s) within ten (10) Days after approval along with a written description of the change(s) to the schedule.

Recovery Schedule.

- a. The Contractor shall maintain an adequate work force and the necessary materials, supplies and equipment to meet the current approved baseline CPM schedule. In the event that the Contractor, in the judgment of the Engineer, is failing to meet the approved CPM schedule including any Contract milestones, the Contractor shall submit a recovery schedule.

- b. The recovery schedule shall set forth a plan to eliminate the schedule slippage (negative float). The plan must be specific to show the methods to achieve the recovery of time, i.e. increasing manpower, working overtime, weekend work, employing multiple shifts. All costs associated with implementing the recovery schedule shall be borne by the Contractor.
- c. Upon receipt of the CPM recovery schedule, the Engineer will review the schedule for conformance with the Contract Documents and degree of detail. The Engineer will approve the schedule or reject it with written comments within fourteen (14) Days of receipt of the recovery schedule and supporting documents. If the detailed CPM recovery schedule is rejected, the Contractor must submit a revised CPM recovery schedule within seven (7) Days of the date of rejection.

Revised Schedule.

The Engineer may direct the Contractor to revise the approved CPM schedule. Reasons for such direction may include, but are limited to, the following: (1) changes in the Work, (2) rephrasing of the Project or any phase, (3) a change in the duration of the Project or phase, and (4) acceleration of the Project or phase.

- a. The Engineer will direct the Contractor to provide a revised CPM schedule in writing.
- b. The Contractor will provide the revised CPM schedule within ten (10) Days of receipt of the Engineer's written direction.
- c. The Engineer has the authority, in its sole discretion, to approve or reject the revised CPM schedule and will do so in writing within ten (10) Days after receipt of the Contractor's submission. If the Engineer approves the revised schedule, such schedule will be designated the new "Target Schedule".

The schedule shall be submitted in the Sorted by Activity Layout (SORT4). The activities on the schedule shall be plotted using early start, late start, early finish, late finish and total finish.

For every schedule submission, the Contractor shall submit to the Engineer, four Windows XP compatible compact disks of all schedule data. Included on the disks shall be all of the tabular and graphic reports, network diagrams and bar chart data. Two copies shall be submitted on CD/R disks and two copies shall be submitted on CDD/RW disks. In addition, four plots of the CD/R disks will be approved initial or revised progress schedule for the contract. The approval will be documented by the Engineer on a corresponding plot of the schedule and returned to the Contractor.

Four copies of each schedule submission shall be printed in color on 11 in. x 17 in. (minimum) size sheets showing all columns, bars, column headings at the top, time scale at the top and showing relationships.

The schedule shall indicate the critical path to contract completion. Only one controlling item shall be designated at any point in time on the schedule.

Acceptance or approval of any progress schedule by the Engineer shall not be construed to imply approval of any particular method of construction, sequence of construction, any implied or stated rate of production. Acceptance will not act as a waiver of the obligation of the Contractor to complete the work in accordance with the contract proposal, plans and specifications, modify any rights or obligations of the Department as set forth in the contract, nor imply any obligation of a third party. Acceptance shall not be construed to modify or amend the contract or the time limit(s) therein. Acceptance shall not relieve the Contractor of the responsibility for the accuracy of any of the information included on the schedule. Failure of the Contractor to include in the schedule any element of work required for the performance of the contract, any sequence of work required by the contract, or any known or anticipated condition affecting the work shall not excuse the Contractor from completing all work required within the time limit(s) specified in the contract notwithstanding acceptance of the schedule by the Engineer.

Basis of Payment. This work will not be paid for separately, but shall be considered as included in the costs of the various items of work in the contract.

WINTER WORK

No adjustment will be made in the contract unit prices for any concrete if winter work is necessary to meet the required completion dates specified in the contract.

STAGING AND INTERCHANGE RESTRICTIONS

Prior to the actual beginning and completion of the various stages of construction and traffic protection, the Contractor will be required to provide lane closures and barricade systems, for preparation work such as pavement marking removal, temporary lane marking, placing temporary concrete barrier, relocating existing guardrail, etc. These lane closures and barricade systems, including barricades, drums, cones, lights, signs, flaggers etc. shall be provided in accordance with details in the plans and these Special Provisions and as approved by the Engineer. The cost of this work will not be paid for separately but shall be considered included in the contract lump sum price for **TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)**.

LANE AND RAMP CLOSURES

Prior to and after stage construction, temporary closures of I-290 will only be permitted at night during the allowable hours as listed in the Special Provision "Keeping the Expressway Open to Traffic".

For all ramp closures the Contractor shall furnish and install signage per District Detail TC-08, as directed by the Engineer.

The Contractor shall coordinate the work such that no two (2) adjacent entrance or exit ramps in one direction of the expressway are closed at the same time. The closing of ramps, which are used as the detour route for other roadways or ramps, is prohibited. Should the Contractor fail to completely open, and keep open, the ramps to traffic in accordance with the above limitations, the Contractor shall be liable to the Department for liquidated damages as noted under the Special Provision, "Failure to Open Traffic Lanes to Traffic".

Special Ramp Closure Restrictions

Under the Maintenance of Traffic (MOT) Plan for this project, the Contractor will be permitted to close the following lanes and/or ramps for extended time periods as noted below:

Stages 1-3

- WB I-290 to Morgan Street Exit Ramp - The Contractor will be permitted to close this ramp for the duration of construction. Prior to closure, Detour Routing as noted in the plans or as approved by the Engineer shall be in effect.

The Contractor shall submit to the Department two (2) weeks ahead of time, in writing, the starting date for each of the extended ramp and/or lane closures. Approval from the Department is required prior to closing the ramp and/or lanes. Should the Contractor fail to complete the work and reopen the ramp to traffic within the allowable time limit, the Contractor shall be liable to the Department for liquidated damages as noted under FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC

TRAFFIC STAGING

The following is a brief description of the traffic staging, which will be required from the Contractor during the reconstruction of the expressway. The following description shall be correlated with the Maintenance of Traffic (MOT) details located in the plans and these Special Provisions.

This suggested sequence of operations and summary for Traffic Staging does not, nor is it intended to, depict all the work that will be required by the Contractor for the maintenance of traffic during this Contract. This summary is given as an aid and guide for the Contractor's use to establish the necessary guidelines to insure a safe and as smooth as possible traffic operation during the duration of the Contract.

Stage 1 (SN 016-1709: East Substructure Construction)

- The construction of the Morgan Street Bridge will be staged. The east half of the bridge will be constructed first. The demolition and reconstruction of north & south piers and superstructure shall be coordinated with the CTA. CTA track closures are allowed during off-peak hours only. All CTA track closures shall be coordinated and performed in accordance to the discretion of the CTA.
- Install temporary concrete barrier wall as shown in the structural plans to locate construction work zone on the east half of existing Morgan Street Bridge.
- Install temporary supports at required locations per structural plans.
- Coordinate with contractor removing and replacing existing COMED Ductbank. The removal and replacement of the existing utility shall be coordinated and at the discretion of COMED Remove, relocate and reconstruct the riser shaft and water main connection pipes. The water main shutoff, relocation and construction of water main and riser shaft shall be as specified in the water main replacement and structural plans and per the special provisions.
- Partially remove existing Morgan Street exit ramp.
- Construct the Morgan Street exit ramp. Work includes but not limited to pavement, curb and gutter, drainage, and erosion control.
- Remove median concrete barriers on the inside shoulders along EB and WB I-290.
- Install proposed overhead bridge mounted sign on Racine Ave bridge structure prior to the removal of the existing overhead bridge mounted sign on Morgan St bridge structure. Installation shall be completed during non-peak hours.
- Remove existing Morgan Street Bridge on the east side of stage removal line as shown in structural plans. Removal includes superstructure, piers, footing, and/or piles within limits as specified in the structural plans and special provisions. Remove any abandoned CTA foundations interfering with the proposed north abutment, approach construction and proposed utility work.
- Drill and cast drilled shafts for piers and abutments as shown in footing layout.

- Construct the east half of the piers 1 (south) and 2 (north) as shown in structural plans.
- Construct the north and south abutments as shown in structural plans.
- Erect beams 7 thru 12 and construct all appurtenance superstructure work upon completion of beam erection as specified in stage I construction shown in the structural plans.
- Construct the east half of the north and south pavement approaches.
- Construct retaining wall 5 (SN 016-1724) limits as shown in the structural plans. The construction of retaining wall 5 (SN 016-1724) should be coordinated with the riser shaft and water main connection construction.
- Replace concrete barrier wall (special) and provide patching along the inside shoulders along EB and WB I-290. Work shall be completed during non-peak hours utilizing night time closure as required.
- Remove and reconstruct the east half of Morgan Street and Tilden Street intersection pavement, sidewalk, ADA ramps, drainage and curb and gutter. Work performed shall be per standard 701701.
- Remove and reconstruct the east half of the Morgan Street and Congress Parkway intersection pavement, driveway at UIC parking lot #9, sidewalk, ADA ramps, drainage and curb and gutter. Work performed shall be per standard 701701.
- Install City of Chicago conduits.

Stage 2 (SN 016-1709: West Substructure Construction)

- Install temporary concrete barrier wall on the previously constructed east half of the bridge as shown in the structural plans.
- Open all sidewalk along east portion of work to pedestrian traffic. Sidewalk must be complete and continuous along the entire project limits in order to allow uninterrupted pedestrian access to the reopened Morgan Street entrance to the CTA Blue Line station. Contractor must include appropriate protections for pedestrians within work zone.
- Coordinate with the contractor relocating the COMED ductbanks to the newly constructed east half of the bridge as shown in the plan. The removal and replacement of existing utility shall be coordinated and at the discretion of .
- Remove existing Morgan Street Bridge on the west side of stage removal line as shown in structural plans. Removal includes superstructure, piers, footing, and/or piles within limits as specified in the structural plans and special provisions. Remove any abandoned CTA foundations interfering with the proposed north abutment, approach construction and proposed utility work.
- Continue to drill and cast drilled shafts and construction of abutments as shown in footing layout.

- Construct the remaining west half of the piers 1 (south), 2 (north) and abutments as shown in structural plans.
- Erect beams 1 thru 6 and construct all appurtenance superstructure work upon completion of beam erection as specified in stage I construction shown in the structural plans.
- Construct the west half of the north and south pavement approaches.
- Replace concrete barrier wall (special) and provide patching along the inside shoulders along EB and WB I-290. Work shall be completed during non-peak hours utilizing night time closure as required.
- The construction of Congress Parkway includes but not limited to pavement, sidewalk, ADA ramps, drainage, curb and gutter and knee wall (special) from the west end of project limit to the beginning of the curb return. Sub-stage the construction of Congress Parkway to minimize the duration of the closures. Work performed shall be per standard 701601 to accommodate traffic when possible.
- Remove and reconstruct the southwest quadrant of Morgan Street and Tilden Street intersection the pavement, sidewalk, ADA ramps, drainage and curb and gutter. Work performed shall be per standard 701701.

Stage 3

- Remove Morgan Street Bridge north and south existing. Limits of removals as specified in structural plans and/or special provisions.
- Remove and reconstruct the northwest quadrant of Morgan Street and Tilden Street intersection pavement, sidewalk, ADA ramps, drainage and curb and gutter. Work performed shall be per standard 701701.
- Construct the outside shoulders along WB I-290 and EB I-290.
- Install concrete barrier, single face, 42 inch height along the outside shoulder of EB I-290.
- Re-grade the embankment along WB and EB I-290.
- Install all associated lighting, underpass lighting and ITS as specified in the plans.
- The installation of the ITS detector loops shall utilize night time dual lane closures. The two inside lanes will need to be closed together and alternated with the two outside lanes being closed together. The closures shall be per Standards 701422 and/or 701446 (not shown in staging plans).
- Install final striping and signing per pavement marking and signing plans.
- Install traffic signal and appurtenances.
- Open Morgan Street and Morgan Street exit ramp to vehicular traffic after all work completed.

MAINTENANCE OF ROADWAYS

Effective: September 30, 1985

Revised: November 1, 1996

Beginning on the date that work begins on this project, the Contractor shall assume responsibility for normal maintenance of all existing roadways within the limits of the improvement. This normal maintenance shall include all repair work deemed necessary by the Engineer, but shall not include snow removal operations. Traffic control and protection for maintenance of roadways will be provided by the Contractor as required by the Engineer.

If items of work have not been provided in the contract, or otherwise specified for payment, such items, including the accompanying traffic control and protection required by the Engineer, will be paid for in accordance with Article 109.04 of the Standard Specifications.

RESTRICTION ON WORKING DAYS AFTER A COMPLETION DATE

All temporary lane closures *on arterial streets* during the period governed by working days after a completion date will not be permitted during the hours of 6:00 a.m. to 9:00 a.m. and 3:00 p.m. to 6:00 p.m. Monday through Friday.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

Failure to Open Traffic Lanes to Traffic: Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified above, the Contractor shall be liable and shall pay to the Department the amount of \$250 per lane blocked, not as a penalty but as liquidated and ascertained damages, for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. The Department may deduct such damages from any monies due the Contractor. These damages shall apply during the period governed by working days after a completion date and any extensions of that contract time.

FAILURE TO COMPLETE THE WORK ON TIME

Effective: September 30, 1985

Revised: January 1, 2007

Should the Contractor fail to complete the work on or before the completion date as specified in the Special Provision for "Completion Date Plus Working Days", or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of \$ 2,300, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, twenty-four hours later.

COMPLETION DATE PLUS WORKING DAYS

Revise Article 108.05 (b) of the Standard Specifications as follows:

"When a completion date plus working days is specified, the Contractor shall complete all contract items and safely open all roadways to traffic by 11:59 PM on March 31, 2014 except as specified herein.

"All sidewalk along east portion of work must be opened to pedestrian traffic on or before March 1, 2014. Sidewalk must be complete and continuous along the entire project limits in order to allow uninterrupted pedestrian access to the reopened Morgan Street entrance to the CTA Blue Line station."

The Contractor will be allowed to complete all clean-up work and punch list items within 10 working days after the completion date for opening the roadway to traffic. Under extenuating circumstances the Engineer may direct that certain items of work, not affecting the safe opening of the roadway to traffic, may be completed within the working days allowed for cleanup work and punch list items. Temporary lane closures for this work may be allowed at the discretion of the Engineer.”

Article 108.09 or the Special Provision for “Failure to Complete the Work on Time”, if included in this contract, shall apply to both the completion date and the number of working days.

SUBMITTALS

There are elements of construction that may require long lead times between order and delivery to the project site for installation. The Contractor must prioritize timely submittals of shop drawings to minimize any delays in project execution.

Shop drawings for structural steel that is required to be galvanized must be submitted within one (1) week of the award. The submittal must be complete and include information on the steel as well as materials and processes proposed for galvanization. No additional compensation and no extension of calendar days will be made due to delays in receiving structural steel to the project area because of incomplete or delayed shop drawing submittals.

The Contractor shall provide notice to the Engineer concerning shop drawing submittal schedules and when shop drawing submittal deadlines may be delayed.

STORM SEWERS & SEWER CONNECTIONS TO CITY OF CHICAGO SEWERS

Effective: September 30, 1985

Revised: January 01, 2007

This work consists of constructing storm sewers or sewer connections to City of Chicago sewers, in accordance with Section 550 of the Standard Specifications and the details shown in the plans at the locations shown on the plans.

All storm sewers and sewer connections 21 inches (525 mm) in diameter and smaller shall be best quality tile socket pipe conforming to the specifications for Extra Strength Clay Pipe, ASTM C 700, except as otherwise specified on the plans. Sewer pipes shall be gasketed in such a manner as to produce a compression type joint conforming to the requirements of ASTM C 425.

All storm sewer 24 inches (600 mm) in diameter or larger shall be reinforced concrete pipe conforming to the requirements of C-76, Class-III, wall "B" with "O-Ring" joints. Joints for catch basin and inlet connections shall be packed with oakum, caulked and beveled off with portland cement mortar.

Basis of Payment. This work will be measured and paid for at the contract unit price per foot (meter) for STORM SEWER in accordance with Articles 550.09 and 550.10 of the Standard Specifications.

AGGREGATE FOR CONCRETE BARRIER (D-1)

Effective: March 11, 2004

Revised: January 24, 2008

Add the following paragraph to Article 637.02 of the Standard Specifications:

“The coarse aggregate to be used in the concrete barrier walls shall conform to the requirement for coarse aggregate used in Class BS concrete according to Article 1004.01(b), paragraph 2.”

TRAFFIC CONTROL AND PROTECTION (ARTERIALS)

Effective: February 1, 1996

Revised: March 1, 2011

Specific traffic control plan details and Special Provisions have been prepared for this contract. This work shall include all labor, materials, transportation, handling and incidental work necessary to furnish, install, maintain and remove all traffic control devices required as indicated in the plans and as approved by the Engineer.

When traffic is to be directed over a detour route, the Contractor shall furnish, erect, maintain and remove all applicable traffic control devices along the detour route according to the details shown in the plans.

Method of Measurement: All traffic control (except Traffic Control and Protection (Expressways)) and temporary pavement markings) indicated on the traffic control plan details and specified in the Special Provisions will be measured for payment on a lump sum basis.

Basis of Payment: All traffic control and protection will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (SPECIAL).

Temporary pavement markings will be paid for separately unless shown on a Standard.

TRAFFIC CONTROL PLAN

Effective: September 30, 1985

Revised: January 1, 2007

Traffic Control shall be according to the applicable sections of the Standard Specifications, the Supplemental Specifications, the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways", any special details and Highway Standards contained in the plans, and the Special Provisions contained herein.

Special attention is called to Article 107.09 of the Standard Specifications and the following Highway Standards, Details, Quality Standard for Work Zone Traffic Control Devices, Recurring Special Provisions and Special Provisions contained herein, relating to traffic control.

The Contractor shall contact the District One Bureau of Traffic at least 72 hours in advance of beginning work.

STANDARDS: 701101, 701106, 701301, 701311, 701400, 701401, 701402, 701406, 701411, 701421, 701422, 701423, 701446, 701451, 701501, 701601, 701701, 701801, 701901, 704001

DETAILS: Maintenance of Traffic – General Notes, Narrative, Typical Section, Stage 1a, 1b, 2 and 3, TC-08, TC-10, TC-12, TC-21, TC-24, TC-27 and MUTCD TA-36.

SPECIAL PROVISIONS:

Traffic Control Plan,

- Traffic Control and Protection (Arterials),
- Public Convenience and Safety,
- Keeping the Expressway Open to Traffic,
- Failure to Open Traffic Lanes to Traffic
- Traffic Control Surveillance (Expressways),
- Temporary Information Signing,
- Traffic Control for Work Zone Areas,
- Traffic Control and Protection Expressways,
- Staging and Interchange Restrictions,
- Pavement Marking Removal (BDE),
- Traffic Control Deficiency Deduction (BDE)

ADJUSTMENTS AND RECONSTRUCTIONS

Effective: March 15, 2011

Revise the first paragraph of Article 602.04 to read:

“602.04 Concrete. Cast-in-place concrete for structures shall be constructed of Class SI concrete according to the applicable portions of Section 503. Cast-in-place concrete for pavement patching around adjustments and reconstructions shall be constructed of Class PP-1 concrete, unless otherwise noted in the plans, according to the applicable portions of Section 1020.”

Revise the third, fourth and fifth sentences of the second paragraph of Article 602.11(c) to read:

“Castings shall be set to the finished pavement elevation so that no subsequent adjustment will be necessary, and the space around the casting shall be filled with Class PP-1 concrete, unless otherwise noted in the plans, to the elevation of the surface of the base course or binder course. HMA surface or binder course material shall not be allowed. The pavement may be opened to traffic according to Article 701.17(e)(3)b.”

Revise Article 603.05 to read:

“603.05 Replacement of Existing Flexible Pavement. After the castings have been adjusted, the surrounding space shall be filled with Class PP-1 concrete, unless otherwise noted in the plans, to the elevation of the surface of the base course or binder course. HMA surface or binder course material shall not be allowed. The pavement may be opened to traffic according to Article 701.17(e)(3)b.”

Revise Article 603.06 to read:

“603.06 Replacement of Existing Rigid Pavement. After the castings have been adjusted, the pavement and HMA that was removed, shall be replaced with Class PP-1 concrete, unless otherwise noted in the plans, not less than 9 in. (225 mm) thick. The pavement may be opened to traffic according to Article 701.17(e)(3)b.

The surface of the Class PP concrete shall be constructed flush with the adjacent surface.”

Revise the first sentence of Article 603.07 to read:

“603.07 Protection Under Traffic. After the casting has been adjusted and the Class PP concrete has been placed, the work shall be protected by a barricade and two lights according to Article 701.17(e)(3)b.”

COARSE AGGREGATE FOR BACKFILL, TRENCH BACKFILL AND BEDDING (D-1)

Effective: November 01, 2011

This work shall be according to Section 1004.05 of the Standard Specifications except for the following:

Reclaimed Asphalt Pavement (RAP) may be blended with gravel, crushed gravel, crushed stone crushed concrete, crushed slag, chats, crushed sand stone or wet bottom boiler slag. The RAP materials shall be crushed and screened. Unprocessed RAP grindings will not be permitted. The RAP shall be uniformly graded and shall pass the 1.0 in. (25 mm) screen. When RAP is blended with any of the coarse aggregate listed above, the blending shall be done mechanically with calibrated feeders. The feeders shall have an accuracy of ± 2.0 percent of the actual quantity of material delivered. The final blended product shall not contain more than 40 percent by weight RAP.

The coarse aggregate listed above shall meet CA 6 and CA 10 gradations prior to being blended with the processed and uniformly graded RAP.

CTA FLAGGING AND COORDINATION

All work to be done by the Contractor on, over, or in close proximity of the CTA (Chicago Transit Authority) right-of-way shall be performed according to Article 107.12 of the Standard Specifications and the following additional CTA requirements:

1. The CTA's Representative for this project will be:

Mr. David Heard
Manager, Construction Management Oversight
(312) 681-3862

2. NOTIFICATION TO CTA

- A. After the letting of the contract and prior to performing any work, the CTA Representative shall be notified by the Department to attend the preconstruction meeting. In this meeting, the Contractor shall confer with the CTA's Representative regarding the CTA's requirements for the protection of clearances, operations and safety.
- B. Prior to the start of any work on or over the CTA's right-of-way, the Contractor shall meet with the CTA Representative to determine his requirements for flagmen and all other necessary items related to the work activities on, over and next to the CTA facilities and to receive CTA's approval for the Contractor's proposed operations.
- C. The Contractor shall notify the CTA Representative 72-hours in advance of the time he intends to enter upon the CTA right-of-way for the performance of any work.
- D. Construction activities could require temporary closures of one of the active CTA tracks. Single track operations must be requested at least five (5) weeks in advance of desired track closure periods. The CTA will, at their discretion alone, grant temporary closures provided that all CTA requirements are met by the Contractor. The requested track closures will need to be coordinated with other CTA operations, construction and maintenance activities or other time periods that may not allow track closures.

3. PROTECTION OF THE CTA TRAFFIC:

- A. The CTA will be operating trains during the construction of this project. The rail operations are 24 hours per day, seven days per week.
- B. The Contractor shall, at all times, take special care to conduct his operations over, under, adjacent to, or adjoining the CTA facilities in such a manner as to prevent settlement, damage or displacement or damage to any CTA structures, equipment, tracks or portions thereof, and to prevent interruption of train service.
- C. Any damage to the tracks or other CTA facilities caused by the Contractor's operations shall be replaced or repaired by the CTA at the Contractor's expense. Repair costs paid by the Contractor will not be reimbursed.

4. REIMBURSEMENT OF COSTS:

- A. The cost of all flagmen, engineering inspection, switchmen, and other workmen furnished by the CTA and authorized by the Resident Engineer shall be paid for directly to the CTA by the contractor.
- B. The costs associated with temporary closures granted and established by the CTA shall be paid for directly to the CTA by the Contractor.
- C. The amount paid to the Contractor shall be the amount charged to the Contractor for all authorized CTA charges including CTA additive rates audited and accepted by the Department, according to Article 107.12 and Article 109.05 of the Standard Specifications.
- D. Following approval of the CTA invoices by the Department, the Contractor shall pay all monies to the CTA as invoiced and shall submit to the Department certified and notarized evidence of the amount of payments. No overhead or profit will be allowed on these payments.
- E. The Department will not be liable for any delays by the CTA in providing flagmen, establishing track closures or other service provided by the CTA and identified within this special provision.

5. Whenever any work, such as temporary shoring and erection procedures for spans over the CTA track, in the opinion of the CTA's inspector, may affect the safety of the trains and the continuity of the CTA's operations, the methods of performing such work shall first be submitted to the CTA for approval. If operations by the Contractor during construction are determined by the CTA's inspector to be hazardous to the CTA's operations, the Contractor shall suspend such work until reasonable remedial measures, and / or alternate methods, satisfactory to the CTA, are taken. Such remedial measures may include obtaining the services of the CTA personnel so that adequate protection may be provided.

6. CTA OPERATING REQUIREMENTS:

Operating requirements of the CTA, while work on this project is in progress, are as follows:

- A. Work that is adjacent to or over the CTA operating tracks, requiring CTA flagmen, is to be done during the following hours:

Monday through Saturday, inclusive – 7:00 p.m. to 5:00 a.m.
Sunday 12:00 a.m. to Monday 5:00 a.m.

- B. As much work as possible is to be done under normal CTA operating conditions (under traffic) without disruption of train movements. A maximum interruption of service to the CTA traffic of 15 minutes or as agreed upon with the CTA will be allowed. No interruption to CTA service will be allowed unless approved in writing by the CTA. The CTA has indicated during overnight periods, train headways are between fifteen (15) and thirty (30) minutes.
- C. In order to request single track operation (taking one track out of service), the Contractor, through the Resident Engineer, shall notify the CTA Representative a minimum of five (5) weeks in advance of the proposed interruptions.
- D. The CTA has indicated that single track operations will be allowed to take place during overnight and weekend periods only. The CTA considers the overnight period as 22:00 hours (10:00 p.m.) to 4:00 hours (4:00 a.m.). A weekend period is considered as 22:00 hours (10:00 p.m.) on Friday to 4:00 hours (4:00 a.m.) on Monday.
- E. A maximum of six (6) weekend track closures (with single track operation) will be allowed by the CTA. A maximum of six (6) additional overnight track closures (with single track operations) will be allowed by the CTA.
- F. Interruptions will be provided solely at the CTA discretion, depending upon the transit service demands for special events and possible conflicts with prior commitments to other work scheduled on the same route.
- G. No more than one service interruption will be allowed simultaneously on this CTA line. For this reason, the Contractor shall plan all track closures with the CTA prior to the start of work. The track closures can then be identified as major milestones for all parties to be aware of for Contractor operations.
- H. If the Contractor is unable to return the CTA track to normal operation on time, liquidated damages shall be paid directly to the CTA by the Contractor as noted below:

From 1 Minute to 29 Minutes Delay - \$5,000.00

From 30 Minutes through 59 Minutes Delay – an additional \$5,000.00

For Each Additional Hour or Fraction Thereof - \$30,000.00 per hour

6. Pedestrian traffic to the CTA facility entrance at Morgan shall be prohibited during the duration of the project. All barricades and closures on Morgan Street are to be installed and maintained by the Contractor. The CTA will install necessary signage within the CTA station facility. The closure of the station must be coordinated with the CTA at least twenty-eight (28) days prior to closure for Contractor operations.
7. Access control of the CTA Right-of-Way must be maintained at all times. This includes eliminating openings directly to the Right-of-Way where existing median barriers are to be removed. All planned removals of existing access control must be coordinated with the CTA, with plans for counter measures provided to the CTA at least three (3) weeks prior to removals.
8. A notice of at least three (3) weeks shall be given to the CTA prior to any beam removal or replacement which will cause interruption to the CTA facilities and service.
9. Simultaneous work on two piers that will require flagmen and affect the train operation shall not be allowed. Work, which will require flagmen, shall be limited to only one side of the track at a time.
10. Two flagmen will be required for each direction of train traffic for any work within the CTA facilities.
11. CTA shall have access to all storage tracks and unrestricted train operation over special holidays and events as indicated below:

One of the special holidays is the "Fourth of July". Please visit the City of Chicago web site at <http://cityofchicago.org> for complete information and times.

One of the special holidays is the "Taste of Chicago". Please visit the Taste of Chicago web site at <http://www.tasteofchicago.us> for complete information and times.

Dates for other special holidays and events such as conventions, auto shows, World Series, etc. if and when it happens, will be given to the Department whenever CTA finds out about it, during the preconstruction meeting or 30 days in advance of the construction, if possible, as requested by the Department.
12. The Contractor will be required to take all precautions to avoid debris, concrete and other materials falling onto the CTA right-of-way.

13. OTHER SPECIAL CONDITIONS:

- A. **The Contractor is warned of the presence of an electrified third rail (600 volts DC) and moving trains on the CTA tracks and shall take all the necessary precautions to prevent damage to life or property through contact with the electrical or operating system.**
- B. **The Contractor is also warned that any contact with the electrified third rail may result in a severe burn or death. Safety precautions such as insulating hoods or covers, approved by CTA, shall be provided by the Contractor to cover that section of the third live rail adjacent to the work.**
- C. Safety Training: All employees of the Contractor or his Subcontractors who are required to work upon or adjacent to the CTA's operating tracks shall be required to attend and provide evidence of completion of a right-of-way safety training course administered by the CTA.
- D. Arrangements for the safety training course shall be the Contractor's responsibility. Contact the CTA representative to arrange for the safety course.
- E. The cost of the course is \$200.00 per person, payable to the CTA prior to taking the course. The cost of this course and the employee's time for the course shall be considered incidental to the cost of the contract. The course is one day long, from 8:00 a.m. to 4:00 p.m.
- F. The Contractor, his Subcontractors, and all of his employees who are required to work on or around the CTA's operating tracks shall wear CTA type safety vest.

14. Rapid Transit Clearances:

The Contractor shall perform his work in a manner that provides adequate clearance to the CTA tracks. The clearances shall not be less than the following for safe passage of trains.

- 7'-2" (2.18 m) horizontal to the center line of the nearest track
- 6'-1" (1.85 m) horizontal to the center line of the nearest track for short distances.
- 14'-6" (4.42 m) vertical from the top of the high running rail.

15. Protective Shield

- A. The Contractor shall furnish, install, and later remove a protective shield to protect the CTA traffic from damage due to falling material and objects during construction.

The protective shield may be a platform, a net, or any other Department approved structure.

- B. A minimum vertical clearance of 14'-6" (4.42 m) above the high running rail the CTA tracks shall be provided at all times.
- C. Any protective shield required, as indicated on the plans and the supporting members shall be designed to sustain a load of 200 pounds per square foot in addition to its own weight.

Drawings and design calculations for the protective shield shall be stamped by an Illinois Licensed Structural Engineer and shall be submitted to the Department for approval. The protective shield shall be constructed only after the Department has approved the drawings and the design.

- 16. The Contractor shall be required to provide a schedule for material removal, delivery of new material, crane operation over and around the tracks and a schedule for access of workmen to the construction site.

DRAINAGE AND INLET PROTECTION UNDER TRAFFIC (DISTRICT 1)

Effective: April 1, 2011

Revised: April 2, 2011

Add the following to Article 603.02 of the Standard Specifications:

- " (i) Temporary Hot-Mix Asphalt (HMA) Ramp (Note).....
1030
- (j) Temporary Rubber Ramps (Note 2)

Note 1. The HMA shall have maximum aggregate size of 3/8 in. (95 mm).

Note 2. The rubber material shall be according to the following.

Property	Test Method	Requirement
Durometer Hardness, Shore A	ASTM D 2240	75 ±15
Tensile Strength, psi (kPa)	ASTM D 412	300 (2000) min
Elongation, percent	ASTM D 412	90 min
Specific Gravity	ASTM D 792	1.0 - 1.3
Brittleness, °F (°C)	ASTM D 746	-40 (-40)''

Revise Article 603.07 of the Standard Specifications to read:

“ **603.07 Protection Under Traffic.** After the casting has been adjusted and the Class PP concrete has been placed, the work shall be protected by a barricade and two lights according to Article 701.17(e)(3)b.

When castings are under traffic before the final surfacing operation has been started, properly sized temporary ramps shall be placed around the drainage and/or utility castings according to the following methods.

- (a) Temporary Asphalt Ramps. Temporary hot-mix asphalt ramps shall be placed around the casting, flush with its surface and decreasing to a featheredge in a distance of 2 ft (600 mm) around the entire surface of the casting.
- (b) Temporary Rubber Ramps. Temporary rubber ramps shall only be used on roadways with permanent posted speeds of 40 mph or less and when the height of the casting to be protected meets the proper sizing requirements for the rubber ramps as shown below.

Dimension	Requirement
Inside Opening	Outside dimensions of casting + 1 in. (25 mm)
Thickness at inside edge	Height of casting ± 1/4 in. (6 mm)
Thickness at outside edge	1/4 in. (6 mm) max.
Width, measured from inside opening to outside edge	8 1/2 in. (215 mm) min

Placement shall be according to the manufacturer's specifications.

Temporary ramps for castings shall remain in place until surfacing operations are undertaken within the immediate area of the structure. Prior to placing the surface course, the temporary ramp shall be removed. Excess material shall be disposed of according to Article 202.03."

EMBANKMENT 1

Effective: March 01, 2011

Description. This work shall be according to Section 205 of the Standard Specifications except for the following.

Material. All material shall be approved by the District Geotechnical Engineer. The proposed material must meet the following requirements.

- a) The laboratory Standard Dry Density shall be a minimum of 90 lb/cu ft (1450 kg/cu m) when determined according to AASHTO T 99 (Method C).
- b) The organic content shall be less than ten percent determined according to AASHTO T 194 (Wet Combustion).
- c) Soils which demonstrate the following properties shall be restricted to the interior of the embankment and shall be covered on both the sides and top of the embankment by a minimum of 3 ft (900 mm) of soil not considered detrimental in terms of erosion potential or excess volume change.
 - 1) A grain size distribution with less than 35 percent passing the number 75 um (#200) sieve.
 - 2) A plasticity index (PI) of less than 12.
 - 3) A liquid limit (LL) in excess of 50.
- d) Reclaimed asphalt shall not be used within the ground water table or as a fill if ground water is present.

CONSTRUCTION REQUIREMENTS

Samples. Embankment material shall be sampled, tested, and approved before use. The contractor shall identify embankment sources, and provide equipment as the Engineer requires, for the collection of samples from those sources. Samples will be furnished to the Geotechnical Engineer a minimum of three weeks prior to use in order that laboratory tests for approval and compaction can be performed. Embankment material placement cannot begin until tests are completed and approval given.

Placing Material. In addition to Article 202.03, broken concrete, reclaimed asphalt with no expansive aggregate, or uncontaminated dirt and sand generated from construction or demolition activities shall be placed in 6 inches (150 mm) lifts and disked with the underlying lift until a uniform homogenous material is formed. This process also applies to the overlaying lifts. The disk must have a minimum blade diameter of 24 inches (600 mm).

When embankments are to be constructed on hillsides or existing slopes that are steeper than 3H:1V, steps shall be keyed into the existing slope by stepping and benching as shown in the plans or as directed by the engineer.

Compaction. Soils classification for moisture content control will be determined by the Soils Inspector using visual field examination techniques and the IDH Textural Classification Chart.

When tested for density in place each lift shall have a maximum moisture content as follows.

- a) A maximum of 110 percent of the optimum moisture for all forms of clay soils.
- b) A maximum of 105 percent of the optimum moisture for all forms of clay loam soils.

Stability. The requirement for embankment stability in Article 205.04 will be measured with a Dynamic Cone Penetrometer (DCP) according to the test method in the IDOT Geotechnical Manual. The penetration rate must be equal or less than 1.5 inches (38 mm) per blow.

Basis of Payment. This work will not be paid separately but will be considered as included in the various items of excavation.

BITUMINOUS PRIME COAT FOR HOT-MIX ASPHALT PAVEMENT (FULL DEPTH) (D-1)

Effective: May 01, 2007

Revise Article 407.06(b) of the Standard Specifications to read:

“A bituminous prime coat shall be applied between each lift of HMA according to Article 406.05(b) at a rate of 0.02 to 0.05 gal/sq yd (0.1 to 0.2 L/sq m), the exact rate to be determined by the Engineer.”

Revise the second paragraph of Article 407.12 of the Standard Specifications to read:

“Prime Coat will be paid for at the contract unit price per gallon (liter) or per ton (metric ton) for BITUMINOUS MATERIALS (PRIME COAT).”

FINE AGGREGATE FOR HOT-MIX ASPHALT (HMA) (D-1)

Effective: May 01, 2007

Revised: January 1, 2012

Revise Article 1003.03 (c) of the Standard Specifications to read:

“(c) Gradation. The fine aggregate gradation for all HMA shall be FA1, FA 2, FA 20, FA 21 or FA 22. When Reclaimed Asphalt Pavement (RAP) is incorporated in the HMA design, the use of FA 21 Gradation will not be permitted.

FRICITION SURFACE AGGREGATE (D-1)

Effective: January 01, 2011

Revised: February 26, 2013

Revise Article 1004.01(a)(4) of the Standard Specifications to read:

“(4) Crushed Stone. Crushed stone shall be the angular fragments resulting from crushing undisturbed, consolidated deposits of rock by mechanical means. Crushed stone shall be divided into the following, when specified.

- a. Carbonate Crushed Stone. Carbonate crushed stone shall be either dolomite or limestone. Dolomite shall contain 11.0 percent or more magnesium oxide (MgO). Limestone shall contain less than 11.0 percent magnesium oxide (MgO).

- b. Crystalline Crushed Stone. Crystalline crushed stone shall be either metamorphic or igneous stone, including but is not limited to, quartzite, granite, rhyolite and diabase.”

Revise Article 1004.03(a) of the Standard Specifications to read:

“1004.03 Coarse Aggregate for Hot-Mix Asphalt (HMA). The aggregate shall be according to Article 1004.01 and the following revisions.

- (a) Description. The coarse aggregate for HMA shall be according to the following table.

Use	Mixture	Aggregates Allowed
Class A	Seal or Cover	<u>Allowed Alone or in Combination:</u> Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag Crushed Concrete
HMA All Other	Shoulders	<u>Allowed Alone or in Combination:</u> Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{1/} Crushed Steel Slag ^{1/} Crushed Concrete
HMA High ESAL Low ESAL	C Surface IL-12.5,IL-9.5, or IL-9.5L	<u>Allowed Alone or in Combination:</u> Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{1/} Crushed Steel Slag ^{1/} Crushed Concrete
HMA High ESAL	D Surface IL-12.5 or IL-9.5	<u>Allowed Alone or in Combination:</u> Crushed Gravel Carbonate Crushed Stone (other than Limestone) Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{1/} Crushed Steel Slag ^{1/} Crushed Concrete
		<u>Other Combinations Allowed:</u>

Use	Mixture	Aggregates Allowed	
		<i>Up to...</i>	<i>With...</i>
		25% Limestone	Dolomite
		50% Limestone	Any Mixture D aggregate other than Dolomite
		75% Limestone	Crushed Slag (ACBF) ^{1/} or Crushed Sandstone
HMA High ESAL	F Surface IL-12.5 or IL-9.5	<u>Allowed Alone or in Combination:</u> Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{1/} Crushed Steel Slag ^{1/} No Limestone or no Crushed Gravel alone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		50% Crushed Gravel, or Dolomite	Crushed Sandstone, Crushed Slag (ACBF) ^{1/} , Crushed Steel Slag ^{1/} , or Crystalline Crushed Stone
HMA High ESAL	SMA Ndesign 80 Surface	Crystalline Crushed Stone Crushed Sandstone Crushed Steel Slag	

1/ When either slag is used, the blend percentages listed shall be by volume.

Add to Article 1004.03 (b) of the Standard Specifications to read:

“ When using Crushed Concrete, the quality shall be determined as follows. The Contractor shall obtain a representative sample from the stockpile, witnessed by the Engineer, at a frequency of 2500 tons (2300 metric tons). The sample shall be a minimum of 50 lb (25 kg). The Contractor shall submit the sample to the District Office. The District will forward the sample to the BMPR Aggregate Lab for MicroDeval Testing, according to Illinois Modified AASHTO T 327. A maximum loss of 15.0 percent by weight will be applied for acceptance. The stockpile shall be sealed until test results are complete and found to meet the specifications above.”

GROUND TIRE RUBBER (GTR) MODIFIED ASPHALT BINDER (D-1)

Effective: June 29, 2006

Revised: January 01, 2013

Add the following to the end of article 1032.05 of the Standard Specifications:

“(c) Ground Tire Rubber (GTR) Modified Asphalt Binder. A quantity of 10.0 to 14.0 percent GTR (Note 1) shall be blended by dry unit weight with a PG 64-28 to make a GTR 70-28 or a PG 58-28 to make a GTR 64-28. The base PG 64-28 and PG 58-28 asphalt binders shall meet the requirements of Article 1032.05(a). Compatible polymers may be added during production. The GTR modified asphalt binder shall meet the requirements of the following table.

Test	Asphalt Grade GTR 70-28	Asphalt Grade GTR 64-28
Flash Point (C.O.C.), AASHTO T 48, °F (°C), min.	450 (232)	450 (232)
Rotational Viscosity, AASHTO T 316 @ 275 °F (135 °C), Poises, Pa·s, max.	30 (3)	30 (3)
Softening Point, AASHTO T 53, °F (°C), min.	135 (57)	130 (54)
Elastic Recovery, ASTM D 6084, Procedure A (sieve waived) @ 77 °F, (25 °C), aged, ss, 100 mm elongation, 5 cm/min., cut immediately, %, min.	65	65

Note 1. GTR shall be produced from processing automobile and/or light truck tires by the ambient grinding method. GTR shall not exceed 1/16 in. (2 mm) in any dimension and shall contain no free metal particles or other materials. A mineral powder (such as talc) meeting the requirements of AASHTO M 17 may be added, up to a maximum of four percent by weight of GTR to reduce sticking and caking of the GTR particles. When tested in accordance with Illinois modified AASHTO T 27, a 50 g sample of the GTR shall conform to the following gradation requirements:

Sieve Size	Percent Passing
No. 16 (1.18 mm)	100
No. 30 (600 μm)	95 ± 5
No. 50 (300 μm)	> 20

Add the following to the end of Note 1. of article 1030.03 of the Standard Specifications:

“A dedicated storage tank for the Ground Tire Rubber (GTR) modified asphalt binder shall be provided. This tank must be capable of providing continuous mechanical mixing throughout by continuous agitation and recirculation of the asphalt binder to provide a uniform mixture. The tank shall be heated and capable of maintaining the temperature of the asphalt binder at 300 °F to 350 °F (149 °C to 177 °C). The asphalt binder metering systems of dryer drum plants shall be calibrated with the actual GTR modified asphalt binder material with an accuracy of ± 0.40 percent.”

Revise 1030.02(c) of the Standard Specifications to read:

“(c) RAP Materials (Note 3)1031”

Add the following note to 1030.02 of the Standard Specifications:

Note 3. When using reclaimed asphalt pavement and/or reclaimed asphalt shingles, the maximum asphalt binder replacement percentage shall be according to the most recent special provision for recycled materials.

HMA MIXTURE DESIGN REQUIREMENTS (D-1)

Effective: January 01, 2013

Revised: January 16, 2013

1) Design Composition and Volumetric Requirements

Revise Article 1030.04(a)(1) of the Standard Specifications to read.

“(1)High ESAL Mixtures. The Job Mix Formula (JMF) shall fall within the following limits.

High ESAL, MIXTURE COMPOSITION (% PASSING) ^{1/}										
Sieve Size	IL-25.0 mm		IL-19.0 mm		IL-12.5 mm		IL-9.5 mm		IL-4.75 mm	
	min	max	min	max	min	max	min	max	min	max
1 1/2 in. (37.5 mm)		100								
1 in. (25 mm)	90	100		100						
3/4 in. (19 mm)		90	82	100		100				
1/2 in. (12.5 mm)	45	75	50	85	90	100		100		100
3/8 in. (9.5 mm)						89	90	100		100
#4 (4.75 mm)	24	42 ^{2/}	24	50 ^{2/}	28	65	28	65	90	100
#8 (2.36 mm)	16	31	20	36	28	48 ^{3/}	32	52 ^{3/}	70	90
#16 (1.18 mm)	10	22	10	25	10	32	10	32	50	65
#50 (300 μm)	4	12	4	12	4	15	4	15	15	30
#100 (150 μm)	3	9	3	9	3	10	3	10	10	18
#200 (75 μm)	3	6	3	6	4	6	4	6	7	9
Ratio Dust/Asphalt Binder		1.0		1.0		1.0		1.0		1.0 ^{4/}

- 1/ Based on percent of total aggregate weight.
- 2/ The mixture composition shall not exceed 40 percent passing the #4 (4.75 mm) sieve for binder courses with Ndesign ≥ 90.
- 3/ The mixture composition shall not exceed 44 percent passing the #8 (2.36 mm) sieve for surface courses with Ndesign ≥ 90.
- 4/ Additional minus No. 200 (0.075 mm) material required by the mix design shall be mineral filler, unless otherwise approved by the Engineer.”

Delete Article 1030.04(a)(4) of the Standard Specifications.

Revise Article 1030.04(b)(1) of the Standard Specifications to read.

- “(1) High ESAL Mixtures. The target value for the air voids of the HMA shall be 4.0 percent and for IL-4.75 it shall be 3.5 percent at the design number of gyrations. The VMA and VFA of the HMA design shall be based on the nominal maximum size of the aggregate in the mix, and shall conform to the following requirements.

VOLUMETRIC REQUIREMENTS						
High ESAL						
Ndesign	Voids in the Mineral Aggregate (VMA), % minimum					Voids Filled with Asphalt Binder (VFA), %
	IL-25.0	IL-19.0	IL-12.5	IL-9.5	IL-4.75 ^{1/}	
50	12.0	13.0	14.0	15	18.5	65 – 78 ^{2/}
70					65 - 75	
90						
105						

- 1/ Maximum Draindown for IL-4.75 shall be 0.3%
 2/ VFA for IL-4.75 shall be 72-85%”

Delete Article 1030.04(b)(4) of the Standard Specifications.

Revise the Control Limits Table in Article 1030.05(d)(4) of the Standard Specifications to read.

"CONTROL LIMITS"					
Parameter	High ESAL Low ESAL	High ESAL Low ESAL	All Other	IL-4.75	IL-4.75
	Individual Test	Moving Avg. of 4	Individual Test	Individual Test	Moving Avg. of 4
% Passing: ^{1/}					
1/2 in. (12.5 mm)	± 6 %	± 4 %	± 15 %		
No. 4 (4.75 mm)	± 5 %	± 4 %	± 10 %		
No. 8 (2.36 mm)	± 5 %	± 3 %			
No. 16 (1.18 mm)				± 4 %	± 3 %
No. 30 (600 μm)	± 4 %	± 2.5 %			
Total Dust Content No. 200 (75 μm)	± 1.5 %	± 1.0 %	± 2.5 %	± 1.5 %	± 1.0 %
Asphalt Binder Content	± 0.3 %	± 0.2 %	± 0.5 %	± 0.3 %	± 0.2 %
Voids	± 1.2 %	± 1.0 %	± 1.2 %	± 1.2 %	± 1.0 %
VMA	-0.7 % ^{2/}	-0.5 % ^{2/}		-0.7 % ^{2/}	-0.5 % ^{2/}

1/ Based on washed ignition oven

2/ Allowable limit below minimum design VMA requirement"

2) Design Verification and Production

Description. The following states the requirements for Hamburg Wheel and Tensile Strength testing for High ESAL, IL-4.75, and SMA hot mix asphalt (HMA) mixes during mix design verification and production.

When the options of Warm Mix Asphalt, Reclaimed Asphalt Shingles, or Reclaimed Asphalt Pavement are used by the Contractor, the Hamburg Wheel and tensile strength requirements in this special provision will be superseded by the special provisions for Warm Mix Asphalt, Reclaimed Asphalt Shingles, or Reclaimed Asphalt Pavement as applicable.

Mix Design Testing. Add the following to Article 1030.04 of the Standard Specifications:

“(d) Verification Testing. High ESAL, IL-4.75, and SMA mix designs submitted for verification will be tested to ensure that the resulting mix designs will pass the required criteria for the Hamburg Wheel Test (IL mod AASHTO T-324) and the Tensile Strength Test (IL mod AASHTO T-283). The Department will perform a verification test on gyratory specimens compacted by the Contractor. If the mix fails the Department’s verification test, the Contractor shall make the necessary changes to the mix and resubmit compacted specimens to the Department for verification. If the mix fails again, the mix design will be rejected.

All new and renewal mix designs will be required to be tested, prior to submittal for Department verification meeting the following requirements:

(1)Hamburg Wheel Test criteria.

Asphalt Binder Grade	# Repetitions	Max Rut Depth (mm)
PG 70 -XX (or higher)	20,000	12.5
PG 64 -XX (or lower)	10,000	12.5

Note: For SMA Designs (N-80) the maximum rut depth is 6.0 mm at 20,000 repetitions.

For IL 4.75mm Designs (N-50) the maximum rut depth is 9.0mm at 15,000 repetitions.

(2) Tensile Strength Criteria. The minimum allowable conditioned tensile strength shall be 415 kPa (60 psi) for non-polymer modified performance graded (PG) asphalt binder and 550 kPa (80 psi) for polymer modified PG asphalt binder. The maximum allowable unconditioned tensile strength shall be 1380 kPa (200 psi).”

Production Testing. Add the following to Article 1030.06 of the Standard Specifications:

“(c) Hamburg Wheel Test. All HMA mixtures shall be sampled within the first 500 tons (450 metric tons) on the first day of production or during start up with a split reserved for the Department. The mix sample shall be tested according to the Illinois Modified AASHTO T 324 and shall meet the requirements specified herein. Mix production shall not exceed 1500 tons (1350 metric tons) or one day’s production, whichever comes first, until the testing is completed and the mixture is found to be in conformance. The requirement to cease mix production may be waived if the plant produced mixture demonstrates conformance prior to start of mix production for a contract. The Department may conduct additional Hamburg Wheel Tests on production material as determined by the Engineer. If the mixture fails to meet the Hamburg Wheel criteria, no further mixture will be accepted until the Contractor takes such action as is necessary to furnish a mixture meeting the criteria”

Basis of Payment. Revise the seventh paragraph of Article 406.14 of the Standard Specifications to read:

“For all mixes designed and verified under the Hamburg Wheel criteria, the cost of furnishing and introducing anti-stripping additives in the HMA will not be paid for separately, but shall be considered as included in the contract unit price of the HMA item involved.

No additional compensation will be awarded to the Contractor because of reduced production rates associated with the addition of the anti-stripping additive.”

PUBLIC CONVENIENCE AND SAFETY (D-1)

Effective: May 1, 2012

Revised: July 15, 2012

Add the following to the end of the fourth paragraph of Article 107.09:

“If the holiday is on a Saturday or Sunday, and is legally observed on a Friday or Monday, the length of Holiday Period for Monday or Friday shall apply.”

Add the following sentence after the Holiday Period table in the fourth paragraph of Article 107.09:

“The length of Holiday Period for Thanksgiving shall be from 5:00 AM the Wednesday prior to 11:59 PM the Sunday after”

Delete the fifth paragraph of Article 107.09 of the Standard Specifications:

“On weekends, excluding holidays, roadways with Average Daily Traffic of 25,000 or greater, all lanes shall be open to traffic from 3:00 P.M. Friday to midnight Sunday except where structure construction or major rehabilitation makes it impractical.”

**RECLAIMED ASPHALT PAVEMENT (RAP) AND RECLAIMED ASPHALT SHINGLES (RAS)
(D-1)**

Effective: November 01, 2012

Revised: January 02, 2013

Revise Section 1031 of the Standard Specifications to read:

**“SECTION 1031. RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT
SHINGLES**

1031.01 Description. Reclaimed asphalt pavement and reclaimed asphalt shingles shall be according to the following.

- (a) Reclaimed Asphalt Pavement (RAP). RAP is the material resulting by cold milling or crushing an existing hot-mix asphalt (HMA) pavement. RAP will be considered processed FRAP after completion of both crushing and screening to size. The Contractor shall supply written documentation that the RAP originated from routes or airfields under federal, state, or local agency jurisdiction.
- (b) Reclaimed Asphalt Shingles (RAS). Reclaimed asphalt shingles (RAS). RAS is from the processing and grinding of preconsumer or post-consumer shingles. RAS shall be a clean and uniform material with a maximum of 0.5 percent unacceptable material, as defined in Bureau of Materials and Physical Research Policy Memorandum “Reclaimed Asphalt Shingle (RAS) Sources”, by weight of RAS. All RAS used shall come from a Bureau of Materials and Physical Research approved processing facility where it shall be ground and processed to 100 percent passing the 3/8 in. (9.5 mm) sieve and 90 percent passing the #4 (4.75 mm) sieve . RAS shall meet the testing requirements specified herein. In addition, RAS shall meet the following Type 1 or Type 2 requirements.
 - (1) Type 1. Type 1 RAS shall be processed, preconsumer asphalt shingles salvaged from the manufacture of residential asphalt roofing shingles.
 - (2) Type 2. Type 2 RAS shall be processed post-consumer shingles only, salvaged from residential, or four unit or less dwellings not subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP).

1031.02 Stockpiles. RAP and RAS stockpiles shall be according to the following.

- (a) RAP Stockpiles. The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. No additional RAP shall be added to the pile after the pile has been sealed. Stockpiles shall be sufficiently separated to prevent intermingling at the base. All stockpiles (including unprocessed RAP and Processed FRAP) shall be identified by signs indicating the type as listed below (i.e. "Non- Quality, FRAP -#4 or Type 2 RAS", etc...).
- (1) Fractionated RAP (FRAP). FRAP shall consist of RAP from Class I, Superpave HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in FRAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. All FRAP shall be processed prior to testing sized into fractions with the separation occurring on or between the #4 (4.75 mm) and 1/2 in. (12.5 mm) sieves. Agglomerations shall be minimized such that 100 percent of the RAP in the coarse fraction shall pass the maximum sieve size specified for the mix the RAP will be used in.
 - (2) Restricted FRAP (B quality) stockpiles shall consist of RAP from Class I, Superpave (High ESAL), or HMA (High ESAL). If approved by the Engineer, the aggregate from a maximum 3.0 inch single combined pass of surface/binder milling will be classified as B quality. All millings from this application will be processed into FRAP as described previously.
 - (3) Conglomerate. Conglomerate RAP stockpiles shall consist of RAP from Class I, Superpave HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate RAP shall be processed (FRAP) prior to testing. Conglomerate RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
 - (4) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP from from HMA shoulders, bituminous stabilized subbases or Superpave (Low ESAL)/HMA (Low ESAL) IL-19.0L binder mixture. The coarse aggregate in this RAP may be crushed or round but shall be at least D quality. This RAP may have an inconsistent gradation and/or asphalt binder content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.

(5) Non-Quality. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Non-Quality".

RAP/FRAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, joint sealants, plant cleanout etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.

(b) RAS Stockpiles. The Contractor shall construct individual, sealed RAS stockpiles meeting one of the following definitions. No additional RAS shall be added to the pile after the pile has been sealed. Type 1 and Type 2 RAS shall be stockpiled separately and shall be sufficiently separated to prevent intermingling at the base. Each stockpile shall be signed indicating what type of RAS is present.

However, a RAS source may submit a written request to the Department for approval to blend mechanically a specified ratio of type 1 RAS with type 2 RAS. The source will not be permitted to change the ratio of the blend without the Department prior written approval. The Engineer's written approval will be required, to mechanically blend RAS with any fine aggregate produced under the AGCS, up to an equal weight of RAS, to improve workability. The fine aggregate shall be "B Quality" or better from an approved Aggregate Gradation Control System source. The fine aggregate shall be one that is approved for use in the HMA mixture and accounted for in the mix design and during HMA production.

Records identifying the shingle processing facility supplying the RAS, RAS type and lot number shall be maintained by project contract number and kept for a minimum of three years.

1031.03 Testing. RAP/FRAP and RAS testing shall be according to the following.

(a) RAP/FRAP Testing. When used in HMA, the RAP/FRAP shall be sampled and tested either during processing or after stockpiling.

(1) During Stockpiling. For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 500 tons (450 metric tons) for the first 2000 tons (1800 metric tons) and one sample per 2000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4000 tons (3600 metric tons).

(2) After Stockpiling. For testing after stockpiling, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP/FRAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to obtain representative samples throughout the pile for testing.

Before extraction, each field sample whether RAP or FRAP, shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

(b) RAS Testing. RAS shall be sampled and tested either during or after stockpiling.

During stockpiling, washed extraction, and testing for unacceptable materials shall be run at the minimum frequency of one sample per 200 tons (180 metric tons) for the first 1000 tons (900 metric tons) and one sample per 1000 tons (900 metric tons) thereafter. A minimum of five samples are required for stockpiles less than 1000 tons (900 metric tons). Once a ≤ 1000 ton (900 metric ton), five-sample/test stockpile has been established it shall be sealed. Additional incoming RAS shall be stockpiled in a separate working pile as designated in the Quality Control plan and only added to the sealed stockpile when the test results of the working pile are complete and are found to meet the tolerances specified herein for the original sealed RAS stockpile.

Before extraction, each field sample shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedures. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

1031.04 Evaluation of Tests. Evaluation of tests results shall be according to the following.

- (a) Evaluation of RAP/FRAP Test Results. All of the extraction results shall be compiled and averaged for asphalt binder content and gradation and, when applicable (for slag) G_{mm} . Individual extraction test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	RAP or FRAP	Conglomerate "D" Quality RAP
1 in. (25 mm)		$\pm 5 \%$
1/2 in. (12.5 mm)	$\pm 8 \%$	$\pm 15 \%$
No. 4 (4.75 mm)	$\pm 6 \%$	$\pm 13 \%$
No. 8 (2.36 mm)	$\pm 5 \%$	
No. 16 (1.18 mm)		$\pm 15 \%$
No. 30 (600 μm)	$\pm 5 \%$	
No. 200 (75 μm)	$\pm 2.0 \%$	$\pm 4.0 \%$
Asphalt Binder	$\pm 0.4 \%$ ^{1/}	$\pm 0.5 \%$
G_{mm}	± 0.03 ^{2/}	

1/ The tolerance for FRAP shall be $\pm 0.3 \%$.

2/ For slag and steel slag

If more than 20 percent of the individual sieves and/or asphalt binder content tests are out of the above tolerances, the RAP/FRAP shall not be used in HMA unless the RAP/FRAP representing the failing tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)".

- (b) Evaluation of RAS Test Results. All of the test results, with the exception of percent unacceptable materials, shall be compiled and averaged for asphalt binder content and gradation. Individual test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	RAS
No. 8 (2.36 mm)	± 5 %
No. 16 (1.18 mm)	± 5 %
No. 30 (600 µm)	± 4 %
No. 200 (75 µm)	± 2.0 %
Asphalt Binder Content	± 1.5 %

If more than 20 percent of the individual sieves and/or asphalt binder content tests are out of the above tolerances, the RAS shall not be used in Department projects unless the RAS, RAP or FRAP representing the failing tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

1031.05 Quality Designation of Aggregate in RAP/FRAP.

- (a) RAP. The aggregate quality of the RAP for homogenous, conglomerate, and conglomerate “D” quality stockpiles shall be set by the lowest quality of coarse aggregate in the RAP stockpile and are designated as follows.
- (1) RAP from Class I, Superpave (High ESAL)/HMA (High ESAL), or (Low ESAL) IL-9.5L surface mixtures are designated as containing Class B quality coarse aggregate.
 - (2) RAP from Superpave (High ESAL)/HMA (Low ESAL) IL-19.0L binder mixture is designated as Class D quality coarse aggregate.
 - (3) RAP from Class I, Superpave (High ESAL)/HMA (High ESAL) binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate.
 - (4) RAP from bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate.

- (b) FRAP. If the Engineer has documentation of the quality of the FRAP aggregate, the Contractor shall use the assigned quality provided by the Engineer.

If the quality is not known, the quality shall be determined as follows. Fractionated RAP stockpiles containing plus #4 (4.75 mm) sieve coarse aggregate shall have a maximum tonnage of 5,000 tons (4,500 metric tons). The Contractor shall obtain a representative sample witnessed by the Engineer. The sample shall be a minimum of 50 lb (25 kg). The sample shall be extracted according to Illinois Modified AASHTO T 164 by a consultant prequalified by the Department for the specified testing. The consultant shall submit the test results along with the recovered aggregate to the District Office. The cost for this testing shall be paid by the Contractor. The District will forward the sample to the BMPR Aggregate Lab for MicroDeval Testing, according to Illinois Modified AASHTO T 327. A maximum loss of 15.0 percent will be applied for all HMA applications. The fine aggregate portion of the fractionated RAP shall not be used in any HMA mixtures that require a minimum of "B" quality aggregate or better, until the coarse aggregate fraction has been determined to be acceptable thru a MicroDeval Testing.

1031.06 Use of RAS, RAP or FRAP in HMA. The use of RAS, RAP or FRAP shall be a Contractor's option when constructing HMA in all contracts.

- (a) RAP/FRAP. The use of RAP/FRAP in HMA shall be as follows.

- (1) Coarse Aggregate Size (after extraction). The coarse aggregate in all RAP shall be equal to or less than the nominal maximum size requirement for the HMA mixture to be produced.
- (2) Steel Slag Stockpiles. RAP/FRAP stockpiles containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in HMA (High ESAL and Low ESAL) mixtures regardless of lift or mix type.
- (3) Use in HMA Surface Mixtures (High and Low ESAL). RAP/FRAP stockpiles for use in HMA surface mixtures (High and Low ESAL) shall have coarse aggregate that is Class B quality or better. RAP/FRAP shall be considered equivalent to limestone for frictional considerations unless produced/screened to minus 3/8 inch.
- (4) Use in HMA Binder Mixtures (High and Low ESAL), HMA Base Course, and HMA Base Course Widening. RAP/FRAP stockpiles for use in HMA binder mixtures (High and Low ESAL), HMA base course, and HMA base course widening shall be FRAP in which the coarse aggregate is Class C quality or better.

- (5) Use in Shoulders and Subbase. RAP/FRAP stockpiles for use in HMA shoulders and stabilized subbase (HMA) shall be RAP, Restricted FRAP, conglomerate, or conglomerate DQ.
- (b) RAS. RAS meeting Type 1 or Type 2 requirements will be permitted in all HMA applications as specified herein.
- (c) RAP/FRAP and/or RAS Usage Limits. Type 1 or Type 2 RAS may be used alone or in conjunction with RAP or FRAP in HMA mixtures up to a maximum of 5.0% by weight of the total mix.

When the Contractor chooses the RAP option, the percentage of the percentage of virgin asphalt binder replaced by the asphalt binder from the RAP shall not exceed the percentages indicated in the table below for a given N Design:

Max Asphalt Binder Replacement RAP Only
 Table 1

HMA Mixtures ^{1/, 2/}	Maximum % Asphalt Binder replacement (ABR)			
	Ndesign	Binder/Leveling Binder	Surface	Polymer Modified
30L		25	15	10
50		25	15	10
70		15	10	10
90		10	10	10
105		10	10	10
4.75 mm N-50				15
SMA N-80				10

- 1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.
- 2/ When the asphalt binder replacement exceeds 15 percent, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement would require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28). When constructing full depth HMA and the ABR is less than 15 percent, the required virgin asphalt binder grade shall be PG64-28.

When the Contractor chooses either the RAS or FRAP option, the percent binder replacement shall not exceed the amounts indicated in the tables below for a given N Design.

Max Asphalt Binder Replacement RAS or FRAP
 Table 2

HMA Mixtures ^{1/, 2/}	Level 1 - Maximum % ABR		
	Binder/Leveling Binder	Surface	Polymer ^{3/, 4/} Modified
30L	35	30	15
50	30	25	15
70	30	20	15
90	20	15	15
105	20	15	15
4.75 mm N-50			25
SMA N-80			15

1/ For HMA “All Other” (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.

2/ When the asphalt binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement will require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28). When constructing full depth HMA and the ABR is less than 15 percent, the required virgin asphalt binder grade shall be PG64-28.

3/ When the ABR for SMA is 15 percent or less, the required virgin asphalt binder grade shall be SBS PG76-22.

4/ When the ABR for IL-4.75 mix is 15 percent or less, the required virgin asphalt binder grade shall be SBS PG76-22. When the ABR for the IL-4.75 mix exceeds 15 percent, the virgin asphalt binder grade shall be SBS PG70-28.

When the Contractor chooses the RAS with FRAP combination, the percent asphalt binder replacement shall split equally between the RAS and the FRAP, and the total replacement shall not exceed the amounts indicated in the tables below for a given N Design.

Max Asphalt Binder Replacement RAS and FRAP Combination
 Table 3

HMA Mixtures ^{1/, 2/}	Level 2 - Maximum % ABR		
Ndesign	Binder/Leveling Binder	Surface	Polymer Modified ^{3/, 4/}
30L	50	40	30
50	40	35	30
70	40	30	30
90	40	30	30
105	40	30	30
4.75 mm N-50			40
SMA N-80			30

1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.

2/ When the binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement will require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28).

3/ When the ABR for SMA is 15 percent or less, the required virgin asphalt binder shall be SBS PG76-22. When the ABR for SMA exceeds 15%, the virgin asphalt binder grade shall be SBS PG70-28.

4/ When the ABR for IL-4.75 mix is 15 percent or less, the required virgin asphalt binder grade shall be SBS PG76-22. When the ABR for the IL-4.75 mix exceeds 15 percent, the virgin asphalt binder grade shall be SBS PG70-28.

1031.07 HMA Mix Designs. At the Contractor’s option, HMA mixtures may be constructed utilizing RAP/FRAP and/or RAS material meeting the above detailed requirements.

All HMA mixtures will be required to be tested, prior to submittal for Department verification, according to Illinois Modified AASHTO T324 (Hamburg Wheel) and shall meet the following requirements:

Asphalt Binder Grade	# Repetitions	Max Rut Depth (mm)
PG76-XX	20,000	12.5
PG70-XX	20,000	12.5
PG64-XX	10,000	12.5
PG58-XX	10,000	12.5
PG52-XX	10,000	12.5
PG46-XX	10,000	12.5

Note: For SMA Designs (N-80) the maximum rut depth is 6.0 mm at 20,000 repetitions.
 For IL 4.75 mm Designs (N-50) the maximum rut depth is 9.0 mm at 15,000 repetitions.

1031.08 HMA Production. All HMA mixtures shall be sampled within the first 500 tons (450 metric tons) on the first day of production or during start up with a split reserved for the Department. The mix sample shall be tested according to the Illinois Modified AASHTO T 324 and shall meet the requirements specified herein. Mix production shall not exceed 1500 tons (1350 metric tons) or one day’s production, whichever comes first, until the testing is completed and the mixture is found to be in conformance. The requirement to cease mix production may be waived if the plant produced mixture demonstrates conformance prior to start of mix production for a contract.

To remove or reduce agglomerated material, a scalping screen, gator, crushing unit, or comparable sizing device approved by the Engineer shall be used in the RAS, RAP and FRAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If the RAS, RAP and FRAP control tolerances or QC/QA test results require corrective action, the Contractor shall cease production of the mixture containing RAs, RAP or FRAP and either switch to the virgin aggregate design or submit a new RAS, RAP or FRAP design.

- (a) RAP/FRAP. The coarse aggregate in all RAP/FRAP used shall be equal to or less than the maximum size requirement for the HMA mixture being produced.
- (b) RAS. RAS shall be incorporated into the HMA mixture either by a separate weight depletion system or by using the RAP weigh belt. Either feed system shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes. The portion of RAS shall be controlled accurately to within ± 0.5 percent of the amount of RAS utilized. When using the weight depletion system, flow indicators or sensing devices shall be provided and interlocked with the plant controls such that the mixture production is halted when RAS flow is interrupted.
- (c) RAS, RAP and FRAP. HMA plants utilizing RAS, RAP and FRAP shall be capable of automatically recording and printing the following information.
 - (1) Dryer Drum Plants.
 - a. Date, month, year, and time to the nearest minute for each print.
 - b. HMA mix number assigned by the Department.
 - c. Accumulated weight of dry aggregate (combined or individual) in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
 - d. Accumulated dry weight of RAS, RAP and FRAP in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
 - e. Accumulated mineral filler in revolutions, tons (metric tons), etc. to the nearest 0.1 unit.
 - f. Accumulated asphalt binder in gallons (liters), tons (metric tons), etc. to the nearest 0.1 unit.
 - g. Residual asphalt binder in the RAS, RAP and FRAP material as a percent of the total mix to the nearest 0.1 percent.
 - h. Aggregate RAS, RAP and FRAP moisture compensators in percent as set on the control panel. (Required when accumulated or individual aggregate and RAS, RAP and FRAP are printed in wet condition.)
 - i. When producing mixtures with FRAP and/or RAS, a positive dust control system shall be utilized.

- j. Accumulated mixture tonnage.
 - k. Dust Removed (accumulated to the nearest 0.1 ton)
- (2) Batch Plants.
- a. Date, month, year, and time to the nearest minute for each print.
 - b. HMA mix number assigned by the Department.
 - c. Individual virgin aggregate hot bin batch weights to the nearest pound (kilogram).
 - d. Mineral filler weight to the nearest pound (kilogram).
 - f. RAS, RAP and FRAP weight to the nearest pound (kilogram).
 - g. Virgin asphalt binder weight to the nearest pound (kilogram).
 - h. Residual asphalt binder in the RAS, RAP and FRAP material as a percent of the total mix to the nearest 0.1 percent.

The printouts shall be maintained in a file at the plant for a minimum of one year or as directed by the Engineer and shall be made available upon request. The printing system will be inspected by the Engineer prior to production and verified at the beginning of each construction season thereafter.

1031.09 RAP in Aggregate Surface Course and Aggregate Shoulders. The use of RAP or FRAP in aggregate surface course and aggregate shoulders shall be as follows.

- (a) Stockpiles and Testing. RAP stockpiles may be any of those listed in Article 1031.02, except "Non-Quality" and "FRAP". The testing requirements of Article 1031.03 shall not apply.
- (b) Gradation. One hundred percent of the RAP material shall pass the 1 1/2 in. (37.5mm) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded, FRAP, or single sized will not be accepted for use as Aggregate Surface Course and Aggregate Shoulders."

STATUS OF UTILITIES TO BE ADJUSTED

Effective: January 30, 1987

Revised: January 24, 2013

Utility companies involved in this project have provided the following estimated durations:

NAME OF UTILITY	TYPE	LOCATION	Estimated Duration of Time for the Completion of Relocation or Adjustments
ComEd	Electric	Ductbank and Conduits (4 x 3) between ComEd Manhole near Harrison and Morgan intersection and ComEd manhole at Sta.3606+14 – Carried below the eastern portion of the existing bridge	ComEd has indicated work will entail relocating existing electrical distribution cables into existing conduits on the western portion of the Morgan Street bridge, with work anticipated to be complete by 8/15/13. Cable relocation is estimated to take two (2) weeks. Cuts into the existing cables/conduits are estimated to take six (6) weeks. Removal of the existing asbestos conduits, supports and hangers is estimated to take two (2) weeks. During this phase, Contractor must coordinate with ComEd.
ComEd	Electric	Ductbank and Conduits (4 x 3) between ComEd Manhole near Harrison and Morgan intersection and ComEd manhole near Van Buren and	During construction of the eastern portion of the Morgan Street bridge, ComEd will design and install temporary supports

		Morgan intersection – Carried below the western portion of the existing bridge	over the Temporary Earth Retention System installed under this contract. Relocation work will occur after the completion of the eastern portion of the reconstructed Morgan Street bridge is complete and is currently identified within ComEd’s schedule as 11/1/13. Cable relocation is estimated to take two (2) weeks. Cuts into the existing cables/conduits are estimated to take six (6) weeks. Removal of the existing asbestos conduits, supports and hangers is estimated to take two (2) weeks. During this phase, Contractor must coordinate with ComEd.
ComEd	Electric	ComEd Manhole on Morgan Street – Sta. 3606+14.30	ComEd will adjust manhole to final grade.
City of Chicago	Electric / Communications	Conduits from south of project limits and City Electric manhole at Sta.3606+25	Removal of conduits across Morgan Street bridge is expected to be completed by ComEd.. The City of Chicago will pull any necessary cable or fiber optic after completion of all conduits and connections.
City of Chicago	Electric / Communications	Conduits from south of project limits and City	Reconstruction of conduits across

		Electric manhole at Sta.3606+25	Morgan Street bridge is to be completed by the Contractor. The City of Chicago will pull any necessary cable or fiber optic after completion of all conduits and connections.
City of Chicago	Electric	Conduits and cables serving existing roadway lighting	Contractor will complete this work.
City of Chicago	Office of Emergency Management	Pole Mounted Cameras – Morgan Street Exit Ramp	City will remove existing cameras in advance of any existing pole removals. Contractor will coordinate with the City to install cameras after proposed pole(s) are installed.
City of Chicago	Water	36" Watermain Crossing under I-290, Riser Structure, Connections to Existing 30"	Reconstruction is included within this contract. Chicago Department of Water Management to de-energize and energize main. Shutdown periods and coordination requirements for the existing watermain are identified within the item description for MORGAN WATER MAIN RISER RELOCATION (CDWM). Contractor must coordinate with City of Chicago Department of Water Management.
City of Chicago	Water	Fire Hydrant on Morgan Street – Sta.	Adjustment will be performed by City of

		3602+33.43	Chicago Department of Water Management. Contractor must coordinate with City of Chicago Department of Water Management.
City of Chicago	Water	Fire Hydrant on Congress Parkway – Sta. 3306+34	Adjustment will be performed by City of Chicago Department of Water Management. Contractor must coordinate with City of Chicago Department of Water Management.
City of Chicago	Traffic	Morgan / Morgan Exit Ramp / Tilden Intersection Traffic Signals	Removal of existing system and Installation of proposed manholes, controller, cables, conduits, poles and signals will be completed by contractor.
Peoples Energy	Gas	Morgan Street – Beginning North of approximate Sta.3606+50	Valve adjustment may be necessary due to pavement reconstruction and profile adjustment – no coordination with Peoples Energy as of the date of this specification
Chicago Transit Authority	Traction Power Supply Rail	Within median of I-290	CTA has indicated that they may remove or relocate the electrified third rail within the bridge and barrier wall reconstruction limits. Contractor must coordinate with Chicago Transit

Chicago Transit Authority	Communications	Within median of I-290	Authority. CTA has indicated there are signal and other communication cable utilities within the CTA ROW. Locations of existing facilities are to be provided. Contractor is expected to coordinate with Chicago Transit Authority and avoid any and all impacts to all communication systems.
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The above represents the best information available to the Department and is included for the convenience of the bidder. The applicable portions of Articles 105.07 and 107.31 of the Standard Specifications shall apply.

In accordance with 605 ILCS 5/9-113 of the Illinois Compiled Statutes, utility companies have 90 days to complete the relocation of their facilities after receipt of written notice from the Department. The 90-day written notice will be sent to the utility companies after the following occurs:

- 1) Proposed right of way is clear for contract award.
- 2) Final plans have been sent to and received by the utility company.
- 3) Utility permit is received by the Department and the Department is ready to issue said permit.
- 4) If a permit has not been submitted, a 15 day letter is sent to the utility company notifying them they have 15 days to provide their permit application. After allowing 15 days for submission of the permit the 90 day notice is sent to the utility company.
- 5) Any time within the 90 day relocation period the utility company may request a waiver for additional time to complete their relocation. The Department has 10 days to review and respond to a waiver request.

BRIDGE APPROACH PAVEMENT CONNECTOR (SPECIAL)

Description. This work shall consist of a bridge approach pavement connector to connect and transition the pavement of the approach slab and roadway at the locations shown on the plans. The pavements shall be constructed according to the details shown on the plans.

Materials. Materials shall meet the applicable requirements of Division 1000 of the Standard Specifications.

Construction Requirements. Meet applicable requirements of Section 420 of the Standard Specifications. Construct the pavement connectors at the locations, widths, and thicknesses shown on the plans. Provide reinforcement as shown on the plans.

Method of Measurement. BRIDGE APPROACH PAVEMENT CONNECTOR (SPECIAL) will be measured in place and the area computed in square yards (square meters).

Basis of Payment. This work will be paid for at the contract unit price per square yard (square meter) for BRIDGE APPROACH PAVEMENT CONNECTOR (SPECIAL).

TEMPORARY PAVEMENT

Description. This work shall consist of constructing a temporary pavement at the locations shown on the plans or as directed by the engineer.

The contractor shall use either Portland cement concrete according to Sections 353 and 354 of the Standard Specifications or HMA according to Sections 355, 356, 406 of the Standard Specifications, and other applicable HMA special provisions as contained herein. The HMA mixtures to be used shall be specified in the plans. The thickness of the Temporary Pavement shall be as described in the plans. The contractor shall have the option of constructing either material type if both Portland cement concrete and HMA are shown in the plans.

Articles 355.08 and 406.11 of the Standard Specifications shall not apply.

The removal of the Temporary Pavement, if required, shall conform to Section 440 of the Standard Specification.

Method of Measurement. Temporary pavement will be measured in place and the area computed in square yards (square meters).

Basis of Payment. This work will be paid for at the contract unit price per square yard (square meter) for TEMPORARY PAVEMENT.

Removal of temporary pavement will be paid for at the contract unit price per square yard (square meter) for PAVEMENT REMOVAL.

GENERAL ELECTRICAL REQUIREMENTS

Effective: January 1, 2012

Add the following to Article 801 of the Standard Specifications:

“Maintenance transfer and Preconstruction Inspection:

General. Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall request a maintenance transfer and preconstruction site inspection, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting and/or traffic control systems which may be affected by the work. The request for the maintenance transfer and preconstruction inspection shall be made no less than seven (7) calendar days prior to the desired inspection date. The maintenance transfer and preconstruction inspection shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of lighting and/or traffic control systems which may be affected by the work

Marking of Existing Cable Systems. The party responsible for maintenance of any existing lighting and/or traffic control systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the State. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least 304.8 mm (one (1) foot) to either side.. The request for the cable locations and marking shall be made at the same time the request for the maintenance transfer and preconstruction inspection is made. The Contractor shall exercise extreme caution where existing buried cable runs are involved. The markings of existing systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of his work, as specified elsewhere herein. Note that the contractor shall be entitled to only one request for location marking of existing systems and that multiple requests may only be honored at the contractor's expense. No locates will be made after maintenance is transferred, unless it is at the contractor's expense.

Condition of Existing Systems. The Contractor shall conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings shall be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data shall be reviewed with and approved by the Engineer and a record of the inventory shall be submitted to the Engineer for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction shall be returned at the end of construction in complete, fully operating condition.”

Add the following to the 1st paragraph of Article 801.05(a) of the Standard Specifications:

“Items from multiple disciplines shall not be combined on a single submittal and transmittal. Items for lighting, signals, surveillance and CCTV must be in separate submittals since they may be reviewed by various personnel in various locations.”

Revise the second sentence of the 5th paragraph of Article 801.05(a) of the Standard Specifications to read:

“The Engineer will stamp the submittals indicating their status as ‘Approved’, ‘Approved as Noted’, ‘Disapproved’, or ‘Information Only’.

Revise the 6th paragraph of Article 801.05(a) of the Standard Specifications to read:

Resubmittals. All submitted items reviewed and marked ‘Approved as Noted’, or ‘Disapproved’ are to be resubmitted in their entirety with a disposition of previous comments to verify contract compliance at no additional cost to the state unless otherwise indicated within the submittal comments.”

Revise Article 801.11(a) of the Standard Specifications to read:

Lighting Operation and Maintenance Responsibility. The scope of work shall include the assumption of responsibility for the continuing operation and maintenance the of existing, proposed, temporary, sign and navigation lighting, or other lighting systems and all appurtenances affected by the work as specified elsewhere herein. Maintenance of lighting systems is specified elsewhere and will be paid for separately

Energy and Demand Charges. The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Engineer duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems shall not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Engineer to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility shall be the responsibility of the Contractor until final acceptance.”

Add the following to Section 801 of the Standard Specifications:

“Lighting Cable Identification. Each wire installed shall be identified with its complete circuit number at each termination, splice, junction box or other location where the wire is accessible.”

“Lighting Cable Fuse Installation. Standard fuse holders shall be used on non-frangible (non-breakaway) light pole installations and quick-disconnect fuse holders shall be used on frangible (breakaway) light pole installations. Wires shall be carefully stripped only as far as needed for connection to the device. Over-stripping shall be avoided. An oxide inhibiting lubricant shall be applied to the wire for minimum connection resistance before the terminals are crimped-on. Crimping shall be performed in accordance with the fuse holder manufacturer's recommendations. The exposed metal connecting portion of the assembly shall be taped with two half-lapped wraps of electrical tape and then covered by the specified insulating boot. The fuse holder shall be installed such that the fuse side is connected to the pole wire (load side) and the receptacle side of the holder is connected to the line side.”

Revise the 2nd paragraph of Article 801.16 of the Standard Specifications to read:

“When the work is complete, and seven days before the request for a final inspection, the full-size set of contract drawings. Stamped “RECORD DRAWINGS”, shall be submitted to the Engineer for review and approval and shall be stamped with the date and the signature of the Contractor’s supervising Engineer or electrician. The record drawings shall be submitted in PDF format on CDROM as well as hardcopy for review and approval. In addition to the record drawings, copies of the final catalog cuts which have been Approved or Approved as Noted shall be submitted in PDF format along with the record drawings. The PDF files shall clearly indicate either by filename or PDF table of contents the respective pay item number. Specific part or model numbers of items which have been selected shall be clearly visible.”

Add the following to Article 801.16 of the Standard Specifications:

“In addition to the specified record drawings, the Contactor shall record GPS coordinates of the following electrical components being installed, modified or being affected in other ways by this contract:

- Last light pole on each circuit
- Handholes
- Conduit roadway crossings
- Controllers
- Control Buildings
- Structures with electrical connections, i.e. DMS, lighted signs.
- Electric Service locations
- CCTV Camera installations
- Fiber Optic Splice Locations

Datum to be used shall be North American 1983.

Data shall be provided electronically and in print form. The electronic format shall be compatible with MS Excel. Latitude and Longitude shall be in decimal degrees with a minimum of 6 decimal places. Each coordinate shall have the following information:

1. Description of item
2. Designation or approximate station if the item is undesignated
3. Latitude
4. Longitude

Examples:

Equipment Description	Equipment Designation	Latitude	Longitude
CCTV Camera pole	ST42	41.580493	-87.793378
FO mainline splice handhole	HHL-ST31	41.558532	-87.792571
Handhole	HH at STA 234+35	41.765532	-87.543571
Electric Service	Elec Srv	41.602248	-87.794053
Conduit crossing	SB IL83 to EB I290 ramp SIDE A	41.584593	-87.793378
Conduit crossing	SB IL83 to EB I290 ramp SIDE B	41.584600	-87.793432
Light Pole	DA03	41.558532	-87.792571
Lighting Controller	X	41.651848	-87.762053
Sign Structure	FGD	41.580493	-87.793378
Video Collection Point	VCP-IK	41.558532	-87.789771
Fiber splice connection	Toll Plaza34	41.606928	-87.794053

Prior to the collection of data, the contractor shall provide a sample data collection of at least six data points of known locations to be reviewed and verified by the Engineer to be accurate within 100 feet. Upon verification, data collection can begin. Data collection can be made as construction progresses, or can be collected after all items are installed. If the data is unacceptable the contractor shall make corrections to the data collection equipment and or process and submit the data for review and approval as specified.

Accuracy. Data collected is to be mapping grade. A handheld mapping grade GPS device shall be used for the data collection. The receiver shall support differential correction and data shall have a minimum 5 meter accuracy after post processing.

GPS receivers integrated into cellular communication devices, recreational and automotive GPS devices are not acceptable.

The GPS shall be the product of an established major GPS manufacturer having been in the business for a minimum of 6 years.”

UNDERPASS LUMINAIRE, HPS, STAINLESS STEEL HOUSING

Effective: January 1, 2012

Description. This item shall consist of furnishing, testing as required, and installing a luminaire suitable for roadway underpasses as specified herein.

General. The luminaire shall be optically sealed, mechanically strong and easy to maintain.

All wiring within the fixture shall have a minimum temperature rating of 125° C. In addition, the unit shall be designed to allow for a maximum supply wire rating of 90° C.

All hardware of the housing, reflector, and ballast assembly shall be captive.

The luminaire shall be UL Listed for Wet Locations.

The underpass luminaire shall be suitable for lighting a roadway underpass at approximate mounting height of 16 feet from a position suspended directly above the roadway.

The luminaire shall be certified by the U.L. testing laboratory to meet the IP66 criteria of the International Electro technical Commission Standard 529.

Housing. The housing shall be stainless steel and be made of 16 gauge minimum thickness stainless steel, Type 304, #2B finish.

Since the installed location of the luminaires has severe space limitations that prohibit servicing the luminaire from the top or side of the fixture, the luminaire must be serviceable from the bottom of the housing when in the installed position. Both ballast and optical compartments must be serviceable from the bottom of the fixture. Fixtures which open from the top or sides are not acceptable.

The housing shall have a maximum width of 13”

All internal and external hardware, unless specifically specified otherwise, shall be made of stainless steel.

Stainless Steel Housing

The stainless steel housing, and lens frame shall be made of 16 gauge minimum thickness stainless steel, Type 304 #2B.

All housing and frame components shall be cut within with a laser with a positioning accuracy of +/- .004" for assembly accuracy and machine welded to minimize irregularities in the weld joint.

All seams in the housing enclosure shall be welded by continuous welding. Stainless steel weld wire shall be used for all welds. A sample weld shall be submitted for review and approval.

The luminaire lens shall be flush, within 3.1 mm (0.122"), of the lens frame.

The lens frame shall be flat and the frame and luminaire housing shall not have any protruding flanges.

The lens frame assembly shall consist of a one-piece 16 gauge 304 stainless steel external frame with the lens facing toward the housing and a 16 gauge 304 stainless internal frame with the legs facing away from the housing. The internal frame shall have seam welded corners for added strength. The two panels will sandwich the glass lens and be fastened together with the use of no less than 10 #10 stainless steel fasteners.

The lens frame and the door frame shall each be secured through the use of two stainless steel draw latches secured to the fixture housing.

When in open position, it shall be possible to un-hinge and remove the lens frame for maintenance. The lens frame hinge shall be stainless steel and designed so that there must be a conscious action of the maintenance personnel to remove the lens frame. The frame hinging method shall not be designed so that bumping the frame accidentally could allow the frame to fall to the roadway surface. The removal method must be accomplished without the use of tools or hardware. The hinge pin shall be a minimum of 6.35 mm (0.250") in diameter. The pin shall be spring loaded and retractable with a safety catch to hold the pin in the retracted position for ease of maintenance.

The suspended housing shall be divided into two compartments, one for the ballast and optical assembly, the other for wire connections. The optical chamber shall be sealed from the environment. The wire portal between compartments shall be sealed so as to prevent air exchange through the portal. There shall be an internally mounted breather mechanism to allow internal and external air pressure to equalize without permitting dust or water into the unit.

The ballast and all electrical equipment shall be mounted to a removable aluminum chassis with a minimum thickness of 3.175, (0.125"). The chassis shall be held in place with captive stainless steel hardware. The hardware shall include a bracket that can be loosened and shifted to allow the chassis to pivot away from fastened position for removal. The splice box shall include a heavy-duty 3 pole terminal block to accommodate #6 conductors and a KTK 2 amp fuse with HPC fuse holder or approved equal. Quick-connect power distribution terminal blocks shall be a molded thermoset plastic, rated 70A, 600V and have 3 poles, each with (4) .250 quick connect terminals. Operating temperature rating to be 150° C. Input wire size shall accommodate #2-#14 AWG. Torque rating shall be 45 in./lb. Maximum. Agency approvals shall be UL E62622; CSA LR15364.

Ballast compartment surfaces shall be deburred and free of sharp edges, points or corners that may come in contact with installers or service personnel.

Gasketing. The junction between the lens frame and the ballast housing door and the housing shall be sealed with a one-piece vulcanized or molded high temperature solid silicone rubber gasket with the equivalent of a 60 Shore A durometer rating. The gasket between the lens frame and the luminaire housing shall be securely attached by mechanical means, such a retaining lip to prevent the movement of the gasket. The gasket may not be secured by adhesive means exclusively. The lens and ballast housing doors shall be designed and constructed so they seal to the gasket on a flat surface. The frame shall not seal to the gasket using the edge of leg on a doorframe. The lens shall be sealed inside of the lens frame with the use of a one-piece solid silicone rubber gasket with ribbed flanges and a rating of 60 Shore A Durometer

The junction between conduit connections to the luminaire and the lens frame junction to the housing shall withstand entry of water when subjected to a water jet pressure of 207 kPa (30 lbs. Per sq. inch), tested under laboratory conditions. Submittal information shall include data relative to gasket thickness and density and the means of securing it in place.

Mounting Brackets. The brackets shall be properly sized to accommodate the weight of the luminaire with calculations or other suitable reference documentation submitted to support the material choice.

The luminaire shall have an opening in the housing for installation (by others) of a 28.1 mm (3/4 inch) diameter flexible conduit. The location of the opening will be determined by the Engineer during the shop drawing review.

Lamp Socket. The lamp socket shall be a 4KV pulse rated mogul type, porcelain glazed enclosed, and be provided with grips, or other suitable means to hold the lamp against vibration. The rating of the socket shall exceed the lamp starting voltage, or starting pulse voltage rating.

If the lamp socket is of the sealed removable type, proper alignment of the socket shall be provided and molded into the socket assembly and indicated in a contrasting color.

If the lamp socket is adjustable, the factory setting must be indicated legibly in the luminaire housing.

ANSI Identification Decal. A decal, complying to ANSI standard C136-15 for luminaire wattage and distribution type, shall be factory attached permanently to the luminaire. The information contained in the decal shall enable a viewer, from the ground level, to identify the lamp wattage and type of luminaire distribution.

Optical Assembly. Lens and Lens Frame. The lens shall be made of crystal clear, impact and heat resistant tempered glass a minimum of 6.35 mm (0.25") thick. The lens shall be held in such a manner as to allow for its expansion and contraction, due to temperature variation. The lens shall be a flat glass design.

Reflector. The reflector shall be hydro formed aluminum, 0.063" thick, bright-dip and clear anodized finish.

The reflector shall be secured with a stainless steel aircraft cable during maintenance operations.

If the reflector has multiple light distribution positions, each position must have positive stop/mounting with the original factory distribution identified.

The luminaire shall be photometrically efficient. Luminaire efficiency, defined by the I.E.S. as "the ratio or luminous flux (lumens) emitted by a luminaire to that emitted by the lamp or lamps used within", shall not be less than 67%. Submittal information shall include published efficiency data.

The reflector, the refractor or lens, and the entire optical assembly shall not develop any discoloration over the normal life span of the luminaire.

The reflector shall not be altered by paint or other opaque coatings which would cover or coat the reflecting surface. Control of the light distribution by any method other than the reflecting material and the aforementioned clear protective coating that will alter the reflective properties of the reflecting surface is unacceptable

Ballast. The ballast shall be a High Pressure Sodium, high power factor, lead type, Isolated Regulator Ballast (CWI) or a Constant Wattage Auto-regulator (CWA), for operation on a nominal 240 volt system.

The ballast shall be designed to furnish proper electrical characteristics for starting and operating a high pressure sodium vapor lamp of the specified rating at ambient temperatures of -29 degrees to +40 degrees C. The ballast windings shall be adequately impregnated and treated for protection against the entrance of moisture, insulated with Class H insulation, and able to withstand the NEMA standard dielectric test.

The ballast shall include an electronic starting assembly. The starter assembly shall be comprised of solid state devices capable of withstanding ambient temperatures of 85 degrees C. The starter shall provide timed pulsing with sufficient follow-through current to completely ionize and start all lamps. Minimum amplitude of the pulse shall be 2,500 volts, with a width of one (1) microsecond at 2,250 volts, and shall be applied within 20 electrical degrees of the peak of the open circuit voltage wave with a repetition rate as recommended by the lamp manufacturer for the 60 cycle wave. The lamp peak pulse current shall be a minimum of 0.2 amperes. Proper ignition shall be provided over a range of input voltage from 216 to 264 volts. The starter component shall be field replaceable and completely interchangeable with no adjustment necessary for proper operation. The starter component shall have push-on type electrical terminations to provide good electrical and mechanical integrity and ease of replacement. Terminal configuration shall preclude improper insertion of plug-in components. The starter circuit board shall be treated in an approved manner to provide a water and contaminant-resistant coating.

The ballast shall have an overall power factor of at least 0.9 when operated under rated lamp load.

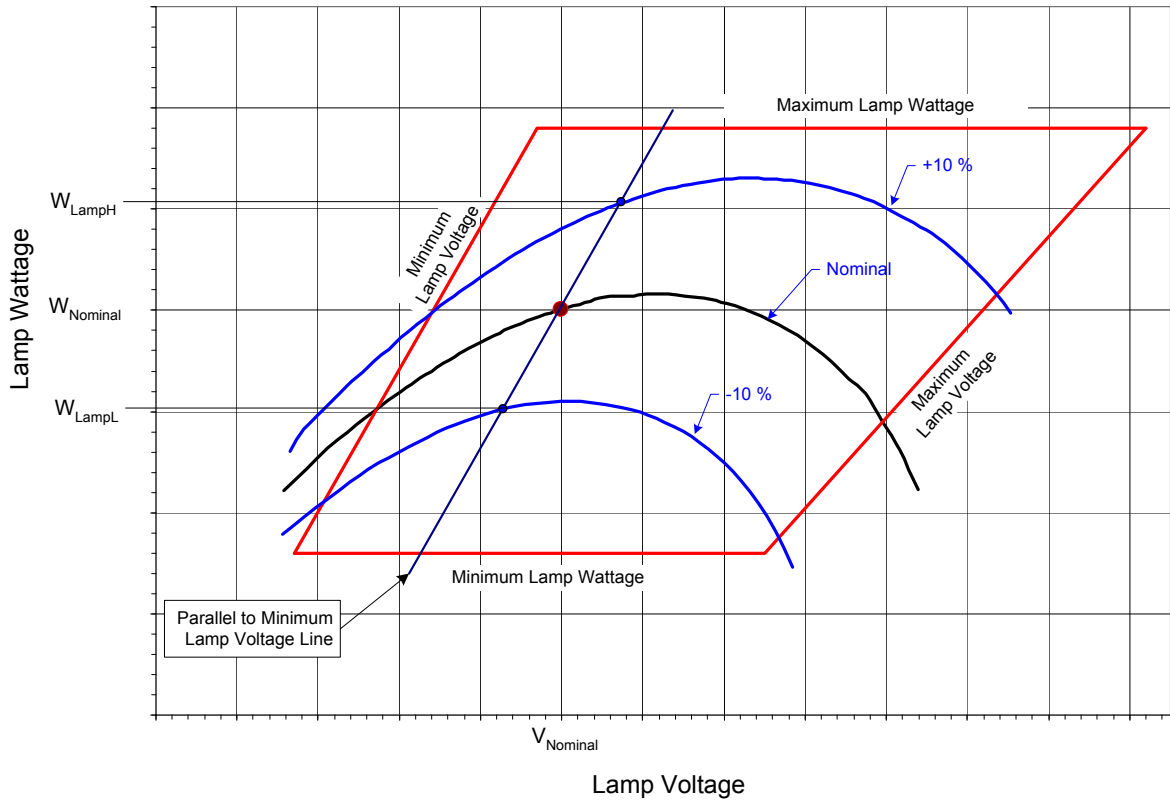
The ballast shall withstand a 2,500 volt dielectric test between the core and windings without damage to the insulation.

The ballast shall not subject the lamp to a crest factor exceeding 1.8 and shall operate the lamp without affecting adversely the lamp life and performance.

The ballast shall be designed to ANSI Standards and shall be designed and rated for operation on a nominal 240 volt system. The ballast shall provide positive lamp ignition at the input voltage of 216 volts. It shall operate the lamp over a range of input voltages from 216 to 264 volts without damage to the ballast. It shall provide lamp operation within lamp specifications for rated lamp life at input design voltage range. Operating characteristics shall produce output regulation not exceeding the following values:

Nominal Ballast Wattage	Maximum Ballast Regulation
400	25%
310	26%
250	22%
150	22%
70	17%

For this measure, regulation shall be defined as the ratio of the lamp watt difference between the upper and lower operating curves to the nominal lamp watts; with the lamp watt difference taken within the ANSI trapezoid at the nominal lamp operating voltage point parallel to the minimum lamp volt line:



$$\text{Ballast Regulation} = \frac{W_{LampH} - W_{LampL}}{W_{LampN}} \times 100$$

where:

W_{LampH} = lamp watts at +10% line voltage (264v)

W_{LampL} = lamp watts at - 10% line voltage (216v)

W_{lampN} = lamp watts at 240v”

Ballast losses, based on cold bench tests, shall not exceed the following values:

Nominal Ballast Wattage	Maximum Ballast Losses
400	16.0%
310	19.0%
250	17.5%
150	26.0%
70	34.0%

Ballast losses shall be calculated based on input watts and lamp watts at nominal system voltage as indicated in the following equation:

$$\text{Ballast Losses} = \frac{W_{Line} - W_{Lamp}}{W_{Lamp}} \times 100$$

where:

W_{line} = line watts at 240v

W_{lamp} = lamp watts at 240v

Ballast output to lamp. At nominal system voltage and a lamp voltage of 52v, the ballast shall deliver a lamp wattage within $\pm 4\%$ of the nominal lamp wattage. For a 70w luminaire, the ballast shall deliver 70 watts $\pm 4\%$ at a lamp voltage of 52v for the nominal system voltage of 240v.

Ballast output over lamp life. Over the life of the lamp the ballast shall produce an average of the nominal lamp rating $\pm 5\%$. Lamp wattage readings shall be taken at 5-volt increments throughout the ballast trapezoid. The lamp wattage values shall then be averaged within the trapezoid and shall be within $\pm 5\%$ of the nominal ballast rating. Submittal documents shall include a tabulation of the lamp wattage vs. lamp voltage readings.

The ballast shall be integral to the luminaire. The ballast components shall be mounted on a removable door or on a removable mounting tray. The ballast tray or mounting door shall be manufactured with dissimilar metal conflicts kept to a minimum.

Ballast wiring and lamp socket wiring shall be connected by means of keyed plugs. Upon unplugging the ballast wiring the entire ballast assembly shall be removable for maintenance. The plugs shall not be interchangeable to avoid improper connection of the assemblies.

The mounting adjustments and wiring terminals shall be readily accessible. The removable door or pad shall be secure when fastened in place and all individual components shall be secure upon the removable element. Upon ballast assembly removal, each component shall be readily removable for replacement.

The luminaire shall be completely wired. All wiring connections within the luminaire shall be made with insulated compression connectors or insulated terminal blocks. An insulated terminal block shall be provided to terminate the incoming supply wires. The terminal block shall be rated for 600 volts and shall accommodate wire sizes from #10 to #6 AWG. The use of "wire nuts" is unacceptable. A ground terminal shall be provided for the connection of a ground wire.

Ballast and lamp Leads shall not be smaller than #16 AWG conductors rated at a minimum temperature rating of 90° C.

All wires shall be coded by tagging and/or color coding for proper identification. A complete legible permanently attached wiring diagram (no smaller than 3" x 4" with a min. font size of 8 pts.) coordinated with the wire identifications shall be displayed at the convenient location on the interior of the luminaire. The wiring diagram shall be oriented so that it is right side up and readable when the luminaire is in the installed position.

The ballast shall not be excessively noisy. Noticeable noisy ballasts, as determined by the Engineer, shall be replaced at no additional cost to the State.

The ballast shall provide lamp operation within lamp specifications for the rated lamp life at the input design voltage range. It shall have a 6 month operation capability with a cycling lamp.

Submittal information shall include manufacturer's literature and data to confirm compliance with all specified requirements including an ANSI Standard Ballast Characteristic Graph (Trapezoid) diagram, with all items clearly identified.

Photometric Performance. The luminaire photometric performance shall produce results equal to or better than those listed in the included Luminaire Performance Table. Submittal information shall include computer calculations based on the controlling given conditions which demonstrate achievement of all listed performance requirements. The computer calculations shall be done according to I.E.S. recommendations and the submitted calculations shall include point-by-point illuminance, luminance and veiling luminance as well as listings of all indicated averages and ratios as applicable. Calculations shall be performed with AGI32. The program used to perform the calculations shall be identified on the submittal. The submittal data shall also include all photometric calculations files with the proposed photometric data on a CD ROM. The performance requirements shall define the minimum number of decimal places used in the calculations. Rounding of calculations shall not be allowed.

In addition to computer printouts of photometric performance, submittal information shall include: Descriptive literature; an Isofootcandle chart of horizontal lux (footcandles); Utilization curve; Isocandela diagram; Luminaire classification per ANSI designation; Candlepower values at every 2.5 degree intervals; Candlepower tables are to be provided on CD ROM in the IES format as specified in IES publication LM-63.

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE #1
 5 Lane Cross Section**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	60 ft
	Number of Lanes	5
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	16 ft
	Mast Arm Length	0 ft
	Pole Set-Back From Edge of Pavement	2 ft
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	9,500
	I.E.S. Vertical Distribution	Medium
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	IV
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	35 ft
	Configuration	Opposite Side
	Luminaire Overhang over edge of pavement	-2 ft

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS		
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ILLUMINATION	Ave. Horizontal Illumination, E_{AVE}	18 Lux
	Uniformity Ratio, E_{AVE}/E_{MIN}	2.5:1
LUMINANCE	Average Luminance, L_{AVE}	1.2 Cd/m ²
	Uniformity Ratio, L_{AVE}/L_{MIN}	2.5:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	4:1 (Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.25:1 (Max)

Independent Testing. Independent testing of luminaires shall be required whenever the quantity of luminaires of a given wattage and distribution, as indicated on the plans, is 50 or more. For each luminaire type to be so tested, one luminaire plus one luminaire for each 50 luminaires shall be tested. Example: *A plan quantity of 75 luminaires would dictate that 2 to be tested; 135 luminaires would dictate that three be tested.*

The Contractor shall be responsible for all costs associated with the specified testing, including but not limited to shipping, travel and lodging costs as well as the costs of the tests themselves, all as part of the bid unit price for this item. Travel, lodging and other associated costs for travel by the Engineer shall be direct-billed to or shall be pre-paid by the Contractor, requiring no direct reimbursement to the Engineer or the independent witness, as applicable.

Commitment to test. The Vendor shall select one of the following options for the required testing with the Engineer's approval:

Engineer Factory Selection for Independent Lab: The Contractor may select this option if the luminaire manufacturing facility is within the state of Illinois. The Contractor shall propose an independent test laboratory for approval by the Engineer. The selected luminaires shall be marked by the Engineer and shipped to the independent laboratory for tests.

Engineer Witness of Independent Lab Test: The Contractor may select this option if the independent testing laboratory is within the state of Illinois. The Engineer shall select, from the project luminaires at the manufacturer's facility or at the Contractor's storage facility, luminaires for testing by the independent laboratory.

Independent Witness of Manufacturer Testing: The independent witness shall select from the project luminaires at the manufacturer's facility or at the Contractor's storage facility, the luminaires for testing. The Contractor shall propose a qualified independent agent, familiar with the luminaire requirements and test procedures, for approval by the Engineer, to witness the required tests as performed by the luminaire manufacturer. The independent witness shall:

- ▶ Have been involved with roadway lighting design for at least 15 years.
- ▶ Not have been the employee of a luminaire or ballast manufacturer within the last 5 years.
- ▶ Be a member of IESNA in good standing.
- ▶ Provide a list of professional references.

Engineer Factory Selection and Witness of Manufacturer Testing: The Contractor may select this option if the manufacturing facility is within the state of Illinois. At the manufacturer's facility, the Engineer shall select the luminaires to be tested and shall be present during the testing process. The Contractor shall schedule travel by the Engineer to and from the Manufacturer's laboratory to witness the performance of the required tests.

In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. The selection of the testing option shall be presented with the information submitted for approval. The proposed independent laboratory or independent witness shall be included with that information. The selection of the testing option shall be presented with the information submitted for approval. The proposed independent laboratory or independent witness shall be included with that information.

The testing performed shall include photometric, electrical, heat and water jet testing.

Photometric testing shall be in accordance with IES recommendations except that the selected luminaire(s) shall be tested as manufactured without any disassembly or modification and, as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, an isocandela diagram, maximum plane and cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, and complete calculations based on specified requirements and tests.

Electrical testing shall conform to NEMA and ANSI standards and as a minimum, shall yield a complete check of wiring connections, a ballast dielectric test, total ballast losses in watts and percent of input, a lamp volt-watt trace, regulation data, a starter test, lamp current crest factor, power factor (minimum over the design range of input voltage at nominal lamp voltage) and, a table of ballast characteristics showing input amperes, watts and power factor, output volts, amperes, watts and lamp crest factor as well as ballast losses over the range of values required to produce the lamp volt-watt trace. Ballast test data shall also be provided in an electronic format acceptable to the Engineer to demonstrate compliance with sections 9.7, 9.8, 9.9 and 9.10.

Heat Testing. Heat testing shall be conducted to ensure that the luminaire complies with UL 1572. An ambient temperature of 40 degrees centigrade (104 degrees F) shall be used for the test.

Water spray test. The luminaires must pass the following water spray test.:

A spray apparatus consisting of four spray nozzles set at an angle of 30 degrees from the vertical plane space 30 inches apart on a 2 inch pipe, each delivering 12 gallons of water per minute at a minimum of 100 psi at each nozzle in a 90 degree cone. A water pressure gauge shall be installed at the first nozzle.

The luminaires shall be mounted in a ceiling configuration and with each nozzle set a distance of 18 inches below the fixture in the vertical plane and 18 inches away in the horizontal plane from the fixture lens, apply spray for a duration of 3 minutes at a minimum of 100 psi. When opened, the fixture shall not show any signs of leakage.

The above test shall be repeated in the opposite horizontal plane from the fixture lens with no signs of leakage.

The summary report and the test results shall be certified by the independent test laboratory or the independent witness, as applicable, and shall be sent by certified mail directly to the Engineer. A copy of this material shall be sent to the Contractor and luminaire manufacturer at the same time.

Should any of the tested luminaires of a given distribution type and wattage fail to satisfy the specifications and perform according to approved submittal information, the luminaire of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance. In the case of corrections, the Vendor shall advise the Engineer of corrections made and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated. The number of luminaires to be tested shall be the same quantity as originally tested. Luminaires which are not modified or corrected shall not be re-tested without prior approval from the Engineer.

Coordination shall be the Vendor's responsibility. Failure to coordinate arrangements and notice shall not be grounds for additional compensation or extension of time.

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation. Underpass luminaires shall be either attached to structures (such as piers, etc.) or suspended from structures (such as bridge decks) as indicated or implied by the configuration on the Plans. Mounting, including all hardware and appurent items, shall be included as part of this item.

Unless otherwise indicated, suspended underpass luminaires shall be installed one-inch above the lowest underpass beam and shall be mounted using vibration dampening assemblies. All mounting hardware shall be corrosion resistant and shall be stainless steel unless otherwise indicated.

The Engineer reserves the right to select the final light distribution pattern, luminaire aiming angle and change it as deemed necessary to produce the proper pavement luminance.

Surface mounted luminaires, all luminaires not mounted on suspension rods, shall have one-inch thick stainless steel spacers installed between the luminaire and the deck or wall.

Guarantee. The Vendor shall provide a written guarantee for materials, and workmanship for a period of 6 months after final acceptable of the lighting system.

Documentation. All instruction sheets required to be furnished by the manufacturer for materials and supplies and for operation of the equipment shall be delivered to the Engineer.

The manufacturer shall have been incorporated for at least five years and shall have at least five years in the design and manufacturing of roadway underpass lighting. The manufacturer shall provide evidence of financial strength to finance the production of the project by submitting the name of at least three projects completed in the previous calendar year of greater than \$250,000 each. All steel used in the project shall be certified to be provided domestically, and all fixture components used shall be manufactured domestically.

Method of Measurement. Luminaires shall be counted, each.

Basis of Payment. This item shall be paid at the contract unit price each for **UNDERPASS LUMINAIRE**, of the wattage specified, **HIGH PRESSURE SODIUM VAPOR**, which shall be payment in full for the material and work described herein.

MAINTENANCE OF LIGHTING SYSTEMS

Effective: January 1, 2012

Replace Article 801.11 and 801.12 of the Standard Specifications with the following:

Effective the date the Contractor's activities (electrical or otherwise) at the job site begin, the Contractor shall be responsible for the proper operation and maintenance of all existing and proposed lighting systems which are part of, or which may be affected by the work until final acceptance or as otherwise determined by the Engineer.

Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection, as specified elsewhere herein, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting systems which may be affected by the work. The request for the maintenance preconstruction inspection shall be made no less than seven (7) calendar days prior to the desired inspection date.

Existing lighting systems, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition of the electrical equipment and systems to be maintained.

Maintenance of Existing Lighting Systems

Existing lighting systems. Existing lighting systems shall be defined as any lighting system or part of a lighting system in service at the time of contract Letting. The contract drawings indicate the general extent of any existing lighting, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

Extent of Maintenance.

Partial Maintenance. Unless otherwise indicated, if the number of circuits affected by the contract is equal to or less than 40% of the total number of circuits in a given controller and the controller is not part of the contract work, the Contractor needs only to maintain the affected circuits. The affected circuits shall be isolated by means of in-line waterproof fuse holders as specified elsewhere and as approved by the Engineer.

Full Maintenance. If the number of circuits affected by the contract is greater than 40% of the total number of circuits in a given controller, or if the controller is modified in any way under the contract work, the Contractor shall maintain the entire controller and all associated circuits.

Maintenance of Proposed Lighting Systems

Proposed Lighting Systems. Proposed lighting systems shall be defined as any lighting system or part of a lighting system, temporary or permanent, which is to be constructed under this contract.

The Contractor shall be fully responsible for maintenance of all items installed under this contract. Maintenance shall include, but not be limited to, any equipment failures or malfunctions as well as equipment damage either by the motoring public, Contractor operations, vandalism, or other means. The potential cost of replacing or repairing any malfunctioning, damaged, or vandalized equipment shall be included in the bid price of this item and will not be paid for separately.

Lighting System Maintenance Operations

The Contractor's responsibility shall include all applicable responsibilities of the Electrical Maintenance Contract, State of Illinois, Department of Transportation, Division of Highways, District One. These responsibilities shall include the maintenance of lighting units (including sign lighting), cable runs and lighting controls. In the case of a pole knockdown or sign light damage, the Contractor shall promptly clear the lighting unit and circuit discontinuity and restore the system to service. The equipment shall then be re-set by the contractor within the time limits specified herein.

If the equipment damaged by normal vehicular traffic, not contractor operations, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

Responsibilities shall also include weekly night-time patrol of the lighting system, with patrol reports filed immediately with the Engineer and with deficiencies corrected within 24 hours of the patrol. Patrol reports shall be presented on standard forms as designated by the Engineer. Uncorrected deficiencies may be designated by the Engineer as necessitating emergency repairs as described elsewhere herein.

The following chart lists the maximum response, service restoration, and permanent repair time the Contractor will be allowed to perform corrective action on specific lighting system equipment.

INCIDENT OR PROBLEM	SERVICE RESPONSE TIME	SERVICE RESTORATION TIME	PERMANENT REPAIR TIME
Control cabinet out	1 hour	4 hours	7 Calendar days
Hanging mast arm	1 hour to clear	na	7 Calendar days
Radio problem	1 hour	4 hours	7 Calendar days
Motorist caused damage or leaning light pole 10 degrees or more	1 hour to clear	4 hours	7 Calendar days
Circuit out – Needs to reset breaker	1 hour	4 hours	na
Circuit out – Cable trouble	1 hour	24 hours	21 Calendar days
Outage of 3 or more successive lights	1 hour	4 hours	na
Outage of 75% of lights on one tower	1 hour	4 hours	na
Outage of light nearest RR crossing approach, Islands and gores	1 hour	4 hours	na
Outage (single or multiple) found on night outage survey or reported to EMC	na	na	7 Calendar days
Navigation light outage	na	na	24 hours

- **Service Response Time** -- amount of time from the initial notification to the Contractor until a patrolman physically arrives at the location.
- **Service Restoration Time** – amount of time from the initial notification to the Contractor until the time the system is fully operational again (In cases of motorist caused damage the undamaged portions of the system are operational.)
- **Permanent Repair Time** – amount of time from initial notification to the Contractor until the time permanent repairs are made if the Contractor was required to make temporary repairs to meet the service restoration requirement.

Failure to provide this service will result in liquidated damages of \$500 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the Electrical Maintenance Contractor. All costs associated to repair this uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the Electrical Maintenance Contractor within one month after the incident will result in additional liquidated damages of \$500 per month per occurrence. Unpaid bills will be deducted from any monies owed to the Contractor. Repeated failures and/or a gross failure of maintenance shall result in the State's Electrical Maintenance Contractor being directed to correct all deficiencies and the resulting costs deducted from any monies owed the contractor.

Damage caused by the Contractor's operations shall be repaired at no additional cost to the Contract.

Operation of Lighting

The lighting shall be operational every night, dusk to dawn. Duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously. Lighting systems shall not be kept in operation during long daytime periods.

Method of Measurement

The contractor shall demonstrate to the satisfaction of the Engineer that the lighting system is fully operational prior to submitting a pay request. Failure to do so will be grounds for denying the pay request. Months in which the lighting systems are not maintained and not operational will not be paid for. Payment shall not be made retroactively for months in which lighting systems were not operational.

Basis of Payment. Maintenance of lighting systems shall be paid for at the contract unit price per calendar month for **MAINTENANCE OF LIGHTING SYSTEM**, which shall include all work as described herein.

LUMINAIRE

Effective: January 1, 2012

Add the following to first paragraph of Article 1067(c) of the Standard Specifications:

“The reflector shall not be altered by paint or other opaque coatings which would cover or coat the reflecting surface. Control of the light distribution by any method other than the reflecting material and the aforementioned clear protective coating that will alter the reflective properties of the reflecting surface is unacceptable”

Add the following to Article 1067(f) of the Standard Specifications:

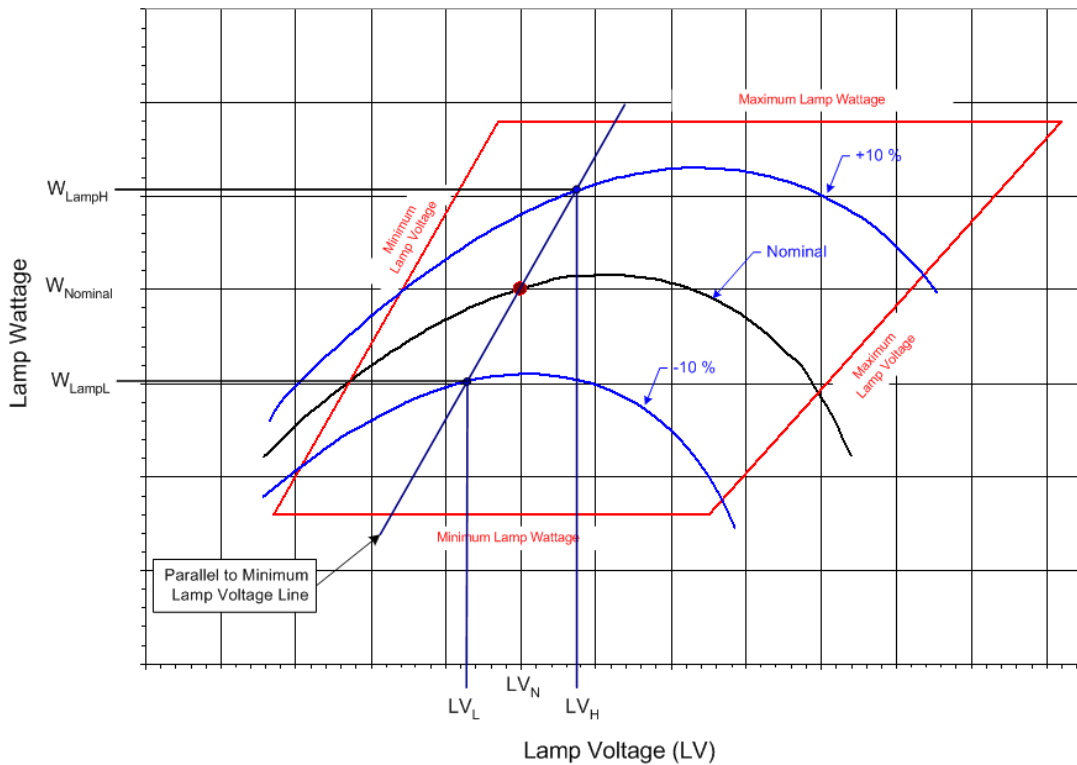
“The ballast shall be a High Pressure Sodium, high power factor, constant wattage auto-regulator, lead type (CWA) for operation on a nominal 240 volt system.”

Revise Article 1067(f)(1) of the Standard Specifications to read:

“The high pressure sodium, auto-regulator, lead type (CWA) ballast shall be designed to ANSI Standards and shall be designed and rated for operation on a nominal 240 volt system. The ballast shall provide positive lamp ignition at the input voltage of 216 volts. It shall operate the lamp over a range of input voltages from 216 to 264 volts without damage to the ballast. It shall provide lamp operation within lamp specifications for rated lamp life at input design voltage range. Operating characteristics shall produce output regulation not exceeding the following values:

Nominal Ballast Wattage	Maximum Ballast Regulation
750	25%
400	26%
310	26%
250	26%
150	24%
70	18%

For this measure, regulation shall be defined as the ratio of the lamp watt difference between the upper and lower operating curves to the nominal lamp watts; with the lamp watt difference taken within the ANSI trapezoid at the nominal lamp operating voltage point parallel to the minimum lamp volt line:



$$\text{Ballast Regulation} = \frac{W_{LampH} - W_{LampL}}{W_{LampN}} \times 100$$

where:

W_{LampH} = lamp watts at +10% line voltage when Lamp voltage = LV_H

W_{LampL} = lamp watts at - 10% line voltage when lamp voltage = LV_L

W_{LampN} = lamp watts at nominal lamp operating voltage = LV_N

Wattage	Nominal Lamp Voltage, LV_N	LV_L	LV_H
750	120v	115v	125v
400	100v	95v	105v
310	100v	95v	105v
250	100v	95v	105v
150	55v	50v	60v
70	52v	47v	57v

Ballast losses, based on cold bench tests, shall not exceed the following values:

Nominal Ballast Wattage	Maximum Ballast Losses
750	15%
400	20%
310	21%
250	24%
150	26%
70	34%

Ballast losses shall be calculated based on input watts and lamp watts at nominal system voltage as indicated in the following equation:

$$\text{Ballast Losses} = \frac{W_{Line} - W_{Lamp}}{W_{Lamp}} \times 100$$

where:

W_{line} = line watts at nominal system voltage

W_{lamp} = lamp watts at nominal system voltage

Ballast output to lamp. At nominal system voltage and nominal lamp voltage, the ballast shall deliver lamp wattage with the variation specified in the following table.

Nominal Ballast Wattage	Output to lamp variation
750	± 7.5%
400	± 7.5%
310	± 7.5%
250	± 7.5%
150	± 7.5%
70	± 7.5%

Example: For a 400w luminaire, the ballast shall deliver 400 watts ±7.5% at a lamp voltage of 100v for the nominal system voltage of 240v which is the range of 370w to 430w.

Ballast output over lamp life. Over the life of the lamp the ballast shall produce average output wattage of the nominal lamp rating as specified in the following table. Lamp wattage readings shall be taken at 5-volt increments throughout the ballast trapezoid. Reading shall begin at the lamp voltage (L_v) specified in the table and continue at 5 volt increments until the right side of the trapezoid is reached. The lamp wattage values shall then be averaged and shall be within the specified value of the nominal ballast rating. Submittal documents shall include a tabulation of the lamp wattage vs. lamp voltage readings.

Nominal Ballast Wattage	LV Readings begin at	Maximum Wattage Variation
750	110v	± 7.5%
400	90v	± 7.5%
310	90v	± 7.5%
250	90v	± 7.5%
150	50v	± 7.5%
70	45v	± 7.5%

Example: For a 400w luminaire, the averaged lamp wattage reading shall not exceed the range of ±7.5% which is 370w to 430w”

Add the following to Article 1067(h) of the Standard Specifications:

“Independent Testing. Independent testing of luminaires shall be required whenever the pay item quantity of luminaires of a given pay item, as indicated on the plans, is 50 or more. For each luminaire type to be so tested, one luminaire plus one luminaire for each 50 luminaires shall be tested. Example: *A plan pay item quantity of 75 luminaires for a specific pay item would dictate that 2 be tested; 135 luminaires would dictate that three be tested.*” If the luminaire performance table is missing from the contract documents, the luminaire(s) shall be tested and the test results shall be evaluated against the manufacturer’s data as provided in the approved material submittal. The test luminaire(s) results shall be equal to or better than the published data. If the test results indicated performance not meeting the published data, the test luminaire will be designated as failed and corrective action as described herein shall be performed.

The Contractor shall be responsible for all costs associated with the specified testing, including but not limited to shipping, travel and lodging costs as well as the costs of the tests themselves, all as part of the bid unit price for this item. Travel, lodging and other associated costs for travel by the Engineer shall be direct-billed to or shall be pre-paid by the Contractor, requiring no direct reimbursement to the Engineer or the independent witness, as applicable”

The Contractor shall select one of the following options for the required testing with the Engineer’s approval:

- a. Engineer Factory Selection for Independent Lab: The Contractor may select this option if the luminaire manufacturing facility is within the state of Illinois. The Contractor shall propose an independent test laboratory for approval by the Engineer. The selected luminaires shall be marked by the Engineer and shipped to the independent laboratory for tests.
- b. Engineer Witness of Independent Lab Test: The Contractor may select this option if the independent testing laboratory is within the state of Illinois. The Engineer shall select, from the project luminaires at the manufacturer’s facility or at the Contractor’s storage facility, luminaires for testing by the independent laboratory.

- c. Independent Witness of Manufacturer Testing: The independent witness shall select from the project luminaires at the manufacturers facility or at the Contractor's storage facility, the luminaires for testing. The Contractor shall propose a qualified independent agent, familiar with the luminaire requirements and test procedures, for approval by the Engineer, to witness the required tests as performed by the luminaire manufacturer.

The independent witness shall as a minimum meet the following requirements:

- ▶ Have been involved with roadway lighting design for at least 15 years.
- ▶ Not have been the employee of a luminaire or ballast manufacturer within the last 5 years.
- ▶ Not associated in any way (plan preparation, construction or supply) with the particular project being tested.
- ▶ Be a member of IESNA in good standing.
- ▶ Provide a list of professional references.

This list is not an all inclusive list and the Engineer will make the final determination as to the acceptability of the proposed independent witness.

- d. Engineer Factory Selection and Witness of Manufacturer Testing: The Contractor may select this option if the luminaire manufacturing facility is within the state of Illinois. At the Manufacturer's facility, the Engineer shall select the luminaires to be tested and shall be present during the testing process. The Contractor shall schedule travel by the Engineer to and from the Manufacturer's laboratory to witness the performance of the required tests.

Should any of the tested luminaires fail to satisfy the specifications and perform according to approved submittal information, the luminaire shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance. In the case of corrections, the Contractor shall advise the Engineer of corrections made and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated. The number of luminaires to be tested shall be the same quantity as originally tested; i.e. if three luminaires were tested originally, one, two or three failed, another three must be tested after corrective action is taken.

Revise Article 1067.06(a)(1) of the Standard Specifications to read:

“The lamps shall be of the clear type and shall have a color of 1900° to 2200° Kelvin.”

Add the following table(s) to Article 1067 of the Standard Specifications:

IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	22 (ft)
	Number of Lanes	2
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	47.5 (ft)
	Mast Arm Length	12 (ft)
	Pole Set-Back From Edge of Pavement	10 (ft)
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	50,000
	I.E.S. Vertical Distribution	Medium
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	Type 3
	Total Light Loss Factor	0.70
LAYOUT DATA	Spacing	160 (ft)
	Configuration	Single Sided
	Luminaire Overhang over edge of pavement	2 (ft)

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS		
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

LUMINANCE	Average Luminance, L_{AVE}	1.2 Cd/m ²
	Uniformity Ratio, L_{AVE}/L_{MIN}	1.5:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	2:1 (Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.3:1 (Max)

LUMINAIRE SAFETY CABLE ASSEMBLY

Effective: January 1, 2012

Description: This item shall consist of providing a luminaire safety cable assembly as specified herein and as indicated in the plans.

Materials. Materials shall be according to the following:

Wire Rope. Cables (wire rope) shall be manufactured from Type 304 or Type 316 stainless steel having a maximum carbon content of 0.08 % and shall be a stranded assembly. Cables shall be 3.18 mm (0.125") diameter, 7x19 Class strand core and shall have no strand joints or strand splices.

Cables shall be manufactured and listed for compliance with Federal Specification RR-W-410 and Mil-DTL-83420.

Cable terminals shall be stainless steel compatible with the cable and as recommended by the cable manufacturer. Terminations and clips shall be the same stainless steel grade as the wire rope they are connected to.

U-Bolts. U-Bolts and associated nuts, lock washers, and mounting plates shall be manufactured from Type 304 or Type 316 stainless steel.

CONSTRUCTION REQUIREMENTS

General. The safety cable assembly shall be installed as indicated in the plan details. One end of the cable assembly shall have a loop fabricated from a stainless steel compression sleeve. The other end of the cable assembly shall be connected with stainless steel wire rope clips as indicated. Slack shall be kept to a minimum to prevent the luminaire from creeping off the end of the mast arm. Unless otherwise indicated in the plans, the luminaire safety cable shall only be used in conjunction with luminaires which are directly above the traveled pavement.

Basis of Payment: This work shall be paid for at the contract price each for **LUMINAIRE SAFETY CABLE ASSEMBLY**, which shall be payment for the work as described herein and as indicated in the plans.

EXPOSED RACEWAYS

Effective: January 1, 2012

Revise the first paragraph of Article 811.03(a) of the Standard Specifications to read:

“General. Rigid metal conduit installation shall be according to Article 810.05(a). Conduits terminating in junction and pull boxes shall be terminated with insulated and gasketed watertight threaded NEMA 4X conduit hubs. The hubs shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C. When PVC coated conduit is utilized, the aforementioned hubs shall also be PVC coated.”

Add the following to Article 811.03(b) of the Standard Specifications:

“Where PVC coated conduit is utilized, all conduit fittings, couplings and clamps shall be PVC coated. All other mounting hardware and appurtenances shall be stainless steel.”

“The personnel installing the PVC coated conduit must be trained and certified by the PVC coated conduit Manufacturer or Manufacturer’s representative to install PVC coated conduit. Documentation demonstrating this requirement must be submitted for review and approval.”

Add the following to Article 1088.01(a) of the Standard Specifications:

All iron and steel products, which are to be incorporated into the work, including conduit and all conduit fittings, shall be domestically manufactured or produced and fabricated as specified in Article 106.”

Revise Article 1088.01(a)(3) of the Standard Specifications to read:

“a. PVC Coated Steel Conduit. The PVC coated rigid metal conduit shall be UL Listed (UL 6). The PVC coating must have been investigated by UL as providing the primary corrosion protection for the rigid metal conduit. Ferrous fittings for general service locations shall be UL Listed with PVC as the primary corrosion protection. Hazardous location fittings, prior to plastic coating shall be UL listed.

- b. The PVC coating shall have the following characteristics:

Hardness:	85+ Shore A Durometer
Dielectric Strength:	400V/mil @ 60 Hz
Aging:	1,000 Hours Atlas Weatherometer
Temperature	The PVC compound shall conform at 0° F. to Federal Specifications PL-406b, Method 2051, Amendment 1 of 25 September 1952 (ASTM D 746)
Elongation:	200%

- c. The exterior and interior galvanized conduit surface shall be chemically treated to enhance PVC coating adhesion and shall also be coated with a primer before the PVC coating to ensure a bond between the zinc substrate and the PVC coating. The bond strength created shall be greater than the tensile strength of the plastic coating.
- d. The nominal thickness of the PVC coating shall be 1 mm (40 mils). The PVC exterior and urethane interior coatings applied to the conduit shall afford sufficient flexibility to permit field bending without cracking or flaking at temperatures above -1°C (30°F).
- e. An interior urethane coating shall be uniformly and consistently applied to the interior of all conduit and fittings. This internal coating shall be a nominal 2 mil thickness. The interior coating shall be applied in a manner so there are no runs, drips, or pinholes at any point. The coating shall not peel, flake, or chip off after a cut is made in the conduit or a scratch is made in the coating.
- f. Conduit bodies shall have a tongue-in-groove gasket for maximum sealing capability. The design shall incorporate a positive placement feature to assure proper installation. Certified test results confirming seal performance at 15 psig (positive) and 25 in. of mercury (vacuum) for 72 hours shall be submitted for review when requested by the Engineer.

- g. The PVC conduit shall pass the following tests:

Exterior PVC Bond test RN1:

Two parallel cuts 13 mm (1/2 inch) apart and 40 mm (1 1/2 inches) in length shall be made with a sharp knife along the longitudinal axis. A third cut shall be made perpendicular to and crossing the longitudinal cuts at one end. The knife shall then be worked under the PVC coating for 13 mm (1/2 inch) to free the coating from the metal.

Using pliers, the freed PVC tab shall be pulled with a force applied vertically and away from the conduit. The PVC tab shall tear rather than cause any additional PVC coating to separate from the substrate.

Boil Test:

Acceptable conduit coating bonds (exterior and interior) shall be confirmed if there is no disbondment after a minimum average of 200 hours in boiling water or exposure to steam vapor at one atmosphere. Certified test results from a national recognized independent testing laboratory shall be submitted for review and approval. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D870, a 6" length of conduit test specimen shall be placed in boiling water. The specimen shall be periodically removed, cooled to ambient temperature and immediately tested according to the bond test (RN1). When the PVC coating separates from the substrate, the boil time to failure in hours shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, a 6" conduit test specimen shall be cut in half longitudinally and placed in boiling water or directly above boiling water with the urethane surface facing down. The specimen shall be periodically removed, cooled to ambient temperature and tested in accordance with the Standard Method of Adhesion by Tape Test (ASTM D3359). When the coating disbonds, the time to failure in hours shall be recorded.

Heat/Humidity Test:

Acceptable conduit coating bonds shall be confirmed by a minimum average of 30 days in the Heat and Humidity Test. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D1151, D1735, D2247 and D4585, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. The specimens shall be periodically removed and a bond test (RN1) performed. When the PVC coating separates from the substrate, the exposure time to failure in days shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. When the coating disbonds, the time to failure in hours shall be recorded.

Add the following to Article 1088.01(a)(4) of the Standard Specifications:

“All liquid tight flexible metal conduit fittings shall have an insulated throat to prevent abrasion of the conductors and shall have a captive sealing O-ring gasket. The fittings shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C.”

Revise the second paragraph of Article 811.04 of the Standard Specifications to read:

“Expansion fittings and LFNC will not be measured for payment.”

Revise Article 811.05 of the Standard Specifications to read:

“**811.05 Basis of Payment.** This work will be paid for at the contract unit price per meter (foot) for **CONDUIT ATTACHED TO STRUCTURE**, of the diameter specified, **RIGID GALVANIZED STEEL** or **CONDUIT ATTACHED TO STRUCTURE**, of the diameter specified, **PVC COATED GALVANIZED STEEL.**”

UNDERGROUND RACEWAYS

Effective: January 1, 2012

Revise Article 810.04 of the Standard Specifications to read:

“Installation. All underground conduit shall have a minimum depth of 30-inches (700 mm) below the finished grade.”

Add the following to Article 810.04 of the Standard Specifications:

“All metal conduit installed underground shall be Rigid Steel Conduit unless otherwise indicated on the plans.”

Add the following to Article 810.04 of the Standard Specifications:

“All raceways which extend outside of a structure or duct bank but are not terminated in a cabinet, junction box, pull box, handhole, post, pole, or pedestal shall extend a minimum of 300 mm (12”) or the length shown on the plans beyond the structure or duct bank. The end of this extension shall be capped and sealed with a cap designed for the conduit to be capped. The ends of rigid metal conduit to be capped shall be threaded, the threads protected with full galvanizing, and capped with a threaded galvanized steel cap. The ends of rigid nonmetallic conduit and coilable nonmetallic conduit shall be capped with a rigid PVC cap of not less than 3 mm (0.125”) thick. The cap shall be sealed to the conduit using a room-temperature-vulcanizing (RTV) sealant compatible with the material of both the cap and the conduit. A washer or similar metal ring shall be glued to the inside center of the cap with epoxy, and the pull cord shall be tied to this ring.”

Add the following to Article 810.04(c) of the Standard Specifications:

“Coilable non-metallic conduit shall be machine straightened to remove the longitudinal curvature caused by coiling the conduit onto reels prior to installing in trench, encasing in concrete or embedding in structure. The straightening shall not deform the cross-section of the conduit such that any two measured outside diameters, each from any location and at any orientation around the longitudinal axis along the conduit differ by more than 6 mm (0.25”).” The longitudinal axis of the straightened conduit shall not deviate by more than 20 mm per meter (0.25” per foot” from a straight line. The HDPE and straightening mechanism manufacturer operating temperatures shall be followed.

UNIT DUCT

Effective: January 1, 2012

Revise the first paragraph of Article 810.04 to read:

“The unit duct shall be installed at a minimum depth of 30-inches (760 mm) unless otherwise directed by the Engineer.”

Revise Article 1088.01(c) to read:

“(c) Coilable Nonmetallic Conduit.

General:

The duct shall be a plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance. The duct shall be a plastic duct which is intended for underground use and can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance.

The duct shall be made of high density polyethylene which shall meet the requirements of ASTM D 2447, for schedule 40. The duct shall be composed of black high density polyethylene meeting the requirements of ASTM D 3350, Class C, Grade P33. The wall thickness shall be in accordance with Table 2 for ASTM D 2447.

The duct shall be UL Listed per 651-B for continuous length HDPE coiled conduit. The duct shall also comply with NEC Article 354.100 and 354.120.

Submittal information shall demonstrate compliance with the details of these requirements.

Dimensions:

Duct dimensions shall conform to the standards listed in ASTM D2447. Submittal information shall demonstrate compliance with these requirements.

Nominal Size		Nominal I.D.		Nominal O.D.		Minimum Wall	
mm	in	mm	in	mm	in	mm	in
31.75	1.25	35.05	1.380	42.16	1.660	3.556 +0.51	0.140 +0.020
38.1	1.50	40.89	1.610	48.26	1.900	3.683 +0.51	0.145 +0.020

Nominal Size		Pulled Tensile	
mm	in	N	lbs
31.75	1.25	3322	747
38.1	1.50	3972	893

Marking:

As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 3.05 meters (10 feet) with the material designation (HDPE for high density polyethylene), nominal size of the duct and the name and/or trademark of the manufacturer.

Performance Tests:

Polyethylene Duct testing procedures and test results shall meet the requirements of UL 651. Certified copies of the test report shall be submitted to the Engineer prior to the installation of the duct. Duct crush test results shall meet or exceed the following requirements:

Duct Diameter		Min. force required to deform sample 50%	
mm	in	N	lbs
35	1.25	4937	1110
41	1.5	4559	1025

WIRE AND CABLE

Effective: January 1, 2012

Add the following to the first paragraph of Article 1066.02(a):

“The cable shall be rated at a minimum of 90°C dry and 75°C wet and shall be suitable for installation in wet and dry locations, and shall be resistant to oils and chemicals.”

Revise the Aerial Electric Cable Properties table of Article 1066.03(a)(3) to read:

Aerial Electric Cable Properties

Phase Conductor		Messenger wire			
Size AWG	Stranding	Average Insulation Thickness		Minimum Size AWG	Stranding
		mm	mils		
6	7	1.1	(45)	6	6/1
4	7	1.1	(45)	4	6/1
2	7	1.1	(45)	2	6/1
1/0	19	1.5	(60)	1/0	6/1
2/0	19	1.5	(60)	2/0	6/1
3/0	19	1.5	(60)	3/0	6/1
4/0	19	1.5	(60)	4/0	6/1

Add the following to Article 1066.03(b) of the Standard Specifications:

“Cable sized No. 2 AWG and smaller shall be U.L. listed Type RHH/RHW and may be Type RHH/RHW/USE. Cable sized larger than No. 2 AWG shall be U.L. listed Type RHH/RHW/USE.”

Revise Article 1066.04 to read:

“Aerial Cable Assembly. The aerial cable shall be an assembly of insulated aluminum conductors according to Section 1066.02 and 1066.03. Unless otherwise indicated, the cable assembly shall be composed of three insulated conductors and a steel reinforced bare aluminum conductor (ACSR) to be used as the ground conductor. Unless otherwise indicated, the code word designation of this cable assembly is “Palomino”. The steel reinforced aluminum conductor shall conform to ASTM B-232. The cable shall be assembled according to ANSI/ICEA S-76-474.”

Revise the second paragraph of Article 1066.05 to read:

“The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing.”

DRILLED SOLDIER PILE RETAINING WALL

Effective: September 20, 2001

Revised: August, 17, 2012

Description. This work shall consist of providing all labor, materials, and equipment necessary to fabricate and furnish the soldier piles, create and maintain the shaft excavations, set and brace the soldier piles into position and encase the soldier piles in concrete to the specified elevation. Also included in this work is the backfilling of the remainder of the shaft excavation with Controlled Low-Strength Material (CLSM), and the furnishing and installation of lagging. All work shall be according to the details shown on the plans and as directed by the Engineer.

The remainder of the retaining wall components as shown on the plans, such as concrete facing, shear studs, reinforcement bars, tie backs, hand rails, and various drainage items etc., are not included in this Special Provision but are paid for as specified elsewhere in this Contract.

Materials. The materials used for the soldier piles and lagging shall satisfy the following requirements:

- (a) The structural steel components for the soldier piles shall conform to the requirements of AASHTO M270, Grade 36 (M270M Grade 250), unless otherwise designated on the plans.
- (b) The soldier pile encasement concrete shall be Class DS according to Article 516.02.
- (c) The Controlled Low-Strength Material (CLSM), used for backfilling shaft excavations above the soldier pile encasement concrete and for backfilling secant lagging excavations, to the existing ground surface, shall be according to Section 1019.
- (d) Temporary casing shall be produced by electric seam, butt, or spiral welding to produce a smooth wall surface, fabricated from steel satisfying ASTM A252 Grade 2. The minimum wall thickness shall be as required to resist the anticipated installation and dewatering stresses, as determined by the Contractor, but in no case less than 1/4 in. (6 mm).

- (e) Drilling slurry shall consist of a polymer or mineral base material. Mineral slurry shall have both a mineral grain size that will remain in suspension with sufficient viscosity and gel characteristics to transport excavated material to a suitable screening system. The percentage and specific gravity of the material used to make the suspension shall be sufficient to maintain the stability of the excavation and to allow proper concrete placement. For polymer slurry, the calcium hardness of the mixing water shall not exceed 100 mg/L.
- (f) Timber Lagging. The minimum tabulated unit stress in bending (F_b), used for the design of the timber lagging, shall be 1000 psi (6.9 MPa) unless otherwise specified on the plans. When treated timber lagging is specified on the plans, the method of treatment shall be according to Article 1007.12. All timber shall meet the inspection requirements of Article 1007.01.
- (g) Precast Concrete Lagging. Precast concrete lagging shall be according to Section 504 of the Standard Specifications, except as modified herein. Unless specified otherwise, precast concrete lagging surfaces exposed to view in the completed wall shall be finished according to Article 503.15. When specified on the plans, the exposed surface shall be finished with a concrete form liner approved by the Engineer. The back face of the panel shall be roughly screeded to eliminate open pockets of aggregate and surface distortions in excess of 1/4 in. Reinforcement for precast concrete lagging shall be epoxy coated. Lifting inserts shall have a total minimum design capacity based on yield strength of 4 times the dead load calculated for the width of lagging used. Fabric bearing pads, when specified on the plans, shall meet the requirements of Section 1082. Threaded inserts, or other accessories, cast into the precast concrete lagging shall be galvanized according to AASHTO M111 or M232 as applicable.

Equipment. The drilling equipment shall have adequate capacity, including power, torque and down thrust, to create a shaft excavation of the maximum diameter specified to a depth of 20 percent beyond the depths shown on the plans. Concrete equipment shall be according to Article 1020.03.

Construction Requirements. The shaft excavation for each soldier pile shall extend to the tip elevation indicated on the plans for soldier piles terminating in soil or to the required embedment in rock when rock is indicated on the contract plans. The Contractor shall satisfy the following requirements:

- (a) Drilling Methods. The soldier pile installation shall be according to Articles 516.06(a),(b), or(c).

No shaft excavation shall be made adjacent to a soldier pile with encasement concrete that has a compressive strength less than 1500 psi (10.35 MPa), nor adjacent to secant lagging until the CLSM has reach sufficient strength to maintain its position and shape unless otherwise approved by the Engineer. Materials removed or generated from the shaft excavations shall be disposed of by the Contractor according to Article 202.03. Excavation by blasting will not be permitted.

- (b) Drilling Slurry. During construction, the level of the slurry shall be maintained at a height sufficient to prevent caving of the hole. In the event of a sudden or significant loss of slurry to the hole, the construction of that shaft shall be stopped and the shaft excavation backfilled or supported by temporary casing until a method to stop slurry loss, or an alternate construction procedure, has been developed and approved by the Engineer.

- (c) Obstructions. Obstructions shall be defined as any object (such as but not limited to, boulders, logs, old foundations, etc.) that cannot be removed with normal earth drilling procedures, but requires special augers, tooling, core barrels or rock augers to remove the obstruction. When obstructions are encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to core, break up, push aside, or remove the obstruction. Lost tools or equipment in the excavation, as a result of the Contractor's operation, shall not be defined as obstructions and shall be removed at the Contractor's expense.

- (d) Top of Rock. The top of rock will be considered as the point where rock, defined as bedded deposits and conglomerate deposits exhibiting the physical characteristics and difficulty of rock removal as determined by the Engineer, is encountered which cannot be drilled with earth augers and/or underreaming tools configured to be effective in the soils indicated in the contract documents, and requires the use of special rock augers, core barrels, air tools, blasting, or other methods of hand excavation.

- (e) Design Modifications. If the top of rock elevation encountered is below that estimated on the plans, such that the soldier pile length above rock is increased by more than 10 percent, the Engineer shall be contacted to determine if any soldier pile design changes are required. In addition, if the type of soil or rock encountered is not similar to that shown in the subsurface exploration data, the Engineer shall be contacted to determine if revisions are necessary.
- (f) Soldier Pile Fabrication and Placement. The soldier pile is defined as the structural steel section(s) shown on the plans as well as any connecting plates used to join multiple sections. The types of soldier piles shall be defined as HP, W Sections, or Built-Up Sections. Cleaning and painting of all steel components, when specified, shall be as shown on the plans and accomplished according to Section 506. This work will not be paid for separately, but shall be considered included in the cost of Furnishing Soldier Piles of the type specified.

The soldier pile shall be shop fabricated such that no field welding is required. The Contractor shall attach suitable bracing or support to maintain the position of the soldier pile within the shaft excavation such that the final location will satisfy the Construction Tolerances portion of this Special Provision. The bracing or supports shall remain in place until the concrete for encasement has reached a minimum compressive strength of 1500 psi (10.35 MPa).

When embedment in rock is indicated on the plans, modification to the length of a soldier pile may be required to satisfy the required embedment. The modification shall be made to the top of the soldier pile unless otherwise approved by the Engineer. When the top of rock encountered is above the estimated elevation indicated on the plans, the soldier piles shall be cut to the required length. If the top of rock encountered is below that estimated on the plans, the Contractor shall either furnish longer soldier piles or splice on additional length of soldier pile per Article 512.05(a) to satisfy the required embedment in rock. In order to avoid delays, the Contractor may have additional soldier pile sections fabricated as necessary to make the required adjustments. Additional soldier pile quantities, above those shown on the plans, shall not be furnished without prior written approval by the Engineer.

- (g) Concrete Placement. Concrete work shall be performed according to Article 516.12 and as specified herein.

The soldier pile encasement concrete pour shall be made in a continuous manner from the bottom of the shaft excavation to the elevation indicated on the plans. Concrete shall be placed as soon as possible after the excavation is completed and the soldier pile is secured in the proper position. Uneven levels of concrete placed in front, behind, and on the sides of the soldier pile shall be minimized to avoid soldier pile movement, and to ensure complete encasement.

Following the soldier pile encasement concrete pour, the remaining portion of the shaft excavation shall be backfilled with CLSM according to Section 593. CLSM Secant lagging placement shall be placed as soon as practical after the shaft excavation is cleared.

- (h) Construction Tolerances. The soldier piles shall be drilled and located within the excavation to satisfy the following tolerances:
- (1) The center of the soldier pile shall be within 1 1/2 in. (38 mm) of plan station and 1/2 in. (13 mm) offset at the top of the shaft.
 - (2) The out of vertical plumbness of the soldier pile shall not exceed 0.83 percent.
 - (3) The top of the soldier pile shall be within ± 1 in. (± 25 mm) of the plan elevation.
- (i) Timber Lagging. Timber lagging, when required by the plans, installed below the original ground surface, shall be placed from the top down as the excavation proceeds. Lagging shown above grade shall be installed and backfilled against prior to installing any permanent facing to minimize post construction deflections. Over-excavation required to place the timber lagging behind the flanges of the soldier piles shall be the minimum necessary to install the lagging. Any voids produced behind the lagging shall be filled with porous granular embankment at the Contractors expense. When the plans require the Contractor to design the timber lagging, the design shall be based on established practices published in FHWA or AASHTO documents considering lateral earth pressure, construction loading, traffic surcharges and the lagging span length(s). The nominal thickness of the lagging selected shall not be less than 3 in. (75 mm) and shall satisfy the minimum tabulated unit stress in bending (F_b) stated elsewhere in this Special Provision. The Contractor shall be responsible for the successful performance of the lagging system until the concrete facing is installed. When the nominal timber lagging thickness(s) and allowable stress are specified on the plans, the timber shall be according to Article 1007.03.

- (j) Precast Concrete Lagging. Precast concrete lagging, when required by the plans, installed below the original ground surface, shall be placed from the top down as the excavation proceeds. Lagging shown above grade shall be installed and backfilled against prior to installing any permanent facing to minimize post construction deflections. Over-excavation required to place the precast lagging behind the flanges of the soldier piles shall be the minimum necessary to install the lagging. Any voids produced behind the lagging shall be filled with porous granular embankment at the Contractor's expense. When the plans require the Contractor to design the precast concrete lagging, the design shall be based on established practices published in FHWA or AASHTO documents considering lateral earth pressure, construction loading, traffic surcharges and the lagging span length(s). The Contractor shall be responsible for the successful performance of the lagging system until the permanent concrete facing, when specified on the plans, is installed.

The precast concrete lagging shall be reinforced with a minimum of 0.31 square inches/foot (655 Sq. mm/meter) of horizontal and vertical reinforcement per unit width of lagging with a minimum thickness of 3 in. (75 mm).

When precast concrete lagging is exposed to view in the completed wall, shop drawings for the lagging shall be submitted according to Article 1042.03(b) and Article 105.04 of the Standard Specifications. The supplier selected by the Contractor shall submit complete design calculations and shop drawings, prepared and sealed by an Illinois Licensed Structural Engineer, for approval by the Engineer.

- (k) Structure Excavation. When structure excavation is necessary to place a concrete facing, it shall be made and paid for according to Section 502 except that the horizontal limits for structure excavation shall be from the face of the soldier pile to a vertical plane 2 ft. (600 mm) from the finished face of the wall. The depth shall be from the top of the original ground surface to the bottom of the concrete facing. The additional excavation necessary to place the lagging whether through soil or CLSM shall be included in this work.
- (l) Geocomposite Wall Drain. When required by the plans, the geocomposite wall drain shall be installed and paid for according to Section 591 except that, in the case where a concrete facing is specified on the plans, the wall drain shall be installed on the concrete facing side of the lagging with the pervious (fabric) side of the drain installed to face the lagging. When a concrete facing is not specified on the plans, the pervious (fabric) side of the drain shall be installed to face the soil. In this case, the drain shall be installed in stages as the lagging is installed. The wall drain shall be placed in sections and spliced, or kept on a continuous roll, so that as each piece of lagging is placed, the drain can be properly located as the excavation proceeds.

Method of Measurement. The furnishing of soldier piles will be measured for payment in feet (meters) along the centerline of the soldier pile for each of the types specified. The length shall be determined as the difference between the plan top of soldier pile and the final as built shaft excavation bottom.

The drilling and setting of soldier piles in soil and rock, will be measured for payment and the volumes computed in cubic feet (cubic meters) for the shaft excavation required to set the soldier piles according to the plans and specifications, and accepted by the Engineer. These volumes shall be the theoretical volumes computed using the diameter(s) of the shaft(s) shown in the plans and the depth of the excavation in soil and/or rock as appropriate. The depth in soil will be defined as the difference in elevation between the ground surface at the time of concrete placement and the bottom of the shaft excavation or the top of rock (when present), whichever is encountered first. The depth in rock will be defined as the difference in elevation between the measured top of rock and the bottom of the shaft excavation.

Drilling and placing CLSM secant lagging shall be measured for payment in cubic feet (cubic meters) of the shaft excavation required to install the secant lagging as shown in the plans. This volume shall be the theoretical volume computed using the diameter(s) shown on the plans and the difference in elevation between the as built shaft excavation bottom and the ground surface at the time of the CLSM placement.

Timber and precast concrete lagging shall be measured for payment in square feet (square meters) of lagging installed to the limits as shown on the plans. The quantity shall be calculated using the minimum lagging length required on the plans multiplied by the as-installed height of lagging, for each bay of lagging spanning between the soldier piles.

Basis of Payment. The furnishing of soldier piles will be paid for at the contract unit price per foot (meter) for FURNISHING SOLDIER PILES, of the type specified, for the total number of feet (meters) furnished to the job site. The cost of any field splices required due to changes in top of rock elevation shall be paid for according to Article 109.04.

The drilling and setting of soldier piles will be paid for at the contract unit price per cubic foot (cubic meter) for DRILLING AND SETTING SOLDIER PILES (IN SOIL) and DRILLING AND SETTING SOLDIER PILES (IN ROCK). The required shaft excavation, soldier pile encasement concrete and any CLSM backfill required around each soldier pile will not be paid for separately but shall be included in this item.

Timber lagging will be paid for at the contract unit price per square foot (square meter) for UNTREATED TIMBER LAGGING, or TREATED TIMBER LAGGING as detailed on the plans. Precast concrete lagging will be paid for at the contract unit price per square foot (square meter) for PRECAST CONCRETE LAGGING as detailed on the plans.

The secant lagging will be paid for at the contract unit price per cubic foot (cubic meter) for SECANT LAGGING. The required shaft excavation and CLSM backfill required to fill that excavation shall be included in this item.

Obstruction mitigation shall be paid for according to Article 109.04.

No additional compensation, other than noted above, will be allowed for removing and disposing of excavated materials, for furnishing and placing concrete, CLSM, bracing, lining, temporary casings placed and removed or left in place, or for any excavation made or concrete placed outside of the plan diameter(s) of the shaft(s) specified.

TEMPORARY SOIL RETENTION SYSTEM

Effective: December 30, 2002

Revised: May 11, 2009

Description. This work shall consist of designing, furnishing, installing, adjusting for stage construction when required and subsequent removal of the temporary soil retention system according to the dimensions and details shown on the plans and in the approved design submittal.

General. The temporary soil retention system shall be designed by the Contractor as a minimum, to retain the exposed surface area specified in the plans or as directed by the Engineer.

The design calculations and details for the temporary soil retention system proposed by the Contractor shall be submitted to the Engineer for approval. The calculations shall be prepared and sealed by an Illinois Licensed Structural Engineer. This approval will not relieve the Contractor of responsibility for the safety of the excavation. Approval shall be contingent upon acceptance by all involved utilities and/or railroads.

Construction. The Contractor shall verify locations of all underground utilities before installing any of the soil retention system components or commencing any excavation. Any disturbance or damage to existing structures, utilities or other property, caused by the Contractor's operation, shall be repaired by the Contractor in a manner satisfactory to the Engineer at no additional cost to the Department. The soil retention system shall be installed according to the Contractor's approved design, or as directed by the Engineer, prior to commencing any related excavation. If unable to install the temporary soil retention system as specified in the approved design, the Contractor shall have the adequacy of the design re-evaluated. Any reevaluation shall be submitted to the Engineer for approval prior to commencing the excavation adjacent to the area in question. The Contractor shall not excavate below the maximum excavation line shown in the approved design without the prior permission of the Engineer. The temporary soil retention system shall remain in place until the Engineer determines it is no longer required.

The temporary soil retention system shall be removed and disposed of by the Contractor when directed by the Engineer. When allowed, the Contractor may elect to cut off a portion of the temporary soil retention system leaving the remainder in place. The remaining temporary soil retention system shall be removed to a depth which will not interfere with the new construction, and as a minimum, to a depth of 12 in. (300 mm) below the finished grade, or as directed by the Engineer. Removed system components shall become the property of the Contractor.

When an obstruction is encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to break up, push aside, or remove the obstruction. An obstruction shall be defined as any object (such as but not limited to, boulders, logs, old foundations etc.) where its presence was not obvious or specifically noted on the plans prior to bidding, that cannot be driven or installed through or around, with normal driving or installation procedures, but requires additional excavation or other procedures to remove or miss the obstruction.

Method of Measurement. The temporary soil retention system furnished and installed according to the Contractor's approved design or as directed by the Engineer will be measured for payment in place, in square feet (square meters). The area measured shall be the vertical exposed surface area envelope of the excavation supported by temporary soil retention system. Portions of the temporary soil retention system left in place for reuse in later stages of construction shall only be measured for payment once.

Any temporary soil retention system installed beyond those dimensions shown on the contract plans or the approved contractor's design without the written permission of the Engineer, shall not be measured for payment but shall be done at the contractor's own expense.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for TEMPORARY SOIL RETENTION SYSTEM.

Payment for any excavation, related solely to the installation and removal of the temporary soil retention system and/or its components, shall not be paid for separately but shall be included in the unit bid price for TEMPORARY SOIL RETENTION SYSTEM. Other excavation, performed in conjunction with this work, will not be included in this item but shall be paid for as specified elsewhere in this contract.

Obstruction mitigation shall be paid for according to Article 109.04 of the Standard Specifications.

PIPE UNDERDRAINS FOR STRUCTURES

Effective: May 17, 2000

Revised: January 22, 2010

Description. This work shall consist of furnishing and installing a pipe underdrain system as shown on the plans, as specified herein, and as directed by the Engineer.

Materials. Materials shall meet the requirements as set forth below:

The perforated pipe underdrain shall be according to Article 601.02 of the Standard Specifications. Outlet pipes or pipes connecting to a separate storm sewer system shall not be perforated.

The drainage aggregate shall be a combination of one or more of the following gradations, FA1, FA2, CA5, CA7, CA8, CA11, or CA13 thru 16, according to Sections 1003 and 1004 of the Standard Specifications.

The fabric surrounding the drainage aggregate shall be Geotechnical Fabric for French Drains according to Article 1080.05 of the Standard Specifications.

Construction Requirements. All work shall be according to the applicable requirements of Section 601 of the Standard Specifications except as modified below.

The pipe underdrains shall consist of a perforated pipe drain situated at the bottom of an area of drainage aggregate wrapped completely in geotechnical fabric and shall be installed to the lines and gradients as shown on the plans.

Method of Measurement. Pipe Underdrains for Structures shall be measured for payment in feet (meters), in place. Measurement shall be along the centerline of the pipe underdrains. All connectors, outlet pipes, elbows, and all other miscellaneous items shall be included in the measurement. Concrete headwalls shall be included in the cost of Pipe Underdrains for Structures, but shall not be included in the measurement for payment.

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for PIPE UNDERDRAINS FOR STRUCTURES of the diameter specified. Furnishing and installation of the drainage aggregate, geotechnical fabric, forming holes in structural elements and any excavation required, will not be paid for separately, but shall be included in the cost of the pipe underdrains for structures.

STRUCTURAL ASSESSMENT REPORTS FOR CONTRACTOR'S MEANS AND METHODS
Effective: March 6, 2009

Description

This item shall consist of preparing and submitting, to the Engineer for approval, Structural Assessment Reports (SARs) for proposed work on structure(s) or portions thereof. Unless noted otherwise, a SAR shall be required when the Contractor's means and methods apply loads to the structure or change its structural behavior. A SAR shall be submitted and approved prior to beginning the work covered by that SAR. Separate portions of the work may be covered by separate SARs which may be submitted at different times or as dictated by the Contractor's schedule.

Existing Conditions. An Existing Structure Information Package (ESIP) will be provided by the Department to the Contractor upon request. This package will typically include existing or "As-Built" plans, and the latest National Bridge Inspection Standards (NBIS) inspection report. The availability of structural information from the Department is solely for the convenience and information of the Contractor and shall not relieve the Contractor of the duty to make, and the risk of making, examinations and investigations as required to assess conditions affecting the work. Any data furnished in the ESIP is for information only and does not constitute a part of the Contract. The Department makes no representation or warranty, express or implied, as to the information conveyed or as to any interpretations made from the data.

Removal SARs. A SAR for removal of existing structures, or portions thereof, shall demonstrate that the Contractor's proposed means and methods to accomplish the work do not compromise the structural adequacy of the bridge, or portions thereof that are to remain in service, at any time during the work activities being performed. Each phase of the operation shall be accounted for, as well as the existing condition of the structure.

Construction SARs. A SAR for new construction or for construction utilizing existing components shall demonstrate that the Contractor's proposed means and methods to accomplish the work do not compromise the structural adequacy of the bridge or portions thereof at any time during the work activities being performed. For construction activities applying less than 10 tons (9 metric tons) of total combined weight of equipment and stockpiled materials on the structure at any one time, a SAR submittal shall not be required provided the Contractor submits written verification to the Engineer stating the applied loads do not exceed this threshold. The verification shall be submitted prior to the start of the activity. This SAR exemption shall not relieve the Contractor from responsibility for the structure. A SAR shall be submitted in all cases where the existing structure is posted for less than legal loads or the Contract plans indicate a live load restriction is in place.

Requirements

a) General. All work specified shall be performed according to the Contract plans, Special Provisions and/or Standard Specifications governing that work.

Submittals for falsework and forming for concrete construction shall be according to Articles 503.05 and 503.06 and does not require a SAR. Moving construction equipment across a structure, or portions thereof, open to traffic shall be addressed according to Article 107.16 and does not require a SAR. Operating equipment on an in-service structure and/or using a portion of an in-service structure as a work platform shall require a SAR and Article 107.16 shall not apply.

The Contractor may move vehicles across the existing bridge without a SAR after closure and prior to removal of any portion of the structure provided:

- The vehicles satisfy the requirements of Section 15-111 of the Illinois Vehicle Code (described in the IDOT document "Understanding the Illinois Size & Weight Laws") or of the Federal Highway Administration document "Bridge Formula Weights" (available at: http://ops.fhwa.dot.gov/freight/publications/brdg_frm_wgths/bridge_formula_all.pdf)
- The Contractor submits written verification to the Engineer stating the vehicles meet these requirements. The verification shall be submitted prior to allowing the vehicles on the structure.

This SAR exemption shall not relieve the Contractor from responsibility for the structure. This SAR exemption shall not be allowed where the existing structure is posted for less than legal loads or the Contract plans indicate a live load restriction is in place. No stockpiling of material is allowed under this exemption.

All SARs shall detail the procedures and sequencing necessary to complete the work in a safe and controlled manner. When appropriate, supporting design calculations shall be provided verifying the following:

- The effects of the applied loads do not exceed the capacity at Operating level for any portions of the structure being utilized in the demolition of the structure provided those portions are not to be reused.
- The effects of the applied loads do not exceed the capacity at Inventory level for new construction or for portions of the existing structure that are to be reused.
- The condition of the structure and/or members has been considered.

See AASHTO Manual for Bridge Evaluation for further information on determining the available capacities at the Operating and Inventory levels.

b) Confidential Documents. Due to the sensitivity of the inspection reports and bridge condition reports to bridge security, the following confidentiality statement applies to these reports:

“Reports used by the Contractor and the contents thereof are the property of the Department, and are subject to the control of the Department in accordance with State and Federal law. The distribution, dissemination, disclosure, duplication or release of these reports or the content thereof in any manner, form or format without the express permission of the keeper of this record is prohibited. The owner is the official keeper of these records, except for state owned bridges, where the official keeper of these records is the Regional Engineer.”

c) Submittals. The Contractor shall be pre-approved to prepare SAR(s) or shall retain the services of a pre-qualified engineering firm to provide these services. Pre-approval of the Contractor will be determined by the Illinois Department of Transportation and will allow SAR(s) preparation by the Contractor unless otherwise noted on the plans. For engineering firms, pre-qualification shall be according to the Department in the category of "Highway Bridges-Typical" unless otherwise noted on the plans. Firms involved in any part of the project (plan development or project management) will not be eligible to provide these services. Evidence of pre-approval/pre-qualification shall be submitted with all SAR(s). The SAR(s) shall be prepared and sealed by an Illinois Licensed Structural Engineer. The Contractor shall submit SAR(s), complete with working drawings and supporting design calculations, to the Engineer for approval, at least 30 calendar days prior to start of that portion of the work.

At a minimum a Structural Assessment Report shall include the following:

1. A plan outlining the procedures and sequence for the work, including staging when applicable.
2. A demolition plan (when removal is included as an item of work in the contract) including details of the proposed methods of removal.
3. A beam erection plan (when beam erection is included as an item of work in the contract) including details of the proposed methods of erection.
4. Pertinent specifications for equipment used during the work activity.
5. The allowable positions for that equipment during the work activity.
6. The allowable positions and magnitudes of stockpiled materials and/or spoils, if planned to be located on the structure.
7. Design and details for temporary shoring and/or bracing, if required by the Contractor's means and methods.

Approval or acceptance of a Structural Assessment Report shall not relieve the Contractor of any responsibility for the successful completion of the work.

Revisions to the Contractor's means and methods resulting in no increased load effects to the structure, as determined by the Contractor's Structural Engineer, shall not require a SAR resubmittal. However, the Contractor's Structural Engineer shall submit to the Engineer written verification that there is no increased load effect. The written verification shall specify the revisions and shall be submitted prior to the start of the revised activities.

The Contractor shall be responsible for following the approved SAR related to the work involved.

Method Of Measurement

Structural Assessment Reports will not be measured for payment.

Basis Of Payment

Structural Assessment Reports will not be paid for separately but shall be considered as included in the contract unit price(s) for the work item(s) specified.

BRACED EXCAVATION

Effective: August 09, 1995

Revised: May 18, 2011

Description. This work shall include the installation of a bracing system, excavation, and backfilling to the elevation of the existing grade according to Section 502 and the following. The bracing system shall be designed and installed to prevent the movement of soil, structures, pavements and/or utilities adjacent to the excavated area.

Construction Requirements. The bracing system shall support excavations by the use of sheeting, timber or plates. The Contractor shall submit design calculations and shop drawings prepared and sealed by an Illinois Licensed Structural Engineer for the bracing system. Shop drawings shall show all necessary details for the construction of the bracing system. The design calculations and shop drawings shall be submitted to the Engineer for review and approval.

This work shall not proceed without the approval and authorization of the Engineer. However, in any event, the Contractor shall be fully responsible for the safety, stability and adequacy of the bracing system and shall be solely responsible and liable for all damages resulting from his construction operations or from failure or inadequacy of the bracing system.

In the event the bracing system protecting the existing embankment fails or is otherwise inadequate, in the judgment of the Engineer, the Contractor shall, at his own expense, take all necessary steps to restore the embankments to a safe operating condition to the satisfaction of the Engineer.

Bracing members shall be installed as soon as an excavation level is reached to permit their installation. Bracing members shall be completely removed after the excavation is backfilled.

Method of Measurement. This work shall be measured in cubic yards (cubic meters) according to the requirements for structure excavation as specified in Section 502.12 of the Standard Specifications.

Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for BRACED EXCAVATION. Payment for BRACED EXCAVATION will be limited to those locations shown on the plans. All sheeting and bracing members associated with braced excavation will not be measured for payment but shall be included in the cost for BRACED EXCAVATION. No separate payment will be made for structure excavation where BRACED EXCAVATION is shown.

GRANULAR BACKFILL FOR STRUCTURES

Effective: April 19, 2012
Revised: October 30, 2012

Revise Section 586 of the Standard Specifications to read:

SECTION 586. GRANULAR BACKFILL FOR STRUCTURES

586.01 Description. This work shall consist of furnishing, transporting and placing granular backfill for abutment structures.

586.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Fine Aggregate.....	1003.04
(b) Coarse Aggregates	1004.05

CONSTRUCTION REQUIREMENTS

586.03 General. This work shall be done according to Article 502.10 except as modified below. The backfill volume shall be backfilled, with granular material as specified in Article 586.02, to the required elevation as shown in the contract plans. The backfill volume shall be placed in convenient lifts for the full width to be backfilled. Unless otherwise specified in the contract plans, mechanical compaction will not be required. A deposit of gravel or crushed stone placed behind drain holes shall not be required. All drains not covered by geocomposite wall drains or other devices to prevent loss of backfill material shall be covered by sufficient filter fabric material meeting the requirements of Section 1080 and Section 282 with either 6 or 8 oz/sq yd (200 or 270 g/sq m) material allowed, with free edges overlapping the drain hole by at least 12 in. (300 mm) in all directions.

The granular backfill shall be brought to the finished grade as shown in the contract plans. When concrete is to be cast on top of the granular backfill, the Contractor, subject to approval of the Engineer, may prepare the top surface of the fill to receive the concrete as he/she deems necessary for satisfactory placement at no additional cost to the Department.

586.04 Method of Measurement. This work will be measured for payment as follows.

- (a) Contract Quantities. The requirements for the use of contract quantities shall conform to Article 202.07(a).
- (b) Measured Quantities. This work will be measured for payment in place and the volume computed in cubic yards (cubic meters). The volume will be determined by the method of average end areas behind the abutment.

586.05 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for GRANULAR BACKFILL FOR STRUCTURES.

KEEPING THE EXPRESSWAY OPEN TO TRAFFIC

Effective: March 22, 1996

Revised: February 9, 2005

Whenever work is in progress on or adjacent to an expressway, the Contractor shall provide the necessary traffic control devices to warn the public and to delineate the work zone as required in these Special Provisions, the Standard Specifications, the State Standards and the District Freeway details. All Contractors' personnel shall be limited to these barricaded work zones and shall not cross the expressway.

The Contractor shall request and gain approval from the Illinois Department of Transportation's Expressway Traffic Operations Engineer (847-705-4151) twenty-four (24) hours in advance of all daily lane, ramp and shoulder closures and seventy-two (72) hours in advance of all permanent and weekend closures on all Freeways and/or Expressways in District One. This advance notification is calculated based on workweek of Monday through Friday and shall not include weekends or Holidays.

LOCATION: I-290 @ Morgan Street Prior to Stage Construction

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
			to	
Sunday - Thursday	1-Lane	8:00 PM	to	5:00 AM
	2-Lane	11:00 PM	to	5:00 AM
	3-Left Lane*	1:00 AM	to	5:00 AM
Friday	1-Lane	10:00 PM (Fri)	to	8:00 AM (Sat)
	2-Lane	11:59 PM (Fri)	to	6:00 AM (Sat)
	3-Left Lane*	NOT		ALLOWED
Saturday	1-Lane	10:00 PM (Sat)	to	10:00 AM (Sun)
	2-Lane	11:59 PM (Sat)	to	8:00 AM (Sun)
	3-Left Lane*	1:00 AM (Sun)	to	7:00 AM (Sun)

*3 lane closures will only be allowed from the left & are only approved for specific operations.

LOCATION: I-290: @ Morgan St. During Stage Construction

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
			to	
Sunday - Thursday	1-Lane	11:00 PM	to	5:00 AM
	2-Left Lane*	1:00 AM	to	5:00 AM
Friday	2-Lane	11:59 PM (Fri)	to	6:00 AM (Sat)
	3-Left Lane*	NOT		ALLOWED
Saturday	2-Lane	11:59 PM (Sat)	to	8:00 AM (Sun)
	3-Left Lane*	1:00 AM (Sun)	to	7:00 AM (Sun)

* 3 lane closures will only be allowed from the left & are only approved for specific operations

In addition to the hours noted above, temporary shoulder and partial ramp closures are allowed weekdays between 9:00 A.M. and 3:00 P.M. and 7:00 P.M. and 5:00 A.M.

Narrow lanes and permanent shoulder closures will not be allowed between Dec. 1st and April 1st.

Full Expressway Closures will only be permitted for a maximum of 15 minutes at a time during the low traffic volume hours of 1:00 A.M. to 5:00 A.M. Monday thru Friday and from 1:00 A.M. to 7:00 A.M. on Sunday. During Full Expressway Closures, the Contractor will be required to close off all lanes except one, using Freeway Standard Closures. Police forces should be notified and requested to close off the remaining lane at which time the work item may be removed or set in place. The District One Traffic Operations Department **shall be** notified (847-705-4151) at least 3 working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of the proposed road closure and will coordinate the closure operations with police forces.

All stage changes requiring the stopping and/or the pacing of traffic shall take place during the allowable hours for Full Expressway Closures and shall be approved by the Department. Temporary ramp closures for service interchanges will only be permitted at night during the restricted hours listed for temporary one-lane closures within the project limits. However, no two (2) adjacent entrance and exit ramps in one direction of the expressway shall be closed at the same time.

Freeway to freeway (system interchange) full ramp closures for two lane ramps will not be permitted. Partial ramp closures of system ramps may be allowed during the 1-lane closure hours above. System ramp full closures for single lane ramps are only permitted for a maximum of four (4) hours.

- between the hours of 1:00 a.m. and 5:00 a.m. on Monday thru Friday
- between the hours of 1:00 a.m. and 6:00 a.m. on Saturday, and
- between the hours of 1:00 a.m. and 7:00 a.m. on Sunday.

The Contractor shall furnish and install large (48" X 48") "DETOUR with arrow" signs as directed by the Engineer for all system ramp closures. In addition, one portable changeable message sign will be required to be placed in advance of the ramp closure. The cost of these signs and PCMS board shall be included in the cost of traffic control and protection (6 static signs maximum per closure).

Should the Contractor fail to completely open, and keep open, the ramps to traffic in accordance with the above limitations, the Contractor shall be liable to the Department for liquidated damages as noted under the Special Provision, "Failure to Open Traffic Lanes to Traffic".

All daily lane closures shall be removed during adverse weather conditions such as rain, snow, and/or fog and as determined by the Engineer.

Additional lane closure hour restrictions may have to be imposed to facilitate the flow of traffic to and from major sporting events and/or other events.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

The Contractor will be required to cooperate with all other contractors when erecting lane closures on the expressway. All lane closures (includes the taper lengths) without a three (3) mile gap between each other, in one direction of the expressway, shall be on the same side of the pavement. Lane closures on the same side of the pavement with a half (1/2) mile or less gap between the end of one work zone and the start of taper of next work zone should be connected. The maximum length of any lane closure on the project and combined with any adjacent projects shall be three (3) miles. Gaps between successive permanent lane closures shall be no less than two (2) miles in length.

Private vehicles shall not be parked in the work zone. Contractor's equipment and/or vehicles shall not be parked on the shoulders or in the median during non-working hours. The parking of equipment and/or vehicles on State right-of-way will only be permitted at the locations approved by the Engineer.

FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC

Effective: March 22, 1996

Revised: February 9, 2005

Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified under the Special Provisions for "Keeping the Expressway Open to Traffic", the Contractor shall be liable to the Department for the amount of:

I-290 and Ramps: All Stages
One lane or ramp blocked = \$1,700 /15 min.
Two lanes blocked = \$3,500 /15 min.

Not as a penalty but as liquidated and ascertained damages for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. Such damages may be deducted by the Department from any monies due the Contractor. These damages shall apply during the contract time and during any extensions of the contract time.

TRAFFIC CONTROL SURVEILLANCE, EXPRESSWAYS

Effective: 10/25/95

Revised: 1/9/98

The contractor shall provide a person with a vehicle to survey, inspect and maintain all temporary traffic control devices when a lane is closed to traffic and when hazards are present adjacent to or within 10 foot of the edge of pavement for more than 24 hours.

The surveillance person is required to drive through the project, to inspect all temporary traffic control devices, to correct all traffic control deficiencies, if possible, or immediately contact someone else to make corrections and to assist with directing traffic until such corrections are made, at intervals not to exceed 4 hours. This person shall list every inspection on an inspection form, furnished by the Engineer, and shall return a completed form on the first working day after the inspections are made.

The Contractor shall supply a telephone staffed on a 24-hour-a-day basis to receive any notification of any deficiencies regarding traffic control and protection or receive any request for improving, correcting or modifying traffic control, installations or devices, including pavement markings. The Contractor shall dispatch additional men, materials and equipment as necessary to begin to correct, improve or modify the traffic control as directed, within one hour of notification by this surveillance person or by the Department. Upon completion of such corrections and/or revisions, the Contractor shall notify the Department's Communication Center at (847) 705-4612.

Method of Measurement: Traffic Control Surveillance will be measured on calendar day basis. One calendar day is equal to a minimum of six (6) inspections. The inspections shall start within 4 hours after the lane is closed to traffic or a hazard exists within 10 foot from the edge of pavement and shall end when the lane closure or hazard is removed.

Basis of Payment: Surveillance will be paid for at the contract unit price per calendar day or fraction thereof for TRAFFIC CONTROL SURVEILLANCE, EXPRESSWAYS. The price shall include all labor and equipment necessary to provide the required inspection and maintenance on the expressway and on all cross streets which are included in the project. The cost of the materials for the maintenance of traffic control devices shall be included in the traffic control pay items.

TEMPORARY INFORMATION SIGNING

Effective: November 13, 1996

Revised: January 02, 2007

Description. This work shall consist of furnishing, installing, maintaining, relocating for various states of construction and eventually removing temporary informational signs. This also includes the Advanced Warning Sign for use on arterial roads as described herein. These signs may be ground mounted, skid mounted, truss mounted, bridge mounted or overlaid sign panels which cover portions of existing signs.

Materials. Materials shall be according to the following Articles of Division 1000 - Materials:

	<u>Item</u>	<u>Article/Section</u>
(a)	Sign Base (Notes 1 & 2)	1090
(b)	Sign Face (Note 3)	1091
(c)	Sign Legends	1091
(d)	Sign Supports	1093
(e)	Overlay Panels (Note 4)	1090.02

Note 1 The Contractor may use 5/8 inch (16 mm) instead of 3/4 inch (19 mm) thick plywood.

Note 2 Type A sheeting can be used on the plywood base.

Note 3 All sign faces shall be Type A except all orange signs shall meet the requirements of Article 1106.01.

Note 4 The overlay panels shall be 0.08 inch (2 mm) thick.

GENERAL CONSTRUCTION REQUIREMENTS

Installation: The sign sizes and legend sizes shall be verified by the Contractor prior to fabrication.

Signs which are placed along the roadway and/or within the construction zone shall be installed according to the requirements of Article 720.04. The signs shall be 7 ft. (2.1 m) above the near edge of the pavement and shall be a minimum of 2 ft. (600 mm) beyond the edge of pavement. A minimum of three (3) posts shall be used.

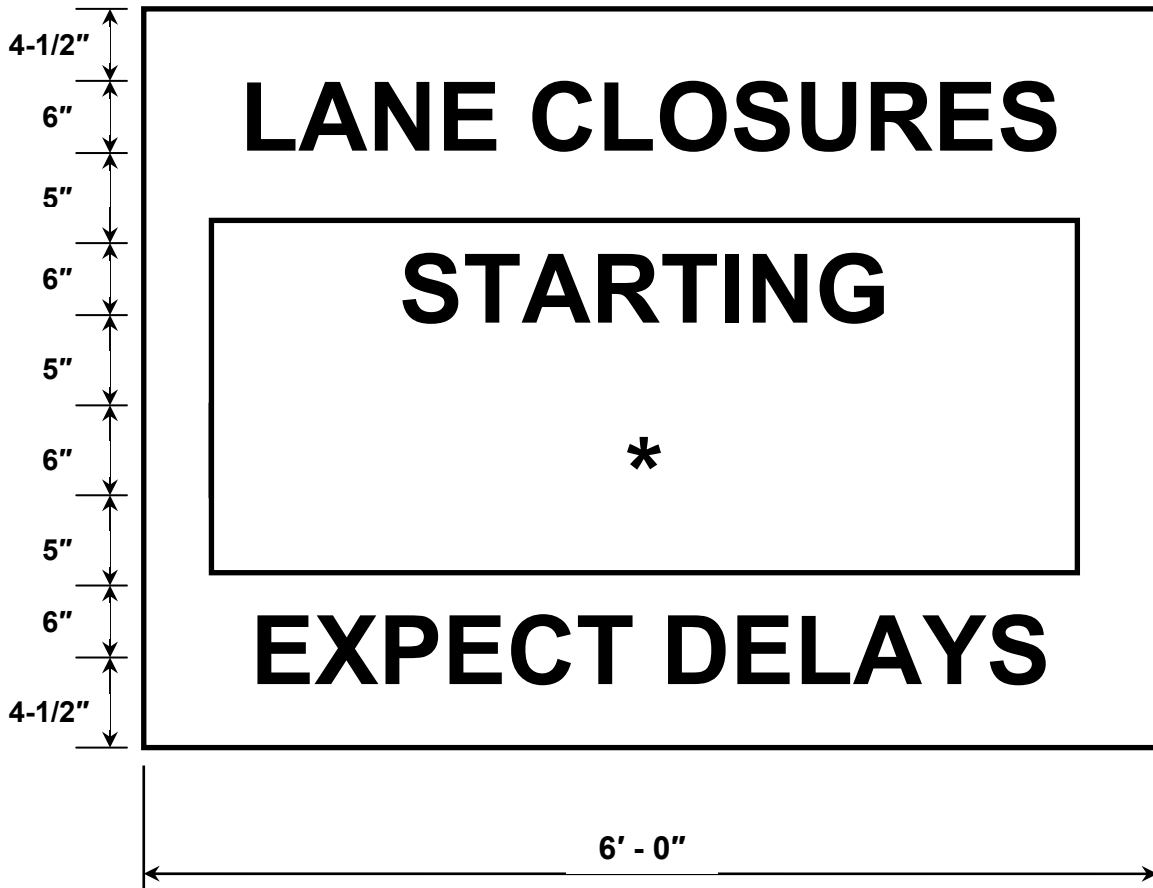
The attachment of temporary signs to existing sign structures or sign panels shall be approved by the Engineer. Any damage to the existing signs due to the Contractor's operations shall be repaired or signs replaced, as determined by the Engineer, at the Contractor's expense.

Signs which are placed on overhead bridge structures shall be fastened to the handrail with stainless steel bands. These signs shall rest on the concrete parapet where possible. The Contractor shall furnish mounting details for approval by the Engineer.

Method of Measurement: This work shall not be measured for payment.

All hardware, posts or skids, supports, bases for ground mounted signs, connections, which are required for mounting these signs will be included as part of this pay item.

Basis of Payment. This work shall be paid for at the contract until price per square foot for TEMPORARY INFORMATION SIGNING, which price shall be full compensation for all labor, equipment and materials required for performing the work as herein specified.



*** Contractor shall provide overlay panel with the date for Start of lane closure. Signs shall be erected a minimum of one (1) week in advance of the start of the work. Overlay panel shall be removed soon after start of construction.**

TRAFFIC CONTROL FOR WORK ZONE AREAS

Effective: 9/14/95

Revised: 1/1/07

Work zone entry and exit openings shall be established daily by the Contractor with the approval of the Engineer. All vehicles including cars and pickup trucks shall exit the work zone at the exit openings. All trucks shall enter the work zone at the entry openings. These openings shall be signed in accordance with the details shown elsewhere in the plans and shall be under flagger control during working hours.

The Contractor shall plan his trucking operations into and out of the work zone as well as on to and off the expressway to maintain adequate merging distance. Merging distances to cross all lanes of traffic shall be no less than 1/2 mile. This distance is the length from where the trucks enter the expressway to where the trucks enter the work zone. It is also the length from where the trucks exit the work zone to where the trucks exit the expressway. The stopping of expressway traffic to allow trucks to change lanes and/or cross the expressway is prohibited.

Failure to comply with the above requirements will result in a Traffic Control Deficiency charge. The deficiency charge will be calculated as outlined in Article 105.03 of the Standard Specifications. The Contractor will be assessed this daily charge for each day a deficiency is documented by the Engineer.

TEMPORARY CHAIN LINK FENCE WITH SCREENING, 4'

Description. Work under this item shall consist of constructing, installing, maintaining and removing a chain link fence and gates with screening, of the height specified on the plans, or as directed by the Engineer. Work under this item shall be performed according to Section 664 of the IDOT Standard Specifications for Road and Bridge Construction, except as herein modified.

General Requirements. The chain link fence shall be anchored sufficient to resist wind loads of 30 pounds per square foot without deflection of more than three inches between top and bottom fence. The base shall not interfere with pedestrian and/or vehicular traffic, and shall be approved by the Engineer.

Opaque fabric meshing shall be affixed to the chain link fence face. The fabric meshing shall allow passage of air but shall contain dust and dirt. The mesh fabric shall be the full height of the fence and cover the entire length of the fence including any gated opening. The fabric meshing and fence shall not contain any advertisement. The color of the fabric shall be approved by the Engineer.

Method of Measurement. Chain link fence will be measured for payment in feet along the top of fence from center to center of end posts, including the length occupied by gates.

Basis of Payment. This work will be paid at the contract unit price per foot for TEMPORARY CHAIN LINK FENCE WITH SCREENING, of the height specified.

WORK ADJACENT TO OR OVER A RAILROAD

Effective: June 1, 1994

Revised: October 15, 2008

All work to be completed by the Contractor on the Railroad's right of way shall be performed in a manner satisfactory to the Railroad Engineer in accordance with Article 107.12 of the Standard Specifications for Road and Bridge Construction.

Notification to Railroad: After award of the contract and prior to performing any work, a conference will be held between the Railroad, State and Contractor for the purpose of coordinating the work to be performed, at which meeting a tentative schedule of operations shall be adopted and measures agreed upon to meet the Railroad's requirements for the protection of its clearances, minimum depth of Traffic Surveillance conduit requirements, operations and general safety requirements.

Prior to the start of any work along the Railroad, the Contractor shall meet with the Railroad's officials to determine their requirements for flagmen, insurance and all other necessary items related to work activities on and/or next to Railroad property and to receive approval of the Contractor's proposed operations.

The Railroad's contact for this Project shall be: Mr. David Heard, CTA

Telephone Number(s): (312) 681-3862

The Contractor shall notify the Railroad at least 72 hours in advance of the time he intends to enter upon Railroad right of way for the performance of any work.

Protection of Railroad Traffic: The Railroad will be operating during the construction of this project. The Contractor shall, at all times, take special care to conduct his operations over, under, adjacent to, or adjoining Railroad right of way in such a manner as to prevent damage, settlement or displacement of any structures, tracks, or portions thereof, damage to Railroad equipment or interruption of train service.

Revise Article 105.02 of the Standard Specifications to read:

“105.02 Authority of Railroad Engineer Whenever the safety of railroad traffic is concerned, the Railroad Engineer will have jurisdiction over safety measures to be taken and his/her decision as to the methods, procedures, and measures used shall be final, and any and all Contractors performing work near or about the railroad shall be governed by such decision. Instructions to the Contractor by the Railroad Engineer will be given through the Engineer. Work ordered as specified herein will be classified and paid for according to Article 104.02. Work performed for the Contractor's convenience will not be paid for separately but shall be considered as included in the contract.”

Jacking of conduit under Railroad tracks shall be accomplished in accordance with the applicable portions of the special provision for rigid steel conduit. In the event that settlement develops within a period of two (2) months from the date of installation and the Railroad is put to extra expense for track raising and surfacing, the Contractor shall reimburse the Railroad directly for any such expense incurred.

Any damage to the Railroad tracks, or other existing Railroad facilities caused by the Contractor's operations shall be replaced or repaired by the Railroad at the Contractor's expense.

Upon final completion of the work, the Contractor shall remove all materials, falsework, rubbish and/or temporary structures and leave the Railroad's premises in as good condition as they were prior to commencement of work under this contract.

Reimbursement of Costs: The cost of all engineering inspection, switchmen, flagmen, or other workmen furnished by the Railroad, and all work performed by the Railroad for the convenience of the Contractor, together with all incidental costs thereof, shall be paid directly to the Railroad by the Contractor.

The cost of providing engineering inspection and flagmen will be reimbursed to the Contractor in accordance with Section 107.12 of the Standard Specifications for Road and Bridge Construction. No other compensation will be provided for railroad services.

REMOVAL OF EXISTING STRUCTURES NO. 1

Description. This item shall consist of furnishing all labor, equipment and materials necessary for the removal and disposal of the existing Morgan Street. Bridge over Interstate 290 and CTA. The work shall be done in accordance with the applicable portions of Section 501 of the Standard Specifications, and IDOT Guide Bridge Special Provision, No. 67, Structural Assessment Reports for Contractor's Means and Methods.

All structure elements of the Morgan Street Bridge over I-290 including, but not limited to, abutments, abutments' footings, piers, piers' footing, beams, bearings, diaphragms, deck, sidewalk railing and fence, piles (to a depth of 1 foot below proposed structures or as noted on the plans or directed by the Engineer) shall be included in Removal of Existing Structures No. 1.

Included in the Removal of Existing Structures No. 1 shall be partial or complete removal of the southwest, southeast, and northwest wing walls to limits noted on the plans.

Included in the Removal of Existing Structures No. 1, shall be the complete or partial removal (to a minimum depth of 1 foot from proposed structure) of any abandoned structure elements that may interfere with the construction with the new bridge, but not including abandoned CTA elevated pier foundations. These removals are will be paid for under the item FOUNDATION REMOVAL. Historical drawing of the construction of Morgan Street over I-290, dated 6/25/52 indicate six (6) CTA spread footing foundations bearing at elevation +7.0 CCD and two (2) circular caisson piers of unknown depth and diameter located behind the existing north abutment. These elements shall be removed or partially removed as required.

Included in the Removal of Existing Structures No. 1 shall be the permanent soil retention system adjacent to the north face of the existing Pier 1. The work shall include the concrete saw cutting of the existing footing, drilling for the anchor bolts, the 12" x 12" timber blocks, and the joint filler between the remaining footing and the new Pier 1 crashwall.

Included in the Removal of Existing Structures No. 1 shall be the removal of items and appurtenances located on, attached or adjacent to the bridge including, but not limited to, bicycle racks, CTA appurtenances and newspaper stands and highway sign structures attached to the fascia of the bridge.

Included the Removal of Existing Structures No. 1 shall be coordination with the City of Chicago, Bureau of Electricity (BOE) for the removal of street light and traffic signal poles and equipment by the BOE. The contractor shall remove all embedded conduits and hand or manholes. Conduits attached to the existing structure using supports and hangers are anticipated to be removed by others prior to the beginning of work under this item. The City of Chicago has identified that records are unclear if asbestos concrete is present in the existing conduits. The City of Chicago will remove cables and wire in advance of the conduit removal.

Existing conduits and wires owned by ComEd will be removed by ComEd. Included in the Removal of Existing Structures No. 1 will be any coordination with ComEd by the Contractor required for the removal of ComEd's conduits. The removal of the bridge shall be staged and the limits of removal and schedule of removal shall be coordinated with ComEd so that ComEd can maintain the existing electrical service that is presently attached to the existing bridge.

The existing bridge is adjacent to the existing entrance to the CTA Blue Line station and over the CTA rail lines. All demolition activity must protect CTA property. Any damage to CTA property must be restored to the satisfaction of the CTA at the Contractor's expense.

The close proximity of the work activities to active CTA rail tracks imposes additional safety requirements. All activities over or in CTA right-of-way must comply to all CTA requirements.

The work shall conform in every respect to all environmental, state and local regulations regarding construction requirements, the protection of adjacent properties, as well as dust and noise control.

Prior to commencing work under this Item, the Contractor shall verify the location of all existing utilities in the area. The Contractor shall submit drawings and written documentation to the Engineer of such verification. All work under this Item shall be executed in such a manner so as not to disturb or damage the existing utilities.

All materials removed under this Item shall become the property of the Contractor and shall be disposed of by the Contractor off the site and in a lawful manner meeting all IDOT Policies and Procedures.

Existing piles that are determined and noted on plan to be completely removed will be paid for separately as PILE EXTRACTION

Traffic Operations

The traffic using Interstate I-290 must remain open to all lanes of traffic during demolition activities unless the Contractor has secured the necessary permits from the Illinois Department of Transportation to allow for temporary closure of lanes.

Rail Operations

The CTA rail traffic must remain operational at all times during demolition activities unless the Contractor has secured the necessary permits from CTA to allow for temporary halting of rail traffic.

Method of Measurement. Removal of Existing Structures no. 1 shall be measured for payment by each of the structure removed including additional elements noted above.

Basis of Payment. The work under this Item will be paid for at the Contract unit price each for REMOVAL OF EXISTING STRUCTURES NO. 1, as indicated on the Plans and as specified herein.

PILE EXTRACTION

Description. This item shall consist of furnishing all labor, equipment and materials necessary for the extraction of timber piles at locations shown on the plans, or not shown, including all pertinent work such as removal and satisfactory disposal of adjacent concrete mats or other obstructions interfering with the removal operations as directed by the Engineer. The work shall be done in accordance with the applicable portions of Section 501 of the Standard Specifications.

The work shall conform in every respect to all environmental, state and local regulations regarding construction requirements, the protection of adjacent properties, as well as dust and noise control.

Prior to commencing work under this Item, the Contractor shall verify the location of all existing utilities in the area. The Contractor shall submit drawings and written documentation to the Engineer of such verification. All work under this Item shall be executed in such a manner so as not to disturb or damage the existing utilities.

The work shall consist of removing all obstructions interfering with the pile extraction in the vicinity of the proposed caissons as shown on the plans. Excavation by hand may be required to expose the top of timber piles which interfere with the proposed drilled shafts construction. The Contractor shall extract the piles in a way so that the piles will not break. All excavation required for satisfactory completion of this work shall be considered incidental to this item.

The Contractor shall obtain all approvals and permits required for all operations as may be required for the removal of the existing timber piles.

All materials removed under this Item shall become the property of the Contractor and shall be disposed of by the Contractor off the site and in a lawful manner meeting all IDOT Policies and Procedures.

Construction Requirements. The Contractor shall submit drawings, complete with a list of equipment and methods the contractor proposes to use for the removal and disposal of all existing timber pile dolphins to the Engineer for review. Further, the Contractor shall submit copies of all approvals and permits for the work under this Item to the Engineer. All work under this Item shall be performed so as not to disturb adjacent facilities or construction. The removal shall include all timber piles and related materials encountered at each existing timber pile dolphin. If an existing timber pile breaks during removal operations, the Contractor is required to remove the remaining remnants of the existing timber pile prior to installation of any new pipe piles.

Method of Measurement. Removal of existing pile shall be measured for payment by the number (each) of the complete pile. No other or separate measurement will be made for this Item.

Basis of Payment. The work under this Item will be paid for at the Contract unit price each for PILE EXTRACTION, as indicated on the Plans and as specified herein.

COARSE SAND PLACEMENT

Description. Work under this item shall be performed according to Section 311 of the IDOT Standard Specifications for Road and Bridge Construction, except as herein modified.

This work shall consist of coarse sand placement of 4" depth beneath proposed sidewalks, driveways, or other appurtenances as directed by the Engineer.

Materials: Materials shall be a fine aggregate meeting the requirements of Article 1003.04.

General Requirements. If unstable or unsuitable subbase conditions are encountered after excavation to proposed subbase elevations, the Engineer may require removal and replacement of this unsuitable material with coarse sand placement.

Construction Requirements. The method for placement and compaction of the coarse sand shall be to the satisfaction of the Engineer.

Method of Measurement. This work will be measured for payment in place in cubic yards.

Basis of Payment. This work will be paid for at the contract unit price per square yard for COARSE SAND PLACEMENT.

COMBINED SEWER REMOVAL

Description. This work will consist of the removal of combined sewers, including laterals.

Combined sewers shall be removed according to Article 551.03 of the "Standard Specifications"

Method of Measurement. This work shall be measured for payment according to Article 550.09 of the "Standard Specifications".

Excavation in rock will be measured for payment according to Article 502.12

Trench backfill for combined sewer removal will be measured for payment according to Article 208.03, except an addition will be made for one-half of the volume of the pipe removed.

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for COMBINED SEWER REMOVAL, of the diameter specified. TRENCH BACKFILL will be paid for separately.

TELEVISION INSPECTION OF SEWER

Description. This work will consist of televising the storm sewer and combined sewer systems before and after construction as specified in the contract drawings.

Requirements. The Contractor must furnish a videotape of a televised inspection of the interior of all main line storm and combined sewers constructed, and the existing main line sewer connected to under this contract. Record the videotape under the supervision of the Engineer. Perform 2 sessions of videotaping of the sewer: 1) before construction and 2) prior to the placement of final wearing surface.

The name, phone number, and contact person of the firm which will be performing the videotaping of the sewer must be provided by the Contractor at the pre-construction meeting.

Clean all sewers prior to videotaping. The final acceptance of the sewer shall be based on the sewer videotape. All deficiencies exposed on the videotape must be corrected by the Contractor within 30 calendar days of notification. All costs incurred by the Contractor to make the required repairs are to be borne solely by the Contractor. The Contractor is required to re-videotape the sewer to verify that the deficiencies noted on any previous videotape have been corrected to the satisfaction of the Chicago Department of Sewers. All costs to re-videotape the sewer, regardless of the number of times required, will be borne solely by the Contractor.

Every effort is to be made by the Contractor to correct all deficiencies prior to the placement of the final wearing surface. If, in the opinion of the Engineer, the Contractor has delayed in submitting the videotape, the placement of the final wearing surface may be suspended. No time extension will be granted due to this suspension and the Commissioner will be sole judge as to any delays.

Include location maps, legends and descriptions on all videotape submittals. 2 copies of each submittal are required.

Method of Measurement. This work will be measured for payment in sewer televising per foot.

Basis of Payment. This work will be paid for at the contract unit price per foot for the TELEVISION INSPECTION OF SEWER.

DECORATIVE RAILING (PARAPET MOUNTED)

The railing shall conform to Section 503 and 509 of the Standard Specifications except as herein modified.

Description. This Work consists of furnishing and installing Chicago Barrier aluminum railing system of the type specified at locations shown on the Plans or directed by the Engineer, and in accordance with the details shown in the Plans.

Materials: Aluminum alloys 6063-T6 and 6061-T6 can be used interchangeably at the option of the manufacturer, with the requirements that the minimum physical properties must be 2500 PSI yield, 30,000 PSI ultimate yield, and 10% elongations.

Color: Clear anodized with minimum 1.0 mil thickness. Color samples are to be submitted to the Engineer for approval.

General. The rail sections must be factory pre-bent into curves to form radii rather than employing angular splices at the expansion joints. Any bending must be done prior to finishing to avoid distortion of the rail and/or damage to the finishing properties of the alloy.

Submittals:

1. Manufacturer's certification that aluminum rail and connections meet IDOT and CDOT specifications.
2. Shop drawings including wall and railing system.
3. Color sample of railing.
4. Calculations signed and sealed by an Illinois Registered Professional Structural Engineer

Complete shop drawings and calculations by an Illinois Registered Professional Structural Engineer, and field installation drawings must be submitted to the Engineer for approval prior to ordering materials, commencement of any shop fabrication, and/or finishing.

Coordination: Coordinate with Chicago Wall concrete barrier manufacturer, fence manufacturer, electrical and traffic surveillance requirements to install conduit and junction boxes.

Aluminum Railing: The aluminum rail system must be in accordance with the Plans and with AASHTO-AGC-ARTBE Joint Committee Task Force 13 Report "A Guide to Standardized Highway Barrier Hardware." This system must meet and match the color, shape, and composition of the Aluminum Railing as furnished and installed for the North Lake Shore Drive Project. Alternate systems that meet all requirements and specifications will be considered by the Engineer if submitted for approval at the time of the Pre-Bid Conference.

There must be a single source responsibility for the aluminum rail system, which will include but not be limited to the aluminum railing, the aluminum supports (stanchion system), anodizing, splices, color, thief protection system, structural calculations, and the design of all components above the top horizontal plane of the concrete wall system including bolts, fasteners, welding, shop fabrication, field erection, anchoring system, and freight etc. Bolts, studs, and embedment required must also be by the Contractor.

Design Requirements. The design requirements must be as set forth in the AASHTO Task Force 13 Report ("A Guide to Standardized Highway Barrier Hardware")

The cross section must conform to an ellipse 4" x 7 7/8".

Exposed fasteners must be stainless steel. All bolts must be A307.

No field welding will be permitted.

Structural Requirements. The aluminum railing system must conform to the requirements of AASHTO "Standard Specifications for Highway Bridges" Section 2.7.

All thickness and material specifications requirements, unless otherwise approved by the Engineer, must be based on certifications based on structural calculations provided by the Contractor.

Acceptable Rail Manufacturers:

1. Valentine & Company, Middletown, OH.
2. Approved Equal.

Method of Measurement. This Work will be measured for payment, complete in place, per foot.

Basis of Payment. This Work will be paid for at the Contract Unit Price per foot for DECORATIVE RAILING (PARAPET MOUNTED), which price includes furnishing and placing all material required, including all labor, equipment and incidentals necessary to complete the Work as herein specified.

PLUG EXISTING PIPE

Description. This work shall consist of plugging the ends of existing storm and/or combined sewers to be abandoned with a mortared brick or concrete masonry bulkhead, 8” minimum thickness in conformance with Sections 1041 and 1042 of the Standard Specifications, at locations shown on the plans.

Method of Measurement. This work will be measured for payment per cubic yard of concrete masonry bulkhead for PLUG EXISTING PIPE.

Basis of Payment. This work will be paid at the contract unit price per cubic yard for PLUG EXISTING PIPE which price shall include all materials, labor and equipment necessary to plug existing combined sewers at locations shown in the plans, as specified herein, and as directed by the Engineer.

ABANDON AND FILL EXISTING STORM SEWER

Description. This work shall consist of filling existing sewers that are to be abandoned at the locations shown on the plans or as directed by the Engineer.

Construction Requirements. Based on a review of available information it is believed that there are no existing active connections draining into the pipe to be abandoned. However, before the pipe is abandoned, the Contractor must field verify there are no existing active connections draining into the pipe to be abandoned. In the event there are existing active connections, the Contractor must either re-route the existing active connection or maintain the existing pipe so as not to block flow from the existing active connections at no additional cost.

After field verification there are no existing active connections draining into the pipe to be abandoned, the Contractor must plug the pipe with Class SI Concrete or brick and suitable mortar to the satisfaction of the Engineer, and fill the remaining empty length of pipe with Controlled Low-Strength Material. The Controlled Low-Strength Material (CLSM) must meet material requirements of Article 593.02.

Method of Measurement. This work will be measured for payment in feet for the pipe to be abandoned in place.

Basis of Payment. This work will be paid for at the contract unit price per foot which price shall include all materials, labor, tools and equipment, backfilling of any excavation necessary for ABANDON AND FILL EXISTING STORM SEWER at locations shown in the plans, as specified herein, and as directed by the Engineer.

**STORM SEWERS TO BE CLEANED
COMBINED SEWERS TO BE CLEANED**

Description. All existing storm sewers, combined sewers and pipe culverts shall be considered as sewers to be cleaned, while all manholes, catch basins and inlets shall be considered as drainage structures to be cleaned insofar as the interpretation of this Special Provision is concerned. When specified for payment, the location of sewer to be cleaned will be shown on the plans.

All other existing drainage structures and sewers which are specified to be cleaned on the plans will be cleaned according to Article 602.15.

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for STORM SEWERS TO BE CLEANED and COMBINED SEWERS TO BE CLEANED, of the diameter specified.

REMOVE AND REPLACE SIGN AND SUPPORTS

Description. Work under these items consists of removing existing Sign Panels from barrier and retaining walls and removal of existing Sign Panel Assemblies which consist of mountings on barrier and retaining walls, mounted sign panels, sleeves, wedges, bases and other associated hardware. The Contractor must store and save all sign panels and sign pole assemblies, and associated materials designated on the plans for REMOVE AND REPLACE SIGN AND SUPPORTS for later reinstallation on the project.

The Contractor will tag removed signs with the inventory number from the sign removal schedule of each sign panel or associated sign assembly. The Contractor must provide storage for the sign panels and sign panel assemblies until such time in the project that they can be reinstalled at the designated location on the proposed sign installation plan and schedule. Reinstallation of the sign panels and sign assemblies shall be in accordance with the specifications for sign panel installation contained within the Standard Specifications. The unit price for sign panel and sign pole assembly reinstallation shall include new hardware.

Method of Measurement. REMOVE AND REPLACE SIGN AND SUPPORTS will be measured for payment on the basis of each item (sign or sign panel assembly) removed and reinstalled.

Basis of Payment. REMOVE AND REPLACE SIGN AND SUPPORTS will be paid for at the contract unit price per each.

CONSTRUCTION VIBRATION MONITORING

Description. This work consists of monitoring buildings susceptible to movement. Additional monitoring of facilities may be required and these will be determined by the Engineer during the work. This additional monitoring is included in this item. The Contractor shall monitor adjacent buildings for both vibration and displacement. The Contractor shall designate a minimum of two monitoring point locations for each of the structures located at 933 West Van Buren and 410 South Morgan (Automatic Lofts). The monitoring point locations shall be spaced as evenly as possible along the building edge at the interface between the bridge and the building properties. The monitoring points for vibration and displacement do not have to be at the same location. The Contractor shall coordinate with the Engineer and building owners to ensure the proposed monitoring locations are acceptable to the building and accessible to both the Contractor and the Engineer. Proposed locations of building vibration and displacement monitoring points are to be submitted to the Engineer for approval prior to construction.

Vibration Monitoring: The Contractor shall employ the services of a seismic monitoring consultant as approved by the Engineer. Monitoring point locations and frequency of data collection shall be as determined by the Contractor's Consultant and are subject to the approval of the Engineer. All vibration monitoring devices (seismographs) shall be attached to the floor of the buildings they are monitoring. The limit of acceptable vibration (Limiting Value) at structure shall be 0.5 in/s (inches per second) peak particle velocity. The Contractor's consultant may propose a Threshold Value of vibration for Engineer's review. When the Threshold Value is reached, the Contractor must stop the work and meets with the Engineer to determine the best course of action to reduce the vibrations (or minimize further displacement). Once the Limiting Value is reached, the work is stopped and a more formal response plan is submitted for approval before work can proceed. All seismographs on the project shall be programmed to actuate an alarm when the Threshold Value is exceeded. The alarm notification protocol shall consist of immediate dialing of mobile telephone numbers of the Engineer and the Contractor.

If the Limiting Value is exceeded, all vibration inducing work within 100 feet of the existing building shall be stopped. Work may resume at the direction of the Engineer with the Contractor continuing to closely monitor vibration in the area of the alarm.

Displacement Monitoring: The Contractor shall provide the exact horizontal and vertical location of the displacement monitoring points to the Engineer prior to the commencement of any construction activities. The data shall be presented in a tabular format and shall include horizontal positions (stations and offsets or Northing and Easting) as well as vertical elevation (Chicago City Datum) to a minimum of one hundredth of a foot (0.01').

Monitoring Frequency: During the beginning phase of each stage of demolition and construction, displacement monitoring shall be performed at the beginning and end of each work day at a minimum. These surveying intervals are the minimum required, and more frequent monitoring may be required by the Engineer as field conditions warrant.

If after a period of time resulting in movements that are small in magnitude, monitoring frequency can be reduced to a frequency as established by the Engineer. If resulting movements become random in nature and/or large in magnitude, the frequency shall be increased as directed by the Engineer. The frequency of readings will be dictated by the phase of current construction but must be sufficient to detect serious movements so that corrective measures can be initiated immediately.

Monitoring readings for displacement shall be dated, recorded, and reported to the Engineer the same day the readings are taken.

Vibration monitoring shall be a continuous and uninterrupted process. During demolition within 50 feet of a vibration monitoring point location, the Contractor shall report the results of the largest amplitude of vibration to the Engineer on the same day. At all other times the vibration report shall be submitted weekly.

Construction Requirements. Before the start of construction, the Contractor will complete a preconstruction inspection of the 933 West Van Buren and Automatic Lofts Buildings. Before the start of construction, the Contractor will complete a preconstruction inspection of the existing buildings listed above. Readily visible conditions and distress such as unusual cracks in concrete or masonry, obvious signs of leakage, settlement, etc. will be photographically recorded and documented. The Contractor will also make a DVD survey to provide a more complete general record of conditions in those areas. The interior survey shall include the first floor and basement (if existing) within 30 feet of the exterior wall closest to the project site. The exterior survey will include the exterior wall closest to the project site and the two adjacent walls. The survey will be performed from grade without the use of magnification devices. At the conclusion of the pre-construction field work, a report shall be prepared by the Contractor presenting the observed existing conditions and shall include written, videotaped and photographic documentation. This record shall then be used by the Contractor as a basis for comparison to distresses that may occur after the survey. The locations of the displacement monitoring points shall be included in the Report.

The Contractor will use the preconstruction report to aid in the selection of the displacement monitoring points. The Contractor must devise means and methods of construction that will not exceed the specified vibration limits. The Contractor is advised that particularly careful demolition requirements will be required at the edges of the bridge where the property line is immediately adjacent to the area of construction.

Corrective Measures. If at any time resulting movements are serious in nature or cause damage to facilities or property, the Contractor shall stop work immediately and the necessary corrective measures shall be initiated as directed by the Engineer. Damage as a result of the work activity of the Contractor will be corrected by the Contractor as determined by the Engineer. No additional compensation will be due the Contractor for repairing these facilities.

Submittals. The Contractor must submit a Vibration and Displacement Control Plan to the Engineer for Approval. The Plan must be approved prior to the commencement of work. The plan must include, but is not limited to the following:

- Locations of all monitoring points (Vibration and displacement).
- Procedure and outline for how the data will be provided to the Engineer.
- Type of seismograph to be used (Submit to Engineer for Approval).
- List of pneumatic equipment to be used during demolition operations.
- Contact information for the Seismic Monitoring consultant.
- Timetable that outlines the duration that each monitoring point will be maintained and checked.

A "Response Plan" to detail how the contractor will address any concerns with vibration or displacement.

Additional Submittals include:

- Daily reports of all displacement monitoring
- Weekly reports of all vibration monitoring

Method of Measurement. The work under this item as described herein will not be measured separately. It will be paid for as lump sum.

Basis of Payment. This work will be paid at the contract unit price per lump sum for CONSTRUCTION VIBRATION MONITORING which payment shall be full compensation for the work described herein and as directed by the Engineer.

DETECTABLE WARNINGS (SPECIAL)

Description: Work under this item shall consist of installing cast iron detectable warning tiles on ADA curb ramps according to the latest Chicago Department of Transportation ADA Standards. Work shall be performed according to Section 424 of the IDOT Standard Specifications for Road and Bridge Construction, except as herein modified.

Materials: Detectable warning tiles shall be cast gray iron conforming to the following properties:

Mechanical & Chemical Properties	Required Value	Test Method
Tensile Strength	Class 30A, 30B or 35	ASTM A48 and AASHTO M105-06
Slip Resistance		ASTM C-1028
Proof Load Test		AASHTO M306-07

The cast iron material and detectable warning system shall be tested by an independent testing laboratory for chemical resistance and mechanical properties.

General Requirements: The cast iron detectable warning tiles shall be provided, as approved by the City of Chicago Department of Transportation, by the East Jordan Iron Works, the Neenah Foundry or equivalent with an untreated surface finish as directed by the Engineer. The contractor shall ensure a watertight installation around the edge of the cast iron detectable warning tiles.

Submittals:

- The Manufacturer shall provide the Engineer with two (2) samples (minimum 8” square) of the tile type proposed for use.
- The Manufacturer shall provide the Engineer with maintenance procedures for the tactile detectable warning systems.
- The Manufacturer shall provide the Engineer with the specifications for the required materials, equipment, and installation procedures.

Construction Requirements: The installation of the detectable warning system shall comply with the City of Chicago Department of Transportation Appendix B, Requirements for Openings, Construction and Repair in the Public Way, ADA Standards. The equipment and installation procedures shall be according to the Manufacturer’s specifications.

QC/QA Requirements: A Manufacturer’s written certification that the material complies with these specifications shall be provided to the Engineer.

Method of Measurement: This work will be measured for payment in place in square feet.

Basis of Payment: This work will be paid for at the contract unit price per square foot for DETECTABLE WARNINGS (SPECIAL)

PARKING LOT PAVEMENT REMOVAL

Description: This work shall consist of the complete removal and satisfactory disposal of existing parking lot pavement and shall include portland cement concrete (PCC) pavement and HMA pavement including HMA bases, overlays, and stabilized subbase.

Construction Requirements: This work shall be performed in accordance with applicable Section 440 of the Standard Specifications for Road and Bridge Construction.

Method of Measurement: PARKING LOT PAVEMENT REMOVAL shall be measured for payment in square yard.

Basis of Payment: PARKING LOT PAVEMENT REMOVAL will be paid for at the contract unit price per square yard for PARKING LOT PAVEMENT REMOVAL for which said price shall include all labor, materials, equipment, and incidentals necessary for removal and disposal of the parking lot pavement.

FOUNDATION REMOVAL

Description. Work under this item shall consist of furnishing all labor, equipment, tools, excavation and backfill, required to remove and dispose of existing foundations that impact proposed bridges, retaining walls, roadway drainage, roadway subbase, and any other proposed project elements within the project limits. Existing foundations are expected to consist of reinforced or unreinforced concrete, rock and may include steel or timber piles. This work shall be performed accordance with the applicable portions of Section 501, 502, and 516 of the Standard Specifications, except as herein modified. The foundations are identified within the plans as Abandoned CTA Foundations.

General Requirements. Record drawings indicate that all or portions of abandoned foundations may be encountered as part of proposed work. These foundations previously were part of an elevated transit rail line constructed in the 1890's and demolished during or after 1958. The foundations may have been left in place during the initial construction of the westbound Interstate 290 exit ramp to Morgan Street and associated improvements at that time. All work shall be performed as shown on the contract plans and as directed by the Engineer. The size and dimensions of the foundations expected to be removed as part of this work are included in the plans. Locations of existing foundations are included in the plans and have been estimated based upon record drawings only. No survey or exploration to identify abandoned foundations has been undertaken.

Construction Requirements. The work shall conform in every respect to all environmental, state and local regulations regarding construction requirements, the protection of adjacent properties and as noise control.

The Contractor may elect to use Ground Penetrating Radar or other means, as approved by the engineer, to determine the location of foundations in advance of excavation activities. These exploration efforts will not be paid for separately.

Any existing foundations that are identified to exist, but are determined to not impact the proposed improvements described in the plans, are not required to be removed and work to remove these foundations will not be paid for.

The Contractor shall submit a list of equipment and methods he proposes to use for the removal and disposal of the existing foundations to the Engineer for review. The contractor shall submit a plan for approval that includes all locations determined to have anticipated foundations requiring removal prior to beginning work to remove foundations. If a previously unidentified foundation is uncovered during the execution of excavation activities described in other sections of these specifications, the Contractor shall identify foundation to the Engineer prior to beginning removal activities.

All materials removed under this item shall become the property of the Contractor and shall be disposed of by the Contractor according to Article 202.03 of the Standard Specifications.

Method of Measurement. This work will be measured for payment for each partial or complete foundation that is removed and disposed of as required.

Basis of Payment. The cost of foundation removal will be paid for per each instance of foundation that requires removal at the contract unit price for FOUNDATION REMOVAL. This includes all exploration, excavation, concrete removal, pile extraction, disposal, back fill of excavated areas, flowable fill placement, aggregate placement and any other impacts of the foundation removal. Any excavation beyond the limits of improvements described in the plans will not be paid for, and are not included within the work for foundation removal.

CHAIN LINK FENCE, 42" ATTACHED TO STRUCTURE (SPECIAL)

Description. This work shall consist of fabricating, furnishing and erecting Chain Link Fence and Gates (Special) attached to the top of or adjacent to fluted knee walls at the locations shown in the Plans or as directed by the Engineer. This work shall conform to the applicable portions of Sections 509, 584, and 664 of the Standard Specifications and as modified herein.

General Requirements. Prior to fabrication or ordering materials, the Contractor shall submit detailed shop drawings to the Engineer for approval as described in Article 505.03 of the Standard Specifications; including but not limited to materials, fittings, attachments, anchors and accessories required for complete assembly of the chain link fence and gates. Certain openings have been provided by others and the Contractor shall field verify any gate opening dimensions before ordering materials.

Materials. Materials shall meet the requirements of Section 1000 of the Standard Specifications.

Fabric: The fabric shall be woven in 2 inch mesh with 0.148 inch diameter wire meeting the requirements of AASHTO M181, Type IV, Class B (polyvinyl chloride PVC) or ASTM F668 Class 2b (polyvinyl chloride PVC or polyolefin elastomer) coated steel.

Self Tapping Screws: Self tapping screws shall conform to S.A.E. J81 thread rolling screws.

Coatings: The tension wire and fabric ties shall be vinyl or polyolefin coated. The posts, post tops, base and cap plates, railings, braces, track, stretcher bars, fittings and hardware shall either be vinyl, polyolefin or polyester powder coated. All vinyl or polyolefin coating shall be according to the same requirements as the coating of the fabric. All material shall be galvanized prior to vinyl, polyolefin or polyester powder coating according to ASTM F1043.

Polyester coating shall conform to 1006.29 (b) (5) and (c) and ASTM F1043. All steel to receive a polyester coating shall be pre-galvanized according to ASTM F1043 with a minimum zinc coating of 0.90 ounces per square foot (G90). All primary components, posts, post tops, base and cap plates, railings, braces, track, stretcher bars and fittings shall receive a pre-treatment process that cleans and prepares the galvanized surface to assure complete adhesion of the polyester coating after drilling and layout, to ensure maximum corrosion protection. All pretreated steel shall be finished-color coated with polyester powder applied by the electrostatic spray gun method to a thickness of 2.5 mils and baked at 450 degrees F until cured.

Posts, post tops, base and cap plates, railings, braces, stretcher bars, fittings and hardware shall be hot dip galvanized or galvanize coated after fabrication according to Articles 1006.27, 1006.28 and 1006.34 of the Standard Specifications and ASTM F1043.

The self tapping screws used to attach the welded wire mesh frames and closure angles to the fence frames shall be Zinc Electroplated with a Service Condition SC 4, Type I Finish, Unslotted Hex Washer Head, Thread Rolling Tapping Screws. Self tapping screws shall be galvanized by electroplating according to ASTM B633-98.

Vent holes for galvanizing shall be placed in the posts and rails at locations that will not allow the accumulation of moisture in the members.

Color: The color of all vinyl, polyolefin or polyester powder coatings on fabric, posts, post tops, base and cap plates, railings, braces, stretcher bars, gates, fittings, hardware and accessories shall be the standard color Black according to ASTM F934.

Gates: The gates should follow the requirements of Article 664.02 of the Standard Specifications, except as modified herein.

Stretcher bars: Stretcher bars shall be used at all four sides of each gate and railing panel.

Braces: Braces shall be placed 6 inches down from the top of terminal posts.

Installing Posts. The Contractor shall locate the post according to the spacing shown in the contract plans. The posts shall be anchored to the concrete parapet and knee walls as shown in the plans. Posts shall be set vertical and in true alignment.

Base Plates. Base plates shall be structural steel conforming to the requirements of AASHTO M270 Grade 36 and Article 1006.04 of the Standard Specifications.

Attachment to Concrete. The Contractor shall drill and grout anchor rods in accordance with Section 584 of the Standard Specifications.

Fabrication and Erection. Steel railings shall be fabricated, inspected, stored and erected in accordance with the provisions of Articles 509.01, 509.03 and Section 505. Openings between railing components and adjacent surfaces shall not exceed 2" unless otherwise noted on drawings or required by structural design regarding expansion movement.

Method of Measurement. CHAIN LINK FENCE, 42" ATTACHED TO STRUCTURE (SPECIAL) shall be measured in feet along the top of the fence, from center to center of end posts excluding the length occupied by gates, installed and accepted. CHAIN LINK GATES will be measured for payment at the contract unit price each for the gate assemblies of the opening size and type specified, installed and accepted.

Basis of Payment. This work shall be paid for at the contract unit price per foot for CHAIN LINK FENCE, 42" ATTACHED TO STRUCTURE (SPECIAL), which price shall be payment in full for all shop and fabrication drawings, materials, fabricating and installing the complete fence including the gate posts, base plates, fittings, chain link fabric, anchorage, hardware, grounding and other incidentals for the fence, as specified herein.

INLETS, TYPE A, TYPE 1 FRAME, OPEN LID (CITY OF CHICAGO)

Description. Work under this item shall be performed according to Sections 602 and 604 of the IDOT Standard Specifications for Road and Bridge Construction and the current City of Chicago Department of Water Management Standard Specifications for Water and Sewer Main Construction, except as herein modified.

Materials. Materials shall be according to the following:

- (a) Coarse aggregate for bedding material shall meet a CA 11 gradation in accordance Article 1004.05 of the IDOT Standard Specifications.
- (b) Fine aggregate for backfilling material shall meet a FA 6 gradation in accordance with Article 1003.04 of the IDOT Standard Specifications.
- (c) City of Chicago standard frame and lids shall be in accordance with the City of Chicago Department of Water Management Standard Specifications for Water and Sewer Main Construction.

General Requirements. An ADA compliant open lid shall be placed on all inlets located within the cross walk or as directed by the Engineer.

QC/QA Requirements. All precast structures shall be from an IDOT approved source.

Basis of Payment. This work will be paid for at the contract unit price per each for INLETS, TYPE A, TYPE 1 FRAME, OPEN LID (CITY OF CHICAGO).

MANHOLES TYPE B, 4' DIA., TYPE 1 FRAME, CLOSED LID (CITY OF CHICAGO)

Description. Work under this item shall be performed according to Sections 602 and 604 of the IDOT Standard Specifications for Road and Bridge Construction and the current City of Chicago Department of Water Management Standard Specifications for Water and Sewer Main Construction, except as herein modified.

Materials. Materials shall be according to the following:

- (a) Coarse aggregate for bedding material shall meet a CA 11 gradation in accordance with Article 1004.05 of the IDOT Standard Specifications

(b) Fine aggregate for backfilling material shall meet a FA 6 gradation in accordance with Article 1003.04 of the IDOT Standard Specifications.

(c) City of Chicago standard frame and lids shall be in accordance with the City of Chicago Department of Water Management Standard Specifications for Water and Sewer Main Construction.

General Requirements. An ADA compliant manhole frame and closed lid shall be placed on all manholes located within the cross walk or as directed by the Engineer.

QC/QA Requirements. All precast structures shall be from an IDOT approved source.

Basis of Payment. This work will be paid for at the contract unit price per each for MANHOLES, TYPE B, 4'- DIAMETER, FRAME AND CLOSED LID (CITY OF CHICAGO).

CATCH BASINS, TYPE A, 4'-DIAMETER, TYPE 1 FRAME, OPEN LID (CITY OF CHICAGO)

Description. Work under this item shall be performed according to Sections 602 and 604 of the IDOT Standard Specifications for Road and Bridge Construction and the current City of Chicago Department of Water Management Standard Specifications for Water and Sewer Main Construction, except as herein modified.

Materials. Materials shall be according to the following:

- (c) Coarse aggregate for bedding material shall meet a CA 11 gradation in accordance with Article 1004.05 of the IDOT Standard Specifications.
- (d) Fine aggregate for backfilling material shall meet a FA 6 gradation in accordance with Article 1003.04 of the IDOT Standard Specifications.
- (e) City of Chicago standard frame and lid shall meet be in accordance with the City of Chicago Department of Water Management Standard Specifications for Water and Sewer Main Construction.

General Requirements. An ADA compliant open lid shall be placed on all catch basins located within the cross walk or as directed by the Engineer.

QC/QA Requirements. All precast structures shall be from an IDOT approved source.

Basis of Payment. This work will be paid for at the contract unit price per each for CATCH BASINS, TYPE A, 4'- DIAMETER, TYPE 1 FRAME, OPEN LID (CITY OF CHICAGO).

FRAMES AND LIDS TO BE ADJUSTED (SPECIAL)

Description: This work shall be performed according to Section 602 of the Standard Specifications, except as herein modified.

This work shall consist of the adjustment of existing catch basins, manholes, inlets, valve vaults, City electric manholes, water meter vaults or other structures. This work shall include the first two feet of masonry required to be added, removed or rebuilt to bring the specified casting to the finished grade of the proposed improvement.

Materials: The Cement Factor shall be a minimum of 7.35 cwt. The mix shall be designed according to Section 3.0 of the IDOT QC/QA PCC Level III Technician Manual. High early strength concrete must achieve a minimum compressive strength of 3,500 psi within 3 days of placement.

The use of HMA for pavement patching is not allowed.

The use of HDPE plastic adjusting rings (602.02(l)) is not allowed.

The use of Recycled Rubber Adjusting rings (602.02(m)) is not allowed.

General Requirements: Under no circumstance will an adjustment not be completed in the same day as it is started.

Under no circumstance will any debris be left in the street overnight.

The Contractor must stage adjustment work so that the traffic flows in a safe manner.

Prior to starting construction, an inspection of all the existing structures, shall be made by the Engineer and the Contractor to determine the amount of existing debris in these structures.

All existing drainage structures which are to be adjusted or reconstructed shall be cleaned in Accordance with Article 602.15. This work will be paid for in accordance with Article 602.16.

Basis of Payment. This work will be paid for at the contract unit price per each for FRAMES AND LIDS TO BE ADJUSTED (SPECIAL). DRAINAGE STRUCTURES TO BE CLEANED will be incidental to FRAMES AND LIDS TO BE ADJUSTED (SPECIAL).

COMBINATION CONCRETE CURB AND GUTTER, TYPE B (SPECIAL)

Description: Work under this item shall be performed according to Section 606 of the IDOT Standard Specifications for Road and Bridge Construction, and to the City of Chicago Department of Transportation Regulations for Openings, Construction and Repair in the Public Way. The work consists of constructing variable height Portland Cement Concrete (PCC) combination curb and gutter greater than 3" in height and less than 9" in height.

Materials: Materials shall meet the applicable requirements of Division 1000 of the Standard Specifications.

Construction Requirements: Meet applicable requirements of Section 606 of the Standard Specifications. Construct combination concrete curb and gutter, type B (special) at the locations, widths and thickness shown on the Plans.

Method of Measurement: COMBINATION CONCRETE CURB AND GUTTER, TYPE B (SPECIAL) will be measured for payment in feet along the flow line of the gutter and along the face of the concrete curb, which measurement will include drainage castings incorporated in various curbs and curbs and gutters.

Basis of Payment: This work will be paid for at the contract unit price per foot for COMBINATION CONCRETE CURB AND GUTTER, TYPE B (SPECIAL).

CONCRETE BARRIER WALL (SPECIAL)

Description: This item of work shall consist of constructing CONCRETE BARRIER WALL (SPECIAL) in accordance with Section 637 of the Standard Specifications, details in the Plans and as directed by the Engineer.

Materials: Materials shall meet the applicable requirements of Division 1000 of the Standard Specifications.

Construction Requirements: Meet applicable requirements of Section 637 of the Standard Specifications. Construct single face concrete barrier wall at the locations, widths and thickness shown on the Plans. Provide reinforcement as shown on the Plans.

The coarse aggregate to be used in the concrete barrier walls shall conform to the requirements for the coarse aggregate that is used for superstructure concrete.

Method of Measurement: CONCRETE BARRIER WALL (SPECIAL) will be measured for payment in place per foot, along the centerline of the concrete barrier.

The cost of reinforcing bars shall be included in the cost of the CONCRETE BARRIER WALL (SPECIAL).

Basis of Payment: This work will be paid for at the contract unit price per foot for CONCRETE BARRIER WALL (SPECIAL).

REMOVE IMPACT ATTENUATORS, NO SALVAGE

Description: This work shall consist of removing existing impact attenuators at locations as specified in the Plans.

Construction Requirement: When the Engineer determines the existing impact attenuators are no longer required, the installation shall be dismantled with all hardware becoming the property of the Contractor.

When impact attenuators have been anchored to the pavement, the anchor holes shall be repaired with rapid set mortar only enough water to permit placement and consolidation by rodding shall be used and the material shall be struck-off flush.

Method of Measurement and Basis of Payment: This work will be measured for payment at the contract unit price per each for REMOVE IMPACT ATTENUATORS, NO SALVAGE, where each is defined as one complete installation.

ENGINEER'S FIELD OFFICE, TYPE A (SPECIAL)

This item shall consist of furnishing all utilities and maintaining in good condition the existing office space, located at 900 South Des Plaines Street, Chicago, for the exclusive use of the Engineer or Authorized Representative. The Office shall meet the requirements of Article 670.02 of the Standard Specifications with the following modifications:

1. The Contractor shall provide the following equipment and furnishing for the rear portion of the building that has been previously subdivided, as approved by the Engineer.
 - A. Fifteen (15) desks with minimum working surface (1.1m x 750mm) each and Fifteen (15) non-folding office chairs with upholstered seats and backs.
 - B. Three (3) 4-post drafting tables with minimum top size of (950mm x 1.2m). The top shall be basswood or equivalent and capable of being tilted through an angle of 50 degrees. Three (3) adjustable height drafting stools with upholstered seats and backs shall also be provided.

- C. Three (3) freestanding file cabinets with locks legal size, four drawers with an Underwriter's Laboratories insulated file device 350 degrees one hour rating.
- D. One (1) equipment cabinet with lock of minimum dimension of 1100mm x 600mm x 750mm deep. The walls shall be of steel with a 2mm minimum thickness with concealed hinges and enclosed lock constructed in such a manner as to prevent entry by force. The cabinet assembly shall be permanently attached to a structural element of the office in a manner to prevent theft of the entire cabinet.
- E. One (1) office-style refrigerator with a minimum size of 0.3 cubic meters with a freezer unit.
- F. Three (3) electric desk type tape printing calculators.
- G. Five (5) telephones and one (1) telephone answering machine (for exclusive use by the Engineer). Six (6) telephone lines should be provided including one (1) telefax line and two (2) modem lines. The Contractor will provide Internet service for the rear portion of the building with local provider for entire project duration.
- H. One (1) electric water cooler dispenser.
- I. One (1) telecommunications fax machine, including maintenance and operating supplies. The fax machine shall use plain paper.
- J. One (1) office copier black and white/color that has full network connectivity for all multifunction such as print, copy, scan and fax. The printer will have the capability of printing and scanning high quality documents as well as 11 X 17 size papers. The copier shall be complete with automatic document feeder and sorter. The unit shall have the ability to perform scanning over the network with the ability to generate files in JPEG, TIFF and PDF formats. Also included is the maintenance (servicing and repair as required) and operating supplies (paper and toner).
- K. New Equipment: The contractor shall install (3) hot air hand drying blowers in the existing sanitary facilities, as directed by the Engineer. Installation should include but not limited to conduit, wiring, junction boxes, and fuses.

2. The front portion of the space has also been previously subdivided and the Contractor as approved by the Engineer shall provide the following furnishings.
 - A. Supply of paper for the copy machine located in the front office included in the pay item. In addition, water service for the front office will be provided.
3. The office space shall be maintained and kept in a clean condition at all times. The Contractor shall provide janitorial and/or cleaning service for a minimum of twice a week. Windows and window blinds shall be cleaned as directed by the Engineer. Maintenance shall include, but not limited to, paper towels, soap, toilet paper, and other necessary supplies. No additional compensation will be allowed for providing this service.
4. The existing interior walls may require one (1) coat of paint, as directed by the Engineer, at no additional cost.
5. The Contractor shall be responsible for security of the field office building and is liable for damages incurred as a result of vandalism, theft, and other criminal activities. Broken windows shall be replaced at no additional cost.
6. Four (4) on-site sanitary facilities shall be maintained.
7. The Contractor will be responsible for systems maintenance repairs which shall include the heating, cooling, telephone, sanitary and water distribution systems and light bulb replacements and is included in the pay item.

In addition, the Contractor will repair the following:

- A. Window glazing and repair located on the front and sides of the building.
- B. Repair existing efflorescence in the cinder block wall near the roof located in the office connected to the conference room.
- C. Repair rear office bathroom ceiling fan.
- D. Repair and replace all faulty and/or non-working light fixtures throughout the building.
- E. Repair and replace one circuit breaker located in the rear office.
- F. Add one window air conditioning unit comparable to the existing unit in place (rear office).
- G. Provide Pest Control Services for the Building, as determined by the Engineer, for a maximum of (5) applications
- H. Provide Professional Ventilation Duct Cleaning Services for the Building, to be performed once at the beginning of the contract.
- I. Remove and Replace 2,100 SF of Carpeting comparable to the existing carpet in place. Locations to be determined by the Engineer.

8. The Contractor will be responsible for weed removal from parking areas and sidewalks surrounding the building, at no additional cost.
9. The (10) fire extinguishers meeting City of Chicago requirements shall be provided.
10. The Contractor will be responsible for snow removal from parking areas and sidewalks surrounding the building. The Contractor shall be responsible for salting of sidewalks surrounding the building, at no additional cost.
11. The Contractor shall pay the cost of any building or equipment inspections by the City of Chicago. The Contractor shall also pay all costs to comply with the maintenance type inspection findings.

Basis of Payment: The office space, fully equipped as specified herein and accepted by the Engineer, will be paid for on a monthly basis until the space is released by the Engineer. The Contractor will be paid the contract bid price each month, provided the space is maintained, equipped, and utilities furnished. Payment will not be made when the contract is suspended in accordance with Article 108.07 of the Standard Specifications for failure of the Contractor to comply with the provisions of the contract. The space, fully equipped and maintained as specified herein, will be paid for at the contract unit price per calendar month or fraction thereof for ENGINEER'S FIELD OFFICE TYPE A (SPECIAL). This price shall include all utility costs and shall reflect the salvage value of the equipment and furniture which becomes the property of the Contractor after release by the Engineer, except that the Department will pay that portion of each monthly long distance telephone bill in excess of \$50.

The Contractor shall be responsible for the repair and maintenance of the field office. No extra payment will be made for systems maintenance, repairs or for damages incurred as a result of vandalism, theft or other criminal activities.

TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)

Effective: 3/8/96

Revised: 4/20/10

Description. This work shall include furnishing, installing, maintaining, replacing, relocating, and removing all traffic control devices used for the purpose of regulating, warning, or directing traffic. Traffic control and protection shall be provided as called for in the plans, applicable Highway Standards, District One Expressway details, Standards and Supplemental Specifications, these Special Provisions, or as directed by the Engineer.

General. The governing factor in the execution and staging of work for this project is to provide the motoring public with the safest possible travel conditions on the expressway through the construction zone. The Contractor shall arrange his operations to keep the closing of lanes and/or ramps to a minimum.

The Contractor shall be responsible for the proper location, installation, and arrangement of all traffic control devices. Special attention shall be given to existing warning signs and overhead guide signs during all construction operations. Warning signs and existing guide signs with down arrows shall be kept consistent with the barricade placement at all times. The Contractor shall immediately remove, completely cover, or turn from the motorist's view all signs which are inconsistent with lane assignment patterns.

The Contractor shall coordinate all traffic control work on this project with adjoining or overlapping projects, including barricade placement necessary to provide a uniform traffic detour pattern. When directed by the Engineer, the Contractor shall remove all traffic control devices that were furnished, installed, or maintained by him under this contract, and such devices shall remain the property of the Contractor. All traffic control devices shall remain in place until specific authorization for relocation or removal is received from the Engineer.

Additional requirements for traffic control devices shall be as follows.

(a) Traffic Control Setup and Removal. The setting and removal of barricades for the taper portion of a lane closure shall be done under the protection of a vehicle with a crash attenuator and arrow board. The attenuator vehicle shall be positioned in the live lane that is being closed or opened in advance of the workers and shall have the arrow panel directing traffic to the adjacent open lane. Failure to meet this requirement will subject to a Traffic Control Deficiency charge. The deficiency will be calculated as outlined in Article 105.03 of the Standard Specifications. Truck/trailer mounted attenuators shall comply with Article 1106.02(g) or shall meet the requirements of NCHRP 350 Test Level 3 with vehicles used in accordance with manufacturer's recommendations and requirements.

(b) Sign Requirements

(1) Sign Maintenance. Prior to the beginning of construction operations, the Contractor will be provided a sign log of all existing signs within the limits of the construction zone. The Contractor is responsible for verifying the accuracy of the sign log. Throughout the duration of this project, all existing traffic signs shall be maintained by the Contractor. All provisions of Article 107.25 of the Standard Specifications shall apply except the third paragraph shall be revised to read: "The Contractor shall maintain, furnish, and replace at his own expense, any traffic sign or post which has been damaged or lost by the Contractor or a third party. The Contractor will not be held liable for third party damage to large freeway guide signs".

(2) Work Zone Speed Limit Signs. Work zone speed limit signs shall be installed as required in Article 701.14(b) and as shown in the plans and Highway Standards. Based upon the existing posted speed limit, work zone speed limits shall be established and signed as follows.

- a. Existing Speed Limit of 55mph or higher. The initial work zone speed limit assembly, located approximately 3200' before the closure, shall be 55mph as shown in 701400. Additional work zone 45mph assemblies shall be used as required according to Article 701.14(b) and as shown in the Highway Standards and plans. WORK ZONE SPEED LIMIT 55 RESUMES assemblies may be omitted when this assembly would normally be placed within 1500 feet of the END WORK ZONE SPEED LIMIT sign.
 - b. Existing Speed Limit of 45mph. The advance 55mph work zone speed limit assembly shown in 701400 shall be replaced with a 45mph assembly. Additional work zone 45mph assemblies shall be used as required according to Article 701.14(b) and as shown in the Highway Standards and plans. WORK ZONE SPEED LIMIT 55 RESUMES assemblies shall be eliminated in all cases. END WORK ZONE SPEED LIMIT signs are required.
- (3) Exit Signs. The exit gore signs as shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 12 inch capital letters and a 20 inch arrow. EXIT OPEN AHEAD signs shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 8 inch capital letters.
- (4) Uneven Lanes Signs. The Contractor shall furnish and erect "UNEVEN LANES" signs (W8-11) on both sides of the expressway, at any time when the elevation difference between adjacent lanes open to traffic equals or exceeds one inch. Signs shall be placed 500' in advance of the drop-off, within 500' of every entrance, and a minimum of every mile.
- (c) Drums/Barricades. Check barricades shall be placed in work areas perpendicular to traffic every 1000', one per lane and per shoulder, to prevent motorists from using work areas as a traveled way. Check barricades shall also be placed in advance of each open patch, or excavation, or any other hazard in the work area, the first at the edge of the open traffic lane and the second centered in the closed lane. Check barricades, either Type I or II, or drums shall be equipped with a flashing light.
- To provide sufficient lane widths (10' minimum) for traffic and also working room, the Contractor shall furnish and install vertical barricades with steady burn lights, in lieu of Type II or drums, along the cold milling and asphalt paving operations. The vertical barricades shall be placed at the same spacing as the drums.
- (d) Vertical Barricades. Vertical barricades shall not be used in lane closure tapers, lane shifts, and exit ramp gores. Also, vertical barricades shall not be used as patch barricades or check barricades. Special attention shall be given, and ballast provided per manufacture's specification, to maintain the vertical barricades in an upright position and in proper alignment.

(e) Temporary Concrete Barrier Wall. Prismatic barrier wall reflectors shall be installed on both the face of the wall next to traffic, and the top of sections of the temporary concrete barrier wall as shown in Standard 704001. The color of these reflectors shall match the color of the edgelines (yellow on the left and crystal or white on the right). If the base of the temporary concrete barrier wall is 12 inches or less from the travel lane, then the lower slope of the wall shall also have a 6 inch wide temporary pavement marking edgeline (yellow on the left and white on the right).

Method of Measurement. This item of work will be measured on a lump sum basis for furnishing, installing, maintaining, replacing, relocating, and removing traffic control devices required in the plans and these Special Provisions. Traffic control and protection required under Standards 701101, 701 400, 701401, 701402, 701406, 701411, 701416, 701426, 701446, 701901 and District details TC-8, TC-9, TC-17, TC-18 and TC-25 will be included with this item.

Basis of Payment.

(a) This work will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS). This price shall be payment in full for all labor, materials, transportation, handling, and incidental work necessary to furnish, install, maintain, replace, relocate, and remove all Expressway traffic control devices required in the plans and specifications.

In the event the sum total value of all the work items for which traffic control and protection is required is increased or decreased by more than ten percent (10%), the contract bid price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS) will be adjusted as follows:

$$\text{Adjusted contract price} = .25P + .75P [1 \pm (X - 0.1)]$$

Where: "P" is the bid unit price for Traffic Control and Protection

Where: "X" =		$\frac{\text{Difference between original and final sum total value of all work items for which traffic control and protection is required}}{\text{Original sum total value of all work items for which traffic control and protection is required.}}$
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The value of the work items used in calculating the increase and decrease will include only items that have been added to or deducted from the contract under Article 104.02 of the Standard Specifications and only items which require use of Traffic Control and Protection.

(c) The Engineer may require additional traffic control be installed in accordance with standards and/or designs other than those included in the plans. In such cases, the standards and/or designs will be made available to the Contractor at least one week in advance of the change in traffic control. Payment for any additional traffic control required will be in accordance with Article 109.04 of the Standard Specifications.

- (d) Revisions in the phasing of construction or maintenance operations, requested by the Contractor, may require traffic control to be installed in accordance with standards and/or designs other than those included in the plans. Revisions or modifications to the traffic control shown in the contract shall be submitted by the Contractor for approval by the Engineer. No additional payment will be made for a Contractor requested modification.
- (e) Temporary concrete barrier wall will be measured and paid for according to Section 704.
- (f) Impact attenuators, temporary bridge rail, and temporary rumble strips will be paid for separately.
- (g) Temporary pavement markings shown not shown on the Standard will be measured and paid for according to Section 703 and Section 780.
- (h) All pavement marking removal will be measured and paid for according to Section 703 or Section 783.
- (i) Temporary pavement marking on the lower slope of the temporary concrete barrier wall will be measured and paid for as TEMPORARY PAVEMENT MARKING, 6".
 - (i) All prismatic barrier wall reflectors will be measured and paid for according to the Recurring Special Provision Guardrail and Barrier Wall Delineation.

SIGN PANEL - TYPE 1 (SPECIAL)

Description: Work consists of furnishing and/or fabricating reflectorized and non-reflectorized sign panels complete with sign faces, legend, and supplemental panels, and installing them on previously erected sign support(s), sign structures, traffic signal poles, traffic signal mast arms, light poles, columns, piers, or bridges.

Work must be performed in accordance with the requirements of Section 720 of the Standard Specifications and the latest version of the City of Chicago Department of Transportation (CDOT) Field Manual for Sign Installation. Standard traffic signs designated by letters and numbers must be according to the Manual on Uniform Traffic Control Devices. Non-standard signs must be according to the CDOT Field Manual for Sign Installation and Detailed Drawings.

Submittals:

- A. Shop Drawings: Fabrication shop drawings showing full size sign layout, color, message (including "City of Chicago" logo and date of sign fabrication), graphics and proposed materials for each sign assembly, including poles, bases and hardware, must be submitted for approval prior to start of fabrication. Similar sign types that have the same sizes, colors, symbols and text layout must be submitted using one full size sign layout. Note: The message "City of Chicago XX", where XX represents the last two digits of the calendar year of sign manufacture, must be screened on all signs furnished under this contract. For stock items, submit manufacture's catalog sheets for approval before shipping the order.
- B. Materials:
 - 1. Aluminum: Mill Certifications, Samples
 - 2. Powder Coating: Test Data; Sample; Manufacturer's Certification that material complies with the required specifications.
 - 3. Sign Face Material: Test Data; Samples; Manufacturer's Certification that material complies with the required specifications. Test Data must be gathered by an independent agency, such as AASHTO's National Transportation Product Evaluation Program (NTPEP). Test data must cover retroreflective sheeting and process inks and/or overlay films manufactured by the sheeting manufacturer in standard traffic colors.
- C. Samples: Submit one sample for each sign type.
- D. **Material Acceptance:** The Contractor must provide a Manufacturer's written certification that the material complies with these specifications.
- E. Maintenance Instructions: Submit manufacturer's printed instructions for maintenance of each product, coating and film, including precautions for use of cleaning materials and solvents for paint removal which could damage specified materials.

Method of Measurement: The Sign Panels will be measured for payment in square feet of furnished and delivered sign panel. The area used for measurement will be the area of the smallest rectangle that will circumscribe each individual sign panel measured from edge to edge (horizontally and vertically). Double sided signs will be measured by the overall dimension of the complete panel, and not per face. Work will include all labor and materials necessary to install the sign. Mounting hardware and appurtenances are included in the work and will not be measured separately for payment.

Basis of Payment: This work will be paid for at the Contract Unit Price per square foot of SIGN PANEL TYPE 1, (SPECIAL) for a fabricated, furnished and delivered sign.

APPROACH SLAB REMOVAL

Description. This work shall consist of the complete removal of the existing approach slabs including bituminous overlays, reinforcing bars, and sleeper slabs, at locations designated in the plans and in accordance with the applicable portions of Sections 440 and 501 of the Standard Specifications.

This work shall also include the removal of existing timber piles and pile caps to at least 300mm (1 ft) below the proposed elevation of subgrade or ground surface within the area of construction and within the limits of the right of way. This work shall also include the removal of any mud jack cylinders encountered within the existing approach slabs.

The Contractor shall remove the existing approach slabs in a manner so as not to damage the adjacent structures that are to remain.

Method of Measurement. APPROACH SLAB REMOVAL shall be measured in place in square yards.

Basis of Payment. This work will be paid for at the contract unit price per square yard for APPROACH SLAB REMOVAL, which price shall include all labor and equipment necessary to remove and dispose of the entire approach slab pavement.

FENCE REMOVAL

Description: This work shall consist of removing and disposing the existing fence of all kinds as shown in the Plans.

Construction Requirements: No removal work shall be completed without the approval of the Engineer. All associated hardware and appurtenances of the existing fence including but not limited to gates, shall be removed off-site and disposed of by the Contractor in a legal disposal site. All postholes shall be backfilled and compacted to the satisfaction of the Engineer.

Method of Measurement and Basis of Payment: Fence removal shall be measured for payment in feet of FENCE REMOVAL and measured along the top of the fence from center to center of end post, including the length occupied by gates.

**STORM SEWER ADJACENT TO OR CROSSING WATER MAIN (CDOT)
COMBINED SEWER ADJACENT TO OR CROSSING WATER MAIN (CDOT)**

Description. This work consists of constructing storm or combined sewer adjacent to or crossing a water main, at the locations shown on the plans. The material and installation requirements shall be according to the latest edition of the "Standard Specifications for Water and Sewer Main Construction in Illinois", and the applicable portions of Section 550 of the Standard Specifications; which may include concrete collars and encasing pipe with seals if required.

Pipe materials shall meet the requirements of Sections 40 and 41-2.01 of the "Standard Specifications for Water and Sewer Main Construction in Illinois", except PVC pipe will not be allowed. Ductile-Iron pipe shall meet the minimum requirements for Thickness Class 50.

Encasing of standard type storm sewer, according to the details for "Water and Sewer Separation Requirements (Vertical Separation)" in the "STANDARD DRAWINGS" Division of the "Standard Specifications for Water and Sewer Main Construction in Illinois", may be used for storm sewers crossing water mains.

Method of Measurement. Storm or Combined Sewers installed adjacent to or crossing water main shall be paid for per foot for Storm or Combined Sewer (Water Main Requirements) (CDOT), of the diameter specified.

Basis of Payment. This work will be paid according to Article 550.10 of the Standard Specifications, except the pay items shall be STORM SEWER (WATER MAIN REQUIREMENTS) and COMBINED SEWER (WATER MAIN REQUIREMENTS) (CDOT), of the diameter specified.

VCP COMBINED SEWER (CDOT) 8"

Description. Work under these items shall be performed according to Section 550 of the IDOT Standard Specifications and the current City of Chicago Department of Water Management (DWM) Regulations for Sewer Construction and Stormwater Management and DWM Standard Specifications for Water and Sewer Main Construction, except as herein modified.

This work shall consist of constructing combined sewers at locations designated by the Engineer, including any dewatering, sheeting and/or shoring required to perform the work as specified.

Materials. Materials shall be per the most current DWM Standard Specifications for Water and Sewer Main Construction:

Construction Requirements. Where a sewer or drain connection is to be made to a proposed E.S.C.P. storm sewer a manufactured Y or T branch pipe shall be installed in the sewer at this junction.

Where a sewer or drain connection is to be made to a proposed R.C.P. sewer a pipe section with a predrilled hole of the proper diameter shall be installed at this junction.

Where a storm sewer or drain connection is made to an existing sewer, a "T" or "Y" saddle shall be installed. The circular opening in the existing storm sewer must be core drilled to the same size as the external diameter of the proposed storm sewer or drain connection. The protrusion of the proposed sewer into the existing sewer must not exceed a maximum of 1 inch. Edge of core holes must be a minimum of 1.5 feet from the edge of pipe and a minimum distance of 5 feet horizontally between holes. Do not drill holes higher than 10 and 2 o'clock.

QC/QA Requirements.

The Contractor must provide a Manufacturer's written certification that the materials comply with these specifications. All sewers and sewer structures must be inspected prior to the final payment to the Contractor.

Method of Measurement. This work will be measured for payment in place per foot.

Basis of Payment. This work will be paid for at the contract unit price per foot for the COMBINED SEWER of the MATERIAL, and DIAMETER (CDOT) specified.

MAINTAINING ITS DURING CONSTRUCTION

Intelligent Transportation Systems (ITS) references IDOT traffic surveillance infrastructure. These elements include, but are not limited to, the following: induction loops, ramp meters, closed circuit television cameras, dynamic message signs, highway advisory radios, copper and fiber optic communication cables, power cables, cabinets, and communication equipment.

Effective the date the Contractor's activities (ITS or otherwise) at the job site begin, the Contractor shall be responsible for the proper operation and maintenance ITS elements which are part of, or which may be affected by the work until final acceptance or as otherwise determined by the Engineer.

Before performing any excavation, removal, or installation work (ITS or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection, as specified elsewhere herein, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting systems which may be affected by the work. The request for the maintenance preconstruction inspection shall be made no less than seven (7) calendar days prior to the desired inspection date.

Existing ITS elements, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition of the ITS components and systems to be maintained.

Maintaining ITS During Construction

Existing ITS components. Existing ITS components shall be defined as any ITS component or device in service at the time of contract Letting. The contract drawings indicate the general extent of any existing ITS elements, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

The Contractor's responsibility shall include protection or removal and storage of any ITS/Communication cabinets. In addition where median barrier wall removal is proposed, the contractor is responsible for the disconnection and reconnection of all communication fiber and copper located in the barrier walls. This disconnection and reconnection must be made at an existing splice point or communication cabinet where a connection is made. This existing communication must be properly maintained for the duration of construction activities and the Contractor must coordinate the temporary disconnection with the Engineer.

The proposed plan for this work must be presented to the Engineer for approval prior to any removal of the barrier wall.

Method of Measurement

The contractor shall demonstrate to the satisfaction of the Engineer that the ITS components or devices have been properly protected prior to submitting a pay request. In order for final payment to be released the contractor must demonstrate that the equipment is working as intended following inspection by the Engineer. Failure to do so will be grounds for denying the pay request.

Basis of Payment. Maintenance of ITS components and devices during Construction shall be paid for at the contract unit price per calendar month (Cal Mo) for **MAINTAINING ITS DURING CONSTRUCTION**, which shall include all work as described herein.

LOCATE TUNNEL, CHICAGO

Description. Work under this item shall consist of furnishing all labor, equipment, tools, excavation, backfill and items required to create and maintain the shaft excavations, all materials, and incidentals necessary to locate the existing water tunnel within the project limits. This work shall be performed in accordance with the applicable portions of Sections 501, 502, and 516 of the Standard Specifications, except as herein modified.

The Contractor shall field locate the tunnel within the limits specified on the plans.

General Requirements. All work shall be performed as shown on the contract plans and as directed by the Engineer. The procedures described herein are consistent with tunnel location procedures developed and utilized by the Chicago Department of Water Management (CDWM).

Construction Requirements. Procedure for Locating the Existing Water Tunnel:

1. The exact location of the tunnel is unknown and documentation of the tunnel location is restricted to designations on bridge and expressway record drawings.
2. At a minimum of four locations along the estimated alignment, accurately locate center of tunnel cross-section with probes. This is necessary as the exact location of the tunnel is not documented. If the alignment of the tunnel is not considered to be on a consistent and expected bearing, additional locations should be considered. The initial identified locations for the tunnel to be located are shown on the plans.
3. The foundation drawing showing the tunnel location submitted for review must show the probe locations and the locations that "hit" the tunnel to confirm the Contractor has accurately located the tunnel.
4. Drill hole to top of tunnel with 12" drill and note exact elevation of top of tunnel. Install casing to maintain opening. A casing must be installed in all cases - no exceptions will be allowed.
5. Drill through top of tunnel; determine elevation of invert of tunnel. **Note if a substantial amount of water comes out of the hole notify the Engineer immediately.**
6. A video or sonar survey must be performed after the completion of the cased holes into the tunnel at each location. The survey must be done to:
 - a. Verify the location of the tunnel
 - b. Verify the casings are located near the center of the tunnel so the bulkheads can be successfully installed (if a bulkhead is planned at that location).
 - c. Ensure the tunnel is clear between the existing or proposed bulkhead locations. If it is discovered that either of the casings are located to the side of the tunnel, a new casing must be installed nearer to the center of the tunnel to ensure a successful bulkhead installation, and the old casing abandoned by filling with concrete.
 - d. At the location immediately to the west of the existing bulkhead at Halsted Street, the existing bulkhead should be inspected to determine if there is a need to install a new bulkhead. The existing condition should identify if the integrity of the bulkhead will allow the tunnel to be filled without allowing CLSM material to migrate beyond the existing bulkhead.

- e. At the location to the east of Halsted Street, the survey should establish an alignment of the existing tunnel in the immediate area and to identify if the existing tunnel is filled. If the tunnel is filled, the type of fill material and the extents of the fill material must be established.
7. The Contractor shall perform a survey showing the location of the tunnel and the bulkhead areas. The survey shall be provided to the Engineer.

Method of Measurement. This work will be measured for payment as each.

Basis of Payment The cost of locating the tunnel will be paid for at the each price for LOCATE TUNNEL, CHICAGO. This includes all exploration, restoration, samples, surveys, video, sonar, drilling or any other means necessary to locate the tunnel within the designated area on the plans.

BULKHEAD TUNNEL, CHICAGO

Description. Work under this item shall consist of furnishing all labor, equipment, tools, excavation, backfill, items required to create and maintain the shaft excavations, all materials, and incidentals necessary to bulkhead the existing tunnel within the project limits. This work shall be performed in accordance with the applicable portions of Sections 501, 502, and 516 of the Standard Specifications, except as herein modified.

The Contractor shall construct a concrete bulkhead at the locations specified on the plans and as detailed below.

General Requirements. All work shall be performed as shown on the contract plans and as directed by the Engineer. The installation of the proposed bulkhead shall result in a safe and stable structure at all times, and shall comply with all safety requirements as required by all City, State, and Federal laws, codes or other regulations. The procedures described herein are consistent with tunnel bulkhead procedures developed and utilized by the Chicago Department of Water Management (CDWM).

Construction Requirements. Procedure for Establishing Bulkheads within the Existing Water Tunnel:

1. Calculate the amount of very low slump, lean concrete needed to form bulkhead in tunnel.
2. Determine if water is contained in tunnel.
3. Place concrete in tunnel to 1 ft above top of tunnel (use tremie methods if tunnel contains water). Actual amount of concrete placed must be compared to calculated amount to fill tunnel.
4. When concrete sets, drill a 4" core to the invert of tunnel. Verify from an examination of the cores that the bulkhead has no discontinuities.

5. If the bulkhead verification is satisfactory by the Engineer, complete filling the core hole with concrete to surface.
6. Keep core samples drilled for verification for inspection for a minimum of 4 weeks.
7. If the bulkhead cannot be confirmed, move to new location (6 to 8 ft away) and keep repeating procedure until tunnel bulkhead closure can be confirmed.
8. Provide drawings to the Engineer showing the location of bulkhead(s), amount of concrete placed, calculated amount of concrete required, and any problems encountered in establishing the bulkhead(s) in a letter to the Engineer within 1 week of completing the bulkhead(s).
9. After a bulkhead is established at each location as shown in the plans, the tunnel between the bulkheads must be removed as part of excavation as part of temporary earth retention system installation and riser shaft construction. The tunnel must be removed where the existing tunnel conflicts with proposed improvements.
10. After completion of bulkhead installation, the Contractor shall restore any damaged parkway, pavement or sidewalk to its condition prior to the start of operations. All excess grout shall be removed and disposed of in accordance with the Standard Specifications.

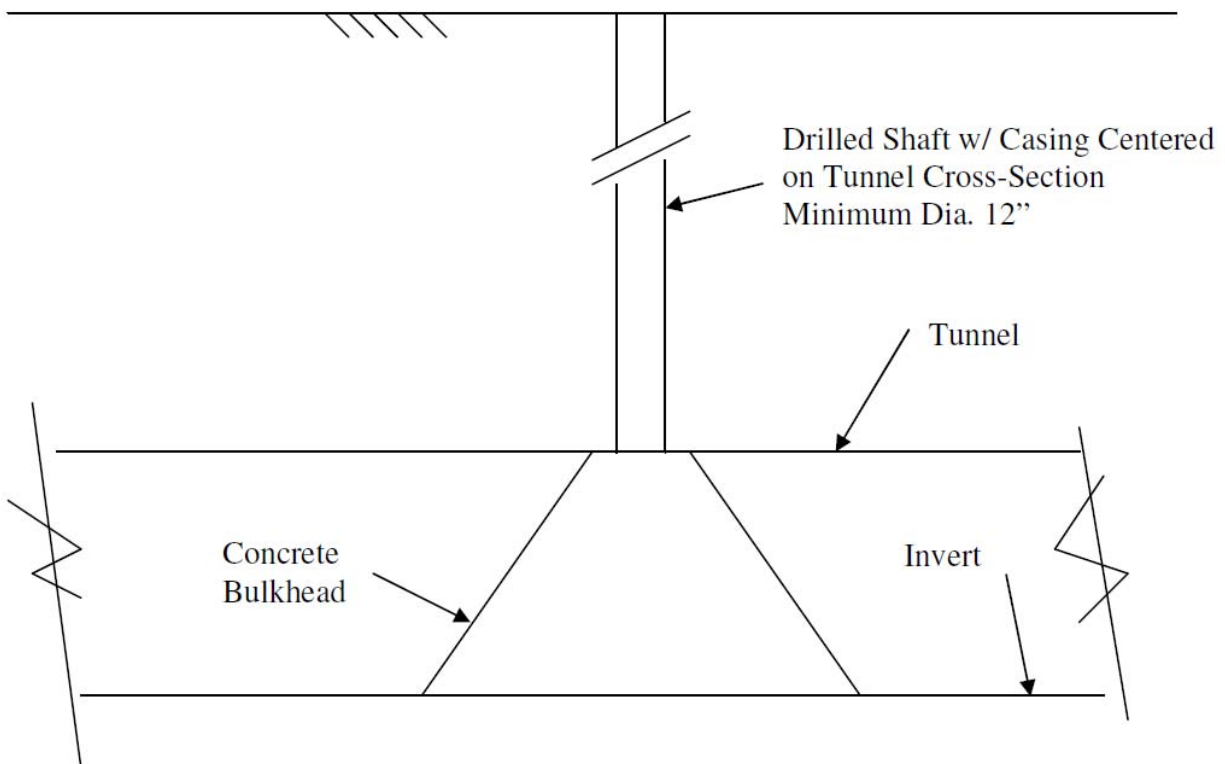


Figure No. 1

Method of Measurement. BULKHEAD TUNNEL, CHICAGO will be measured for payment as each and will include all locations shown on the plans.

Basis of Payment. The cost of bulkheading the tunnel will be paid for at the EACH unit price for BULKHEAD TUNNEL, CHICAGO, which price includes all drilling, removal and disposal of all material, construction of any retaining or support structures, repairs to existing concrete structures, concrete, core samples, backfill, and any incidentals required to complete the work as specified herein or as directed by the Engineer to bulkhead the tunnel to the satisfaction of the Engineer.

HOT DIP GALVANIZING FOR STRUCTURAL STEEL

Effective: June 22, 1999

Revised: March 26, 2012

Description. This work shall consist of surface preparation and hot dip galvanizing all structural steel specified on the plans and painting of galvanized structural steel when specified on the plans.

Materials. Fasteners shall be ASTM A 325 Type 1, High Strength bolts with matching nuts and washers.

Fabrication Requirements. To insure identification after galvanizing, piece marks shall be supplemented with metal tags for all items where fit-up requires matching specific pieces.

After fabrication (cutting, welding, drilling, etc.) is complete, all holes shall be deburred and all fins, scabs or other surface/edge anomalies shall be ground or repaired per AASHTO M 160. The items shall then be cleaned per Steel Structures Painting Council's Surface Preparation Specification SSPC-SP1 (Solvent Cleaning) and SSPC-SP6 (Commercial Blast Cleaning). All surfaces shall be inspected to verify no fins, scabs or other similar defects are present.

The Contractor shall consult with the galvanizer to insure proper removal of grease, paint and other deleterious materials prior to galvanizing.

Cleaning Structural Steel

If rust, mill scale, dirt, oil, grease or other foreign substances have accumulated prior to galvanizing, steel surfaces shall be cleaned by a combination of either:

- caustic cleaning and cleaning according to SSPC-SP8 (Pickling) or
- cleaning according to SSPC-SP1 (Solvent Cleaning) and SSPC-SP6 (Commercial Blast Cleaning).

Special attention shall be given to the cleaning of corners and reentrant angles.

Surface Preparation and Hot Dip Galvanizing

General. Surfaces of the structural steel specified on the plans shall be prepared and hot dip galvanized as described herein.

Surface Preparation. A flux shall be applied to all steel surfaces to be galvanized. Any surfaces which will receive field-installed stud shear connectors shall not be galvanized within 2 in. (50 mm) of the stud location. Either the entire area receiving studs or just individual stud locations may be left ungalvanized. The following steel surfaces of bearings shall not be galvanized: stainless steel surfaces, surfaces which will be machined (except for fixed bearing sole plates), and surfaces which will have TFE, elastomer, or stainless steel parts bonded to them.

The cleaned surfaces shall be galvanized within 24 hours after cleaning, unless otherwise authorized by the Engineer.

Application of Hot Dip Galvanized Coating. Steel members, fabrications and assemblies shall be galvanized by the hot dip process in the shop according to AASHTO M 111.

Bolts, nuts, washers and steel components shall be galvanized in the shop according to ASTM F 2329.

All steel shall be safeguarded against embrittlement according to ASTM A 143. Water quenching or chromate conversion coating shall not be used on any steel work that is to be painted. All galvanized steel work shall be handled in such a manner as to avoid any mechanical damage and to minimize distortion.

Beams and girders shall be handled, stored and transported with their webs vertical and with proper cushioning to prevent damage to the member and coating. Members shall be supported during galvanizing to prevent permanent distortion.

Hot Dip Galvanized Coating Requirements. Coating weight, surface finish, appearance and adhesion shall conform to requirements of ASTM A 385, ASTM F2329, AASHTO M 111 or AASHTO M 232, as appropriate.

Any high spots of zinc coating, such as metal drip lines and rough edges, left by the galvanizing operation in areas that are to be field connected or in areas that are to be painted shall be removed by cleaning per SSPC-SP2 (Hand Tool Cleaning) or SSPC-SP3 (Power Tool Cleaning). The zinc shall be removed until it is level with the surrounding area, leaving at least the minimum required zinc thickness.

Shop assemblies producing field splices shall provide 1/8 in. (3 mm) minimum gaps between ends of members to be galvanized. At field splices of beams or girders, galvanizing exceeding 0.08 in. (2 mm) on the cross-sectional (end) face shall be partially removed until it is 0.04 in. to 0.08 in. (1 to 2 mm) thick.

Testing of Hot Dip Galvanized Coating. Inspection and testing of hot dip galvanized coatings shall follow the guidelines provided in the American Galvanizers Association publication "*Inspection of Products Hot Dip Galvanized After Fabrication*". Sampling, inspection, rejection and retesting for conformance with requirements shall be according to AASHTO M 111 or AASHTO M 232, as applicable. Coating thickness shall be measured according to AASHTO M 111, for magnetic thickness gage measurement or AASHTO M 232, as applicable.

All steel shall be visually inspected for finish and appearance.

Bolts, nuts, washers, and steel components shall be packaged according to ASTM F 2329. Identity of bolts, nuts and washers shall be maintained for lot-testing after galvanizing according to Article 505.04(f)(2) for high strength steel bolts.

A notarized certificate of compliance with the requirements listed herein shall be furnished. The certificate shall include a detailed description of the material processed and a statement that the processes used met or exceeded the requirements for successful painting of the surface, where applicable. The certificate shall be signed by the galvanizer.

Repair of Hot Dip Galvanized Coating. Surfaces with inadequate zinc thickness shall be repaired in the shop according to ASTM A 780 and AASHTO M 111.

Surfaces of galvanized steel that are damaged after the galvanizing operation shall be repaired according to ASTM A 780 whenever damage exceeds 3/16 in. (5 mm) in width and/or 4 in. (100 mm) in length. Damage that occurs in the shop shall be repaired in the shop. Damage that occurs during transport or in the field shall be repaired in the field.

After galvanizing, contact surfaces for any bolted connections shall be roughened by hand wire brushing or according to SSPC-SP7 (Brush-Off Blast Cleaning). Power wire brushing is not allowed.

All bolt holes shall be reamed or drilled to their specified diameters after galvanizing. All bolts shall be installed after galvanizing.

Surface Preparation and Painting

Surface Preparation. When galvanized steel surfaces are specified to be painted they shall be clean and free of oil, grease, and other foreign substances. Surface preparation necessary to provide adequate adhesion of the coating shall be performed according to ASTM D6386. Surface preparation shall include, but not be limited to the following:

- All galvanized steel surfaces that are to be painted shall be cleaned according to SSPC-SP1 (Solvent Cleaning). After cleaning, all chemicals shall be thoroughly rinsed from the surface with a suitable solvent. The steel shall be allowed to completely dry prior to coating application.

- All galvanized steel surfaces that are to be painted shall be checked for the presence of chromate conversion coating according to ASTM D 6386 Appendix X1. Surfaces where chromate conversion coating is found shall be cleaned according to the same appendix and blown down with clean, compressed air according to ASTM D 6386 Section 6.1.
- All galvanized steel surfaces that are to be painted shall be checked for the presence of wet storage stain. Surfaces where wet storage stain is found shall be cleaned, rinsed and completely dried according to ASTM D 6386 Section 6.2.
- Following galvanizing, thickness readings shall verify the acceptable thickness of the galvanizing according to AASHTO M111/ASTM A123.

Paint Requirements. The paint materials (epoxy intermediate coat and aliphatic urethane finish coat) shall meet the requirements of the Articles 1008.05(d) and (e) of the Standard Specification.

All paint materials for the shop and field shall be supplied by the same manufacturer, and samples of components submitted for approval by the Department, before use.

Paint storage, mixing, and application shall be according to Section 506 of the Standard Specifications and the paint manufacturer's written instructions and product data sheets. In the event of a conflict the Contractor shall advise the Engineer and comply with the Engineer's written resolution. Until a resolution is provided, the most restrictive conditions shall apply.

Shop Application of the Paint System. The areas to be painted shall receive one full coat of an epoxy intermediate coat and one full coat of an aliphatic urethane finish coat. The film thickness of each coat shall be according to Article 506.09(f)(2).

Construction Requirements. The contact surfaces of splice flange connections (mating flange faces and areas under splice bolt heads and nuts) shall be free of paint prior to assembly. If white rust is visible on the mating flange surfaces, the steel shall be prepared by hand wire brushing or brush-off blasting according to SSPC-SP7. Power wire brushing is not allowed.

After field erection, the following areas shall be prepared by cleaning according to SSPC-SP1 (Solvent Cleaning), tie- or wash-coated if applicable, and then painted or touched up with the paint specified for shop application (the intermediate coat and/or the finish coat):

- exposed unpainted areas at bolted connections
- areas where the shop paint has been damaged
- any other unpainted, exposed areas as directed by the Engineer.

Special Instructions. Painting Date/System Code. At the completion of the work, the Contractor shall stencil in contrasting color paint the date of painting the bridge and the paint type code from the Structure Information and Procedure Manual for the system used according to Article 506.10(i). The code designation for galvanizing is "V". If painting of the structural steel is not specified then the word "PAINTED" may be omitted, the month and year shall then correspond to the date the stencil is applied.

Basis of Payment. The cost of all surface preparation, galvanizing, painting and all other work described herein shall be considered as included in the unit price bid for the applicable pay items to be galvanized and painted, according to the Standard Specifications.

INSTALL LIGHT POLE, MAST ARM AND LUMINAIRE (CHICAGO)

(Material Provided by City of Chicago)

Description. This work will consist of the retrieving from the City of Chicago storage and installing a metal light pole, mast arm(s), luminaire(s), ballast housing (if required) and all associated hardware and appurtenances provided by the City of Chicago on a concrete foundation, as specified herein, and as shown on the plans, and as directed by the Commissioner.

This work shall include installing additional mid-mount luminaires and brackets on the pole, if required.

It shall be the responsibility of the Contractor to transport the light pole, mast arm(s), luminaire(s), ballast housing and all associated hardware and appurtenances from the storage site to the job site.

Inspection and Acceptance. The Contractor shall examine the metal light pole, mast arm, luminaire and ballast housing (lighting unit) in the presence of the Engineer. After accepting the lighting equipment, the Contractor shall be held responsible for the preservation of the condition of the lighting unit, as it was at the time of acceptance, until the Final Acceptance Inspection.

Transportation. The Contractor shall transport, handle and store (as applicable) the metal light pole, mast arm(s), luminaire(s), ballast housing, all associated hardware and appurtenances in complete conformance with the manufacturer's recommendations. The Contractor shall make arrangements to transfer the street lighting equipment from the City of Chicago's storage facility located at 4100 South Cicero Avenue, Chicago, IL to the job site. This shall be done on weekdays between the hours of 8:00 a.m. and 4:00 p.m., excluding City holidays. Forty-eight hours advance notice is necessary before pickup of the street lighting equipment.

Installation. Installation shall be as described in Articles 821 and 877.

Method of Measurement. The lighting unit shall be counted as each installed.

Basis of Payment. This item shall be paid for at the contract unit per INSTALL LIGHT POLE, MAST ARM AND LUMINAIRE (CHICAGO), which shall be payment in full for the installation.

TEMPORARY WOOD POLE, 60 FT., CLASS 4

Description. This item shall consist of furnishing and installing a temporary wood pole, as specified herein and all hardware and accessories required for the intended temporary use of the pole.

Materials. Materials shall be according to the following Articles of Section 1000 - Materials

Item	Article/Section
(a) Wood Pole.....1069.04

CONSTRUCTION REQUIREMENTS

Installation. Installation shall be as described in Article 830.03(c). The Contractor shall provide all hardware to install the pole as specified herein and indicated on the plans.

Wood poles may be used poles as approved by the Engineer as described in Article 830.04. The wood pole, as applicable, shall remain the property of the Contractor and shall be removed when directed by the Engineer.

Method Of Measurement. Wood poles shall be counted as, each installed.

Basis Of Payment. This item shall be paid at the contract unit price each for TEMPORARY WOOD POLE, of the class and length indicated.

TEMPORARY WOOD POLE, 50 FT., CLASS 4, 15 FT. MAST ARM

Description. This item shall consist of furnishing and installing a temporary wood pole and mast arm, as specified herein and all hardware and accessories required for the intended temporary use of the pole.

Materials. Materials shall be according to the following Articles of Section 1000 - Materials

Item	Article/Section
(a) Light Pole Identification.....1069.06
(b) Wood Pole.....1069.04

(c) Mast Arm.....1069.03(a)

CONSTRUCTION REQUIREMENTS

Installation. Installation shall be as described in Article 830.03(c). The Contractor shall provide all hardware to install the pole and mast arm as specified herein and indicated on the plans.

Wood poles may be used poles as approved by the Engineer as described in Article 830.04. The wood pole and mast arm, as applicable, shall remain the property of the Contractor and shall be removed when directed by the Engineer.

The void caused by the removal of the wood pole shall be backfilled according to Article 819.04.

Method Of Measurement. Wood poles shall be counted as, each installed.

Basis Of Payment. This item shall be paid at the contract unit price each for **TEMPORARY WOOD POLE**, of the mounting height, class, mast arm quantity and length indicated.

REMOVE MANHOLES, SPECIAL

Description. This work will consist of completely breaking down and removing an existing manhole and filling in the affected area to grade or as directed by the Engineer.

Definition. This work will consist of removing the frame and cover of the existing manhole, breaking down the manhole walls, removing the debris and backfilling the hole with screenings or other approved material. Backfill must be installed in 6 inch layers and tamped. If the manhole is in pavement, the pavement will be restored under a different pay item. If the frame or cover is deemed re-useable by the Engineer, the frame and/or cover must be delivered to the Department of Electrical Operations at a location identified by the Engineer. Any debris, including the frame and cover must be disposed of off-sight in an approved manner. The contractor will pay for all disposal fees.

Method of Measurement. This work shall be paid for per each manhole removed. All backfill will be considered as part of this manhole removal pay item.

Basis of Payment. This work will be paid for at the contract unit price per each for **REMOVING MANHOLES, SPECIAL** which price will be payment in full for all labor and materials necessary to complete the work as described. Salvaging of the frame and cover will be considered incidental to this item.

REMOVE TEMPORARY WOOD POLE

Description. This item consists of removing existing temporary wood poles, aerial cable, and all associated apparatus and connections. This removal shall also include removal of all wiring and connections to the associated lighting controller. All equipment and material removed as part of this item shall become property of the Contractor and shall be removed from the site. Pole holes shall be backfilled according to Article 819.04.

Method of Measurement. Units measured for payment will be counted on a per-pole basis, regardless of pole material, mounting height, and installation depth.

Basis of Payment. This work will be paid for at the Contract unit price each for REMOVE TEMPORARY WOOD POLE.

REMOVAL OF LIGHTING UNIT, SALVAGE

Add the following to Article 842.03(b) of the Standard Specifications:

Removal of City of Chicago Lighting Unit, Salvage. Where indicated , poles, mast arms. Luminaires, ballast housing and all associated hardware and appurtenances shall remain the property of the City of Chicago and shall be delivered back to the City. City of Chicago salvaged lighting units must be delivered to the City storage yard located at 4100 South Cicero Avenue, Chicago, IL or to another City of Chicago locations as directed by the Engineer.

Transportation. The Contractor shall crate and transport the light pole, mast arm, luminaire and ballast housing in complete conformance with the manufacturer's recommendations. The Contractor shall make arrangements to transfer the street lighting equipment to the City of Chicago's storage facility located at 4100 South Cicero Avenue, Chicago, IL. This shall be done on weekdays between the hours of 8:00 a.m. and 4:00 p.m., excluding City holidays. Forty-eight hours advance notice is necessary before drop off of street lighting equipment.

REMOVE AND REINSTALL EXISTING MAST ARM AND LUMINAIRE (CDOT)

Description. This work will consist of the removing and reinstalling an existing street lighting mast arm and luminaire at the locations shown on the plans, or as directed by the Commissioner.

General Requirements. General requirements must be in accordance with Section 801 of the Standard Specifications, and in accordance with Department of Electrical Operations Standards and the City of Chicago Electrical Code, except as herein modified.

Removal. Removal must be in accordance with Article 842.02 and 842.03 of the Standard Specifications.

Mast arms and luminaires, and all associated hardware and appurtenances will be removed and stored until such time the equipment is installed on a traffic signal pole. The street lighting cable must be removed or reconnected as required back to the last unaffected source as directed by the Department of Electrical Operations (DEO) field representative. Removed cable will become the property of the Contractor, and must be disposed of outside the right of way by the Contractor. Cable removal, or reconnection, including any required temporary splices, will not be paid for separately but will be included in this item at no additional expense.

No removal work shall be permitted without approval from the Engineer. Existing mast arms and luminaires to be removed and reinstalled must be disassembled as required for the complete and safe removal with care to prevent damage and stored at the work site. Removal will include all incidental work and items associated with the equipment as directed by the Commissioner.

Any damage resulting from the removal and/or reinstallation of the mast arm, luminaire and associated hardware, shall be repaired or replaced in kind. The Engineer will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement.

Installation. Installation must be in accordance with Articles 830.03 and 830.03(a) of the Standard Specifications.

The mast arm and luminaire shall be installed on a traffic signal pole. The contractor shall replace the existing pole wire at no additional cost.

When a conduit or duct extension is required, the conduit and/or duct may be spiced and a new span of cable installed. The Engineer will inspect all conduit/duct splices before backfilling.

The mast arm and luminaire may be removed and reinstalled as a unit, at the option of the Contractor, with approval from the Engineer. No additional compensation will be paid for these operations.

The reflector and lens of the existing luminaire shall be cleaned and a new lamp installed in the existing luminaire prior to installation. This work will not be paid for separately but will be included in this item at no additional expense. The new lamp must be in accordance with Article 1067.06 of the Standard Specifications.

Any damage sustained to the mast arm and luminaire during the removal, storage and reinstallation operations shall be repaired, or replaced in kind, to the satisfaction of the Engineer at no additional cost.

Method of Measurement. This work will be measured per each lighting unit reinstalled.

Basis of Payment. This work will be paid for at the Contract Unit Price for each REMOVE AND REINSTALL EXISTING MAST ARM AND LUMINAIRE (CDOT), which price will be payment in full for all labor, equipment, materials including a new ballast housing base, and incidental work necessary to complete the work as specified.

RACKING CABLES IN MANHOLE OR HANDHOLE (CDOT)

Description. This item consists of providing labor and materials for racking of fiber optic cable in split innerduct and/or traffic signal and lighting copper cable around the inside perimeter of a manhole, in conformance with the Plans. In each manhole, the Contractor shall furnish and install at least four support brackets attached to the manhole walls, on which neatly coiled fiber optic cable in split innerduct and copper cable can be secured. The support brackets shall be attached firmly by screws drilled into the wall. Specific racking layout and components shall be provided in a submittal to the Engineer for each manhole, for review and approval in advance of installation.

In the event that a cable enclosure or other protective treatment of cable is used in place of racking on brackets at the direction of the Engineer, such alternate treatment shall be considered incidental to this pay item.

Method of Measurement. This Work will be measured on a per each basis each for manhole or handhole racked.

Basis of Payment. This Work will be paid for at the Contract Unit Price each per RACKING CABLES IN MANHOLE OR HANDHOLE (CDOT), which will be payment in full for the material and work described herein.

GROUND ROD, 3/4" DIA. X 10.0'-0" LENGTH (CDOT)

Description. This item consists of furnishing, installing, and connecting ground rods for the grounding of service neutral conductors and for supplementing the equipment grounding system via connections at lighting units, manholes, handholes, street lighting controllers, underpass lighting controllers, and traffic signal controllers throughout the system. All materials and Work must be in accordance with Article 250 of the NEC.

Materials. Materials must be according to the following Department of Electrical Operations (DEO) Specifications and Articles of Standard Specifications Section 1000 - Materials:

Item Requirement

(a) Copper Ground Wire DEO Specification No. 1440

(b) Ground Rod DEO Specification No. 1465 and

Standard Specifications, Article 1087.01

General Requirements. General requirements must be in accordance with Section 801 of the Standard Specifications, and in accordance with Department of Electrical Operations Standards and the City of Chicago Electrical Code, except as herein modified.

Installation. Ground rods must be driven so that the tops of the rod are 24 inches below finished grade, unless noted otherwise on the Contract Drawings. Where indicated, ground rods must be installed through concrete foundations or manholes. Where ground conditions, such as rock, preclude the installation of the ground rod, the ground rod may be deleted with the prior approval of the Commissioner.

Ground rod connection must be made by approved clamps. Ground wire for connection to foundation steel, or as otherwise indicated, must be stranded uncoated bare copper, in accordance with the applicable requirements of ASTM Designation B-3 and ASTM Designation B-8 and must be included in this item. Unless otherwise indicated, the wire must not be less than No. 8 AWG.

The ground wire must be interconnected to the ground rod, reinforcing steel and anchor bolts at each foundation. All connections to ground rods, structural steel and anchor bolts must be made with approved clamp. Where such connections are made to insulated conductors, the connection must be wrapped with at least 4 layers of electrical tape extended 6 inches onto the conductor insulation.

Method of Measurement. Ground rods will not be paid for separately. Ground wires and connection of ground rods at lighting units, manholes, handholes, controller foundations, and wall mounted controllers will be included in the cost of the item for which it is installed.

Basis of Payment. This work will not be paid for separately, but shall be included in the cost of the item for which it is installed.

CABLE IN CONDUIT, TRIPLEX 2-1/C NO. 6 AND 1-1/C NO. 8 GROUND

Description. This work will consist of furnishing and installing electric cable that is triplexed. The cable must be rated at 600 volts and must consist of two number 6 conductors and one number 8 conductor. The cable will be installed in conduit underground.

Material. The cable must meet all requirements of Material Specification 1534 of the Bureau of Electricity, City of Chicago.

Construction Method. All cables must be installed with care to prevent damage to the cable. Any defects found in the cable must be reported to the resident engineer. Damaged cable must be replaced.

The cable must be pulled into the conduit with a minimum of dragging on the ground or pavement. This will be accomplished by means of reels mounted on jacks or other suitable devices located for unreeling cable directly into duct. Lubricants must be used to facilitate installation if deemed necessary by the contractor.

Bends in the cable will conform to the recommended minimum radii as outlined in the National Electric Code.

Cable passing through manholes must be trained and racked around the sides of the manhole into a permanent position. If racks are non-existent or in poor condition, the contractor must install racks. The material must be approved by the resident engineer. Any material and labor involved in training and racking the cable will be considered incidental to the cost of this pay item.

Where cable runs continue from manhole to manhole without tapping within a light pole, they will be continuous without splices unless authorized by the resident engineer.

The cable installation must be color coded so that each lead of all circuits may be easily identified and lighting units connected to the proper leg as indicated on the plans. The equipment grounding conductor (no. 8) must be color coded green.

All wire or cable in the distribution panels and control cabinets must be properly trained and have sufficient slack provided for any rearrangement of equipment or future additions.

There must be at least three feet of slack in a street light pole base or street light controller base. A handhole must have at least five feet of slack and a manhole at least ten feet of slack.

Method of Measurement. The length of triplex cable furnished and installed will be measured as the length of conduit plus three feet for cable entering and leaving a light pole or street light control cabinet, plus any slack in manholes or handholes.

Basis of Payment. This work shall be paid for at the contract unit price per lineal foot for CABLE IN CONDUIT, TRIPLEX, 2 1/C NO.6 AND 1-1/C NO.8. GROUND The price will be payment in full for furnishing, installing, and testing the cable, and will include all material, labor, terminations, and incidentals necessary to complete the work as per the contract plans.

UNDERGROUND CONDUIT, PVC, 2" Dia. Schedule 80 (CDOT)
UNDERGROUND CONDUIT, PVC, 3" Dia. Schedule 80 (CDOT)
UNDERGROUND CONDUIT, PVC, 4" DIA. SCHEDULE 80 (CDOT)

Description. This work will consist of furnishing and installing a conduit lateral of the type and size specified including fittings and accessories as part of the raceway either laid in trench or bored and pulled in place.

Underground conduits shall be furnished and installed according to Section 810 of the Standard Specifications and as describe herein.

Materials. Polyvinyl chloride (PVC) conduit must conform to the requirements of Material Specification 1533 and to the requirements of the National Electrical Manufacturers Association Standard, Publication Number TC2 for EPC-80. Conduit color will be determined by the Resident Engineer.

Construction.

Definition of Laterals. A lateral will mean a conduit raceway extending from one sub-surface location to another sub-surface location, and in every case intended to encase electric circuit cable under paved surfaces, or in unpaved parkway, street or alley, where specifically designated.

Locations. Laterals must be installed at the locations shown on the construction plans. Laterals must be installed in the shortest practicable line between points of termination, or under adverse conditions, as directed by the Resident Engineer. Laterals not shown on the drawing, but necessary to be installed will be paid for at the unit price bid for laterals as additional units of construction.

Installation Requirements. Installation of the underground raceways shall be done according to Article 810.04 of the Standard Specifications and as describe herein.

The Contractor must exercise care in installing the conduit to ensure that it is smooth, free from sharp bends or kinks, and has the minimum practicable number of bends. Crushed or deformed conduit will not be accepted. All conduit and fittings must have the burrs and rough places smoothed, and all conduit runs must be cleaned and swabbed before installation of electric cables. If cable is not to be installed immediately after cleaning of the conduit, a light weight pulling line such as 1/8" polyethylene line must be placed in the conduit and will remain in the conduit for future work. All underground conduits must have a minimum cover of thirty inches (30") below grade. If conduit cannot be installed with a minimum cover of thirty inches (30"), the conduit must be encased in concrete for protection. The method of encasement and protection must be approved by the engineer. Concrete encasement will be paid for as a separate pay item.

When multiple laterals in a common trench are required, no more than three (3) three inch (3") or smaller conduit laterals can be laid on a single, horizontal level. Four or more conduit laterals must be installed on two (2) levels in accordance with instructions of the Resident Engineer.

Conduit laterals installed under vaulted walks must be securely attached to the retaining wall by means of galvanized clamps and clamp backs held in place by anchor bolts. Laterals will be fastened as close to the underside of the sidewalk as possible, and securing clamps installed every five feet (5'). Laterals must be continuous through party walls.

Threaded fittings and bends of the same material as conduit must be furnished and installed as required. Threadless couplings may be used only for splicing existing conduit. All conduit splices, where required, will be considered incidental to this pay item.

Method of Measurement. The length measured will be the number of lineal feet of conduit installed and accepted, measured in place. The length for measurement will be the distance horizontally between changes in the direction of the conduit.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for UNDERGROUND CONDUIT, PVC of the type and size as specified, which price will be payment in full for furnishing and installing the conduit and fittings complete. Cleaning, swabbing, and p-lining of new conduit will be incidental to this pay item.

MAINTENANCE OF STREET LIGHTING SYSTEM (CITY OF CHICAGO)

Description. This item consists of furnishing all labor, equipment, and incidental materials for maintaining existing street lighting and underpass lighting systems until the proposed new equipment is installed, energized, tested, and accepted for operation by the Commissioner.

The work must include any necessary temporary devices to maintain existing illumination. The location and protection devices necessary to comply with these requirements will be subject to the approval of the Commissioner.

Any temporary wire or cable which may be required to be installed overhead between existing poles, existing underpass luminaires, or temporary devices must be furnished, installed, terminated, and maintained in service until the proposed lighting equipment is installed, tested, and accepted for operation by the Commissioner.

Materials. Materials must be according to the applicable Department of Electrical Operations (DEO) Specifications and Articles of Standard Specifications Section 1000 - Materials as noted elsewhere in these Specifications.

General Requirements. General requirements must be in accordance with Section 801 of the Standard Specifications, and in accordance with Department of Electrical Operations Standards and the City of Chicago Electrical Code, except as herein modified.

The Contractor shall MAINTENANCE OF STREET LIGHTING SYSTEM (CITY OF CHICAGO) (temporary and permanent) and proposed lighting systems, as well as receptacles and other ancillary devices connected to the applicable street or underpass lighting controllers. Effective the day the Contractor starts work, the Contractor must maintain the existing lighting equipment located within the project limits as it then exists.

Inspection of Electrical Systems: Add the following to Article 801.11 of the Standard Specifications:

"Maintenance Preconstruction Inspection:

General. Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor must request a maintenance preconstruction site inspection, to be held in the presence of the Commissioner and a representative of the party or parties responsible for maintenance of any lighting and/or traffic control systems which may be affected by the work. The request for the maintenance preconstruction inspection must be made no less than seven (7) calendar days prior to the desired inspection date. The maintenance preconstruction inspection shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of lighting and/or traffic control systems which may be affected by the work.

Marking of Existing Cable Systems. The party responsible for maintenance of any existing lighting and/or traffic control systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the City. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least one (1) foot to either side. The request for the cable locations and marking shall be made at the same time the request for the maintenance preconstruction inspection is made. The Contractor must exercise extreme caution where existing buried cable runs are involved. The markings of existing systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of his work, as specified elsewhere herein. NOTE THAT THE CONTRACTOR WILL BE ENTITLED TO ONLY ONE REQUEST FOR LOCATION MARKING OF EXISTING SYSTEMS AND THAT MULTIPLE REQUESTS MAY ONLY BE HONORED AT THE CONTRACTOR'S EXPENSE. NO LOCATES WILL BE MADE AFTER MAINTENANCE IS TRANSFERRED, UNLESS IT IS AT THE CONTRACTOR'S EXPENSE.

Condition of Existing Systems. The Contractor must conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings must be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data will be reviewed with and approved by the Commissioner and a record of the inventory must be submitted to the Commissioner for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction must be returned at the end of construction in complete, fully operating condition."

Damage to Electrical Systems. Delete the last paragraph of Article 801.06 of the Standard Specifications.

Lighting Operation and Maintenance Responsibility. The scope of work includes the assumption of responsibility for the continuing operation of existing, temporary or other lighting systems and all appurtenances affected by the work as may be specified elsewhere herein. Existing lighting systems, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and must not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact extent of the electrical equipment and systems to be maintained. Where there is existing lighting within the project limits, prior to the start of activities at the site, the Contractor must schedule a formal transfer of maintenance via the Commissioner, however failure to do so does not relieve the Contractor of the maintenance responsibility specified herein and such failure obligates the Contractor to correct deficiencies in the existing system at his own expense.

Effective the date the Contractor's activities (electrical or otherwise) at the job site begin, the Contractor will be responsible for the proper operation and maintenance of all existing lighting systems which may be affected by the work for which maintenance has been transferred to the Contractor and all temporary and newly constructed lighting systems under this Contract, until final acceptance or as otherwise determined by the Commissioner.

Except as specified herein, the Contractor's responsibility will include all applicable responsibilities of the City of Chicago, Department of Streets and Sanitation. These responsibilities will include lighting units (including underpass and navigational lighting), cable runs and lighting controls.

Electrical System Damage Response. The Contractor must respond to damage calls for all system components being maintained and/or installed by the Contractor, existing and proposed, including, but not limited to pole knockdowns, circuit outages, more than 3 luminaires on a circuit, 3 successive luminaires, and controller outages within one hour after notification and provide immediate corrective action. The Contractor must also repair other outages within 5 days. The Contractor must maintain in stock a sufficient amount of material and equipment to provide temporary and permanent repairs. Any damage to the lighting system from any cause whatsoever must be repaired or replaced in kind with equipment in the same condition before the incident or with new equipment provided by the Contractor at no additional cost to the Contract, all as approved by the Commissioner. If the Contractor fails to respond so as to produce immediate corrective action within the specified time frames, or fails to complete repairs in a timely manner the Commissioner may direct other forces, such as the City's Maintenance Contractor, to perform the work. Charges incurred will be direct billed to the Contractor. The City will retain all rights to pursue claims against third parties in all situations regardless of who is maintaining the system. The Contractor must also provide the City with all accident and damage reports from any incidents.

Weekly Night-time Patrols. Responsibilities must also include weekly night-time patrol of the lighting system, with patrol reports filed immediately with the Commissioner and with deficiencies corrected within 24 hours of the patrol. Patrol reports must be presented on standard forms as designated by the Commissioner. Uncorrected deficiencies may be designated by the Commissioner as necessitating emergency repairs as described elsewhere herein. Failure to submit patrol reports on a weekly basis will result in a Penalty for Non-Compliance as specified herein.

Contractor's Responsibility. Existing lighting systems which may be affected by the work will include, as a minimum, all existing lighting units within the project limits and these units may be temporarily isolated by means of in-line waterproof fuse holders as approved by the Commissioner. When a controller is to be replaced or modified under the Contract work, or where otherwise indicated, the controller and all systems connected to it must be included in the Contractor's responsibility for proper operation of lighting systems. The Contract Drawings may indicate the general extent of any existing lighting, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

Energy and Demand Charges. The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Commissioner duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems will not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Commissioner to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility will be the responsibility of the Contractor until final acceptance.

Coordination Requirements for Existing and Temporary Lighting. The Contractor must coordinate maintenance of existing, temporary, and proposed lighting with the sequence of construction and maintenance of traffic for this Project.

Installation. Location of cables and fixtures for temporary lighting as required must be adjusted and supported to accommodate field conditions encountered, including any potential interferences with other construction or equipment to be installed.

The Contractor will determine the exact route and location of each temporary lighting fixture and associated wiring, prior to installation.

Temporary lighting must be installed to permit removal (without damage to other parts) of parts requiring periodic replacement or maintenance.

Temporary wiring/lighting must be removed immediately upon acceptance of permanent lighting.

Penalty for Non-Compliance. The Contractor will be subject to a penalty of \$500.00 per incident, per day, to be deducted from next pay estimate due Contractor, for each occurrence when the Commissioner determines that Contractor or his Subcontractor is not in full compliance with this Section of the Specifications.

Penalty for Failure to Respond. The Contractor is required to respond within ½ hour to any request from the Commissioner for repair or replacement of any broken, defective and/or missing parts as specified under this section. "Response" is interpreted to mean on the job, preparing to make repairs. Failure by Contractor to so respond will be grounds for a penalty of \$500.00 for each and every occurrence, to be deducted from next pay estimate due Contractor.

Reimbursement. If the Contractor utilizes any lighting equipment owned by the City or uses existing ComEd service, the Contractor must compensate the City for such usage.

Method of Measurement. MAINTENANCE OF STREET LIGHTING SYSTEM (CITY OF CHICAGO) will not be measured for payment.

Basis of Payment. This work will be paid for at the contract lump sum price for MAINTENANCE OF STREET LIGHTING SYSTEM (CITY OF CHICAGO), which will be payment in full for: furnishing and installing all temporary lighting units; maintaining existing, temporary, and proposed lighting systems; and aerial cable and ancillary equipment required to maintain the existing lighting system as described herein.

INDUCTION LOOP (TSC T418#1)

Effective: June 1, 1994

Revised: September 13, 2012

1. DESCRIPTION

This item shall consist of furnishing, installing and testing an induction loop, of the dimensions shown on the plans or of the dimension from Table 1, at the locations shown. The induction loop shall be installed in accordance with all details shown on the plans and applicable portions of Section.886 Standard Specifications for Road and Bridge Construction. All saw cutting, cable installation, joint sealing, lead-ins and testing necessary to complete the installation shall conform with the following requirements.

2. MATERIALS

The cable used for induction loop shall be #14-19 strand XHHW XLP-600V, encased in orange Detecta-duct tubing as manufactured by Kris-Tech Wire Company, Inc., IMSA 51-7, or comparable. All loop wire shall be UL listed. Lead-ins shall be Canoga 30003 or equal cable. The jacket, constructed of high density polyethylene, shall be rated to 600 volts in accordance with UL 83 Section 36.

Joint sealer shall have sufficient strength and resiliency to withstand stresses set up by vibrations and differences in expansion and contraction due to temperature changes. The joint sealer shall have a minimum tensile strength of 100 P.I.E. when tested by ASTM Method D638-58T. Adhesion to clean dry, oil-free Portland Cement concrete shall be at least equal to the tensile strength of the concrete. The joint sealer, with qualities described above, shall be capable of curing in a maximum time of 30 minutes at all temperatures above 50 degrees F (10 degrees C). Curing shall be defined as the capability of withstanding normal traffic loads without degradation. A hard asphalt-based filling and insulating compound having a high softening point and a high pouring temperature shall be used if the outside installation temperature is below 50 degrees F (10 degrees C). The filling compound shall have a softening point of not less than 235 degrees F (110 degrees C) and a summer pouring temperature of 375 degrees F (190 degrees C); winter pouring temperature of 425 degrees F (220 degrees C). Sealant for Detector Loop(s): The sealer shall meet or exceed the characteristics provided by OZ GEDNEY DOZSeal 230 filling compound.

3. INSTALLATION DETAILS

Slots in the pavement shall be cut with a concrete sawing machine in accordance with the applicable portions of Art. 420.05 of the Standard Specifications for Road and Bridge Construction. The slot must be clean, dry, and oil-free. Wire shall be inserted in the pavement slot with a blunt tool which will not damage the insulation. Loops shall not be dry cut. Loops should not be installed at an outside temperature below 50 degrees F (10 degrees C) unless directed by Engineer.

Plastic sleeving shall be used to insulate the wire where loop wire crosses cracks and joints in the pavement. The sleeving shall be properly sealed with electrical tape to prevent joint sealer from entering sleeves. Sleeving shall extend a minimum of 8 inch (20 cm) each side of joint.

Induction loops on exit and entrance ramps shall be square or rectangular with edges perpendicular or parallel to traffic flow. All mainline loops shall be round loops, 6 feet (1.8 m.) in diameter. Induction loops shall be centered on all ramps and in traffic lanes unless designated otherwise on the plans or by the Engineer. Traffic lanes shall be referred to by number and loop wire shall be color-coded and labeled accordingly. Lane one shall be the lane adjacent to the median, or that lane on the extreme left in the direction of the traffic flow; subsequent lanes are to be coded sequentially towards the outside shoulder. A chart which shows the coding for each installation shall be included in each cabinet. Core holes shall not be allowed at corner of loop. Saw cuts for all induction loops and lead-ins shall not be greater than 2.75 inches (7 cm) in depth.

All excess joint sealer shall be removed so that the level of the sealer in the saw cut is at the same level as the adjoining pavement.

All induction loops shall contain three (3) turns of No. 14 wire min. Each induction loop shall have its own Canoga 30003 or equal home run or lead-in to the cabinet when said induction loop is over 150 feet (45 m) from cabinet. Induction loops shall not be connected in series with other loops. This wire shall be free from kinks or any insulation abrasions. The loop lead-in shall be a Canoga 30003 cable. The loop lead-in shall be barrel sleeved, crimped, soldered and protected by heat shrinkable tubing to the loop #14 wire. Lead-ins shall be twisted in such a manner so as to prevent mechanical movement between the individual cables. Lead-ins shall be brought into a cabinet or handhole at the time the induction loop is placed in the pavement. Loops located over 1000 feet (300m) from cabinet require four (4) turns of No. 14 wire.

Where lead in runs are less than 150 feet (45 meters) the loop wire will be utilized as lead in to the point of termination w/o splices, being twisted 16 turns per meter (5 turns per foot). The loop wire will be paid for as "lead in" from last point of saw cut in pavement at dive hole to point of termination.

Where duct is collapsed or damaged, making it impossible to pull loop lead-in, the affected area will need to be replaced. This will be paid for by the pay items CONDUIT IN TRENCH, HIGH DENSITY POLYETHYLENE COILABLE 1-1/4" and TRENCH AND BACKFILL FOR ELECTRICAL WORK.

Loop lead-ins placed in handholes shall be coiled, taped and hung from the side of the handhole to protect against water damage. Any other method of installation will require prior written approval of the Engineer. Each loop lead-in shall be color coded and tagged in each handhole thru which it passes. The loop lead-in shall be color coded and tagged at the core hole, in each junction box it passes thru, and at the termination point in the cabinet. Contractor shall core drill all mainline round loops 6 feet (183 meters) in diameter x .25 inch (6 mm) in width x 2.75 inches (7 cm) in depth.

Loop lead-ins shall not be allowed in saw cuts in shoulders. The Engineer shall be contacted regarding proposed changes in loop locations necessitated by badly deteriorated pavement. The Engineer may relocate such loops. Loop Wire and lead-ins shall not be installed in the curb and gutter section or through the edge of pavement. A hole shall be drilled at least 12 inches (30 cm) in from the edge of pavement through which the P-duct, loop wire and lead-in shall be installed. Saw cuts through shoulders to core hole shall not be allowed.

W (M)	S (M)
13 ft (4.0 m)	9 ft (2.8 m)
14 ft (4.3 m)	10 ft (3.1 m)
15 ft (4.6 m)	11 ft (3.4 m)
16 ft (4.9 m)	12 ft (3.7 m)
17 ft (5.2 m)	13ft (4.0 m)
18 ft (5.5 m)	14ft (4.3 m)
19 ft (5.8 m)	15 ft (4.6 m)
20 ft (6.1 m)	16 ft (4.9 m)
21 ft (6.4 m)	17 ft(5.2 m)
22 ft (6.7 m)	18 ft (5.5 m)
23 ft (7.0 m)	19 ft (5.8 m)
24 ft (7.3 m)	20 ft (6.1 m)
25 ft (7.6 m)	21 ft (6.4 m)

Should the induction loop and/or core hole for the induction loop and loop lead-in cable be paved over by other construction operations, it shall be the contractor's responsibility for locating and finding the induction loop and/or the core hole for the repair of a bad loop or lead-in or for the installation of a new loop or loop lead-in. The locating of the core hole and the induction loop shall be incidental to the cost of the induction loop lead-in installation.

No extra compensation shall be allowed for finding and locating induction loops and/or core hole.

The loop shall be spliced to the lead-in wire with a barrel sleeve crimped and soldered. Epoxy filled heat shrink tubing shall be used to protect the splice. The soldered connection shall be made with a soldering iron or soldering gun. No other method will be acceptable, i.e. the use of a torch to solder will not be acceptable. The heat shrink tube shall be shrunk with a heat gun. Any other method will not be acceptable, i.e. the use of a torch will not be acceptable. No burrs shall be left on the wire when done soldering. Cold solder joints will not be acceptable. Refer to T.S.C. typical(s) TY-1TSC-418 #2 & #3 for proper loop to loop lead-in splice detail.

Where there are continuous count stations or multiple lane exits or entrance ramps the loop in the left most lane shall be wrapped clockwise, the adjacent lane loop wrapped counter-clockwise, etc, alternating wrapping the loops every other lane.

4. TRAFFIC SYSTEMS CENTER LOOP SPLICING REQUIREMENT COLOR CODE

<u>MAINLINE LOOPS</u>				<u>METERING LOOPS</u>	
Lane 1	Blue	Lane 4	Violet	Loop 1	Green
Lane 2	Brown	Exit	Black	Loop 2	Yellow
Lane 3	Orange	Entrance	White	Loop 3	Red

When 2 or 3 loops are installed on an exit or entrance ramp the loop color code shall conform to the mainline loop color code and shall be marked as entrance or exit ramp loops.

In addition to color codes each loop shall be identified with a written label attached to the loop wire, or lead-in wire. The tags shall be Panduit #MP250W175-C or equivalent. All wires and cables shall be identified in each handhole or cabinet that the cable passes through, or terminates in. The labels shall be attached to the cable by use of two cable ties.

5. PROSECUTION OF SURVEILLANCE WORK

The work shall consist of replacement and/or repairs caused by the pavement repair, removal and resurfacing to all induction loops, loop lead-in, poly-duct, steel conduits, all interconnecting cables and all Surveillance appurtenances. The Contractor shall make modifications to existing installations to render the location functional. The Contractor shall also furnish and install new induction loops, loop lead-ins, poly-duct, steel conduits, all interconnecting cables, and all Surveillance appurtenances.

Should damage occur to any Traffic Systems Center cabinets, housing telemetry equipment and/or vehicle detection equipment, the Contractor shall install and replace all damaged equipment at his own expense. The Traffic Systems Center staff shall determine what equipment shall be reusable and what shall be replaced. Replaced equipment shall be of equal or better quality and type.

6. CONNECTIONS TO EXISTING INSTALLATIONS

Where new work connects to existing installations, the Contractor shall do all necessary cutting, fitting and foundation drilling to the existing installation. The Contractor shall remove all existing equipment, as required to make satisfactory connections, so as to leave the entire work in a finished and workmanlike manner, as approved by the Engineer. No raceways shall be allowed to enter cabinet through the sides or backwalls.

7. PROTECTION OF WORK

Electrical work, equipment and appurtenances shall be protected from damage during construction until final acceptance. Electrical raceway or duct openings, shall be capped or sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

8. STANDARDS OF INSTALLATION

Electrical work shall be installed in a neat and workmanlike manner in accordance with the best practices of the trade. Unless otherwise indicated, materials and equipment shall be new and installed in accordance with the manufacturer's recommendations.

Except as specified elsewhere herein, materials and equipment shall be in conformance with the requirements of Section 106 of the Standard Specifications.

9. TESTING

Before final acceptance, the induction loops shall be tested. Tests will not be made progressively, as parts of the work are completed. They shall be all made at one time. Items which fail to test satisfactorily shall be repaired or replaced.

An electronic test instrument capable of measuring large values of electrical resistance, such as major megger, shall be used to measure the resistance of the induction loop and its lead-in. The resistance of the loop and its lead-in shall be a minimum of 100 meg ohms above ground under any conditions of weather or moisture. The resistance tests and all electronic tests shall be performed in the presence of the Engineer any number of times specified by the Engineer. The loop and loop lead-in shall have an inductance between 100 micro henries and 700 micro henries. The continuity test of the loop and loop lead-in shall not have a resistance greater than two (2) ohms. The Contractor shall do all testing in the presence of the Engineer and all readings will be recorded by the Engineer. Testing shall be done with an approved loop tester.

10. FINAL ACCEPTANCE INSPECTION

When the work is complete, tested and fully operational, the Contractor shall schedule a Final Acceptance Inspection with the Engineer. Final acceptance will be made as a total system, not as parts.

The Contractor shall furnish the necessary manpower and equipment to make the Final Acceptance Inspection. The Engineer will designate the type of equipment required for the inspection tests.

11. METHOD OF MEASUREMENT

The induction loop measurement shall be the length of saw cut in the pavement which contain loop wire. The actual length of wire used in the saw cut shall not be considered in any measurement.

12. BASIS OF PAYMENT

This item will be paid at the contract unit price per lineal foot (meter) as INDUCTION LOOP for furnishing and installing all materials listed complete and operating in place. If loop is less than 150 ft. from cabinet, loop wire shall be used as lead-in and paid for at the contract unit price per linear foot (meter) as ELECTRIC CABLE IN CONDUIT, LEAD-IN, NO. 14, 1 PR.. If loop is greater than 150 ft. from cabinet, loop wire shall be spliced in handhole to an ELECTRIC CABLE IN CONDUIT, LEAD-IN NO. 18 4/C TWISTED SHIELDED (see ELECTRICAL CABLE IN CONDUIT, 4C NO. 18 SHIELDED LOOP DETECTOR WIRE SPECIAL PROVISION).

ELECTRIC CABLE NO. 19 - 6 CONDUCTORS OR 12 CONDUCTORS (TSC T421#2)

Effective: June 1, 1994

Revised: May 12, 2008

DESCRIPTION

This item shall consist of furnishing and installing telephone cable intended for direct burial in P-duct or G.S. conduit. The number of conductors shall be twisted into pairs stranded into a cable core and enclosed in two polyethylene jackets, with a copper shield between the inner and outer jackets. All

No. 19 electric cable shall conform with these specifications and the current addition of the Rural Electrification Specification for fully color-coded, polyethylene or crystalline propylene/ethylene copolymer-insulated, double polyethylene copolymer-insulated, double polyethylene-jacketed telephone cables for direct burial PE 54. The No. 19 cables shall be installed in complete spans.

MATERIAL AND TESTING

No. 19 electric cable shall meet the requirement set forth in the REA Specification PE 54.

CONSTRUCTION

CONDUCTORS: Each conductor shall be a solid round wire of commercially pure annealed copper. Conductors shall meet the requirements of ASTM Designation B-3, latest issue, except that the requirements for dimensions and permissible variations are waived.

CONDUCTOR INSULATION: Each conductor shall be insulated with colored insulating grade high density polyethylene or crystalline propylene/ethylene copolymer. The manufacturer shall have the option of using either of the above materials.

IDENTIFICATION OF PAIRS: The polyethylene or propylene copolymer compounds used for conductor insulation shall be colored so as to identify (1) the "tip" and "ring" conductor of each pair, and (2) each pair in the completed cable.

STANDARDS OF COLOR: The colors of insulated conductors supplied in accordance with this specification shall fall within the limits of standards of color as defined by the Munsell Color Notations specified in paragraph 4.031.

TWISTING OF PAIRS: The insulated conductors shall be twisted into pairs.

In order to provide sufficiently high crosstalk losses at voice and carrier frequencies, the pair twists shall be designed to enable the cable to meet the pair-to-pair capacitance unbalance requirements and the crosstalk requirements.

CORE COVERING: The core shall consist of an inner jacket of polyethylene applied over the completed core, a metal shield, and an outer jacket of polyethylene.

SHIELD: A gopher-resistant corrugated shield of fully annealed copper shall be applied longitudinally over the inner jacket. The shield shall completely cover the inner jacket and shall be so constructed that the completed cable shall meet the bending requirements given in paragraph 9 of Rural Electrification Specification PE-54. The shield shall provide 100% electrical shielding plus resistance to gopher attack or other severe service conditions.

MUTUAL CAPACITANCE: The average mutual capacitance of all pairs in any reel shall be in accordance with the following table:

Number of Cable Pairs	Average Mutual Capacitance	
	mf/mile	(mf/km)
3	0.083 plus or minus 0.010	(0.052 plus or minus 0.006)
6, 12	0.083 plus or minus 0.007	(0.052 plus or minus 0.004)
18 or more	0.083 plus or minus 0.004	(0.052 plus or minus 0.002)

Mutual capacitance is the effective capacitance between the two wires of a pair.

CAPACITANCE UNBALANCE: (Pair to Pair): Pair-to-pair capacitance unbalances as measured on the completed cable at a frequency of 1000 plus or minus 100 Hz shall not exceed the following values:

Number of Cable Pairs	Pair-to-Pair Capacitance Unbalance (Max)	
	mmf/kft	(mmf/km)
Less than 12	100	(181.1)

CAPACITANCE UNBALANCE - (Crosstalk Loss): The r.m.s. output-to-output far-end crosstalk loss as measured on the completed cable at a frequency of 150 kHz shall be not less than 73 db per 1,000 feet (67.8 db per kilometer) for cable sizes of 6 pairs and larger. The r.m.s. calculation shall be based on the combined total of all adjacent and alternate pair combinations within the same layer and center to first layer pair combinations.

CAPACITANCE UNBALANCE - (Pair to Shield): Pair-to-shield direct capacitance unbalances as measured on the completed cable at a frequency of 1000 plus or minus 100 Hz shall not exceed the following values:

Cable Pairs	Pair-to-Shield Unbalance (Max)	
	mmf/kf	(mmf/km)
Less than 12	250	(820)

CONDUCTOR RESISTANCE: The d.c. resistance of any conductor as measured on the completed cable shall not exceed the following values when measured at or corrected to 20° C.

AWG	Maximum Resistance	
	ohms/kf	(ohms/km)
19	8.7	(28.5)

BASIS OF PAYMENT

This work will be paid for at the contract price per lineal foot (meter) for ELECTRIC CABLE IN CONDUIT, COMMUNICATIONS, NO. 19 of the number of conductors specified, for furnishing all materials, making all electrical connection and installing the cable in place.

ELECTRICAL CABLE IN CONDUIT, 4C/NO. 18 SHIELDED LOOP LEAD-IN (TSC T 421#14)

Effective: March 1, 2010

Revised: 3/30/11

Description.

This work shall consist of furnishing materials and labor for installation of shielded loop lead-in cables in conduit as specified herein and indicated by the Engineer, complete with all identification, terminating and testing.

Materials.

General:

Lead-ins shall be Canoga 30003 or equal cable. The jacket of high density polyethylene shall be rated to 600 volts in accordance with UL 83 Section 36.

All cables shall be UL listed.

Unless otherwise indicated, all cable shall be rated 600 volts.

The cable shall be rated 90 degrees C dry and 75 degrees C wet and shall be suitable for installation in wet and dry locations, exposed to the weather, and shall be resistant to oils and chemicals.

The UL listing mark, cable voltage, insulation type and ratings, as well as the cable size shall all be clearly printed on the cable in a color contrasting with the insulation color.

Conductors:

Conductors shall be #18 awg 7X.0152" un-coated copper.

Conductors shall meet the requirements of ASTM Designation B-8 as applicable.

Unless otherwise indicated, all conductors shall be stranded and twisted 4 turns per foot.

The cable shall be an assembly of pairs of left hand lay twisted insulated conductors, with a core filled with a petroleum base flooding compound, overlapped conductive tape shield and a black high density polyethylene jacket overall. This cable shall meet the requirements of IEEE Standard 383.

Insulation:

The conductors shall be coded as follows: black-red-white-green.

Cable insulation shall incorporate polyvinyl chloride (PVC) with a clear nylon covering overall as specified and the insulation shall meet or exceed the requirements of ICEA S-61-402, NEMA Standard Publication No. WC-5, UL Standard 83, as applicable.

Unless otherwise indicated, cable conductors shall be solid full color coded via insulation color.

Quality Control:

Submittal information shall include demonstration of compliance with all specified requirements.

All cables shall be delivered to the site in full reels. Cable on the reels shall be protected from damage during shipment and handling by wood lagging or other means acceptable to the Engineer. Reels shall be tagged or otherwise identified to show the UL listing.

Installation.

The loop lead-in shall be a Canoga 30003 or approved equal cable. The loop lead-in shall be barrel sleeved, crimped, soldered and protected by heat shrinkable tubing to the loop #14 wire. Lead-ins shall be twisted in such a manner so as to prevent mechanical movement between the individual cables. Lead-ins shall be twisted in such a manner so as to prevent mechanical movement between the individual cables. Lead-ins shall be brought into the cabinet or handhole at the time the induction loop is placed in the pavement. Loops located over 1000 feet from cabinet require four (4) turns of No. 14 wire.

Lead-in cable Canoga 30003 or equivalent will be installed where the lead-in length from point of interception to the point of termination exceeds 150 feet.

Where lead-in runs are less than 150 feet, the loop wire will be utilized as lead-in to the point of termination w/o splices, being twisted 5 turns per foot. The loop wire will be paid for as "lead-in" from last point of sawcut in pavement at dive hole to point of termination.

Loop lead-ins placed in handholes shall be coiled, taped, and hung from the side of the handhole to protect against water damage. Any other method of installation will require prior written approval of the Engineer. Each loop lead-in shall be color coded and tagged in each handhole through which it passes. The loop lead-in shall be color coded and tagged at the core hole, in each junction box it passes through and at the termination point in the cabinet.

TRAFFIC SYSTEMS CENTER LOOP SPLICING REQUIREMENT

MAINLINE LOOPS		METERING LOOPS			
Lane 1	Blue	Lane 4	Violet	Loop 1	Green
Lane 2	Brown	Exit	Black	Loop 2	Yellow
Lane 3	Orange	Entrance	White	Loop 3	Red

When 2 or 3 loops are installed on an exit or entrance ramp the loop color code shall conform to the mainline loop color code and shall be marked as entrance or exit ramp loops.

In addition to color codes each loop shall be identified with a written label attached to the loop wire, or lead-in wire. The tags shall be Panduit #MP250W175-C or equivalent. All wires and cables shall be identified in each handhole or cabinet the cable passes through, or terminates in. The labels shall be attached to the cable by use of two cable ties.

Testing.

After installation, the cable shall be tested as approved by the Engineer. Cable failing to pass the test shall be replaced with new cable at no additional cost.

Method of Measurement.

The cable shall be measured for payment in linear foot in place. Measurements shall be made in straight lines between changes in direction and to the centers of Equipment. All vertical cable and permissible cable slack shall be measured for payment. A total of six (6) feet of slack shall be allowed for the end of a run terminating at a panel and four (4) feet will similarly be allowed when terminating at a wall-mounted panel. Additional vertical distance for the height of conduit risers, etc., as applicable, will be measured for payment for equipment so mounted.

Basis of Payment.

This work shall be paid at the Contract unit price per linear foot, furnished and installed for ELECTRICAL CABLE IN CONDUIT , LEAD IN, NO. 18 4/C, TWISTED SHIELDED.

CDOT TRAFFIC SIGNAL SPECIFICATIONS

The specifications included in this section are for Chicago Department of Transportation (CDOT) traffic signal items of work. These will include all pay items used for work on plan sheets for CDOT Traffic Signals. The Material Specifications referred to within these specifications refer to CDOT Material Specifications which can be found in the CDOT Material Specifications section of the Contract Specifications. The Standard Drawings referred to within these specifications refer to the CDOT Standard Specification Drawings which can be found in the Contract Plans.

MAINTENANCE OF EXISTING TRAFFIC SIGNAL INSTALLATION

Description. This work will consist of maintaining an existing traffic signal installation that has been designated to remain in operation during construction of the new traffic signals. If during the course of construction it becomes necessary to use temporary aerial cable to keep the intersection functioning, this work will be performed at no additional cost. However, the need for temporary traffic signals and controllers will be paid for under separate items, as shown on the plans or as directed by the Engineer.

Maintenance Procedures. Before taking over maintenance of the existing traffic signal installation, the Contractor must arrange to make an inspection with the Engineer to determine if any corrective action needs to be done, and to mutually agree on a date for transferring maintenance. The contractor should normally begin maintaining the existing traffic signals as soon as he begins any work at the site.

The contractor will be responsible for maintaining the traffic signal installation in proper operating condition. The contractor must perform the maintenance procedures as outlined in Section 802.07 of the Standard Specifications.

The traffic controller must be maintained as outlined in Section 850.03 of the Standard Specifications.

Method of Measurement. This work will be measured per each. The time frame will begin at the mutually agreed date for taking over maintenance. The time frame will end upon the issuance of a Signal Acceptance Notice from the Engineer. Before such notice is given, a final inspection must be performed with the contractor, the Engineer, and a representative from the Chicago Department of Transportation. The time frame may be measured in full weeks and fractions thereof.

Basis of Payment. This work will be paid for at the contract unit price per EACH, or fraction thereof, for MAINTENANCE OF EXISTING TRAFFIC SIGNAL INSTALLATION, which payment will be in full for maintaining the traffic signals during said time frame. If for any reason the contractor fails to properly maintain the traffic installation, leading to and requiring a response from the City maintenance forces, the cost of such a response will be charged to the contractor.

TRAFFIC SIGNAL POST, ALUMINUM 15 FT.

Description. This item will consist of furnishing and installing an aluminum post, for supporting a traffic signal, upon a concrete foundation, at the location shown on the plans, as specified herein, or as directed by the Engineer. The post installation itself must be consistent in construction to the post shown on Drawing Number 526 for the installation of a post for a traffic signal.

Materials. The material of the post must meet the requirements of Material Specification 1385 and of Standard Drawing Number 526.

Installation. The post and base must be mounted on the foundation so that the handhole faces away from the curb. The nuts on the foundation must be tightened to secure the post to the foundation such that there is no space separating the post from the foundation. There must be no double nutting. The post must be plumb; the use of shims will not be permitted. The post cap must be secured by three 5/16-18 X3/4" hex head stainless steel set screws.

The height of the post will be as indicated on the plans.

Method of Measurement. This work will be measured per each unit installed on a foundation, complete with bolt covers, handhole door, base casting, aluminum pipe, and post cap.

Basis of Payment. This work will be paid for at the contract unit price each for a TRAFFIC SIGNAL POST, ALUMINUM 15 FT., which will be payment in full for furnishing and installing the post complete in place.

DRILL MANHOLE OR HANDHOLE, CHICAGO

Description. This work will consist of drilling a hole in an existing handhole or manhole for the installation of a new conduit. This item must meet the requirements of Article 879 of the Standard Specifications.

Construction. The size of the hole must be as close as possible to the size of the conduit to be installed. The conduit must be installed in the drilled hole with a bushing before the hole is grouted. The conduit will be covered by a separate item. The space between the conduit and the handhole or manhole wall must be caulked with a waterproof grout. Drawing 814 provides additional information.

Method of Measurement. This work will be measured per each hole drilled.

Basis of Payment. This work will be paid for at the contract unit price each for DRILL MANHOLE OR HANDHOLE, CHICAGO, which price will be payment in full for drilling the hole, grouting, and any additional work required to accomplish this task.

SIGNAL HEAD, POLYCARBONATE, LED, 1 FACE, 3-SECTION, BRACKET MOUNTED

Description. This item will consist of furnishing and installing a traffic signal head or combination of heads on a street light pole, a traffic signal pole, or a traffic signal post as shown on the plans, as specified herein, or as directed by the Engineer. Specific installations and configurations are shown on Drawing Numbers 834 and 835, entitled "Standard Traffic Signal Mounting Details".

The type of installation will be as indicated on the plans. The number of signal faces, the number of signal sections in each signal face, any dual-indication sections, and the method of mounting will be as indicated in the plans and in the standard drawings.

Each signal face must be pointed in the direction of the approaching traffic that it is to control and must be aimed to have maximum effectiveness for an approaching driver located at a distance from the stop line equal to the normal distance traversed while stopping.

During construction and until the installation is placed in operation, all signal faces must be hooded. The hooding material must be securely fastened so it will not be disturbed by normal inclement weather or wind.

Material. The traffic signal must meet the requirements of Material Specification 1493 for LED signals. The mounting brackets must meet the requirements of Material Specification 1495.

Installation. The signals must be mounted using pole mounting brackets banded to the pole with two strips of 3/4" stainless steel banding single wrapped, one at the top and one at the bottom of the brackets, each secured with a stainless steel banding clip. The banding and clips will be coated with a baked-on black finish. The mounting configuration connecting the signals to the mounting bracket must consist of polycarbonate brackets specifically made for mounting signal heads to the side of poles, to create the designated structure. When the signals are to be mounted on a square pole or flat surface, the bracket used will be bolted to the flat pole or surface using 3/8" drive studs where permissible or using a 3/8" studs in a tapped hole.

The bottom mounting bracket must be accurately located to cover an opening 1" in diameter, for cable entrance, drilled into the pole or standard at a calculated height to position the bottom signal face at a standard height of 10 feet, or a height indicated on the plans. The opening must be reamed or filed to remove all sharp edges or burrs which might damage cable during installation or through vibration when the signals are in operation.

Cable. The Contractor must provide and install a length of 8/C #16 AWG, as per Specification 1475, flexible electrical cord, medium duty, of sufficient length to extend without strain or stress from the terminal strip in the "Green" section of the signal head to the terminal strip in the junction box mounted on the pole. The number of conductors in the cord, and the color coding of the conductors, must be sufficient to match the requirements of the signal head being installed, and must be connected in accordance with Specification 1493. Both ends of the cable length must be carefully stripped of six inches (6") of jacket and one inch (1") of insulation, and each conductor properly tinned. The service cable from the signal heads must enter the pole through the bottom mounting bracket and enter the long sweep elbow to terminate by attachment to the terminal strip in the junction box in accordance with connector schematic, Drawing Number 12268-A

Method of Measurement. This work will be measured per each unit installed, complete.

Basis of Payment. This work will be paid for at the contract unit price for each SIGNAL HEAD, POLYCARBONATE, LED, 1 FACE, 3-SECTION, BRACKET MOUNTED which price will be payment in full for furnishing and installing the signal head complete, including all necessary wiring.

SIGNAL HEAD, POLYCARBONATE, LED, 1 FACE, 3-SECTION, MAST ARM MOUNTED

Description. This item will consist of furnishing and installing a traffic signal head on a traffic signal monotube mast arm, as shown on the plans, as specified herein, or as directed by the Engineer. Specific installations and configurations are shown on Drawing 834 entitled "Standard Traffic Signal Mounting Details".

Each signal face must be pointed in the direction of the approaching traffic that it is to control and must be aimed to have maximum effectiveness for an approaching driver at a distance from the stop equal line to the normal distance traversed while stopping. The optically programmed signal face must be programmed in accordance with the visibility requirements of the Traffic Engineer.

During construction, and until the installation is placed in operation, all signal faces must be hooded. The hooding material must be securely fastened so it will not be disturbed by normal inclement weather or wind.

Material. The traffic signal head construction must meet the requirements of Material Specification 1493 for LED traffic signals. The mast arm bracket must meet the requirements of Material Specification 1463. The cable must meet the requirements of Material Specification 1475.

Installation. The signal must be mounted on the mast arm at the position indicated on the drawing in the manner shown on Drawing 834. The bracket must be banded to the mast arm with the 5/8" banding as shown on Drawing Number 834. The banding and clips must have a baked-on black finish. The bracket must be located over a hole drilled into the mast arm for the installation of cable. The hole must be reamed or filed to remove any sharp edges or burrs which might damage cable during installation or through vibration when the signals are in operation.

Cable. The contractor must provide and install a length of 8/C #16 flexible electrical cord, of sufficient length to extend without strain or stress from the terminal strip in the "Green" section of the signal head to the terminal strip in the junction box mounted on the pole. The number of conductors in the cord, and the color coding of the conductors, must be sufficient to match the requirements of the signal head being installed, and must be connected in accordance with Material Specification 1493 for LED traffic signals. Both ends of the cable length must be carefully stripped of six inches (6") of jacket and one inch (1") of insulation, and each conductor properly tinned. The service cable from the signal heads must enter the traffic signal mast arm through the hole from the mounting bracket, whence it will continue and enter the pole through the hole for mast arm wiring, then extend downward through the pole to enter the long sweep elbow to terminate by attachment to the terminal strip in the junction box in accordance with the terminal strip connector schematic, Drawing Number 12268-A.

The mast arm brackets must be painted gloss black or another color as indicated in the plans.

Method of Measurement. This work will be measured per each signal unit installed, completely wired and operational.

Basis of Payment. This work will be paid for at the contract unit price for each SIGNAL HEAD, POLYCARBONATE, LED, 1 FACE, 3-SECTION, MAST ARM MOUNTED of the type specified which price will be payment in full for furnishing and installing the signal head, or the optically programmed signal head, complete.

PEDESTRIAN SIGNAL HEAD, POLYCARBONATE, LED, 1-FACE, BRACKET MOUNTED WITH COUNT DOWN TIMER

Description. This item will consist of furnishing and installing a pedestrian signal on a street light pole, a traffic signal pole or a traffic signal post as shown on the plans, as specified herein, or as directed by the Engineer. The signal may be installed as a single unit on a pole or in combination with other pedestrian signals or with traffic signals of various types and sizes. Specific installations and configurations are shown on Drawing Numbers 834 and 835 entitled "Standard Traffic Signal Mounting Details".

The method of mounting will be indicated on the plans, or as directed by the engineer. Each signal face must be pointed in the direction of the marked cross-walk area for the pedestrians it is intended to control.

Material. The pedestrian signal head material must be consistent with the requirements of Bureau of Electricity Material Specification 1494. The countdown pedestrian signal must meet the requirements of Material Specification 1545. All housing units must be made of polycarbonate. The light source must be LED. Mounting hardware must meet the requirements of Material Specification 1495. Cable must meet the requirements of Material Specification 1475.

Installation. The signal must be mounted using pole mounting brackets banded to the pole with two strips of 3/4" stainless steel banding, single wrapped, one at the top and one at the bottom of the bracket, each secured with a stainless steel banding clip. The banding and clips must have a baked-on black finish. The mounting configuration connecting the signals to the mounting bracket must consist of polycarbonate brackets specifically made for mounting signal heads to the side of poles, to create the designated structure.

The bottom mounting bracket must be accurately located to cover a hole 1" in diameter for the cable entrance drilled into the pole at a height calculated to position the bottom signal face at a standard height of 10 feet, or a height indicated on the plans. The hole must be reamed or filed to remove all sharp edges or burrs which might damage cable during installation, or through vibration when the signals are in operation.

When the pedestrian signal is attached below a traffic signal head, the separate opening for cable may be omitted to eliminate additional weakening of the pole and the pedestrian signal cord will be installed using the same opening as the traffic signal cord.

Cable. The Contractor must provide and install a length of 8/C #16 AWG flexible electric cord, of sufficient length to extend without strain or stress from the terminal strip in the signal head to the terminal strip in the junction box mounted on the pole. The number of conductors in the cord, and the color coding of the conductors, must be sufficient to match the requirements of the signal head being installed, and must be so connected in accordance with Material Specification 1494. Both ends of the cable must be carefully stripped of six inches (6") of jacket and one inch (1") of insulation, and each conductor properly tinned. The service cord from the signal head must enter the pole through the bottom mounting bracket and enter the long sweep elbow to terminate by attachment to the terminal strip in accordance with the terminal strip connector schematic, Bureau of Electricity Drawing Number 12268-A.

During construction and until the installation is placed in operation, all signal faces must be hooded. The hooding material must be securely fastened so it will not be disturbed by inclement weather or wind

Method of Measurement. This work will be measured per each signal unit installed, completely wired and operational.

Basis of Payment. This work will be paid for at the contract unit price each for PEDESTRIAN SIGNAL HEAD, POLYCARBONATE, LED, 1-FACE, BRACKET MOUNTED WITH COUNT DOWN TIMER, which price will be payment in full for furnishing and installing the signal head complete.

REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT

Description. This work will consist of removing all the existing traffic signal equipment at the intersections listed on the plans.

Removal. The items to be removed will include traffic signal arms, traffic signal poles, traffic signal heads, non-illuminated and illuminated traffic signs, traffic signal controllers, street lighting mast arm and luminaire on combination poles and all associated equipment and cable.

The traffic signal items, except for traffic signal cable, are to remain the property of the City of Chicago. The Contractor must deliver the obsolete traffic signal equipment to the City of Chicago Yard at 4101 South Cicero Avenue, Chicago, Illinois. Twenty four hour advance notice is necessary before delivery. The traffic signal cable must be removed and become the property of the Contractor and must be disposed of by him, outside the right-of-way, at his sole expense.

The Contractor must provide three (3) copies of a list of equipment that is to remain the property of the City, including model and serial numbers where applicable. He must also provide a copy of the contract plan, or special provisions, showing the quantities and type of equipment. The Contractor will be responsible for the condition of the traffic control equipment from the time of removal until its acceptance by a receipt drawn by the City indicating that the items have been returned.

Method of Measurement. This item will be measured as one unit per project contract, or per signalized intersection. The breaking down of foundations and manholes will not be considered part of this item.

Basis of Payment. This work will be paid for REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT lump sum per intersection. This price will be payment in full for removing the equipment and disposing of it as required. The salvage value of the cable retained by the Contractor must be reflected in this contract lump sum price.

REMOVE EXISTING HANDHOLE

Description. Work under this item will include breaking down an existing handhole or manhole and filling in the affected area to grade.

Demolition. This work will consist of removing the frame and cover of an existing handhole or manhole, breaking down the handhole/manhole walls, removing large debris, and backfilling the hole with screenings or other approved material. Backfill must be installed in 6 inch layers and tamped. If the handhole/manhole is in a parkway, the hole must be filled level to the existing grade. The top six inches of fill must be of an approved soil mixture. If the handhole/manhole is in sidewalk or in pavement, the sidewalk or pavement must be restored under a different pay item. If the frame or cover is deemed re-useable by the Engineer, the frame and/or cover must be delivered to the CDOT at a location identified by the Engineer. Any debris, including the frame and cover must be disposed of off-sight in an approved manner. The contractor will pay for all disposal fees.

Method of Measurement. This work will be paid for per each manhole or handhole removed. All backfill will be considered as part of the manhole breakdown.

Basis of Payment. This work will be paid for at the contract unit price per each for REMOVE EXISTING HANDHOLE which price will be payment in full for all labor and materials necessary to complete the work as described. Salvaging of the frame and cover will be considered incidental to this item.

REMOVE EXISTING CONCRETE FOUNDATION

Description. The work will consist of removing a concrete foundation for the specific item referenced. The foundation must be completely removed or broken down to a point three feet below grade, disposing of the debris off-sight in an approved manner, backfilling the excavation with screenings or other approved backfill material, and reconstructing the surface area. If the foundation is in a parkway, the parkway must be properly restored with dirt to the existing level. If the foundation is in sidewalk, the sidewalk must be restored under a different pay item and will not be considered as part of this work. Debris must be disposed of according to Section 202.03 of the Standard Specifications. Backfill must meet the requirements of Section 1003.04 of the Standard Specifications.

Method of Measurement. This work will be measured per each foundation removed, which will also include proper disposal and backfill.

Basis of Payment. This work will be paid for at the contract unit price each for REMOVE EXISTING CONCRETE FOUNDATION, of the type specified, which price will be payment in full for all labor and materials necessary to complete the work as described above. No additional payment will be made for backfill or disposal of debris.

**POLE STEEL, ANCHOR BASE, 10" DIAMETER, 7 GAUGE, 34'-6" (CDOT)
POLE STEEL, ANCHOR BASE, 12.5" DIAMETER, 3 GAUGE, 34'-6" (CDOT)**

Description. This item will consist of furnishing, installing, and setting plumb a steel anchor base pole to which equipment may be attached for the extension of the City street light and traffic signal systems.

Material. The material of the pole must meet the requirements of Material Specification 1447.

Installation. The pole must be installed on the concrete foundation designed for the particular pole usage as indicated on the plans or as directed by the Engineer. Double nut construction must be used as shown on Drawing 837. Double nut construction provides the proper ventilation, as well as providing a way to plumb the pole. Any exposed portions of anchor rods extending above the nuts which interfere with the installation of the bolt covers must be cut off to provide the necessary clearance. The excess must not be burned off. The pole must be set secure, properly orientated, and plumb using the nuts and washers provided with the anchor bolts. The bolt covers, handhole cover, and pole cap must be securely attached.

The contractor will utilize non-abrasive slinging materials and will otherwise exercise due care in erecting the pole and mast arm to minimize any possible damage to the finish. When necessary, the contractor will utilize, at his own expense, factory approved touch-up materials and methods to restore the finish to like new appearance and durability.

Method of Measurement. This item will be measured per each unit installed, complete with anchor bolt covers, pole cap, and handhole cover.

Basis of Payment. This work will be paid for at the Contract unit price each for a POLE STEEL, ANCHOR BASE, 34'-6, of diameter specified which will be payment in full for furnishing and installing the pole complete in place. Light standard foundations, mast arms, and luminaires will not be included in this pay item but will be paid for separately.

VIDEO SYSTEM DETECTION CAMERA

Description. This item will consist of furnishing and installing a traffic detection video camera onto a traffic signal pole, a traffic signal mast arm, or a luminaire mast arm. The camera will be part of a total detection system connected to the traffic controller.

Material. The video camera and mounting bracket must meet the requirements of Material Specification 1540.

Installation. The video camera must be mounted as indicated in the plans or as directed by the traffic engineer. If the camera is mounted to the side of the pole, a side pole mount must be used. If the camera is mounted to the top of a mast arm, a mast arm mount must be used. The camera must be affixed to the mount as per manufacturer's instructions. The mount must be attached to the pole or arm using two strips of 3/4" stainless steel banding single wrapped, each secured with a stainless steel banding clip. Alternate methods may be considered.

If the camera is to be mounted to the side of a pole, a one inch diameter hole for cable must be drilled at the proper height and location. The hole must be smooth and free of any sharp edges so that cable will not be damaged. The camera mount must be positioned directly over the hole.

If the camera is to be mounted to the top of a mast arm, a one inch hole for cable entrance must be drilled in the bottom of the arm directly below where the camera is to be mounted. The hole must be drilled in the bottom of the arm to lessen the possibility of water intrusion. The hole must be free of any sharp edges so that cable will not be damaged.

The camera must be programmed, aimed and focused as per the manufacturer's instructions to meet the requirements of the plans and the traffic engineer for the area of detection required. This work is part of this item, but cannot be accomplished until the entire video detection system is installed.

Method of Measurement. This work will be measured per each unit installed, complete.

Basis of Payment. This work will be paid for at the contract unit price for each VIDEO SYSTEM DETECTION CAMERA, which price will be payment in full for furnishing and installing the camera and mount complete, including all programming, focusing, and aiming.

JUNCTION BOX, POLE OR POST MOUNTED

Description. This item will consist of furnishing and installing a Junction Box on each traffic signal post, traffic signal pole, or street light pole on which a signal head is mounted, as shown on the plans, specified herein, or directed by the Engineer.

Material. The Junction Box must conform to the requirements of Material Specification Number 1407 and to Drawing Number 954. The box will contain a 20 conductor terminal strip, Marathon Special Products Corporation Catalog Number 36002, or equivalent, securely fastened to an Aluminum Terminal Block "Z" Bracket, Leitelt Brother Company Item Number LB-16-6-4B, or equivalent, mounted with two Number 8-24 x 1/2" stainless steel machine screws in tapped holes in the mounting bosses, and located 3/4 inches from the right side facing the open box.

Installation. The junction box must be mounted to the side of the pole away from the roadway, or as directed by the Engineer. The center of the box must be located approximately fifty-eight inches (58") above the adjacent sidewalk. Two long sweep elbows must be attached to the box, one to the top and one to the bottom, unless otherwise directed by the Engineer. Each will be attached with four (4) #10-24x3/4" stainless steel screws. The elbows will be equivalent to Leitel Brothers Company Item Number LB-16-64-A-2. The lower long sweep elbow will be properly positioned over a hole 1 1/2 inches in diameter drilled in the pole approximately 48" above the sidewalk, for the installation of cable. Another 1 1/2 inch hole must be drilled for the upper elbow. The holes must be reamed or filed to remove all sharp edges or burrs which might damage cable during installation, or through vibration when the signals are in operation. A stainless steel, banding bracket, Drawing Number 11984, must be attached to the center of the back of the box with a 5/16"-18 x 1" stainless steel machine screw. The entire unit must be banded to the pole with five (5) 3/4" stainless steel bands, one through the banding bracket and one each at the top and bottom of each elbow. The banding and clips must have a baked-on black finish.

Method of Measurement. This work will be measured per each junction box unit installed, complete with elbow(s).

Basis of Payment. This work will be paid for at the contract unit price each for a JUNCTION BOX, POLE OR POST MOUNTED, which price will be payment in full for furnishing and installing the junction box complete with its component parts and appurtenances. Connection of cables and wires to the terminal strip will not be part of the cost of the junction box but will be considered part of the installation of the underground cable and the installation of signal heads.

COAXIAL JUMPER CABLE (CDOT)

Description. This work will consist of furnishing and installing a coaxial electric cable as specified. The cable will be part of a complete video detection system. The cable will be installed between an interface panel in a traffic control cabinet to a vehicle detector card in the same cabinet.

Material. The coaxial cable must be classified as RG 59/U. The conductor must be solid bare copper or solid bare copper coated steel. The insulation must be polyethylene or equivalent. The shield must be a bare copper braid. The jacket must be black polyvinylchloride or equivalent. The cable must be rated at 80 degrees Centigrade, 75 ohms, and service at 30 Volts. Each end must be equipped with a male BNC connector crimped to the cable. The cable must be six feet in length.

Construction Method. All cable must be installed with care to prevent damage to the cable. Any defects found in the cable must be reported to the resident engineer. Damaged cable must be replaced at no cost to the IDOT.

The cable will be terminated at one end in a traffic signal controller cabinet at the interface panel. The cable will be terminated at the other end to a detector card in the same cabinet.

Method of Measurement. The cable furnished and installed will be measured as one unit for each jumper cable installed.

Basis of Payment. This work will be paid for at the contract unit price per each for COAXIAL JUMPER CABLE (CDOT). Such price will be payment in full for furnishing, installing, terminating, and testing the cable, and will include all material, labor, and incidentals necessary to complete the work and complete an operating and working circuit as per the plans. The BNC connectors at each end of the cable will be considered incidental to this item.

CONCRETE FOUNDATION FOR TYPE "P" BASE MOUNTED TRAFFIC SIGNAL CONTROLLER (CDOT)

Description. This item will be for all work necessary for installing a foundation for a "P" cabinet.

Material. Concrete will be Portland cement concrete, SI Class, meeting the requirements of Article 1020 of the Standard Specifications. Ground rods will meet the requirements of Material Specification 1465. Conduit will be PVC meeting the requirements of Material Specification 1533. Anchor rods will meet the applicable requirements of Material Specification 1467.

Construction. The Contractor will install a concrete foundation for a base mounted traffic signal controller cabinet, as shown on City of Chicago Drawing Number 888 for a "P" cabinet. Work under this item will be performed in accordance with Article 800 of the Standard Specifications.

The foundation will have a minimum depth of at least forty inches (40") below grade and must have large radius conduit elbows in quantity, size and type shown. The elbow ends above ground will be capped with standard conduit bushings. The ground rod will be installed adjacent to the foundation, and will be driven straight down with the top to be no higher than 30 inches below finished grade. The Contractor will furnish anchor bolts, hardware, conduit elbows, and all other material shown on the foundation construction drawing.

All excavation and restoration of parkway will be considered as part of this item. If the foundation is in sidewalk, an expansion joint will be required between the sidewalk and the foundation.

Method of Measurement. This work will be measured as CONCRETE FOUNDATION FOR TYPE "P" BASE MOUNTED TRAFFIC SIGNAL (CDOT) for each unit installed complete.

CONCRETE FOUNDATION, 20" DIAMETER, 3/4" ANCHOR RODS, 13" BOLT CIRCLE (CDOT)

Description. This foundation will be for structural support of a traffic signal post, or other pedestal mounted equipment. The foundation must be poured in place and must be 20" in diameter, with a 13" bolt circle, 3/4" diameter anchor rods, and must be 5 feet in depth.

Material. Concrete must be Portland cement concrete meeting the requirements of Article 1020 of the Standard Specifications for SI Class concrete. Anchor rods must meet the requirements of Material Specification 1467 and the ground rod must meet the requirements of Material Specification 1465. Conduit must be PVC meeting the requirements of Material Specification 1533.

Construction. Foundations must conform to Drawing Number 709. Top surface of these foundations will be at an elevation of two inches (2") above grade or as required by the Resident Engineer. Care must be taken to install a level foundation and to ensure adequate anchor rod projections for double-nut installation. The foundation top must be chamfered 3/4 of an inch. The foundation must be centered back from the face of the curb in accordance with dimensions shown on the construction plans. When the foundation is in a solid sidewalk area, the foundation must be installed level, with the height of the foundation as close to the height of the sidewalk as possible, or as directed by the Engineer. A proper expansion joint must be installed between the sidewalk and the foundation.

Foundation raceways must consist of large radius conduit elbow(s) in quantity, size and type specified on Drawing 709 or as indicated on the construction plans. Elbows, in excess of those shown on Drawing 709, will be paid for separately under an additional pay item. The elbow ends above ground must be capped with standard conduit bushings. The Contractor must furnish anchor rods, hardware, conduit elbow(s) and all other material shown on applicable foundation construction drawings. Depth of foundation will be as noted on Drawing 709.

The anchor rods will be set by means of a metal template which must be submitted for approval before any foundation work is begun. The template must hold the rods vertical, and in proper position.

All excavation and restoration of parkway will be considered as part of this item. If the foundation is in sidewalk, an expansion joint will be required between the sidewalk and the foundation.

Method of Measurement. The measurement will be based on each foundation installed complete.

Basis of Payment. Payment will be made for foundations installed in place including an elbow in accordance with construction plans and these specifications. All necessary excavation and restoration of parkway, or sidewalk and expansion joint will be included in the unit price. This work will be paid for at the contract unit price per each for CONCRETE FOUNDATION, 20" DIAMETER, 3/4" ANCHOR RODS, 13" BOLT CIRCLE (CDOT).

CONCRETE FOUNDATION, 24" DIAMETER, 1 1/4" ANCHOR RODS, 15" BOLT CIRCLE (CDOT)

CONCRETE FOUNDATION, 30" DIAMETER, 1 1/2" ANCHOR RODS, 16 1/2" BOLT CIRCLE (CDOT)

Description. The foundation will be a poured in place concrete structure used for structurally supporting street light poles or traffic signal poles.

Material. Concrete must be Portland cement concrete meeting the requirements of Article 1020 of the Standard Specifications for SI Class concrete. Reinforcement bars must meet the requirements of Section 1006.10 of the Standard Specifications. Anchor rods must meet the requirements of Material Specification 1467 and the ground rod must meet the requirements of Material Specification 1465. Conduit elbows must be PVC conduit meeting the requirements of Material Specification 1533.

Construction. Every foundation will be installed at the location designated and in the manner herein specified or in special cases as specifically directed. The contractor will locate foundations as per plan or as directed by the Resident Engineer. A hole must be augered for placement of the concrete form.

CONCRETE FOUNDATION, 24" DIAMETER, 1 1/4" ANCHOR RODS, 15" BOLT CIRCLE (CDOT) is a foundation for arterial street light pole; either steel or aluminum, conventional or davit (Standard Drawing 818). CONCRETE FOUNDATION, 30" DIAMETER, 1 1/2" ANCHOR RODS, 16 1/2" BOLT CIRCLE (CDOT) is a foundation for a traffic pole which can accommodate dual mast arms (Standard Drawing 817).

Top surface of these foundations in parkway will be at an elevation of two inches (2") above grade or as required by the Engineer. Care must be taken to install a level foundation and to ensure adequate anchor rod projections for double nut installation. The foundations must be centered back from the face of the curb in accordance with dimensions shown on the construction plans. Foundation raceways must consist of large radius conduit elbow(s) in quantity, size and type as specified on the corresponding standard drawing or in the construction plans. Any number of elbows in excess of the number shown on the standard drawing must be paid for under a separate pay item. The elbow ends above ground will be capped with standard conduit bushings. The Contractor must furnish anchor rods, a ground rod, hardware, conduit elbow(s) and all other material shown on applicable foundation construction drawings. Depth of foundation will be as shown on the appropriate drawing. The foundation top must be chamfered 3/4 of an inch. When the foundation is installed in a sidewalk, the foundation must be installed level, with the height of the foundation as close to the height of the sidewalk as possible, or as directed by the Engineer. A proper expansion joint will be installed between the sidewalk and the foundation.

Anchor rods must be set in accordance with applicable construction plans so that when poles are mounted on the foundations, the street lighting mast arm will be properly oriented as indicated on the construction plans. The anchor rods will be set by means of a metal template which shall be submitted for approval before any foundation work is begun. The template must hold the rods vertical, and in proper position. Anchor rods must conform in all respects to the appropriate drawing.

Method of Measurement. This item will be measured per each foundation installed complete.

Basis of Payment. Payment will be made for foundations installed in place, including elbows, in accordance with construction drawings, constructions plans and these specifications. All necessary excavation and restoration of pavement, sidewalk and fill to their original conditions will be included in the unit price. This work will be paid for at the contract unit price per each for CONCRETE FOUNDATION of the diameter and size specified.

ELECTRIC CABLE IN CONDUIT NO. 14, 19/C (CDOT)

Description. This work will consist of furnishing and installing electric cable for traffic signals of the type, size and number of conductors as specified on the plans. The cable will be rated 600 volts and comply with the following requirements.

Traffic Signal Cable. All cable must conform to the requirements of Material Specification number 1537, for Traffic Signal Cable.

Installation. All cable must be installed in conduit, as indicated on the plans, with care to prevent damage to the insulation or cable. Suitable devices must be used in pulling the cable, and only approved lubricants should be used. All cables installed in conduit will be from the power source to the traffic signal controller cabinet, from the traffic controller cabinet to the traffic signal junction box, or from junction box to junction box. For cable terminating in a traffic signal controller cabinet or traffic signal junction box the following procedures must be followed:

- a. Controllers.
 1. Remove thirty six inches (36") of neoprene jacket.
 2. Wrap vinyl electrical tape on two inches (2") of the neoprene jacket and two inches (2") on the exposed conductors.
 3. Remove one inch (1") of insulation and scrape copper conductor.
 4. Train cables neatly along the base and back of cabinet.

5. Connect conductors to proper terminal lugs.
- b. Traffic Signal Junction Box.
1. Remove twenty four inches (24") of neoprene jacket.
 2. Wrap vinyl electrical tape on two inches (2") of neoprene jacket and two inches (2") on the exposed conductors.
 3. Remove one inch (1") of insulation and scrape copper conductor.
 4. Train cables neatly along the side and back of the box.
 5. Connect all conductors to terminal strip.

Cable Slack. The length of cable slack that must be provided will be in accordance with the following schedule:

Location	Length of Slack Cable (feet)
Base of Controller	7
Detector, Junction Box	1
Base of Traffic Signal Post or Traffic Signal Pole	4
City Handhole	6
City Manhole	12
Commonwealth Edison Manhole	25

Cable slack in manholes/handholes must be trained and racked in the holes. If racks are non-existent, racks must be provided, and considered incidental and a part of this pay item.

No cable splices will be allowed for traffic signal cable, with the exception of 7 conductor interconnect cable. These splices must be indicated on the plans.

Method of Measurement. The length of measurement must be the distance horizontally measured between changes in direction, and will include cable slack. All vertical cables will not be measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for ELECTRIC CABLE IN CONDUIT NO. 14, 19/C (CDOT). This price will be payment in full for furnishing, installing, connecting, splicing, and testing of cable, and will include all labor, materials, equipment, tools, and incidentals necessary to complete the work, as specified herein, and as shown on the plans.

ELECTRICAL MANHOLE, 3'X4'X4', 24" FRAME AND LID (CDOT)

Description. This item will consist of furnishing and installing an electrical manhole of the dimensions indicated with either a 24" frame and lid.

Material. The concrete manhole must meet the applicable requirements of Material Specification 1528. The frame and lid must meet the requirements of Material Specification 1458. A 24" frame and lid must meet the requirements of Standard Drawing 872. Bricks must meet the requirements of Article 1041 of the Standard Specifications. All other materials used must meet the appropriate material requirements of the Standard Specifications.

Method of Construction. The manhole will be a precast concrete structure, or, if conditions merit, a cast in place concrete structure, complete with cast iron frame and lid. A 3'X4'X4' manhole with a 24" frame and lid must conform to the requirements of Drawing 730. The number and size of conduit openings will be as shown on the construction plans.

Each manhole will be installed in paved sidewalk, earth parkway, or in pavement at the location specified on the construction plans or at a location as directed by the Resident Engineer.

The area where the manhole is to be placed must be properly excavated. All disposable material will be properly disposed of per Section 202.03 of the Standard Specifications. Each manhole must be set or constructed to conform with the appropriate City of Chicago drawings, except that the number and size of conduit openings will be in accordance with the construction plans. The frame casting must be accurately set on a full bed of mortar to the finished elevation so that no subsequent adjustment will be necessary. Mortar and brick, or mortar and concrete rings, may be used to adjust to the proper grade. Adjustment rings, bricks, and frames must be set in a full mortar bed. Use of partial bricks will not be allowed. Bricks must be laid in full header courses only. In no instance will the neck of the manhole exceed two (2) feet in height. Mortar will be mixed in a proportion of one (1) part cement to three (3) parts sand by volume of dry materials. After entering laterals have been installed in place in the manhole, the openings in the wall must be plugged in an approved manner flush with the inner surface. If backfill is required, screenings must be used and properly compacted. Parkway must be restored to the proper grade. Pavement must be restored to the correct grade. Patching of the pavement must be done with high early strength concrete meeting the requirements of Articles 1001 and 1020 of the Standard Specifications. Sidewalks must be restored to the proper grade using a 5 inch thickness of concrete. The inside of the manhole must be clean of all debris.

Method of Measurement. This item will be measured per each unit installed.

Basis of Payment. The unit price for installing manholes will include necessary excavation, backfilling and restoration of parkway and pavement in accordance with the foregoing specifications. No additional payment will be allowed for restoring parkway or the restoration of sidewalk or pavement. Removal of sidewalk or pavement will be covered by separate pay items. New conduit, if necessary, will also be paid for separately. The unit cost will be for complete installation for each unit for ELECTRICAL MANHOLE, 3'X 4'X 4', 24" FRAME AND LID (CDOT).

HARNESS CABLE, #16, 8/C (CDOT)

Description. This item will consist of furnishing and installing cable in traffic signal poles to connect traffic signals or illuminated signs to a junction box on the pole.

Material. The cable must meet the requirements of Material Specification 1475.

Installation. The contractor must install the cable from the required signal or sign terminal strip through the pole and mast arm to the terminal strip in the junction box. The contractor must properly terminate the cable at the terminal strips as directed by the Engineer. Sufficient cable will be provided so as not to unduly strain the cable during installation, and to provide sufficient cable for easy termination.

Method of Measurement. This work will be measured per lineal foot of cable installed. Cable terminations will be considered incidental to this pay item.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for HARNESS CABLE, #16, 8/C (CDOT), which payment will be in full for furnishing and installing the cable.

VIDEO CABLE HARNESS (CDOT)

Description. This work will consist of furnishing and installing a composite cable consisting of coaxial electric cable and an eight conductor power cable. The cable will be used as a link between a video detection camera and cable at the junction box on a traffic signal pole.

Material. The coaxial cable must be classified as RG 59/U. The conductor must be solid bare copper or solid bare copper coated steel. The insulation must be polyethylene or equivalent. The shield must be a bare copper braid. The jacket must be black polyvinylchloride or equivalent. The cable must be rated at 80 degrees Centigrade, 75 ohms, and 30 Volts. One end must be equipped with a male BNC connector crimped to the cable. The power cable must meet the applicable requirements of Material Specification 1457. The power cable must have eight insulated copper conductors size #16 AWG in one jacket. Both cables must be terminated in a MIL-3102 16 pin male plug at the "camera" end. A female to female BNC connector must also be provided. The entire composite cable must be 60 feet in length from end to end.

Construction Method. The MIL plug must be connected to the matching plug in the camera housing. The cable must then run through the mast arm and pole to the junction box. At the junction box the power cable must be terminated at the terminal strip. The coaxial cable must be attached to the female to female connector at the junction box. All cable must be installed with care to prevent damage to the cable. Any defects found in the cable must be reported to the resident engineer. Damaged cable must be replaced at no cost to the City.

Method of Measurement. The cable will be measured as a single unit.

Basis of Payment. This work will be paid for at the contract unit price per each for VIDEO CABLE HARNESS (CDOT). Such price will be payment in full for furnishing, installing, terminating, and testing the cable, and will include all material, labor, and incidentals necessary to complete the work. and complete an operating and working circuit as per the plans.

VIDEO DETECTION POWER SUPPLY (CDOT)

Description. This item will consist of furnishing and installing a traffic detection video power supply in a traffic signal controller cabinet. The power supply will supply power for the detection processors.

Material. The power supply must meet the requirements of Material Specification 1556.

Installation. The power supply must be inserted into a shelf mounted rack in the controller cabinet. All manufacturers' instructions must be followed; all connections must be properly made. When the entire video detection system is installed, it must be demonstrated that the power supply is operating satisfactorily.

Method of Measurement. This work will be measured per each unit installed, complete.

Basis of Payment. This work will be paid for at the contract unit price for each VIDEO DETECTION POWER SUPPLY (CDOT), which price will be payment in full for furnishing and installing the unit.

ADVANCED TRANSPORTATION CONTROLLER, TRAFFIC, 16 LOAD BAY, P CABINET (CDOT)

Description. This work will consist of furnishing and installing an Advanced Transportation Controller (ATC) and associated equipment in a cabinet onto a foundation and making all necessary connections.

Material. The material must meet the requirements of Material Specification 1558C, "Advanced Transportation Controller and Cabinet". The cabinet will be a P cabinet 55 inches high by 44 inches wide by 26 inches deep with 16 load bays. Each load bay must include a load switch. No communications interface equipment will be included.

Procurement. The contractor must provide Request for Inspection of Material forms for traffic signal controllers and cabinets at the Preconstruction Meeting. The CDOT will review and comment on the submitted material. The CDOT will approve the purchase of the material from a supplier. Final material approval will be made in accordance with CDOT specifications. The Contractor must provide proof of purchase to the Resident Engineer within seven (7) days following approval by the CDOT or within seven (7) days of the contract Notice To Proceed, whichever is later. Payment will be withheld in accordance with the terms and conditions of this contract, until such time that the Engineer determines the requirements are met.

The controllers and cabinets are to be delivered to the CDOT within ninety (90) days of purchase. If the controllers and cabinets are not delivered, payment will be withheld until such time that the controllers and cabinets are delivered.

The CDOT will notify the Contractor when the material has been inspected and approved. Within forty-eight (48) hours of notification, the Contractor will pick-up the controllers and cabinets from the CDOT. The controllers and cabinets will be stored at a facility, approved by the Commissioner, at the contractor's expense.

Installation. The controller will be programmed to provide the sequencing and timing of operation as shown on the plans. The controller must be enclosed in housing and installed in a completely wired cabinet. The model and serial numbers of the controller must be affixed on the front of the controller housing and be readily visible.

The cabinet must be set onto a pad foundation designed specifically for the cabinet, and affixed with four bolts provided with the foundation. Electric cables inside the cabinet must be neatly trained along the base and back of the cabinet. Each conductor used must be connected individually to the proper terminal, and the spare conductors must be insulated and bound into a neat bundle. Each cable must be marked with suitable identification and recorded on a copy of the plans for the intersection and submitted to the Engineer. Signal indications for each direction must be wired to a separate circuit whether or not the signal plans call for a split movement. The absolute zero for the time-base coordinator will be set in the field by City personnel after obtaining the appropriate City time-tone reference.

When properly installed, all signals will be connected and controlled by the controller, and the sequencing and timing of the signals will be as set forth in the plans.

All conduit entrances into the cabinet must be sealed with a pliable waterproof material to restrict moisture entrance into the cabinet.

CDOT and Office of Emergency Management and Communications (OEMC) personnel must be present when the new signal equipment is put into operation.

Basis of Payment. This work will be paid for at the contract unit price for each ADVANCED TRANSPORTATION CONTROLLER, TRAFFIC, 16 LOAD BAY, P CABINET (CDOT), which price will be payment in full for furnishing and installing the controller complete and operational, with all wiring and connections as specified.

ELECTRIC CABLE IN CONDUIT NO. 4, 2/C (CDOT)

Description. This work will consist of furnishing and installing electric cable as specified. The cable will be installed in conduit underground.

Material. The cable must meet all requirements of Material Specification 1534.

Construction Method. All cables must be installed with care to prevent damage to the cable. Any defects found in the cable must be reported to the resident engineer. Damaged cable must be replaced.

The cable must be pulled into the conduit with a minimum of dragging on the ground or pavement. This will be accomplished by means of reels mounted on jacks or other suitable devices located for unreeling cable directly into duct. Lubricants must be used to facilitate installation if deemed necessary by the contractor.

Bends in the cable will conform to the recommended minimum radii as outlined in the National Electric Code.

Cable passing through manholes must be trained and racked around the sides of the manhole into a permanent position. If racks are non-existent or in poor condition, the contractor must install racks. The material must be approved by the resident engineer. Any material and labor involved in training and racking the cable will be considered incidental to the cost of this pay item.

Where cable runs continue from manhole to manhole without tapping within a light pole, they will be continuous without splices unless authorized by the resident engineer.

All wire or cable in the distribution panels and control cabinets must be properly trained and have sufficient slack provided for any rearrangement of equipment or future additions. There must be at least two feet of slack in a street light pole base or street light controller base. A handhole must have at least five feet of slack and a manhole at least ten feet of slack.

Method of Measurement. The length of cable furnished and installed will be measured as the length of conduit plus three feet for cable entering and leaving a light pole or street light control cabinet, plus any slack in manholes or handholes.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for ELECTRIC CABLE IN CONDUIT NO. 4, 2/C (CDOT). Such price will be payment in full for furnishing, installing, and testing the cable, and will include all material, labor, terminations, and incidentals necessary to complete the work as per the contract plans.

ELECTRIC CABLE IN CONDUIT, NO. 14 3/C, SHIELDED (CDOT)

Description. This work will consist of furnishing and installing electric cable as specified. The cable will be installed in underground conduit and in traffic signal poles. The cable will be used for power service to a video camera.

Material. The cable must meet the applicable requirements of Material Specification 1457.

Construction Method. All cable must be installed with care to prevent damage to the cable. Any defects found in the cable must be reported to the resident engineer. Damaged cable must be replaced at no cost to the IDOT.

The cable will be terminated at one end at the camera interface panel in a traffic signal controller cabinet. The cable will be terminated at the other end to a terminal strip in a junction box mounted on a traffic signal pole. The cable will run in underground conduit, handholes, manholes, and pole shafts.

The cable must be pulled with a minimum of friction. Lubricants will be used to facilitate installation if deemed necessary. Bends in the cable must conform to the recommended minimum radius as outlined in the National Electric Code. No splicing of the cable will be allowed.

Cable passing through manholes or handholes must be trained and racked around the sides of the manhole or handhole into a permanent position. If racks are non-existent or in poor condition, the contractor must install racks. The material must be approved by the resident engineer. Any material and labor involved in training and racking the cable will be considered incidental to the cost of this pay item.

Cable in a handhole will have at least five feet of slack and cable in a manhole will have at least ten feet of slack.

Method of Measurement. The length of cable furnished and installed will be measured as the entire length of cable; measurements being taken both vertically and horizontally, plus any slack in manholes or handholes.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for ELECTRIC CABLE IN CONDUIT, NO. 14 3/C, SHIELDED (CDOT). Such price will be payment in full for furnishing, installing, terminating, and testing the cable, and will include all material, labor, and incidentals necessary to complete the work and complete an operating and working circuit as per the plans.

INTERFACE PANEL, FOUR CAMERA (CDOT)

Description. This item will consist of furnishing and installing a camera interface panel in a traffic signal controller cabinet. This will be part of a complete video detection system.

Material. The camera interface panel must meet the requirements of Material Specification 1557.

Installation. The panel must be mounted inside of a traffic controller cabinet on a side wall using stainless steel hardware. The panel must be set up for connection to coaxial cable and power feeds for four cameras. All manufacturers' instructions must be followed for installation.

Method of Measurement. This work will be measured per each unit installed, complete.

Basis of Payment. This work will be paid for at the contract unit price for each INTERFACE PANEL, FOUR CAMERA (CDOT), which price will be payment in full for furnishing and installing the panel, including all hardware.

MAST ARM, STEEL, MONOTUBE, 20 FOOT (CDOT)
MAST ARM, STEEL, MONOTUBE, 26 FOOT (CDOT)

Description. This item will consist of furnishing and installing a steel, monotube, mast arm for the purpose of supporting traffic signals, and/or illuminated signs on an anchor base pole at the locations shown on the plans, or as specified or directed by the Engineer. The length of the mast arm and the angular orientation of the arm relative to the centerline of the roadway will be as indicated on the plans.

A mast arm must be installed only on a 3 gauge pole, and the length of the mast arm will govern the minimum base diameter of the pole on which the arm is to be installed, in accordance with the following chart:

MAST ARM LENGTH (feet)	POLE BASE DIAMETER (inches)
16	10
20 10	10
26 10	10
30 11	11
35 12.5	12.5
40 12.5	12.5
44 12.5	12.5

Material. The mast arm must be 7 gauge steel meeting the requirements of Standard Drawing 870 and Material Specification 1454.

Installation. The mast arm must be mounted on the pole at the height specified on Drawing 834, or at a different height if specified on the plans, or as directed by the Engineer. A one inch (1") diameter opening for the installation of cable must be field drilled in the pole in line with the orientation of the mast arm. The hole must be reamed or filed to remove all sharp edges or burrs which might damage cable during installation, or through vibration when the signals are in operation. A neoprene grommet must be inserted into the finished hole prior to the installation of the cable.

Two holes must be field drilled in the pole at 180 degrees relative to the orientation of the pole for installation of locator shear pins, provided with the back plate, to prevent rotation of the mast arm. These holes must be drilled after the mast arm is in place in order that the position of the holes will match the location of the locator bushings attached to the back half of the clamp.

All signals, signs, and electrical equipment must be attached in the correct relative position to the mast arm, with service cord in place, prepared to be installed on the pole, prior to the attachment of the mast arm to the pole. The installation of the cord in the pole must be coordinated with the attachment of the mast arm to the pole. The clamp bolts must be tightened securely so that there is no slippage of the mast arm either upward or downward to exert a vertical force on the shear pins. The end cap must be secured in place with the attachment screws provided.

The mast arm must be delivered completely finished with a factory applied black powder coat per Material Specification 1454. The contractor must utilize non-abrasive slinging materials and must otherwise exercise due care in erecting the pole and mast arm to prevent any damage to the finish.

Method of Measurement. This work will be measured per each monotube arm installed on a traffic pole.

Basis of Payment. This work will be paid for at the contract unit price for each MAST ARM, STEEL, MONOTUBE of the length indicated or MAST ARM, STEEL, MONOTUBE, 20 FOOT (CDOT) and MAST ARM, STEEL, MONOTUBE, 26 FOOT (CDOT), and will be payment in full for furnishing and installing a steel mast arm in place, complete. Attachment of signals and signs will not be part of this pay item.

SERVICE INSTALLATION, 100 AMPERE (CDOT)

Description. This work will consist of providing a service connection from City cable to a Commonwealth Edison secondary cable. For an aerial service, this will be on a wood pole. For an underground service, this will be in a CECO manhole.

Installation. This work will consist of splicing or terminating City service cable to a Commonwealth Edison secondary cable, as directed by the Engineer. The contractor must obtain permission from Edison for the service at the required location. The contractor will inform Edison of the load required. Edison will make the connections, unless Edison gives the contractor permission to make the connections. Any costs associated with the connection will be borne by the contractor.

Method of Measurement. The service connection will be counted as one unit, and will include all labor and material needed to make a successful service connection.

Basis of Payment. This work will be paid for at the contract unit price for each SERVICE INSTALLATION, 100 AMPERE (CDOT), which payment will be in full for providing all material and labor to make the necessary connections.

VIDEO DETECTION CARD RACK, FOUR CAMERA (CDOT)

Description. This item will consist of furnishing and installing a traffic detection video processor card into a two card rack, which will be shelf mounted in a traffic signal controller cabinet. This will be part of a complete video detection system. .

Material. The detector card and rack must meet the requirements of Material Specification 1556.

Installation. The detector card must be inserted into the two card rack which will be set on a shelf in the controller cabinet. All manufacturers' instructions must be followed for installation. All connections must be properly made. Power will be supplied from the cabinet. When the entire video detection system is installed, it must be demonstrated that the detector processor is operating satisfactorily.

Method of Measurement. This work will be measured per each unit installed, complete.

Basis of Payment. This work will be paid for at the contract unit price for each VIDEO DETECTION CARD RACK, FOUR CAMERA (CDOT), which price will be payment in full for furnishing and installing the processor card and the two card rack and making all necessary connections.

PAINT EXISTING POLE, POST OR CONTROLLER, COMPLETE

Description. This work will consist of field painting existing steel and aluminum structures including poles and arms that support street lights and traffic control signals, controller cabinets for street lights and traffic signals, traffic signal housings, and street light luminaire housings.

Material. All paints and painting materials intended for applications specified herein must be certified by the contractor to be of highest quality, must be from the same manufacturer, and must conform to the following, as applicable:

Naptha. The solvent to be used for wiping down all metallic surfaces prior to application of paint must be NAPHTHA conforming to ASTM Standard D838.

Primer. This paint must meet the requirements of Section 4(composition) and Section 5 (properties) of the Steel Structures Painting Council's Paint Specification No. 25 for red iron oxide, zinc oxide, raw linseed oil and alkyd primer as outlined in Volume 2, Systems and Specifications, Third Edition.

Intermediate Coat. The paint must meet the same requirements as the primer except that it will contain a contrasting shade of iron oxide/ or be tinted or shaded to produce a distinct contrast of at least 10 Hunter Delta E units compared to the primer.

Finish Coat. This paint must meet the requirements of Section 4 (composition) and Section 5 (properties) of the Steel Structures Painting Council=s Paint Specification No. 21 for lead free white or colored silicone alkyd paint, Type 1, high gloss as outlined in Volume 2, Systems and Specifications, Third Edition.

Color. A paint sample must be submitted for approval prior to authorization to paint. The color will be as specified by the Engineer. The sample must be in the form of a 4" by 8" color chip. The contractor must provide a field-painted sample, if requested by the Commissioner. The field sample must be of the same type of equipment to be painted and will be chosen by the Commissioner. Color will be green ,gray,, black, or another color as specified.

Product Data. The contractor must submit the manufacturer=s technical information, label analysis, and application instructions for each material proposed for use. Each material must be listed and cross-referenced for the specific coating, finish system, and application. Each material must include the manufacturer=s catalog number.

Delivery, Storage and Handling. The contractor must deliver, store, and handle the paint as herein specified.

The materials must arrive at the job site in the manufacturer=s original, unopened packages and containers bearing the manufacturer=s name label, product name, product description, manufacturer=s stock number, date of manufacture, contents by volume for pigment and vehicle constituents, thinning instructions, application instructions, and color name and number.

Materials to be stored should be kept in tightly covered containers in a well ventilated area at a minimum ambient temperature of 45° Fahrenheit.

Preparation of Surfaces.

Steel Surfaces. Remove loose or scaling paint, dirt, oil grease, rust and foreign matter, as necessary, to receive paint. Wire brushing, where specified herein, must be done with an approved power tool operated from a portable power source. After wire brushing, the complete surface must be thoroughly wiped with a rag containing NAPTHA.

Aluminum Surfaces. Remove loose scale and paint, dirt, oil, grease and foreign matter, as necessary, to receive paint. Wire brush surfaces, where necessary, to remove loose scale. Wire brushing, where specified herein, must be done with an approved power tool operated from a portable power source. After wire brushing, the complete surface must be thoroughly wiped with a rag containing NAPTHA.

Weather Conditions. Do not apply paint coatings when temperature is below 40° F., or during periods of rain, fog, snow, or when relative humidity is above 85 %.

Application Conditions. Surfaces to be painted must be clean, dry, and relatively smooth. Each paint coating must be applied smoothly and worked out evenly. Paint must be thoroughly mixed just prior to application. Thinning must be held to a minimum, and must be done only when required for proper application. Thinners to be used will be the manufacturer's recommended thinner for the paints used; mixed thoroughly to assure complete blending with the coating. Spray painting will not be permitted when wind conditions are greater than 15mph. Painting must be done as soon after cleaning as possible.

Detail Painting Requirements.

Street Light Poles. Street light poles to be painted under these specifications are steel structures which will vary from twenty-seven (27) to thirty (30) feet in height, with average surface required to be painted of approximately forty-eight (48) square feet. Some rusting and/or bare spots will be encountered which the contractor will be required to wire-brush. The pole must be thoroughly wiped with NAPTHA, and the finish coating applied.

Mast Arm Brackets and Electrical Luminaries. Mast arms which are attached to the street light poles will consist of 2-inch steel pipe sections which will vary between eight feet (8') and fifteen feet (15') in length. Mast arms in twelve foot (12') and 15 foot (15') sizes will have a supporting strut of two inch (2") steel pipe. Surface scale and rust will be wire-brushed, and these mast arms thoroughly wiped with NAPTHA, and finish painted .

Traffic Signal Post. Aluminum and steel posts consist of five inch (5") pipe sections atop a conical base or base flange sixteen inches (16") in diameter, and will vary in height from three feet six inches (3' - 6") to twenty feet (20'). Spot scaling must be wire-brushed and the posts thoroughly wiped with NAPTHA, and finish painted.

Street Light Controllers. The control cabinets will be cast aluminum and are approximately 18" x 14" x 30" in size. They will be mounted atop a three foot six inch (3' 6") high post. The Contractor will wire-brush, as necessary, and thoroughly wipe the complete cabinet and casting with NAPTHA, and apply a finish coating .

Basis of Payment. This work will be paid for at the contract unit price each for PAINT EXISTING POLE OR CONTROLLER, COMPLETE which will be payment in full for all labor and materials necessary in painting the existing equipment.

PEDESTRIAN PUSH-BUTTON, SPECIAL

Description. This item will consist of furnishing and installing a push button switch and housing on a traffic signal pedestal or pole, as shown on the plans, as specified herein, or as directed by the Engineer. Specific installation data is shown on Drawing Number 834 entitled "Standard Traffic Signal Mounting Details".

Material. The push button assembly must meet the requirements of Material Specification 1517. The electrical cord must meet the requirements of Material Specification 1534.

Installation. The push button assembly must be banded on the pole or pedestal at the mounting height shown on Drawing Number 834 using 3/4" stainless steel banding, one band each at the top and the bottom of the unit. The banding must have a baked-on black finish. The unit must be mounted on the side of the pole nearest the cross walk which the signals control, the position being at approximately 90 degrees from the face of curb. The push button must be located at a height of 42" above sidewalk grade. A hole 3/4" in diameter must be drilled in the pole at the proper height for the installation of cable. The hole must be reamed or filed to remove any sharp edges or burrs which might damage cable during installation or through vibration when the signals are in operation.

The contractor must provide and install two lengths of flexible electrical cord. The cable must be of sufficient length to extend without strain or stress from the push button to which it is connected at one end, to the terminal strip in the junction box mounted on the pole. The cord must be attached to the terminal block in the junction box in accordance with the terminal strip connector schematic, Drawing Number 12268-A.

Method of Measurement. This work will be measured per each unit installed, completely wired and operational.

Basis of Payment. This work will be paid for at the contract unit price each for a PEDESTRIAN PUSH-BUTTON, SPECIAL which price will be payment in full for furnishing and installing the push button complete with its component parts and appurtenances.

COAXIAL CABLE IN CONDUIT

Description. This work will consist of furnishing and installing coaxial electric cable as specified. The cable will be installed in underground conduit and in traffic signal poles. The cable will be used for a video camera mounted on a light pole.

Material. The coaxial cable must be classified as RG 59/U. The conductor must be solid bare copper or solid bare copper coated steel. The insulation must be polyethylene or equivalent. The shield must be a bare copper braid. The jacket must be black polyvinylchloride or equivalent. The cable must be rated at 80 degrees Centigrade and service at 30 Volts. Each end must be equipped with a male BNC connector crimped to the cable.

Construction Method. All cable must be installed with care to prevent damage to the cable. Any defects found in the cable must be reported to the resident engineer. Damaged cable must be replaced at no cost to the IDOT.

The cable will be terminated at one end in a traffic signal controller cabinet at the interface panel. The cable will be terminated at the other end to female to female connector to be located in the junction box on the traffic signal pole. The cable will run in underground conduit, handholes, manholes, conduit risers, and traffic signal pole shafts.

The cable must be pulled with a minimum of friction. Lubricants will be used to facilitate installation if deemed necessary. Bends in the cable must conform to the recommended minimum radius as outlined in the National Electric Code. No splicing of the cable will be allowed.

Cable passing through manholes must be trained and racked around the sides of the manhole into a permanent position. If racks are non-existent or in poor condition, the contractor must install racks. The material must be approved by the resident engineer. Any material and labor involved in training and racking the cable will be considered incidental to the cost of this pay item.

Cable in a handhole will have at least five feet of slack and cable in a manhole will have at least ten feet of slack.

Method of Measurement. The length of cable furnished and installed will be measured as the entire length of cable; measurements being taken both vertically and horizontally, plus any slack in manholes or handholes.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for COAXIAL CABLE IN CONDUIT. Such price will be payment in full for furnishing, installing, terminating, and testing the cable, and will include all material, labor, and incidentals necessary to complete the work and complete an operating and working circuit as per the plans. The BNC connectors at each end of the cable will be considered incidental to this item.

ELECTRICAL HANDHOLE, 30", 24" FRAME AND LID (CDOT)
ELECTRICAL HANDHOLE, HEAVY DUTY, 36", 24" FRAME AND LID (CDOT)

Description. This item is for supplying and installing an electrical handhole 30" in diameter with a 24" frame and lid or a handhole 36" in diameter with a 24" frame and lid in a parkway or sidewalk, or a handhole 36" in diameter with a 30" frame and lid in pavement or in a driveway.

Material. The frame and lid must meet the requirements of Material Specification 1458. The handhole must meet the requirements of Material Specification 1528. A 24" frame and lid must also meet the requirements of Standard Drawing 872. Bricks must meet the requirements of Article 1041 of the Standard Specifications. All other materials used must meet the appropriate material requirements of the Standard Specifications.

Method of Construction. The handhole will be a precast concrete structure, or, if conditions merit, a cast in place concrete structure, complete with cast iron frame and cover, and conforming in detail with either Drawing Number 866, or Drawing 867, except that the number of conduit openings must be as shown on the construction plans.

Each handhole must be installed at the location specified on the plans or at the location identified by the Resident Engineer.

The area where the handhole is to be placed must be properly excavated. All disposable material must be properly disposed of per Section 202.03 of the Standard Specifications. Each handhole must be set or constructed on a foundation of loose stone not less than eight inches (8") deep. The 36" handhole for pavement installation must have a floor as shown in Drawing Number 871. The frame casting must be accurately set on a full bed of mortar to the finished elevation so that no subsequent adjustment will be necessary. It is desirable not to use a neck for the frame. However, if approved by the Resident Engineer, mortar and brick, or mortar and concrete rings, may be used to adjust to the proper grade. Adjustment rings, bricks, and frames must be set in a full mortar bed. Use of partial bricks will not be allowed. Bricks must be laid in full header courses only. Mortar must be mixed in a proportion of one (1) part of cement to three (3) parts sand by volume of dry materials. After entering laterals have been installed in place in the handhole, the openings in the wall must be plugged in an approved manner flush with the inner surface. If backfill is required, screenings must be used and properly compacted. Parkway must be restored to the proper grade. Pavement must be properly restored to the correct grade. Patching of the pavement must be done with high early strength concrete meeting the requirements of Articles 1001 and 1020 of the Standard Specifications. Sidewalks must be restored to the proper grade using a 5 inch thickness of concrete. The inside of the handhole must be clean of all debris.

Method of Measurement. This item will be paid for at the contract unit price per each unit installed.

Basis of Payment. The necessary excavation, backfilling and restoration of parkway and pavement must be made in accordance with the foregoing specifications, and the cost thereof must be included in the unit price each for installing ELECTRICAL HANDHOLE, 30", 24" FRAME AND LID (CDOT) or ELECTRICAL HANDHOLE, HEAVY DUTY, 36", 24" FRAME AND LID (CDOT). No additional payment will be allowed for restoring parkway, sidewalk, or pavement. Removal of sidewalk or pavement will be paid for separately under a different pay item.

ROD AND CLEAN DUCT IN EXISTING CONDUIT SYSTEM (CDOT)

Description and Scope. This work will consist of inserting a duct rod or electrical fish rod or tape of sufficient length and rigidity into an electrical conduit opening in one electrical manhole or handhole, and pushing the said rod through the conduit to emerge at the next or subsequent manhole in the conduit system at the location shown on the plans. The duct rod may be inserted and removed by any standard construction method which causes no damage to the conduit system. The size of the conduit may vary from two inch (2") to four inch (4"), but there will be no differentiation in cost for the size of the conduit.

The conduit system which is to be rodded and cleaned may exist with various amounts of standing water in the manholes. The contractor must pump the water or sufficient water from the manholes to drain the conduit and to afford compatible working conditions for the installation of the duct rods and/or cables. The pumping of the manholes will be incidental to the work of rodding and cleaning of the conduit.

Any manhole which, in the opinion of the Resident Engineer contains excessive debris, dirt or other materials to the extent that conduit rodding and cleaning is not feasible, will be cleaned at the Engineer's order and payment approved as a separate pay item, and not a part of this specification.

Prior to removal, of the duct rod, a duct cleaning attachment such as a properly sized wire brush or cleaning mandrel must be attached to the duct rod, which by removal of the duct rod will be pulled through the conduit to remove sand, grit, or other light obstructions from the duct to provide a clean, clear passage for the installation of cable. Whenever the installation of cables is not performed as an adjunct to or immediately following the cleaning of the duct, a light weight pulling line such as a 1/8" polyethylene line or conduit measuring tape must be placed and will remain in the conduit to facilitate future work. When great difficulty of either inserting the duct rod or removal of the cleaning mandrel is encountered, the duct may require further cleaning by use of a compressed air gun, or a low pressure water hose. In the case of a broken duct line, the conduit must be excavated and repaired. The existence and location of breaks in the duct line may be determined by rodding, but the excavation and repair work required will not be a part of this pay item.

Method of Measurement. This work will be measured per lineal foot for each conduit cleaned. Measurements will be made from point to point horizontally. No vertical rises will count in the measurement.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for ROD AND CLEAN DUCT IN AN EXISTING CONDUIT SYSTEM (CDOT) for the installation of new electric cables. Such price will include the furnishing of all necessary tools, equipment, and polyethylene line as required to prepare a conduit for the installation of cable. When the number of cables to be installed requires the use of more than one conduit in the same run, each additional conduit required will be rodded and cleaned as a separate unit and paid for at the contract unit price.

RELOCATE WATER MAIN RISER (CDWM)

Description. This work under this item consists of furnishing and installing ductile iron water main, fittings, line valve and other appurtenances for the relocation of the water main riser piping in the exit ramp at Morgan Street. The work shall be performed as detailed on the plans, specified herein and directed by the IDOT Resident Engineer and the Chicago Department of Water Management Commissioner or his representative (Engineer).

The Contractor is advised that the work will be performed on a potable water system owned and operated by the Chicago Department of Water Management (CDWM). As such, all operations shall be performed in such a way as to avoid contamination of the water system through the introduction of contaminants or the process of the work. All work will require the review and approval of the CDWM prior to the commencement of work operations.

The water main shutdown required to perform the Work will only be allowed between October 1st and May 1st. The Work must be substantially complete in order to place the water main back into service on or before May 1st.

Construction Requirements. The furnishing and installation of ductile iron water main, fittings, line valve and other appurtenances for the relocation of the water main riser piping in the exit ramp at Morgan Street shall conform to the Contract and the applicable sections of the Chicago Department of Water Management's Technical Specifications for Water Main Construction shown below and included as part of this special provision (See Appendix C):

Ductile Iron Pipe and Fittings	Section 33 11 13
Water Main Valve Basins & Meter Vaults	Section 33 12 20

Any part or item of work, which is implied and normally required to make the water main installation satisfactorily and completely operable, is deemed to be included in the Work Item and Contract price. All miscellaneous appurtenances and/or items of Work considered incidental to meeting the intent of the Contract Documents is also deemed to be included in the Work Item and Contract price, even though such appurtenances may not be specifically shown or specified.

Method of Measurement. This work will be paid for at the contract Lump Sum price for **RELOCATE WATER MAIN RISER (CDWM)** .

Basis of Payment. The Work under this Item shall be paid for at the Contract lump sum cost for **RELOCATE WATER MAIN RISER (CDWM)**. Unless otherwise noted, the cost of all labor, equipment and materials, including all pipe, fittings, valve, valve basin, test taps, polyethylene encasement, thrust blocks, joint restraint, shut down, dewatering, filling, flushing, pressure testing, disinfection required for a complete and operational installation, removal and proper disposal offsite of excavated material, trench and stockpile protection (fencing), bedding and granular trench backfill for water main trench shall be included in the cost of **RELOCATE WATER MAIN RISER (CDWM)**.

Exclusions

This Work Item does not include braced excavation of the exit ramp, demolition of the existing riser pipe and vault or construction of the relocated riser vault. However, the contractor must closely coordinate water main riser work with this work as directed by the Engineer

Pre-Purchased Material

Note: The following long lead material has been procured by IDOT for this Work:

- 1-36"x24" 2 BELL MECHANICAL JOINT REDUCER
- 1-30"x24" 2 BELL MECHANICAL JOINT REDUCER
- 2-24" 2 BELL MECHANICAL JOINT ¼ BASE BEND
- 1-36" MECHANICAL JOINT SLEEVE
- 1-30" MECHANICAL JOINT SLEEVE
- 1-16" CHICAGO STANDARD MECHANICAL JOINT GATE VALVE

The fittings and valve herein specified are furnished complete with mechanical joint accessories. The mechanical joint accessories consist of mechanical joint thrust restraint glands, rubber gaskets, and tee head bolts and hex nuts, all conforming to AWWA C110.

Do not include this material in your bid price for this item.

The material is available for pickup at:

- i. IDOT Landscape Yard
1260 W. Augusta
Chicago, IL 60622
- ii. The Contractor must provide 48 hours advance notice of the pickup by calling the yard technician at (773) 486-1957 or (773) 946-2911.

APPENDIX A – CITY OF CHICAGO DEPARTMENT OF TRANSPORTATION DIVISION OF ELECTRICAL OPERATIONS

SUMMARY

This Appendix includes copies of technical documents which are made available to the Contractor as a convenience for informational purposes. The material specifications within this section apply only to the Chicago Department of Transportation (CDOT) Specifications which reference them.

<i>Document</i>	<i>Pages</i>
SPECIFICATION NO. 1351, POLE WIRE revised June 7, 2006, City of Chicago, Department of Electrical Operations	4
SPECIFICATION NO. 1385, PEDESTAL WITH BASE: ALUMINUM, FOR TRAFFIC SIGNALS revised September 16, 2010, City of Chicago, Department of Electrical Operations.....	3
SPECIFICATION NO. 1407, POLE MOUNTED CAST ALUMINUM JUNCTION BOX FOR TRAFFIC SIGNALS revised April 2, 2009 City of Chicago, Department of Electrical Operations	3
SPECIFICATION NO. 1447, POLE: ANCHOR BASE, 3 AND 7 GAUGE, TAPERED TUBULAR STEEL, WITH HANDHOLE ENTRY revised March 20, 2007 City of Chicago, Department of Electrical Operations	8
SPECIFICATION NO. 1454, MAST ARM: TRAFFIC SIGNAL MONO-TUBE revised April 20, 2007 City of Chicago, Department of Electrical Operations	5
SPECIFICATION NO. 1457, CABLE: SERVICE ENTRANCE, THREE INSULATED CONDUCTORS IN ONE OVERALL JACKET, 600 VOLT revised August 3, 2006 City of Chicago, Department of Electrical Operations	5
SPECIFICATION NO. 1458, ELECTRICAL MANHOLE FRAMES AND COVERS 24 INCH AND 30 INCH DIAMETER revised July 10, 2006 City of Chicago, Department of Electrical Operations.....	2
SPECIFICATION NO. 1462, RIGID STEEL CONDUIT (HOT DIPPED GALVANIZED) revised August 3, 2006, City of Chicago, Department of Electrical Operations.....	7
SPECIFICATION NO. 1463, TRAFFIC SIGNAL MOUNTING BRACKETS FOR MONOTUBE ARMS revised June 22, 2001 City of Chicago, Department of Electrical Operations	2

SPECIFICATION NO. 1465, GROUND RODS revised July 12, 2006 City of Chicago, Department of Electrical Operations.....	2
SPECIFICATION NO. 1467, ROD: ANCHOR, STEEL, WITH HARDWARE dated May 12, 1993 City of Chicago, Department of Electrical Operations.....	2
SPECIFICATION NO. 1475, CORD: TRAFFIC SIGNAL, EIGHT CONDUCTOR NO. 16 AWG, 600 VOLT revised September 26, 2006 City of Chicago, Department of Electrical Operations.....	4
SPECIFICATION NO. 1493, TRAFFIC SIGNAL: VEHICULAR, TWELVE-INCH SINGLE FACE, SINGLE OR MULTIPLE-SECTION, POLYCARBONATE, LED OR INCANDESCENT revised January 27, 2010 City of Chicago, Department of Electrical Operations	7
SPECIFICATION NO. 1494, PEDESTRIAN TRAFFIC SIGNAL, 16 INCH WITH SYMBOLIC LED WALK/DON'T WALK LENSES POLYCARBONATE HOUSING revised January 27, 2010 City of Chicago, Department of Electrical Operations	5
SPECIFICATION NO. 1495, TRAFFIC SIGNAL MOUNTING BRACKET POLYCARBONATE, SIDE OF POLE dated March 20, 2000 City of Chicago, Department of Electrical Operations.....	3
SPECIFICATION NO. 1517, PEDESTRIAN PUSH BUTTON revised August 18, 2006 City of Chicago, Department of Electrical Operations.....	2
SPECIFICATION NO. 1528, PRECAST CONCRETE STRUCTURES revised May 1, 2004 City of Chicago, Department of Electrical Operations	2
SPECIFICATION NO. 1533, NON-METALLIC CONDUIT dated August 8, 2006 City of Chicago, Department of Electrical Operations	2
SPECIFICATION NO. 1534, CABLE: SINGLE CONDUCTOR, COPPER 600 VOLT dated September 25, 2006 City of Chicago, Department of Electrical Operations	5
SPECIFICATION NO. 1537, CABLE: TRAFFIC SIGNAL, MULTIPLE CONDUCTOR, COPPER WIRE, 600 VOLT dated September 26, 2006 City of Chicago, Department of Electrical Operations	6
SPECIFICATION NO. 1540, VIDEO DETECTION CAMERA AND MOUNT dated October 30, 2006 City of Chicago, Department of Electrical Operations	3
SPECIFICATION NO. 1541, REINFORCING ROD STEEL CAGES dated August 28, 1995, City of Chicago, Bureau of Electricity	2

SPECIFICATION NO. 1545, PEDESTRIAN COUNTDOWN TRAFFIC SIGNAL LED, 16 INCH WITH SYMBOLIC WALK/DON'T WALK LENSES
revised January 28, 2010 City of Chicago, Department of Electrical Operations 6

SPECIFICATION NO. 1556, VIDEO DETECTION PROCESSORS
dated October 30, 2006 City of Chicago, Department of Electrical Operations 3

SPECIFICATION NO. 1557, VIDEO DETECTION CAMERA INTERFACE PANEL
dated November 7, 2006 City of Chicago, Department of Electrical Operations 2

SPECIFICATION NO. 1558C, ADVANCED TRANSPORTATION CONTROLLER AND CABINET (CONTRACTOR INSTALLED)
dated May 31, 2012 City of Chicago, Department of Electrical Operations 26

**ELECTRICAL SPECIFICATION 1351
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JUNE 7, 2006**

**WIRE: SINGLE CONDUCTOR NO. 12 COPPER WITH CROSS LINKED
POLYETHYLENE INSULATION**

SUBJECT

1. This specification states the requirements for insulated wire intended for use as a conductor to connect street light luminaires to aerial distribution wires or underground distribution cables in a street lighting circuit. This wire is also known as pole wire.

GENERAL

2. (a) Specifications. The cable shall conform in detail to the requirements herein stated and to the referenced specifications of the American Society for Testing and Materials (ASTM), the National Electric Code (NEC), Underwriters Laboratories (UL), the Insulated Cable Engineers Association (ICEA), and the National Electrical Manufacturers Association (NEMA), in which the most recently published revisions will govern.
- (b) Acceptance. Cable not conforming to this specification will not be accepted.
- (c) Sample. If requested by the Chief Procurement Officer, a three (3) foot sample of the cable intended to be provided under this specification , shall be submitted to the Engineer of Electricity within fifteen (15) business days after receipt of the request.
- (d) Warranty. The manufacturer shall warrant the cable to be first class material throughout. The manufacturer will be responsible for any cable failing during normal and proper use within one (1) year after the date of installation. The manufacturer will provide replacement of any failed cable segment, from the point of normal termination to the next point of normal termination. There will be no cost to the City.

CABLE

- 3. (a) Construction. The cable shall consist of a coated copper conductor concentrically encased in a moisture resistant thermosetting plastic of cross linked polyethylene. The cable shall be listed with UL as Type RHW-2 or Type USE-2, and shall meet the NEC's requirements for these types of cable up to 90° C in wet or dry locations.
- (b) Sealing. Both ends of each length of cable must be thoroughly sealed to prevent the entrance of moisture and other foreign matter.
- (c) Color. All cables must use a carbon black pigmented cross linked polyethylene compound. Any other color must be an approved, permanent type coating applied to the carbon black insulation.
- (d) Marking. The cable must be identified by a permanently inscribed legend in white lettering. The legend must have the following information at a minimum: 1/C #12AWG, 600V, XLPE, 90°, RHW-2 or USE-2, manufacturer's name, date of manufacture. The legend must be repeated at approximately eighteen inch (18") intervals parallel to the longitudinal axis of the cable.

CONDUCTOR

- 4. (a) Material. Conductor shall be Number 12 AWG consisting of seven (7) strands of coated, annealed, copper wires (.0305 inch diameter) per ASTM-8, Class B.
- (b) Resistivity. Conductor shall conform to the requirements of ASTM B-33.
- (c) Coating. Conductor shall be tin coated in accordance with ASTM B-33.

INSULATION

- 5. (a) Type. The insulation shall be a cross linked polyethylene compound meeting the physical and electrical requirements herein specified and the requirements of NEMA WC-70 (ICEA S-95-658).
- (b) Thickness. The insulation must be circular in cross section and have an average thickness of 45 mils. The thickness must not vary by more than plus or minus five percent (+/-5%).
- (c) Physical Properties

Initial Values:

Tensile strength, minimum psi	2000
Elongation at rupture, minimum %	250

TESTS

6. (a) General. The tests required to determine compliance with this specification must be certified by the manufacturer or an independent testing facility. Before shipment, copies of the test reports must be forwarded to the Division of Engineering for approval. The City reserves the right to reject any cable failing to meet the requirements of the tests. Tests must be made in accordance with methods in ASTM D-470.

(b) Physical Properties

After Aging:

1. After 168 hours in oxygen bomb at a pressure of 80 psi and a temperature at 127° +/-1° C :

Tensile strength, minimum % of initial value	75
Elongation at rupture, minimum % of initial value	75

2. After 168 hours in an air oven at 121° +/-1°C :

Tensile strength, minimum % of initial value	80
Elongation at rupture, minimum % of initial value	80

(c) Modulus Test. After initial conditioning period of four (4) minutes at a temperature of 150° C and at 100% elongation, the modulus must not be less than 110 pounds per square inch.

(d) Accelerated Water Absorption Characteristics.

1. Electrical Method. After twenty-four (24) hours immersion in tap water at 75° +/- 1° C, the specific inductive capacity of the insulation must not be more than 7. After a continued fourteen (14) day immersion, the specific inductive capacity must not be more than three percent (3%) higher than the value determined at the end of the first day, nor more than two percent (2%) higher than the value determined at the end of the seventh day.

2. Gravimetric Method. The insulation must not absorb more than five (5) milligrams of water per square inch of exposed surface area after immersion in distilled water at 70° C for a period of seven (7) days.

- (e) Electrical Characteristics. Each completed length of insulated conductor must withstand a test voltage of 3000 volts AC for a period of five (5) minutes after immersion in water for not less than six (6) hours and while still immersed. After withstanding this dielectric test, the cable must have an insulation resistance constant of not less than 25,000.
- (f) Cold Bend Test. The cable must pass the cold bend, long-time voltage test on short specimens as outlined in ASTM D-470.
- (g) Reports Required. Test reports must include the physical properties, both initial and after aging, the accelerated water absorption characteristics, and the electrical characteristics.

PACKING

- 7. The cable must be delivered in coils containing five hundred (500) feet each. Each coil must be packed in individual dispenser cartons. Each carton must be labeled, identifying the cable type and size, manufacturer, and date of manufacture.

**ELECTRICAL SPECIFICATION 1385
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED SEPTEMBER 16, 2010**

PEDESTAL WITH BASE: ALUMINUM, FOR TRAFFIC SIGNALS

SUBJECT

- 1. The specification states the requirements of an aluminum pedestal and base with handhole and door for supporting a traffic signal.

GENERAL

- 2. (a) Specifications. The pedestal base shall conform to the requirements herein stated, to the specifications and methods of test of the American Society for Testing and Materials (ASTM), to the requirements of the Society of Protective Coatings (SSPC), and to the requirements of the American Welding Society (AWS), of which the most recently published revisions will govern.

- (b) Acceptance. Pedestal bases not conforming to this specification will not be accepted.
- (c) Drawing. The drawing mentioned herein is a drawing of the Department of Transportation. It is an integral part of this specification cooperating to state the necessary requirements.
- (d) Workmanship. All pedestal bases must be free of casting flaws and must have neat, smooth exterior surfaces. All holes must be accurately located and drilled. The bottom surface of the base must be ground smooth.
- (e) Sample. One complete pedestal of the manufacture intended to be furnished must be submitted within fifteen (15) business days upon receipt of a request from the Chief Procurement Officer.
- (f) Warranty. The manufacturer shall warrant the performance and construction of the traffic pedestal to meet the requirements of this specification and shall warrant all parts, components, and appurtenances against defects due to design, workmanship, or material developing within a period of five years after the traffic pedestals have been delivered. This will be interpreted particularly to mean structural or mechanical failure of any element or weld, or failure of any portion of the painting system. The warranty must be furnished in writing guaranteeing material replacement including shipment, free of charge to the City. The Commissioner will be the sole judge in determining which replacements are to be made and the Commissioner's decision will be final.

DETAIL REQUIREMENTS

3. (a) Design. The pedestal base must conform to the design shown on Drawing Number 526. All bases must be of the same dimensions, and all doors must be interchangeable.
- (b) Base. The base must be cast of aluminum alloy 319 meeting the requirements of ASTM B26 with a minimum wall thickness of 9/32". The handhole opening must have a recessed lip along the entire length of both sides and the bottom such that with the door in place the exterior surface of the door is flush with the exterior surface of the base. The door must have the same curvature as the base. The door must be locked in place by means of two fingers located on its top edge which bear against the inside surface of the base, and a stainless steel Allen head locking screw which fastens to the base. The locking screw must be protected by a C-shaped drip edge protruding approximately 5/8" and concentrically encircling the screw head. The clearance between the inner surface of the drip edge and the outer surface of the screw head must be no greater than 1/8". The drip edge must encircle the screw head by a minimum of 300° with the opening in the drip edge centered at the bottom of the screw head. A continuous pipe stop must be integrally cast along the inside of the base 2.5" below the top edge.
- (c) Pedestal. The pedestal must be aluminum-alloy extruded round tube conforming to the requirements of ASTM B221, alloy 6063-T6. The aluminum pedestal must be flash anodized in accordance with Aluminum Association designation C22A21 or Alcoa designation 202-R1. Its outside diameter must be 5.563"; its wall thickness must be not less than 0.187", and its length must be as required to furnish the overall height specified in the order. The round tube must be inserted not less than two and one-half inches (2.5") into the base and welded with four (4) butt welds each not less than one (1) inch long on the inside and a continuous seam weld around the outside. Aluminum alloy pipe in lieu of aluminum alloy tube is acceptable.
- (d) The pedestal cap must be of the same cast aluminum as the base. The pedestal cap shall be essentially conical with a globe-shaped upper-end and having a minimum wall thickness throughout of not less than 1/4 inch. The cone portion must meet the skirted portion of the top in a smooth fillet. The skirt must enclose the top 7/8" inches of the pedestal. Three stainless steel, or other similar approved material, set screws not less than 3/4 inches long must be equally spaced in tapped holes around the skirt and must hold the cap securely in place atop the pedestal. The set screw size must be 5/16 – 18 hex head.
- (e) Welding. The welds shall be made by the inert gas metal welding process. Filler wire shall conform to chemical composition requirements of AWS Alloy Number A5.10-69.

ANODIZED FINISH

4. (a) All aluminum parts shall be anodized. The result will be a gloss black appearance.
- (b) Surface preparation. All aluminum parts, including the base and pedestal shaft, must be prepared by solvent cleaning per SSPC – SP 1 (Surface Preparation Specification 1). The solvent used shall be recommended for aluminum surfaces. The solvent shall be used according to the manufacturer's instructions to remove all oil, grease, dirt, and contaminants.
- (c) Etching. All aluminum parts must be etched with sodium hydroxide or by another approved medium.
- (d) Anodizing. All aluminum parts must be anodized according to specification MIL-A-8625F Type II or III, Class II. The result must be a gloss black finish.
- (e) Sealing. All aluminum parts must be sealed in boiling water or another approved method.

PACKING

5. Each pedestal shall be individually wrapped to prevent damage to the surface. Each pedestal shall be suitably packed or blocked to prevent damage during shipment and handling.

**ELECTRICAL SPECIFICATION 1407
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED APRIL 2, 2009**

**POLE MOUNTED CAST ALUMINUM JUNCTION BOX FOR TRAFFIC
SIGNALS**

SCOPE

1. This specification states the requirements for pole mounted, cast aluminum junction boxes, with terminal strips, to be used for traffic signal multiple cable terminations.

GENERAL

2. (a) Specifications. The junction boxes shall conform in detail to the requirements herein stated, and to the specifications and methods of test of the American Society for Testing and Materials cited by ASTM Designation Number, of which the most recently published revisions will govern. The terminal strip shall meet the applicable sections of NEMA ICS 4-2005, as well as the requirements herein stated.
- (b) Drawing. The drawing mentioned herein is a drawing of the Department of Transportation, and will be interpreted as part of these specifications.
- (c) Acceptance. Junction boxes not conforming to this specification will not be accepted.
- (d) Sample. One complete junction box with terminal strip of the manufacture intended to be furnished shall be submitted within fifteen (15) business days after receipt of a request from the Chief Procurement Officer. The box must be delivered to the Division of Electrical Operations at 2451 South Ashland.
- (e) Workmanship. All junction boxes shall be free of casting flaws and must have neat, smooth exterior surfaces. All holes must be accurately located and drilled to ensure interchangeability of all components.

DESIGN

3. (a) Drawing. The junction box must conform in detail to the dimensions and requirements shown on Drawing Number 954.
- (b) Material. The body door and plate must be castings of non-heat treated aluminum silicon alloy conforming to ANSI alloy 443.0 of ASTM B26.

DETAIL REQUIREMENTS

4. (a) Assembly. Each junction box shall consist of the body, door with its gasket, two cast elbows with gaskets at either end of the box, terminal block mounting bracket, and terminal strip on channel mounted to bracket. All must be completely assembled, painted and ready for installation. A flat plate with gasket shall also be provided so that the City can use the junction box with only one elbow if desired.
- (b) Body. The body shall be cast as shown in Drawing Number 954. The top and bottom sides of the box where flat plates, or other fittings, will be attached, must be identically cast, machined flat, and drilled and tapped in accordance with dimensions shown. All fittings which fit on the top side must fit on the bottom side.
- (c) Door. The door shall be cast as shown in Drawing Number 954. The door must be hinged at the left with stainless steel hinge pins and must open not less than 180° to permit complete access to the interior of the junction box. Two stainless steel Allen head machine screws, undercut and held captive, shall hold the door closed and maintain positive pressure against a sponge neoprene gasket cemented in place completely around the door jamb. The door shall be finished and painted prior to cementing the gasket into its groove in the door.
- (d) Elbow sweep. Two elbows must be provided for cable entry and exit into the box. The elbows shall be cast of the same alloy as the box. The dimensions will be as indicated on Standard Drawing 954.
- (e) End Plate. A flat end plate shall be furnished with each body casting. The plate must be drilled to align with tapped holes in the body casting and have a flush match with the periphery of the top and bottom body casting pads. The plate must have a properly fitted gasket.
- (f) Gaskets. The gasketing between the body and the door shall be of sponge neoprene and must be cemented in place after painting of the door. A cork gasket, 1/8 inch thick, shall be used between the elbow or end plate and the body of the junction box on the top end and bottom end and held in place by four (4) stainless steel screws.

- (g) Mounting Bracket. A terminal block mounting bracket, as shown on Drawing Number 954, shall be furnished and installed in each junction box. The bracket must be cast from ANSI alloy 443.0 per ASTM B26.
- (h) Terminal Strip. The terminal strip will consist of modular blocks. Each block will consist of two terminals to handle one circuit. The strip will consist of twenty blocks to handle twenty circuits. The terminal strip will be mounted to an aluminum channel. The channel will have pre-punched holes for mounting to the junction box. The channel will be mounted to the box with two #10 screws.

Each block housing shall be constructed of nylon, polypropylene, or another approved material of equal properties. The bottom of the block housing will be dovetailed to fit into the aluminum channel. Overall dimensions of each block will be approximately 1.2 inches wide by 1.5 inches high. Center-to-center spacing between contacts (blocks) must be at least .375 inches.

The terminals shall accommodate AWG wire sizes 8 to 22. The contact type will be tubular clamp, with electroplated tubular copper contact. The screw type will be a steel electroplated number 10-32, slotted pan head. The terminals will be rated at 30 amps and 600 volts.

Maximum service temperature for the terminal strip will be 150° Celsius. The flammability rating must meet UL 94V-0.

- (i) Hardware. The hinge pins and all screws required for assembly of this junction box must be of stainless steel.
- (j) Painting. The exterior surfaces of the junction box shall be properly cleaned and given one (1) coat of zinc chromate primer containing ten percent (10%) iron oxide and one (1) coat of enamel. The color of the enamel must be gloss black or as ordered. A color sample must be submitted and approved before manufacturing commences. The primer and enamel shall be of an approved grade and quality.
- (k) Packing. After the paint is completely dry, and the junction boxes have been assembled, they shall be suitably packed to prevent damage to painted surfaces during shipping and handling. All shipments must be fastened to, and shipped on, 48" x 48" hardwood, 4 way, non-returnable pallets. Total height must not exceed 64" and total weight must not exceed 2,000 pounds.

**ELECTRICAL SPECIFICATION 1447
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED MARCH 20 , 2007**

**POLE: ANCHOR BASE, 3 AND 7 GAUGE, TAPERED TUBULAR STEEL,
WITH HANDHOLE ENTRY**

SUBJECT

1. This specification states the requirements for tapered, tubular, 3 gauge and 7 gauge steel anchor base poles with mast arm supports. They will support street light luminaires and/or traffic signal mast arms and will be served by underground cables.

GENERAL

2. (a) Specifications. The poles shall conform in detail to the requirements herein stated, and to the Specifications and Methods of Test of the American Society for Testing and Materials cited by ASTM Designation Number of which the most recently published revisions will govern.
- (b) Acceptance. Poles not conforming to this specification will not be accepted.
- (c) Bidders Drawings. Bidders shall submit with their bids detailed scale drawings of the mast showing actual dimensions, details, and welds. Shop drawings must be original engineering drawings created by the manufacturer. The drawings must show every dimension necessary to show how all parts will fit each other and be properly held in assembly. These drawings must also be submitted in electronic format, preferably Microstation 95, if so requested by the City.
- (d) Drawings. The drawings mentioned herein are drawings of the Department of Transportation being an integral part of this specification cooperating to state necessary requirements.
- (e) Sample. If requested by the Chief Procurement Officer, one completely assembled anchor-base pole of the manufacture intended to be furnished, must be submitted for review within fifteen (15) business days of receiving the request.

- (f) Warranty. The manufacturer shall warrant the performance and construction of the light poles to meet the requirements of this Specification and must warrant all parts, components, and appurtenances against defects due to design, workmanship, or material developing within a period of five years after the light poles have been delivered. This will be interpreted particularly to mean structural or mechanical failure of any element or weld, or failure of any portion of the painting system. The warranty must be furnished in writing guaranteeing material replacement including shipment, free of charge to the City. The Commissioner will be the sole judge in determining which replacements are to be made and the Commissioner's decision will be final.

STANDARDS

3. (a) Assembly. Each anchor base pole shall consist of a steel mast with handhole entry, entry door with machine screws, grounding nut, mast base plate, top cap for mast, two (2) mast arm supports, bolt covers, and all necessary hardware required for complete assembly of these parts, ready for assembly, without special tools.
- (b) Interchangeability. Members of each pole type shall be mutually interchangeable for assembly, so that no reworking will be required to make any member fit properly in the place of any other similar member of any other similar pole.
- (c) Design. Each pole type shall conform in design and dimensions to the pertinent drawing(s) listed in Table "A".

MASTS

4. (a) Mast Size. The outside diameters of the mast of each pole type shall be as listed in Table A. The mast must be tapered at 0.14 inches per foot.
- (b) Material. The mast must be fabricated from one length of No. 3, No. 7, or No. 11 Standard gauge steel meeting the material requirements of ASTM A606 for low alloy high strength coil steel, which, after fabrication, must possess an ultimate tensile strength of not less than 70,000 psi and a yield strength of not less than 60,000 psi, in accordance with ASTM A595, Grade C. Chemistry of the steel must be such as to insure resistance to atmospheric corrosion superior to that of ordinary copper bearing steel. Material certification is required. Manufacturer's steel meeting the specified physical and chemical requirements, and approved by the Commissioner, will be accepted.

- (c) Fabrication. The mast must be fabricated with not more than one (1) longitudinal weld. The weld shall be ground smooth so that it is virtually invisible. There shall be no lateral welds in the masts other than where the masts are welded to the steel bases. Each mast must be straight and centered on its longitudinal axis. Each mast must be formed on a mandrel and worked to form a round cross-section. The completed, unpainted masts shall have smooth external surfaces free from protuberances, dents, cracks or other imperfections marring their appearance.
- (d) Base. The mast base shall be a steel plate, of low alloy, high strength steel as noted in Par. 4 (b).

Plate Base. The base plate for each pole type shall be as listed in Table "A". It must be fabricated from the same ASTM A606 low alloy, high strength steel as is used for the mast. After fabrication the steel must meet the requirements of ASTM A588. The mast must be inserted into the base to a maximum depth which will still allow for an adequate weld to be made between the bottom of the mast and the plate. A circumferential weld must be made between the mast and the base at both the top and underside of the plate. Non-metallic removable bolt covers which completely cover the anchor bolts and nuts shall be provided. The covers must be attached with stainless steel screws coated with a non-seizing compound, or another type of non-seizing fastener, as approved by the Commissioner. The covers shall enclose the anchor bolts and be secured in an approved manner. The base shall be attached to the mast so that the bearing surface of the base is at right angles to the longitudinal axis of the mast. The vertical center line of the seam must be positioned so that no welds for the simplex attachments or the handhole opening will go through the seam.

Anchor Rod Openings. All anchor rod openings for each pole type shall have a width as listed in Table "A". Each opening must be sized to have a circumferential slot length equal to 15 degrees of the circumference.

- (e) Mast Arm Support Plates. The mast arm support plates will be made of cast steel conforming to the requirements for Grade 65-35 cast steel of ASTM A27, or equivalent, subject to approval. They shall neatly fit the external surface of the mast. The upper mast arm support plate must have a hollow protuberance, the hole of which must be approximately equivalent to two (2) inches in diameter, extending into the interior of the pole providing a smooth surface for the lamp cables to rest upon. The mast arm support plates shall be designed so that they will carry the mast arm and hold it in the proper position for fastening the mast arm to the mast. The design of the mast arm support plates must be a two (2) bolt type as shown on Drawing No. 659.

- (f) Provision for Ground. A 1/2-13 square nut must be welded to the inside of the mast on the handhole entry frame for a ground connection.
- (g) Entry. A vertical doorframe carrying a removable door providing access to the interior of the mast must be welded into a close fitting opening centered approximately 15 inches above the bottom of the base. The doorframe must be formed and welded of steel with a cross section of two and one-quarter(2-1/4) inches wide by one-quarter (1/4) inch thick so as to adequately reinforce the opening of the mast. The internal horizontal clearance of the doorframe must be four and three-quarter (4-3/4) inches; its internal vertical clearance must be seven (7) inches. Its upper and lower ends must be semi-circular meeting its straight sides tangentially. The radius of this opening must be two and three-eighths (2-3/8) inches. The vertical center line of the entry must be at a right angle clockwise from the vertical center line of the mast arm supports. The frame must have two welded tabs; one at the top and one at the bottom of the door frame. These tabs must be drilled and tapped to accept a 1/4-20 UNC screw. The top hole must be located 13/16 of an inch from the top of the opening. The bottom hole must be located 13/16 of an inch from the bottom of the opening. The 1/4-20 machine screws must be stainless steel with hex heads, meeting the requirements of ASTM A193. The screws shall be treated with a compound to prevent seizing. Other non-seizing types of screws and fasteners may be considered. An alternate method of attachment consisting of a removable hinge on the bottom with a screw connection at the top may be considered. (The above requirements apply to all pole masts except those with a 10 inch bolt circle. Poles with 10 inch bolt circles must have handhole openings of 3" by 5". All other requirements apply.)
- (h) Door. The removable door must be formed of sheet steel approximately one-eighth (1/8) inch thick. It shall be flat or dished depending upon the pole type, and fit the doorframe closely so that it will stay in proper position even if its locking screws are slightly loosened. The door must be drilled top and bottom to accept the 1/4-20 hex head machine screws which will fasten the door to the doorframe. A half-circle piece of steel must be welded by the screw opening, to allow only a socket wrench to be used. All doors shall be interchangeable. An alternate method of attachment using an internal hinge at the bottom of the door with a screw at the top of the door will be considered. Any alternate method will be subject to approval by the Commissioner or his duly authorized representative.
- (i) Locking Device. Any other door locking device, other than the one outlined above in (g) and (h), must be approved by the Commissioner or his duly authorized representative.

- (j) Tag. To each pole must be attached immediately below the handhole, by mechanical means and not by adhesive, a stainless steel tag with a stamped or embossed legend which must include the pole outside diameter at the base, the overall length, and the gauge; i.e., 12.5" X 34'-6" X 3 gauge.
- (k) Structural Requirements. The mast shall be manufactured in accordance with AASTHO's 1994 version of the "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals". The shaft and base assembly must be designed to meet AASTHO's 1994 criteria for 80 MPH wind loading with a 30% gust factor. The poles shall be designed appropriately for Chicago applications for both street lighting and traffic signal applications, including signal mast arms.

TOP

- 5. (a) Design. The mast top shall be essentially conical with a globe-shaped upper-end and having a minimum wall thickness throughout of not less than 1/4 inch. The cone portion must meet the skirted portion of the top in a smooth filet, the skirt must enclose the top 7/8" inches of the mast. Three stainless steel, or other similar approved material, set screws not less than 3/4 inches long must be equally spaced in tapped holes around the skirt and must hold the top securely in place atop the mast. The design of the top shall be similar to one shown on Drawing #11420A.
- (b) Material. The top must be aluminum alloy 356-F per ASTM B108. It shall have smooth surfaces, neat edges and corners and be free from fins, holes or other casting flaws. Non-metallic tops may be substituted if approved by the Commissioner.
- (c) Finish. Tops shall be painted as herein specified.

HARDWARE

- 6. All the hardware necessary to complete the assembly of the pole shall be furnished. All hardware will be as specified elsewhere in these specifications. Hardware not specified elsewhere must be stainless steel meeting the requirements of ASTM A193, or equal corrosion-resistant non-seizing metal, or a non-metallic material subject to approval by the Commissioner.

WELDING

7. (a) General. Every welded joint shall be made in conformity with the proper interpretation of the standard welding symbols of the American Welding Society as indicated on the drawings; however, each bidder must submit with his proposal a drawing showing the sizes and types of welds, must state the type of electrode, and must describe the welding methods, he proposes to use in fabricating the pole.
- (b) Testing. Welds shall be inspected for penetration and soundness of the welds by the magnetic particle inspection method or by radiography. Acceptance or rejection will be governed by the same conditions as in Section 9. If the magnetic inspection process is to be used, the dry method with the direct current must be employed. All transverse welds must be magnetized by the "prod" (Circular magnetization) method. Longitudinal welds may be magnetized by either circular or longitudinal magnetization.

PAINTING

8. (a) Oil and Grease Removal. All metal surfaces shall be washed with an alkaline detergent to remove any oils or grease.
- (b) Metal Cleaning. All exterior metal surfaces shall be cleaned by blasting with a combination of shot and grit to remove all dirt, mill scale, rust, corrosion, oxides and foreign matter and provide a "near white" surface in accordance with SSPCS-SP10. Included in this process will be the interior base section of the mast to a minimum height of twelve (12) inches.
- (c) Chemical Pretreatment. The cleaned metal surfaces shall then be treated with a hot, pressurized iron phosphate wash and shall be dried by convection heat.
- (d) Primer Coat. All exterior surfaces are to be coated with Tnemec 90-97 corrosion-inhibiting zinc-rich aromatic urethane to a minimum dry film thickness of 2.5 mils (.0025"). The aromatic urethane is to consist of a zinc dust content not less than 83% by weight in dried film. The coating shall be airless-spray applied and moisture cured.
- (e) Finish Coat. All exterior surfaces are to be subsequently coated with Tnemec Endura-Shield II 1074 aliphatic acrylic polyurethane to a minimum dry film thickness of 3.0 mils (.003"). The coating shall be airless-spray applied and cured in a gas-fired convection oven by heating the steel substrate to between 150° Fahrenheit and 220° Fahrenheit.

- (f) Interior Coat. Interior surfaces are to be coated with red oxide rust inhibitive alkyd primer to a dry film thickness of 1.5 mils.
- (g) Durability. Both the exterior and interior coats must be capable of passing 1,000 hours of salt spray exposure as per ASTM B117 in a five percent (5%) NaCl (by weight) solution at 95°F and 95% relative humidity without blistering. Before test, the panel must be scribed with an "X" down to bare metal.
- (h) Coating Measurement. Measurement of coating thickness must be done in accordance with SSPC-Pa 2-73T, "Measurement of Dry Paint Thickness with Magnetic Gauges," except that the lowest "single spot measurement" in an area of two square inches must be not less than 5.5 mils.
- (i) Color. Color must be gloss black unless otherwise noted in the order. A color sample must be submitted for approval prior to fabrication.
- (j) Alternate Methods. Alternate painting methods may be reviewed and tested on a case by case basis. However, no coating method will be accepted unless the Commissioner judges such alternate to be equal to the coating herein specified.

MAST TEST

- 9. (a) General. All completed masts shall be available for testing for maximum deflection and set. The masts shall meet the structural requirements of Section 4(k). Unless specifically authorized in writing, all tests shall be made at the works of the manufacturer. A record of every test must be made and a certified copy of the test record must be submitted to the Commissioner before the masts are shipped.
- (b) Lot. Tests for welds, deflection and set of the mast and of the mast arm supports shall be made upon three (3) masts of the first fifty (50) in every order. An additional one (1) mast shall be tested for each additional fifty (50) masts in the order. The selection of masts for testing shall be random from the entire completed lot. If any of the masts in any lot fail to meet the test, an additional three (3) masts of the same lot must be tested. If any of these masts fail to meet the test requirements, the entire lot will be subject to rejection, except that the manufacturer may subject each mast in the lot to the test, and those which fulfill the requirement will be accepted. After testing, each base weld must be inspected by the magnetic particle method to determine that the welds have not been affected.

- (c) Mast Requirements. With base rigidly anchored, a test load as indicated in Table A must be applied at a point approximately two feet (2'0") from the free end. The load must be applied at right angles to the center line of the mast and in the same vertical plane. The deflection must not be greater than that indicated in Table A. Within one (1) minute after the test load is released, measurement must be made of the set taken by the mast. This set must not be greater than that indicated in Table A. The deflection measurement device must be reset to zero and the test load must be reapplied. The deflection must not change from the deflection noted in the first test by more than $\pm 5\%$. No measurable set must be noted within one (1) minute after test load is released.
- (d) Mast Arm Support (simplex) Requirements. With an appropriate mast arm firmly attached to the mast, a test load of 300 pounds must be applied to the mast arm as a side pull at a point seven (7) feet from the mast. After the test, the mast arm support welds on the mast must be tested by the magnetic particle method to determine that they have not been affected.

PACKAGING

- 10. (a) General. The poles must be shipped in twelve (12) pole bundles. Each pole must be individually wrapped so that the pole can be bundled for shipping and unbundled for delivery to the City without damaging the pole or its finish.
- (b) Bundles. The bundles shall consist of twelve (12) poles laid base to top to form an approximately rectangular cylinder. Materials such as lumber (2" x 4" min.), non-marring banding, and other appropriate bundling materials must be used to make a rigid, long lasting, bundle capable of being handled, shipped and stored without shifting of contents or breaking, subject to approval. Any bundles, in which either poles or packaging is received broken, damaged or with contents shifted, will not be accepted and it will be the responsibility of the supplier to return the bundle to its original destination at no cost to the City of Chicago. The bundles should be capable of being stacked two (2) high without breaking, or shifting of the contents. Each bundle must be capable of being lifted by a fork lift truck or crane and the bundles must be shipped on a flatbed truck to facilitate unloading. Each pole wrapping must be clearly labeled indicating the pole size, i.e. 34'6", 7 GAUGE, STEEL POLE, 15" B.C.

- (c) Hardware. The bolt covers and their attachment devices must be shipped with each bundle and packaged in twelve (12) sets of four (4) each. The package must be labeled and placed in a prominent position to facilitate accessibility, and must be attached to, or within, the bundle in such a manner as to assure safe delivery. Payment will be withheld for any bundle delivered without the accompanying hardware. Pole caps must be attached at the manufacturer's facilities, or be packed separately in a manner similar to the bolt covers, and the same payment conditions will prevail. Cracked, broken or chipped parts will be considered as an incomplete delivery as regards payment.

- (d) Delivery. All poles will be delivered to the Division of Electrical Operation's storage yard at 4101 South Cicero Avenue in Chicago, or to another location within the City as indicated on the order. Light pole information shall include any recommendations of the manufacturer for storage.

TABLE A

POLE	GAUGE	BOLT CIRCLE	ANCHOR ROD	BASE PLATE	TEST LOAD	MAX. DEF.	MAX. SET	DRAWING
7.67"x12.5" x34'6"	3	16.5"	1.5"	1.75"	3200#	22"	2.5"	827
6.17"x11" x34'6"	3	17.25"	1.25"	1.5"	2500#	26"	2.5"	824
5.17"x10.0" x34'6"	3	15.0"	1.25"	1.5"	2000#	30"	2.5"	808
5.17"x10.0" x34'6"	7	15.0"	1.25"	1.5"	1500#	30"	2.5"	808
3.95"x8.5" x32'6"	3	11.5"	1.25"	1.5"	1500#	33"	2.5"	763
3.95"x8.5" x32'6"	7	11.5"	1.0"	1.25"	1200#	33"	2.5"	762
3.87"x8.0" x29'6"	3	10.0"	1.0"	1.5"	1500#	28"	1.0"	657
3.87"x8.0" x29'6"	7	10.0"	1.0"	1.25"	1200#	28"	1.0"	656
4.15"x8.0" x27'6"	3	10.0"	1.0"	1.5"	1500#	23"	1.0"	655
4.15"x8.0" x27'6"	7	10.0"	1.0"	1.25"	1200#	23"	1.0"	654
4.20"x7.0" x20'0"	3	10.0"	1.0"	1.0"	1500#	13"	1.0"	653
3.70"x6.5" x20'0"	11	10.0"	1.0"	1.0"	800#	14"	1.0"	652

**ELECTRICAL SPECIFICATION 1454
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED APRIL 20, 2007**

MAST ARM: TRAFFIC SIGNAL MONO-TUBE

SUBJECT

1. This specification states the requirements for a tapered, tubular, 7 gauge steel mono-tube arm with mounting brackets. The arm will support traffic signals and signs.

GENERAL

2. (a) Specifications. The arms shall conform in detail to the requirements herein stated, and to the Specifications and Methods of Test of the American Society for Testing and Materials cited by ASTM Designation Number of which the most recently published revisions will govern.
- (b) Acceptance. Arms not conforming to this specification will not be accepted.
- (c) Bidders Drawings. Bidders must submit with their bids detailed scale drawings of the mast arm showing actual dimensions, details, and welds. Shop drawings must be original engineering drawings created by the manufacturer. The drawings must show every dimension necessary to show how all parts will fit each other and be properly held in assembly. These drawings shall also be submitted in electronic format, preferably Microstation 95, if so requested by the City.
- (d) Drawings. The drawings mentioned herein are drawings of the Department of Transportation being an integral part of this specification cooperating to state necessary requirements.
- (e) Sample. If requested by the Chief Procurement Officer, one complete mast arm of the manufacture intended to be furnished must be submitted for review by the Commissioner within fifteen (15) business days of receiving such request.

- (f) Warranty. The manufacturer shall warrant the performance and construction of the mast arms to meet the requirements of this specification and shall warrant all parts, components, and appurtenances against defects due to design, workmanship, or material developing within a period of five years after the mast arms have been delivered. This will be interpreted particularly to mean structural or mechanical failure of any element or weld, or failure of any portion of the painting system. The warranty must be furnished in writing guaranteeing material replacement including shipment, free of charge to the City. The Commissioner will be the sole judge in determining which replacements are to be made and the Commissioner's decision will be final.

STANDARDS

3. (a) Assembly. Each arm shall consist of a tubular tapered steel shaft, mounting brackets, an aluminum cap, and all mounting hardware.
- (b) Interchangeability. Members of each arm type must be mutually interchangeable for assembly, so that no reworking will be required to make any member fit properly in the place of any other similar member of any other similar arm.
- (c) Design. Each arm must meet the requirements as shown on Standard Drawing 870.

ARMS

4. (a) Arm Size. The outside diameters of the arm of each size shall be as listed in Standard Drawing 870.
- (b) Material. The arm must be fabricated from one length of No. 7 Standard gauge steel meeting the requirements of ASTM A606 for low alloy high strength coil steel, which, after fabrication, must possess an ultimate tensile strength of not less than 70,000 psi and a yield strength of not less than 60,000 psi, in accordance with ASTM A595, Grade C. Chemistry of the steel shall be such as to insure resistance to atmospheric corrosion superior to that of ordinary copper bearing steel. Material certification is required. Manufacturer's steel meeting the specified physical and chemical requirements, and approved by the Commissioner, will be accepted.

- (c) Fabrication. The arm must be fabricated with not more than one (1) longitudinal weld. The weld must be ground smooth so that it is virtually invisible. There must be no lateral welds in the arms other than where the arms are welded to the steel clamp. Each arm must be straight and centered on its longitudinal axis. Each arm must be formed on a mandrel and worked to form a round cross-section. The completed, unpainted arms shall have smooth external surfaces free from protuberances, dents, cracks or other imperfections marring their appearance.
- (d) Clamp. The arm clamp must be of low alloy, high strength steel as noted in Section 4 (b). The clamp must be constructed as shown on Standard Drawing 870.
- (e) Structural Requirements. The mast arm must be manufactured in accordance with AASTHO's 1994 version of the Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. The arm assembly must be designed to meet AASTHO's 1994 criteria for 80 MPH wind loading with a 30% gust factor. The arms shall be designed appropriately for traffic signal applications within the City of Chicago.

CAP

- 5. (a) Design. The arm cap shall be essentially conical with a globe-shaped upper-end and having a minimum wall thickness throughout of not less than 5/32 inches. The cone portion must meet the skirted portion of the arm in a smooth filet, the skirt must enclose the top 7/8" inches of the arm. Three stainless steel, or other similar approved material, set screws not less than 3/4 inches long must be equally spaced in tapped holes around the skirt and must hold the cap securely in place on the arm.
- (b) Material. The cap must be of aluminum alloy 356-F per ASTM B108. It shall have smooth surfaces, neat edges and corners and be free from fins, holes or other casting flaws.
- (c) Finish. Tops shall be painted as herein specified.

HARDWARE

- 6. All the hardware necessary to complete the assembly of the arm must be furnished. All hardware shall be stainless steel, or equal corrosion-resistant non-seizing metal, subject to approval.

WELDING

7. (a) General. Every welded joint shall be made in conformity with the proper interpretation of the standard welding symbols of the American Welding Society as indicated on the drawings; however, each bidder must submit with his proposal a drawing showing the sizes and types of welds, must state the type of electrode, and must describe the welding methods, he proposes to use in fabricating the arm.
- (b) Testing. All welds of the first three (3) arms of the first fifty (50) arms in every lot must be inspected for penetration and soundness of the welds by the magnetic particle inspection method or by radiography. Acceptance or rejection must be governed by the same conditions as in Section 9. If the magnetic inspection process is used, the dry method with the direct current shall be employed. All transverse welds must be magnetized by the "prod" (circular magnetization) method. Longitudinal welds may be magnetized by either circular or longitudinal magnetization.

PAINTING

8. (a) Oil and Grease Removal. All metal surfaces must be washed with an alkaline detergent to remove any oils or grease.
- (b) Metal Cleaning. All exterior metal surfaces must be cleaned by blasting with a combination of shot and grit to remove all dirt, mill scale, rust, corrosion, oxides and foreign matter and provide a "near white" surface in accordance with SSPC-SP 10.
- (c) Chemical Pretreatment. The cleaned metal surfaces must then be treated with a hot, pressurized iron phosphate wash and must be dried by convection heat.
- (d) Primer Coat. All exterior surfaces are to be coated with Tnemec 90-97 corrosion-inhibiting zinc-rich aromatic urethane to a minimum dry film thickness of 2.5 mils (.0025"). The aromatic urethane is to consist of a zinc dust content not less than 83% by weight in dried film. The coating must be airless-spray applied and moisture cured.
- (e) Finish Coat. All exterior surfaces are to be subsequently coated with Tnemec Endura-Shield II 1074 aliphatic acrylic polyurethane to a minimum dry film thickness of 3.0 mils (.003"). The coating must be airless-spray applied and cured in an oven by heating the steel substrate to between 150° Fahrenheit and 220° Fahrenheit.

- (f) Interior Coat. Interior surfaces are to be coated with red oxide rust inhibitive alkyd primer to a dry film thickness of 1.5 mils.
- (g) Durability. Both the exterior and interior coats must be capable of passing 1,000 hours of salt spray exposure as per ASTM B117 in a five percent (5%) Na Cl (by weight) solution at 95°F and 95% relative humidity without blistering. Before test, the panel must be scribed with an "X" down to bare metal.
- (h) Coating Measurement. Measurement of coating thickness must be done in accordance with SSPC-Pa 2-73T, "Measurement of Dry Paint Thickness with Magnetic Gauges," except that the lowest "single spot measurement" in an area of two square inches must not be less than 5.5 mils.
- (i) Color. Color must be gloss black unless noted otherwise in the order. A paint chip must be submitted for approval prior to fabrication.
- (j) Alternate Methods. Alternate coating methods may be reviewed and tested on a case by case basis. However, no coating method will be accepted unless the Commissioner judges such alternate to be equal to the coating herein specified.

ARM TEST

- 9. (a) General. All completed arms shall be available for testing for maximum deflection and set. Unless specifically authorized in writing, all tests must be made at the works of the manufacturer. A record of every test must be made and a certified copy of the test record must be submitted to the Engineer of Electricity before the arms are shipped.
- (b) Lot. Tests for deflection and set must be made upon the first three (3) arms in the first fifty (50) arms in the lot. An additional one (1) arm must be tested for each additional fifty (50) arms. If any of the arms in any lot fail to meet the test, an additional three (3) arms of the same lot must be tested. If any of these arms fail to meet the test requirements, the entire lot will be subject to rejection, except that the manufacturer may subject each arm in the lot to the test, and those which fulfill the requirement will be accepted. After testing, each weld must be inspected by the magnetic particle method to determine that the welds have not been affected.

- (c) Requirements. With arm rigidly anchored, a test load as indicated in the table in Standard Drawing 870 must be applied at a point approximately two feet (2'0") from the free end. The load must be applied at right angles to the center line of the arm and in the same vertical plane. The deflection must not be greater than that indicated. Within one (1) minute after the test load is released, measurement must be made of the set taken by the arm. The deflection measurement device must be reset to zero and the test load must be reapplied. The deflection must not change from the deflection noted in the first test by more than $\pm 5\%$. No measurable set must be noted within one (1) minute after test load is released.

PACKAGING

10. (a) General. The arms shall be shipped in twelve (12) arm bundles. Each arm must be individually wrapped so that the arm can be bundled for shipping and unbundled for delivery to the job site without damaging the arm or its finish.
- (b) Bundles. The bundles shall consist of twelve (12) arms laid base to top to form an approximately rectangular cylinder. Materials such as lumber (2" x 4" min.), non-marring banding, and other appropriate bundling materials must be used to make a rigid, long lasting, bundle capable of being handled, shipped and stored without shifting of contents or breaking, subject to approval. Any bundles, in which either arms or packaging is received broken, damaged or with contents shifted, will not be accepted and it will be the responsibility of the supplier to return the bundle to its original destination at no cost to the City of Chicago. The bundles should be capable of being stacked two (2) high without breaking, or shifting of the contents. Each bundle must be capable of being lifted by a fork lift truck or crane and the bundles must be shipped on a flatbed truck to facilitate unloading. Each arm wrapping must be clearly labeled indicating the mast size, i.e. 30' SIGNAL MAST ARM.
- (c) Hardware. The hardware must be shipped with each bundle and packaged in twelve (12) sets of four (4) each. The package shall be placed in a prominent position to facilitate accessibility, and must be attached to, or within, the bundle in such a manner as to assure safe delivery. Payment will be withheld for any bundle delivered without the accompanying hardware. Arm caps must be attached at the manufacturer's facilities, or be packed separately in a manner similar to the other hardware, and the same payment conditions will prevail. Cracked, broken or chipped parts will be considered as an incomplete delivery as regards payment.
- (d) Delivery. All mast arms will be delivered to the Division of Electrical Operations storage yard at 4101 South Cicero Avenue in Chicago, or to another location within the City as indicated on the order.

**ELECTRICAL SPECIFICATION 1457
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED AUGUST 3, 2006**

**CABLE: SERVICE ENTRANCE,
THREE INSULATED CONDUCTORS IN ONE OVERALL JACKET,
600 VOLT**

SUBJECT

1. This specification states the requirements for a three conductor (two power conductors and one neutral conductor) Ethylene Propylene Rubber (EPR) insulated, chlorosulfonated polyethylene (CSPE) or polyvinyl chloride (PVC) jacketed cable for installation on Commonwealth Edison service poles for the purpose of providing secondary power feeds from Commonwealth Edison to a City disconnect mounted on the pole for street lighting or traffic signal circuits.

GENERAL

2. (a) Specifications. The cable shall conform in detail to the requirements herein stated, and to the applicable portions of the specifications and methods of test of the following agencies:
 - (1) ICEA Specification S-95-658
 - (2) IEEE Standard 383
 - (3) ASTM Standard E-662-79
 - (4) ASTM Standard D-470-81
 - (5) U.L. 44
 - (6) U.L. 854
- (b) Acceptance. Cable not conforming to this specification will not be accepted.
- (c) Sample. A three (3) foot sample of the cable intended to be provided under this contract must be submitted to the Engineer of Electricity within fifteen (15) business days after receipt of such a request from the Chief Procurement Officer.

- (d) Warranty. The manufacturer shall warranty the cable to be first class material throughout. If the cable is installed within one year of the date of shipment, the manufacturer must replace any cable failing during normal and proper use within two years of installation. The cable length to be replaced will be the entire unspliced length where the fault has been located. The Commissioner will be the sole judge in determining if a cable has failed and should be replaced. All replacements under this warranty must be made free of charge F.O.B. delivery point of the original contract

CABLE

3. (a) Construction. The cable must consist of three (3) conductors separately insulated and color coded. Suitable fillers must be used to produce essentially a round cross section in the completed cable. The insulated conductors must be cabled with a suitable left hand lay in conformance with the latest revision of ICEA S-95-658. A binder tape must be used over the cabled conductor assembly and a jacket applied overall.
- (b) Sealing. The ends of each length of cable shall be sealed against the entrance of moisture.
- (c) Marking. The color of the neutral conductor must be white; that of the phase conductors must be black and red, respectively. The jacket must be black.
- (d) Each conductor shall consist of a round copper wire with a tight fitting, free stripping, concentric layer of Ethylene Propylene insulation. The cable must be rated for continuous duty at 90°C operating temperature, wet or dry, 130°C emergency overload temperature and 250°C short circuit temperature.

CONDUCTOR

4. (a) Material. The conductor shall either be soft or annealed round copper wire, tin coated.
- (b) Specifications. The conductor must meet the requirements of ASTM B3, and B8 for stranded Class B copper.
- (c) Size. The conductor size shall be as stated in the proposal or on the plans.

INSULATION

5. (a) Type. The insulation must be Ethylene Propylene compound meeting the physical and electrical requirements specified herein.
- (b) Thickness. The insulation must be circular in cross-section, concentric to the conductor, and must have an average thickness not less than 30 mils (.030") for #14 AWG, 55 mils (.055") for #4 AWG, 65 mils (.065") for #2 AWG, 80 mils (.080") for #1/0 AWG, 80 mils (.080") for #2/0 AWG ,and a spot thickness not less than ninety percent (90%) of the average thickness.
- (c) Initial Physical Requirements:
- | | |
|-----------------------------------|------|
| (1) Tensile Strength, min., psi. | 1200 |
| (2) Elongation at Rupture, min. % | 250 |
- (d) Air Oven Exposure Test. After conditioning in an air oven at $121 \pm 1^{\circ}\text{C}$ for 168 hours using methods of test described in ASTM-D 573:
- | | |
|--|----|
| (1) Tensile strength, min% of unaged value | 75 |
| (2) Elongation, min % of unaged value at rupture | 75 |
- (e) Mechanical Water Absorption:
- (1) Gravimetric Method: After 168 hours in water at $70 \pm 1^{\circ}\text{C}$:
- | | |
|---|-----|
| Water absorption, maximum
(Mg. per sq. in) | 5.0 |
|---|-----|
- (f) Cold Bend Test Requirements. The completed cable must pass the "Cold-Bend, Long-Time Voltage Test on Short Specimens" of ASTM D-470 except that the test temperature must be minus (-) 25°C .
- (g) Electrical Requirements.
- (1) Voltage Test. The completed cable must meet an A.C. and D.C. voltage test in accordance with ASTM- D-470 and D-2655.
- (2) Insulation Resistance. The completed cable must have an insulation resistance constant of not less than 20,000 when tested in accordance with methods shown in ASTM D-470.

JACKET

6. (a) Type. The jacket shall be either a chlorosulfonated polyethylene (CSPE) or a polyvinylchloride (PVC) compound meeting the physical and electrical requirements specified herein. CSPE must meet the environmental requirements of CFR Title 40, Part 261 for leachable lead content.
- (b) Thickness. The jacket must be circular in cross-section, concentric with the insulation, must have an average thickness not less than 45 mils (.045") for #14 AWG, 80 mils (.080") for #2 and #4 AWG, and not less than 95 mils (.095") for #1/0 and #2/0 AWG, and a spot thickness not less than ninety percent (90%) of the average thickness.
- (c) Initial Physical Requirements:
- (1) Tensile strength minimum PSI..... 1800
 - (2) Elongation at rupture, minimum percent 300
- (d) Air Oven Exposure Test. After conditioning in an air oven at $121 \pm 1^{\circ}\text{C}$ for 168 hours:
- (1) Tensile strength, minimum percent of unaged value 75
 - (2) Elongation at rupture, minimum percent of unaged value 60
- (e) Mechanical Water Absorbption. After 168 hours at $70 \pm 1^{\circ}\text{C}$:
- (1) Milligrams per square inch, maximum 20

TESTING

7. (a) General. Tests shall be performed on insulation, jacket and completed cables in accordance with the applicable standards as listed in these specifications. Included in these tests will be a 70,000 BTU per hour flame test in accordance with IEEE 383. Where standards are at variance with each other or with other portions of this specification, the most stringent requirements, as determined by an engineer from the Division of Engineering, will apply. All tests shall be conducted on cable produced for this order.

- (b) Number of Tests. Insulation and jacket tests shall be conducted on samples taken every 5,000 feet or fraction thereof of each conductor size. In no case must less than two (2) samples be taken. Approximately five percent (5%) of the cable must be tested. Where the cable fails to conform to any of the tests specified herein, samples must be taken from each reel and must successfully conform to all tests specified herein. Reels from which samples fail to conform, will be rejected.
- (c) Test Reports. No cable may be shipped until certified copies of all factory tests have been reviewed and approved by the engineer.

PACKAGING

- 8. (a) Cable Marking. The cable must be identified by a permanently inscribed legend in white lettering as follows:

3/C - No. (conductor size)AWG-600V-90°C-EPR/CSPE or EPR/PVC-
manufacturer's name- month/year of manufacture

The legend must be repeated at approximately eighteen (18) inch intervals on the outside surface of the cable parallel to the longitudinal axis of the conductor.

- (b) Reels. The completed cable shall be delivered on sound substantial, non-returnable reels. Both ends of each length of cable must be properly sealed against the entrance of moisture and other foreign matter by the use of clamp-on cable caps. The ends must be securely fastened so as not to become loose in transit. Before shipment, all reels must be wrapped with cardboard or other approved wrapping.
- (c) Footage. Each reel must contain 1,000 foot of cable for either #4 AWG or #2 AWG and 500 feet of cable for #1/0 AWG or #2/0 AWG. A tolerance limit of plus or minus ten percent ($\pm 10\%$) shall be adhered to.
- (d) Reel Marking. A metal tag must be securely attached to each reel indicating the reel number, contract number, date of shipment, gross and tare weights, description of the cable and the total footage. Directions for unrolling the cable must be placed on the reel with an approved permanent marking material such as oil-based paint or a securely attached metal tag.

TABLE 1 - THREE CONDUCTOR SERVICE ENTRANCE CABLE

Size (AWG)	Overall Diameter (mils)	No. Of Strands	Test Volts (KV)	Footage per Reel	Insulation (mils)	Jacket (mils)
4	950	7	4.5	1000	55	80
2	1100	7	4.5	1000	65	80
1/0	1400	19	5.5	500	80	95
2/0	1800	19	5.5	500	80	95

**ELECTRICAL SPECIFICATION 1458
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JULY 10, 2006**

**ELECTRICAL MANHOLE FRAMES AND COVERS
24 INCH AND 30 INCH DIAMETER**

SCOPE

1. This specification describes the requirements for both 24 inch and 30 inch round frames and covers. These frames and covers will be used for electrical manholes and handholes and will provide access to the interior of the manholes and handholes. The 24 inch frames and covers will be used in parkway and sidewalk areas. The 30 inch frames and covers will be used in streets and in driveways and will provide sufficient strength to withstand normal traffic conditions.

GENERAL REQUIREMENTS

2. (a) Conformance. The manhole frames and covers shall conform with every detail of the requirements herein stated and to the specifications and methods of test of the American Society for Testing and Materials cited by ASTM Designation Number in which the most recently published revision will govern.
- (b) Acceptance. Frames and covers not conforming to this specification will not be accepted. The Commissioner of Transportation will have the final say as to whether or not the frames and covers meet specifications.
- (c) Drawings. The drawings mentioned herein are drawings of the Department of Transportation, Division of Engineering, and must be interpreted as part of these specifications.
- (d) Sample. Upon request, one complete manhole frame and cover of the manufacture intended to be furnished must be submitted within fifteen (15) business days after receipt of such a request from the Chief Procurement Officer. The samples must be delivered to the Division of Electrical Operations, 4101 South Cicero Avenue, Chicago, Illinois.

- (e) Warranty. The manufacturer shall warrant that the frames and covers meet the specifications and warrant the frames and covers for a period of one (1) year from the date of delivery against defects which may occur during that period from normal and customary use. Any frame or cover which fails during this period must be replaced by the manufacturer at no cost to the City.

DESIGN

- 3. (a) The frames and covers shall each conform in detail to the designs shown on Drawings 872, 874 and 10927.
- (b) Each frame and cover shall weigh approximately as shown on the drawings.
- (c) Machining. The bearing surfaces of both the cover and the frame shall be machine finished as indicated on the drawings.
- (d) Workmanship. The frames and covers must be mutually interchangeable size for size, so that each lid will fit every frame neatly without jamming and with only such clearance as the drawings indicate. In addition, 24" & 30" covers must fit existing 24" & 30" frames, as shown on drawings 872, 874 and 10927. The castings shall be neat, true to pattern and free from cracks and casting flaws. No welding of defective castings will be permitted nor must the castings be painted.
- (e) Material. The frames and covers must be made of Class 30 Cast Iron described in the specifications for Gray Iron Castings of ASTM A48. No plugging of defective castings will be permitted.

TESTS

- 4. (a) Test bars of the metal used for the castings shall be made and tested for tensile and transverse strength in accordance with ASTM A48. The metal must be tested at the works of the manufacturer. The manufacturer must furnish a certified copy of all test data sheets to the City prior to delivery of the castings. Frames and covers shall each be considered a separate casting for determining the requirement of testing.

**ELECTRICAL SPECIFICATION 1462
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED AUGUST 3, 2006**

**RIGID STEEL CONDUIT
(HOT DIPPED GALVANIZED)**

SCOPE

1. This specification describes rigid steel conduit, zinc coated. This specification also describes rigid steel conduit that is both zinc and PVC coated. The conduit will be used underground or on structure as a raceway for electrical cables.

GENERAL REQUIREMENTS

2.
 - (a) Rigid steel conduit must be zinc coated by the hot-dip process. Conduit must be furnished in 10 foot lengths, threaded on each end and with one coupling attached to one end and a protective cap at the other end.
 - (b) The conduit shall be manufactured according to Underwriters Laboratories Standard U.L. - 6 and must meet ANSI Standard C 80.1 and the requirements of NEC Article 344. In addition, conduit must be recognized as an equipment grounding conductor as per NEC Article 250.118(2). There will be no exceptions to meeting these standards.
 - (c) Acceptance. Conduit not conforming to this specification will be rejected. The Commissioner will be the final judge in determining if the conduit meets the specification.
 - (d) Sample. If requested by the Chief Procurement Officer, a sample of conduit must be submitted to the Engineer of Electricity within fifteen (15) business days of receipt of such a request.
 - (e) Warranty. The manufacturer shall warrant the construction and performance of the conduit to meet the requirements of this specification and shall warrant all parts and components against defects due to design, workmanship, or material developing within a period of one (1) year after the conduit has been delivered.

STEEL

3. Conduit shall be formed from steel suitable for use as an electrical raceway. It shall be structurally sound so that it will hang straight and true when supported by hangers in accordance with Chicago electrical code requirements and shall be capable of being field bent without deformation of the walls.

Conduit shall have a circular cross section sufficiently accurate to permit the cutting of threads in accordance with Table 2 and shall provide a uniform wall thickness throughout. All surfaces shall be smooth and free of injurious defects. The dimensions and weights of rigid steel conduit must be in accordance with Table 1.

THREADING AND CHAMFERING

4. Each length of conduit, and each nipple, elbow and bend must be threaded on both ends, and each end must be chamfered to remove burrs and sharp edges.

The number of threads per inch, and the length of the threaded portion at each end of each length of conduit, nipple and elbow must be as indicated in Table 2. The perfect thread must be tapered for its entire length, and the taper must be 3/4 inch per foot.

ZINC COATING

5. After all cutting, threading, and chamfering all conduit surfaces shall be thoroughly cleaned before application of zinc. The cleaning process shall leave the interior and exterior surfaces of the conduit in such a condition that the zinc will be firmly adherent and smooth.

The conduit must be hot dipped galvanized both inside and out to provide approximately two (2) ounces of zinc per square foot. This is equivalent to 3.4 mils of zinc coating. An additional interior coating to aid in the installation of wires is required.

COUPLINGS

6. (a) The outside surface of couplings shall be protected by means of a zinc coating. The zinc content of the coating on the outside surface must be equivalent to a minimum thickness of 3.4 mils.
- (b) Couplings shall be so made that all threads will be covered when the coupling is pulled tight on standard conduit threads.
- (c) Both ends of the coupling must be chamfered to prevent damage to the starting threads.
- (d) The outside diameter, length and weight of coupling must be as indicated in Table 3.
- (e) Couplings must be straight tapped, except that the 2 1/2 inch and larger sizes may be taper-tapped.

PVC COATED (WHEN SPECIFIED)

7. (a) Only hot dipped galvanized conduit, couplings, and fittings may be polyvinylchloride (PVC) coated.
- (b) All conduit, couplings, and fittings must be cleaned before being coated.
- (c) All conduit, couplings, and fittings must have a PVC coating applied to the exterior by dipping in liquid plastisol. The coating thickness must be a nominal 40 mils.
- (d) All coated conduit, couplings, and fittings must conform to the requirements of NEMA Standard RN1- Section 3 , "External Coatings". The latest revision will apply.

PACKING AND IDENTIFICATION

8. The pipe shall be delivered in bundles. Each length of conduit must be marked with the manufacturer's name or trademark. Securely attached to each bundle at two (2) locations on the bundle must be a weather resistant tag containing the following information:
- a. conduit size
 - b. footage of bundle
 - c. gross weight of bundle

Precaution will be taken by the contractor in handling during shipment or delivery of conduit, and any conduit found to be damaged will not be accepted.

TEST AND INSPECTION

9. Galvanized rigid conduit must be capable of being bent cold into a quarter of a circle around a mandrel, the radius of which is four times the nominal size of the conduit, without developing cracks at any portion and without opening the weld.

The protective coatings used on the outside and inside surfaces of rigid steel conduit must be sufficiently elastic to prevent their cracking or flaking off when a finished sample of 2 inch conduit is tested within one year after the time of manufacture, by bending it into a half of a circle around a mandrel, the radius of which is 3 1/2 inches.

Tests on sizes other than 1/2 inch may be conducted within one year after the time of manufacture. If such tests are conducted, the conduit must be bent into a quarter of a circle around a mandrel, the radius of which is six times the nominal size of the conduit.

One of the following three test methods shall be employed for measuring the thickness or extent of the external zinc coating on conduit:

- (a) Magnetic test.
- (b) Dropping test.
- (c) Preece test (Material which will withstand four 1-minute immersions will be considered as meeting requirements as follows; the zinc content of the coating on the outside surface must be equivalent to a minimum thickness of 3.4 mils).

All tests and inspections must be made at the place of manufacture prior to shipment unless otherwise specified, and shall be so conducted as not to interfere with normal manufacturing processes.

Each length of conduit shall be examined visually both on the outside and inside to determine if the product is free from slivers, burrs, scale or other similar injurious defects (or a combination thereof), and if coverage of the coating is complete.

If any samples of rigid steel conduit tested as prescribed in this specification should fail, two additional samples must be tested, both of which must comply with the requirements of the specification.

All pipe which may develop any defect under tests, or which may before testing or on delivery be found defective, or not in accordance with these specifications, must be removed by the Contractor at his own expense; and such pipe so removed by the Contractor must be replaced by him within ten (10) days of such rejection with other pipe which will conform to these specifications.

TABLE 1

Design Dimension and Weights of Rigid Steel Conduit

Nominal or Size of Conduit	Inside Diameter	Outside Diameter	Wall Thickness	Length Without Coupling of Ten	Minimum Weight Trade Unit Lengthw/cou plings
(Inches)	(Inches)	(Inches)	(Inches)	(Feet/Inches)	(Pounds)
1/2	0.622	0.840	0.109	9-11 1/4	79.00
3/4	0.824	1.050	0.113	9-11 1/4	105.0
1	1.049	1.315	0.133	9-11	153.0
1 1/4	1.380	1.660	0.140	9-11	201.0
1 1/2	1.610	1.900	0.145	9-11	249.0
2	2.067	2.375	0.154	9-11	334.0
2 1/2	2.469	2.875	0.203	9-10 1/2	527.0
3	3.068	3.500	0.216	9-10 1/2	690.0
3 1/2	3.548	4.000	0.226	9-10 1/4	831.0
4	4.026	4.500	0.237	9-10 1/4	982.0

NOTE: The applicable tolerances are:

Length: + 1/4 inch (without coupling)

Outside diameter: + 1/64 inch or -1/32 inch for the 1 1/2 inch and smaller sizes,
 ± 1 % for the 2 inch and larger sizes.

Wall thickness: - 12 1/2 %

TABLE 2

Dimensions of Threads

Nominal or Trade Size of Conduit (Inches)	Threads per Inch	Pitch Diameter at end of Thread (Inches) Tapered 3/4 Inch per foot	Length of Thread (Inches)	
			Effective L2	Overall L4
1/2	14	0.7584	0.53	0.78
3/4	14	0.9677	0.55	0.79
1	11 1/2	1.2136	0.68	0.98
1 1/4	11 1/2	1.5571	0.71	1.01
1 1/2	11 1/2	1.7961	0.72	1.03
2	11 1/2	2.2690	0.76	1.06
2 1/2	8	2.7195	1.14	1.57
3	8	3.3406	1.20	1.63
3 1/2	8	3.8375	1.25	1.68
4	8	4.3344	1.30	1.73

NOTE: The applicable tolerances are:

Threaded Length (L4 Col 5): Plus or minus one thread

Pitch Diameter (Col 3): Plus or minus one turn is the maximum variation permitted from the gaging face of the working thread gages. This is equivalent to plus or minus one and one half turns from basic dimensions, since a variation of plus or minus one half turn from basic dimensions is permitted in working gages.

TABLE 3

Designed Dimensions and Weights of Couplings

Nominal or Trade Size of Conduit <u>(INCHES)</u>	Outside Diameter <u>(INCHES)</u>	Minimum Length <u>(INCHES)</u>	Minimum Weight <u>(POUNDS)</u>
1/2	1.010	1-9/16	0.115
3/4	1.250	1-5/8	0.170
1	1.525	2	0.300
1 1/4	1.869	2-1/16	0.370
1 1/2	2.155	2-1/16	0.515
2	2.650	2 1/8	0.671
2 1/2	3.250	3-1/8	1.675
3	3.870	3-1/4	2.085
3 1/2	4.500	3-3/8	2.400
4	4.875	3-1/2	2.839

**ELECTRICAL SPECIFICATION 1463
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JUNE 22, 2001**

**TRAFFIC SIGNAL MOUNTING BRACKETS FOR
MONOTUBE ARMS**

SUBJECT

1. This specification states the requirements for mounting brackets which will be used to secure traffic signals and illuminated signs to steel monotube mast arms.

GENERAL

2. (a) Specifications. The mounting brackets shall conform in detail to the requirements herein stated and to the specifications and methods of test of the American Society for Testing and Materials cited by ASTM Designation number of which the most recently published revision will govern.
- (b) Acceptance. Mounting brackets not conforming to these specifications will not be accepted.
- (c) Sample. If requested by the Chief Procurement Officer, one complete mounting bracket must be submitted within fifteen (15) business days upon receipt of such a request. It must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (d) Experience. The manufacturer shall demonstrate a knowledge of past production of the brackets herein described, as demonstrated by a submittal list of comparable projects.
- (e) Warranty. Bracket must have a minimum three (3) year warranty. The warranty must cover the material and workmanship. Any structural flaws or inability to maintain alignment will be deemed a failure and result in the warranty being invoked. The manufacturer will supply a new bracket for each failed bracket, at no cost to the City.

DESIGN

3. (a) General. The mounting bracket shall be designed such that no portion of the bracket is put into tension when it is attached to the mast arm with banding. The signal support tube will be attached to the bracket using compression type attachments. All materials must be corrosion resistant and designed to be structurally sound. The signal support tube will be a slotted aluminum pipe of sufficient length to hold either a 3, 4, or 5 section signal head, or an illuminated sign. The slot must have a neoprene gasket to protect the cable. There must also be top and bottom brackets that hold the signal head assembly at each end to the tube. The bottom bracket will also be used as a cable runway.
- (b) Hardware. All components of the mounting brackets must be held firmly in place with stainless steel hardware.
- (c) Adjustments. Bracket shall allow for mounting and adjustment of signal faces in any direction desired on a fixed mast arm. Adjustments shall be made using standard hand tools. Neither mounting nor adjusting the bracket should require the use of a torque wrench.
- (d) Signal Mounting. Mounting hardware shall be available for use with standard two, three and five signal head configurations; for use with optically programmed signal heads; and with signs.
- (e) Wiring. Bracket design shall allow for ease of installation of components and wiring. All wiring troughs and nipples must provide smooth, burr-free surfaces and adequate space for facile movement of nominal 2" diameter cable between the mast arm and the signal face.
- (f) Banding. Where banding is used to attach the mounting bracket to the mast arm, the banding must be 3/4" x 42" stainless steel.
- (g) Castings. Where castings are used for the brackets, they shall be smooth and free of defects.

TESTING

4. (a) General. One Percent (1%) of the traffic signal mounting brackets in each order shall be tested for rigidity and structural integrity.
- (b) Re-testing. If any mounting bracket fails any portion of the test, an additional three percent (3%) of the brackets must be tested. If an additional bracket fails, the entire lot will be rejected.
- (c) Tests.
1. With five (5), twelve inch (12") signal head sections attached to the bracket, the assembly shall be mounted to a suitable and proper supporting structure.
 2. Using a calibrated dynamometer, a one hundred pound force must be applied for sixty seconds at the center of the bracket in the horizontal plane. At the completion of the test, there must be no movement of the assembly or deterioration of the bracket or appurtenant hardware.
 3. Using a calibrated dynamometer, a one hundred pound force must be applied to the top signal head section for sixty seconds in a direction which will pull the head away from the mounting post in the mounting post plane. During this time period, the mounting bracket castings must be struck ten times with an eight ounce flat head hammer at the point(s) which appear to be most vulnerable to stress. At the completion of the test, no movement of the assembly must have been observed and there must be no cracking of the castings or deterioration of the appurtenant hardware.
 4. The above test must be repeated except that the force must be applied in a plane which is perpendicular to the mounting post plane.

**ELECTRICAL SPECIFICATION 1465
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JULY 12, 2006**

GROUND RODS

SUBJECT

1. This specification states requirements for ground rods and clamps to be used for ground electrodes in street lighting, traffic signal, and miscellaneous electrical circuits.

GENERAL

2. (a) Ground rods must be copper clad, steel rods suitable for driving into the ground without deformation of the rod or scoring, separation or other deterioration of the copper cladding.
- (b) Sample. If requested by the Chief Procurement Officer, the contractor must furnish one sample of the ground rod proposed to be furnished within fifteen (15) business days from receipt of such request. The sample ground rod must be delivered to the Division of Electrical Operations, 2451 S. Ashland Avenue, Chicago, Illinois 60608.
- (c) Warranty. The manufacturer shall warrant every ground rod against defects due to design, workmanship, or material developing within a period of one (1) year after the ground rod has been accepted. Any ground rod which fails during this period must be replaced by the contractor without expense to the City. The Commissioner of Transportation or his duly authorized representative will be the sole judge in determining which replacements are to be made.

- (d) The Commissioner will be the sole judge in determining whether the submitted ground rods meet the requirements of this specification. Ground rods not accepted must be removed at the sole expense of the contractor.

DESIGN

- 3. (a) The ground rods and couplings must meet the latest requirements of (National Electrical Manufacturer's Association) NEMA Standard GR-1, for copper bonded ground rod electrodes and couplings. The ground rods must also meet the requirements of (Underwriter's Laboratories) UL 467.
- (b) Ground rods shall be made of steel core suitable for driving into the earth without deformation.
- (c) A uniform covering of electrolytic copper, 10 mils in thickness, shall be metallically bonded to the steel core to provide a corrosion resistant, inseparable bond between the steel core and the copper overlay.
- (d) The finished rod must be of uniform cross-section; straight, and free of nicks, cuts or protuberances.
- (e) The rod must be pointed at one end and chamfered at the other.
- (f) All ground rods must be three-quarter inches (3/4") in diameter. The length shall be as specified in the order or in the plans. The length and diameter of the rod and the manufacturer must be clearly and permanently marked near the top of the rod (chamfered end).
- (g) All ground rods must have a ground clamp capable of accommodating a No. 6 AWG Copper Wire.

PACKING

4. (a) Ground rods must be packed in bundles with reinforced tape or plastic banding that will not damage the rods. Small bundles may then be bound in larger bundles held together with steel banding.
- (b) Ground clamps must be packed in a suitable carton. The carton must be labeled to indicate the contents.

**SPECIFICATION 1467
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
MAY 12, 1993**

ROD: ANCHOR, STEEL, WITH HARDWARE

SUBJECT

1. This specification states the requirements for steel anchor rods with hardware for street light pole foundations.

GENERAL

2. (a) Specifications. The anchor rods shall conform in detail to the requirements herein stated, and to the specifications of the American Society for Testing and Materials cited by ASTM Designation Number, of which the most recently published revision will govern.
- (b) Drawing. The drawings mentioned herein are issued by the Department of Transportation, Division of Engineering, and are an integral part of this specification.

ANCHOR ROD

3. (a) Fabrication. Each anchor rod must be fabricated in conformity with City of Chicago drawings numbered 806, 811, 830 and 844.
- (b) Material. The rods must be fabricated from cold rolled carbon steel bar meeting the requirements of ASTM Specification A-36, except that the Specification must be modified to provide a minimum yield point of 55,000 psi (379 MPa).
- (c) Thread. The straight end of each rod must be threaded as shown on City of Chicago drawing for that size rod, and must be American Standard, National Coarse.

HARDWARE

4. Hardware furnished with the anchor rod shall be as shown on the applicable drawing. It must include two (2) hexagonal nuts, American Standard Regular, two (2) flat washers, type B, series W, and one (1) lock washer, steel, helical spring. The nuts must have a Class 2 or 3 fit.

FINISH

5. (a) Galvanizing. The threaded end of each rod must be hot dipped galvanized for the distance shown on the applicable drawing. The thickness of the galvanized coating must not be less than 0.0021 inches. Each hexagonal nut and washer must be galvanized to the minimum thickness required by ASTM A-153, Class C, or ASTM B-454, Class 50. After galvanization, each anchor rod and nut must have a mating fit equivalent to the American Standard Class 2 or 3 fit for nuts and bolts.
- (b) Rust Inhibitor. With the hardware in place on the end of the bolt, the galvanized portion of the bolt must be coated with heavy No-Ox-Id or equal rust inhibiting greasy compound.

TESTS

6. At the discretion of the Commissioner, anchor rods and hardware furnished under this specification will be subject to testing to determine compliance with the materials physical requirements.

INSPECTION

7. Final inspection must be made at point of delivery. Any anchor rods and hardware rejected must be removed by the Contractor at his sole expense.

**ELECTRICAL SPECIFICATION 1475
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED SEPTEMBER 26, 2006**

CORD: TRAFFIC SIGNAL, EIGHT CONDUCTOR NO. 16 AWG, 600 VOLT

SUBJECT

1. This specification states the requirements for an eight (8) conductor number 16 AWG, electrical cable, to be installed in poles and conduit and used to electrically energize traffic signal faces at street intersections within the City of Chicago. The cable shall be flame retardant, have low acid gas content, good resistance to oil, moisture and mechanical abuse, and exhibit excellent heat aging and electrical characteristics.

GENERAL

2. (a) Specifications. The cable shall conform in detail to the requirements herein stated, and to the specifications and methods of test of the American Society for Testing and Materials cited by ASTM Designation Number, the Underwriters Laboratories, Inc. Standard or Style number and any other recognized standardization group's specifications referred to by the appropriate designation, of which the most recently published revision will govern.
- (b) Acceptance. Cable not conforming to this specification will not be accepted.
- (c) Warranty. The manufacturer shall warrant the cable to be first class material throughout. In addition to any other claims against them, if the cable is installed within six months of date of shipment, the manufacturer must replace any cable failing during normal and proper use within two years of date of installation. All replacements under this warranty must be made free of charge F.O.B. delivery point of the original contract.
- (d) Sample. If requested by the Chief Procurement Officer, a three (3) foot sample of the cable intended to be provided under this specification must be submitted to the attention of the Engineer of Electricity within fifteen (15) business days after receipt of such request.

CABLE

3. (a) Construction. This cable shall consist of stranded, coated, conductors each concentrically encased with a "free stripping," ethylene propylene rubber insulation. Suitable fillers shall be used to produce an essentially round cross-section. The insulated conductors and the fillers must be cabled with a suitable left-hand lay as close together as is consistent with forming a core of minimum diameter. A Mylar tape must be wrapped over the conductor assembly, and a jacket applied overall.
- (b) Outer Diameter. The maximum allowable outer diameter must be one-half (0.50) inch.
- (c) Sealing. Both ends of each length of cable must be thoroughly sealed to prevent the entrance of moisture or other foreign matter.

MARKING

4. (a) Conductors. Identification must be provided by colors in accordance with I.M.S.A. Standards.
- (b) Jacket. The outer jacket must be marked as follows: "8/C 16 AWG 600V 90°C LSZH, name of manufacturer and date of manufacture. The height of letters must not be less than 1/8 inch in height and the message must repeat at approximately two (2) foot intervals. A sequential footage marking must be located on the opposite side of the jacket. All marking must be perfectly legible with permanent white ink.

CONDUCTOR

5. (a) Material. Round, Soft or annealed, stranded copper wire in accordance with ASTM B-3 and B-8, and coated in accordance with ASTM B33 (tin coated) , must be furnished.
- (b) Size. The stranded conductor must consist of stranded wires twisted with an appropriate lay to form a No. 16 AWG conductor with an approximate diameter of 0.048 inches.

INSULATION

6. (a) Type. The insulation must be an easily strippable low smoke zero halogen (LSZH) thermosetting polyolefin compound or ethylene propylene rubber (EPR), or equal meeting or exceeding the requirements of ICEA S-95-658 and the additional requirements of this specification.
- (b) Rating. The insulation must be rated for continuous duty at 90°C in accordance with U.L. AWM Style 3400.
- (c) Thickness. The insulated conductor must be circular in cross-section, concentric to the conductor, with a nominal insulation thickness of 0.031 inches (2/64") and a minimum spot thickness of 90% of the nominal thickness.
- (d) Initial Physical Requirements:
- | | |
|----------------------------------|-------|
| 1. Tensile strength, min., PSI | 1,600 |
| 2. Elongation at rupture, min. % | 250 |
- (e) Air Oven Exposure Test. After conditioning in an air oven at 158 ± 1°C for 168 hours using methods of test described in ASTM-D 573:
- | | |
|--|-----|
| Tensile strength, minimum percent of unaged value | .85 |
| Elongation at rupture, minimum percent of unaged value | .65 |
- (f) Mechanical Water Absorption:
1. Gravimetric Method. After 168 hours in water at 70± 1°C:
- | | |
|---|------|
| Water absorption, maximum, milligrams per square inch . . . | .5.0 |
|---|------|
- (g) Cold Bend Test Requirements. The completed cable must pass the "Cold-Bend," Long-Time Voltage Test on Short Specimens of ASTM D-470 except that the test temperature must be minus (-) 25°C.
- (h) Electrical Requirements:
1. Voltage Test. The completed cable must meet an A.C. and D.C. voltage test in accordance with ASTM D-470 and D-2655.

2. Insulation Resistance. The completed cable must have an insulation resistance constant of not less than 20,000 when tested in accordance with methods shown in ASTM D-470.
- (i) Flexibility Tests. A sample length of insulated conductor must be formed in a loose coil, placed in a circulating air oven, and aged for 168 hours at $158^{\circ} \text{C} \pm 1^{\circ}\text{C}$. The sample must then be allowed to cool to room temperature for one (1) hour and tightly wrapped around a 3X metal mandrel. The sample must show no cracks and must pass the same voltage test specified for the "Cold-Bend Test."

JACKET

7. (a) Type. The jacket must be a thermosetting low smoke zero halogen (LSZH) polyolefin compound or chlorinated polyethylene (CPE), or equal meeting the physical and electrical requirements specified herein.
- (b) Rating. The jacket must be rated for continuous duty at 90°C .
- (c) Thickness. The jacket must be circular in cross-section, concentric with the insulation, must have an average thickness not less than 45 mils and a spot thickness not less than ninety percent (90%) of the average thickness.
- (d) Initial Physical Requirements:

1.	Tensile strength minimum PSI	1800
2.	Elongation at rupture, minimum percent	300
- (e) Air Oven Exposure Test. After conditioning in an air oven at $121 \pm 1^{\circ}\text{C}$ for 168 hours for LSZH or $136 \pm 1^{\circ}\text{C}$ for CPE:

1.	Tensile strength, minimum percent of unused value	75
2.	Elongation at rupture, minimum percent of unaged valued	55
- (f) Mechanical Water Absorption. After 168 hours at $70 \pm 1^{\circ} \text{C}$:

1.	Milligrams per square inch, maximum	20
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TESTING

8. (a) General. Tests shall be performed on insulation, jacket and completed cables in accordance with applicable standards as listed in this specification. Where standards are at variance with each other or with other portions of this specification, the most stringent requirements, as determined by the Engineer of Electricity will apply.

All tests must be conducted on cable produced for this order. Where cable insulation and/or jacket thickness preclude obtaining samples of sufficient size for testing, special arrangements must be made with the engineer to obtain samples of unprocessed materials directly from the extrusion feed bins which will be separately processed and prepared for tests.

- (b) Number of Tests. Insulation and jacket tests must be conducted on samples taken every 25,000 feet or fraction thereof of each conductor size. In no case must samples be taken closer than 15,000 feet apart.
- (c) Test Reports. No cable shall be shipped until certified copies of all factory tests have been reviewed and approved by the engineer.
- (d) Acceptance. Samples shall be taken from each reel and must successfully conform to all tests specified herein. Reels from which samples fail to conform, will be rejected.

PACKAGING

9. (a) Reels. The completed cord shall be delivered on sound, substantial reels. The ends of the cable must be securely fastened so that they will not become loose during shipment and handling.
- (b) Footage. The number of feet per reel must be five hundred (500) feet plus or minus ten percent ($\pm 10\%$).
- (c) Marking. A metal tag, or an approved indelible marking material such as alkyd enamel paint, must be used to mark the reel. The marking information must include, but not be limited to, the following: reel number, contract number, a description of the cord, and the footage of that particular reel.

**ELECTRICAL SPECIFICATION 1493
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JANUARY 27, 2010**

**TRAFFIC SIGNAL: VEHICULAR, TWELVE-INCH
SINGLE FACE, SINGLE OR MULTIPLE-SECTION,
POLYCARBONATE, LED OR INCANDESCENT**

1. GENERAL REQUIREMENTS

- 1.1 This specification states the requirements for twelve-inch, single face, single and multiple-section, traffic signals with polycarbonate housings, using LED or incandescent light source, for use in the traffic control system of the City of Chicago. Units include red ball, yellow ball, green ball, red arrow, yellow arrow, and green arrow.
- 1.2 Sample and Certified Test Reports. One complete signal, fully assembled and wired, of the manufacture proposed to be furnished, must be submitted along with the required certified test reports, within fifteen (15) business days upon request of the Chief Procurement Officer. The sample must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- 1.3 Standards. Equipment furnished under this specification shall meet the appropriate requirements of the following standards, as required within the body of this specification:
- American Association of State Highway and Transportation Officials (AASHTO)
 - American Society for Testing and Materials (ASTM)
 - Institute of Transportation Engineers (ITE)
 - National Electrical Manufacturers Association (NEMA)
 - Underwriters Laboratories (UL)
- 1.4 Approval. Approval will mean approval in writing by the Commissioner or his duly authorized representative.

- 1.5 Warranty. The manufacturer shall warrant the signals to meet the requirements of this specification, and shall warrant all equipment, components, parts and appurtenances against defective design, material and workmanship for a period of three (3) years from date of acceptance. In addition, LED optical units must carry a seven (7) year warranty against failure or loss of color (chromaticity) and signal brightness (luminance) below minimum acceptable VTCSH standard levels from date of final acceptance for contract construction, or date of delivery on a specific order. In the event defects or failures occur in the LED units during the warranty period, the manufacturer must replace all defective units, at no expense to the City. This warranty shall be evidenced by a letter or certificate of warranty submitted to the City at the time delivery is made. The LED warranty must cover all units delivered in an order or installed by contract, and must include unit serial numbers. The warranty must be signed and dated by an official of the manufacturer who is empowered by the manufacturer to enter into such a warranty.
- 1.6 Location. The supplier of the LED modules shall actively maintain an office, stocking warehouse, and technical support within a 100 mile radius of the City of Chicago.

2. MATERIALS AND EQUIPMENT REQUIREMENTS

- 2.1 The traffic signal heads shall conform to ITE Standard "Vehicle Traffic Control Signal Heads" (VTCSH), in which the most recently published revision will govern.
- 2.2 Housing. The housing of each section must be one piece, ultraviolet stabilized polycarbonate resin of the specified color, injection molded complete with integral top, bottom, and sides, having a minimum thickness of 0.1 inch.

(a) The polycarbonate shall meet or exceed the following tests:

TEST	REQUIRED	METHOD
Specific gravity	1.17 minimum	ASTM D 792
Vicat Softening temp	310-320° F	ASTM D 1525
Brittleness temp.	-200° F	ASTM D 746
Flammability	Self-extinguishing	ASTM D 635
Tensile strength, yield	8,500 PSI	ASTM D 638
Elongation at yield	5.5-8.5%	ASTM D 638
Shear strength, yield	5,500 PSI min.	ASTM D 732
Izod impact strength (notched, 1/8" thick)	12-16 ft-lbs/in.	ASTM D 256
Fatigue strength (at 2.5 mm cycles)	950 PSI min.	ASTM D 671

- (b) Assembly. A traffic signal section shall be comprised of, but not limited to, the housing, hinged door, visor, optical unit and all necessary gaskets and hardware. The multi-section, single face, traffic signal shall be comprised of single face single sections assembled together, containing an internally mounted terminal block. Arrow indications must be shipped as single sections. The traffic signals shall be designed and constructed to permit sections to be assembled together, one above the other, forming a weatherproof and dust-tight unit.
- (c) Individual sections shall be fastened together with a coupling washer assembly composed of two washers, three zinc plated bolts, nuts, and lock washers which lock the individual sections together. As an alternative, individual sections may be fastened together with four cadmium plated bolts, lock washers, and nuts. The hole in the coupling washer assembly must accommodate three 3/4 inch cables.
- (d) Height. The overall height of an assembled traffic signal must be fourteen (14) inches for a single-section signal, forty-two (42) inches for a three-section signal, and seventy (70) inches for a five-section, plus or minus one (1) inch.
- (e) Mounting. The traffic signal shall be designed for mounting with standard traffic signal brackets using 1-1/2 inch pipe size fittings.
- (f) Positioning Device. The top and bottom opening of each housing must have integral serrated bosses that will provide positive positioning of the signal head in five degree increments. A total of 72 teeth must be provided in the serrated bosses to allow the signal face to be rotated 360 degrees about its axis. The teeth shall be clean and well defined to provide positive positioning.
- (g) Hinges. The signal housing shall be sectional; one section for each optical unit. Each housing must have four integral hinge lugs, with stainless steel hinge pins (AISI 304 or equivalent), located on the left side for mounting the door. The hinge pins shall be straight and not protrude past the outside of the housing lugs. The housing must have two integral latching bolt lugs on the right side each with a stainless steel hinge pin to which a latching bolt (AISI 304 or equivalent), washer, and wing nut will be attached. The wing nuts must be captive. Each housing must be equipped with holes to be used for mounting backplates.

- (h) Door. The door shall be a one piece ultraviolet stabilized polycarbonate resin of the specified color, injection molded complete with a minimum thickness of 0.1 inch. Two (2) hinge lugs on the left side and two (2) sets of latch screw jaws centered on the right side, as viewed from the front of the signal, must be integrally cast with the housing door. The door must be hinged to the housing with two (2) stainless steel hinge pins, drive fitted. Two (2) stainless steel latch screws and wing nut and washer assemblies on the latch side of the housing body shall provide for opening and closing the door without the use of tools. The door must have eight (8) holes with threaded metal inserts for stainless steel machine screws to secure the visor(4 holes) and the lens(4 holes). The inside of the door must be grooved to accommodate a one piece, air-cored EPDM (ethylene propylene diene monomer) gasket to provide a weatherproof and dust proof seal when the door is closed. The inside of the door must have four equally spaced threaded metal inserts for the lens attachment. The outside of the door must have an integral rim completely encircling the lens opening to prevent leakage between the door and the lens. The rim must have four equally spaced tabs around the circumference with threaded metal inserts for the visor.
- (i) Visor. Each traffic signal shall have a visor for each signal indication (section). The visor shall be the tunnel type, nine and one-quarter inches (9-1/4") long, fabricated of ultraviolet stabilized polycarbonate resin of the specified color, injection molded. The visor shall fit tightly against the door and not permit any light leakage between the door and visor. All hardware necessary for, but not limited to, attachment of the visor must be of stainless steel. The visor must have four mounting lugs for attaching the visor to the door. Screws must go through the visor lugs into the metal inserts in the door to secure the visor.

2.3 The traffic signal heads shall be provided with incandescent or LED optical units as specified in the line item or Contract Plans.

2.3.1 INCANDESCENT OPTICAL UNITS

- (a) Incandescent Optical Unit. The incandescent optical unit consists of the lens, reflector and lamp holder. The optical unit and visor shall be designed as a whole so as to eliminate the return of outside rays entering the unit from above the horizontal (known as sun phantom). The optical unit shall be designed and assembled so that no light can escape from one indication to another.

- (b) Lenses. The red, yellow and green polycarbonate lenses must be round with a nominal twelve (12) inch diameter and shall conform to all requirements set forth under the heading "Traffic Signal Lenses" in the ITE standard. The red, green or yellow arrow lenses must be round with a nominal twelve (12) inch diameter and the outside surface must be covered, except for the arrow, with a dull or dark grey opaque material of a thickness sufficient to totally hide the light from a 2000-lumen lamp placed behind it operating at rated voltage. The opaque material shall be hard and durable and shall be bonded such that it will not peel or flake when subject to the heat of a signal lamp or when the lens is washed. The shape and size of the arrow shall be of an approved design with a minimum stroke of fifteen-sixteenths (15/16) inch. The arrow shall appear uniformly illuminated when viewed from angles usually encountered in service, whatever may be the angular position of the lens in the signal section. The lens must be enclosed by an air-cored EPDM (ethylene propylene diene monomer) gasket providing a weather proof and dust proof seal between the lens, door, and reflector assembly. The gasketed lens must be secured to the housing door by four (4) stainless steel screws (AISI 304 or equivalent) and clamps equally spaced around the lens opening. The door must have threaded metal inserts to receive the screws.
- (c) Reflector. The reflector shall be fabricated of high-purity, clad-type aluminum sheet formed to a parabolic shape and cut to fit in a circular polycarbonate, hinged frame for rigid mounting within the housing. The circular rim of the reflector shall be mounted in such a way as to seal the internal optical system by being compressed against the lens gasket when the signal door is closed. The reflecting surface must be an "ALZAK" class SI specular finish having a minimum reflectivity of eighty-two (82) percent and a protective oxide coating of 7.5 milligrams per square inch, minimum. The reflectivity shall be determined with a Taylor-Baugartner Reflectometer, and the weight of the protective oxide coating by the method of test outlined in ASTM B 137. The reflecting surface must be tested for proper sealing by applying one (1) drop of a water solution (1 gram per 50 cc) of Anthraquinone Violet R at a room temperature. After five (5) minutes, the dye must be washed from the surface with running water. No stain must remain after the surface is lightly rubbed with a soft cloth wet with mild soap and water, and rinsed with water. The reflector must have an opening in the back to accommodate the lamp holder.

- (d) Lamp Holder. The lamp holder must have a heat, moisture and weatherproof molded phenolic housing designed to accommodate a standard 133 watt, 3 inch light center length, incandescent lamp. The lamp holder shall be so designed that it can be readily rotated and positively positioned to provide proper lamp filament orientation and focus. The inner brass shell, or ferrule, of the lamp holder must have a grip to prevent the lamp from working loose due to vibration. A gasket must be furnished at the junction of the lamp holder and the reflector.

2.3.2 LIGHT EMITTING DIODE (LED) OPTICAL UNITS

- (a) Light emitting diode (LED) optical units shall consist of an integral unit containing the following components: power leads, housing, integral lens, matrix of light emitting diodes (LEDs) emitting monochromatic light of desired signal color, and electronic and electrical components necessary to permit operation at nominal 120 volt, 60 hertz power.
- (b) The LED unit shall be of such dimensions as to permit mounting in any standard traffic signal housing, be interchangeable with incandescent optical units, and must include appropriate gasket for this purpose. Gasketing provided must provide a watertight seal meeting existing ITE standard for signal heads, and exclude the infiltration of moisture into either the signal housing or into the LED optical unit case.
- (c) The LED unit shall meet the applicable requirements of the ITE standards for Vehicle Traffic Control Signal Heads(VTCSH) Part 2: LED Vehicle Signal Modules, for color (chromaticity), signal brightness (luminance), and beam spread (luminance at various vertical and horizontal angles). Yellow LED modules shall meet the green module requirements for brightness.
- (d) Minimum brightness of LED signal units shall be in accordance with the luminous requirements in a standard testing procedure as defined by Section 4 of the VTCSH Part 2: LED Vehicle Signal Modules. During the required operating life of LED signal units, the luminance output of the units must not be less than 60 percent (.60) of the values specified in the standard.
- (e) Unit lenses must be twelve inches in diameter and be constructed of ultraviolet (UV) stabilized , impact resistant polycarbonate, acrylic or other approved material. Lenses shall be clear or tinted.
- (f) Units shall consist of LEDs uniformly distributed to present a homogeneous appearance on the face of the lens from a wide viewing angle.

- (g) LEDs shall be wired so that the loss of a single LED or a string of LEDs will not reduce the luminescence below the minimum requirement.
- (h) For purposes of this specification, failure of a single unit is defined as an occurrence where the luminescence of the signal measured in candela in standard test procedures is less than the required initial luminance or luminance at time points and conditions specified, or where minimum required brightness is achieved, but two or more series strings of LEDs or in excess of twenty percent of 20% of LEDs are not operable.
- (i) Unit power supply shall be constant current regulated and filtered to provide instant on indications, and to prevent momentary signal outages or flicker. Units must be fully operable over a range of 90 volts to 130 volts at 60 hertz, plus or minus 3 hertz.
- (j) Surge protection: Each unit must be provided with integral surge protection to withstand transient of 600 volt, 100 microsecond rise and 1 millisecond pulse width. The surge protector shall provide full electrical and physical protection to all unit components.
- (k) Maximum permissible power consumption at ambient conditions (nominal 120 volts, 60 hertz, 70 degrees F.) must be 30 watts at a minimum 90 percent power factor. Power consumed must not vary by more than ten (10) percent from nominal power consumption over voltage range of 105 volts to 125 volts, and over permissible environmental ranges.
- (l) Units must be fully operable at temperature ranges of -40 degrees F. (-40 deg C) to +165 degrees F. (+74 deg C) at up to 100 percent relative humidity.
- (m) Units shall be clearly marked on the back surface of the unit in a permanent manner showing information required for warranty and long term performance. Information to be shown must include manufacturer name, date of manufacture, electric power requirements, signal model type including color and indication type, and signal serial number.
- (n) The LED unit shall be compatible with the traffic signal controller equipment currently in use by the City of Chicago, and meeting the City's latest specifications for traffic signal control equipment. In particular the LED unit shall be compatible with the NEMA TS-1 and later traffic signal load switches and conflict monitors.

- (o) Units shall meet applicable sections of Title 47, SubPart B, Section 15 of the Federal Communications Commission (FCC) rules as applies to electronic noise limitation and electromagnetic interference.
- (p) Total harmonic distortion (THD) induced into the voltage and current AC power line sine waves must not exceed 20 percent.
- (q) LED optical units must meet the requirements of VTCSH Part 2: LED Vehicle Signal Modules Section 6.3.1 for signal burn-in.

2.4 Wiring. Each lamp holder must be furnished with two (2) leads color coded as follows:

White	Common
Red	Red Lens Section
Yellow	Yellow Lens Section
Green	Green Lens Section
Green with Black Tracer	Green Arrow Lens Section
Yellow with Black Tracer	Yellow Arrow Lens Section
Red with Black Trace	Red Arrow Lens Section

The lead must be type TEW No. 18 AWG stranded copper wire with 2/64 inch thick, 600 volt, 105 degree centigrade rated, thermo-plastic insulation meeting MIL-W-76A specifications. The lead must connect to the terminal strip without being spliced. The ends of the lamp leads must be stripped of one-half inch (2") of insulation and tinned.

2.5 Terminal Strip. A dual-point, barrier type terminal strip with a solid base and pressure plate type connectors shall be securely attached at both ends to the housing body inside the "Green" section of the signal head.

2.6 Cable. One, eleven foot (11') length of flexible electric cord, medium duty, type SO, No. 16 AWG stranded copper conductor, color coded, rubber insulated, neoprene jacketed, must be furnished with each signal head. The number of conductors must include neutral, ground, and one switch leg for each section. Both ends of each cable length must be carefully stripped of six inches (6") of jacket and one inch (1") of insulation, and each conductor properly tinned.

2.7 Gaskets. Wherever necessary to make a completely dustproof, moistureproof and weatherproof assembly of the housing and optical system, approved type gaskets of neoprene or silicone rubber shall be provided.

3. TESTING AND DOCUMENTATION REQUIREMENTS

- 3.1 Documentation. The contractor shall provide certified manufacturing and testing documentation to demonstrate that the traffic signals being supplied meet or exceed the specification requirements. All LED Optical Units shall be tested by a nationally recognized testing laboratory (NRTL), such as Intertek (ETL), to demonstrate compliance with the latest ITE VTCSH specification. All LED units shall have the testing laboratory's label attached.
- 3.2 Inspection. The signals shall be subject to inspection at the discretion of the Commissioner. Final inspection shall be made at point of delivery. Any signal rejected shall be removed and disposed of by the contractor at his sole cost.

4. PACKING

- 4.1 Packing. Each traffic signal assembly shall be packed in a suitable carton so secured that the signal will not be damaged during shipment, handling or storage.
- 4.2 Marking. Each carton containing a traffic signal shall be clearly marked on the outside in letters not less than three-eighths (3/8) inch tall with the legend: "TRAFFIC SIGNAL, TWELVE-INCH, POLYCARBONATE@ or ATRAFFIC SIGNAL, TWELVE INCH, POLYCARBONATE, LED OPTICS@and the number of Sections as required, the color and indication types, the name of the manufacturer, the date of manufacture, the pertinent Contract Number and the appropriate City Commodity Code Number.

**ELECTRICAL SPECIFICATION 1494
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JANUARY 27, 2010**

**PEDESTRIAN TRAFFIC SIGNAL, 16 INCH
WITH SYMBOLIC LED WALK/DON'T WALK LENSES
POLYCARBONATE HOUSING**

SCOPE

1. This specification states the requirements for a single section pedestrian signal with light emitting diode (LED) symbolic messages on nominal sixteen inch by eighteen inch lenses and enclosed in a polycarbonate housing.

GENERAL REQUIREMENTS

2. (a) Sample and Certified Test Reports. One complete pedestrian signal, fully assembled and wired, of the manufacture proposed to be furnished, must be submitted along with the required certified test reports, within fifteen (15) business days upon request of the Chief Procurement Officer. The sample must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (b) Standards. Equipment furnished under this specification shall meet the appropriate requirements of the following standards, as required within the body of this specification:

American Association of State Highway and Transportation Officials (AASHTO)
American Society for Testing and Materials (ASTM)
Institute of Transportation Engineers (ITE)
National Electrical Manufacturers Association (NEMA)
Underwriters Laboratories (UL)
- (c) Approval. Approval will mean approval in writing by the Commissioner or his duly authorized representative.

- (d) Warranty. The manufacturer shall warrant the signals to meet the requirements of this specification, and shall warrant all equipment, components, parts and appurtenances against defective design, material and workmanship for a period of three (3) years from date of acceptance. In addition, LED optical units must carry an additional warranty against failure or loss of color (chromaticity) and signal brightness (luminance) below minimum acceptable PTCSI standard levels for a period of seven (7) years from date of final acceptance for contract construction, or date of delivery on a specific order. In the event defects or failures in the LED units occur during the warranty period, the manufacturer must replace all defective units at no expense to the City. This warranty shall be evidenced by a letter or certificate of warranty submitted to the City at the time final delivery is made. The warranty must cover all units delivered in an order or installed by contract, and must include unit serial numbers for all LED units. The warranty must be signed by an official of the manufacturer who is empowered by the manufacturer to enter into such an agreement.
- (e) Location. The supplier of the LED modules shall actively maintain an office, stocking warehouse, and technical support within a 100 mile radius of the City of Chicago.

MATERIAL

3. (a) The pedestrian signal heads shall conform to ITE Standard "Pedestrian Traffic Control Signal Indications" (PTCSI), in which the most recently published revisions will govern.
- (b) Housing Design. The housing must be one piece, ultra violet stabilized polycarbonate resin of the specified color, injection molded complete with integral top, bottom, and sides, having a minimum thickness of 0.100 inches.
- (c) The polycarbonate formulation used must provide these physical properties in the housing (Tests may be performed on separately molded specimens).

<u>TEST</u>	<u>REQUIRED</u>	<u>METHOD</u>
Specific gravity	1.17 minimum	ASTM D 792
Vicat Softening temp	310-320° F	ASTM D 1525
Brittleness temp.	-200° F	ASTM D 746
Flammability	Self-extinguishing	ASTM D 635
Tensile strength, yield	8,500 PSI	ASTM D 638
Elongation at yield	5.5-8.5%	ASTM D 638
Shear strength, yield	5,500 PSI min.	ASTM D 732
Izod impact strength (notched, 1/8" thick)	12-16 ft-lbs/in.	ASTM D 256
Fatigue strength (at 2.5 mm cycles)	950 PSI min.	ASTM D 671

EQUIPMENT REQUIREMENTS

4. (a) Positioning Device. The top and bottom opening of each housing must have integral serrated bosses that will provide positive positioning of the signal head in five degree increments to eliminate undesirable rotation or misalignment of the signal head between sections. A total of 72 teeth must be provided in the serrated bosses to allow the signal face to be rotated 360 degrees about its axis. The teeth shall be clean and sharp to provide positive positioning with the grooves of the mating section or framework. Each opening shall accommodate standard 1 2" pipe fittings and brackets.

- (b) Hinges. The housing must have four integral hinge lugs, with stainless steel hinge pins (AISI 304 or equivalent), located on the left side for mounting the door. The hinge pins must be straight and not protrude past the outside of the housing lugs. The housing must have two integral latching bolt lugs on the right side each with a stainless steel hinge pin to which a latching bolt (AISI 304 or equivalent), washer, and wing nut will be attached. The wing nuts must be captive.

- (c) Door. The door must be a one piece ultraviolet stabilized polycarbonate resin of the specified color, injection molded complete with a minimum thickness of 0.1 inch. Two (2) hinge lugs on the left side and two (2) sets of latch screw jaws centered on the right side, as viewed from the front of the signal, must be integrally cast with the housing door. The door must be hinged to the housing with two (2) stainless steel hinge pins, drive fitted. Two (2) stainless steel latch screws and wing nuts and washer assemblies on the latch side of the housing body shall provide for opening and closing the door without the use of tools. The door must have four (4) holes with threaded metal inserts for stainless steel machine screws to secure the lens.

The inside of the door must be grooved to accommodate a one piece, air-cored EPDM (ethylene propylene diene monomer) gasket to provide a weatherproof and dust proof seal when the door is closed. The inside of the door must have four equally spaced threaded metal inserts for the lens attachment. The outside of the door must have an integral rim completely encircling the lens opening to prevent leakage between the door and the lens. The rim must have equally spaced tabs around the circumference with threaded metal inserts for the visor attachment.

LED OPTICAL UNIT

5. (a) LED Optical Unit. Light emitting diode (LED) optical units shall consist of an integral unit containing the following components: power leads, housing, integral lens, matrix of light emitting diodes (LEDs) emitting monochromatic light of desired colors, and electronic and electrical components necessary to permit operation at nominal 120 volt, 60 hertz power. All units must form a neat compact unit within the housing body with no light leakage between the door and the housing body, and the signal indication and the visor.
- (b) The LED unit shall meet the applicable requirements of the VTCSH standards for color (chromaticity) and brightness (luminance). During the required operating life of LED signal units, the luminance output of the units must not be less than 60 percent (.60) of the values specified in the standard.
- (c) Unit power supply must be constant current regulated and filtered to provide instant on indications, and to prevent momentary signal outages or flicker.

- (d) Units must consist of LEDs uniformly distributed to present a homogeneous appearance on the face of the lens from a wide viewing angle.
- (e) LEDs shall be wired so that the loss of a single LED or a string of LEDs will not reduce the luminescence below the minimum requirement.
- (f) For purposes of this specification, failure of a single unit is defined as an occurrence where the luminescence of the signal measured in candela in standard test procedures is less than the required initial luminance or luminance at time points and conditions specified; or where minimum required brightness is achieved, but two or more series strings of LEDs or in excess of twenty percent of 20% of LEDs are not operable.
- (g) Units must be fully operable over a range of 90 volts to 130 volts at 60 hertz, plus or minus 3 hertz.
- (h) Surge protection. Each unit must be provided with integral surge protection to withstand transient of 600 volt, 100 microsecond rise and 1 millisecond pulse width. The surge protector shall provide full electrical and physical protection to all unit components.
- (i) Maximum permissible power consumption at ambient conditions (nominal 120 volts, 60 hertz, 70° F.) must be 18 watts at a minimum 90% power factor. Power consumed must not vary by more than ten (10%) percent from nominal power consumption over voltage range of 105 volts to 125 volts, and over permissible environmental ranges.
- (j) Units must be fully operable at temperature ranges of -40° F. (-40° C) to +165° F. (+74° C) at up to 100% relative humidity
- (k) Units shall be clearly marked on the back surface of the unit in a permanent manner showing information required for warranty and long term performance. Information to be shown must include manufacturer name, date of manufacture, electric power requirements, signal model type, and signal serial number.
- (l) The LED unit shall be compatible with the traffic signal controller equipment currently in use by the City of Chicago, and meeting the City=s latest specifications for traffic signal control equipment. In particular the LED unit must be compatible with the NEMA TS-1 and later traffic signal load switches and conflict monitors.

- (m) Units must meet applicable sections of Title 47, SubPart B, Section 15 of the Federal Communications Commission (FCC) rules as applies to electronic noise limitation and electromagnetic interference.
- (n) Total harmonic distortion (THD) induced into the voltage and current AC power line sine waves must not exceed 20 percent.
- (o) Burn-in. LED Optical units must be energized for a minimum 24 hour burn-in at 100% on-time duty cycle.

SYMBOLIC MESSAGE

- 6. Symbols for "Walk" (Man) and "Don't Walk" (Hand) shall conform in style and color to those of the "Institute of Transportation Engineers" (I.T.E.). The messages shall be approximately 16 inches square and display the "Don't Walk" and "Walk" symbols. The symbols shall be applied in such a manner as to provide an opaque polycarbonate background and illuminated legends. The symbols must be not less than nine and one-half inches (9 2") tall with proportional width. The "Don't Walk" symbol must be Portland Orange, and the "Walk" symbol must be lunar white, conforming to the specifications of the PTCSI.

LENS

- 7. The unit lenses shall be constructed of ultraviolet (UV) stabilized , impact resistant polycarbonate, acrylic or other approved material. Lenses must be anti-glare, smooth texture, and clear.

WIRING

- 8. (a) Each lamp holder must have three (3) leads color coded as follows:
 - White - Common
 - Red - "Don't Walk" Indication
 - Green - "Walk" Indication

The leads must be TEW, number 18 AWG, stranded copper wire with 2/64 inch thick, 600 volt, 105 degree C, thermo-plastic insulation meeting MIL-W-76A specifications. The ends of the lamp leads must be stripped of one-half inch (2") of insulation and tinned. The leads must be splice-free and connected to one side of the terminal strip.

- (b) Terminal Strip. A four terminal, eight point, barrier type terminal strip with solid base and pressure plate type connectors shall be securely attached at each end to the housing body inside the walk section.
- (c) Cable. One eleven foot (11') length of flexible electric cord, medium duty, type SO, 3-conductor No. 16 AWG stranded copper, color coded, rubber insulated, neoprene jacketed, must be furnished with each two (2) section signal. Both ends of each cable length must be carefully stripped of six inches (6") of jacket and one inch (1") of insulation, and each conductor properly tinned.

TESTING AND DOCUMENTATION REQUIREMENTS

- 9. (a) Documentation. The contractor shall provide certified manufacturing and testing documentation to demonstrate that the pedestrian signals being supplied meet or exceed the specification requirements. All LED Optical Units shall be tested by a nationally recognized testing laboratory (NRTL), such as Intertek (ETL), to demonstrate compliance with the latest ITE VTCSH specification. All LED units shall have the testing laboratory's label attached.
- (b) Inspection. The signals shall be subject to inspection at the discretion of the Commissioner. Final inspection shall be made at point of delivery. Any signal rejected must be removed and disposed of by the contractor at his sole cost.

PACKING

- 10. (a) Each pedestrian signal assembly shall be packed in a suitable carton so secured that the signal will not be damaged during shipment, handling, or storage.
- (b) Marking. Each carton containing a pedestrian signal shall be clearly marked on the outside in letters not less than three-eighths inch (3/8") tall with the legend: "PEDESTRIAN SIGNAL, SIXTEEN-INCH, SYMBOLIC LED WALK-DON'T WALK," the appropriate City Commodity Code Number, the name of the manufacturer, the date of manufacture, and the pertinent contract number.

**ELECTRICAL SPECIFICATION 1495
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
MARCH 20, 2000**

**TRAFFIC SIGNAL MOUNTING BRACKET
POLYCARBONATE, SIDE OF POLE**

SCOPE

1. This specification states the requirements for polycarbonate brackets designed for mounting 12 inch traffic and pedestrian signal heads from the side of poles.

GENERAL REQUIREMENTS

2. (a) Sample and Certified Test Reports. One complete signal bracket of the manufacture proposed to be furnished, must be submitted along with the required certified test reports, within fifteen (15) business days upon request of the Chief Procurement Officer. The sample must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (b) Standards. Equipment furnished under this specification must meet the appropriate requirements of the following standards, as required within the body of this specification:

American Association of State Highway and Transportation Officials (AASHTO)

American Society for Testing and Materials (ASTM)

Institute of Transportation Engineers (ITE)

National Electrical Manufacturers Association (NEMA)

- (c) Approval. Approval will mean approval in writing by the Commissioner or his/her duly authorized representative.
- (d) Warranty. The manufacturer shall warrant the signal bracket to meet the requirements of this specification, and shall warrant all equipment, components, parts and appurtenances against defective design, material and workmanship for a period of three (3) years from date of acceptance. In the event defects and failures become apparent during this period, the manufacturer must replace the defective brackets at no expense to the City. This warranty must be evidenced by a letter or certificate of warranty submitted to the City at the time final delivery is made.

MATERIAL

- 3. (a) The bracket must be one piece, ultra violet stabilized polycarbonate resin of the specified color, injection molded complete with integral top, bottom, and sides.
- (b) The polycarbonate formulation used must provide these physical properties (Tests may be performed on separately molded specimens).

<u>TEST</u>	<u>REQUIRED</u>	<u>METHOD</u>
Specific gravity	1.17 minimum	ASTM D 792
Vicat Softening temp	310-320° F	ASTM D 1525
Brittleness temp.	-200° F	ASTM D 746
Flammability	Self-extinguishing	ASTM D 635
Tensile strength, yield	8,500 PSI	ASTM D 638
Elongation at yield	5.5-8.5%	ASTM D 638
Shear strength, yield	5,500 PSI min.	ASTM D 732
Izod impact strength (notched, 1/8" thick)	12-16 ft-lb/in.	ASTM D 256
Fatigue strength (at 2.5 mm cycles)	950 PSI min.	ASTM D 671

- (c) Glass. The polycarbonate must be glass impregnated between 30% and 40% to increase strength.

POSITIONING DEVICE

- 4. The top and bottom opening of the bracket must have integral serrated bosses that will provide positive positioning of the signal head in five degree increments to eliminate undesirable rotation or misalignment of the signal head between sections. A total of 72 teeth must be provided in the serrated bosses to allow the signal head to be rotated 360 degrees about its axis. The teeth must be clean and sharp to provide positive positioning with the grooves of the signal head.

HARDWARE

- 5. The mounting brackets must be provided complete with one (1) polycarbonate shim, 1/4" thick, one (1) 1-1/2" chase nipple with rubber gasket, and one (1) pinnacle cap with rubber gasket.

DIMENSIONS

6. The bracket must have nominal dimensions of 12 inches long, by 6 inches high, by 3 inches wide, plus or minus 1/4 inch.

WIRING SPACE

7. The bracket must have an integral molded wireway with a minimum 1-1/2 inch diameter opening suitable for installation of multi-conductor cables.

DESIGN STRENGTH

8. The bracket must be designed to support a 12 inch, single face, five-section, polycarbonate signal head with a 100 mile-per-hour wind.

TESTING AND DOCUMENTATION REQUIREMENTS

9. (a) Documentation. The contractor must provide certified manufacturing and testing documentation to demonstrate that the brackets being supplied meet or exceed the specification requirements.
- (b) Inspection. The brackets will be subject to inspection at the discretion of the Commissioner. Final inspection must be made at point of delivery. Any bracket rejected must be removed and disposed of by the contractor at his sole cost.

PACKING

10. (a) Each bracket must be packed in a suitable carton so secured that the bracket will not be damaged during shipment, handling, or storage.
- (b) Marking. Each carton containing brackets must be clearly marked on the outside in letters not less than three-eighths inch (3/8") tall with the legend: "POLYCARBONATE SIGNAL BRACKET, SIDE OF POLE" the appropriate City Commodity Code Number, the name of the manufacturer, the date of manufacture, and the pertinent contract number.

**ELECTRICAL SPECIFICATION 1517
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED AUGUST 18, 2006**

PEDESTRIAN PUSH BUTTON

SUBJECT

1. This specification states the requirements for a pedestrian push button assembly which will include the switch and housing. This will be used to generate a signal to a traffic controller which will, in turn, actuate a walk signal.

GENERAL

2. (a) Specifications. The push button assembly must conform in detail to the requirements herein stated, and to the latest requirements of the Manual on Uniform Traffic Control Devices (MUTCD). The push button assembly must also meet the most recent requirements of the Americans with Disabilities Act (ADA).
- (b) Acceptance. Push button assemblies not conforming to this specification will not be accepted.
- (c) Drawings. The drawing mentioned herein is a drawing of the Department of Transportation. It is an integral part of this specification.
- (d) Bidders Drawings. Bidders must submit with their bids detailed scale drawings of the push button proposed to be used. The drawings must show every dimension necessary to indicate how parts will fit each other and be properly held in assembly.
- (e) Sample. One complete push button assembly of the manufacture intended to be furnished must be submitted within fifteen (15) business days upon request of the Chief Procurement Officer.
- (f) Warranty. The manufacturer must warrant the assembly against defects due to design, workmanship, and material, for a period of one year from the date of acceptance by the City. If any assembly fails to properly function within this period, the manufacturer will replace the assembly, free of charge to the city, including shipping. Failure will include, but not be limited to, loss of button function and paint failure.

DETAIL REQUIREMENTS

3. (a) Assembly. Each pedestrian push button assembly must consist of a one piece aluminum casting incorporating a heavy duty push button switch, sign plaque with cast, raised, printed legend and integral banding brackets.
- (b) Design and Size. Each unit must appear as that shown on Standard Drawing 834. Each unit must be a permanent mold casting fabricated of aluminum alloy 356-TS6. The casting must be approximately 13 1/4" long with the extreme upper and lower segments molded to accept 3/4" banding. It must also be possible to bolt the assembly to a mounting surface using two holes that are in the center of the integral banding brackets. Directly below the upper integral banding bracket must be an integral sign plaque approximately 5" wide by 8" long. Cast into this plaque must be a raised printed legend taking up the full space of the plaque. This legend must read Δ PUSH BUTTON - WAIT FOR WALK SIGNAL \oplus in letters at least one inch high. Directly below the plaque must be a cast switch housing. The housing must be of sufficient depth to accommodate the push button switch. In the center of the push button housing must be a threaded hole. The hole must be tapped for 5/8-11 UNC course thread. The push button switch must be screwed in from the rear of the housing. Directly below the push button housing must be the lower integral banding bracket. The rear of the casting must be open to facilitate wiring, inspection, and access to the switch. The extreme upper and lower segments in the rear must be curved to fit a round 10" to 12.5" pole at the appropriate height. The push button itself must be approximately two inches in diameter. The force to activate the switch must be no greater than 3.5 pounds. The entire push button assembly must operate between -35° Fahrenheit to +165° Fahrenheit. The push button unit must be equivalent to Alinco Model PBA-1000-2B.
- (c) Push Button Switch. The contacts must be normally open and must be closed when the push-button is pressed, restoring immediately to a normal open position when released. The switch must be rated at 35 amps at 12 volts d.c. or 20 amps at 24 volts d.c.. The switch contacts must be composed of 90% silver and 10% cadmium oxide to minimize arcing and pitting on the contact surfaces. The body of the switch must be of brass or other non-rusting material and must be approximately one inch in diameter. The upper body of the switch around the actuator must have a 5/8" threaded collar to allow mounting to the housing. The contacts must be entirely enclosed and insulated from the push-button housing.
- (d) Finish. The exterior finish of the housing must be powder coated with gloss black enamel. The background of the sign plaque must be painted a white enamel with black letters per MUTCD standards.

PACKAGING

4. (a) General. The push button housing and switch must be shipped fully assembled and ready for installation. Each assembly must be individually wrapped and boxed so that the assembly is not damaged in shipment.
- (b) Labeling. Each box must be labeled in 3/8 inch high letters A PEDESTRIAN PUSH BUTTON®. The City Commodity Code, contract number, manufacturer, and date of manufacture must be clearly labeled on the box.

**ELECTRICAL SPECIFICATION 1528
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED MAY 1, 2004**

PRECAST CONCRETE STRUCTURES

SUBJECT

1. This specification covers the requirements for precast concrete structures to be used as City of Chicago electrical facilities. The structures will include manholes, handholes, and street light pole foundations.

GENERAL

2. (a) Specifications. The precast structures must conform in detail to the requirements herein stated and to the Specifications and Methods of test of the American Society for Testing and Materials cited by ASTM Designation Number of which the most recently published revision will govern.
- (b) Acceptance. Precast structures not conforming to this specification will not be accepted. The Commissioner of Transportation or his representative will be the sole judge in determining if the precast structures meet this specification. The Commissioner's decision will be final.
- (c) Drawings. The drawings mentioned herein are drawings of the Department of Transportation. They are integral parts of this specification cooperating to state necessary requirements.
- (d) Bidders Drawings. Bidders must submit with their bids detailed scale drawings of the precast structures showing actual dimensions and details. Shop drawings must be original engineering drawings created by the manufacturer. The drawings must give every dimension necessary and show how the structure is assembled.

- (e) Sample. One complete precast structure of each item must be submitted within fifteen (15) business days upon request of the Chief Procurement Officer.
- (f) Warranty. The manufacturer must warrant the performance and construction of the precast structures to meet the requirements of this specification and must warrant all parts, components, and appurtenances against defects due to design, workmanship, or material developing within a period of one (1) year after the precast structures have been delivered. This will be interpreted particularly to mean structural failure of any element. The warranty must be furnished in writing guaranteeing material replacement including shipment, free of charge to the City. The Commissioner will be the sole judge in determining which replacements are to be made. The Commissioner's decision will be final.

DESIGN

- 3. (a) Material. Concrete must be Portland cement concrete, Class SI or PC, meeting current IDOT specifications. Pulling irons in manholes must meet or exceed the requirements of ASTM A36 steel. Pulling irons must be hot dipped galvanized. Steel reinforcing bars must meet or exceed the requirements of ASTM A615, Grade 60. Cable supports in manholes, including stanchions and racks, must be manufactured for that specific purpose. Stanchions must be non-metallic and must be capable of accommodating several different sizes of cable hooks at various elevations. A minimum of eight cable hooks, 4 inches in length, must be provided with each manhole, and should include any hardware necessary to affix the hooks to the racks. Cable hooks for handholes must be manufactured for that specific purpose. Cable hooks for handholes must be a minimum of 3 inches in length and 3 inches in depth. Anchor rods in foundations must meet the latest Electrical Material Specification 1467. Conduit elbows in foundations must meet the latest Electrical Material Specification 1462.

Foundations must include conduit elbows, anchor rods, washers, and nuts. Handholes must include cable hooks. Manholes must include cable racks, pulling irons, and cable hooks. Frames and covers, sump grates, clay tile, and ground rods are not included under this specification.

- (b) Dimensions. Each manhole, handhole, and foundation must be dimensioned as shown on the appropriate standard drawing. The 30 inch diameter handhole is Standard Drawing 867. The 36 inch diameter handhole for 24 inch frame and cover is Standard Drawing 866. The 36 inch diameter for 30 inch for frame and cover is Standard Drawing 871. The 3 foot by 4 foot by 4 foot manhole for a 24 inch diameter frame and cover is Standard Drawing 730. The 3 foot by 4 foot by 4 foot manhole for 30 inch frame and cover is Standard Drawing 729. The 4 foot by 6 foot by 6 foot manhole for 24 inch frame and cover is Standard Drawing 732. The four foot by 6 foot by 6 foot manhole for 30 inch frame and cover is Standard Drawing 733. The 5 foot 4 inch by 7 foot 4 inch manhole roof is Standard Drawing 733. The precast 5 foot foundation is Standard Drawing 565.
- (c) Construction. Each manhole and each handhole must have lifting anchors cast in the concrete to facilitate shipment and installation. If the manhole or handhole is in more than one piece, instructions for assembly must be provided. Also, a sufficient amount of bonding agent must be provided. The bonding agent must be approved material.

DELIVERY

4. All manholes, handholes, and foundations will be delivered to the Division of Electrical Operations storage yard at 4101 South Cicero Avenue in Chicago, or to another location within the City as indicated on the order. Any manhole, handhole, or foundation deemed to be defective by the Commissioner or his representative must be removed and replaced at no cost to the City. The Commissioner=s decision will be final.

**ELECTRICAL SPECIFICATION 1533
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
AUGUST 8, 2006**

NON-METALLIC CONDUIT

I.SCOPE

1. This specification states the requirements for both rigid and coilable non-metallic conduit. The conduit will be used for low voltage (600 volt rated cables) electrical street lighting and traffic control systems. It may also be used for fiber-optic communications cables. This conduit will be installed underground. Rigid non-metallic conduit may be installed on structure.

GENERAL

2. (a) Standards. The following standards are referenced herein.
ASTM – American Society for Testing and Materials
NEC – National Electrical Code
NEMA – National Electrical Manufacturer’s Association
UL – Underwriter’s Laboratories
- (b) Warranty. The manufacturer must warrant the conduit against defective workmanship and material for a period of one year from date of installation or date of delivery. Any conduit that is found to be defective must be replaced without cost to the City.
- (c) Sample. If requested by the Chief Procurement Officer, a sample of the conduit intended to be furnished under this specification, must be submitted to the Engineer of Electricity within fifteen (15) business days upon receipt of such request.

MATERIAL

2. (a) Rigid non-metallic conduit will be made of polyvinyl chloride (PVC). All conduit and fittings must comply with ASTM D 1784 and with the applicable sections of NEMA TC2, UL standard 651, and NEC Article 347. Fittings must meet the standards of NEMA TC3 and TC6, as well as UL 514.
- (b) Coilable non-metallic conduit will be made of high density polyethylene (HDPE). All conduit must comply with ASTM D3485 ,ASTM D 1248, and NEMA TC7.

SIZES

3. (a) PVC and HDPE will come in two wall thicknesses; schedule 40 and schedule 80.
- (b) PVC will come in ten foot sections. HDPE will come on reels.
- (c) Nominal inside diameters (in inches) for non-metallic conduits will include the following: $\frac{1}{2}$, $\frac{3}{4}$, 1, 1 $\frac{1}{4}$, 1 $\frac{1}{2}$, 2, 2 $\frac{1}{2}$, 3, 3 $\frac{1}{2}$, 4.

PACKING

4. Rigid conduit must be shipped in bundles. Coilable conduit must come on wooden reels. Both bundles and reels must be tagged to indicate the size and diameter of the conduit, the quantity in feet, the weight, and the manufacturer's name. The conduit itself must be marked to indicate the type and size, as well as the manufacturer.

**ELECTRICAL SPECIFICATION 1534
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
SEPTEMBER 25, 2006**

CABLE: SINGLE-CONDUCTOR, COPPER 600 VOLT

SUBJECT

1. This specification states the requirements for cables intended to be used as conductors in 120/240 VAC, 60 cycle, single phase, street lighting circuits. The cables will be installed in underground ducts or conduit.

GENERAL

2. (a) Specifications. The cable must conform in detail to the requirements herein stated, and to the applicable portions of the latest revisions of the specifications and methods of test of the following agencies:
 - (1) ICEA Specification S-95-658
 - (2) IEEE Standard 383
 - (3) ASTM Standard E662-06
 - (4) ASTM Standard D470-05
 - (5) U.L. 44
 - (6) U.L. 854
- (b) Acceptance. Cable not in accordance with this specification will not be accepted.
- (c) Sample. If requested by the Chief Procurement Officer, a three (3) foot sample of the cable intended to be provided under this specification must be sent to the attention of the Engineer of Electricity within fifteen (15) days of receipt of such request.
- (d) Warranty. The manufacturer must warrant the cable to be first class material throughout. In lieu of other claims against them, if the cables are installed within twelve (12) months of date of shipment, the manufacturer must replace any cable failing during normal and proper use within two years of date of installation. All replacements under this warranty must be made free of charge F.O.B. delivery point of the original contract.

CONSTRUCTION

3. This cable must consist of a round copper conductor with a tight fitting, free stripping, concentric layer of ethylene propylene (EPR) insulation and a concentric low lead chlorosulfonated polyethylene (CSPE) jacket extruded in tandem with, and bonded to, the insulation, or ethylene propylene (EPR) insulation only. The cable must be rated for continuous duty in wet or dry conditions at 90° C operating temperature, 130° C emergency overload temperature and 250° C short circuit temperature.

CONDUCTOR

4. (a) Material. The conductor must either be soft or annealed round copper wire.
- (b) Specifications. The conductor must meet the requirements of ASTM B3, B8 or B258, as applicable.
- (c) Sizes. The conductor size must be as stated in the PROPOSAL and in accordance with all requirements in Table A of this specification.
- (d) Stranding. The number of strands, must be as indicted in Table A. Stranding must meet the requirements of ASTM B8, Class B.

INSULATION

5. (a) Type. The insulation must be ethylene propylene rubber compound meeting the physical and electrical requirements specified herein.
- (b) Thickness. The insulation must be circular in cross-section, concentric to the conductor, and must have an average thickness not less than that set forth in Table A of this specification, and a spot thickness not less than ninety percent (90%) of the average thickness.
- (c) Initial Physical Requirements:
- | | | |
|----|-------------------------------|-------|
| 1. | Tensile strength, min., psi. | 1,200 |
| 2. | Elongation at rupture, min. % | 250 |
- (d) Air Oven Exposure Test. After conditioning in an air oven at 121 +/- 1°C for 168 hours using methods of test described in ASTM-D 573:

TENSILE STRENGTH, MINIMUM PERCENT OF UNAGED
VALUE.....75
ELONGATION AT RUPTURE, MINIMUM PERCENT OF UNAGED
VALUE.....75

(e) Mechanical Water Absorption:

GRAVIMETRIC METHOD: After 168 hours in water at 70+/- 1°C:
water absorption, maximum, milligrams per square inch.....5

(f) Cold Bend Test Requirements. The completed cable must pass the "Cold-Bend, Long-Time Voltage Test on Short Specimens" of ASTM D-470 except that the test temperature must be minus (-) 25°C.

(g) Electrical Requirements

1. Voltage Test. The completed cable must meet an A.C. and D.C. voltage test in accordance with ASTM D-470 and D-2655.

2. Insulation Resistance. The completed cable must have an insulation resistance constant of not less than 20,000 when tested in accordance with methods shown in ASTM D-470.

JACKET

6. (a) Type. If the cable is jacketed, the jacket must be a chlorosulfonated polyethylene (CSPE) compound meeting the physical and electrical requirements specified herein. The CSPE jacket must meet CFR Title 40, Part 261, for leachable lead.

(b) Thickness. The jacket must be circular in cross-section, concentric with the insulation, must have an average thickness not less than that set forth in Table A of this specification and a spot thickness not less than ninety percent (90%) of the average thickness.

(c) Initial Physical Requirements:

1. Tensile strength minimum PSI 1800
2. Elongation at rupture, minimum percent 300

- (d) Air Oven Exposure Test. After conditioning in an air oven at 121 +/- 1°C for 168 hours:
1. Tensile strength, minimum percent of unaged value 75
 2. Elongation at rupture, minimum percent of unaged value 60
- (e) Mechanical Water Absorption. After 168 hours at 70 +/- 1°C:
1. Milligrams per square inch, maximum 20

TESTING

7. (a) General. Tests must be performed on insulation, jacket and completed cables in accordance with applicable standards as listed in these specifications. Where standards are at variance with each other or with other portions of this specification, the most stringent requirements, as determined by an engineer from the City, will apply. All tests must be conducted on cable produced for this order. Where cable insulation and/or jacket thickness preclude obtaining samples of sufficient size for testing, special arrangements must be made with the engineer to obtain samples of unprocessed materials directly from the extrusion feed bins which will be separately processed and prepared for tests.
- (b) Number Of Tests. Insulation and jacket tests must be conducted on samples taken every 25,000 feet or fraction thereof of each conductor size. In no case must samples be taken closer than 15,000 feet apart.
- (c) Flame Tests. Included in the tests will be a 70,000 BTU per hour flame test in accordance with IEEE 383. Reels to be tested will be selected at random.
- (d) Test Reports. No cable may be shipped until certified copies of all factory tests have been reviewed and approved by the engineer.
- (e) Acceptance. Samples must be taken from each reel and must successfully conform to all tests specified herein. Reels from which samples fail to conform, will be rejected.

PACKAGING

8. (a) Cable Marking. The cable must be identified by a permanently inscribed legend in white lettering as follows:

1/c No. (conductor size) AWG-600V-90°C-EPR or EPR/CSPE

The legend must be repeated at approximately eighteen (18) inch intervals on the outside surface of the cable parallel to the longitudinal axis of the conductor. A sequential footage marking must be located on the opposite side from the legend.

- (b) All cable will be black pigmented. When three conductors (triplex) are specified, one conductor will be black, another will be red or black with a red tracer, the smaller of the conductors must have a green colored jacket and the three conductors must be triplexed with a 16"-18" lay. The insulation color must not be unduly affected by cable installation, or prolonged exposure to either direct sunlight or moisture.
- (c) Reels. The completed cable must be delivered on sound substantial, non-returnable reels. Both ends of each length of cable must be properly sealed against the entrance of moisture and other foreign matter by the use of clamp-on cable caps, such as the Reliable Electric Company neoprene cable cap No. 1405, or equal. The ends must be securely fastened so as not to become loose in transit. Before shipment, all reels must be wrapped with cardboard or other approved wrapping.
- (d) Footage. Each reel must contain the length of cable as set forth in Table A of this specification. Alternate lengths may be considered.
- (e) Reel Marking. A metal tag must be securely attached to each reel indicating the reel number, contract number, date of shipment, gross and tare weights, description of the cable, the total footage, and the beginning and ending sequential footage numbers. Directions for unrolling the cable must be placed on the reel with an approved permanent marking material such as oil-based paint or a securely attached metal tag.

TABLE "A"

CONDUCTOR		INSULATION/JACKET THICKNESS		A-C TEST	REEL	LENGTH
<u>AWG</u>	<u>STRANDS</u>	<u>MILS</u>	<u>MILS</u>	<u>VOLTS</u>	<u>FEET</u>	
14	7	30	15	5500	2000	
8	7	45	15	5500	2000	
6	7	45	30	5500	2000	
4	7	45	30	5500	2000	
2	7	45	30	5500	1000	
0	19	55	45	7000	1000	
00	19	55	45	7000	1000	
000	19	55	45	7000	1000	
0000	19	55	45	7000	1000	
250 MCM	37	65	65	8000	1000	

**ELECTRICAL SPECIFICATION 1537
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
SEPTEMBER 26,2006**

**CABLE: TRAFFIC SIGNAL, MULTIPLE CONDUCTOR,
COPPER WIRE, 600 VOLT**

SUBJECT

1. This specification states the requirements for a multiple cable to be installed in underground conduits and used to distribute electrical energy to operate automatic traffic control equipment at street intersections within the City of Chicago. The cable will be used between the traffic controller cabinet and the junction boxes on the traffic signal poles.

GENERAL

2. (a) Specification. The cable must conform in detail to the requirements herein stated, and to the specifications and methods of test of the following:

ASTM - American Society for Testing and Materials
ICEA - Insulated Cable Engineers Association
IEEE - Institute of Electrical and Electronic Engineers
UL - Underwriters Laboratories
- (b) Acceptance. Cable not conforming to this specification will not be accepted.
- (c) Sample. If requested by the Chief Procurement Officer, a three (3) foot sample of the cable intended to be furnished under this specification must be submitted to the attention of the Engineer of Electricity within fifteen (15) business days of receipt of such request.
- (d) Warranty. The manufacturer must warrant the cable to be first class material throughout. In addition to any other claims against them, if the cable is installed within six months of date of shipment, the manufacturer must replace any cable failing during normal and proper use within two years of date of installation. All replacements under this warranty must be made free of charge F.O.B. delivery point of the original contract.

CABLES

3. (a) Construction. The cable must meet the requirements of ICEA standard S-95-658 and UL 44 for cable. The cable must consist of coated conductors each concentrically encased with a “free- stripping”, ethylene propylene, insulation. In two-conductor cables, the insulated and covered conductors must be parallel and not twisted, with suitable filler, as necessary, to produce a flat core of minimum practicable dimensions. In the larger count cables suitable fillers must be used to produce an essentially round cross-section. A Mylar tape must be wrapped over the conductor assembly, and a low smoke zero halogen polyolefin (LSZH) or chlorosulfonated polyethylene (CSPE) jacket applied overall.

(b) Outer Diameter. The maximum allowable outer diameter for round cables must be as follows:

<u>No. Of Conductors</u>	<u>Outer Diameter</u> (inches)
Seven	0.49
Ten	0.69
Nineteen	0.90

(c) Sealing. Both ends of each length of cable must be thoroughly sealed to prevent the entrance of moisture and other foreign matter.

COLOR CODE

4. Conductor identification must be provided by color synthetic-resin coverings, or an approved equal. Table A sets forth the color code for the various conductor arrangements.

CONDUCTOR

5. (a) Material. Round, soft or annealed, copper wire, meeting the requirements of ASTM B-3 and B-8, and coated in accordance with ASTM B33.

(b) Size. Cables must be made up of conductor sizes as set forth in this specification. The Number 14 AWG will be solid. Number 4 AWG conductors will be stranded.

INSULATION

6. (a) Type. The insulation must be an ethylene propylene compound meeting the physical and electrical requirements herein specified when tested in accordance with ASTM D-470-81.

(b) Thickness. The insulation must be circular in cross-section and have the following minimum thicknesses.

<u>Conductor Size. AWG</u>	<u>stranding (No. Of Wires)</u>	<u>No. of Conductors</u>	<u>Insulation Thickness (mils)</u>
#4	7	2	45
#14	1	7	30
#14	1	10	30
#14	1	19	30

(c) Physical Properties. Initial Value.

Tensile Strength	1200 psi minimum
Elongation at Rupture	250% minimum

(d) Physical Properties. After Aging.

After 168 hours in air oven at 121° Centigrade:

Tensile Strength	75% of initial value
Elongation	75% of initial value

(e) Accelerated Water Absorption Characteristics. Test must be made in accordance with methods discussed ASTM D470.

Gravimetric Method. The insulation must not absorb more than five (5) milligrams of water per square inch of exposed surface area after immersion in distilled water at 70° Centigrade for a period of seven (7) days.

(f) Cold-Bend Test Requirements. The completed cable must pass the “Cold”B end, Long-Time Voltage Test on Short Specimens” of ASTM D470 except that the test temperature must be minus (-) 25° Centigrade.

(g) Electrical Requirements.

- (1) Voltage Test. The completed cable must meet an A.C. and D.C. voltage test in accordance with ASTM D470 and D2655.
- (2) Insulation Resistance. The completed cable must have an insulation resistance constant of not less than 20,000 when tested in accordance with methods shown in ASTM D470.

CABLE TAPE

7. The assembled and cabled conductor core must be wrapped with a one mil (0.001 inch) thick Mylar tape allowing a minimum of ten percent (10%) overlap.

JACKET

8. (a) Material. The jacket must be either a heavy duty low smoke zero halogen (LSZH) polyolefin or low lead chlorosulfonated polyethylene (CSPE) meeting the physical and electrical requirements specified herein. CSPE must meet the requirements of CFR Title 40, Part 261 for leachable lead.
- (b) Workmanship. The jacket must have a smooth exterior surface free from holes, cracks and splits, and must be tough, elastic, homogeneous in composition, and properly vulcanized.
- (c) Thickness. Average thicknesses of the jacket must be not less than that given below. Minimum thickness must be not less than ninety percent (90%) of the average thickness.

- | | | |
|-----|-----------------------|-----------|
| (1) | Two-Conductor # 4 AWG | 5/64 inch |
| (2) | Seven-Conductor | 3/64 inch |
| (3) | Ten-Conductor | 4/64 inch |
| (4) | Nineteen-Conductor | 4/64 inch |

(d) Initial Physical Requirements:

- | | |
|---|------|
| 1. Tensile strength minimum PSI | 1800 |
| 2. Elongation at rupture, minimum percent | 300 |

- (e) Air Oven Exposure Test. After conditioning in an air oven at $121^{\circ} \pm 1^{\circ}\text{C}$ for 168 hours:
- | | |
|---|----|
| 1. Tensile strength minimum percent of unaged value | 75 |
| 2. Elongation at rupture, minimum percent of unaged value | 65 |
- (f) Mechanical Water Absorption. After 168 hours at $70^{\circ} \pm 1^{\circ}\text{C}$: one (1) milligram per square inch, maximum
- (g) Cable Marking. Outer Jacket must be embossed or printed with the manufacturer's name, year of manufacture, insulation and jacket materials, conductor number, conductor size, at approximately 18" intervals. On the side opposite, the cable must be sequentially marked in one (1) foot increments.

TESTING

9. (a) General. Tests must be performed on insulation, jacket and completed cables in accordance with applicable standards as listed in these specifications. Where standards are at variance with each other or with other portions of this specification, the most stringent requirements, as determined by an engineer from the City, will apply.
- (b) Number of Tests. Insulation and jacket tests must be conducted on samples taken every 25,000 feet or fraction thereof of each conductor size. In no case must samples be taken closer than 15,000 feet apart.
- (c) Flame Tests. Included in these tests will be a 70,000 BTU per hour flame test in accordance with IEEE 383. Reels to be tested will be selected at random.
- (d) Test Reports. No cable may be shipped until certified copies of all factory tests, including witness tests where applicable, have been reviewed and approved by the engineer.
- (e) Acceptance. Samples must be taken from each reel and must successfully conform to all tests specified herein. Reels from which samples fail to conform, will be rejected.

PACKAGING

10. (a) Reels. The completed cable must be delivered on sound substantial, nonreturnable reels. Both ends of each length of cable must be properly sealed against the entrance of moisture and other foreign matter by the use of clamp-on cable caps, such as the Reliable Electric Company neoprene cable cap No. 1405, or equal. The ends must be securely fastened so as not to become loose in transit. Before shipment, complete 2 x 4 lagging must be applied to all reels.
- (b) Footage. Each reel must contain the length of cable as set forth below. A tolerance limit of plus or minus five percent ($\pm 5\%$) must be adhered to.
- | | |
|------------------------|-----------|
| (1) Two-Conductor | 2000 feet |
| (2) Seven-Conductor | 2000 feet |
| (3) Ten-Conductor | 2000 feet |
| (4) Nineteen-Conductor | 1000 feet |
- (c) Marking. A metal tag must be securely attached to each reel indicating the reel number, contract number, date of shipment, gross and tare weights, the appropriate City commodity Code Number as set forth below, and a description of the cable. Also, each reel must have permanent marking on it indicating directions for unrolling the cable and the footage of cable contained in the reel. Indelible ink or other such material susceptible to washing off or fading will not be permitted; and approved permanent marking material such as paint or a securely attached metal tag is required.
- (d) Commodity Code Number.
- | | |
|-----------------------------|--------------|
| (1) Two-conductor No. 4 AWG | 31-4686-5826 |
| (2) Seven-Conductor | 31-4682-5620 |
| (3) Ten-Conductor | 31-4682-5630 |
| (4) Nineteen-Conductor | 31-4682-5645 |

TABLE A COLOR CODE CONDUCTOR IDENTIFICATION

Base Color	First Tracer	Second Tracer	2 (# 4)	7	10	19
White	Black	Red	--	--	--	14
White	Red	Green	--	--	--	14
Black	--	--	4	14	14	14
White	--	--	4	14	14	14
Red	--	--	--	14	14	14
Green	--	--	--	14	14	14
Orange	--	--	--	14	14	14
Blue	--	--	--	14	14	14
White	Black	--	--	14	--	--
Red	Black	--	--	--	14	14
Green	Black	--	--	--	14	14
Orange	Black	--	--	--	14	14
Blue	Black	--	--	--	14	--
Black	White	--	--	--	--	--
Red	White	--	--	--	--	14
Green	White	--	--	--	--	14
Blue	White	--	--	--	--	14
Orange	White	--	--	--	--	14
White	Red	--	--	--	--	--
Blue	Orange	--	--	--	--	14
Red	Blue	--	--	--	--	14
Green	Blue	--	--	--	--	14
Orange	Blue	--	--	--	--	14

**ELECTRICAL SPECIFICATION 1540
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
OCTOBER 30, 2006**

VIDEO DETECTION CAMERA AND MOUNT

SUBJECT

1. This specification states the requirements for a video camera to be used to detect vehicular traffic at a signalized intersection. The camera will be mounted to a traffic signal arm or a luminaire arm with a mounting bracket specifically manufactured for that purpose.

GENERAL

2. (a) Standards. The camera and enclosure must meet NEMA, MIL-STD-810E, and FCC Class B, Part 15 standards.
- (b) Sample. One camera and mount of the manufacture proposed to be furnished must be submitted along with specification sheets within fifteen (15) business days upon request of the Chief Procurement Officer. The sample must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (c) Warranty. The manufacturer must warrant the camera and mount to meet the requirements of this specification, and must warrant all components against defective design, material and workmanship for a period of five (5) years from date of acceptance. In the event that defects or failures occur during the warranty period, the manufacturer must repair and/or replace all defective materials at no expense to the City. This warranty must be evidenced by a letter or certificate of warranty submitted to the City at the time final delivery is made. The warranty must cover all units delivered in an order. The warranty must be signed by an official of the manufacturer who is empowered by the manufacturer to enter into such an agreement.
- (d) Compatibility. The camera must be compatible with the associated digital video detector processing equipment and traffic signal controller equipment used by the City of Chicago.

CAMERA REQUIREMENTS

3. (a) Power Lens.
 1. 1/3-inch format.
 2. Focal Length: 6-60mm.
 3. Iris range: f1.4-360
 4. Focus range: 1.3m.
 5. Angle of view (wide angle): (hvx) 43.4° x 32.7°
 6. Angle of view (telephoto): (hvx) 4.5° x 3.5°
 7. Focus control: motor, 12VDC, < 70mA
 8. Zoom Control: motor, 12VDC, < 70 mA
- (b) Must be fully automatic to adjust for lighting conditions.
- (c) Imager: interline transfer CCD, 1/3-inch image format.
- (d) Active picture elements: 582 horizontal by 494 vertical.
- (e) Horizontal resolution: 570 TVL
- (f) Digital signal processing.
- (g) Illumination at Imager: minimum of .018 lux.
- (h) Electromagnetic interference: must meet FCC Class B, Part 15 requirements.
- (i) Power: the camera will consume no more than 4 watts. The heater must consume no more than 11 watts.
- (j) The camera will operate within the temperature range of -20° C. to +50° C.

ENCLOSURE

4. (a) The camera must be housed in an extruded aluminum housing with a white epoxy powder coat.
- (b) The window will be 3mm thick glass.
- (c) Heater: a built-in thermostatically controlled heater will keep the window from fogging or from icing up.
- (d) The enclosure must provide protection from the environment. The enclosure must meet military specification MIL-STD-810-E for salt air, and NEMA-6P, IP68 for dust.
- (e) Sunshield: a sunshield will protect and shield the window, as well as provide a heat sink for the camera.
- (f) The rear of the housing will have a cable connector. The plug will be a MIL-3102 for a 16 pin arrangement.
- (g) Camera cradle: the camera housing will be attached to an extruded aluminum cradle. The cradle can be rotated 360°. The cradle will be tapped in the base for at least two (2) 1/4-20 mounting screws.

ENCLOSURE MOUNTS

5. (a) The mount will have a swivel head and tilt mechanism. The swivel will allow for full 360° rotation and the tilt will allow for 75° tilt both above and below the horizontal. Both the swivel and tilt will be locked in position with stainless steel bolts. The camera enclosure will be attached to the mount with a minimum of two (2) 1/4-20 stainless steel bolts. The mount will be attached to the arm or pole with two (2) lengths of stainless steel banding, or similar. The mounts will be constructed of aluminum, with a white epoxy powder coat. The mount must provide for cable. The construction must be structurally sound and be able to withstand the loads as indicated in ASSTHO's Structural Supports – 1994 edition.

- (b) The mast arm mount will have a two (2) inch diameter pipe welded to a contoured plate. The plate will be sized to accept banding. The swivel head will be welded to the top of the pipe. The length of the entire assembly will be approximately 10 inches.
- (c) The pole mount will have a two (2) inch pipe welded to a contoured plate. The plate will be sized to accommodate 2 lengths of steel banding. The other end of the pipe will have a 90° bend to which the swivel head will be welded. The entire length of the assembly will be approximately 15 inches.

PACKING

- 5. (a) Each camera and enclosure must be packed in a cardboard container so that the contents will not be damaged in shipping or handling. Instructions must be included in each container.
- (b) Each package must be clearly labeled as to the contents.

**ELECTRICAL SPECIFICATION 1545
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
REVISED JANUARY 28, 2010**

**PEDESTRIAN COUNTDOWN TRAFFIC SIGNAL
LED, 16 INCH WITH SYMBOLIC WALK/DON'T WALK LENSES**

SUBJECT

1. This specification states the requirements for a single section pedestrian countdown signal with light emitting diode (LED) symbolic messages on nominal sixteen inch by eighteen inch lenses and enclosed in a polycarbonate housing.

GENERAL REQUIREMENTS

2. (a) Sample and Certified Test Reports. One complete pedestrian countdown signal, fully assembled and wired, of the manufacture proposed to be furnished, must be submitted along with the required certified test reports, within fifteen (15) business days upon request of the Chief Procurement Officer. The sample must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (b) Standards. Equipment furnished under this specification shall meet the appropriate requirements of the following standards, as required within the body of this specification:

American Association of State Highway and Transportation Officials (AASHTO)
American Society for Testing and Materials (ASTM)
Institute of Transportation Engineers (ITE)
National Electrical Manufacturers Association (NEMA)
Underwriters Laboratories (UL)
- (c) Approval. Approval will mean approval in writing by the Commissioner or his duly authorized representative.
- (d) Location. The supplier of the LED modules shall actively maintain an office, stocking warehouse, and technical support within a 100 mile radius of the City of Chicago.

MATERIAL AND EQUIPMENT REQUIREMENTS

- 3. (a) The pedestrian signal heads must conform to ITE Standard "Pedestrian Traffic Control Signal Indications" (PTCSI), in which the most recently published revision will govern.
- (b) Housing Design. The housing must be one piece, ultra violet stabilized polycarbonate resin of the specified color, injection molded complete with integral top, bottom, and sides, having a minimum thickness of 0.100 inches.

The polycarbonate formulation used must provide these physical properties in the housing (Tests may be performed on separately molded specimens).

<u>TEST</u>	<u>REQUIRED</u>	<u>METHOD</u>
Specific gravity	1.17 minimum	ASTM D 792
Vicat Softening temp	310-320° F	ASTM D 1525
Brittleness temp.	Below-200° F	ASTM D 746
Flammability Self-extinguishing		ASTM D 635
Tensile strength, yield	8,500 PSI	ASTM D 638
Elongation at yield	5.5-8.5%	ASTM D 638
Shear strength, yield	5,500 PSI min.	ASTM D 732
Izod impact strength (notched, 1/8" thick) lbs./in.	12-16 ft.	ASTM D 256
Fatigue strength (at 2.5 mm cycles)	950 PSI min.	ASTM D 671

- (c) Positioning Device. The top and bottom opening of each housing must have integral serrated bosses that will provide positive positioning of the signal head in five degree increments to eliminate undesirable rotation or misalignment of the signal head between sections. A total of 72 teeth must be provided in the serrated bosses to allow the signal face to be rotated 360 degrees about its axis. The teeth shall be clean and sharp to provide positive positioning with the grooves of the mating section or framework. Each opening must accommodate standard 1 2" pipe fittings and brackets.

- (d) Hinges. The housing must have four integral hinge lugs, with stainless steel hinge pins (AISI 304 or equivalent), located on the left side for mounting the door. The hinge pins must be straight and not protrude past the outside of the housing lugs. The housing must have two integral latching bolt lugs on the right side each with a stainless steel hinge pin to which a latching bolt (AISI 304 or equivalent), washer, and wing nut will be attached. The wing nuts must be captive.
- (e) Door. The door must be a one piece ultraviolet stabilized polycarbonate resin of the specified color, injection molded complete with a minimum thickness of 0.1 inch. Two (2) hinge lugs on the left side and two (2) sets of latch screw jaws centered on the right side, as viewed from the front of the signal, must be integrally cast with the housing door. The door must be hinged to the housing with two (2) stainless steel hinge pins, drive fitted. Two (2) stainless steel latch screws and wing nuts and washer assemblies on the latch side of the housing body must provide for opening and closing the door without the use of tools. The door must have four (4) holes with threaded metal inserts for stainless steel machine screws to secure the lens.
- The inside of the door must be grooved to accommodate a one piece, air-cored EPDM (ethylene propylene diene monomer) gasket to provide a weatherproof and dust proof seal when the door is closed. The inside of the door must have four equally spaced threaded metal inserts for the lens attachment. The outside of the door must have an integral rim completely encircling the lens opening to prevent leakage between the door and the lens. The rim must have equally spaced tabs around the circumference with threaded metal inserts at the visor attachment.
- (f) Gaskets. Wherever necessary to make a completely dust-proof, moisture-proof and weatherproof assembly of the housing and optical system, approved type gaskets of neoprene or silicone rubber shall be provided.

LED OPTICAL UNITS

4. (a) Light emitting diode (LED) optical unit must consist of an integral unit containing the following components: power leads, housing, integral lens, matrix of light emitting diodes (LEDs) emitting monochromatic light of desired colors, and electronic and electrical components necessary to permit operation at nominal 120 volt, 60 hertz power. All units shall form a neat compact unit within the housing body with no light leakage between the door and the housing body.
- (b) The LED unit shall meet the applicable requirements of ITE standards for color (chromaticity) and brightness (luminance). During the required operating life of LED signal units, the luminance output of the units must not be less than 60 percent (.60) of the values specified in the standard.
- (c) Unit power supply must be constant current regulated and filtered to provide instant on indications, and to prevent momentary signal outages or flicker.
- (d) Units shall consist of LEDs uniformly distributed to present a homogeneous appearance on the face of the lens from a wide viewing angle.
- (e) LEDs shall be wired so that the loss of a single LED or a string of LEDs will not reduce the luminescence below the minimum requirement.
- (f) For purposes of this specification, failure of a single unit is defined as an occurrence where the luminescence of the signal measured in candela in standard test procedures is less than the required initial luminance or luminance at time points and conditions specified; or where minimum required brightness is achieved, but two or more series strings of LEDs or in excess of twenty percent of 20% of LEDs are not operable.
- (g) Units must be fully operable over a range of 90 volts to 130 volts at 60 hertz, plus or minus 3 hertz.
- (h) Surge protection. Each unit must be provided with integral surge protection to withstand transient of 600 volt, 100 microsecond rise and 1 millisecond pulse width. The surge protector shall provide full electrical and physical protection to all unit components.

- (i) Maximum permissible power consumption at ambient conditions (nominal 120 volts, 60 hertz, 70 degrees F.) must be 18 watts at a minimum 90 percent power factor. Power consumed must not vary by more than ten (10) percent from nominal power consumption over voltage range of 105 volts to 125 volts, and over permissible environmental ranges.
- (j) Units must be fully operable at temperature ranges of -40 degrees F. (-40 deg C) to +165 degrees F. (+74 deg C) at up to 100 percent relative humidity.
- (k) Units shall be clearly marked on the back surface of the unit in a permanent manner showing information required for warranty and long term performance. Information to be shown must include manufacturer name, date of manufacture, electric power requirements, signal model type, and signal serial number.
- (l) The LED unit shall be compatible with all traffic signal controller equipment currently in use by the City of Chicago, and meeting the City's latest specifications for traffic signal control equipment. In particular the LED unit shall be compatible with the NEMA TS-1 and later traffic signal load switches and conflict monitors.
- (m) Units shall meet applicable sections of Title 47, SubPart B, Section 15 of the Federal Communications Commission (FCC) rules as applies to electronic noise limitation and electromagnetic interference.
- (n) Total harmonic distortion (THD) induced into the voltage and current AC power line sine waves must not exceed 20 percent.
- (o) Burn-in. LED Optical units must be energized for a minimum 24 hour burn-in at 100% on-time duty cycle.

DISPLAY

- 5. (a) The message area shall be approximately 16 inches square and display the double overlay "Don't Walk" and "Walk" symbols immediately adjacent to the countdown digits. The symbols shall be applied in such a manner as to provide an opaque polycarbonate background and illuminated legends.

- (b) Symbolic Messages. Symbols for "Walk" (Man) and "Don't Walk" (Hand) must conform in style and color to those of ITE. The symbols must be not less than nine and one-half inches (9 2") tall with proportional width. The "Don't Walk" symbol must be Portland Orange, and the "Walk" symbol must be of lunar white, conforming to the specifications of the ITE/PTCSI.
- (c) Countdown Digits. Countdown digits must be Portland Orange and not less 9" high with proportional width and shall be compliant with latest ITE standards.
- (d) Lens. The unit lenses must be constructed of ultraviolet (UV) stabilized , impact resistant polycarbonate, acrylic or other approved material. Lenses must be anti-glare, smooth texture, and clear.

WIRING

- 6. (a) Wire Leads. Each lamp connector must be furnished with three (3) leads color coded as follows:

White	-	Common
Red	-	"Don't Walk" Indication
Green	-	"Walk" Indication

The leads must be TEW, number 18 AWG, stranded copper wire with 2/64 inch thick, 600 volt, 105 degree C, thermoplastic insulation meeting MIL-W-76A specifications. The ends of the lamp leads must be stripped of one-half inch (2") of insulation and tinned. The leads must be splice-free and connected to one side of the terminal strip.

- (b) Terminal Strip. A four terminal, eight point, barrier type terminal strip with solid base and pressure plate type connectors must be securely attached at each end to the housing body inside the walk section.
- (c) Cable. One eleven foot (11') length of flexible electric cord, medium duty, type SO, 3-conductor No. 16 AWG stranded copper, color coded, rubber insulated, neoprene jacketed, must be furnished with each pedestrian signal. Both ends of each cable length must be carefully stripped of six inches (6") of jacket and one inch (1") of insulation, and each conductor properly tinned.

COUNTDOWN FUNCTIONALITY

7. (a) The countdown module shall be compatible with all traffic signal controller equipment currently in use by the City of Chicago, and meeting the City's latest specifications for traffic signal control equipment.
- (b) The countdown timer must have a micro-processor capable of recording its own time when connected to a traffic controller.
- (c) The countdown timer module must continuously monitor the traffic controller for any changes to the pedestrian phase time and re-program itself automatically as needed.
- (d) The countdown module must register the time for the walk and clearance intervals individually and must begin counting down at the beginning of the pedestrian change interval (flashing hand).
- (e) At the end of the pedestrian change interval, the module must display "0" and the blank out. The display must remain dark until the beginning of the next countdown.
- (f) In the event of a preemption sequence, the countdown module must skip the pre-empted clearance time and reach "0" at the end of the pedestrian change interval.
- (g) The countdown must remain synchronized with signal indications and always reach "0" at the end of the pedestrian change interval.
- (h) The countdown must not display an erroneous or conflicting time when subjected to defective load switches.

TESTING AND DOCUMENTATION REQUIREMENTS

8. (a) Documentation. The contractor shall provide certified manufacturing and testing documentation to demonstrate that the traffic signals being supplied meet or exceed the specification requirements. All LED Optical Units shall be tested by a nationally recognized testing laboratory (NRTL), such as Intertek (ETL), to demonstrate compliance with the latest ITE VTCSH specification. All LED units shall have the testing laboratory's label attached.
- (b) Inspection. The signals will be subject to inspection at the discretion of the Commissioner. Final inspection shall be made at point of delivery. Any signal rejected must be removed and disposed of by the contractor at his sole cost.
- (c) Warranty. The manufacturer shall warrant the signals to meet the requirements of this specification, and must warrant all equipment, components, parts and appurtenances against defective design, material and workmanship for a period of three (3) years from date of acceptance. In addition, LED optical units must carry a seven (7) year warranty against failure or loss of color (chromicity) and signal brightness (luminance) below minimum acceptable PTCSI standard levels from date of final acceptance for contract construction, or date of delivery on a specific order. In the event defects and failures occur in the LED units during the warranty period, the manufacturer must replace such units at no expense to the City. This warranty shall be evidenced by a letter or certificate of warranty submitted to the City at the time delivery is made. The LED warranty must cover all units delivered in an order or installed by contract, and must include unit serial numbers. The warranty must be signed and dated by an official of the manufacturer who is empowered by the manufacturer to enter into such a warranty.

PACKAGING

9. (a) Packing. Each pedestrian signal assembly shall be packed in a suitable carton so secured that the signal will not be damaged during shipment, handling or storage.
- (b) Marking. Each carton containing a pedestrian signal shall be clearly marked on the outside in letters not less than three-eighths (3/8) inch tall with the legend: "PEDESTRIAN SIGNAL, COUNTDOWN, SIXTEEN-INCH, SYMBOLIC LED WALK-DON'T WALK@, the name of the manufacturer, the date of manufacture, the pertinent Contract Number and the appropriate City Commodity Code Number.

**ELECTRICAL SPECIFICATION 1556
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
OCTOBER 30, 2006**

VIDEO DETECTION PROCESSORS

SUBJECT

1. This specification states the requirements for video detection processors to be used in conjunction with a video camera and traffic controllers used by the City of Chicago. The processors will process video information and convert this information into digital information for counting vehicles for the purpose of actuating traffic movements at an intersection.

GENERAL

2. (a) Standards. The processors must meet NEMA and FCC Class B, Part 15 standards.
- (b) Sample. One processor, power supply, and detector rack of the manufacture proposed to be furnished must be submitted along with specification sheets within fifteen (15) business days upon request of the Chief Procurement Officer. The samples must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (c) Warranty. The manufacturer must warrant the processors, power supplies, and detector racks to meet the requirements of this specification, and must warrant all components against defective design, material and workmanship for a period of five (5) years from date of acceptance. In the event that defects or failures occur during the warranty period, the manufacturer must repair and/or replace all defective materials at no expense to the City. This warranty shall be evidenced by a letter or certificate of warranty submitted to the City at the time final delivery is made. The warranty must cover all units delivered in an order. The warranty must be signed by an official of the manufacturer who is empowered by the manufacturer to enter into such an agreement.

- (d) Compatibility. The equipment must be compatible with the associated camera equipment and traffic signal controller equipment used by the City of Chicago. Any equipment proposed that does not exactly meet these specifications may be considered, as long as it is demonstrated that the equipment is compatible and provides the functions required for proper operation of the traffic controller. The acceptance or rejection will be determined solely by the Commissioner of Transportation or his duly authorized representative.

PROCESSOR CARD

3. (a) The video processor card must process video information from an EIA standard (NTSC monochrome) CCD camera.
- (c) Detection features must be compatible with City of Chicago specified traffic controllers.
- (d) Must have image processing algorithm to process video information into correct digital signals for correct detection processing by controller.
- (d) Bus interface: 44-pin standard detector card edge connector.
- (k) Power: Must operate between 10.8 VDC and 30 VDC.
- (l) The detector card must plug into a standard detector rack. The overall dimensions of the card are: 4.5" in height, 2.34" in width, and 6.875" in depth. The front of the card must have a handle for easy replacement.
- (m) Temperature: Must operate between -29° F. and +165° F.
- (n) Humidity: Must operate between 0% to 95% relative humidity.
- (o) LED display: on front of card – LEDs must indicate good video, no video, fail safe modes, and detector output states.
- (p) Connectors: There must be three connectors on the front of the card. A BNC coaxial connection (female) for video input. An RCA coaxial connection (female) for video output. An RJ-45 serial port for computer connection.

PROCESSOR CARD RACKS

4. (a) All racks must be shelf mounted. Each rack must accept video processor cards, as specified herein. Each detector rack must meet NEMA standards and must be compatible with the standard City of Chicago traffic controller.
- (b) Racks must come in three sizes: a two detector card rack, a four detector card rack, and an eight detector card rack.

POWER SUPPLY

5. (a) The power supply must be compatible with the NEMA standard detector card rack. The overall dimensions will be 4.5" in height, 2.25" in width, and 6.875" in depth.
- (b) The power supply must have a 120 volt AC input and provide regulated 24 volt DC output.
- (c) The power supply must be UL certified.
- (d) The front panel must have an indicator light and a fuse rated for 1.2 amps.
The front panel must have a handle to facilitate maintenance.
- (e) Environmental:
 - a. Temperature Range: -29° F. to +165° F.
 - b. Humidity: 0 % to 95% relative humidity.

PACKING

5. (a) All equipment must be packed in cardboard containers so that the contents will not be damaged in shipping or handling. Instructions must be included in each container.
- (b) Each package must be clearly labeled as to the contents.

**ELECTRICAL SPECIFICATION 1557
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
NOVEMBER 7, 2006**

**VIDEO DETECTION
CAMERA INTERFACE PANEL**

SUBJECT

1. This specification states the requirements for a panel that will provide electrical protection for video detection cameras and video detection equipment. The panel will provide an interface between the cameras and the video processors.

GENERAL

2. (a) Standards. The panel must meet any applicable NEMA and NEC standards.
- (b) Sample. One panel of the manufacture proposed to be furnished must be submitted along with specification sheets within fifteen (15) business days upon request of the Chief Procurement Officer. The sample must be delivered to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608.
- (c) Warranty. The manufacturer must warrant the panel to meet the requirements of this specification, and must warrant all components against defective design, material and workmanship for a period of five (5) years from date of acceptance. In the event that defects or failures occur during the warranty period, the manufacturer must repair and/or replace all defective materials at no expense to the City. This warranty must be evidenced by a letter or certificate of warranty submitted to the City at the time final delivery is made. The warranty must cover all units delivered in an order. The warranty must be signed by an official of the manufacturer who is empowered by the manufacturer to enter into such an agreement.
- (d) Compatibility. The panel must be compatible with the associated digital video detector processing equipment and traffic signal controller equipment used by the City of Chicago.

PANEL REQUIREMENTS

3. (a) Physical: The panel will be composed of a non-conducting material approximately 12 inches by 8 inches in size. The panel will be made to be mounted to the channels of the interior of a City of Chicago traffic cabinet, using stainless steel hardware.
- (b) Power Supply Protection: Lightning protection and terminations for routing the traffic cabinet power to the cameras must be provided. The cabinet power must be routed through a surge protector, which feeds two (AC+ and AC-) 5 position terminal blocks.
- (c) Video Protection: Surge protection devices must be mounted to the panel. Surge protection must be provided for the video equipment as follows:
 - c. Peak current at 8x20us waveform: 10kA
 - d. Clamp voltage: 3
 - e. Response time: <1 ns
 - f. Attenuation: <0.1 db
 - g. Connectors: BNC
- (d) The panel must have a number of surge devices equal to the number of cameras required, up to a maximum of eight cameras to a panel. Power must be available for up to eight cameras.
- (e) Each panel must have a ground bus.

PACKING

5. (a) Each panel must be packed in a cardboard container so that the contents will not be damaged in shipping or handling. Instructions must be included in each container.
- (b) Each package must be clearly labeled as to the contents.

**ELECTRICAL SPECIFICATION 1558C
DIVISION OF ELECTRICAL OPERATIONS
DEPARTMENT OF TRANSPORTATION
CITY OF CHICAGO
MAY 31, 2012**

**ADVANCED TRANSPORTATION CONTROLLER AND CABINET
(CONTRACTOR INSTALLED)**

1. GENERAL REQUIREMENTS

- 1.1 This specification details the requirements for traffic signal control equipment for use in the City of Chicago.
- 1.2 If requested, the contractor must provide a sample to the Division of Electrical Operations, 2451 South Ashland Avenue, Chicago, Illinois 60608. The sample must consist of the controller, cabinet, load switches, conflict monitor and all appurtenant wiring and equipment completely assembled as a working unit. This sample will be regarded as a finished production model and conformance or non-conformance to these specifications will be based on the sample submitted.
- 1.3 All tests as outlined herein or in the referenced specifications must be regarded as minimum requirements. The contractor must submit his testing procedure for approval prior to performing any testing functions. Upon successful completion of all testing, certified test reports must be submitted for each unit. Units not successfully passing these tests or lacking proper documentation will be rejected.
- 1.4 Standards. Equipment furnished under this specification must meet the appropriate requirements of the following standards organizations, as required within the body of this specification:

American Association of State Highway and Transportation Officials (AASHTO)
American Society for Testing and Materials (ASTM)
Institute of Transportation Engineers (ITE)
Manual on Uniform Traffic Control Devices (MUTCD)
National Electrical Manufacturers Association (NEMA)
Occupational Safety and Health Administration (OSHA)
Underwriters Laboratories (UL)

- 1.5 Standard Drawings. The Standard Electrical Drawing 962 “Load Switch and Conflict Assignment”, Standard Electrical Drawing 964 “Traffic Controller Cabinet Back Panel and Power Supply, 1 Of 2” and Standard Electrical Drawing 965 “Traffic Controller Cabinet Back Panel and Power Supply, 2 of 2” , and Standard Drawing 909 “Fiber Optic Patch Panel” are integral parts of this specification.
- 1.6 Manufacturers. The manufacturer of the controller and of each major component must demonstrate a knowledge of past production, or have been actively engaged in the sale and/or service of traffic signal controllers, cabinets, and the other equipment herein described, as demonstrated by a submitted list of comparable projects. The manufacturer must be a recognized company that manufactures ATC controllers, such as Econolite, McCain, Siemens, U.S. traffic, or equal.
- 1.7 Warranty. The manufacturer must warranty the performance and construction of the traffic signal controllers to meet the requirements of this specification, and must warranty all parts, components, and appurtenances against defects in design, material, and workmanship for a period of one (1) year after installation. In the event of defects or failures during this period, the manufacturer must repair and/or replace all defective or failed parts or appurtenances at no expense to the City.

2. CONTROLLER REQUIREMENTS

- 2.1 ATC. The controller must be an Advanced Transportation Controller (ATC) meeting the requirements of the specification “Advanced Transportation Controller (ATC) Standard Version 5.2b” dated June 26,2006, and the requirements of NEMA-TS2-2003. The referenced specification is a joint effort of AASTHO, NEMA , and ITE. Since each user agency has different controller needs, for the City of Chicago the controller must meet the programming modifications and options listed in the ATC Matrix as indicated in Table A. All software necessary to make the controller operational must be included.
- 2.2 Power. The controller must operate on 120 volt, 60 cycle (± 3 Hertz), single phase, alternating current. The controller must function in the range from 89 to 135 Volts a.c. The power consumed must be under 50VA.

- 2.3 Instructions. One (1) complete set of up to date instructions providing complete information on installation, adjustment, operation and maintenance, including both up to date "Logic Schematics" and "Electronic Circuit" diagrams, of these controllers, must be furnished to the Division of Electrical Operations for approval prior to the first shipment of controllers. All information, including photos and schematics, must reference to the controller being furnished on this contract and must be a high quality, completely legible reproduction. Upon approval, one complete set of data must be furnished with each controller.
- 2.4 Chassis. Aluminum construction with powder coat finish. No plastic chassis or composite chassis will be allowed. The controller must physically fit into existing 'M', 'P', and 'SUPER P' cabinets configured for City of Chicago applications, so that retrofitting will not be a problem. The controller must not exceed the following dimensions: 10.5 inches high, 10.5 inches deep, and 15 inches wide.
- 2.5 Processor / Memory. At a minimum, the processor will be:
- Clock speed - 300MHz
 - Non-volatile Memory - 32MB Flash
 - DRAM - 64MB
 - SRAM - 1MB
- (All memory and firmware must be stored in flash memory. No EPROMS will be allowed.)
- 2.6 Display. 16 x 40 backlit LCD using a 6 x 8 character font. Display and keypad must be permanently attached to chassis. Detachable keypads will not be allowed.
- 2.7 Environmental. The controller must operate in the temperature range of -34 degrees Celsius to +74 degrees Celsius. The controller must operate within the relative humidity of 5% to 95%.
- 2.8 All printed circuit boards must be mounted vertically.
- 2.9 Encapsulation of 2 or more discrete components into circuit modules is prohibited except for transient suppression circuits, resistor networks, diode arrays, solid-state switches, optical isolators and transistor arrays. All encapsulated components must be second sourced and must be of such design, fabrication, nomenclature or other identification as to be purchased from a wholesale distributor or from the component's manufacturer as a standard product. Custom encapsulated components are not allowed.

- 2.10 Obsolete components. Components no longer supported by the manufacturer, components not recommended for new designs, components which have been discontinued or which the CONTRACTOR should have reasonably been expected to know were discontinued, or components which the vendor/manufacturer has announced plans to discontinue at the time of the bid must not be used in the design of any subassemblies provided under this contract.
- 2.11 The controller must meet the functional and environmental requirements of NEMA TS2 2003. The use of 2070s, 170s, BIUs, SIUs, or similar devices is not allowed.
- 2.12 As allowed by ATC v5.2b, Section 8.1.1, the controller will utilize NEMA 'A', 'B', and 'C' I/O connectors, except for the HMC-1000 and LMD40 I/O variants. Pin assignments for NEMA 'A','B', and 'C' connectors must follow the NEMA TS2 2003 standards for I/O. Port 2 must be the ATC v5.2b pin-limited version of NEMA TS2 Port 2. Port 4 (C50S) must be a 9-pin connector with only limited signals being required.

Special function connector for the TS2-2 must follow the CPC style "D" pin outs as follows:

CPC MSD Pin	Function
1	Flash
2	Offset 1
3	Interconnect Common
4	User defined input 6
5	Offset 2
6	Offset 3
7	Time Plan A
8	User defined input 7
9	User defined input 8
10	Call to Free
11	Call to week 10
12	Time Plan B
13	Time Plan C
14	Time Plan D
15	Alt Seq A
16	Alt Seq B
17	Alt Seq C
18	Dimming
19	Monitor status bit C
20	System Input
21	Alt Seq D
22	Monitor status bit A
23	Monitor status bit B
24	Veh Det 13
25	Veh Det 9
26	Veh Det 10
27	Veh Det 11
28	Polarizing Pin
29	Veh Det 12
30	Veh Det 14
31	Veh Det 15
32	Veh Det 16
33	SGO/Conditional Service
34	Preempt input 5
35	Preempt output 1
36	Preempt output 2
37	Interconnect inhibit
38	Time Clock sync
39	Sync inhibit
40	Preempt input 1
41	Preempt input 2
42	Preempt input 3

43	Preempt output 3
44	Polarizing Pin
45	Preempt output 4
46	Preempt output 5
47	System Out
48	Preempt output 6
49	Preempt input 4
50	Clock Ckt 9 (Aux 1)
51	Clock Ckt 10 (Aux 2)
52	Clock Ckt 11 (Aux 3)
53	Clock Ckt 12 (Aux 4)
54	Clock Ckt 13 (System)
55	Clock Ckt 8 (Flash)
56	Clock Ckt 3 (Offset 1)
57	Clock Ckt 4 (Offset 2)
58	Clock Ckt 5 (Offset 3)
59	Clock Ckt 1 (T/P A)
60	Clock Ckt 2 (T/P B)
61	Clock Ckt 6 (T/P C)
62	Clock Ckt 7 (T/P D)
63	Preempt input 6

2.13 Downward compatibility with existing City of Chicago cabinets.

- (1) The controller must be of a modular design allowing for the ability to exchange I/O modules to allow for use in existing City of Chicago HMC-1000, LMD40, and standard NEMA TS2-2 cabinets. This I/O module must be “plug and play”. The controller’s firmware must detect the type of I/O installed (HMC-1000, LMD40 or NEMA TS2) and provide the proper user interface. Adapter harnesses for the HMC-1000, LMD40 and Setcon clock will not be allowed.

(2) The HMC-1000 I/O module must be pinned as follows:

<u>II.63 Pin Connector</u>	Function
1	Output 20
2	Output 11
3	Manual Advance
4	Stop Time
5	Output 24
6	Offset 1
7	Offset 3
8	Output 15
9	Preempt 2
10	Advance
11	Output 23
12	Restart
13	Output 32
14	Offset 2
15	Output 16
16	Preempt 1
17	Output 25
18	Output 28
19	Spare 1
20	Spare 2
21	Output 7
22	Output 18
23	Output 21
24	Output 22
25	Dial 3
26	Dial 2
27	Output 1
28	Output 14
29	Output 4
30	Output 29
31	Output 27
32	Output 17
33	Output 9
34	Output 19
35	Dial 4
36	On-Line
37	Flashing Bus
38	Manual
39	Output 30

40	Output 31
41	Output 12
42	Output 10
43	Output 2
44	Output 3
45	Output 13
46	Output 8
47	Output 26
48	Logic Ground
49	Not Used
50	Not Used
51	Output 5
52	Output 6
53	Logic Ground
54	Logic Ground
55	Not Used
56	Not Used
57	Not Used
58	Not Used
59	24 V.D.C
60	Not Used
61	115 Volts AC
62	AC Neutral
63	Chassis Ground

- (3) The LMD40 I/O module contains 4 I/O connectors, MSA, MSB, MSD, and communications connectors which must be pinned as follows:

LMD40 MSA	Pin	Voltage Level
Actuation 3	A	DC
24 V.D.C	B	DC
Voltage Monitor	C	DC
Actuation 1	D	DC
Actuation 2	E	DC
Preemption 2	F	DC
Preemption 1	G	DC
Interval Advance	H	DC
Stop Time	J	DC
MCE (Manual Control)	K	DC
External C/S/O	L	DC
Signal Plan 2	M	DC
Signal Plan 3	N	DC
System Cont/AZ Reset	P	DC
External Start	R	DC
Remote Flash (AC)	S	120 VAC
Interconnect Common	T	120 VAC
AC – (Common)	U	AC
Chassis Ground	V	Earth Ground
Logic Ground	W	DC Reference
Output 1	X	DC
Output 2	Y	DC
Output 3	Z	DC
Output 4	a	DC
Output 5	b	DC
Output 6	c	DC
Output 7	d	DC
Output 8	e	DC
Output 9	f	DC
Output 10	g	DC
Output 11	h	DC
Output 12	i	DC
Output 13	j	DC
Output 14	k	DC
Output 15	m	DC
Output 16	n	DC
AC+ input	p	120 VAC
Output 17	q	DC
Output 18	r	DC
Output 19	s	DC
Output 20	t	DC
Output 21	u	DC

Spare Output	v	DC
Spare Output	w	DC
Spare Output	x	DC
Cycle 2 (User Defined)	y	120 VAC
Cycle 3 (User Defined)	z	120 VAC
Split 2	AA	120 VAC
Split 3	BB	120 VAC
Output 22	CC	120 VAC
Output 23	DD	120 VAC
Offset 1	EE	120 VAC
Offset 2	FF	120 VAC
Offset 3 (user def 1)	GG	120 VAC
Output 24	HH	DC

LMD40 MSB	Pin	Voltage
Output 25	A	DC
Output 26	B	DC
Output 27	C	DC
Output 28	D	DC
Output 29	E	DC
Output 30	F	DC
Output 31	G	DC
Output 32	H	DC
Output 33	J	DC
Output 34	K	DC
Output 35	L	DC
Output 36	M	DC
Output 37	N	DC
Output 38	P	DC
Output 39	R	DC
Output 40	S	DC
Actuation 4	T	DC
Hold	U	DC
Force Off	V	DC

LMD40 MSD	Pin	Voltage
Flash Monitor 1	1	120 VAC
Cycle 5	2	120 VAC
PE Clear 1	3	DC
PE Clear 3	4	DC
Flash Monitor 2	5	120 VAC
Spare Input 4	6	120 VAC
System Input	7	120 VAC
AZ Reset (Absolute Zero)	8	DC
PE Clear 2	9	DC
UD 6 Input	10	DS 1 DC
Call to week 10	11	DC
Signal Plan 6	12	DC
Signal Plan 7	13	DC
Signal Plan 8	14	DC
Actuation 5	15	DC
Actuation 6	16	DC
Actuation 7	17	DC
Spare input 1	18	DC
UD 7 Input	19	DC
Actuation 8	20	DC
Actuation 9	21	DC
Actuation 10	22	DC
Spare input 2	23	DC
UD 8 input	24	DC
Sys Command (Ckt 13)	25	DC
Flash Attained	26	DC
PE Active	27	DC
Polarization	28	DC
System Out	29	DC
Preempt input 3	30	DC
Preempt input 4	31	DC
Preempt input 5	32	DC
Signal Plan 5 in	33	DC
Call to FREE op	34	DC
Output 41	35	DC
Output 42	36	DC
Interconnect Inhibit	37	DC
Spare input 3	38	DC
Sync Inhibit	39	DC
Dimming	40	DC
Added Time inhibit	41	DC

Time Clock Sync	42	DC
Output 43	43	DC
Polarization	44	DC
Output 44	45	DC
Output 45	46	DC
Output 46	47	DC
Output 47	48	DC
Signal Plan 4	49	DC
Aux 1 (Ckt 9)	50	DC
Aux 2 (Ckt 10)	51	DC
Aux 3 (Ckt 11)	52	DC
Aux 4 (Ckt 12)	53	DC
Output 48 (FF Enable)	54	DC
Flash Out (Ckt 8)	55	DC
Offset 1 (Ckt 3)	56	DC
Offset 2 (Ckt 4)	57	DC
Offset 3 (Ckt 5)	58	DC
Cycle 2 (Ckt 1)	59	DC
Cycle 3 (Ckt 2)	60	DC
Split 2 (Ckt 6)	61	DC
Split 3 (Ckt 7)	62	DC
Fast Flash Image	63	DC

LMD40 Communication Connector (15 pin sub-D)	PIN	Voltage
System Detector 11	1	DC
System Detector 12	2	DC
System Detector 13	3	DC
System Detector 14	4	DC
System Detector 15	5	DC
System Detector 16	6	DC
System Detector 17	7	DC
System Detector 18	8	DC
Monitor Status bit B	9	DC
Monitor Status bit A	10	DC
Monitor Status bit C	11	DC
DC User Defined in #1	12	DC
Logic Ground	13	DC
DC User Defined in #2	14	DC
DC User Defined in #3	15	DC

- (4) The Setcon I/O connector will be resident on the HMC1000 version of the ASTC I/O.

Setcon Clock Connector	<i>PIN</i>	<i>Voltage</i>
Output 1	1	DC
Output 2 (Dial 2)	2	DC
Output 3 (Dial 3)	3	DC
Output 4 (Dial 4)	4	DC
Output 5 (Offset 1)	5	DC
Output 6 (Offset 2)	6	DC
Output 7 (Offset 3)	7	DC
Output 8 (Flash)	8	DC
Sync Output	9	DC
Sync Input	10	DC
Not used	11	N/A
Logic Ground	12	DC
Not Used	13	N/A
Not Used	14	N/A
Not Used	15	N/A
Not Used	16	N/A

2.14 Communication.

- (1) NTCIP (National Transportation Communications for ITS Protocol).
- a. The controller must be compliant with NTCIP Standards as outlined in NEMA TS2 – 2003 and must be tested and documented for compliance.
 - b. Global objects must be compliant to NTCIP 1201 v2.26 or later.
 - c. Actuated Signal Controller objects must be compliant to NTCIP 1202 v2.19f or later.
- (2) Serial ports, one of which must be set as either RS-232 or RS-485.
- (3) Ability to add an internal GPS module.

- (4) Ethernet. The controller must be equipped with a minimum of two front panel mounted 10/100Mb Ethernet ports.
- (5) A single port USB interface must be provided to facilitate database transfers, re-flashing of operation software and log transfer.
- (6) The unit must be fully compatible with, and fully functional within, the City's existing MIST system (Management Information System for Transportation). MIST is a product of Telvent-Farradyne. All available functions and capabilities that exist within existing MIST controllers must be available within this unit, as well as being compatible with the ATC LMD40 unit and the ATC NEMA unit. Any additional software or hardware necessary to fully integrate the controller into the MIST system must be provided by the bidder and will be considered as part of the requirements of this specification.
- (7) A Windows based laptop utility software must be provided for data transfers and monitoring of controller operation.
- (8) A fiber-optic modem must be provided, if required. The modem must be compatible with existing City fiber interconnect systems. The modem may be internal or external to the controller.

2.15 Software operation.

- (1) The controller must have the ability to re-synch a minimum of 8 cycle lengths to an "absolute zero" reference point. It must be possible to set absolute zero by either global command or individual cycle length.
- (2) In addition to hardwire input, it must be possible to set Absolute Zero via keyboard command or fiber optic communication.
- (3) The controller must have the ability to operate in two modes of operation, selectable by time of day:
 - a. Actuated control per NEMA TS2 – 2003.
 - b. Pretimed Interval based control per NEMA TS2 – 2003.
- (4) The controller must have the ability to transfer between actuated control and interval based control by time of day schedule.

- (5) The controller must have 32 Pre-timed plans
 - a. Each plan will allow for up to 32 timing intervals
 - b. Each plan will allow for 64 circuit outputs. Each output must be individually programmable per interval.
- (6) The controller must have 100 coordination plans.
- (7) The controller must provide 6 preempts per NEMA TS2-2003.
- (8) The controller will offer security as follows:
 - a. Two 4 digit security codes can be programmed (one for timing data, one for signal plan data), which when activated, allow data changes. These codes must automatically de-activate 10 minutes after the last user keystroke. It must be possible to re-program the security codes if the previous security code is known or has been defeated.
 - b. It must not be possible to read the security code from the controller's display.
 - c. It must be possible to access the controller in the case of a lost security code through a "back door" which must be provided only by the controller manufacturer. This "back door" security code must change based upon the controller's internal calendar.

3. CONFLICT MONITOR

- 3.1 General. Each controller must be furnished with a NEMA conflict monitor unit for checking for conflicts in the signal output circuits. The conflict monitor must be capable of monitoring a minimum of twelve (12) distinct channels. It must be a self-contained unit with its own power supply and not be located within the timer housing.
- 3.2 Programming Board. A removable programming board must be supplied with the monitor for programming signal compatibility. The circuits for programming must be composed of soldered jumper wires. Diode or dip switch type programming will not be acceptable. The programming board must contain no circuitry or components other than the wire jumpers and the wire jumper soldering devices.
- 3.3 Flashing Circuit Energizing. The conflict monitor must be programmed to put the controller in a flashing sequence upon detection of a failure or conflicting signal display. The controller must also be programmed to energize the flash circuit if the conflict monitor is removed or loses its supply voltage. The conflict monitor must have a manual reset button to return the controller to normal operation after conflict circuit operation is no longer necessary.
- 3.4 Stop Time Circuit. A stop-time control circuit must be supplied from the conflict monitor to force the timer unit to stop timing upon detection of a conflict.
- 3.5 Indicator. The front panel of the conflict monitor housing must have an indicator which will be activated when a conflict or failure occurs as per Section 6 of NEMA Spec. TS1-1983.
- 3.6 Latch Circuit. The conflict monitor must have a latch circuit, insuring that if a voltage monitor failure occurs, the intersection remains in conflict until reset.
- 3.7 Memory. The conflict monitor must have the ability to store, in memory, a minimum of ninety-nine (99) conflict events, including date of conflict and channels conflicting.
- 3.8 Conflict Monitor Assignments

- (1) Conflict monitor channels must be assigned as follows:

Channel 1	Load Switch 1	Phase 1 Vehicle
Channel 2	Load Switch 2	Phase 2 Vehicle
Channel 3	Load Switch 3	Phase 3 Vehicle
Channel 4	Load Switch 4	Phase 4 Vehicle
Channel 5	Load Switch 5	Phase 5 Vehicle
Channel 6	Load Switch 6	Phase 6 Vehicle
Channel 7	Load Switch 7	Phase 7 Vehicle
Channel 8	Load Switch 8	Phase 8 Vehicle
Channel 2W	Load Switch 9	Phase 2 Ped
Channel 4W	Load Switch 10	Phase 4 Ped
Channel 6W	Load Switch 11	Phase 6 Ped
Channel 8W	Load Switch 12	Phase 8 Ped
Channel 9	Load Switch 13	Overlap A
Channel 10	Load Switch 14	Overlap B
Channel 11	Load Switch 15	Overlap C
Channel 12	Load Switch 16	Overlap D

- (2) It must be possible for the user to change conflict assignments without unsoldering any connections.
- (3) All unused channels - vehicle or pedestrian - must be neatly tied or terminal mounted in such a manner that they are readily available in front of the panel. If tied, the harness wires must be labeled. If terminal mounted, the terminations must be labeled.
- (4) A terminal must be provided for the red enable feature.
- (5) A terminal must be provided for the hook up of any unused red channels to AC.
- (6) Controller monitoring must consist of; voltage monitor, 24 VDC I, 24 VDC II.
- (7) The output relay must operate a sixty (60) ampere, normally open, "A" type mercury contactor without the use of an external or "cabinet interface" relay.

4. P TYPE CABINET

- 4.1 Housing. Each controller must be furnished completely housed in a Type 5052-H32 aluminum housing of 0.125 inch thickness. All cabinets must be provided with factory installed 1 1/8" x 1/2" deep channels. Four channels must be provided for each cabinet side and back. All shelves, panels and individual equipment items must be mounted to these channels using 1.0" channel nuts with 1/4-20 bolts. All items mounted on panels must be securely fastened by bolting into drilled and tapped holes. No pop rivet or similar fastening methods will be accepted. Cabinets must be P Type with nominal dimensions of 55" high by 44" wide by 26" deep. Manufacturer will be Erpel, Hennessy, Southern Manufacturing Company, or approved equals.
- 4.2 Door. The cabinet must have a main door and a police door hinged with one-quarter inch (1/4") minimum, continuous, removable stainless steel pins. The doors must be closely fitted to a neoprene gasket making the doors dust, water and weather resistant. The doors must be interchangeable with any other doors from any other controller in this order.
- (1) Main Door. Opening of the main door must provide complete access to the cabinet interior. The door must be embossed, subject to approval, with the legend "CITY OF CHICAGO-TRAFFIC CONTROL" in letters at least one (1) inch high. The door must have stops at 90, 150 and 180 degrees, from the closed position. The door latch must have three (3) point locking with rollers at the ends of the latch rods. The latch handle must be capable of being padlocked. The key lock for the latch mechanism must be a Corbin cylinder lock with a #2 key. Two (2) keys must be furnished with each cabinet.
- (2) Police Panel Door. The police panel door must be furnished with a lock for a modified Chicago police key per sample to be furnished to the successful bidder. This key must have a shaft of at least one and three quarter inches (1-3/4") in length. Two keys must be furnished with each cabinet.
- 4.3 Cabinet Ventilation. A fan, having a minimum air movement capacity of 100 CFM, must be mounted in the air baffle in the top of the cabinet with an air outlet built into the roof overhang. The main door must be louvered and equipped with a removable, standard, commercially available aluminum dust filter. The ventilation openings must be equipped with removable covers for summer operation. No external fan housings or air outlets will be allowed. Any other method must be approved.

- 4.4 Shelf. The cabinet must contain a vertically adjustable shelf large enough to accept the solid state controller and all other shelf mounted devices.
- 4.5 Size. The exterior dimensions of the cabinets will be approximately fifty-five (55) inches high by forty-four (44) inches wide by twenty-six (26) inches deep for P Type cabinets, and must conform to N.E.M.A. 3R pad mounted specifications. The bolt pattern must be a four (4) point pattern with the bolt notches being in the center of each side.
- 4.6 Finish. The exterior surfaces of the cabinet must be smooth. All drilled, tapped, or punched holes on the outer surface must be filled with liquid metal and ground smooth, and slotted screw heads must be ground smooth flush with surface. Bolts extending through cabinet wall must be round head, carriage, square shoulder type and fastened on the inside of the cabinet with an Esna nut and necessary gaskets to insure the weatherproofing integrity of the cabinet. The finished cabinet must be thoroughly degreased in a wash process and dried in a heated chamber. A thermosetting, ultra violet resistant, polyester powder coat must be electrostatically applied to all cleaned and treated surfaces and cured to a hard, mar resistant finish in a heated chamber at a temperature recommended by the powder coat paint manufacturer. Exterior color must conform to Federal Standard 595, and either be City of Chicago green color No. 14110 or gloss black color. Exterior color must be as defined in the Contract Plans, and color samples must be submitted for approval prior to acceptance of cabinet. Cabinet interior must be glossy white and may be either baked enamel or thermosetting, polyester powder coat. For either process, the interior must be prepared as described above. If the baked enamel finish is used, it must be preceded by one (1) coat of primer.

5. **POWER SUPPLY**

- 5.1 A sixty (60) ampere main breaker must be inserted in series with the line.
- 5.2 An un-fused terminal bus must be provided for ground side of the power supply and signal conductor commons.
- 5.3 Individual circuit breakers must be supplied for: (a) AC+ lights, 50 amperes; (b) AC+ control, 10 amperes; (c) duplex outlet supply, 15 amperes.

- 5.4 The incoming line must contain lightning protection devices consisting of, but not limited to, a metal oxide varistor and gas type arrester. The gas type arrester must be on the line side of the radio interference filter.
- 5.5 Contactor: A sixty (60) ampere, normally open, "A" type mercury contactor must be supplied for opening and closing the AC supply to the signal bus. The contactor must be mounted in such a manner on the power supply panel that accidental contact does not produce a safety hazard.
- 5.6 R.I.S. Filter: A radio interference suppression filter rated at sixty (60) amperes minimum must be installed in line with the main power supply, after the sixty (60) ampere circuit breaker.
- 5.7 Ground. The grounded side of the power supply must be continuous throughout the controller and must be grounded to the controller cabinet in an approved manner meeting OSHA requirements.
- 5.8 Polarity. The phase conductors of the signal circuits must have the same polarity as the phase side of the power supply, and the common conductor(s) must be of the same polarity as the grounded side of the power supply.
- 6. LOAD SWITCH BAY**
- 6.1 General. A panel must be provided for mounting the load switch jacks, flash transfer relay jacks, flasher jack, auxiliary relays, time clock jacks, switches, flash change combination terminals, and terminals for field signal connections under non-interconnected operation. See Standard Electrical Drawings 964 and 965.
- 6.2 Wiring. Panel wiring must be neatly laced and properly terminated individual conductors. They must be insulated and properly sized for their application.
- 6.3 Load Circuits. Each load circuit must be capable of carrying fifteen (15) amperes continuously at a temperature of 74°C (165° F).
- 6.4 Bus Feeds. Bus feeds must be capable of carrying fifty (50) amperes continuously at a temperature of 74° C (165° F).

6.5 Equipment. The wiring panel must include, but not be limited to, the following:

- (1) Ten (10) ampere fuses with barrier type fuse holders must be installed between the load switch signal output circuits and field terminals for signal light conductors. Each terminal must be the barrier type with sufficiently long screws to accept four (4) #12 AWG solid conductors. The terminals must be located at least two inches (2") above the bottom of the cabinet.
- (2) Switching Device. The signal load switching device must be a three (3) circuit, solid state, jack mounted load switch which meets the N.E.M.A. Publication TS-1, Part 5 requirements. Each load switch must be rated for a minimum fifteen (15) ampere continuous resistive load and must mate with an S-2412-SB panel socket. Sixteen (16) load switches are to be provided with each cabinet, as defined in the Contract Plans.
- (3) User Programmable Interface. Two (2) sets of terminal blocks must be provided between the machine logic output and the input side of the load switches. By terminating all machine logic output on one set of terminals and all load switch input to the other set, an interface is thus created by which the machine logic can be readily connected to any of the load switches by means of a jumper wire. The two (2) sets of terminal blocks must be conveniently located in close proximity to each other and must be arranged such that, initially, each function will be factory wired directly from one set of terminals to the other without the need to criss-cross wires between blocks.
- (4) Number of Signal Circuits:
 - a. Sixteen (16) load bay panel. Each panel must be equipped with sixteen (16) load switch jacks for a minimum of forty-eight (48) signal circuits.
 - b. All unused signal circuits must be neatly tied or terminated. If tied, the harness wire must be labeled. If terminated, each termination must be identified.

6.6 Identification. All field terminals must be suitably identified, subject to approval.

7. FLASHING FEATURE

- 7.1 General. The flasher must be a solid state device, with no contact points or moving parts, producing between 50 and 60 flashes per minute with a 40 to 50 percent duty cycle. The flasher mechanism must be mounted on a type P-406-SB plug which will mate with an S-406-SB socket on the controller panel. The flasher must utilize zero-point switching, with turn-on at the zero voltage point (± 5 degrees) of the power line sinusoid.
- 7.2 Flasher Panel. A panel must be provided with one (1) terminal wired to the flasher and marked "FL". The panel must be equipped with terminals to provide or omit flashing of all red and yellow outputs.
- 7.3 Flasher Circuits. Flashers must provide two (2) output circuits to permit alternate flashing of signal phases and must be capable of carrying a minimum of twenty (20) amperes per circuit at 120 volts. The flasher must operate continuously so that flashing power will be available at the field terminal marked "FL". The flasher wiring must divide the loads imposed on the two (2) circuit flashers alternately on each phase.
- 7.4 Manual Flash. A manual flash switch must provide flashing indication for all circuits. The flash change combination terminals must allow the selection of flashing either yellow or red on the main and/or cross streets, or complete omission of the flashing feature if required.

8. POLICE PANEL

- 8.1 Auto-Off Flash Switch. Each controller must be provided with an auto-off-flash switch. In the "AUTO" position the signals must be on and the controller timing unit must run normally. In the "OFF" position the signals must be OFF and the controller timing unit must continue to run. In the "FLASH" position the signals must flash and the controller timing unit must continue to run. The auto-off flash switch must be located on the side of the police switch panel that faces outward when the police door is open.

- 8.2 Auto-Hand Switch. Each controller must have an auto-hand switch on the back side of the police switch panel. This switch must be so arranged that the switch can be physically rotated 180 degrees to provide usage after opening the police panel door. It must be so mounted that the act of rotation does not affect the police switch panel. Switch terminals must not be exposed on either position. The auto-hand switch must provide a means of manually timing the signals by use of a separate, momentary contact, hand switch. Operation of the timer by manual control must provide the same color sequence as an automatic operation with no momentary undesirable indications appearing. Manual control must be possible with the door of the cabinet closed. The hand switch required for manual control must be supplied with each controller. It must be of an approved weatherproof construction with a six (6) foot, retractable, flexible, extension cord to allow connection to the appropriate terminals on the panel of the controller. It must not be possible to manually step through a vehicle clearance interval.
- 8.3 Terminal Block. A two point terminal block must be mounted on the back side of the police switch panel and the hand control circuit terminated on this block. This will be for installation of a hand control cord by others, as required.
- 8.4 Space Requirement. Adequate room must be provided in the police panel section to store the manual switch and retractable cord.
- 9. RELAYS**
- 9.1 Transfer Relays. Eight (8) double pole, double throw, flash transfer relays must be furnished with each controller. These relays must be jack mounted into an S-408-SB, or equivalent, socket mounted on the controller panel.
- 9.2 Contact Arm. Each contact arm must have over travel on the front and back contacts and be independent of any other contact arms. No adjustment of contact pressure or wipe must be necessary. Load capability must be a minimum of fifteen (15) amperes per contact continuously and thirty (30) amperes for one (1) minute. Contacts must be of coin or fine silver or an approved alternate.
- 9.3 Dust Cover. A suitable dust cover must be furnished for each relay.
- 9.4 Relay Mounting and Endurance. All relays supplied must meet their approved specified requirements and must have contacts which cannot be opened by unusual vibrations, shock, or momentary voltage excursions of up to 30%. All relays other than the flash and bus relay must be mounted on a molded base with eleven (11) or eight (8) pins for jack mounting to their respective panel or sub-base, and must be electrically interchangeable with those presently used by the City of Chicago ("MIDTEX", Model 158-92T200 or equal).

10. COMMUNICATIONS INTERFACE PANEL

10.1 Where a communications interface has been specified in the contract plans to allow a controller to function as a Master or Secondary controller, then one of the specified options must be provided:

- (1) Fiber Optic Communications Interfaces must meet the following requirements:
 - a. General. The fiber optic communications components must consist of, but not be limited to, an internal fiber optic modem within the controller or an external fiber optic modem, a fiber optic patch panel to interface the modem to field fiber optic cables, and fiber optic jumpers between the modem and patch panel.
 - b. The secondary fiber modules for the (local) controllers must either be the bi-directional type, as specified in the PROPOSAL or contract plans. All modems must be Electronic Industries Association (EIA) compatible for RS-232 data communications via fiber optic link. Modems must be multi-mode, operate at 850nm wavelength, and provide full-duplex, frequency modulated, asynchronous transmission at data rates of up to 38.4 kbps.
 - c. The fiber optic patch panel must consist of a 14" long by 5-3/4" wide by 3-1/4" high rack constructed in accordance with Standard Electrical Drawing #909. The rack must be designed to mount on the controller cabinet rails. "ST" type terminals, suitably labeled, must be provided for the connection of field fibers and Modem.
 - d. The fiber optic jumpers (i.e., optical patch cords) must consist of a single multi-mode fiber in 900 micron orange jacket, with "ST" type connectors factory installed on each end. The jumpers must be 3' long in Secondary (i.e., local) controller cabinets. The jumpers must be connected to the patch panel and supported in such a manner that the minimum bending radius is ten (10) times the diameter of the cable, and the cables exert no strain on the connectors. Each jumper must have a minimum tensile strength of 50 lbs.

- (2) Copper Wire Interconnect Panels (Seven Wire, VAC) must meet the following requirements:
- a. General. The interconnect panel must serve to isolate interconnect VAC from the controller. The panel must consist of, but not be limited to, seven (7) relays. Each relay interconnect circuit must include an M.O.V. properly rated for protection against lightning and switching surges injurious to the controller and a barrier type 3AG fuse receptacle and fuse not to exceed five (5) amperes. Each panel must provide a seven (7) wire interface with the T.B.C. functions described below and must provide barrier type terminals suitably labeled for these functions.
 - b. The secondary interconnect panel must be wired in such a manner that an VAC input activates a relay sending an input from that relay to the controller. It must have a minimum of seven (7) relays for the following functions; Dial 2, Dial 3, Dial 4, Offset 1, Offset 2, Offset 3, M.U.T.C.D. flash.
 - c. The master interconnect panel must provide a means to establish outgoing VAC for a seven (7) wire interconnect system using eight (8) relays. The relays must have 24 VDC coils and be designated as, Dial 2, Dial 3, Dial 4, Sync, Offset 1, Offset 2, Offset 3, M.U.T.C.D. flash. The sync relay must be wired in such a manner that it provides the offset pulse to the contacts of the three (3) Offset relays.
 - d. Each relay must be a double pole type, with one pole designated as field interconnect output, and the other designated as controller input. Relay coils must be rated for continuous duty. Relay contacts must be rated for a continuous fifteen (15) AMP resistive load.
 - e. A terminal strip must be mounted on the top of the master interconnect panel for controller interface.
 - f. The master panel must interface with the T.B.C. terminals as described above.
 - g. Each output must be fused as outlined above.

11. WIRING

11.1 General. All electrical conductors must be stranded copper, with a minimum of nineteen (19) strands per conductor, and a concentrically applied 90° C insulation with a 600 VAC rating. Wiring from the fuse block to the first distribution point, and to the controller bus, must be No. 10 AWG. Signal circuit wire must be No. 14 AWG. The wires must be provided with lugs or other approved terminal fittings for attachment to binding posts. All wiring between various parts of the controller must be neatly cabled. All wiring and terminal blocks must be tested for possible short circuits and resistance to ground by a high voltage dielectric test at 1,200 VAC. A wiring harness of adequate length must be provided to the timing device to allow the timer to be placed on top of the cabinet when required.

11.2 All VAC connections to load switches, flasher, and flash transfer relays must be soldered. All VAC connections on back of terminals must be soldered.

11.3 All VDC connections on back of terminals, and load switches must be soldered or connected with pre-approved terminations. All VDC connections to load switches are to be soldered or connected in a manner pre-approved by the City of Chicago's Division of Electrical Operations.

12. TESTING REQUIREMENTS

12.1 General. The testing on the controllers must be done as described herein. Environmental testing must be done at the manufacturer's facilities or at an independent laboratory, and must be certified by the manufacturer or the independent laboratory. Functional testing will be done at the City's facilities. All controllers provided under the contract must be tested as stipulated under "Functional Burn-In Testing" and Physical Inspection at the manufacturer's facilities. The manufacturer shall program and test the controller at the factory and certify the test results.

- 12.2 N.E.M.A. Environmental Test. One controller, unless approved previously, must be tested, at the manufacturer's expense, in accordance with Part 2 of NEMA Standards Publication TS1-1983. All of the tests listed must be performed with all data properly recorded and certified. If the manufacturer changes the design, fabrication or components of a previously tested and approved controller, then a sample of the controller containing the new design, fabrication or components must be retested at the manufacturer's expense. Any N.E.M.A. environmental test references to minimum recall must include but not be limited to: all sixty-four (64) output circuits must be programmed in a sequence to simulate the normal functioning of the entire controller cabinet assembly; the conflict monitor must have a test board with the allowable channel jumpers installed to simulate normal operation; all thirty-two (32) intervals must be programmed with a minimum of two (2) seconds per interval.
- 12.3 Functional "Burn In" Testing. The manufacturer of the controller must perform, at his manufacturing facilities, a one hundred (100) hour "burn-in" test on every controller, conflict monitor, and appurtenant devices. This test period must be certified by the manufacturer with supportive documentation and must include the device serial number, dates and times of test periods, and results. Any failed, or nonconforming components, must be replaced at this time. After each component has passed the "burn-in" test, they may be used in the assembly of the complete controller unit. Each completed unit must be subjected to the seventy-two (72) hour function test as described in this specification. The "burn-in" requirement must include a test that uses all sixty-four (64) output circuits in "solid" burn as well as 1 pps and 5 pps for each circuit. All thirty-two (32) intervals must be programmed with a minimum of two (2) seconds per interval. The documentation for a test program to simulate the controller phasing must be supplied. A copy of the test program must be approved by the City of Chicago's Division of Electrical Operations prior to testing. Certification of these tests must be attached to the outside of the shipping container. The certification is in addition to any other documentation and/or testing required by these specifications.

- 12.4 Performance Testing Requirements. In addition to the NEMA environmental test and the requirements stated above, satisfactory performance of the traffic signal cabinet and its equipment must be demonstrated prior to shipment from the factory. The manufacturer must submit five (5) copies of his proposed "Test Procedure Document" for approval with the sample requested above. The test procedure must consist of two (2) sections; physical inspection and functional testing. If the test procedure is judged by the Commissioner or his duly authorized representative to be incomplete, inadequate or otherwise deficient, the contractor must revise and resubmit his "test procedure document" until it is approved. No controller will be accepted until the "test procedure document" has been approved.
- 12.5 Performance Testing Documentation. Upon completion of the performance testing, two (2) certified copies of the final results of the approved "Test Procedure Document" must be included with all traffic signal controller production shipments.
- 12.6 Functional Testing of Model of Controller. If the controllers proposed for the project have not been previously tested for the City, then a sample of one of the controllers must be tested as follows: testing must include, but not be limited to, phasing for multiple legged intersections, bridge and railroad pre-empts, flash operation, actuation, and any combinations of these features. Controllers designed to function without railroad pre-empts must be shown to function without the presence of a railroad interconnect. Options for downward compatibility when replacing either HMC1000 controllers or LMD40 controllers must also be demonstrated. In addition, it should be demonstrated that the sample controller functions within the MIST system.
- 12.7 Physical Inspection. The "physical inspection" portion of the test procedure document requires the manufacturer to perform a physical inspection of workmanship and specification compliance for each traffic signal controller assembly. The inspection must be done using a detailed check list defining items to be inspected and criteria for acceptance. The inspection must include, but not be limited to, the following items:

- (1) Hardware installation.
- (2) Assembly mounting.
- (3) Dimensions.
- (4) Presence of specified devices and materials.
- (5) Presence of required documents.
- (6) Labeling and required serial numbers.
- (7) Wiring, including routing, covering, gauge, length, and soldering of terminations.
- (8) Arrangement of equipment for safety and ease of calibration, reprogramming, troubleshooting and maintenance.
- (9) Condition of cabinet body and finish.
- (10) Condition and installation of doors, panels, gaskets and ventilation.
- (11) High voltage test of insulation resistance to ground, with wires installed in cabinet and equipment disconnected.

12.8 Functional Testing. The "functional testing" portion of the Test Procedure requires the manufacturer to perform a complete room-temperature functional test of each complete traffic signal controller assembly for a minimum of seventy-two (72) hours. Each controller should be programmed according to the timing requirements of the contract plans. This test must be designed to concurrently check integrated hardware systems e.g., from simulated input to load switch output including conflict monitor and time base coordinator. All interface/controller interconnections must be tested. All load switch and interconnect relay positions must be tested, regardless of the number of load switches and interconnect relays being purchased. The functions tested must include, but not be limited to, the following:

- (1) Flash logic and operation (color, phases).
- (2) Conflict monitor logic and operation.
- (3) Police panel switch operation.
- (4) Auxiliary panel switches (including fans).
- (5) Interface panel.
- (6) Time switch operation.
- (7) Load switches (with a continuous ten (10) ampere load on each signal circuit).
- (8) Outputs.
- (9) Power interruptions of less than 500 ms.
- (10) Power interruptions of more than 1.0 sec.

CHICAGO ATC MATRIX - TABLE A

Since the ATC standard specifies a "family" of controllers, the following options have been selected from the ATC standard (ATC Standard Version 5-2b, June 26, 2006) to meet the City's needs.

Functional Requirement	ATC Clause #	Status	Details
Shelf Mounted	2.2.1 4.3.2.1	Required	(Shelf mount only)
Use of ATC Engine Board	2.2.2 4.3.2.2 5.1.1 5.1.2 5.3.2 5.3.4 5.3.5 5.3.5.1 5.4.2 5.4.3 5.4.4 5.4.5	Required	
Use of ATC Engine Board	5.2.1	Required	<ul style="list-style-type: none"> Allowed component height below Engine Board PCB provided that the overall envelope remains unchanged, the clearance between the Host Board and Engine Board remains as specified, and the Engine Board still fits into a compliant Host Board
Use of ATC Engine Board	5.2.2 5.4.5	Required	<p>In order to show the Ethernet communications to the Engine Board, the following "Reserved" pins can assume the following legacy functions:</p> <ul style="list-style-type: none"> P1-34: ENET2 Speed P1-35: ENET2 Link/Activity P1-36: ENET1 Speed P1-37: ENET1 Link/Activity
Use of ATC Engine Board	5.3.1	Required	Minimum CPU capability of 500 MIPS
Use of ATC Engine Board	5.3.3	Required	Additionally, must provide a minimum of 16 MB of Flash total to accommodate future applications.
Use of ATC Engine Board	5.4.1	Required	<ul style="list-style-type: none"> Engine Board shall not draw more than 4W of power from VPRIMARY (due to battery backup in Chicago) Engine may supplement VSTANDBY_5 with on-board

			storage for its standby power.
Use of ATC Engine Board	5.4.3	Required	<ul style="list-style-type: none"> All optional baud rates shall be supported
Parallel I/O	2.2.4	Required	<ul style="list-style-type: none"> No support required for TS2 Type 1 or ITS cabinets Must provide parallel I/O for TS2 Type 2 cabinets and legacy parallel I/O interfaces via interchangeable modules
Linux O/S and ATC BSP	2.2.5 4.3.1 4.3.3	Required	
Linux O/S and ATC BSP	2.2.5 4.3.1 4.3.3	Required	
Linux Kernel	Annex A	Required	
Parallel I/O	3.4	Required	Not required to support ITS Cabinet standard (NEMA cabinets are used)
Manage Clock/Calendar functions and synchronize with external source	3.5.1.3	Required	Must also support synchronization with absolute zero.
Manage Clock / Calendar functions and synchronize with External Source	4.1.3	Required	<ul style="list-style-type: none"> BSP RTC driver shall automatically update the RTC with the OST time once per second with an accuracy of 0.1 seconds Successive interruptions (e.g. on for 5 minutes, off for 3 minutes over a period of 8 hours) shall not introduce cumulative error
Configure and Verify Parameters	3.5.1.4 4.1.4	Required	
Upload/Download blocks of data	3.5.1.5 4.1.5	Required	
Monitor & Verify Application Status	3.5.1.6 4.1.6	Required	
Operator Control of Application Execution	3.5.1.7	Required	<u>Only</u> a local operator is allowed to manage the starting, stopping and scheduling of one or more applications

			on the ATC.
Operator Control of Application Execution	4.1.7	Required	
Long Term Storage of Log Data, etc	3.5.1.8 4.1.8	Required	
Support Diagnostics	3.5.3.3 4.3.4	Required	
Modes of Operation	3.7	Required	(Must support Standalone, Direct, and Distributed modes of operation)
Manage/Control a Variety of External Devices	4.2.1	Required	<ul style="list-style-type: none"> • Fixed Ports on the front panel shall be specified by the City • Only SP1 and SP2 are required to be supported on the modem slot • The dedicated synchronous serial port (SP5) is to be used exclusively for supporting a parallel I/O module (NEMA TS2 or legacy interface)
Monitor the Status of External Devices	4.2.2	Required	<ul style="list-style-type: none"> • Fixed Ports on the front panel shall be specified by the City • Only SP1 and SP2 and required to be supported on the modem slot • The dedicated synchronous serial port (SP5) is to be used exclusively for supporting a parallel I/O module (NEMA TS2 or legacy interface)
Support future Hardware Upgrades	4.3.2	Required	
Environmental Requirements	5.2.3	Required	
Front Panel Serial Ports	6.2.3.1 6.1.3 6.3.2.1	Required	One serial port on the front panel shall satisfy this section as an EIA-574 (9-pin) and be labeled "Port 2".
Front Panel Serial Ports	6.2.3.1 6.3.2.1	Required	One serial port shall satisfy this section as an EIA-574 (9-pin) with a reduced pin-out (TXD, RXD, and DC Reference at a minimum) and be labeled "Port 4". C50_ENABLE shall not be supported. A second serial port shall fully satisfy this section as an EIA-574 (9-pin) and be labeled "Port 5".

Front Panel Serial Ports	6.2.3.2 6.1.3 6.3.2.2	Required	One serial port shall satisfy this section as an EIA-485 (15-pin) with the TS2 Type 1 Port 1 pin-out and be labeled "Port 1".
Front Panel Ethernet Ports	6.2.3.9 6.3.2.9 7.1.4.4	Required	There shall be a minimum of two Ethernet ports on the Front Panel (one for ENET1, one for ENET2)
User Interface	7.1 7.1.1.2 7.1.4.4 7.1.4.5 7.1.4.7	Required	
User Interface	7.1.1	Required	Must meet City's Minimum requirements
User Interface	7.1.1.1 7.1.2.1 7.1.3 7.1.4.1 7.1.5	Required	<ul style="list-style-type: none"> • Data key is not required • Front Panel Interface is to be integral to the controller (i.e. not removable, no SP6 connector) • "Option 1" to be selected but AUX switch is optional • Keypad shall have a minimum of 24 keys • LCD Display shall be graphical with a minimum resolution of 128 rows x 240 columns (up to 16 lines x 40 characters). • LCD pixel size shall be a minimum of 0.32mm x 0.32mm with a minimum pitch of 0.325mm with character size defined as 6 pixels wide x 8 pixels high • Refresh rate is a minimum of 10 times per second (due to larger display requirements) • LCD heater is mandatory to ensure sub-second LCD display response over full temperature range. Heater shall only be active when needed and User is interacting with the controller locally (due to battery backup requirements). • Heater Power shall be up to

			15V at 1A current maximum
Power Supply	7.2 7.2.1 7.2.2 7.2.3 7.2.4 7.2.5 7.2.5.1 7.2.5.2 7.2.6.1 7.2.6.2 7.2.6.3 7.2.6.4 7.2.6.6	Required	As applicable for NEMA cabinets only (12 volt not required)
Mechanical/Chassis	7.3.1.3 7.3.1.4	Required	<ul style="list-style-type: none"> • Only Shelf mounted units are acceptable • Only components / connectors specified by the City shall be located on the Front panel. No C1 Type Connectors allowed.
I/O Interfaces	8.1.1 8.2.2 8.2.2.1 8.2.2.2 8.2.2.3	Required	<ul style="list-style-type: none"> • Support for TS2 Type 2 and TS1 Interfaces
I/O Interfaces	8.1.2 8.2.2.5	Required	<ul style="list-style-type: none"> • Support is only required for NEMA TS2 Type 2, TS1, and other similar legacy interfaces • NEMA TS2 Port 1 shall also be provided (for detectors only)
I/O Interfaces	8.2.3	Required	Port 1 Connector shall be provided as specified within this section (only used for detectors)
I/O Interfaces	8.2.1.13	Required	Legacy I/O interfaces shall respond as required.
I/O Interfaces not required	8.2.1	Required	<ul style="list-style-type: none"> • No support for Model 332 Cabinets or ITS Cabinets & devices is to be provided
Environmental & Test Procedures	9	Required	All subsections are required

Performance & Material Requirements	10	Required	All subsections are required
Performance & Material Requirements	10.1.15	Required	All PCBs and similar construction mechanisms shall be mounted vertically (i.e. no horizontal PCBs are allowed).
Quality Control	11	Required	All subsections are required

**APPENDIX B – CHICAGO DEPARTMENT OF WATER MANAGEMENT (CDWM)
TECHNICAL SPECIFICATIONS FOR WATER MAIN CONSTRUCTION**

This specification amends the Chicago Department of Water Management (CDWM) Technical Specifications for Water Main Construction included in Appendix C and shall be construed to be a part thereof, superseding any conflicting provisions thereof applicable to the work under the Contract:

1. Revise all references to the Commissioner to the Engineer.

2. Section 33 11 13
 - a) Delete Article 1.2.
 - b) Delete Articles 1.6 A, B, C, D.
 - c) Modify Article 1.6 E to “All existing valves must be operated only by personnel of the Department of Water Management. Notify the Department of Water Management seventy-two (72) hours prior to the need for operation of the valve.”
 - d) Modify Article 2.2 B to “Pipe joints must be restrained joints noted on the Drawings, specified here, or as directed by the Engineer.”
 - e) Delete Article 2.2 E.
 - f) Delete Article 2.6 E.
 - g) Modify Article 3.4 B to delete “specified in Section 33 11 15 Thrust Restraint,”.
 - h) Modify Article 3.4 C to delete “as per Section 33 23 19 Dewatering Excavations”.
 - i) Modify Article 3.4 B to delete “in accordance with Section 31 23 10 Excavation, Trenching and Backfilling”.
 - j) Delete Article 3.5.
 - k) Delete Articles 3.6 C.1. and 3.6 C.3.
 - l) Delete Article 3.7.
 - m) Delete Article 3.9.
 - n) Modify Article 3.13 to delete “CLSM flowable material must meet standards specified in Section 31 23 10, “Excavation, Trenching and Backfilling”, paragraph 2.3, C of these specifications.”
 - o) Modify Article 3.14 A to delete “as specified in Section 31 23 10, “Excavation, Trenching and Backfilling”.
 - p) Modify Article 3.14 B to “All new pipe, fittings, and valves must be disinfected per requirements of the Bureau of Water Quality which may be contacted at 312.744.8190.”

3. Section 33 12 20
 - a) Modify Article 1.1 A to “This Section includes requirements for construction and/or adjustment of water main valve basins using precast concrete structures.”
 - b) Delete Article 1.2.
 - c) Delete Article 1.4 A.
 - d) Modify Article 1.4 B to “Shop Drawings: Submit detailed drawings of precast utility structures and related metal work.”
 - e) Modify Article 2.1 A to “Fabrication standards – Circular precast concrete base and riser sections furnished for valve basins must conform to ASTM C478.”
 - f) Delete Articles 2.6, 2.7, 2.8, and 2.9.
 - g) Delete Article 3.1, 3.3 and 3.5

SECTION 33 11 13

DUCTILE IRON WATER PIPE AND FITTINGS

PART 1 - GENERAL

- 1.1 DESCRIPTION OF WORK
 - A. This section includes requirements for the installation of ductile iron water pipe and fittings as shown on the drawings and specified here.
- 1.2 WORK OF THIS SECTION SPECIFIED ELSEWHERE
 - A. Section 31 23 19 - Dewatering Excavations.
 - B. Section 31 23 10 - Excavation, Trenching and Backfilling.
 - C. Section 33 11 15 - Thrust Restraint.
 - D. Section 33 13 00 - Disinfection and Testing of Water Mains.

1.3 REFERENCES

- A. American Society for Testing and Materials (ASTM), latest edition:
1. AWWA C104 - Cement Mortar Lining for Ductile Iron Pipe and Fittings.
 2. AWWA C105 - Polyethylene Encasement for Ductile-Iron Pipe Systems.
 3. AWWA C110 - Ductile-Iron and Gray-Iron Fittings.
 4. AWWA C111 - Rubber Rubber-Gasket Joints for Ductile-Iron Pressure pipe and Fittings.
 5. AWWA C115 - Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges.
 6. AWWA C116 - Protective Fusion-Bonded Epoxy Coatings Int. and Ext. Surf. Ductile-Iron/Gray-Iron Fittings.
 7. AWWA C150 - Thickness Design of Ductile-Iron Pipe.
 8. AWWA C151 - Ductile Iron Pipe, Centrifugally Cast.
 9. AWWA C153 - Ductile Iron Compact Fittings for Water Service.
 10. ASME/ANSI B16.1 - Flanges and Flanged Fittings.
 11. ANSI B16.21 - Metallic Gaskets for Pipe Flanges.
 12. ASME B18.2.1 - Square and Hex Bolts and Screws.
 13. ASME B18.2.2 - Square and Hex Nuts.
 14. ASTM A123 - Zinc (Hot Dip Galvanized) Coatings on Iron and Steel Products.
 15. ASTM A153 - Zinc Coating (Hot Dip) on Iron and Steel.
 16. ASTM A240 - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip, for Pressure Vessels and for General Applications.
 17. ASTM A307 - Carbon Steel Bolts and Studs.
 18. ASTM A536 - Ductile Iron Castings.
 19. ASTM A767 - Zinc Coated (galvanized) Steel.
 20. ASTM A775 - Epoxy Coated Steel.
 21. ASTM A780-93 - Repair of Zinc Coated (Galvanized) Steel.
 22. ASTM B308 – Stainless Steel Alloy Standard Structural Shapes, Rolled, or Extruded.
 23. ASTM C564 - Rubber Gaskets for Cast Iron Soil Pipe and Fittings.
 24. ANSI A21.5/AWWA C105 - Polyethylene Encasement.

1.4 SUBMITTALS

- A. Refer to Book I for submittal requirements and procedures for Shop Drawings, Product Data, Records and Samples.
- B. The Contractor must give notice in writing to the Commissioner, sufficiently in advance of his intention to purchase or place a special order for any pipe required to be installed under this contract. Fully dimensioned drawings and/or manufactures catalog cuts are to be submitted for review.
- C. The Contractor must submit to the Commissioner certified copies of all test reports for test conducted on the pipe by the manufacture when so requested by the Commissioner.
- D. The Contractor must provide the Commissioner with a notarized statement that all tests have been made and met as specified.

1.5 QUALITY ASSURANCE

- A. Each manufacturer supplying pipe for water mains under this contract must furnish all facilities, personnel, and materials to conduct tests required as applicable to the type of pipe being supplied, when requested by the Commissioner. The cost of all plant tests required as proof of the acceptability of the water main pipe will be considered incidental to the Work and no additional payment will be allowed.
- B. **The Work performed on joining all pipe and fittings, must be performed by a plumber licensed in the State of Illinois or the City. This Work must include, but not be limited to, joining all pipe and fittings, installing joint gaskets, assembling all joints, installing continuity wedges, and tightening all gland nuts and bolts, as applicable for the installation.**

1.6 NOTIFICATION AND LIMITATIONS OF WATER MAIN SHUT DOWNS

- A. **Whenever an existing water main or a section thereof is to be shut down during the course of construction, every individual consumer must be notified at least seventy-two (72) hours prior to the shut down. The Contractor must never operate, under any circumstances, an existing valve for a shut down or other purpose without first notifying and obtaining approval from the Commissioner.**
- B. **The time for a consumer shut down must not exceed eight (8) hours. Absolutely no shut downs will be permitted before 8:00 AM without approval from the Commissioner.**
- C. In case of emergency shut downs, the Contractor must notify customers immediately. Notification may be verbal on a door-to-door basis. However, if a consumer cannot be contacted, a written notice must be placed at the property site showing all pertinent information regarding the shut down. The notice must show a telephone number the consumer may call for information or to express any problem that the consumer may have with the shut down.
- D. If a consumer cannot withstand a planned shut down due to a dialysis machine being present or other medical reason, the Commissioner must be notified immediately.
- E. All valves 16-Inches in diameter and larger must be operated only by personnel of the Department. Notify the Commissioner seventy-two (72) hours prior to the need for operation of the valve.

PART 2 - PRODUCTS

2.1 DUCTILE IRON PIPE

- A. Ductile iron pipe must conform to the requirements of AWWA C151 and with the additions or substitutions specified in this Section.
- B. Pipe bells must be designed to provide a watertight joint without leakage and must be capable of withstanding pressures exceeding those that will rupture pipe of this class and thickness without requiring additional jointing material.

- C. Electrical conductivity must be provided at each joint on all push-on and mechanical jointed pipe 16-inches in diameter and smaller, to facilitate thawing of frozen pipe and building water services. It must also be provided on pipe 24-inches in diameter and larger when building services are directly connected to the water main. Conductivity is to be accomplished by installing serrated silicon wedges as recommended or supplied by the pipe manufacture. **The use of lead tip gaskets will not be allowed.** Wedges are to be installed in accordance with the requirements of paragraph C in Articles 3.6 and 3.7 of this specification.

- D. All pipes must be manufactured so that where a cut is made at any point along the barrel, the cut end will fit properly into a standard mechanical joint bell and be drip tight at hydrostatic test pressure.

- E. Exterior of pipe must be coated with a petroleum asphaltic material in conformance with AWWA C110, Section 10-10. Interior of pipe must be cement lined in accordance with AWWA C104.

- F. Pipe thickness and classes must conform to standards shown in Table A.

TABLE A PIPE THICKNESS AND CLASS

Pipe Size	Nominal Wall Thickness	Thickness Class
3-inch	0.34-inch	54
4-inch	0.38-inch	55
6-inch	0.40-inch	55
8-inch	0.45-inch	56
10-inch	0.47-inch	56
12-inch	0.49-inch	56
14-inch	0.48-inch	55
16-inch	0.46-inch	54
18-inch	0.44-inch	53
20-inch	0.45-inch	53
24-inch	0.50-inch	54
30-inch	0.47-inch	52
36-inch	0.53-inch	52
42-inch	0.59-inch	52
48-inch	0.65-inch	52
54-inch	0.73-inch	52
60-inch	0.77-inch	52

2.2 JOINTS

- A. **LEAD JOINTS ARE NOT TO BE USED UNDER ANY CIRCUMSTANCES.**
- B. Pipe joints must be push-on type joints unless otherwise noted on the drawings, specified here, or directed by the Commissioner. Push-on type joints must conform to AWWA C111.
- C. Restrained joints when specified are to meet the following requirements:
 - 1. Mechanical joint pipe with mechanical joint restraint glands. Mechanical joints must conform to AWWA C110. Gaskets must conform to Section 2.4 of this specification.

2. Restrained joint pipe with manufactured weldment, field weldments or manufactured locking rings, locking segments and runner retainers and appurtenances conforming to AWWA C110. Acceptable products are Super-Lock Pipe manufactured by Clow Water Systems Company; FlexRing Pipe or Lok-Ring Pipe manufactured by American Ductile Iron Pipe; or TRFLEX manufactured by United States Pipe and Foundry Company.

D. Mechanical Joint Restraint Glands.

1. Provide restraint glands at all mechanical joints.
2. Restraint glands must be designed for use with the standardized mechanical joint bell pipe conforming to AWWA C110 and AWWA C153. Restraint is to be incorporated into the design of the gland. Acceptable products for this use are Mega Lugs manufactured by EBAA Iron Works; Uniflange manufactured by Ford Meter Box; or Star Grip manufactured by Star Pipe Products.
3. Restraint is to be accomplished by the use of multiple, wedge style restraints. Proper actuation of the wedges is to be ensured with torque limiting twist off nuts.
4. Glands 3-Inches through 16-Inches are to be pressure rated at 350-psi; glands 18-Inch through 48-Inch are to be rated at 250 psi.
5. The gland body and restraint components are to be made from ductile iron conforming to ASTM A536, 65-45-12. Ductile iron wedges are to be heat-treated within a range of 370 to 470 BHN.
6. The joint is to be capable of full deflection during assembly and joint deflection after assembly
7. Provide glands with minimum weights and number of wedges as shown in Table B.
8. Retainer glands are not acceptable.

TABLE B – MINIMUM WEIGHT & NUMBER OF WEDGES PER RESTRAINED JOINT

Pipe Size.	Number of Wedges	Minimum Weight
3-inch	2	6.0-lbs
4-inch	2	7.0-lbs
6-inch	3	11.0-lbs
8-inch	4	14.5-lbs
10-inch	6	23.0-lbs
12-inch	8	28.5-lbs
14-inch	10	46.0-lbs
16-inch	12	52.0-lbs
18-inch	12	63.6-lbs
20-inch	14	71.0-lbs
24-inch	16	90.0-lbs
30-inch	20	190.7-lbs
36-inch	24	226.5-lbs
42-inch	28	400.0-lbs
48-inch	32	488.0-lbs

- E. Flanged joints, when shown on the Drawings, specified, or directed by the Commissioner, must conform to the following:
1. Flanged joints must conform to AWWA C115. Flanges must be the long hub type, screwed on the threaded end of the pipe in the shop. There must be no leakage through the pipe threads. The flanges must be designed to prevent corrosion of the threads from the outside.
 2. Flanges must be drilled according to the requirements of ANSI/ASME B16.1, Class 125 unless special drilling is called for on the Drawings, specified, or directed by the Commissioner. Bolt holes must be equally spaced, drilled smooth and true. When stud bolts are used flanges must be drilled and tapped to accommodate the studs.

3. The face of the screwed-on flange and plain-end of the pipe must be accurately refaced together, at right angles to the pipe axis. After facing and drilling, the face of the screwed-on flange must immediately be covered with an appropriate rust-preventive coating.
4. Flanged joints must be secured with either bolts and nuts, or stud bolts with a nuts. Bolts, stud bolts, and nuts must meet the requirements of ASTM A307, Grade B. Bolts and stud bolts must conform to ANSI/ASME B18.2.1. Nuts must conform to ANSI/ASME B18.2.2. All bolts, stud bolts, and nuts must be primed with bitumastic paint after the bolts and nuts have been installed and tightened.
5. Gaskets must conform to Section 2.4 of this specification.

2.3 FITTINGS

- A. Fittings to be furnished and installed as specified or shown on the Drawings must be mechanical joint, ductile iron in accordance with AWWA C110. Laying length of mechanical joint castings must be as shown in AWWA C110. Wall thickness and allowable variation in the thickness of mechanical joint castings must conform to AWWA C110 and have a 250-psi pressure rating.
- B. Compact fittings may not be used unless otherwise approved by the Commissioner.
- C. Plain ends of mechanical joint fittings must be beveled and gauged to properly seat in push-on joint bells.
- D. The fittings must be smooth and free from defects of every nature that would make them unfit for the use that they were intended. Plugging of fittings is not allowed. Repairing of defects by welding will be allowed if such repairs will not adversely affect the serviceability of the fittings or their ability to meet the strength requirements of the referenced AWWA standards.
- E. All castings must be coated with a petroleum asphaltic material in conformance with AWWA C110, Section 10-10. Interior of pipe must be cement lined in accordance with AWWA C104.

- F. Flanged fittings must conform to AWWA C110, and have a 150-pound per square inch pressure rating.

2.4 GASKETS

- A. All gaskets for pipe, fittings and appurtenances must be vulcanized natural or vulcanized synthetic rubber, non-porous, free of foreign materials and visible defects. Recycled rubber may not be used.
- B. When soil conditions do not permit the use of natural or synthetic rubber gaskets and when directed by the Commissioner, all gaskets for pipe, fittings and appurtenances must be Nitrile (acrylonitrile butadiene), nonporous, free of foreign materials and visible defects.
- C. Gaskets for flanged joints must be of the ring type, 1/16-Inch thick, and meet the requirements of ANSI Standard B16.21. Acceptable manufactures for gaskets type as manufactured by the Crane Company; Garlock Packing Company; or U.S. Rubber Company.
- D. Gaskets must be stored in a cool place and protected from light, heat, oil, or grease until installed. Any gasket showing signs of cracking, weathering, abrasion or other deterioration will be rejected.

2.5 POLYETHYLENE ENCASEMENT

- A. Polyethylene encasement material must be either 8-mil, low density or 4-mil, cross-laminated, high-density polyethylene tubing in accordance with AWWA C105.

2.6 TRANSITION SLEEVES

- A. Transition sleeves for pipe 16-inches in diameter and smaller must be of type as manufactured by Dresser, Style 253 Modular Cast Couplings; Smith Blair, Type 441 Cast Transition Couplings; Ford, Style FC2A Transition Couplings; Power Seal, Model 3501 Transition Couplings; or JCM Industries Model 212 Transition Couplings. Transition sleeves for pipe diameter greater than 16-inches must be of type as manufactured by Ford, Style FC2A or Style FC5 Transition Couplings; Romac Industries, Style 501 Transition Couplings; Dresser Style 38, Style 62, or Style 138 Transition Couplings; or Power Seal, Model 3501 Transition Couplings.
- B. Transition sleeves must be designed to join class "B" pit cast iron pipe to AWWA C111/C151 standard ductile iron pipe. They must provide for pipe misalignment and settlement deflection and make a leak proof non- soldered joint, which allows for limited line movement due to expansion and contraction. Design couplings for a minimum rated working pressure of 150-pounds per square inch.
- C. Transition sleeves pipe 16-Inches in diameter and smaller must be constructed of ductile iron conforming to ASTM A536. Transition sleeves for pipe diameters greater than 16-Inches must be constructed of ductile iron conforming to ASTM A536 or carbon steel conforming to ASTM A36. Ends must have a smooth inside taper for uniform gasket seating. The follower flanges must be ductile iron conforming to ASTM A536 or carbon steel conforming to ASTM A36.
- D. Transition sleeves must be shop coated inside and outside with fusion bonded epoxy coating conforming to AWWA C-213.
- E. Gaskets must be of molded rubber conforming to ASTM C564 for potable water service.
- F. Bolts and nuts must be 5/8-Inch in size and must be Grade 304L stainless steel, annealed. Nuts must be Teflon coated to prevent galling during storage.

- G. Each transition sleeve must be supplied with four electrical continuity brackets electrical continuity across the sleeve. The angle bracket must be made from ASTM A240-T304 stainless steel with a stainless steel set screw.
- H. Contractor must field measure the existing cast iron water main for exact size of outer dimension and degree of out-of-roundness at the location to install the transition sleeve prior to ordering and installing the transition sleeve for that location.

2.7 PIPE SUPPORT SYSTEMS AND HANGERS (INTENDED FOR PERMANENT INSTALLATIONS)

- A. Manufactured pipe support systems, fasteners, and miscellaneous hardware must be fabricated from high strength stainless steel conforming to ASTM B308, or hot-dipped galvanized steel conforming to ASTM 123 and ASTM 153. Pipe support systems must be designed to have a minimum load safety factor of three (3) times the anticipated loading.
- B. Field fabricated pipe support systems, fasteners, and miscellaneous hardware must be cold-galvanized by painting metal surfaces with a 2-mil thick coating of ethyl silicate in-organic zinc-rich paint primer per manufacture's directions. Galvanized primer must be completely dry before backfilling the excavation. Field fabricated pipe support systems must be designed to have a minimum load safety factor of three (3) times the anticipated loading.
- C. Repair damaged galvanized coated surfaces in accordance with ASTM A780-93. Apply 2-mil thick coating of ethyl silicate in-organic zinc-rich paint primer per manufacturer's directions. Zinc primer must be allowed to completely dry before backfilling the excavation.
- D. Cold-galvanizing zinc primer paint must be of the inorganic, ethyl silicate type, containing at least 60% zinc dust and 40% adhesive binders, and conform to ASTM 780-93, type as manufactured by Tnemec Products, Kansas City, MO., Brite Products, Detroit, Mich., or Valspar Coatings, Minneapolis, MN.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All ductile iron pipe, fittings, and appurtenances must be installed in accordance with the manufacturer's recommendations and requirements.
- B. All pipe, fittings, and accessories must be delivered, unloaded, strung, and laid as specified here.
- C. The water mains must be laid with depths of cover as indicated under Article 3.12 of this specification, unless otherwise shown on the drawings, or directed by the Commissioner. The pipes must be laid true to line and grade.
- D. Fittings as specified must be used where shown on the drawings and where grade or alignment changes require offsets greater than those recommended by the pipe manufacturer.

3.2 TRANSPORTATION, DELIVERY AND STORAGE

- A. Every precaution must be taken to prevent damage to the pipe during transportation and delivery. Pipe ends, fittings, valves and hydrants must be sealed with caps or by another suitable method upon transportation from the supplier. Caps or end seals must be sturdy, secure, and wind-resistant so as to protect the pipe at all times prior to installation. Extreme care must be taken in loading and unloading the pipe and fittings. Such work must be done slowly with skids or suitable power equipment and the pipe must be under complete control at all times. Under no conditions may the pipe be dropped, bumped, dragged, pushed, or moved in any way that will cause damage to the pipe. When handling the pipe with a crane, a suitable pipe hook or rope sling around the pipe must be used. Under no condition may the sling be allowed to pass through the pipe unless adequate measures are taken to prevent damage to the pipe ends and lining.

- B. If in the process of transportation, handling, or installation, any pipe or fitting is damaged, such pipe or fitting must be replaced by the Contractor and be considered incidental to the construction and no additional payment will be allowed.
- C. The Contractor must store pipe in a manner that will prevent damage. Pipe must be placed on wooden timbers or another suitable support on level ground. The Contractor must prevent the pipe from rolling. The procedures used to prevent rolling must be approved by the Commissioner

3.3 PREPARATION FOR LAYING PIPE

- A. Materials, coatings, and linings must be as specified herein, shown on drawings, or directed by the Commissioner. Water mains and services must be installed where shown on the drawings. Installation must be in accordance with standards as recommended by the pipe manufacturer, and as specified herein.
- B. Proper and suitable tools and appliances for the safe and convenient cutting, handling, and laying of the pipe and fittings must be used.
- C. Before lying, all pipe and fittings must be thoroughly examined for defects and no piece may be installed which is known to be defective. If defects are discovered after pipe or fittings have been installed, the Contractor must remove the defective pipe and/or fitting and replace it with a sound one at his expense and to the satisfaction of the Commissioner.
- D. The pipe and fittings must be thoroughly cleaned before they are laid and must be kept clean until they are accepted in the finished work. Care must be exercised to avoid leaving bits of wood, dirt, rock and other foreign particles in the pipe. If any such materials are discovered before the final acceptance of the work, they must be removed and the pipe and fittings replaced, if necessary. All pipes must be kept absolutely clean during construction and must be stopped off with night plugs at the end of each day's work. Exposed ends of uncompleted lines and existing water mains and services cut and not abandoned must be capped or otherwise temporarily sealed at all times when pipe laying is not in progress.
- E. When cutting ductile iron pipe, it must be neatly cut perpendicular to the longitudinal axis of the pipe without damaging the pipes lining or coating or jointing surface area.

3.4 LAYING WATER MAIN PIPE

- A. All pipelines must be laid in trench excavations on bedding or other foundations, as shown on the drawings, specified herein, or ordered by the Commissioner. The pipe must be properly secured against movement and pipe joints must be made in the excavation as required. Pipes must have solid bearing throughout their entire length.
- B. At locations where pipe thrust is anticipated to occur, pipe and fittings must be anchored or restrained as shown on the drawings, specified in Section 33 11 15 – Thrust Restraint, or as directed by the Commissioner. **Polyethylene encasement is to be installed on all new water main pipe and fittings before pipe is installed and braced against movement.** Care must be taken so as not to damage the polyethylene encasement during the installation or blocking of the pipe and fittings. If damage occurs, the Contractor must repair or replace the polyethylene encasement at his expense to the satisfaction of the Commissioner.
- C. Pipe lying will be permitted only in dry trenches having a stable bottom. Groundwater or water from other sources must be removed as per Section 31 23 19 – Dewatering Excavations. If the trench bottom is unsuitable for the pipes foundation, the kind of stabilization to be utilized will be ordered in writing.
- D. If, in the opinion of the Commissioner, the Contractor has failed to obtain an acceptably dry trench bottom using conventional methods of dewatering, the Commissioner may order the Contractor to excavate below the intended grade and to place sufficient sub-grade material as may be suitable over the trench bottom in accordance with Section 31 23 10 – Excavation, Trenching and Backfilling.
- E. The Contractor must also take such required precautions to prevent flotation of the new pipeline.

3.5 ASSEMBLY OF FLANGED JOINTS

- A. Flanged joints must be made with bolts or bolt studs with nuts as specified in Section 2.2 of this specification.
- B. Tighten flange bolts as recommended by the gasket manufacturer to ensure an evenly compressed gasket and leak tight joint.
- C. After the bolts and nuts have been properly installed, tightened, and cleaned, prime them with bitumastic paint.

3.6 ASSEMBLY OF MECHANICAL JOINTS

- A. Thoroughly brush the surfaces with which the rubber gasket comes in contact with a wire brush just prior to assembly of the joint. Brush lubricant over the gasket and the plain end just prior to installation. In making up mechanical joints, the spigot must be centered in the bell.
- B. The gasket and gland must be placed in position, the bolts inserted, and the nuts tightened finger tight. The nuts must be tightened by means of a torque wrench in such a manner that the gland must be brought up evenly into the joint.
- C. Joints are to be made up to allow electrical continuity from one pipe to another by installing wedges as specified in Article 2.1, paragraph C of this specification and are to be installed in the following manner:
 - 1. Use two (2) wedges per joint for 3-Inch to 12-Inch diameter pipes. Wedges must be placed on opposite sides of the joint at an equal distance apart (9 and 3 o'clock positions) around the joint.
 - 2. Use four (4) wedges per joint for 16-inch to 24-inch diameter pipes. Wedges must be installed side by side in pairs placed on opposite sides of the joint at an equal distance apart (9 and 3 o'clock positions) around the joint.
 - 3. Use six (6) wedges per joint for pipes larger than 24-inches in diameter only if building services are directly connected to the main. Wedges must be installed side by side in pairs 120 degrees apart at the 12, 4, and 8 o'clock positions around the joint.

- D. The following range of bolt torques must be applied as specified in Table C. If sealing is not obtained at the maximum torque requirements listed in Table C, the joint must be disassembled, thoroughly cleaned, and reassembled.

TABLE C – BOLT TORQUE REQUIREMENTS

Bolt Size	Torque Range
5/8-inch	45-60 ft-lbs
¾-inch	75-90 ft-lbs
1-inch	85-100 ft-lbs
1 1/4inches	105-120 ft-lbs

3.7 ASSEMBLY OF PUSH-ON RUBBER GASKET JOINTS

- A. Thoroughly brush the gasket seat in the bell with a wire brush and wipe the gasket and gasket seat with a cloth. Place the gasket in the socket with the large round end entering first so that the groove fits over the bead in the seat. Apply a thin film of NSF 61 approved joint lubricant to the inside surface of the gasket that will come into contact with the entering pipe.
- B. Thoroughly brush the plain end of the pipe with a wire brush and placed it in alignment with the bell of the pipe to which it is to be joined. Make up the joint by exerting sufficient force on the entering pipe so that its plain end is moved past the gasket until it makes contact with the base of the socket.
- C. Joints are to be made up to provide electrical continuity from one pipe to another by installing wedges as specified in Article 2.1, paragraph C of this specification and are to be installed in the following manner:
1. Use two (2) wedges per joint for 3-Inch to 12-Inch diameter pipes. Wedges must be placed on opposite sides of the joint at an equal distance apart (9 and 3 o'clock positions) around the joint.

2. Use four (4) wedges per joint for 16-Inch to 24-Inch diameter pipes. Wedges must be installed side by side in pairs placed on opposite sides of the joint at an equal distance apart (9 and 3 o'clock positions) around the joint.
 3. Use six (6) wedges per joint for pipes larger than 24-Inches in diameter only if building services are directly connected to the main. Wedges must be installed side by side in pairs 120 degrees apart at the 12, 4, and 8 o'clock positions around the joint.
- D. Assemble restrained joint pipe in accordance with manufacture's instructions.

3.8 TEMPORARY BULKHEADS

- A. At ends of constructed sections where adjoining water mains or structures have not been completed and are not ready to be connected, temporary bulkheads must be used.

3.9 SHORT TUNNEL CONSTRUCTION

- A. Pipes to be placed in short tunnels must be jointed prior to being pulled into position. Pipe must be pushed or pulled into position in a manner arranged to keep joints tight and to prevent deflection.

3.10 ENCASING DUCTILE IRON PIPE IN POLYETHYLENE

- A. All cast and ductile iron pipe and fittings must be encased in polyethylene tubing before being installed, blocked, or braced.

3.11 USE OF DAMAGED, DEFECTIVE, OR NON-SPECIFIED CASTINGS AND FITTINGS

- A. All construction castings and pipe fittings that are determined to be damaged, defective or do not meet these specifications and are stored within the Work area must be marked for non-use and removed and replaced with fittings that conform to these Specifications.

3.12 DEPTH OF PIPE COVER

- A. Unless otherwise shown on the Plans or directed by the Commissioner, all water mains and services must be installed so a minimum pipe cover is achieved as shown in Table D.

TABLE D – MINIMUM DEPTH OF COVER FOR WATER MAINS

Size of Pipe	Depth of Cover
3/4 to 3-inches	5-ft 6-inches <u>±</u> 3-inches
4-inch	5-ft 6-inches <u>±</u> 3-inches
6-inch	5-ft 6-inches <u>±</u> 3-inches
8-inch	5-ft 3-inches <u>±</u> 3-inches
12-inch	5-ft <u>±</u> 2-inches
16-inch	4-ft 6-inches <u>±</u> 2-inches
24-inch	4-ft <u>±</u> 1-inch
30 to 42-inches	3-ft 6-inches (min) or as detailed on drawings
48-inches & Larger	3-ft (min) or as detailed on drawings

3.13 ABANDONMENT OF EXISTING WATER MAINS

- A. All openings on abandoned pipe or conduit are to be sealed with a concrete mortar plug of a minimum of one (1) foot in length within the pipe. Pipe 16-Inches in diameter and larger must be filled with fine graded aggregate or controlled low strength material (CLSM) flowable fill, as appropriate, or directed by the Commissioner. CLSM flowable material must meet standards specified in Section 31 23 10, "Excavation, Trenching and Backfilling", paragraph 2.3, C of these specifications.

3.14 DISINFECTION OF PIPE AND FITTINGS

- A. Protect new and existing pipe and fittings from water, debris and foreign materials as specified in Section 31 23 10 – "Excavation, Trenching and Backfilling".
- B. All new pipe, fittings, and valves must be disinfected in accordance with Section 33 13 00 – "Disinfection and Testing of Water Mains", and the requirements of the Bureau of Water Quality which may be contacted at 312.744.8190.

- C. Swab all pipe and fittings that will not be pressure tested or chlorinated with a chlorine solution during installation. Extra precautions must be taken to prevent debris or ground water from entering the section of water main to be swabbed. Incorporate untested section of water main into the flushing routine when the work is necessitated, or part of, a water main replacement project. When connecting pipes to the existing city water system use normal operating pressure to visually inspect for leaks. If feasible, inspect for leaks prior to backfilling the excavation. Comply with all standards and requirements of the Bureau of Water Quality.

3.15 WATER MAIN SUPPORT SYSTEMS

- A. Support and anchor all piping in proper position and alignment with due allowance for expansion and contraction.
- B. The type, location, and arrangement of hangers and supports must be as shown on the drawings, or as directed by the Commissioner. Pipe supports and hardware must be appropriate to meet installation conditions, anticipated loading, and fabricated from corrosion resistant materials described in paragraph 2.7 - Pipe Support and Hangers, of this specification. All support systems whether pre-manufactured or field fabricated must have a minimum load safety factor of three (3) times the anticipated loading. Corrosion protective coatings damaged during installation of the pipe support system must be repaired per the manufactures requirements, or as directed by the Commissioner to maintain corrosion protection.

3.16 SEPARATION BETWEEN WATER AND SEWER MAINS

- A. When a water main crosses above a sewer main and the vertical separation is between 18 and 6-inches, as measured between the bottom of the water main and crown of sewer pipe, the sewer must be constructed of ductile iron pipe with rubber gasketed joints to a distance one foot beyond the wall of the trench excavation. Flexible transition coupling must be used to join the ductile iron pipe to the sewer pipe and be encased in betonite as shown on the drawings.
- B. When a water main crosses below a sewer main, the sewer pipe must be constructed of ductile iron pipe with rubber gasket joints for a perpendicular distance of 10 feet on either side of the center line of the water main, and an 18-Inch vertical separation must be maintained. Flexible transition couplings must be used to join the ductile iron pipe to the sewer pipe.

END OF SECTION 33 11 13

SECTION 33 12 20

WATER MAIN VALVE BASINS & METER VAULTS

PART 1 – GENERAL

1.1 DESCRIPTION OF WORK

- A. This Section includes requirements for construction and/or adjustment of water main valve basins and meter vaults using precast concrete or masonry structures.

1.2 WORK OF THIS SECTION SPECIFIED ELSEWHERE

- A. Section 31 23 10 - Excavation, Trenching and Backfilling.
- B. Section 03 20 00 – Concrete Reinforcing.
- C. Section 03 30 00 – Cast-In-Place Concrete.

1.3 REFERENCES

- A. American Society for Testing and Materials (ASTM), latest edition:
1. ASTM A48 - Standard Specification for Gray Iron Castings.
 2. ASTM A185 - Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete Reinforcement.
 3. ASTM A197 - Standard Specification for Cupola Malleable Iron.
 4. ASTM A536 - Standard Specification for Ductile Iron Castings.
 5. ASTM A615 - Standard Specification for Deformed and Plain Billet- Steel Bars for Concrete Reinforcement.
 6. ASTM C32 - Standard Specification for Sewer and Manhole Brick.
 7. ASTM C55 - Standard Specification for Concrete Building Brick.
 8. ASTM C139 - Standard Specification for Concrete Masonry Units for Construction of Catch Basins and Manholes
 9. ASTM C443 - Standard Specification for Joints for Concrete Pipe and Manholes Using Rubber Gaskets
 10. ASTM C478 - Standard Specification for Precast Reinforced Concrete Manhole Sections
 11. ASTM C857 - Standard Practice for Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
 12. ASTM C858 - Standard Specification for Underground Precast Concrete Utility Structures.
 13. ASTM C990 - Standard Specification for Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.
- B. IDOT Standard Specification for Road and Bridge Construction (SSRBC), latest edition.
- C. American Association of State Highway Transportation Officials, Standard Specifications for Highway (AASHTO), latest edition.

1.4 SUBMITTALS

- A. Refer to Book I for submittal requirements and procedures for Shop Drawings, Product Data, Records and Samples.
- B. Shop Drawings: When not indicated on the Contract Drawings in sufficient detail or definition, submit detailed drawings of cast-in-place and precast concrete utility structures and related metal work.
- C. Product Data: Submit manufacturers' product data for standard manufactured precast concrete sections and structures, for metal gratings and covers, and for other, related miscellaneous metal items.
- D. Certification: Submit certification or other acceptable evidence that covers and grates to be provided for roadways and parking areas meet proof- testing requirements for AASHTO H2O traffic loading.

PART 2 - PRODUCTS

2.1 PRECAST CONCRETE STRUCTURES

- A. Fabrication standards - Circular precast concrete base and riser sections furnished for manholes, valve basins and other structures must conform to ASTM C478. Non-circular precast concrete monolithic and sectional structures for meter vaults, riser manholes and other structures must conform to ASTM C858.
- B. Furnish riser sections in various heights, including an offset tapered section, as detailed on the Drawings, or as directed by the Commissioner.
- C. Precast reinforced concrete flat slab tops for manholes must conform to ASTM C857, and be designed to accommodate a minimum AASHTO loading of H 20, unless directed otherwise by the Commissioner.

2.2 JOINT SEALANTS

- A. Rubber gaskets must conform to ASTM C443.
- B. Preformed butyl rubber flexible rope type gaskets must conform to ASTM C990.

2.3 ADJUSTING RINGS

- A. Adjusting rings are to be precast concrete in conformance with ASTM C478.
- B. Mating Faces:
 - 1. Smooth
 - 2. Parallel
 - 3. Free from cracks, chips, spalls or casting irregularities interfering with watertight mating to structure top or casting.
 - 4. Provide grooves in faces to contain extrudible preformed gasket material when possible.

2.4 CASTINGS

- A. Iron castings are to be ductile iron castings conforming to ASTM A536, Grade 60-40-18, or gray iron conforming to ASTM A48, free from blowholes, shrinkage, cracks and other defects.
- B. Allowance for shrinkage must be made in the patterns to meet the specified thickness. Frames and lids are to seat at all points.
- C. Malleable castings are to conform to ASTM A197.
- D. All castings are to be made accurately to dimensions shown on the plans, and planed, filed, or ground where otherwise necessary to secure flat and true surfaces.

2.5 STEPS

- A. Steps are to be polypropylene plastic encased Grade 60 steel reinforcement conforming to ASTM C478.

2.6 CAST-IN-PLACE CONCRETE

- A. Concrete in accordance with Section 03 30 00 – Cast-In-Place Concrete.
- B. Concrete reinforcing in accordance with Section 03 20 00 – Concrete Reinforcing.

2.7 CONCRETE AND MASONRY BLOCKS AND BRICKS

- A. Precast concrete brick must conform to ASTM C55 quality designated Grade N-1.
- B. Clay brick must be best quality sewer brick conforming to the qualifications of ASTM C32, except where modified here.
 - 1. Brick must be uniform, sound, hard burned, of compact texture, free from lime and cracks with a clear ringing sound when struck, whole and with edges full and square, and of standard dimensions.
 - 2. Brick, when thoroughly dried and immersed in water for twenty-four (24) hours, must not absorb more than 15% by weight of water.
 - 3. If in any load of brick more than 10% are inferior, the whole load is rejected.
 - 4. If in any load of brick less than 10% are inferior, the brick is accepted provided the Contractor pulls out all inferior bricks, and immediately removes them from the Site of the Work.

2.8 MORTAR

- A. Mortar for brickwork is to be composed of one (1) part Portland cement and two (2) parts screened sand.
 - 1. Portland cement must conform to the requirements of Section 1001 of the SSRBC.
 - 2. Sand must be class A quality and gradation FA-9 as specified in Article 1003.02 of the SSRBC.
- B. The cement and sand must be proportioned by volume and thoroughly mixed in a tight box.
- C. After the initial mixing, water is to be added gradually and the ingredients mixed until the mortar is of proper consistency. The amount of water must be no more than necessary to produce a workable, plastic mortar.
- D. Prepare only a sufficient amount of mortar for immediate use and any mortar that has begun to set must not be retempered or used in any way in the Work

2.9 REINFORCING STEEL

- A. Reinforcing steel in accordance with Section 03 30 00 – Cast-In-Place Concrete.

PART 3 - EXECUTION

3.1 GENERAL

- A. Excavate, backfill and compact in accordance with Section 31 23 10 - Excavation, Trenching and Backfilling.
- B. All brick must be thoroughly wetted immediately before being laid.

- C. Old brickwork must be thoroughly cleaned and wetted before new work is jointed thereto.
- D. No masonry work is to be done when the temperature is below 33° Fahrenheit unless otherwise approved, and then only under conditions for protecting it from frost.

3.2 PRE-CAST STRUCTURE INSTALLATION

- A. Carefully place precast sections for all structures on prepared bedding so as to fully and uniformly support the structure and allow pipes to be laid to proper grade.
- B. All lift holes on precast sections must be completely filled with mortar, smoothed on both inside and outside surfaces.
- C. Seal joints between riser sections with approved mastic sealant or rubber gaskets, or as directed by the Commissioner.
- D. Place one adjusting ring (only) on manhole top. Select thickness of adjusting ring to bring completed structure to required elevation.
- E. Seal joints between adjusting rings and frames with approved mastic sealant before backfilling structures.
- F. Install manhole frame and cover.

3.3 MASONRY STRUCTURE INSTALLATION

- A. Install precast concrete or cast in place base as shown on the Drawings.
- B. Lay brick courses to the line, straight and parallel, breaking joints with those in adjacent courses.
- C. Lay brick radially as headers in a full bed of mortar with joints not exceeding 3/8-Inch in thickness.
- D. Fill joints with mortar. Interior joints must be trowel-struck.

- E. Fresh masonry must be plastered inside and outside and must be protected from damage of all kinds.
- F. New work, unless immediately covered with earth or brick backing, or an approved form of curing compound, must be kept moist until the mortar has hardened.
- G. Install manhole frame and cover.

3.4 FINAL ADJUSTMENT OF STRUCTURES

- A. After the base course and binder course have been placed, and prior to placing the surface course, the structures must be adjusted to match the final pavement elevation.
- B. Remove the binder and base course adjacent to and for a distance not exceeding 12-Inches outside the base of the castings.
- C. Adjust the castings to final pavement elevation with adjusting rings set in mortar.
- D. Fill the space around the casting with Class SI concrete to the elevation of the surface of the binder course.

3.5 ABANDONMENT OF VALVE BASINS AND OTHER STRUCTURES.

- A. Valve basins and other structures being abandoned, the Contractor must remove the existing frame and lid and return it the City as requested by the Commissioner. The remaining parts of the structure are to be remove to a depth of 36-inch below grade and filled with fine graded aggregate or controlled low strength material (CLSM) flowable fill, as appropriate, or directed by the Commissioner. CLSM flowable material must meet standards specified in Section 31 23 10, "Excavation, Trenching and Backfilling", paragraph 2.3, C of these specifications.

END OF SECTION 33 12 20

DRILLED SOLDIER PILE RETAINING WALL

Effective: September 20, 2001

Revised: October 15, 2011 August 17, 2012

Description. This work shall consist of providing all labor, materials, and equipment necessary to fabricate and furnish the soldier piles, create and maintain the shaft excavations, set and brace the soldier piles into position and encase the soldier piles in concrete to the specified elevation. Also included in this work is the backfilling of the remainder of the shaft excavation with Controlled Low-Strength Material (CLSM), and the furnishing and installation of lagging. All work shall be according to the details shown on the plans and as directed by the Engineer.

The remainder of the retaining wall components as shown on the plans, such as concrete facing, shear studs, reinforcement bars, tie backs, hand rails, and various drainage items etc., are not included in this Special Provision but are paid for as specified elsewhere in this Contract.

Materials. The materials used for the soldier piles and lagging shall satisfy the following requirements:

- (j) The structural steel components for the soldier piles shall conform to the requirements of AASHTO M270, Grade 36 (M270M Grade 250), unless otherwise designated on the plans.
- (k) The soldier pile encasement concrete shall be Class DS according to Section Article 516.02.
- (h) The Controlled Low-Strength Material (CLSM), used for backfilling shaft excavations above the soldier pile encasement concrete and for backfilling secant lagging excavations, to the existing ground surface, shall be according to Article Section 1019.
- (i) Temporary casing shall be produced by electric seam, butt, or spiral welding to produce a smooth wall surface, fabricated from steel satisfying ASTM A252 Grade 2. The minimum wall thickness shall be as required to resist the anticipated installation and dewatering stresses, as determined by the Contractor, but in no case less than 1/4 in. (6 mm).

- (j) Drilling slurry shall consist of a polymer or mineral base material. Mineral slurry shall have both a mineral grain size that will remain in suspension with sufficient viscosity and gel characteristics to transport excavated material to a suitable screening system. The percentage and specific gravity of the material used to make the suspension shall be sufficient to maintain the stability of the excavation and to allow proper concrete placement. For polymer slurry, the calcium hardness of the mixing water shall not exceed 100 mg/L.
- (k) Timber Lagging. The minimum tabulated unit stress in bending (F_b), used for the design of the timber lagging, shall be 1000 psi (6.9 MPa) unless otherwise specified on the plans. When treated timber lagging is specified on the plans, the method of treatment shall be according to Article 1007.12. All timber shall meet the inspection requirements of Article 1007.01.
- (l) Precast Concrete Lagging. Precast concrete lagging shall be according to Section 504 of the Standard Specifications, except as modified herein. Unless specified otherwise, precast concrete lagging surfaces exposed to view in the completed wall shall be finished according to Article 503.15. When specified on the plans, the exposed surface shall be finished with a concrete form liner approved by the Engineer. The back face of the panel shall be roughly screeded to eliminate open pockets of aggregate and surface distortions in excess of 1/4 in. Reinforcement for precast concrete lagging shall be epoxy coated. Lifting inserts shall have a total minimum design capacity based on yield strength of 4 times the dead load calculated for the width of lagging used. Fabric bearing pads, when specified on the plans, shall meet the requirements of Section 1082. Threaded inserts, or other accessories, cast into the precast concrete lagging shall be galvanized according to AASHTO M111 or M232 as applicable.

Equipment. The drilling equipment shall have adequate capacity, including power, torque and down thrust, to create a shaft excavation of the maximum diameter specified to a depth of 20 percent beyond the depths shown on the plans. Concrete equipment shall be according to Article 1020.03.

Construction Requirements. The shaft excavation for each soldier pile shall extend to the tip elevation indicated on the plans for soldier piles terminating in soil or to the required embedment in rock when rock is indicated on the contract plans. The Contractor shall satisfy the following requirements:

- (e) Drilling Methods. The soldier pile installation shall be according to Articles 516.06(a),(b), or(c).

No shaft excavation shall be made adjacent to a soldier pile with encasement concrete that has a compressive strength less than 1500 psi (10.35 MPa), nor adjacent to secant lagging until the CLSM has reach sufficient strength to maintain its position and shape unless otherwise approved by the Engineer. Materials removed or generated from the shaft excavations shall be disposed of by the Contractor according to Article 202.03. Excavation by blasting will not be permitted.

- (f) Drilling Slurry. During construction, the level of the slurry shall be maintained at a height sufficient to prevent caving of the hole. In the event of a sudden or significant loss of slurry to the hole, the construction of that shaft shall be stopped and the shaft excavation backfilled or supported by temporary casing until a method to stop slurry loss, or an alternate construction procedure, has been developed and approved by the Engineer.
- (g) Obstructions. Obstructions shall be defined as any object (such as but not limited to, boulders, logs, old foundations, etc.) that cannot be removed with normal earth drilling procedures, but requires special augers, tooling, core barrels or rock augers to remove the obstruction. When obstructions are encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to core, break up, push aside, or remove the obstruction. Lost tools or equipment in the excavation, as a result of the Contractor's operation, shall not be defined as obstructions and shall be removed at the Contractor's expense.
- (h) Top of Rock. The top of rock will be considered as the point where rock, defined as bedded deposits and conglomerate deposits exhibiting the physical characteristics and difficulty of rock removal as determined by the Engineer, is encountered which cannot be drilled with earth augers and/or underreaming tools configured to be effective in the soils indicated in the contract documents, and requires the use of special rock augers, core barrels, air tools, blasting, or other methods of hand excavation.

- (e) Design Modifications. If the top of rock elevation encountered is below that estimated on the plans, such that the soldier pile length above rock is increased by more than 10 percent, the Engineer shall be contacted to determine if any soldier pile design changes are required. In addition, if the type of soil or rock encountered is not similar to that shown in the subsurface exploration data, the Engineer shall be contacted to determine if revisions are necessary.
- (f) Soldier Pile Fabrication and Placement. The soldier pile is defined as the structural steel section(s) shown on the plans as well as any connecting plates used to join multiple sections. The types of soldier piles shall be defined as HP, W Sections, or Built-Up Sections. Cleaning and painting of all steel components, when specified, shall be as shown on the plans and accomplished according to the special provision for "Cleaning and Painting New Metal Structures" Section 506. This work will not be paid for separately, but shall be considered included in the cost of Furnishing Soldier Piles of the type specified.

The soldier pile shall be shop fabricated such that no field welding is required. The Contractor shall attach suitable bracing or support to maintain the position of the soldier pile within the shaft excavation such that the final location will satisfy the Construction Tolerances portion of this Special Provision. The bracing or supports shall remain in place until the concrete for encasement has reached a minimum compressive strength of 1500 psi (10.35 MPa).

When embedment in rock is indicated on the plans, modification to the length of a soldier pile may be required to satisfy the required embedment. The modification shall be made to the top of the soldier pile unless otherwise approved by the Engineer. When the top of rock encountered is above the estimated elevation indicated on the plans, the soldier piles shall be cut to the required length. If the top of rock encountered is below that estimated on the plans, the Contractor shall either furnish longer soldier piles or splice on additional length of soldier pile per Article 512.05(a) to satisfy the required embedment in rock. In order to avoid delays, the Contractor may have additional soldier pile sections fabricated as necessary to make the required adjustments. Additional soldier pile quantities, above those shown on the plans, shall not be furnished without prior written approval by the Engineer.

- (i) Concrete Placement. Concrete work shall be performed according to Article 516.12 and as specified herein.

The soldier pile encasement concrete pour shall be made in a continuous manner from the bottom of the shaft excavation to the elevation indicated on the plans. Concrete shall be placed as soon as possible after the excavation is completed and the soldier pile is secured in the proper position. Uneven levels of concrete placed in front, behind, and on the sides of the soldier pile shall be minimized to avoid soldier pile movement, and to ensure complete encasement.

Following the soldier pile encasement concrete pour, the remaining portion of the shaft excavation shall be backfilled with CLSM according to Section 593. CLSM Secant lagging placement shall be placed as soon as practical after the shaft excavation is cleared.

- (i) Construction Tolerances. The soldier piles shall be drilled and located within the excavation to satisfy the following tolerances:
- (4) The center of the soldier pile shall be within 1 1/2 in. (38 mm) of plan station and 1/2 in. (13 mm) offset at the top of the shaft.
 - (5) The out of vertical plumbness of the soldier pile shall not exceed 0.83 percent.
 - (6) The top of the soldier pile shall be within ± 1 in. (± 25 mm) of the plan elevation.
- (j) Timber Lagging. Timber lagging, when required by the plans, installed below the original ground surface, shall be placed from the top down as the excavation proceeds. Lagging shown above grade shall be installed and backfilled against prior to installing any permanent facing to minimize post construction deflections. Over-excavation required to place the timber lagging behind the flanges of the soldier piles shall be the minimum necessary to install the lagging. Any voids produced behind the lagging shall be filled with porous granular embankment at the Contractors expense. When the plans require the Contractor to design the timber lagging, the design shall be based on established practices published in FHWA or AASHTO documents considering lateral earth pressure, construction loading, traffic surcharges and the lagging span length(s). The nominal thickness of the lagging selected shall not be less than 3 in. (75 mm) and shall satisfy the minimum tabulated unit stress in bending (F_b) stated elsewhere in this Special Provision. The Contractor shall be responsible for the successful performance of the lagging system until the concrete facing is installed. When the nominal timber lagging thickness(s) and allowable stress are specified on the plans, the timber shall be according to Article 1007.03.

- (m) Precast Concrete Lagging. Precast concrete lagging, when required by the plans, installed below the original ground surface, shall be placed from the top down as the excavation proceeds. Lagging shown above grade shall be installed and backfilled against prior to installing any permanent facing to minimize post construction deflections. Over-excavation required to place the precast lagging behind the flanges of the soldier piles shall be the minimum necessary to install the lagging. Any voids produced behind the lagging shall be filled with porous granular embankment at the Contractor's expense. When the plans require the Contractor to design the precast concrete lagging, the design shall be based on established practices published in FHWA or AASHTO documents considering lateral earth pressure, construction loading, traffic surcharges and the lagging span length(s). The Contractor shall be responsible for the successful performance of the lagging system until the permanent concrete facing, when specified on the plans, is installed.

The precast concrete lagging shall be reinforced with a minimum of 0.31 square inches/foot (655 Sq. mm/meter) of horizontal and vertical reinforcement per unit width of lagging with a minimum thickness of 3 in. (75 mm).

When precast concrete lagging is exposed to view in the completed wall, shop drawings for the lagging shall be submitted according to Article 1042.03(b) and Article 105.04 of the Standard Specifications. The supplier selected by the Contractor shall submit complete design calculations and shop drawings, prepared and sealed by an Illinois Licensed Structural Engineer, for approval by the Engineer.

- (n) Structure Excavation. When structure excavation is necessary to place a concrete facing, it shall be made and paid for according to Section 502 except that the horizontal limits for structure excavation shall be from the face of the soldier pile to a vertical plane 2 ft. (600 mm) from the finished face of the wall. The depth shall be from the top of the original ground surface to the bottom of the concrete facing. The additional excavation necessary to place the lagging whether through soil or CLSM shall be included in this work.
- (o) Geocomposite Wall Drain. When required by the plans, the geocomposite wall drain shall be installed and paid for according to Section 591 except that, in the case where a concrete facing is specified on the plans, the wall drain shall be installed on the concrete facing side of the lagging with the pervious (fabric) side of the drain installed to face the lagging. When a concrete facing is not specified on the plans, the pervious (fabric) side of the drain shall be installed to face the soil. In this case, the drain shall be installed in stages as the lagging is installed. The wall drain shall be placed in sections and spliced, or kept on a continuous roll, so that as each piece of lagging is placed, the drain can be properly located as the excavation proceeds.

Method of Measurement. The furnishing of soldier piles will be measured for payment in feet (meters) along the centerline of the soldier pile for each of the types specified. The length shall be determined as the difference between the plan top of soldier pile and the final as built shaft excavation bottom.

The drilling and setting of soldier piles in soil and rock, will be measured for payment and the volumes computed in cubic feet (cubic meters) for the shaft excavation required to set the soldier piles according to the plans and specifications, and accepted by the Engineer. These volumes shall be the theoretical volumes computed using the diameter(s) of the shaft(s) shown in the plans and the depth of the excavation in soil and/or rock as appropriate. The depth in soil will be defined as the difference in elevation between the ground surface at the time of concrete placement and the bottom of the shaft excavation or the top of rock (when present), whichever is encountered first. The depth in rock will be defined as the difference in elevation between the measured top of rock and the bottom of the shaft excavation.

Drilling and placing CLSM secant lagging shall be measured for payment in cubic feet (cubic meters) of the shaft excavation required to install the secant lagging as shown in the plans. This volume shall be the theoretical volume computed using the diameter(s) shown on the plans and the difference in elevation between the as built shaft excavation bottom and the ground surface at the time of the CLSM placement.

Timber and precast concrete lagging shall be measured for payment in square feet (square meters) of lagging installed to the limits as shown on the plans. The quantity shall be calculated using the minimum lagging length required on the plans multiplied by the as-installed height of lagging, for each bay of lagging spanning between the soldier piles.

Basis of Payment. The furnishing of soldier piles will be paid for at the contract unit price per foot (meter) for FURNISHING SOLDIER PILES, of the type specified, for the total number of feet (meters) furnished to the job site. The cost of any field splices required due to changes in top of rock elevation shall be paid for according to Article 109.04.

The drilling and setting of soldier piles will be paid for at the contract unit price per cubic foot (cubic meter) for DRILLING AND SETTING SOLDIER PILES (IN SOIL) and DRILLING AND SETTING SOLDIER PILES (IN ROCK). The required shaft excavation, soldier pile encasement concrete and any CLSM backfill required around each soldier pile will not be paid for separately but shall be included in this item.

Timber lagging will be paid for at the contract unit price per square foot (square meter) for UNTREATED TIMBER LAGGING, or TREATED TIMBER LAGGING as detailed on the plans. Precast concrete lagging will be paid for at the contract unit price per square foot (square meter) for PRECAST CONCRETE LAGGING as detailed on the plans.

The secant lagging will be paid for at the contract unit price per cubic foot (cubic meter) for SECANT LAGGING. The required shaft excavation and CLSM backfill required to fill that excavation shall be included in this item.

Obstruction mitigation shall be paid for according to Article 109.04.

No additional compensation, other than noted above, will be allowed for removing and disposing of excavated materials, for furnishing and placing concrete, CLSM, bracing, lining, temporary casings placed and removed or left in place, or for any excavation made or concrete placed outside of the plan diameter(s) of the shaft(s) specified.

TEMPORARY SOIL RETENTION SYSTEM

Effective: December 30, 2002

Revised : January 1May 11, 20072009

Description. This work shall consist of designing, furnishing, installing, adjusting for stage construction when required and subsequent removal of the temporary soil retention system according to the dimensions and details shown on the plans and in the approved design submittal.

General. The temporary soil retention system shall be designed by the Contractor as a minimum, to retain the exposed surface area specified in the plans or as directed by the Engineer.

The design calculations and details for the temporary soil retention system proposed by the Contractor shall be submitted to the Engineer for approval. The calculations shall be prepared and sealed by an Illinois Licensed Structural Engineer. This approval will not relieve the Contractor of responsibility for the safety of the excavation. Approval shall be contingent upon acceptance by all involved utilities and/or railroads.

Construction. The Contractor shall verify locations of all underground utilities before installing any of the soil retention system components or commencing any excavation. Any disturbance or damage to existing structures, utilities or other property, caused by the Contractor's operation, shall be repaired by the Contractor in a manner satisfactory to the Engineer at no additional cost to the Department. The soil retention system shall be installed according to the Contractor's approved design, or as directed by the Engineer, prior to commencing any related excavation. If unable to install the temporary soil retention system as specified in the approved design, the Contractor shall have the adequacy of the design re-evaluated. Any reevaluation shall be submitted to the Engineer for approval prior to commencing the excavation adjacent to the area in question. The Contractor shall not excavate below the maximum excavation line shown in the approved design without the prior permission of the Engineer. The temporary soil retention system shall remain in place until the Engineer determines it is no longer required.

The temporary soil retention system shall be removed and disposed of by the Contractor when directed by the Engineer. When allowed, the Contractor may elect to cut off a portion of the temporary soil retention system leaving the remainder in place. The remaining temporary soil retention system shall be removed to a depth which will not interfere with the new construction, and as a minimum, to a depth of 12 in. (300 mm) below the finished grade, or as directed by the Engineer. Removed system components shall become the property of the Contractor.

When an obstruction is encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to break up, push aside, or remove the obstruction. An obstruction shall be defined as any object (such as but not limited to, boulders, logs, old foundations etc.) where its presence was not obvious or specifically noted on the plans prior to bidding, that cannot be driven or installed through or around, with normal driving or installation procedures, but requires additional excavation or other procedures to remove or miss the obstruction.

Method of Measurement. The temporary soil retention system furnished and installed according to the Contractor's approved design or as directed by the Engineer will be measured for payment in place, in square feet (square meters). The area measured shall be the vertical exposed surface area envelope of the excavation supported by temporary soil retention system. Portions of the temporary soil retention system left in place for reuse in later stages of construction shall only be measured for payment once.

Any temporary soil retention system cut off, left in place, or installed beyond those dimensions shown on the contract plans or the approved contractor's design without the written permission of the Engineer, shall not be measured for payment but shall be done at the contractor's own expense.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for TEMPORARY SOIL RETENTION SYSTEM.

Payment for any excavation, related solely to the installation and removal of the temporary soil retention system and/or its components, shall not be paid for separately but shall be included in the unit bid price for TEMPORARY SOIL RETENTION SYSTEM. Other excavation, performed in conjunction with this work, will not be included in this item but shall be paid for as specified elsewhere in this contract.

Obstruction mitigation shall be paid for according to Article 109.04 of the Standard Specifications.

PIPE UNDERDRAINS FOR STRUCTURES

Effective: May 17, 2000

Revised: October 9, 2009 January 22, 2010

Description. This work shall consist of furnishing and installing a pipe underdrain system as shown on the plans, as specified herein, and as directed by the Engineer.

Materials. Materials shall meet the requirements as set forth below:

The perforated pipe underdrain shall be according to Article 601.02 of the Standard Specifications. Outlet pipes or pipes connecting to a separate storm sewer system shall not be perforated.

The drainage aggregate shall be a combination of one or more of the following gradations, FA1, FA2, CA5, CA7, CA8, CA11, or CA13 thru 1516, according to Sections 1003 and 1004 of the Standard Specifications.

The fabric surrounding the drainage aggregate shall be Geotechnical Fabric for French Drains according to Article 1080.05 of the Standard Specifications.

Construction Requirements. All work shall be according to the applicable requirements of Section 601 of the Standard Specifications except as modified below.

The pipe underdrains shall consist of a perforated pipe drain situated at the bottom of an area of drainage aggregate wrapped completely in geotechnical fabric and shall be installed to the lines and gradients as shown on the plans.

Method of Measurement. Pipe Underdrains for Structures shall be measured for payment in feet (meters), in place. Measurement shall be along the centerline of the pipe underdrains. All connectors, outlet pipes, elbows, and all other miscellaneous items shall be included in the measurement. Concrete headwalls shall be included in the cost of Pipe Underdrains for Structures, but shall not be included in the measurement for payment.

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for PIPE UNDERDRAINS FOR STRUCTURES of the diameter specified. Furnishing and installation of the drainage aggregate, geotechnical fabric, forming holes in structural elements and any excavation required, will not be paid for separately, but shall be included in the cost of the pipe underdrains for structures.

GRANULAR BACKFILL FOR STRUCTURES

Effective: April 19, 2012

Revised: August 17October 30, 2012

Revise Section 586 of the Standard Specifications to read:

SECTION 586. GRANULAR BACKFILL FOR STRUCTURES

586.01 Description. This work shall consist of furnishing, transporting and placing granular backfill for abutment structures.

586.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Fine Aggregate.....	1003.04
(b) Coarse Aggregates	1004.05

CONSTRUCTION REQUIREMENTS

586.03 General. This work shall be done according to Article 502.10 except as modified below. The backfill volume shall be backfilled, with granular material as specified in Article 586.02, to the required elevation as shown in the contract plans. The backfill volume shall be placed in convenient lifts for the full width to be backfilled. Unless otherwise specified in the contract plans, mechanical compaction will not be required. A deposit of gravel or crushed stone placed behind drain holes shall not be required. All drains not covered by geocomposite wall drains or other devices to prevent loss of backfill material shall be covered by sufficient filter fabric material meeting the requirements of Section 1080 and Section 282 with either 6 or 8 oz/sq yd (200 or 270 g/sq m) material allowed, with free edges overlapping the drain hole by at least 12 in. (300 mm) in all directions.

The granular backfill shall be brought to the finished grade as shown in the contract plans. When concrete is to be cast on top of the granular backfill, the Contractor, subject to approval of the Engineer, may prepare the top surface of the fill to receive the concrete as he/she deems necessary for satisfactory placement at no additional cost to the Department.

586.04 Method of Measurement. This work will be measured for payment as follows.

(a) Contract Quantities. The requirements for the use of contract quantities shall conform to Article 202.07(a).

(b) Measured Quantities. This work will be measured for payment in place and the volume computed in cubic yards (cubic meters). The volume will be determined by the method of average end areas behind the abutment.

586.05 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for GRANULAR BACKFILL FOR STRUCTURES.

Revise the first paragraph of Article 1003.04 (c) of the Standard Specifications to read:

“(c) Gradation. The granular fine aggregate gradations for Embankment, Backfill, Bedding, Trench Backfill for Pipe Culverts and Storm Sewers shall be FA 1, FA 2, or FA 6 though FA 21.”

Revise Article 1004.05 (c) of the Standard Specifications to read:

“(c) Gradation. The coarse aggregate gradation for Blotter shall be CA 15.

The granular coarse aggregate gradations for Embankment, Backfill, Bedding, and Trench Backfill for Pipe Culverts and Storm Sewers shall be CA 6, CA 9, CA 10, CA 12, CA 17 thru CA19.

The porous granular coarse aggregate gradations for Embankment, Backfill, and French Drains shall be CA 7, CA 8, CA 11, CA 15, CA 16 and CA 18.”

ABOVE GRADE INLET PROTECTION (BDE)

Effective: July 1, 2009

Revised: January 1, 2012

Add the following to Article 280.02 of the Standard Specifications:

“(m) Above Grade Inlet Filter1081.15(j)”

Add the following paragraph after the second paragraph of Article 280.04(c) of the Standard Specifications:

“When above grade inlet filters are specified, they shall be of sufficient size to completely span and enclose the inlet structure. Prior to ordering materials, the Contractor shall determine the size of the various drainage structures being protected.”

Add the following paragraph after the second paragraph of Article 280.08(d) of the Standard Specifications:

“Protection of drainage structures with rigid inlet protection assemblies will be paid for at the contract unit price per each for ABOVE GRADE INLET FILTERS.”

Add the following to Article 1081.15 of the Standard Specifications:

“(j) Above Grade Inlet Filters. Above grade inlet filters shall consist of a rigid polyethylene frame covered with a fitted geotextile filter. A clean, used fitted filter and a used rigid polyethylene frame in good condition meeting the approval of the Engineer may be substituted for new materials. Materials for the above grade inlet filter assembly shall be according to the following.

(1) Frame Construction. Frame shall be constructed of a high density polyethylene copolymer. The design of the frame shall allow the structure to fit completely over the sewer inlet. The frame shall be a minimum of 26 in. (650 mm) tall and the top of the frame shall be designed with an opening to allow large volumes of water to pass through under high flow events. The frame shall conform to the following requirements:

Frame		
Material Property	Test Method	Value
Tensile Yield Strength	ASTM D 638	3600 psi (24.82 MPa)
Elongation at Break	ASTM D 638	>600%
Tensile-Impact Strength	ASTM D 1822	170 ft lb/sq in (230 J)
Brittleness Temperature	ASTM D 746	<-105°F (-76.11°C)
Environmental Stress Cracking	ASTM D 1693	>800 hours
Durometer Hardness, Shore A	ASTM D 2240	68

Vicat Softening Temperature	ASTM D 1525	254°F (123.33°C)
Deflection Temperature	ASTM D 648	157°F (69.44°C)
Coefficient of Linear Thermal Expansion	ASTM D 696	7×10^{-5} in/in/°F (12.6×10^{-5} m/m/°C)
Bulk Density	ASTM D 1895	37 lbs/cu ft (592.7 kg/cu m)

- (2) Fitted Geotextile Filter. The sides of the fitted geotextile filter shall be constructed of 100 percent continuous polyester needle-punched fabric. The filter shall be fabricated to provide a direct fit to the frame. The top of the filter shall integrate a coarse screening to allow large volumes of water to pass through in the event of heavy flows. This screening shall have a minimum apparent opening of 1/2 in. (13 mm). The filter shall have integrated anti-buoyancy pockets capable of holding no less than 3.0 cu ft (0.08 cu m) of stabilization material. Each filter shall have a label with the following information sewn to or otherwise permanently adhered to the outside: manufacturer's name, product name, and lot, model or serial number. The fitted geotextile filter shall conform to the following requirements:

Fitted Geotextile Filter		
Material Property	Test Method	Minimum Avg. Roll Value
Weight	ASTM D 3776	3.0 oz/sq yd +/- 10% (71.1 grams/sq m)
Grab Tensile Strength	ASTM D 4632	80 lb min. (36.29 kg)
Grab Tensile Elongation	ASTM D 4632	50%
Bursting Strength	ASTM D 3786	150 psi min. (1.03 MPa)
Puncture Resistance	ASTM D 4833	50 lb min. (22.68 kg)
Trapezoid Tearing Strength	ASTM D 4533	30 lb min. (13.61 kg)
Apparent Opening Size	ASTM D 4751	Sieve No. 70 (0.212 mm)
Permittivity	ASTM D 4491	2.0/sec
Water Permeability	ASTM D 4491	102 gal/min/sq ft (4150 liter/min/sq m)
UV Resistance	ASTM D 4355	70% at 500 hours

- (3) Certification. The manufacturer shall furnish a certificate with each shipment of above grade inlet filter assemblies, stating the amount of product furnished and that the material complies with these requirements.”

ANCHOR BOLTS (BDE)

Effective: January 1, 2013

Revise the fourth sentence of the first paragraph of Article 1006.09 of the Standard Specifications to read:

“Stud bolts or fully threaded rods shall be according to either ASTM A 354 Grade BC, ASTM A 193 Grade B7, or ASTM F 1554 Grade 105.”

Revise the second paragraph of Article 1006.09 of the Standard Specifications to read:

“Washers and nuts shall match with the hardness of the anchor bolt, stud, or rod. For ASTM F 1554 Grade 36 (Grade 250) or Grade 55 (Grade 380) anchor rods or bolts, washers shall be according to ASTM F 844 or ASTM F 436, and nuts shall be according to AASHTO M 291 Grade A. For ASTM F 1554 Grade 105 (Grade 725) bolts, ASTM A 354, or ASTM A 193 stud bolts, washers shall be according to AASHTO M 293 Type 1 or Type 3, and nuts shall be according to AASHTO M 291 Grade DH or DH3.”

Revise the seventh paragraph of Article 1006.09 of the Standard Specifications to read:

“Anchor bolts, rods, studs, nuts, and washers requiring galvanizing shall be hot dipped, with zinc coatings conforming to the requirements of ASTM F 2329.”

Revise the fourth paragraph of Article 1070.01 of the Standard Specifications to read:

“Fully threaded and galvanized anchor rods or stud bolts with washers and nuts shall be furnished with the foundations and shall be according to Article 1006.09. Anchors furnished according to ASTM F 1554 shall be Grade 105 (Grade 725).”

Revise the second paragraph of Article 1070.03 of the Standard Specifications to read:

“Top anchor rod nuts for all towers shall be the self-locking type with nylon or steel inserts.”

CONSTRUCTION AIR QUALITY – DIESEL RETROFIT (BDE)

Effective: June 1, 2010

The reduction of emissions of particulate matter (PM) for off-road equipment shall be accomplished by installing retrofit emission control devices. The term “equipment” refers to diesel fuel powered devices rated at 50 hp and above, to be used on the jobsite in excess of seven calendar days over the course of the construction period on the jobsite (including rental equipment).

Contractor and subcontractor diesel powered off-road equipment assigned to the contract shall be retrofitted using the phased in approach shown below. Equipment that is of a model year older than the year given for that equipment’s respective horsepower range shall be retrofitted:

Effective Dates	Horsepower Range	Model Year
June 1, 2010 ^{1/}	600-749	2002
	750 and up	2006
June 1, 2011 ^{2/}	100-299	2003
	300-599	2001
	600-749	2002
	750 and up	2006
June 1, 2012 ^{2/}	50-99	2004
	100-299	2003
	300-599	2001
	600-749	2002
	750 and up	2006

1/ Effective dates apply to Contractor diesel powered off-road equipment assigned to the contract.

2/ Effective dates apply to Contractor and subcontractor diesel powered off-road equipment assigned to the contract.

The retrofit emission control devices shall achieve a minimum PM emission reduction of 50 percent and shall be:

- a) Included on the U.S. Environmental Protection Agency (USEPA) *Verified Retrofit Technology List* (<http://www.epa.gov/otaq/retrofit/verif-list.htm>), or verified by the California Air Resources Board (CARB) (<http://www.arb.ca.gov/diesel/verde/verdev.htm>); or
- b) Retrofitted with a non-verified diesel retrofit emission control device if verified retrofit emission control devices are not available for equipment proposed to be used on the project, and if the Contractor has obtained a performance certification from the retrofit device manufacturer that the emission control device provides a minimum PM emission reduction of 50 percent.

Note: Large cranes (Crawler mounted cranes) which are responsible for critical lift operations are exempt from installing retrofit emission control devices if such devices adversely affect equipment operation.

Diesel powered off-road equipment with engine ratings of 50 hp and above, which are unable to be retrofitted with verified emission control devices or if performance certifications are not available which will achieve a minimum 50 percent PM reduction, may be granted a waiver by the Department if documentation is provided showing good faith efforts were made by the Contractor to retrofit the equipment.

Construction shall not proceed until the Contractor submits a certified list of the diesel powered off-road equipment that will be used, and as necessary, retrofitted with emission control devices. The list(s) shall include (1) the equipment number, type, make, Contractor/rental company name; and (2) the emission control devices make, model, USEPA or CARB verification number, or performance certification from the retrofit device manufacturer. Equipment reported as fitted with emissions control devices shall be made available to the Engineer for visual inspection of the device installation, prior to being used on the jobsite.

The Contractor shall submit an updated list of retrofitted off-road construction equipment as retrofitted equipment changes or comes on to the jobsite. The addition or deletion of any diesel powered equipment shall be included on the updated list.

If any diesel powered off-road equipment is found to be in non-compliance with any portion of this special provision, the Engineer will issue the Contractor a diesel retrofit deficiency deduction.

Any costs associated with retrofitting any diesel powered off-road equipment with emission control devices shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed. The Contractor's compliance with this notice and any associated regulations shall not be grounds for a claim.

Diesel Retrofit Deficiency Deduction

When the Engineer determines that a diesel retrofit deficiency exists, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency continues to exist. The calendar day(s) will begin when the time period for correction is exceeded and end with the Engineer's written acceptance of the correction. The daily monetary deduction will be \$1,000.00 for each deficiency identified.

The deficiency will be based on lack of diesel retrofit emissions control.

If a Contractor accumulates three diesel retrofit deficiency deductions for the same piece of equipment in a contract period, the Contractor will be shutdown until the deficiency is corrected. Such a shutdown will not be grounds for any extension of the contract time, waiver of penalties, or be grounds for any claim.

DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE)

Effective: September 1, 2000

Revised: August 2, 2011

FEDERAL OBLIGATION. The Department of Transportation, as a recipient of federal financial assistance, is required to take all necessary and reasonable steps to ensure nondiscrimination in the award and administration of contracts. Consequently, the federal regulatory provisions of 49 CFR Part 26 apply to this contract concerning the utilization of disadvantaged business enterprises. For the purposes of this Special Provision, a disadvantaged business enterprise (DBE) means a business certified by the Department in accordance with the requirements of 49 CFR Part 26 and listed in the Illinois Unified Certification Program (IL UCP) DBE Directory.

STATE OBLIGATION. This Special Provision will also be used by the Department to satisfy the requirements of the Business Enterprise for Minorities, Females, and Persons with Disabilities Act, 30 ILCS 575. When this Special Provision is used to satisfy state law requirements on 100 percent state-funded contracts, the federal government has no involvement in such contracts (not a federal-aid contract) and no responsibility to oversee the implementation of this Special Provision by the Department on those contracts. DBE participation on 100 percent state-funded contracts will not be credited toward fulfilling the Department's annual overall DBE goal required by the US Department of Transportation to comply with the federal DBE program requirements.

CONTRACTOR ASSURANCE. The Contractor makes the following assurance and agrees to include the assurance in each subcontract that the Contractor signs with a subcontractor.

The Contractor, subrecipient, or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of contracts funded in whole or in part with federal or state funds. Failure by the Contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate.

OVERALL GOAL SET FOR THE DEPARTMENT. As a requirement of compliance with 49 CFR Part 26, the Department has set an overall goal for DBE participation in its federally assisted contracts. That goal applies to all federal-aid funds the Department will expend in its federally assisted contracts for the subject reporting fiscal year. The Department is required to make a good faith effort to achieve the overall goal. The dollar amount paid to all approved DBE companies performing work called for in this contract is eligible to be credited toward fulfillment of the Department's overall goal.

CONTRACT GOAL TO BE ACHIEVED BY THE CONTRACTOR. This contract includes a specific DBE utilization goal established by the Department. The goal has been included because the Department has determined that the work of this contract has subcontracting opportunities that may be suitable for performance by DBE companies. The determination is based on an assessment of the type of work, the location of the work, and the availability of DBE companies to do a part of the work. The assessment indicates that, in the absence of unlawful discrimination, and in an arena of fair and open competition, DBE companies can be expected to perform **16.00%** of the work. This percentage is set as the DBE participation goal for this contract. Consequently, in addition to the other award criteria established for this contract, the Department will only award this contract to a bidder who makes a good faith effort to meet this goal of DBE participation in the performance of the work. A bidder makes a good faith effort for award consideration if either of the following is done in accordance with the procedures set for in this Special Provision:

- (a) The bidder documents that enough DBE participation has been obtained to meet the goal: or
- (b) The bidder documents that a good faith effort has been made to meet the goal, even though the effort did not succeed in obtaining enough DBE participation to meet the goal.

DBE LOCATOR REFERENCES. Bidders shall consult the IL UCP DBE Directory as a reference source for DBE-certified companies. In addition, the Department maintains a letting and item specific DBE locator information system whereby DBE companies can register their interest in providing quotes on particular bid items advertised for letting. Information concerning DBE companies willing to quote work for particular contracts may be obtained by contacting the Department's Bureau of Small Business Enterprises at telephone number (217)785-4611, or by visiting the Department's website at www.dot.il.gov.

BIDDING PROCEDURES. Compliance with this Special Provision is a material bidding requirement. The failure of the bidder to comply will render the bid not responsive.

- (a) The bidder shall submit a Disadvantaged Business Utilization Plan on Department forms SBE 2025 and 2026 with the bid.
- (b) The Utilization Plan shall indicate that the bidder either has obtained sufficient DBE participation commitments to meet the contract goal or has not obtained enough DBE participation commitments in spite of a good faith effort to meet the goal. The Utilization Plan shall further provide the name, telephone number, and telefax number of a responsible official of the bidder designated for purposes of notification of plan approval or disapproval under the procedures of this Special Provision.
- (c) The Utilization Plan shall include a DBE Participation Commitment Statement, Department form SBE 2025, for each DBE proposed for the performance of work to achieve the contract goal. For bidding purposes, submission of the completed SBE 2025 forms, signed by the DBEs and faxed to the bidder will be acceptable as long as the original is available and provided upon request. All elements of information indicated on the said form shall be provided, including but not limited to the following:
 - (1) The names and addresses of DBE firms that will participate in the contract;
 - (2) A description, including pay item numbers, of the work each DBE will perform;
 - (3) The dollar amount of the participation of each DBE firm participating. The dollar amount of participation for identified work shall specifically state the quantity, unit price, and total subcontract price for the work to be completed by the DBE. If partial pay items are to be performed by the DBE, indicate the portion of each item, a unit price where appropriate and the subcontract price amount;
 - (4) DBE Participation Commitment Statements, form SBE 2025, signed by the bidder and each participating DBE firm documenting the commitment to use the DBE subcontractors whose participation is submitted to meet the contract goal;

- (5) if the bidder is a joint venture comprised of DBE companies and non-DBE companies, the plan must also include a clear identification of the portion of the work to be performed by the DBE partner(s); and,
- (6) If the contract goal is not met, evidence of good faith efforts.

GOOD FAITH EFFORT PROCEDURES. The contract will not be awarded until the Utilization Plan submitted by the apparent successful bidder is approved. All information submitted by the bidder must be complete, accurate and adequately document that enough DBE participation has been obtained or document that good faith efforts of the bidder, in the event enough DBE participation has not been obtained, before the Department will commit to the performance of the contract by the bidder. The Utilization Plan will be approved by the Department if the Utilization Plan documents sufficient commercially useful DBE work performance to meet the contract goal or the bidder submits sufficient documentation of a good faith effort to meet the contract goal pursuant to 49 CFR Part 26, Appendix A. The Utilization Plan will not be approved by the Department if the Utilization Plan does not document sufficient DBE participation to meet the contract goal unless the apparent successful bidder documented in the Utilization Plan that it made a good faith effort to meet the goal. This means that the bidder must show that all necessary and reasonable steps were taken to achieve the contract goal. Necessary and reasonable steps are those which, by their scope, intensity and appropriateness to the objective, could reasonably be expected to obtain sufficient DBE participation, even if they were not successful. The Department will consider the quality, quantity, and intensity of the kinds of efforts that the bidder has made. Mere *pro forma* efforts, in other words, efforts done as a matter of form, are not good faith efforts; rather, the bidder is expected to have taken genuine efforts that would be reasonably expected of a bidder actively and aggressively trying to obtain DBE participation sufficient to meet the contract goal.

- (a) The following is a list of types of action that the Department will consider as part of the evaluation of the bidder's good faith efforts to obtain participation. These listed factors are not intended to be a mandatory checklist and are not intended to be exhaustive. Other factors or efforts brought to the attention of the Department may be relevant in appropriate cases, and will be considered by the Department.
 - (1) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified DBE companies that have the capability to perform the work of the contract. The bidder must solicit this interest within sufficient time to allow the DBE companies to respond to the solicitation. The bidder must determine with certainty if the DBE companies are interested by taking appropriate steps to follow up on initial solicitations.

- (2) Selecting portions of the work to be performed by DBE companies in order to increase the likelihood that the DBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate DBE participation, even when the prime Contractor might otherwise prefer to perform these work items with its own forces.
- (3) Providing interested DBE companies with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.
- (4) a. Negotiating in good faith with interested DBE companies. It is the bidder's responsibility to make a portion of the work available to DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DBE subcontractors and suppliers, so as to facilitate DBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of DBE companies that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for DBE companies to perform the work.
 - b. A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using DBE companies is not in itself sufficient reason for a bidder's failure to meet the contract DBE goal, as long as such costs are reasonable. Also the ability or desire of a bidder to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Bidders are not, however, required to accept higher quotes from DBE companies if the price difference is excessive or unreasonable.
- (5) Not rejecting DBE companies as being unqualified without sound reasons based on a thorough investigation of their capabilities. The bidder's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the bidder's efforts to meet the project goal.
- (6) Making efforts to assist interested DBE companies in obtaining bonding, lines of credit, or insurance as required by the recipient or Contractor.

- (7) Making efforts to assist interested DBE companies in obtaining necessary equipment, supplies, materials, or related assistance or services.
 - (8) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, state, and federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of DBE companies.
- (b) If the Department determines that the apparent successful bidder has made a good faith effort to secure the work commitment of DBE companies to meet the contract goal, the Department will award the contract provided that it is otherwise eligible for award. If the Department determines that the bidder has failed to meet the requirements of this Special Provision or that a good faith effort has not been made, the Department will notify the responsible company official designated in the Utilization Plan that the bid is not responsive. The notification shall include a statement of reasons for the determination.
- (c) The bidder may request administrative reconsideration of a determination adverse to the bidder within the five working days after the receipt of the notification date of the determination by delivering the request to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764 (Telefax: (217)785-1524). Deposit of the request in the United States mail on or before the fifth business day shall not be deemed delivery. The determination shall become final if a request is not made and delivered. A request may provide additional written documentation and/or argument concerning the issues raised in the determination statement of reasons, provided the documentation and arguments address efforts made prior to submitting the bid. The request will be forwarded to the Department's Reconsideration Officer. The Reconsideration Officer will extend an opportunity to the bidder to meet in person in order to consider all issues of documentation and whether the bidder made a good faith effort to meet the goal. After the review by the Reconsideration Officer, the bidder will be sent a written decision within ten working days after receipt of the request for consideration, explaining the basis for finding that the bidder did or did not meet the goal or make adequate good faith efforts to do so. A final decision by the Reconsideration Officer that a good faith effort was made shall approve the Utilization Plan submitted by the bidder and shall clear the contract for award. A final decision that a good faith effort was not made shall render the bid not responsive.

CALCULATING DBE PARTICIPATION. The Utilization Plan values represent work anticipated to be performed and paid for upon satisfactory completion. The Department is only able to count toward the achievement of the overall goal and the contract goal the value of payments made for the work actually performed by DBE companies. In addition, a DBE must perform a commercially useful function on the contract to be counted. A commercially useful function is generally performed when the DBE is responsible for the work and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. The Department and Contractor are governed by the provisions of 49 CFR Part 26.55(c) on questions of commercially useful functions as it affects the work. Specific counting guidelines are provided in 49 CFR Part 26.55, the provisions of which govern over the summary contained herein.

- (a) DBE as the Contractor: 100 percent goal credit for that portion of the work performed by the DBE's own forces, including the cost of materials and supplies. Work that a DBE subcontracts to a non-DBE does not count toward the DBE goals.
- (b) DBE as a joint venture Contractor: 100 percent goal credit for that portion of the total dollar value of the contract equal to the distinct, clearly defined portion of the work performed by the DBE's own forces.
- (c) DBE as a subcontractor: 100 percent goal credit for the work of the subcontract performed by the DBE's own forces, including the cost of materials and supplies, excluding the purchase of materials and supplies or the lease of equipment by the DBE subcontractor from the prime Contractor or its affiliates. Work that a DBE subcontractor in turn subcontracts to a non-DBE does not count toward the DBE goal.
- (d) DBE as a trucker: 100 percent goal credit for trucking participation provided the DBE is responsible for the management and supervision of the entire trucking operation for which it is responsible. At least one truck owned, operated, licensed, and insured by the DBE must be used on the contract. Credit will be given for the following:
 - (1) The DBE may lease trucks from another DBE firm, including an owner-operator who is certified as a DBE. The DBE who leases trucks from another DBE receives credit for the total value of the transportation services the lessee DBE provides on the contract.
 - (2) The DBE may also lease trucks from a non-DBE firm, including from an owner-operator. The DBE who leases trucks from a non-DBE is entitled to credit only for the fee or commission is receives as a result of the lease arrangement.

(e) DBE as a material supplier:

- (1) 60 percent goal credit for the cost of the materials or supplies purchased from a DBE regular dealer.
- (2) 100 percent goal credit for the cost of materials of supplies obtained from a DBE manufacturer.
- (3) 100 percent credit for the value of reasonable fees and commissions for the procurement of materials and supplies if not a regular dealer or manufacturer.

CONTRACT COMPLIANCE. Compliance with this Special Provision is an essential part of the contract. The Department is prohibited by federal regulations from crediting the participation of a DBE included in the Utilization Plan toward either the contract goal or the Department's overall goal until the amount to be applied toward the goals has been paid to the DBE. The following administrative procedures and remedies govern the compliance by the Contractor with the contractual obligations established by the Utilization Plan. After approval of the Utilization Plan and award of the contract, the Utilization Plan and individual DBE Participation Statements become part of the contract. If the Contractor did not succeed in obtaining enough DBE participation to achieve the advertised contract goal, and the Utilization Plan was approved and contract awarded based upon a determination of good faith, the total dollar value of DBE work calculated in the approved Utilization Plan as a percentage of the awarded contract value shall become the amended contract goal. All work indicated for performance by an approved DBE shall be performed, managed, and supervised by the DBE executing the Participation Statement.

- (a) NO AMENDMENT. No amendment to the Utilization Plan may be made without prior written approval from the Department's Bureau of Small Business Enterprises. All requests for amendment to the Utilization Plan shall be submitted to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764. Telephone number (217)785-4611. Telefax number (217)785-1524.
- (b) TERMINATION OR REPLACEMENT. The Contractor shall not terminate or replace a DBE listed on the approved Utilization Plan, or perform with other forces work designated for a listed DBE except as provided in the Special Provision.

- (c) CHANGES TO WORK. Any deviation from the DBE condition-of-award or contract plans, specifications, or special provisions must be approved, in writing, by the Department as provided elsewhere in the Contract. The Contractor shall notify affected DBEs in writing of any changes in the scope of work which result in a reduction in the dollar amount condition-of-award to the contract. Where the revision includes work committed to a new DBE subcontractor, not previously involved in the project, then a Request for Approval of Subcontractor, Department form BC 260A, must be signed and submitted. If the commitment of work is in the form of additional tasks assigned to an existing subcontract, then a new Request for Approval of Subcontractor shall not be required. However, the Contractor must document efforts to assure that the existing DBE subcontractor is capable of performing the additional work and has agreed in writing to the change.
- (d) ALTERNATIVE WORK METHODS. In addition to the above requirements for reductions in the condition of award, additional requirements apply to the two cases of Contractor-initiated work substitution proposals. Where the contract allows alternate work methods which serve to delete or create underruns in condition of award DBE work, and the Contractor selects that alternate method or, where the Contractor proposes a substitute work method or material that serves to diminish or delete work committed to a DBE and replace it with other work, then the Contractor must demonstrate one of the following:
- (1) That the replacement work will be performed by the same DBE (as long as the DBE is certified in the respective item of work) in a modification of the condition of award; or
 - (2) That the DBE is aware that its work will be deleted or will experience underruns and has agreed in writing to the change. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so; or
 - (3) That the DBE is not capable of performing the replacement work or has declined to perform the work at a reasonable competitive price. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so.

(e) TERMINATION AND REPLACEMENT PROCEDURES. The Contractor shall not terminate or replace a DBE subcontractor listed in the approved Utilization Plan without prior written consent. This includes, but is not limited to, instances in which the Contractor seeks to perform work originally designated for a DBE subcontractor with its own forces or those of an affiliate, a non-DBE firm, or with another DBE firm. Written consent will be granted only if the Bureau of Small Business Enterprises agrees, for reasons stated in its concurrence document, that the Contractor has good cause to terminate or replace the DBE firm. Before transmitting to the Bureau of Small Business Enterprises any request to terminate and/or substitute a DBE subcontractor, the Contractor shall give notice in writing to the DBE subcontractor, with a copy to the Bureau, of its intent to request to terminate and/or substitute, and the reason for the request. The Contractor shall give the DBE five days to respond to the Contractor's notice. The DBE so notified shall advise the Bureau and the Contractor of the reasons, if any, why it objects to the proposed termination of its subcontract and why the Bureau should not approve the Contractor's action. If required in a particular case as a matter of public necessity, the Bureau may provide a response period shorter than five days.

For purposes of this paragraph, good cause includes the following circumstances:

- (1) The listed DBE subcontractor fails or refuses to execute a written contract;
- (2) The listed DBE subcontractor fails or refuses to perform the work of its subcontract in a way consistent with normal industry standards. Provided, however, that good cause does not exist if the failure or refusal of the DBE subcontractor to perform its work on the subcontract results from the bad faith or discriminatory action of the prime contractor;
- (3) The listed DBE subcontractor fails or refuses to meet the prime Contractor's reasonable, nondiscriminatory bond requirements;
- (4) The listed DBE subcontractor becomes bankrupt, insolvent, or exhibits credit unworthiness;
- (5) The listed DBE subcontractor is ineligible to work on public works projects because of suspension and debarment proceedings pursuant 2 CFR Parts 180, 215 and 1,200 or applicable state law.
- (6) You have determined that the listed DBE subcontractor is not a responsible contractor;

- (7) The listed DBE subcontractor voluntarily withdraws from the projects and provides to you written notice of its withdrawal;
- (8) The listed DBE is ineligible to receive DBE credit for the type of work required;
- (9) A DBE owner dies or becomes disabled with the result that the listed DBE contractor is unable to complete its work on the contract;
- (10) Other documented good cause that compels the termination of the DBE subcontractor. Provided, that good cause does not exist if the prime Contractor seeks to terminate a DBE it relied upon to obtain the contract so that the prime Contractor can self-perform the work for which the DBE contractor was engaged or so that the prime Contractor can substitute another DBE or non-DBE contractor after contract award.

When a DBE is terminated, or fails to complete its work on the Contract for any reason the Contractor shall make a good faith effort to find another DBE to substitute for the original DBE to perform at least the same amount of work under the contract as the terminated DBE to the extent needed to meet the established Contract goal.

- (f) PAYMENT RECORDS. The Contractor shall maintain a record of payments for work performed to the DBE participants. The records shall be made available to the Department for inspection upon request. After the performance of the final item of work or delivery of material by a DBE and final payment therefore to the DBE by the Contractor, but not later than thirty calendar days after payment has been made by the Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Agreement on Department form SBE 2115 to the Regional Engineer. If full and final payment has not been made to the DBE, the DBE Payment Agreement shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor believes that the work has not been satisfactorily completed. If the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the BDE companies indicated in the Utilization Plan and after good faith efforts are reviewed, the Department may deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages. The Contractor may request an administrative reconsideration of any amount deducted as damages pursuant to subsection (h) of this part.

- (g) ENFORCEMENT. The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.
- (h) RECONSIDERATION. Notwithstanding any other provision of the contract, including but not limited to Article 109.09 of the Standard Specifications, the Contractor may request administrative reconsideration of a decision to deduct the amount of the goal not achieved as liquidated damages. A request to reconsider shall be delivered to the Contract Compliance Section and shall be handled and considered in the same manner as set forth in paragraph (c) of "Good Faith Effort Procedures" of this Special Provision, except a final decision that a good faith effort was not made during contract performance to achieve the goal agreed to in the Utilization Plan shall be the final administrative decision of the Department.

GRANULAR MATERIALS (BDE)

Effective: November 1, 2012

Revise the title of Article 1003.04 of the Standard Specifications to read:

"1003.04 Fine Aggregate for Bedding, Trench Backfill, Embankment, Porous Granular Backfill, Sand Backfill for Underdrains, and French Drains."

Revise Article 1003.04(c) of the Standard Specifications to read:

- "(c) Gradation. The fine aggregate gradations for granular embankment, granular backfill, bedding, and trench backfill for pipe culverts and storm sewers shall be FA 1, FA 2, or FA 6 through FA 21.

The fine aggregate gradation for porous granular embankment, porous granular backfill, french drains, and sand backfill for underdrains shall be FA 1, FA 2, or FA 20, except the percent passing the No. 200 (75 µm) sieve shall be 2±2."

Revise Article 1004.05(c) of the Standard Specifications to read:

“(c) Gradation. The coarse aggregate gradations shall be as follows.

Application	Gradation
Blotter	CA 15
Granular Embankment, Granular Backfill, Bedding, and Trench Backfill for Pipe Culverts and Storm Sewers	CA 6, CA 9, CA 10, CA 12, CA17, CA18, and CA 19
Porous Granular Embankment, Porous Granular Backfill, and French Drains	CA 7, CA 8, CA 11, CA 15, CA 16 and CA 18”

HOT-MIX ASPHALT - DENSITY TESTING OF LONGITUDINAL JOINTS (BDE)

Effective: January 1, 2010

Revised: April 1, 2012

Description. This work shall consist of testing the density of longitudinal joints as part of the quality control/quality assurance (QC/QA) of hot-mix asphalt (HMA). Work shall be according to Section 1030 of the Standard Specifications except as follows.

Quality Control/Quality Assurance (QC/QA). Delete the second and third sentence of the third paragraph of Article 1030.05(d)(3) of the Standard Specifications.

Add the following paragraphs to the end of Article 1030.05(d)(3) of the Standard Specifications:

“Longitudinal joint density testing shall be performed at each random density test location. Longitudinal joint testing shall be located at a distance equal to the lift thickness or a minimum of 4 in. (100 mm), from each pavement edge. (i.e. for a 5 in. (125 mm) lift the near edge of the density gauge or core barrel shall be within 5 in. (125 mm) from the edge of pavement.) Longitudinal joint density testing shall be performed using either a correlated nuclear gauge or cores.

- a. Confined Edge. Each confined edge density shall be represented by a one-minute nuclear density reading or a core density and shall be included in the average of density readings or core densities taken across the mat which represents the Individual Test.

- b. Unconfined Edge. Each unconfined edge joint density shall be represented by an average of three one-minute density readings or a single core density at the given density test location and shall meet the density requirements specified herein. The three one-minute readings shall be spaced ten feet apart longitudinally along the unconfined pavement edge and centered at the random density test location.”

Revise the Density Control Limits table in Article 1030.05(d)(4) of the Standard Specifications to read:

“Mixture Composition	Parameter	Individual Test (includes confined edges)	Unconfined Edge Joint Density Minimum
IL-4.75	Ndesign = 50	93.0 – 97.4%	91.0%
IL-9.5, IL-12.5	Ndesign ≥ 90	92.0 – 96.0%	90.0%
IL-9.5,IL-9.5L, IL-12.5	Ndesign < 90	92.5 – 97.4%	90.0%
IL-19.0, IL-25.0	Ndesign ≥ 90	93.0 – 96.0%	90.0%
IL-19.0, IL-19.0L, IL-25.0	Ndesign < 90	93.0 – 97.4%	90.0%
SMA	Ndesign = 50 & 80	93.5 – 97.4%	91.0%
All Other	Ndesign = 30	93.0 - 97.4%	90.0%”

LIQUIDATED DAMAGES (BDE)

Effective: April 1, 2013

Revise the table in Article 108.09 of the Standard Specifications to read:

"Schedule of Deductions for Each Day of Overrun in Contract Time			
Original Contract Amount		Daily Charges	
From More Than	To and Including	Calendar Day	Work Day
\$ 0	\$ 100,000	\$ 475	\$ 675
100,000	500,000	750	1,050
500,000	1,000,000	1,025	1,425
1,000,000	3,000,000	1,275	1,725
3,000,000	6,000,000	1,425	2,000
6,000,000	12,000,000	2,300	3,450
12,000,000	And over	6,775	9,525"

PAVEMENT MARKING REMOVAL (BDE)

Effective: April 1, 2009

Add the following to the end of the first paragraph of Article 783.03(a) of the Standard Specifications:

"The use of grinders will not be allowed on new surface courses."

PAVEMENT PATCHING (BDE)

Effective: January 1, 2010

Revise the first sentence of the second paragraph of Article 701.17(e)(1) of the Standard Specifications to read:

“In addition to the traffic control and protection shown elsewhere in the contract for pavement, two devices shall be placed immediately in front of each open patch, open hole, and broken pavement where temporary concrete barriers are not used to separate traffic from the work area.”

PAVEMENT REMOVAL (BDE)

Effective: April 1, 2013

Revise Article 440.07(c) of the Standard Specifications to read:

“(c) Adjustment of Quantities. The quantity of pavement removal will be adjusted if the thickness of the existing pavement varies more than 15 percent from that shown on the plans. The quantity will be either increased or decreased according to the following table.

% change of thickness	% change of quantity
0 to less than 15	0
15 to less than 20	10
20 to less than 30	15
30 to less than 50	20

If the thickness of the existing pavement varies by 50 percent or more from that shown on the plans, the character of the work will be considered significantly changed and an adjustment to the contract will be made according to Article 104.02.

When an adjustment is made for variations in pavement thickness a resulting adjustment will also be made in the earthwork quantities when applicable.

No adjustment will be made for variations in the amount of reinforcement.”

PAYMENTS TO SUBCONTRACTORS (BDE)

Effective: June 1, 2000

Revised: January 1, 2006

Federal regulations found at 49 CFR §26.29 mandate the Department to establish a contract clause to require Contractors to pay subcontractors for satisfactory performance of their subcontracts and to set the time for such payments.

State law also addresses the timing of payments to be made to subcontractors and material suppliers. Section 7 of the Prompt Payment Act, 30 ILCS 540/7, requires that when a Contractor receives any payment from the Department, the Contractor shall make corresponding, proportional payments to each subcontractor and material supplier performing work or supplying material within 15 calendar days after receipt of the Department payment. Section 7 of the Act further provides that interest in the amount of two percent per month, in addition to the payment due, shall be paid to any subcontractor or material supplier by the Contractor if the payment required by the Act is withheld or delayed without reasonable cause. The Act also provides that the time for payment required and the calculation of any interest due applies to transactions between subcontractors and lower-tier subcontractors and material suppliers throughout the contracting chain.

This Special Provision establishes the required federal contract clause, and adopts the 15 calendar day requirement of the State Prompt Payment Act for purposes of compliance with the federal regulation regarding payments to subcontractors. This contract is subject to the following payment obligations.

When progress payments are made to the Contractor according to Article 109.07 of the Standard Specifications, the Contractor shall make a corresponding payment to each subcontractor and material supplier in proportion to the work satisfactorily completed by each subcontractor and for the material supplied to perform any work of the contract. The proportionate amount of partial payment due to each subcontractor and material supplier throughout the contracting chain shall be determined by the quantities measured or otherwise determined as eligible for payment by the Department and included in the progress payment to the Contractor. Subcontractors and material suppliers shall be paid by the Contractor within 15 calendar days after the receipt of payment from the Department. The Contractor shall not hold retainage from the subcontractors. These obligations shall also apply to any payments made by subcontractors and material suppliers to their subcontractors and material suppliers; and to all payments made to lower tier subcontractors and material suppliers throughout the contracting chain. Any payment or portion of a payment subject to this provision may only be withheld from the subcontractor or material supplier to whom it is due for reasonable cause.

This Special Provision does not create any rights in favor of any subcontractor or material supplier against the State or authorize any cause of action against the State on account of any payment, nonpayment, delayed payment, or interest claimed by application of the State Prompt Payment Act. The Department will not approve any delay or postponement of the 15 day requirement except for reasonable cause shown after notice and hearing pursuant to Section 7(b) of the State Prompt Payment Act. State law creates other and additional remedies available to any subcontractor or material supplier, regardless of tier, who has not been paid for work properly performed or material furnished. These remedies are a lien against public funds set forth in Section 23(c) of the Mechanics Lien Act, 770 ILCS 60/23(c), and a recovery on the Contractor's payment bond according to the Public Construction Bond Act, 30 ILCS 550.

PLACING AND CONSOLIDATING CONCRETE (BDE)

Effective: January 1, 2013

Revise the first paragraph of Article 503.06 of the Standard Specifications to read:

“503.06 Forms. Forms shall be set and maintained to the lines and grades shown on the plans, and shall be tight to prevent concrete leakage.”

Revise Article 503.07 of the Standard Specifications to read:

“503.07 Placing and Consolidating. No concrete shall be placed on ice, snow, or frozen foundation material.

The method and manner of placing concrete shall be such as to avoid segregation or separation of the aggregates or the displacement of the reinforcement. The external surface of all concrete shall be thoroughly worked during the operations of placing in such a manner as to work the mortar against the forms to produce a smooth finish free of honeycomb and with a minimum of water and air pockets.

Open troughs and chutes shall extend as nearly as practicable to the point of deposit. Dropping the concrete a distance of more than 5 ft (1.5 m) or depositing a large quantity at any point and running or working it along the forms will not be permitted. The concrete for walls with an average thickness of 12 in. (300 mm) or less shall be placed with tubes so that the drop is not greater than 5 ft (1.5 m).

For self-consolidating concrete, the maximum distance of horizontal flow from the point of deposit shall be 15 ft (4.6 m). The distance may be increased if the dynamic segregation index (DSI) at the maximum flow distance is 10.0 percent or less according to Illinois Test Procedure SCC-8 (Option C). The maximum distance using the DSI shall be 25 ft (7.6 m). In addition, this specified horizontal flow distance shall apply to precast products. In the case of precast prestressed concrete products, refer to the Department's "Manual of Fabrication for Precast Prestressed Concrete Products" for the specified horizontal flow distance requirements.

When the form height for placing the self-consolidating concrete is greater than 10 ft (3.0 m), direct monitoring of form pressure shall be performed by the Contractor according to Illinois Test Procedure SCC-10. The monitoring requirement is a minimum, and the Contractor shall remain responsible for adequate design of the falsework and forms. The Contractor shall record the formwork pressure during concrete placement. This information shall be used by the Contractor to prevent the placement rate from exceeding the maximum formwork pressure allowed, to monitor the thixotropic change in the concrete during the pour, and to make appropriate adjustments to the mix design. This information shall be provided to the Engineer during the pour.

When concrete is pumped, the equipment shall be suitable in kind and adequate in capacity for the work and arranged so that vibrations will not damage freshly placed concrete. Aluminum pipe or conduit will not be permitted in pumping or placing concrete. Mixed concrete shall be supplied to maintain continuous operation of the pumping equipment.

When air entrained concrete is pumped, an accessory or accessories shall be incorporated in the discharge components to minimize air loss. The maximum allowable air loss caused by the pumping operation shall be 3.0 percent with the minimum air content at the point of discharge meeting the requirements of Article 1020.04.

Placing of concrete shall be regulated so that the pressures caused by the wet concrete will not exceed those used in the design of the forms. Special care shall be taken to fill each part of the forms by depositing the concrete as near its final position as possible, to work the coarser aggregates back from the face, and to force the concrete under and around the reinforcement bars without displacing them. Leakage through forms onto beams or girders shall not be allowed to harden and shall be removed while in a plastic state.

The concrete shall be consolidated by internal vibration unless self-consolidating concrete is used. Self-consolidating concrete may be used for inaccessible locations where consolidation by internal vibration is not practicable. The self consolidating concrete shall be rodded with a piece of lumber, conduit, or vibrator if the material has lost its fluidity prior to placement of additional concrete. The vibrator may only be permitted if it can be used in a manner that does not cause segregation as determined by the Engineer. Any other method for restoring the fluidity of the concrete shall be approved by the Engineer.

The Contractor shall provide and use a sufficient number of vibrators to ensure that consolidation can be started immediately after the concrete has been deposited in the forms.

The vibrators shall be inserted into the concrete immediately after it is deposited and shall be moved throughout the mass so as to thoroughly work the concrete around the reinforcement, embedded fixtures, and into the corners and angles of the forms. Vibrators shall not be attached to the forms, reinforcement bars, or the surface of the concrete.

Application of vibrators shall be at points uniformly spaced and not farther apart than twice the radius over which the vibration is visibly effective. The duration of the vibration at the points of insertion shall be sufficient to thoroughly consolidate the concrete into place but shall not be continued so as to cause segregation. When consolidating concrete in bridge decks, the vibrator shall be vertically inserted into the concrete for 3 - 5 seconds or for a period of time determined by the Engineer. Vibration shall be supplemented by spading when required by the Engineer. In addition to the internal vibration required herein, formed surfaces which will be exposed to view after completion of the work shall be spaded with a spading tool approved by the Engineer.

Concrete shall be placed in continuous horizontal layers. When it is necessary by reason of an emergency to place less than a complete horizontal layer in one operation, such layer shall terminate in a vertical bulkhead. Separate batches shall follow each other closely and in no case shall the interval of time between the placing of successive batches be greater than 20 minutes.

If mix foaming or detrimental material is observed during placement or at the completion of a pour, the material shall be removed while the concrete is still plastic

After the concrete has taken its initial set, care shall be exercised to avoid jarring the forms or placing any strain on the ends of projecting reinforcement.”

Revise Article 516.12(a) of the Standard Specifications to read:

- “(a) Free Fall Placement. The free fall placement shall only be permitted in shafts that can be dewatered to ensure less than 3 in. (75 mm) of standing water exist at the time of placement without causing side wall instability. The height of free fall placement shall be a maximum of 60 ft (18.3 m) as measured from the discharge end, but it shall be reduced to a maximum of 30 ft (9.1 m) when self-consolidating concrete is used. The Contractor shall obtain approval from the Engineer to place self-consolidating concrete by free fall.

Concrete placed by free fall shall fall directly to the base without contacting either the rebar cage or shaft sidewall. Drop chutes may be used to direct concrete to the base during free fall placement.

Drop chutes used to direct placement of free fall concrete shall consist of a smooth tube of either one continuous section or multiple pieces that can be added and removed. Concrete may be placed through either a hopper at the top of the tube or side openings as the drop chute is retrieved during concrete placement. The drop chute shall be supported so that free fall does not exceed the specified maximum 60 ft (18.3 m) or 30 ft (9.1 m) at all times from the discharge end, and to ensure the concrete does not strike the rebar cage. If placement cannot be satisfactorily accomplished by free fall in the opinion of the Engineer, either a tremie or pump shall be used to accomplish the pour.”

POLYUREA PAVEMENT MARKINGS (BDE)

Effective: November 1, 2012

Revise: January 1, 2013

Revise the first paragraph of Article 780.13 of the Standard Specifications to read:

“780.13 Basis of Payment. This work will be paid for at the contract unit prices per foot (meter) of applied line width, as specified, for THERMOPLASTIC PAVEMENT MARKING - LINE; PAINT PAVEMENT MARKING - LINE; EPOXY PAVEMENT MARKING - LINE; PREFORMED PLASTIC PAVEMENT MARKING - LINE - TYPE B, C, or B - INLAID; PREFORMED THERMOPLASTIC PAVEMENT MARKING – LINE, POLYUREA PAVEMENT MARKING TYPE I – LINE, POLYUREA PAVEMENT MARKING TYPE II - LINE; and/or per square foot (square meter) for THERMOPLASTIC PAVEMENT MARKING - LETTERS AND SYMBOLS; PAINT PAVEMENT MARKING - LETTERS AND SYMBOLS; EPOXY PAVEMENT MARKING - LETTERS AND SYMBOLS; PREFORMED PLASTIC PAVEMENT MARKING - TYPE B, C, or B - INLAID - LETTERS AND SYMBOLS; PREFORMED THERMOPLASTIC PAVEMENT MARKING - LETTERS AND SYMBOLS; POLYUREA PAVEMENT MARKING TYPE I – LETTERS AND SYMBOLS; POLYUREA PAVEMENT MARKING TYPE II – LETTERS AND SYMBOLS.”

PORTLAND CEMENT CONCRETE (BDE)

Effective: January 1, 2012

Revised: January 1, 2013

Revise Notes 1 and 2 of Article 312.24 of the Standard Specifications to read:

“Note 1. Coarse aggregate shall be gradation CA 6, CA 7, CA 9, CA 10, or CA 11, Class D quality or better. Article 1020.05(d) shall apply.

Note 2. Fine aggregate shall be FA 1 or FA 2. Article 1020.05(d) shall apply.”

Revise the first paragraph of Article 312.26 of the Standard Specifications to read:

“312.26 Proportioning and Mix Design. At least 60 days prior to start of placing CAM II, the Contractor shall submit samples of materials for proportioning and testing. The mixture shall contain a minimum of 200 lb (90 kg) of cement per cubic yard (cubic meter). Portland cement may be replaced with fly ash according to Article 1020.05(c)(1), however the minimum portland cement content in the mixture shall be 170 lbs/cu yd (101 kg/cu m). Blends of coarse and fine aggregates will be permitted, provided the volume of fine aggregate does not exceed the volume of coarse aggregate. The Engineer will determine the proportions of materials for the mixture. However, the Contractor may substitute their own mix design. Article 1020.05(a) shall apply and a Level III PCC Technician shall develop the mix design.”

Revise the second paragraph of Article 503.22 of the Standard Specifications to read:

Other cast-in-place concrete for structures will be paid for at the contract unit price per cubic yard (cubic meter) for CONCRETE HANDRAIL, CONCRETE ENCASEMENT, and SEAL COAT CONCRETE.”

Add the following to Article 1003.02 of the Standard Specifications:

(e) Alkali Reaction.

- (1) ASTM C 1260. Each fine aggregate will be tested by the Department for alkali reaction according to ASTM C 1260. The test will be performed with Type I or II portland cement having a total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.90 percent or greater. The Engineer will determine the assigned expansion value for each aggregate, and these values will be made available on the Department's Alkali-Silica Potential Reactivity Rating List. The Engineer may differentiate aggregate based on ledge, production method, gradation number, or other factors. An expansion value of 0.03 percent will be assigned to limestone or dolomite fine aggregates (manufactured stone sand). However, the Department reserves the right to perform the ASTM C 1260 test.
- (2) ASTM C 1293 by Department. In some instances, such as chert natural sand or other fine aggregates, testing according to ASTM C 1260 may not provide accurate test results. In this case, the Department may only test according to ASTM C 1293.

- (3) ASTM C 1293 by Contractor. If an individual aggregate has an ASTM C 1260 expansion value that is unacceptable to the Contractor, an ASTM C 1293 test may be performed by the Contractor to evaluate the Department's ASTM C 1260 test result. The laboratory performing the ASTM C 1293 test shall be approved by the Department according to the current Bureau of Materials and Physical Research Policy Memorandum "Minimum Laboratory Requirements for Alkali-Silica Reactivity (ASR) Testing".

The ASTM C 1293 test shall be performed with Type I or II portland cement having a total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.80 percent or greater. The interior vertical wall of the ASTM C 1293 recommended container (pail) shall be half covered with a wick of absorbent material consisting of blotting paper. If the testing laboratory desires to use an alternate container, wick of absorbent material, or amount of coverage inside the container with blotting paper, ASTM C 1293 test results with an alkali-reactive aggregate of known expansion characteristics shall be provided to the Engineer for review and approval. If the expansion is less than 0.040 percent after one year, the aggregate will be assigned an ASTM C 1260 expansion value of 0.08 percent that will be valid for two years, unless the Engineer determines the aggregate has changed significantly. If the aggregate is manufactured into multiple gradation numbers, and the other gradation numbers have the same or lower ASTM C 1260 value, the ASTM C 1293 test result may apply to multiple gradation numbers.

The Engineer reserves the right to verify a Contractor's ASTM C 1293 test result. When the Contractor performs the test, a split sample shall be provided to the Engineer. The Engineer may also independently obtain a sample at any time. The aggregate will be considered reactive if the Contractor or Engineer obtains an expansion value of 0.040 percent or greater.

Revise the first paragraph of Article 1004.01(e)(5) of the Standard Specifications to read:

"Crushed concrete, crushed slag, or lightweight aggregate for portland cement concrete shall be stockpiled in a moist condition (saturated surface dry or greater) and the moisture content shall be maintained uniformly throughout the stockpile by periodic sprinkling."

Revise Article 1004.02(d) of the Standard Specifications to read:

“(d)Combining Sizes. Each size shall be stored separately and care shall be taken to prevent them from being mixed until they are ready to be proportioned. Separate compartments shall be provided to proportion each size.

(1) When Class BS concrete is to be pumped, the coarse aggregate gradation shall have a minimum of 45 percent passing the 1/2 in. (12.5 mm) sieve. The Contractor may combine two or more coarse aggregate sizes, consisting of CA 7, CA 11, CA 13, CA 14, and CA 16, provided a CA 7 or CA 11 is included in the blend.

(2) If the coarse aggregate is furnished in separate sizes, they shall be combined in proportions to provide a uniformly graded coarse aggregate grading within the following limits.

Class of Concrete ^{1/}	Combined Sizes	Sieve Size and Percent Passing						
		2 1/2 in.	2 in.	1 3/4 in.	1 1/2 in.	1 in.	1/2 in.	No. 4
PV ^{2/}	CA 5 & CA 7	---	---	100	98±2	72±22	22±12	3±3
	CA 5 & CA 11	---	---	100	98±2	72±22	22±12	3±3
SI and SC ^{2/}	CA 3 & CA 7	100	95±5	---	---	55±25	20±10	3±3
	CA 3 & CA 11	100	95±5	---	---	55±25	20±10	3±3
	CA 5 & CA 7	---	---	100	98±2	72±22	22±12	3±3
	CA 5 & CA 11	---	---	100	98±2	72±22	22±12	3±3

Class of Concrete ^{1/}	Combined Sizes	Sieve Size (metric) and Percent Passing						
		63 mm	50 mm	45 mm	37.5 mm	25 mm	12.5 mm	4.75 mm
PV ^{2/}	CA 5 & CA 7	---	---	100	98±2	72±22	22±12	3±3
	CA 5 & CA 11	---	---	100	98±2	72±22	22±12	3±3
SI and SC ^{2/}	CA 3 & CA 7	100	95±5	---	---	55±25	20±10	3±3
	CA 3 & CA 11	100	95±5	---	---	55±25	20±10	3±3
	CA 5 & CA 7	---	---	100	98±2	72±22	22±12	3±3
	CA 5 & CA 11	---	---	100	98±2	72±22	22±12	3±3

1/ See Table 1 of Article 1020.04.

2/ Any of the listed combination of sizes may be used.”

Add the following to Article 1004.02 of the Standard Specifications:

(g) Alkali Reaction.

- (1) ASTM C 1260. Each coarse aggregate will be tested by the Department for alkali reaction according to ASTM C 1260. The test will be performed with Type I or II portland cement having a total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.90 percent or greater. The Engineer will determine the assigned expansion value for each aggregate, and these values will be made available on the Department's Alkali-Silica Potential Reactivity Rating List. The Engineer may differentiate aggregate based on ledge, production method, gradation number, or other factors. An expansion value of 0.05 percent will be assigned to limestone or dolomite coarse aggregates. However, the Department reserves the right to perform the ASTM C 1260 test.
- (2) ASTM C 1293 by Department. In some instances testing a coarse aggregate according to ASTM C 1260 may not provide accurate test results. In this case, the Department may only test according to ASTM C 1293.
- (3) ASTM C 1293 by Contractor. If an individual aggregate has an ASTM C 1260 expansion value that is unacceptable to the Contractor, an ASTM C 1293 test may be performed by the Contractor according to Article 1003.02(e)(3).

Revise the first paragraph of Article 1019.06 of the Standard Specifications to read:

“1019.06 Contractor Mix Design. A Contractor may submit their own mix design and may propose alternate fine aggregate materials, fine aggregate gradations, or material proportions. Article 1020.05(a) shall apply and a Level III PCC Technician shall develop the mix design.”

Revise Section 1020 of the Standard Specifications to read:

“SECTION 1020. PORTLAND CEMENT CONCRETE

1020.01 Description. This item shall consist of the materials, mix design, production, testing, curing, low air temperature protection, and temperature control of concrete.

1020.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Cement	1001
(b) Water	1002
(c) Fine Aggregate	1003
(d) Coarse Aggregate	1004
(e) Concrete Admixtures	1021
(f) Finely Divided Minerals	1010
(g) Concrete Curing Materials	1022
(h) Straw	1081.06(a)(1)
(i) Calcium Chloride	1013.01

1020.03 Equipment. Equipment shall be according to the following.

Item	Article/Section
(a) Concrete Mixers and Trucks	1103.01
(b) Batching and Weighing Equipment	1103.02
(c) Automatic and Semi-Automatic Batching Equipment	1103.03
(d) Water Supply Equipment	1103.11
(e) Membrane Curing Equipment	1101.09
(f) Mobile Portland Cement Concrete Plants	1103.04

1020.04 Concrete Classes and General Mix Design Criteria. The classes of concrete shown in Table 1 identify the various mixtures by the general uses and mix design criteria. If the class of concrete for a specific item of construction is not specified, Class SI concrete shall be used.

For the minimum cement factor in Table 1, it shall apply to portland cement, portland-pozzolan cement, and portland blast-furnace slag except when a particular cement is specified in the Table.

The Contractor shall not assume that the minimum cement factor indicated in Table 1 will produce a mixture that will meet the specified strength. In addition, the Contractor shall not assume that the maximum finely divided mineral allowed in a mix design according to Article 1020.05(c) will produce a mixture that will meet the specified strength. The Contractor shall select a cement factor within the allowable range that will obtain the specified strength. The Contractor shall take into consideration materials selected, seasonal temperatures, and other factors which may require the Contractor to submit multiple mix designs.

For a portland-pozzolan cement, portland blast-furnace slag cement, or when replacing portland cement with finely divided minerals per Articles 1020.05(c) and 1020.05(d), the portland cement content in the mixture shall be a minimum of 375 lbs/cu yd (222 kg/cu m). When the total of organic processing additions, inorganic processing additions, and limestone exceed 5.0 percent in the cement, the minimum portland cement content in the mixture shall be 400 lbs/cu yd (237 kg/cu m). When calculating the portland cement portion in the portland-pozzolan or portland blast-furnace slag cement, the AASHTO M 240 tolerance may be ignored.

Special classifications may be made for the purpose of including the concrete for a particular use or location as a separate pay item in the contract. The concrete used in such cases shall conform to this section.

TABLE 1. CLASSES OF CONCRETE AND MIX DESIGN CRITERIA												
Class of Conc.	Use	Specification Section Reference	Cement Factor		Water / Cement Ratio lb/lb	S l u m p in. (4)	Mix Design Compressive Strength (Flexural Strength) psi, minimum			Air Content %	Coarse Aggregate Gradations (14)	
			Min.	Max			Days					
							3	14	28			
PV	Pavement Base Course	420 or 421 353			0.32 - 0.42	2 - 4 (5)	Ty III 3500 (650)	3500 (650)		5.0 - 8.0 (5)	CA 5 & CA 7, CA 5 & CA 11, CA 7, CA 11, or CA 14	
	Base Course Widening	354	5.65 (1)	7.05								
	Driveway Pavement	423	6.05 (2)									
	Shoulders	483										
	Shoulder Curb	662										
PP	Pavement Patching Bridge Deck Patching (10)	442					3200 (600) Article 701.17(e)(3)b.				CA 7, CA 11, CA 13, CA 14, or CA 16	
	PP-1		6.50 6.20 (Ty III)	7.50 7.20 (Ty III)	0.32 - 0.44	2 - 4	at 48 hours			4.0 - 7.0		
	PP-2		7.35	8.20	0.32 - 0.38	2 - 6	at 24 hours			4.0 - 6.0		
	PP-3		7.35 (Ty III) (8)	7.35 (Ty III) (8)	0.32 - 0.35	2 - 4	at 16 hours			4.0 - 6.0		
	PP-4		6.00 (9)	6.25 (9)	0.32 - 0.50	2 - 6	at 8 hours			4.0 - 6.0		
	PP-5		6.75 (9)	6.75 (9)	0.32 - 0.40	2 - 8	at 4 hours			4.0 - 6.0		
RR	Railroad Crossing	422	6.50 6.20 (Ty III)	7.50 7.20 (Ty III)	0.32 - 0.44	2 - 4	3500 (650) at 48 hours			4.0 - 7.0	CA 7, CA 11, or CA 14	
BS	Bridge Superstructure Bridge Approach Slab	503	6.05	7.05	0.32 - 0.44	2 - 4 (5)		4000 (675)		5.0 - 8.0 (5)	CA 7, CA 11, or CA 14 (7)	
PC	Various Precast Concrete Items Wet Cast Dry Cast	1042	5.65 5.65 (TY III)	7.05 7.05 (TY III)	0.32 - 0.44 0.25 - 0.40	1 - 4 0 - 1	See Section 1042			5.0 - 8.0 N/A	CA7, CA11,CA 13, CA 14, CA 16, or CA 7 & CA 16	
PS	Precast Prestressed Members	504			0.32 - 0.44	1 - 4			Plans	5.0 - 8.0	CA 11 (11), CA 13, CA 14 (11), or CA 16	
	Precast Prestressed Piles and Extensions	512	5.65 5.65 (TY III)	7.05 7.05 (TY III)								5000
	Precast Prestressed Sight Screen	639										3500

TABLE 1. CLASSES OF CONCRETE AND MIX DESIGN CRITERIA												
Class of Conc.	Use	Specification Section Reference	Cement Factor		Water / Cement Ratio lb/lb	Slump in. (4)	Mix Design Compressive Strength (Flexural Strength) psi, minimum			Air Content %	Coarse Aggregate Gradations (14)	
			cwt/cu yd (3)	Min.			Max	Days				
								3	14			28
DS	Drilled Shaft (12) Metal Shell Piles (12) Sign Structures Drilled Shaft (12) Light Tower Foundation (12)	516 512 734 837	6.65	7.05	0.32 - 0.44	6 - 8 (6)		4000 (675)		5.0 - 8.0	CA 13, CA 14, CA 16, or a blend of these gradations.	
SC	Seal Coat	503	5.65 (1) 6.05 (2)	7.05	0.32 - 0.44	3 - 5		3500 (650)		Optional 6.0 max.	CA 3 & CA 7, CA 3 & CA 11, CA 5 & CA 7, CA 5 & CA 11, CA 7, or CA 11	
SI	Structures (except Superstructure) Sidewalk Slope Wall Encasement Box Culverts End Section and Collar Curb, Gutter, Curb & Gutter, Median, and Paved Ditch Concrete Barrier Sign Structures Spread Footing Concrete Foundation Pole Foundation (12) Traffic Signal Foundation Drilled Shaft (12) Square or Rectangular	503 424 511 512 540 542 606 637 734 836 878	5.65 (1) 6.05 (2)	7.05	0.32 - 0.44	2 - 4 (5)		3500 (650)		5.0 - 8.0 (5)	CA 3 & CA 7, CA 3 & CA 11, CA 5 & CA 7, CA 5 & CA 11, CA 7, CA 11, CA 13, CA 14, or CA 16 (13)	

- Notes:
- (1) Central-mixed.
 - (2) Truck-mixed or shrink-mixed.
 - (3) For Class SC concrete and for any other class of concrete that is to be placed underwater, except Class DS concrete, the cement factor shall be increased by ten percent.
 - (4) The maximum slump may be increased to 7 in. when a high range water-reducing admixture is used for all classes of concrete, except Class PV, SC, and PP. For Class SC, the maximum slump may be increased to 8 in. For Class PP-1, the maximum slump may be increased to 6 in. For Class PS, the 7 in. maximum slump may be increased to 8 1/2 in. if the high range water-reducing admixture is the polycarboxylate type.
 - (5) The slump range for slipform construction shall be 1/2 to 2 1/2 in. and the air content range shall be 5.5 to 8.0 percent.
 - (6) If concrete is placed to displace drilling fluid, or against temporary casing, the slump shall be 8 - 10 in. at the point of placement. If a water-reducing admixture is used in lieu of a high range water-reducing admixture according to Article 1020.05(b)(7), the slump shall be 2 - 4 in.
 - (7) For Class BS concrete used in bridge deck patching, the coarse aggregate gradation shall be CA 13, CA 14, or CA 16, except CA 11 may be used for full-depth patching.
 - (8) In addition to the Type III portland cement, 100 lb/cu yd of ground granulated blast-furnace slag and 50 lb/cu yd of microsilica (silica fume) shall be used. For an air temperature greater than 85 °F, the Type III portland cement may be replaced with Type I or II portland cement.
 - (9) The cement shall be a rapid hardening cement from the Department's "Approved List of Packaged, Dry, Rapid Hardening Cementitious Materials for Concrete Repairs" for PP-4 and calcium aluminate cement for PP-5.
 - (10) For Class PP concrete used in bridge deck patching, the coarse aggregate gradation shall be CA 13, CA 14, or CA 16, except CA 11 may be used for full-depth patching. In addition, the mix design shall have 72 hours to obtain a 4,000 psi compressive or 675 psi flexural strength for all PP mix designs.
 - (11) The nominal maximum size permitted is 3/4 in. Nominal maximum size is defined as the largest sieve which retains any of the aggregate sample particles.
 - (12) The concrete mix shall be designed to remain fluid throughout the anticipated duration of the pour plus one hour. At the Engineer's discretion, the Contractor may be required to conduct a minimum 2 cu yd trial batch to verify the mix design.
 - (13) CA 3 or CA 5 may be used when the nominal maximum size does not exceed two-thirds the clear distance between parallel reinforcement bars, or between the reinforcement bar and the form. Nominal maximum size is defined in Note 11.
 - (14) Alternate combinations of gradation sizes may be used with the approval of the Engineer. Refer also to Article 1004.02(d) for additional information on combining sizes.

TABLE 1. CLASSES OF CONCRETE AND MIX DESIGN CRITERIA (metric)											
Class of Conc.	Use	Specification Section Reference	Cement Factor		Water / Cement Ratio kg/kg	S l u m p mm (4)	Mix Design Compressive Strength (Flexural Strength) kPa, minimum			Air Content %	Coarse Aggregate Gradations (14)
			kg/cu m (3)				Days				
			Min.	Max			3	14	28		
PV	Pavement Base Course	420 or 421 353			0.32 - 0.42	50 - 100 (5)	Ty III 24,000 (4500)	24,000 (4500)		5.0 - 8.0 (5)	CA 5 & CA 7, CA 5 & CA 11, CA 7, CA 11, or CA 14
	Base Course Widening	354	335 (1)	418							
	Driveway Pavement	423	360 (2)								
	Shoulders	483									
	Shoulder Curb	662									
PP	Pavement Patching Bridge Deck Patching (10)	442					22,100 (4150) Article 701.17(e)(3)b.				CA 7, CA 11, CA 13, CA 14, or CA 16
	PP-1		385 365 (Ty III)	445 425 (Ty III)	0.32 - 0.44	50 - 100	at 48 hours	4.0 - 7.0			
	PP-2		435	485	0.32 - 0.38	50 - 150	at 24 hours	4.0 - 6.0			
	PP-3		435 (Ty III) (8)	435 (Ty III) (8)	0.32 - 0.35	50 - 100	at 16 hours	4.0 - 6.0			
	PP-4		355 (9)	370 (9)	0.32 - 0.50	50 - 150	at 8 hours	4.0 - 6.0			
	PP-5		400 (9)	400 (9)	0.32 - 0.40	50 - 200	at 4 hours	4.0 - 6.0			
RR	Railroad Crossing	422	385 365 (Ty III)	445 425 (Ty III)	0.32 - 0.44	50 - 100	24,000 (4500) at 48 hours		4.0 - 7.0	CA 7, CA 11, or CA 14	
BS	Bridge Superstructure Bridge Approach Slab	503	360	418	0.32 - 0.44	50 - 100 (5)	27,500 (4650)		5.0 - 8.0 (5)	CA 7, CA 11, or CA 14 (7)	
PC	Various Precast Concrete Items Wet Cast Dry Cast	1042	335 335 (TY III)	418 418 (TY III)	0.32 - 0.44 0.25 - 0.40	25 - 100 0 - 25	See Section 1042		5.0 - 8.0 N/A	CA7, CA11, CA13, CA 14, CA 16, or CA 7 & CA 16	
PS	Precast Prestressed Members	504						Plans	5.0 - 8.0	CA 11 (11), CA 13, CA 14 (11), or CA 16	
	Precast Prestressed Piles and Extensions	512	335 335 (TY III)	418 418 (TY III)	0.32 - 0.44	25 - 100		34,500			
	Precast Prestressed Sight Screen	639						24,000			

TABLE 1. CLASSES OF CONCRETE AND MIX DESIGN CRITERIA (metric)

Class of Conc.	Use	Specification Section Reference	Cement Factor		Water / Cement Ratio kg/kg	S l u m p mm (4)	Mix Design Compressive Strength (Flexural Strength) kPa, minimum			Air Content %	Coarse Aggregate Gradations (14)
			kg/cu m (3)	kg/cu m (3)			Days				
							3	14	28		
			Min.	Max							
DS	Drilled Shaft (12) Metal Shell Piles (12) Sign Structures Drilled Shaft (12) Light Tower Foundation (12)	516 512 734 837	395	418	0.32 - 0.44	150 -200 (6)		27,500 (4650)		5.0 - 8.0	CA 13, CA 14, CA 16, or a blend of these gradations.
SC	Seal Coat	503	335 (1) 360 (2)	418	0.32 - 0.44	75 - 125		24,000 (4500)		Optional 6.0 max.	CA 3 & CA 7, CA 3 & CA 11, CA 5 & CA 7, CA 5 & CA 11, CA 7, or CA 11
SI	Structures (except Superstructure) Sidewalk Slope Wall Encasement Box Culverts End Section and Collar Curb, Gutter, Curb & Gutter, Median, and Paved Ditch Concrete Barrier Sign Structures Spread Footing Concrete Foundation Pole Foundation (12) Traffic Signal Foundation Drilled Shaft (12) Square or Rectangular	503 424 511 512 540 542 606 637 734 836 878	335 (1) 360 (2)	418	0.32 - 0.44	50 - 100 (5)		24,000 (4500)		5.0 - 8.0 (5)	CA 3 & CA 7, CA 3 & CA 11, CA 5 & CA 7, CA 5 & CA 11, CA 7, CA 11, CA 13, CA 14, or CA 16 (13)

- Notes:
- (1) Central-mixed.
 - (2) Truck-mixed or shrink-mixed.
 - (3) For Class SC concrete and for any other class of concrete that is to be placed underwater, except Class DS concrete, the cement factor shall be increased by ten percent.
 - (4) The maximum slump may be increased to 175 mm when a high range water-reducing admixture is used for all classes of concrete except Class PV, SC, and PP. For Class SC, the maximum slump may be increased to 200 mm. For Class PP-1, the maximum slump may be increased to 150 mm. For Class PS, the 175 mm maximum slump may be increased to 215 mm if the high range water-reducing admixture is the polycarboxylate type.
 - (5) The slump range for slipform construction shall be 13 to 64 mm and the air content range shall be 5.5 to 8.0 percent.
 - (6) If concrete is placed to displace drilling fluid, or against temporary casing, the slump shall be 200 - 250 mm at the point of placement. If a water-reducing admixture is used in lieu of a high range water-reducing admixture according to Article 1020.05(b)(7), the slump shall be 50 – 100 mm.
 - (7) For Class BS concrete used in bridge deck patching, the coarse aggregate gradation shall be CA 13, CA 14, or CA 16, except CA 11 may be used for full-depth patching.
 - (8) In addition to the Type III portland cement, 60 kg/cu m of ground granulated blast-furnace slag and 30 kg/cu m of microsilica (silica fume) shall be used. For an air temperature greater than 30 °C, the Type III portland cement may be replaced with Type I or II portland cement.
 - (9) The cement shall be a rapid hardening cement from the Department's "Approved List of Packaged, Dry, Rapid Hardening Cementitious Materials for Concrete Repairs" for PP-4 and calcium aluminate cement for PP-5.
 - (10) For Class PP concrete used in bridge deck patching, the coarse aggregate gradation shall be CA 13, CA 14, or CA 16, except CA 11 may be used for full-depth patching. In addition, the mix design shall have 72 hours to obtain a 27,500 kPa compressive or 4,650 kPa flexural.
 - (11) The nominal maximum size permitted is 19 mm. Nominal maximum size is defined as the largest sieve which retains any of the aggregate sample particles.
 - (12) The concrete mix shall be designed to remain fluid throughout the anticipated duration of the pour plus one hour. At the Engineer's discretion, the Contractor may be required to conduct a minimum 1.5 cu m trial batch to verify the mix design.
 - (13) CA 3 or CA 5 may be used when the nominal maximum size does not exceed two-thirds the clear distance between parallel reinforcement bars, or between the reinforcement bar and the form. Nominal maximum size is defined in Note 11.
 - (14) Alternate combinations of gradation sizes may be used with the approval of the Engineer. Refer also to Article 1004.02(d) for additional information on combining sizes.

Self-consolidating concrete is a flowable mixture that does not require mechanical vibration for consolidation. Self-consolidating concrete mix designs may be developed for Class BS, PC, PS, DS, and SI concrete. Self-consolidating concrete mix designs may also be developed for precast concrete products that are not subjected to Class PC concrete requirements according to Section 1042. The mix design criteria for the concrete mixture shall be according to Article 1020.04 with the following exceptions.

- (a) The slump requirements shall not apply.
- (b) The concrete mixture should be uniformly graded, and information in the "Portland Cement Concrete Level III Technician Course – Manual of Instructions for Design of Concrete Mixtures" may be used to develop the uniformly graded mix design. The coarse aggregate gradations shall be CA 11, CA 13, CA 14, CA 16, or a blend of these gradations. However, the final gradation when using a single coarse aggregate or combination of coarse aggregates shall have 100 percent pass the 1 in. (25 mm) sieve, and minimum 95 percent pass the 3/4 in. (19 mm) sieve. The fine aggregate proportion shall be a maximum 50 percent by weight (mass) of the total aggregate used.
- (c) The slump flow range shall be 22 in. (560 mm) minimum to 28 in. (710 mm) maximum and tested according to Illinois Test Procedure SCC-2.
- (d) The visual stability index shall be a maximum of 1 and tested according to Illinois Test Procedure SCC-2.
- (e) The J-Ring value shall be a maximum of 2 in. (50 mm) and tested according to Illinois Test Procedure SCC-3. The L-Box blocking ratio shall be a minimum of 80 percent and tested according to Illinois Test Procedure SCC-3. The Contractor has the option to select either test.
- (f) The hardened visual stability index shall be a maximum of 1 and tested according to Illinois Test Procedure SCC-6.
- (g) If Class PC concrete requirements do not apply to the precast concrete product according to Section 1042, the maximum cement factor shall be 7.05 cwt/cu yd (418 kg/cu m) and the maximum allowable water/cement ratio shall be 0.44.
- (h) If the measured slump flow, visual stability index, J-Ring value, or L-Box blocking ratio fall outside the limits specified, a check test will be made. In the event of a second failure, the Engineer may refuse to permit the use of the batch of concrete represented.

The Contractor may use water or self-consolidating admixtures at the jobsite to obtain the specified slump flow, visual stability index, J-ring value, or L-box blocking ratio. The maximum design water/cement ratio shall not be exceeded.

1020.05 Other Concrete Criteria. The concrete shall be according to the following.

- (a) Proportioning and Mix Design. For all Classes of concrete, it shall be the Contractor's responsibility to determine mix design material proportions and to proportion each batch of concrete. A Level III PCC Technician shall develop the mix design for all Classes of concrete, except Classes PC and PS. The mix design, submittal information, trial batch, and Engineer verification shall be according to the "Portland Cement Concrete Level III Technician" course material.

The Contractor shall provide the mix designs a minimum of 45 calendar days prior to production. More than one mix design may be submitted for each class of concrete.

The Engineer will verify the mix design submitted by the Contractor. Verification of a mix design shall in no manner be construed as acceptance of any mixture produced. Once a mix design has been verified, the Engineer shall be notified of any proposed changes.

Tests performed at the jobsite will determine if a mix design can meet specifications. If the tests indicate it cannot, the Contractor shall make adjustments to a mix design, or submit a new mix design if necessary, to comply with the specifications.

- (b) Admixtures. The Contractor shall be responsible for using admixtures and determining dosages for all Classes of concrete, cement aggregate mixture II, and controlled low-strength material that will produce a mixture with suitable workability, consistency, and plasticity. In addition, admixture dosages shall result in the mixture meeting the specified plastic and hardened properties. The Contractor shall obtain approval from the Engineer to use an accelerator when the concrete temperature is greater than 60 °F (16 °C). However, this accelerator approval by the Engineer will not be required for Class PP, RR, PC, and PS concrete. The accelerator shall be the non-chloride type unless otherwise specified in the contract plans.

The Department will maintain an Approved List of Corrosion Inhibitors. Corrosion inhibitor dosage rates shall be according to Article 1020.05(b)(10). For information on approved controlled low-strength material air-entraining admixtures, refer to Article 1019.02. The Department will also maintain an Approved List of Concrete Admixtures, and an admixture technical representative shall be consulted by the Contractor prior to the pour when determining an admixture dosage from this list or when making minor admixture dosage adjustments at the jobsite. The dosage shall be within the range indicated on the approved list unless the influence by other admixtures, jobsite conditions (such as a very short haul time), or other circumstances warrant a dosage outside the range. The Engineer shall be notified when a dosage is proposed outside the range. To determine an admixture dosage, air temperature, concrete temperature, cement source and quantity, finely divided mineral sources and quantity, influence of other admixtures, haul time, placement conditions, and other factors as appropriate shall be considered. The Engineer may request the Contractor to have a batch of concrete mixed in the lab or field to verify the admixture dosage is correct. An admixture dosage or combination of admixture dosages shall not delay the initial set of concrete by more than one hour. When a retarding admixture is required or appropriate for a bridge deck or bridge deck overlay pour, the initial set time shall be delayed until the deflections due to the concrete dead load are no longer a concern for inducing cracks in the completed work. However, a retarding admixture shall not be used to further extend the pour time and justify the alteration of a bridge deck pour sequence.

When determining water in admixtures for water/cement ratio, the Contractor shall calculate 70 percent of the admixture dosage as water, except a value of 50 percent shall be used for a latex admixture used in bridge deck latex concrete overlays.

The sequence, method, and equipment for adding the admixtures shall be approved by the Engineer. Admixtures shall be added to the concrete separately. An accelerator shall always be added prior to a high range water-reducing admixture, if both are used.

Admixture use shall be according to the following.

- (1) When the atmosphere or concrete temperature is 65 °F (18 °C) or higher, a retarding admixture shall be used in the Class BS concrete and concrete bridge deck overlays. The proportions of the ingredients of the concrete shall be the same as without the retarding admixture, except that the amount of mixing water shall be reduced, as may be necessary, in order to maintain the consistency of the concrete as required. In addition, a high range water-reducing admixture shall be used in bridge deck concrete. At the option of the Contractor, a water-reducing admixture may be used with the high range water-reducing admixture in Class BS concrete.

- (2) At the Contractor's option, admixtures in addition to an air-entraining admixture may be used for Class PP-1 or RR concrete. When the air temperature is less than 55 °F (13 °C) and an accelerator is used, the non-chloride accelerator shall be calcium nitrite.
- (3) When Class C fly ash or ground granulated blast-furnace slag is used in Class PP-1 or RR concrete, a water-reducing or high range water-reducing admixture shall be used.
- (4) For Class PP-2 or PP-3 concrete, a non-chloride accelerator followed by a high range water-reducing admixture shall be used, in addition to the air-entraining admixture. The Contractor has the option to use a water-reducing admixture with the high range water-reducing admixture. For Class PP-3 concrete, the non-chloride accelerator shall be calcium nitrite. For Class PP-2 concrete, the non-chloride accelerator shall be calcium nitrite when the air temperature is less than 55 °F (13 °C).
- (5) For Class PP-4 concrete, a high range water-reducing admixture shall be used in addition to the air-entraining admixture. The Contractor has the option to use a water-reducing admixture with the high range water-reducing admixture. An accelerator shall not be used. For stationary or truck-mixed concrete, a retarding admixture shall be used to allow for haul time. The Contractor has the option to use a mobile portland cement concrete plant, but a retarding admixture shall not be used unless approved by the Engineer.

For PP-5 concrete, a non-chloride accelerator, high range water-reducing admixture, and air-entraining admixture shall be used. The accelerator, high range water-reducing admixture, and air-entraining admixture shall be per the Contractor's recommendation and dosage. The approved list of concrete admixtures shall not apply. A mobile portland cement concrete plant shall be used to produce the patching mixture.

- (6) When a calcium chloride accelerator is specified in the contract, the maximum chloride dosage shall be 1.0 quart (1.0 L) of solution per 100 lb (45 kg) of cement. The dosage may be increased to a maximum 2.0 quarts (2.0 L) per 100 lb (45 kg) of cement if approved by the Engineer. When a calcium chloride accelerator for Class PP-2 concrete is specified in the contract, the maximum chloride dosage shall be 1.3 quarts (1.3 L) of solution per 100 lb (45 kg) of cement. The dosage may be increased to a maximum 2.6 quarts (2.6 L) per 100 lb (45 kg) of cement if approved by the Engineer.

- (7) For Class DS concrete a retarding admixture and a high range water-reducing admixture shall be used. For dry excavations that are 10 ft (3 m) or less, the high range water-reducing admixture may be replaced with a water-reducing admixture if the concrete is vibrated. The use of admixtures shall take into consideration the slump loss limits specified in Article 516.12 and the fluidity requirement in Article 1020.04 (Note 12).
- (8) At the Contractor's option, when a water-reducing admixture or a high range water-reducing admixture is used for Class PV, PP-1, RR, SC, and SI concrete, the cement factor may be reduced a maximum 0.30 hundredweight/cu yd (18 kg/cu m). However, a cement factor reduction will not be allowed for concrete placed underwater.
- (9) When Type F or Type G high range water-reducing admixtures are used, the initial slump shall be a minimum of 1 1/2 in. (40 mm) prior to addition of the Type F or Type G admixture, except as approved by the Engineer.
- (10) When specified, a corrosion inhibitor shall be added to the concrete mixture utilized in the manufacture of precast, prestressed concrete members and/or other applications. It shall be added, at the same rate, to all grout around post-tensioning steel when specified.

When calcium nitrite is used, it shall be added at the rate of 4 gal/cu yd (20 L/cu m), and shall be added to the mix immediately after all compatible admixtures have been introduced to the batch.

When Rheocrete 222+ is used, it shall be added at the rate of 1.0 gal/cu yd (5.0 L/cu m), and the batching sequence shall be according to the manufacturer's instructions.

- (c) Finely Divided Minerals. Use of finely divided minerals shall be according to the following.

- (1) Fly Ash. At the Contractor's option, fly ash from approved sources may partially replace portland cement in cement aggregate mixture II, Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC, and SI concrete.

The use of fly ash shall be according to the following.

- a. Measurements of fly ash and portland cement shall be rounded up to the nearest 5 lb (2.5 kg).

- b. When Class F fly ash is used in cement aggregate mixture II, Class PV, BS, PC, PS, DS, SC, and SI concrete, the amount of portland cement replaced shall not exceed 25 percent by weight (mass).
 - c. When Class C fly ash is used in cement aggregate mixture II, Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC, and SI concrete, the amount of portland cement replaced shall not exceed 30 percent by weight (mass).
 - d. Fly ash may be used in concrete mixtures when the air temperature is below 40 °F (4 °C), but the Engineer may request a trial batch of the concrete mixture to show the mix design strength requirement will be met.
- (2) Ground Granulated Blast-Furnace (GGBF) Slag. At the Contractor's option, GGBF slag may partially replace portland cement in Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC, and SI concrete. For Class PP-3 concrete, GGBF slag shall be used according to Article 1020.04.

The use of GGBF slag shall be according to the following.

- a. Measurements of GGBF slag and portland cement shall be rounded up to the nearest 5 lb (2.5 kg).
 - b. When GGBF slag is used in Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC and SI concrete, the amount of portland cement replaced shall not exceed 35 percent by weight (mass).
 - c. GGBF slag may be used in concrete mixtures when the air temperature is below 40 °F (4 °C), but the Engineer may request a trial batch of the concrete mixture to show the mix design strength requirement will be met.
- (3) Microsilica. At the Contractor's option, microsilica may be added at a maximum of 5.0 percent by weight (mass) of the cement and finely divided minerals summed together.

Microsilica shall be used in Class PP-3 concrete according to Article 1020.04.

- (4) High Reactivity Metakaolin (HRM). At the Contractor's option, HRM may be added at a maximum of 5.0 percent by weight (mass) of the cement and finely divided minerals summed together.

(5) Mixtures with Multiple Finely Divided Minerals. Except as specified for Class PP-3 concrete, the Contractor has the option to use more than one finely divided mineral in Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC, and SI concrete as follows.

- a. The mixture shall contain a maximum of two finely divided minerals. The finely divided mineral in portland-pozzolan cement or portland blast-furnace slag cement shall count toward the total number of finely divided minerals allowed. The finely divided minerals shall constitute a maximum of 35.0 percent of the total cement plus finely divided minerals. The fly ash portion shall not exceed 30.0 percent for Class C fly ash or 25.0 percent for Class F fly ash. The Class C and F fly ash combination shall not exceed 30.0 percent. The ground granulated blast-furnace slag portion shall not exceed 35.0 percent. The microsilica or high-reactivity metakaolin portion used together or separately shall not exceed ten percent. The finely divided mineral in the portland-pozzolan cement or portland blast-furnace slag blended cement shall apply to the maximum 35.0 percent.
- b. Central Mixed. For Class PV, SC, and SI concrete, the mixture shall contain a minimum of 565 lbs/cu yd (335 kg/cu m) of cement and finely divided minerals summed together. If a water-reducing or high-range water-reducing admixture is used, the Contractor has the option to use a minimum of 535 lbs/cu yd (320 kg/cu m).
- c. Truck-Mixed or Shrink-Mixed. For Class PV, SC, and SI concrete, the mixture shall contain a minimum of 605 lbs/cu yd (360 kg/cu m) of cement and finely divided minerals summed together. If a water-reducing or high-range water-reducing admixture is used, the Contractor has the option to use a minimum of 575 lbs/cu yd (345 kg/cu m).
- d. Central-Mixed, Truck-Mixed or Shrink-Mixed. For Class PP-1 and RR concrete, the mixture shall contain a minimum of 650 lbs/cu yd (385 kg/cu m) of cement and finely divided minerals summed together. For Class PP-1 and RR concrete using Type III portland cement, the mixture shall contain a minimum of 620 lbs/cu yd (365 kg/cu m).

For Class PP-2 concrete, the mixture shall contain a minimum of 735 lbs/cu yd (435 kg/cu m) of cement and finely divided minerals summed together. For Class BS concrete, the mixture shall contain a minimum of 605 lbs/cu yd (360 kg/cu m). For Class DS concrete, the mixture shall contain a minimum of 665 lbs/cu yd (395 kg/cu m).

If a water-reducing or high range water-reducing admixture is used in Class PP-1 and RR concrete, the Contractor has the option to use a minimum of 620 lbs/cu yd (365 kg/cu m) of cement and finely divided minerals summed together. If a water-reducing or high-range water-reducing admixture is used with Type III portland cement in Class PP-1 and RR concrete, the Contractor has the option to use a minimum of 590 lbs/cu yd (350 kg/cu m).

- e. Central-Mixed or Truck-Mixed. For Class PC and PS concrete, the mixture shall contain a minimum of 565 lbs/cu yd (335 kg/cu m) of cement and finely divided minerals summed together.
 - f. The mixture shall contain a maximum of 705 lbs/cu yd (418 kg/cu m) of cement and finely divided mineral(s) summed together for Class PV, BS, PC, PS, DS, SC, and SI concrete. For Class PP-1 and RR concrete, the mixture shall contain a maximum of 750 lbs/cu yd (445 kg/cu m). For Class PP-1 and RR concrete using Type III portland cement, the mixture shall contain a maximum of 720 lbs/cu yd (425 kg/cu m). For Class PP-2 concrete, the mixture shall contain a maximum of 820 lbs/cu yd (485 kg/cu m).
 - g. For Class SC concrete and for any other class of concrete that is to be placed underwater, except Class DS concrete, the allowable cement and finely divided minerals summed together shall be increased by ten percent.
 - h. The combination of cement and finely divided minerals shall comply with Article 1020.05(d).
- (d) Alkali-Silica Reaction. For cast-in-place (includes cement aggregate mixture II and latex mixtures), precast, and precast prestressed concrete, one of the mixture options provided in Article 1020.05(d)(2) shall be used to reduce the risk of a deleterious alkali-silica reaction in concrete exposed to humid or wet conditions. The mixture options are not intended or adequate for concrete exposed to potassium acetate, potassium formate, sodium acetate, or sodium formate. The mixture options will not be required for the dry environment (humidity less than 60 percent) found inside buildings for residential or commercial occupancy.

The mixture options shall not apply to concrete revetment mats, insertion lining of pipe culverts, portland cement mortar fairing course, controlled low-strength material, miscellaneous grouts that are not prepackaged, Class PP-3 concrete, Class PP-4 concrete, and Class PP-5 concrete.

- (1) Aggregate Groups. Each combination of aggregates used in a mixture will be assigned to an aggregate group. The point at which the coarse aggregate and fine aggregate expansion values intersect in the following table will determine the group.

Aggregate Groups			
Coarse Aggregate or Coarse Aggregate Blend ASTM C 1260 Expansion	Fine Aggregate Or Fine Aggregate Blend ASTM C 1260 Expansion		
	≤0.16%	>0.16% - 0.27%	>0.27%
≤0.16%	Group I	Group II	Group III
>0.16% - 0.27%	Group II	Group II	Group III
>0.27%	Group III	Group III	Group IV

- (2) Mixture Options. Based upon the aggregate group, the following mixture options shall be used. However, the Department may prohibit a mixture option if field performance shows a deleterious alkali-silica reaction or Department testing indicates the mixture may experience a deleterious alkali-silica reaction.

Reduction of Risk for Deleterious Alkali-Silica Reaction					
Aggregate Groups	Mixture Options				
	Option 1	Option 2	Option 3	Option 4	Option 5
Group I	Mixture options are not applicable. Use any cement or finely divided mineral.				
Group II	X	X	X	X	X
Group III	X	Combine Option 2 with Option 3	Combine Option 2 with Option 3	X	X
Group IV	X	Combine Option 2 with Option 4	Invalid Option	Combine Option 2 with Option 4	X

“X” denotes valid mixture option for aggregate group.

- a. Mixture Option 1. The coarse or fine aggregates shall be blended to place the material in a group that will allow the selected cement or finely divided mineral to be used. Coarse aggregate may only be blended with another coarse aggregate. Fine aggregate may only be blended with another fine aggregate. Blending of coarse with fine aggregate to place the material in another group will not be permitted.

When a coarse or fine aggregate is blended, the weighted expansion value shall be calculated separately for the coarse and fine aggregate as follows:

$$\text{Weighted Expansion Value} = (a/100 \times A) + (b/100 \times B) + (c/100 \times C) + \dots$$

Where: a, b, c... = percentage of aggregate in the blend;
A, B, C... = expansion value for that aggregate.

- b. Mixture Option 2. A finely divided mineral shall be used as described in 1), 2), 3), or 4) that follow. In addition, a blended cement with a finely divided mineral may be added to a separate finely divided mineral to meet the following requirements, provided the finely divided minerals are the same material. However, adding together two different finely divided minerals to obtain the specified minimum percentage of one material will not be permitted for 1), 2), 3), and 4). Refer to Mixture Option 5 to address this situation.

1. Class F Fly Ash. For cement aggregate mixture II, Class PV, BS, PC, PS, MS, DS, SC and SI concrete, the Class F fly ash shall be a minimum 25.0 percent by weight (mass) of the cement and finely divided minerals summed together.

If the maximum total equivalent available alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) exceeds 4.50 percent for the Class F fly ash, it may be used only if it complies with Mixture Option 5.

2. Class C Fly Ash. For cement aggregate mixture II, Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC, and SI concrete, Class C fly ash shall be a minimum of 25.0 percent by weight (mass) of the cement and finely divided minerals summed together.

If the maximum total equivalent available alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) exceeds 4.50 percent or the calcium oxide exceeds 26.50 percent for the Class C fly ash, it may be used only per Mixture Option 5.

3. Ground Granulated Blast-Furnace Slag. For Class PV, PP-1, PP-2, RR, BS, PC, PS, DS, SC, and SI concrete, ground granulated blast-furnace slag shall be a minimum of 25.0 percent by weight (mass) of the cement and finely divided minerals summed together.

If the maximum total equivalent available alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) exceeds 1.00 percent for the ground granulated blast-furnace slag, it may be used only per Mixture Option 5.

4. Microsilica or High Reactivity Metakaolin, Microsilica solids or high reactivity metakaolin shall be a minimum 5.0 percent by weight (mass) of the cement and finely divided minerals summed together.

If the maximum total equivalent available alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) exceeds 1.00 percent for the Microsilica or High Reactivity Metakaolin, it may be used only if it complies with Mixture Option 5.

- c. Mixture Option 3. The cement used shall have a maximum total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.60 percent. When aggregate in Group II is involved and the Contractor desires to use a finely divided mineral, any finely divided mineral may be used with the cement unless the maximum total equivalent available alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) exceeds 4.50 percent for the fly ash; or 1.00 percent for the ground granulated blast-furnace slag, microsilica or high reactivity metakaolin. If the alkali content is exceeded, the finely divided mineral may be used only per Mixture Option 5.
- d. Mixture Option 4. The cement used shall have a maximum total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.45 percent. When aggregate in Group II or III is involved and the Contractor desires to use a finely divided mineral, any finely divided mineral may be used with the cement unless the maximum total equivalent available alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) exceeds 4.50 percent for the fly ash; or 1.00 percent for the ground granulated blast-furnace slag, microsilica, or high reactivity metakaolin. If the alkali content is exceeded, the finely divided mineral may be used only per Mixture Option 5.

- e. Mixture Option 5. The proposed cement or finely divided mineral may be used if the ASTM C 1567 expansion value is ≤ 0.16 percent when performed on the aggregate in the concrete mixture with the highest ASTM C 1260 test result. The laboratory performing the ASTM C 1567 test shall be approved by the Department according to the current Bureau of Materials and Physical Research Policy Memorandum "Minimum Laboratory Requirements for Alkali-Silica Reactivity (ASR) Testing". The ASTM C 1567 test will be valid for two years, unless the Engineer determines the materials have changed significantly.

For latex concrete, the ASTM C 1567 test shall be performed without the latex.

The 0.20 percent autoclave expansion limit in ASTM C 1567 shall not apply.

If during the two year time period the Contractor needs to replace the cement, and the replacement cement has an equal or lower total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$), a new ASTM C 1567 test will not be required.

The Engineer reserved the right to verify a Contractor's ASTM C 1567 test result. When the Contractor performs the test, a split sample may be requested by the Engineer. The Engineer may also independently obtain a sample at any time. The proposed cement or finely divided mineral will not be allowed for use if the Contractor or Engineer obtains an expansion value greater than 0.16 percent.

1020.06 Water/Cement Ratio. The water/cement ratio shall be determined on a weight (mass) basis. When a maximum water/cement ratio is specified, the water shall include mixing water, water in admixtures, free moisture on the aggregates, and water added at the jobsite. The quantity of water may be adjusted within the limit specified to meet slump requirements.

When fly ash, ground granulated blast-furnace slag, high-reactivity metakaolin, or microsilica (silica fume) are used in a concrete mix, the water/cement ratio will be based on the total cement and finely divided minerals contained in the mixture.

1020.07 Slump. The slump shall be determined according to Illinois Modified AASHTO T 119.

If the measured slump falls outside the limits specified, a check test will be made. In the event of a second failure, the Engineer may refuse to permit the use of the batch of concrete represented.

If the Contractor is unable to add water to prepare concrete of the specified slump without exceeding the maximum design water/cement ratio, a water-reducing admixture shall be added.

1020.08 Air Content. The air content shall be determined according to Illinois Modified AASHTO T 152 or Illinois Modified AASHTO T 196. The air-entrainment shall be obtained by the use of cement with an approved air-entraining admixture added during the mixing of the concrete or the use of air-entraining cement.

If the air-entraining cement furnished is found to produce concrete having air content outside the limits specified, its use shall be discontinued immediately and the Contractor shall provide other air-entraining cement which will produce air contents within the specified limits.

If the air content obtained is above the specified maximum limit at the jobsite, the Contractor may have the concrete further mixed, within the limits of time and revolutions specified, to reduce the air content. If the air content obtained is below the specified minimum limit, the Contractor may add to the concrete a sufficient quantity of an approved air-entraining admixture at the jobsite to bring the air content within the specified limits.

1020.09 Strength Tests. The specimens shall be molded and cured according to Illinois Modified AASHTO T 23. Specimens shall be field cured with the construction item as specified in Illinois Modified AASHTO T 23. The compressive strength shall be determined according to Illinois Modified AASHTO T 22. The flexural strength shall be determined according to Illinois Modified AASHTO T 177.

Except for Class PC and PS concrete, the Contractor shall transport the strength specimens from the site of the work to the field laboratory or other location as instructed by the Engineer. During transportation in a suitable light truck, the specimens shall be embedded in straw, burlap, or other acceptable material in a manner meeting with the approval of the Engineer to protect them from damage; care shall be taken to avoid impacts during hauling and handling. For strength specimens, the Contractor shall provide a field curing box for initial curing and a water storage tank for final curing. The field curing box will be required when an air temperature below 60 °F (16 °C) is expected during the initial curing period. The device shall maintain the initial curing temperature range specified in Illinois Modified AASHTO T 23, and may be insulated or power operated as appropriate.

1020.10 Handling, Measuring, and Batching Materials. Aggregates shall be handled in a manner to prevent mixing with soil and other foreign material.

Aggregates shall be handled in a manner which produces a uniform gradation, before placement in the plant bins. Aggregates delivered to the plant in a nonuniform gradation condition shall be stockpiled. The stockpiled aggregate shall be mixed uniformly before placement in the plant bins.

Aggregates shall have a uniform moisture content before placement in the plant bins. This may require aggregates to be stockpiled for 12 hours or more to allow drainage, or water added to the stockpile, or other methods approved by the Engineer. Moisture content requirements for crushed concrete, crushed slag or lightweight aggregate shall be according to Article 1004.01(e)(5).

Aggregates, cement, and finely divided minerals shall be measured by weight (mass). Water and admixtures shall be measured by volume or weight (mass).

The Engineer may permit aggregates, cement, and finely divided minerals to be measured by volume for small isolated structures and for miscellaneous items. Aggregates, cement, and finely divided minerals shall be measured individually. The volume shall be based upon dry, loose materials.

1020.11 Mixing Portland Cement Concrete. The mixing of concrete shall be according to the following.

- (a) Ready-Mixed Concrete. Ready-mixed concrete is central-mixed, truck-mixed, or shrink-mixed concrete transported and delivered in a plastic state ready for placement in the work and shall be according to the following.

- (1) Central-Mixed Concrete. Central-mixed concrete is concrete which has been completely mixed in a stationary mixer and delivered in a truck agitator, a truck mixer operating at agitating speed, or a nonagitator truck.

The stationary mixer shall operate at the drum speed for which it was designed. The batch shall be charged into the drum so that some of the water shall enter in advance of the cement, finely divided minerals, and aggregates. The flow of the water shall be uniform and all water shall be in the drum by the end of the first 15 seconds of the mixing period. Water shall begin to enter the drum from zero to two seconds in advance of solid material and shall stop flowing within two seconds of the beginning of mixing time.

Some coarse aggregate shall enter in advance of other solid materials. For the balance of the charging time for solid materials, the aggregates, finely divided minerals, and cement (to assure thorough blending) shall each flow at acceptably uniform rates, as determined by visual observation. Coarse aggregate shall enter two seconds in advance of other solid materials and a uniform rate of flow shall continue to within two seconds of the completion of charging time.

The entire contents of the drum, or of each single compartment of a multiple-drum mixer, shall be discharged before the succeeding batch is introduced.

The volume of concrete mixed per batch shall not exceed the mixer's rated capacity as shown on the standard rating plate on the mixer by more than ten percent.

The minimum mixing time shall be 75 seconds for a stationary mixer having a capacity greater than 2 cu yd (1.5 cu m). For a mixer with a capacity equal to or less than 2 cu yd (1.5 cu m) the mixing time shall be 60 seconds. Transfer time in multiple drum mixers is included in the mixing time. Mixing time shall begin when all materials are in the mixing compartment and shall end when the discharge of any part of the batch is started. The required mixing times will be established by the Engineer for all types of stationary mixers.

When central-mixed concrete is to be transported in a truck agitator or a truck mixer, the stationary-mixed batch shall be transferred to the agitating unit without delay and without loss of any portion of the batch. Agitating shall start immediately thereafter and shall continue without interruption until the batch is discharged from the agitator. The ingredients of the batch shall be completely discharged from the agitator before the succeeding batch is introduced. Drums and auxiliary parts of the equipment shall be kept free from accumulations of materials.

The vehicles used for transporting the mixed concrete shall be of such capacity, or the batches shall be so proportioned, that the entire contents of the mixer drum can be discharged into each vehicle load.

- (2) Truck-Mixed Concrete. Truck-mixed concrete is completely mixed and delivered in a truck mixer. When the mixer is charged with fine and coarse aggregates simultaneously, not less than 60 nor more than 100 revolutions of the drum or blades at mixing speed shall be required, after all of the ingredients including water are in the drum. When fine and coarse aggregates are charged separately, not less than 70 revolutions will be required. For self-consolidating concrete, a minimum of 100 revolutions is required in all cases. Additional mixing beyond 100 revolutions shall be at agitating speed unless additions of water, admixtures, or other materials are made at the jobsite. The mixing operation shall begin immediately after the cement and water, or the cement and wet aggregates, come in contact. The ingredients of the batch shall be completely discharged from the drum before the succeeding batch is introduced. The drum and auxiliary parts of the equipment shall be kept free from accumulations of materials. If additional water or an admixture is added at the jobsite, the concrete batch shall be mixed a minimum of 40 additional revolutions after each addition.
- (3) Shrink-Mixed Concrete. Shrink-mixed concrete is mixed partially in a stationary mixer and completed in a truck mixer for delivery. The mixing time of the stationary mixer may be reduced to a minimum of 30 seconds to intermingle the ingredients, before transferring to the truck mixer. All ingredients for the batch shall be in the stationary mixer and partially mixed before any of the mixture is discharged into the truck mixer. The partially mixed batch shall be transferred to the truck mixer without delay and without loss of any portion of the batch, and mixing in the truck mixer shall start immediately. The mixing time in the truck mixer shall be not less than 50 nor more than 100 revolutions of the drum or blades at mixing speed. For self-consolidating concrete, a minimum of 100 revolutions is required in the truck mixer. Additional mixing beyond 100 revolutions shall be at agitating speed, unless additions of water, admixtures, or other materials are made at the jobsite. Units designed as agitators shall not be used for shrink mixing. The ingredients of the batch shall be completely discharged from the drum before the succeeding batch is introduced. The drum and auxiliary parts of the equipment shall be kept free from accumulations of materials. If additional water or an admixture is added at the jobsite, the concrete batch shall be mixed a minimum of 40 additional revolutions after each addition.

- (4) **Mixing Water.** Wash water shall be completely discharged from the drum or container before a batch is introduced. All mixing water shall be added at the plant and any adjustment of water at the jobsite by the Contractor shall not exceed the specified maximum water/cement ratio or slump. If strength specimens have been made for a batch of concrete, and subsequently during discharge there is more water added, additional strength specimens shall be made for the batch of concrete. No additional water may be added at the jobsite to central-mixed concrete if the mix design has less than 565 lbs/cu yd (335 kg/cu m) of cement and finely divided minerals summed together.
- (5) **Mixing and Agitating Speeds.** The mixing or agitating speeds used for truck mixers or truck agitators shall be per the manufacturer's rating plate.
- (6) **Capacities.** The volume of plastic concrete in a given batch will be determined according to AASHTO T 121, based on the total weight (mass) of the batch, determined either from the weight (masses) of all materials, including water, entering the batch or directly from the net weight (mass) of the concrete in the batch as delivered.

The volume of mixed concrete in truck mixers or truck agitators shall in no case be greater than the rated capacity determined according to the Truck Mixer, Agitator, and Front Discharge Concrete Carrier Standards of the Truck Mixer Manufacturer's Bureau, as shown by the rating plate attached to the truck. If the truck mixer does not have a rating plate, the volume of mixed concrete shall not exceed 63 percent of the gross volume of the drum or container, disregarding the blades. For truck agitators, the value is 80 percent.

- (7) **Time of Haul.** Haul time shall begin when the delivery ticket is stamped. The delivery ticket shall be stamped no later than five minutes after the addition of the mixing water to the cement, or after the addition of the cement to the aggregate when the combined aggregates contain free moisture in excess of two percent by weight (mass). If more than one batch is required for charging a truck using a stationary mixer, the time of haul shall start with mixing of the first batch. Haul time shall end when the truck is emptied for incorporation of the concrete into the work.

The time elapsing from when water is added to the mix until it is deposited in place at the site of the work shall not exceed 30 minutes when the concrete is transported in nonagitating trucks.

The maximum haul time for concrete transported in truck mixers or truck agitators shall be according to the following.

Concrete Temperature at Point of Discharge °F (°C)	Haul Time	
	Hours	Minutes
50-64 (10-17.5)	1	30
>64 (>17.5) - without retarder	1	0
>64 (>17.5) - with retarder	1	30

To encourage start-up testing for mix adjustments at the plant, the first two trucks will be allowed an additional 15 minutes haul time whenever such testing is performed.

For a mixture which is not mixed on the jobsite, a delivery ticket shall be required for each load. The following information shall be recorded on each delivery ticket: (1) ticket number; (2) name of producer and plant location; (3) contract number; (4) name of Contractor; (5) stamped date and time batched; (6) truck number; (7) quantity batched; (8) amount of admixture(s) in the batch; (9) amount of water in the batch; and (10) Department mix design number.

For concrete mixed in jobsite stationary mixers, the above delivery ticket may be waived, but a method of verifying the haul time shall be established to the satisfaction of the Engineer.

- (8) Production and Delivery. The production of ready-mixed concrete shall be such that the operations of placing and finishing will be continuous insofar as the job operations require. The Contractor shall be responsible for producing concrete that will have the required workability, consistency, and plasticity when delivered to the work. Concrete which is unsuitable for placement as delivered will be rejected. The Contractor shall minimize the need to adjust the mixture at the jobsite, such as adding water and admixtures prior to discharging.
- (9) Use of Multiple Plants in the Same Construction Item. The Contractor may simultaneously use central-mixed, truck-mixed, and shrink-mixed concrete from more than one plant, for the same construction item, on the same day, and in the same pour. However, the following criteria shall be met.

- a. Each plant shall use the same cement, finely divided minerals, aggregates, admixtures, and fibers.
- b. Each plant shall use the same mix design. However, material proportions may be altered slightly in the field to meet slump and air content criteria. Field water adjustments shall not result in a difference that exceeds 0.02 between plants for water/cement ratio. The required cement factor for central-mixed concrete shall be increased to match truck-mixed or shrink-mixed concrete, if the latter two types of mixed concrete are used in the same pour.
- c. The maximum slump difference between deliveries of concrete shall be 3/4 in. (19 mm) when tested at the jobsite. If the difference is exceeded, but test results are within specification limits, the concrete may be used. The Contractor shall take immediate corrective action and shall test subsequent deliveries of concrete until the slump difference is corrected. For each day, the first three truck loads of delivered concrete from each plant shall be tested for slump by the Contractor. Thereafter, when a specified test frequency for slump is to be performed, it shall be conducted for each plant at the same time.
- d. The maximum air content difference between deliveries of concrete shall be 1.5 percent when tested at the jobsite. If the difference is exceeded, but test results are within specification limits, the concrete may be used. The Contractor shall take immediate corrective action and shall test subsequent deliveries of concrete until the air content difference is corrected. For each day, the first three truck loads of delivered concrete from each plant shall be tested for air content by the Contractor. Thereafter, when a specified test frequency for air content is to be performed, it shall be conducted for each plant at the same time.
- e. Strength tests shall be performed and taken at the jobsite for each plant. When a specified strength test is to be performed, it shall be conducted for each plant at the same time. The difference between plants for strength shall not exceed 900 psi (6200 kPa) compressive and 90 psi (620 kPa) flexural. If the strength difference requirements are exceeded, the Contractor shall take corrective action.
- f. The maximum haul time difference between deliveries of concrete shall be 15 minutes. If the difference is exceeded, but haul time is within specification limits, the concrete may be used. The Contractor shall take immediate corrective action and check subsequent deliveries of concrete.

- (b) Class PC Concrete. The concrete shall be central-mixed or truck-mixed. Variations in plastic concrete properties shall be minimized between batches.
- (c) Class PV Concrete. The concrete shall be central-mixed, truck-mixed, or shrink-mixed.

The required mixing time for stationary mixers with a capacity greater than 2 cu yd (1.5 cu m) may be less than 75 seconds upon satisfactory completion of a mixer performance test. Mixer performance tests may be requested by the Contractor when the quantity of concrete to be placed exceeds 50,000 sq yd (42,000 sq m). The testing shall be conducted according to the current Bureau of Materials and Physical Research's Policy Memorandum, "Field Test Procedures for Mixer Performance and Concrete Uniformity Tests".

The Contractor will be allowed to test two mixing times within a range of 50 to 75 seconds. If satisfactory results are not obtained from the required tests, the mixing time shall continue to be 75 seconds for the remainder of the contract. If satisfactory results are obtained, the mixing time may be reduced. In no event will mixing time be less than 50 seconds.

The Contractor shall furnish the labor, equipment, and material required to perform the testing according to the current Bureau of Materials and Physical Research's Policy Memorandum, "Field Test Procedures for Mixer Performance and Concrete Uniformity Tests".

A contract which has 12 ft (3.6 m) wide pavement or base course, and a continuous length of 1/2 mile (0.8 km) or more, shall have the following additional requirements.

- (1) The plant and truck delivery operation shall be able to provide a minimum of 50 cu yd (38 cu m) of concrete per hour.
 - (2) The plant shall have automatic or semi-automatic batching equipment.
- (d) All Other Classes of Concrete. The concrete shall be central-mixed, truck-mixed, or shrink-mixed concrete.

1020.12 Mobile Portland Cement Concrete Plants. The use of a mobile portland cement concrete plant may be approved under the provisions of Article 1020.10 for volumetric proportioning in small isolated structures, thin overlays, and for miscellaneous and incidental concrete items.

The first 1 cu ft (0.03 cu m) of concrete produced may not contain sufficient mortar and shall not be incorporated in the work. The side plate on the cement feeder shall be removed periodically (normally the first time the mixer is used each day) to see if cement is building up on the feed drum.

Sufficient mixing capacity of mixers shall be provided to enable continuous placing and finishing insofar as the job operations and the specifications require.

Slump and air tests made immediately after discharge of the mix may be misleading, since the aggregates may absorb a significant amount of water for four or five minutes after mixing.

1020.13 Curing and Protection. The method of curing, curing period, and method of protection for each type of concrete construction is included in the following Index Table.

INDEX TABLE OF CURING AND PROTECTION OF CONCRETE CONSTRUCTION			
TYPE OF CONSTRUCTION	CURING METHODS	CURING PERIOD DAYS	LOW AIR TEMPERATURE PROTECTION METHODS
Cast-in-Place Concrete ^{11/}			
Pavement Shoulder	1020.13(a)(1)(2)(3)(4)(5) ^{3/ 5/}	3	1020.13(c)
Base Course Base Course Widening	1020.13(a)(1)(2)(3)(4)(5) ^{2/}	3	1020.13(c)
Driveway Median Barrier Curb Gutter Curb & Gutter Sidewalk Slope Wall Paved Ditch	1020.13(a)(1)(2)(3)(4)(5) ^{4/ 5/}	3	1020.13(c) ^{16/}
Catch Basin Manhole Inlet Valve Vault	1020.13(a)(1)(2)(3)(4)(5) ^{4/}	3	1020.13(c)
Pavement Patching	1020.13(a)(1)(2)(3)(4)(5) ^{2/}	3 ^{12/}	1020.13(c)
Bridge Deck Patching	1020.13(a)(3)(5)	3 or 7 ^{12/}	1020.13(c)
Railroad Crossing	1020.13(a)(3)(5)	1	1020.13(c)
Piles and Drilled Shafts	1020.13(a)(3)(5)	7	1020.13(d)(1)(2)(3)
Foundations & Footings Seal Coat	1020.13(a)(1)(2)(3)(4)(5) ^{4/ 6/}	7	1020.13(d)(1)(2)(3)
Substructure	1020.13(a)(1)(2)(3)(4)(5) ^{1/ 7/}	7	1020.13(d)(1)(2)(3)
Superstructure (except deck)	1020.13(a)(1)(2)(3)(5) ^{8/}	7	1020.13(d)(1)(2)
Deck Bridge Approach Slab	1020.13(a)(5)	7	1020.13(d)(1)(2) ^{17/}
Retaining Walls	1020.13(a)(1)(2)(3)(4)(5) ^{1/ 7/}	7	1020.13(d)(1)(2)
Pump Houses	1020.13(a)(1)(2)(3)(4)(5) ^{1/}	7	1020.13(d)(1)(2)
Culverts	1020.13(a)(1)(2)(3)(4)(5) ^{4/ 6/}	7	1020.13(d)(1)(2) ^{18/}
Other Incidental Concrete	1020.13(a)(1)(2)(3)(5)	3	1020.13(c)
Precast Concrete ^{11/}			
Bridge Slabs Piles and Pile Caps Other Structural Members	1020.13(a)(3)(5) ^{9/ 10/}	As ^{13/} Required	9/
All Other Precast Items	1020.13(a)(3)(4)(5) ^{2/ 9/ 10/}	As ^{14/} Required	9/
Precast, Prestressed Concrete ^{11/}			
All Items	1020(a)(3)(5) ^{9/ 10/}	Until Strand Tensioning is Released ^{15/}	9/

Notes-General:

- 1/ Type I, membrane curing only
- 2/ Type II, membrane curing only
- 3/ Type III, membrane curing only
- 4/ Type I, II and III membrane curing
- 5/ Membrane Curing will not be permitted between November 1 and April 15.
- 6/ The use of water to inundate foundations and footings, seal coats or the bottom slab of culverts is permissible when approved by the Engineer, provided the water temperature can be maintained at 45 °F (7 °C) or higher.
- 7/ Asphalt emulsion for waterproofing may be used in lieu of other curing methods when specified and permitted according to Article 503.18.
- 8/ On non-traffic surfaces which receive protective coat according to Article 503.19, a linseed oil emulsion curing compound may be used as a substitute for protective coat and other curing methods. The linseed oil emulsion curing compound will be permitted between April 16 and October 31 of the same year, provided it is applied with a mechanical sprayer according to Article 1101.09(b).
- 9/ Steam, supplemental heat, or insulated blankets (with or without steam/supplemental heat) are acceptable and shall be according to the Bureau of Materials and Physical Research's Policy Memorandum "Quality Control/Quality Assurance Program for Precast Concrete Products" and the "Manual for Fabrication of Precast, Prestressed Concrete Products".
- 10/ A moist room according to AASHTO M 201 is acceptable for curing.
- 11/ If curing is required and interrupted because of form removal for cast-in-place concrete items, precast concrete products, or precast prestressed concrete products, the curing shall be resumed within two hours from the start of the form removal.

- 12/ Curing maintained only until opening strength is attained for pavement patching, with a maximum curing period of three days. For bridge deck patching the curing period shall be three days if Class PP concrete is used and 7 days if Class BS concrete is used.
- 13/ The curing period shall end when the concrete has attained the mix design strength. The producer has the option to discontinue curing when the concrete has attained 80 percent of the mix design strength or after seven days. All strength test specimens shall remain with the units and shall be subjected to the same curing method and environmental condition as the units, until the time of testing.
- 14/ The producer shall determine the curing period or may elect to not cure the product. All strength test specimens shall remain with the units and shall be subjected to the same curing method and environmental condition as the units, until the time of testing.
- 15/ The producer has the option to continue curing after strand release.
- 16/ When structural steel or structural concrete is in place above slope wall, Article 1020.13(c) shall not apply. The protection method shall be according to Article 1020.13(d)(1).
- 17/ When Article 1020.13(d)(2) is used to protect the deck, the housing may enclose only the bottom and sides. The top surface shall be protected according to Article 1020.13(d)(1).
- 18/ For culverts having a waterway opening of 10 sq ft (1 sq m) or less, the culverts may be protected according to Article 1020.13(d)(3).
- (a) Methods of Curing. Except as provided for in the Index Table of Curing and Protection of Concrete Construction, curing shall be accomplished by one of the following described methods. When water is required to wet the surface, it shall be applied as a fine spray so that it will not mar or pond on the surface. Except where otherwise specified, the curing period shall be at least 72 hours.

- (1) Waterproof Paper Method. The surface of the concrete shall be covered with waterproof paper as soon as the concrete has hardened sufficiently to prevent marring the surface. The surface of the concrete shall be wetted immediately before the paper is placed. The blankets shall be lapped at least 12 in. (300 mm) end to end, and these laps shall be securely weighted with a windrow of earth, or other approved method, to form a closed joint. The same requirements shall apply to the longitudinal laps where separate strips are used for curing edges, except the lap shall be at least 9 in. (225 mm). The edges of the blanket shall be weighted securely with a continuous windrow of earth or any other means satisfactory to the Engineer to provide an air-tight cover. Any torn places or holes in the paper shall be repaired immediately by patches cemented over the openings, using a bituminous cement having a melting point of not less than 180 °F (82 °C). The blankets may be reused, provided they are air-tight and kept serviceable by proper repairs.

A longitudinal pleat shall be provided in the blanket to permit shrinkage where the width of the blanket is sufficient to cover the entire surface. The pleat will not be required where separate strips are used for the edges. Joints in the blanket shall be sewn or cemented together in such a manner that they will not separate during use.

- (2) Polyethylene Sheeting Method. The surface of the concrete shall be covered with white polyethylene sheeting as soon as the concrete has hardened sufficiently to prevent marring the surface. The surface of the concrete shall be wetted immediately before the sheeting is placed. The edges of the sheeting shall be weighted securely with a continuous windrow of earth or any other means satisfactory to the Engineer to provide an air-tight cover. Adjoining sheets shall overlap not less than 12 in. (300 mm) and the laps shall be securely weighted with earth, or any other means satisfactory to the Engineer, to provide an air tight cover. For surface and base course concrete, the polyethylene sheets shall be not less than 100 ft (30 m) in length nor longer than can be conveniently handled, and shall be of such width that, when in place, they will cover the full width of the surface, including the edges, except that separate strips may be used to cover the edges. Any tears or holes in the sheeting shall be repaired. When sheets are no longer serviceable as a single unit, the Contractor may select from such sheets and reuse those which will serve for further applications, provided two sheets are used as a single unit; however, the double sheet units will be rejected when the Engineer deems that they no longer provide an air tight cover.

- (3) Wetted Burlap Method. The surface of the concrete shall be covered with wetted burlap blankets as soon as the concrete has hardened sufficiently to prevent marring the surface. The blankets shall overlap 6 in. (150 mm). At least two layers of wetted burlap shall be placed on the finished surface. The burlap shall be kept saturated by means of a mechanically operated sprinkling system. In place of the sprinkling system, at the Contractor's option, two layers of burlap covered with impermeable covering shall be used. The burlap shall be kept saturated with water. Plastic coated burlap may be substituted for one layer of burlap and impermeable covering.

The blankets shall be placed so that they are in contact with the edges of the concrete, and that portion of the material in contact with the edges shall be kept saturated with water.

- (4) Membrane Curing Method. Membrane curing will not be permitted where a protective coat, concrete sealer, or waterproofing is to be applied, or at areas where rubbing or a normal finish is required, or at construction joints other than those necessary in pavement or base course. Concrete at these locations shall be cured by another method specified in Article 1020.13(a).

After all finishing work to the concrete surface has been completed, it shall be sealed with membrane curing compound of the type specified within ten minutes. The seal shall be maintained for the specified curing period. The edges of the concrete shall, likewise, be sealed within ten minutes after the forms are removed. Two separate applications, applied at least one minute apart, each at the rate of not less than 1 gal/250 sq ft (0.16 L/sq m) will be required upon the surfaces and edges of the concrete. These applications shall be made with the mechanical equipment specified. Type III compound shall be agitated immediately before and during the application.

At locations where the coating is discontinuous or where pin holes show or where the coating is damaged due to any cause and on areas adjacent to sawed joints, immediately after sawing is completed, an additional coating of membrane curing compound shall be applied at the above specified rate. The equipment used may be of the same type as that used for coating variable widths of pavement. Before the additional coating is applied adjacent to sawed joints, the cut faces of the joint shall be protected by inserting a suitable flexible material in the joint, or placing an adhesive width of impermeable material over the joint, or by placing the permanent sealing compound in the joint. Material, other than the permanent sealing compound, used to protect cut faces of the joint, shall remain in place for the duration of the curing period. In lieu of applying the additional coating, the area of the sawed joint may be cured according to any other method permitted.

When rain occurs before an application of membrane curing compound has dried, and the coating is damaged, the Engineer may require another application be made in the same manner and at the same rate as the original coat. The Engineer may order curing by another method specified, if unsatisfactory results are obtained with membrane curing compound.

- (5) Wetted Cotton Mat Method. After the surface of concrete has been textured or finished, it shall be covered immediately with dry or damp cotton mats. The cotton mats shall be placed in a manner which will not mar the concrete surface. A texture resulting from the cotton mat material is acceptable. The cotton mats shall then be wetted immediately and thoroughly soaked with a gentle spray of water. For bridge decks, a foot bridge shall be used to place and wet the cotton mats.

The cotton mats shall be maintained in a wetted condition until the concrete has hardened sufficiently to place soaker hoses without marring the concrete surface. The soaker hoses shall be placed on top of the cotton mats at a maximum 4 ft (1.2 m) spacing. The cotton mats shall be kept wet with a continuous supply of water for the remainder of the curing period. Other continuous wetting systems may be used if approved by the Engineer.

After placement of the soaker hoses, the cotton mats shall be covered with white polyethylene sheeting or burlap-polyethylene blankets.

For construction items other than bridge decks, soaker hoses or a continuous wetting system will not be required if the alternative method keeps the cotton mats wet. Periodic wetting of the cotton mats is acceptable.

For areas inaccessible to the cotton mats on bridge decks, curing shall be according to Article 1020.13(a)(3).

- (b) Removing and Replacing Curing Covering. When curing methods specified above in Article 1020.13(a), (1), (2), or (3) are used for concrete pavement, the curing covering for each day's paving shall be removed to permit testing of the pavement surface with a profilograph or straightedge, as directed by the Engineer.

Immediately after testing, the surface of the pavement shall be wetted thoroughly and the curing coverings replaced. The top surface and the edges of the concrete shall not be left unprotected for a period of more than 1/2 hour.

- (c) Protection of Concrete, Other Than Structures, From Low Air Temperatures. When the official National Weather Service forecast for the construction area predicts a low of 32 °F (0 °C), or lower, or if the actual temperature drops to 32 °F (0 °C), or lower, concrete less than 72 hours old shall be provided at least the following protection.

Minimum Temperature	Protection
25 – 32 °F (-4 – 0 °C)	Two layers of polyethylene sheeting, one layer of polyethylene and one layer of burlap, or two layers of waterproof paper.
Below 25 °F (-4 °C)	6 in. (150 mm) of straw covered with one layer of polyethylene sheeting or waterproof paper.

These protective covers shall remain in place until the concrete is at least 96 hours old. When straw is required on pavement cured with membrane curing compound, the compound shall be covered with a layer of burlap, polyethylene sheeting or waterproof paper before the straw is applied.

After September 15, there shall be available to the work within four hours, sufficient clean, dry straw to cover at least two days production. Additional straw shall be provided as needed to afford the protection required. Regardless of the precautions taken, the Contractor shall be responsible for protection of the concrete placed and any concrete damaged by cold temperatures shall be removed and replaced.

(d) Protection of Concrete Structures From Low Air Temperatures. When the official National Weather Service forecast for the construction area predicts a low below 45 °F (7 °C), or if the actual temperature drops below 45 °F (7 °C), concrete less than 72 hours old shall be provided protection. Concrete shall also be provided protection when placed during the winter period of December 1 through March 15. Concrete shall not be placed until the materials, facilities, and equipment for protection are approved by the Engineer.

When directed by the Engineer, the Contractor may be required to place concrete during the winter period. When winter construction is specified, the Contractor shall proceed with the construction, including excavation, pile driving, concrete, steel erection, and all appurtenant work required for the complete construction of the item, except at times when weather conditions make such operations impracticable.

Regardless of the precautions taken, the Contractor shall be responsible for protection of the concrete placed and any concrete damaged by cold temperatures shall be removed and replaced.

(1) Protection Method I. The concrete shall be completely covered with insulating material such as fiberglass, rock wool, or other approved commercial insulating material having the minimum thermal resistance R, as defined in ASTM C 168, for the corresponding minimum dimension of the concrete unit being protected as shown in the following table.

Minimum Pour Dimension		Thermal Resistance R
in.	(mm)	
6 or less	(150 or less)	R=16
> 6 to 12	(> 150 to 300)	R=10
> 12 to 18	(> 300 to 450)	R=6
> 18	(> 450)	R=4

The insulating material manufacturer shall clearly mark the insulating material with the thermal resistance R value.

The insulating material shall be completely enclosed on sides and edges with an approved waterproof liner and shall be maintained in a serviceable condition. Any tears in the liner shall be repaired in a manner approved by the Engineer. The Contractor shall provide means for checking the temperature of the surface of the concrete during the protection period.

On formed surfaces, the insulating material shall be attached to the outside of the forms with wood cleats or other suitable means to prevent any circulation of air under the insulation and shall be in place before the concrete is placed. The blanket insulation shall be applied tightly against the forms. The edges and ends shall be attached so as to exclude air and moisture. If the blankets are provided with nailing flanges, the flanges shall be attached to the studs with cleats. Where tie rods or reinforcement bars protrude, the areas adjacent to the rods or bars shall be adequately protected in a manner satisfactory to the Engineer. Where practicable, the insulation shall overlap any previously placed concrete by at least 1 ft (300 mm). Insulation on the underside of floors on steel members shall cover the top flanges of supporting members. On horizontal surfaces, the insulating material shall be placed as soon as the concrete has set, so that the surface will not be marred and shall be covered with canvas or other waterproof covering. The insulating material shall remain in place for a period of seven days after the concrete is placed.

The Contractor may remove the forms, providing the temperature is 35 °F (2 °C) and rising and the Contractor is able to wrap the particular section within two hours from the time of the start of the form removal. The insulation shall remain in place for the remainder of the seven days curing period.

- (2) Protection Method II. The concrete shall be enclosed in adequate housing and the air surrounding the concrete kept at a temperature of not less than 50 °F (10 °C) nor more than 80 °F (27 °C) for a period of seven days after the concrete is placed. The Contractor shall provide means for checking the temperature of the surface of the concrete or air temperature within the housing during the protection period. All exposed surfaces within the housing shall be cured according to the Index Table.

The Contractor shall provide adequate fire protection where heating is in progress and such protection shall be accessible at all times. The Contractor shall maintain labor to keep the heating equipment in continuous operation.

At the close of the heating period, the temperature shall be decreased to the approximate temperature of the outside air at a rate not to exceed 15 °F (8 °C) per 12 hour period, after which the housing maybe removed. The surface of the concrete shall be permitted to dry during the cooling period.

- (3) Protection Method III. As soon as the surface is sufficiently set to prevent marring, the concrete shall be covered with 12 in. (300 mm) of loose, dry straw followed by a layer of impermeable covering. The edges of the covering shall be sealed to prevent circulation of air and prevent the cover from flapping or blowing. The protection shall remain in place until the concrete is seven days old. If construction operations require removal, the protection removed shall be replaced immediately after completion or suspension of such operations.

1020.14 Temperature Control for Placement. Temperature control for concrete placement shall be according to the following.

- (a) Concrete other than Structures. Concrete may be placed when the air temperature is above 35 °F (2 °C) and rising, and concrete placement shall stop when the falling temperature reaches 40 °F (4 °C) or below, unless otherwise approved by the Engineer.

The temperature of concrete immediately before placement shall be a minimum of 50 °F (10 °C) and a maximum of 90 °F (32 °C). If concrete is pumped, the temperature of the concrete at point of placement shall be a minimum of 50 °F (10 °C) and a maximum of 90 °F (32 °C). A maximum concrete temperature shall not apply to Class PP concrete.

- (b) Concrete in Structures. Concrete may be placed when the air temperature is above 40 °F (4 °C) and rising, and concrete placement shall stop when the falling temperature reaches 45 °F (7 °C) or below, unless otherwise approved by the Engineer.

The temperature of the concrete immediately before placement shall be a minimum of 50 °F (10 °C) and a maximum of 90 °F (32 °C). If concrete is pumped, the temperature of the concrete at point of placement shall be a minimum of 50 °F (10 °C) and a maximum of 90 °F (32 °C).

When insulated forms are used according to Article 1020.13(d)(1), the maximum temperature of the concrete mixture immediately before placement shall be 80 °F (25 °C).

When concrete is placed in contact with previously placed concrete, the temperature of the freshly mixed concrete may be increased to 80 °F (25 °C) by the Contractor to offset anticipated heat loss.

- (c) All Classes of Concrete. Aggregates and water shall be heated or cooled uniformly and as necessary to produce concrete within the specified temperature limits. No frozen aggregates shall be used in the concrete.
- (d) Temperature. The concrete temperature shall be determined according to Illinois Modified AASHTO T 309.

1020.15 Heat of Hydration Control for Concrete Structures. The Contractor shall control the heat of hydration for concrete structures when the least dimension for a drilled shaft, foundation, footing, substructure, or superstructure concrete pour exceeds 5.0 ft (1.5 m). The work shall be according to the following.

- (a) Temperature Restrictions. The maximum temperature of the concrete after placement shall not exceed 150 °F (66 °C). The maximum temperature differential between the internal concrete core and concrete 2 to 3 in. (50 to 75 mm) from the exposed surface shall not exceed 35 °F (19 °C). The Contractor shall perform temperature monitoring to ensure compliance with the temperature restrictions.
- (b) Thermal Control Plan. The Contractor shall provide a thermal control plan a minimum of 28 calendar days prior to concrete placement for review by the Engineer. Acceptance of the thermal control plan by the Engineer shall not preclude the Contractor from specification compliance, and from preventing cracks in the concrete. At a minimum, the thermal control plan shall provide detailed information on the following requested items and shall comply with the specific specifications indicated for each item.
 - (1) Concrete mix design(s) to be used. Grout mix design if post-cooling with embedded pipe.

The mix design requirements in Articles 1020.04 and 1020.05 shall be revised to include the following additional requirements to control the heat of hydration.

- a. The concrete mixture should be uniformly graded and preference for larger size aggregate should be used in the mix design. Article 1004.02(d)(2) shall apply and information in the “Portland Cement Concrete Level III Technician Course – Manual of Instructions for Design of Concrete Mixtures” may be used to develop the uniformly graded mixture.

- b. The following shall apply to all concrete except Class DS concrete or when self-consolidating concrete is desired. For central-mixed concrete, the Contractor shall have the option to develop a mixture with a minimum of 520 lbs/cu yd (309 kg/cu m) of cement and finely divided minerals summed together. For truck-mixed or shrink-mixed concrete, the Contractor shall have the option to develop a mixture with a minimum of 550 lbs/cu yd (326 kg/cu m) of cement and finely divided minerals summed together. A water-reducing or high range water-reducing admixture shall be used in the central mixed, truck-mixed or shrink-mixed concrete mixture. For any mixture to be placed underwater, the minimum cement and finely divided minerals shall be 550 lbs/cu yd (326 kg/cu m) for central-mixed concrete, and 580 lbs/cu yd (344 kg/cu m) for truck-mixed or shrink-mixed concrete.

For Class DS concrete, CA 11 may be used. If CA 11 is used, the Contractor shall have the option to develop a mixture with a minimum cement and finely divided minerals of 605 lbs/cu yd (360 kg/cu m) summed together. If CA 11 is used and either Class DS concrete is placed underwater or a self-consolidating concrete mixture is desired, the Contractor shall have the option to develop a mixture with a minimum cement and finely divided minerals of 635 lbs/cu yd (378 kg/cu m) summed together.

- c. The minimum portland cement content in the mixture shall be 375 lbs/cu yd (222 kg/cu m). When the total of organic processing additions, inorganic processing additions, and limestone addition exceed 5.0 percent in the cement, the minimum portland cement content in the mixture shall be 400 lbs/cu yd (237 kg/cu m). For a drilled shaft, foundation, footing, or substructure, the minimum portland cement may be reduced to as low as 330 lbs/cu yd (196 kg/cu m) if the concrete has adequate freeze/thaw durability. The Contractor shall provide freeze/thaw test results according to AASHTO T 161 Procedure A or B, and the relative dynamic modulus of elasticity of the mix design shall be a minimum of 80 percent. Freeze/thaw testing will not be required for concrete that will not be exposed to freezing and thawing conditions as determined by the Engineer.
- d. The maximum cement replacement with fly ash shall be 40.0 percent. The maximum cement replacement with ground granulated blast-furnace slag shall be 65.0 percent. When cement replacement with ground granulated blast-furnace slag exceeds 35.0 percent, only Grade 100 shall be used.

- e. The mixture may contain a maximum of two finely divided minerals. The finely divided mineral in portland-pozzolan cement or portland blast-furnace slag cement shall count toward the total number of finely divided minerals allowed. The finely divided minerals shall constitute a maximum of 65.0 percent of the total cement plus finely divided minerals. The fly ash portion shall not exceed 40.0 percent. The ground granulated blast-furnace slag portion shall not exceed 65.0 percent. The microsilica or high-reactivity metakaolin portion used together or separately shall not exceed 5.0 percent.
- f. The time to obtain the specified strength may be increased to a maximum 56 days, provided the curing period specified in Article 1020.13 is increased to a minimum of 14 days.

The minimum grout strength for filling embedded pipe shall be as specified for the concrete, and testing shall be according to AASHTO T 106.

- (2) The selected mathematical method for evaluating heat of hydration thermal effects, which shall include the calculated adiabatic temperature rise, calculated maximum concrete temperature, and calculated maximum temperature differential between the internal concrete core and concrete 2 to 3 in. (50 to 75 mm) from the exposed surface. The time when the maximum concrete temperature and maximum temperature differential will occur is required.

Acceptable mathematical methods include ACI 207.2R "Report on Thermal and Volume Change Effects on Cracking of Mass Concrete" as well as other proprietary methods. The Contractor shall perform heat of hydration testing on the cement and finely divided minerals to be used in the concrete mixture. The test shall be according to ASTM C 186 or other applicable test methods, and the result for heat shall be used in the equation to calculate adiabatic temperature rise. Other required test parameters for the mathematical model may be assumed if appropriate.

The Contractor has the option to propose a higher maximum temperature differential between the internal concrete core and concrete 2 to 3 in. (50 to 75 mm) from the exposed surface, but the proposed value shall not exceed 50 °F (28 °C). In addition, based on strength gain of the concrete, multiple maximum temperature differentials at different times may be proposed. The proposed value shall be justified through a mathematical method.

- (3) Proposed maximum concrete temperature or temperature range prior to placement.

Article 1020.14 shall apply except a minimum 40 °F (4 °C) concrete temperature will be permitted.

- (4) Pre-cooling, post-cooling, and surface insulation methods that will be used to ensure the concrete will comply with the specified maximum temperature and specified or proposed temperature differential. For reinforcement that extends beyond the limits of the pour, the Contractor shall indicate if the reinforcement is required to be covered with insulation.

Refer to ACI 207.4R "Cooling and Insulating Systems for Mass Concrete" for acceptable methods that will be permitted. If embedded pipe is used for post-cooling, the material shall be polyvinyl chloride or polyethylene. The embedded pipe system shall be properly supported, and the Contractor shall subsequently inspect glued joints to ensure they are able to withstand free falling concrete. The embedded pipe system shall be leak tested after inspection of the glued joints, and prior to the concrete placement. The leak test shall be performed at maximum service pressure or higher for a minimum of 15 minutes. All leaks shall be repaired. The embedded pipe cooling water may be from natural sources such as streams and rivers, but shall be filtered to prevent system stoppages. When the embedded pipe is no longer needed, the surface connections to the pipe shall be removed to a depth of 4 in. (100 mm) below the surface of the concrete. The remaining pipe shall be completely filled with grout. The 4 in. (100 mm) deep concrete hole shall be filled with nonshrink grout. Form and insulation removal shall be done in a manner to prevent cracking and ensure the maximum temperature differential is maintained. Insulation shall be in good condition as determined by the Engineer and properly attached.

- (5) Dimensions of each concrete pour, location of construction joints, placement operations, pour pattern, lift heights, and time delays between lifts.

Refer to ACI 207.1R "Guide to Mass Concrete" for acceptable placement operations that will be permitted.

- (6) Type of temperature monitoring system, the number of temperature sensors, and location of sensors.

A minimum of two independent temperature monitoring systems and corresponding sensors shall be used.

The temperature monitoring system shall have a minimum temperature range of 32 °F (0 °C) to 212 °F (100 °C), an accuracy of ± 2 °F (± 1 °C), and be able to automatically record temperatures without external power. Temperature monitoring shall begin once the sensor is encased in concrete, and with a maximum interval of one hour. Temperature monitoring may be discontinued after the maximum concrete temperature has been reached, post-cooling is no longer required, and the maximum temperature differential between the internal concrete core and the ambient air temperature does not exceed 35 °F (19 °C). The Contractor has the option to select a higher maximum temperature differential, but the proposed value shall not exceed 50 °F (28 °C). The proposed value shall be justified through a mathematical method.

At a minimum, a temperature sensor shall be located at the theoretical hottest portion of the concrete, normally the geometric center, and at the exterior face that will provide the maximum temperature differential. At the exterior face, the sensor shall be located 2 to 3 in. (50 to 75 mm) from the surface of the concrete. Sensors shall also be located a minimum of 1 in. (25 mm) away from reinforcement, and equidistant between cooling pipes if either applies. A sensor will also be required to measure ambient air temperature. The entrant/exit cooling water temperature for embedded pipe shall also be monitored.

Temperature monitoring results shall be provided to the Engineer a minimum of once each day and whenever requested by the Engineer. The report may be electronic or hard copy. The report shall indicate the location of each sensor, the temperature recorded, and the time recorded. The report shall be for all sensors and shall include ambient air temperature and entrant/exit cooling water temperatures. The temperature data in the report may be provided in tabular or graphical format, and the report shall indicate any corrective actions during the monitoring period. At the completion of the monitoring period, the Contractor shall provide the Engineer a final report that includes all temperature data and corrective actions.

(7) Indicate contingency operations to be used if the maximum temperature or temperature differential of the concrete is reached after placement.

- (c) Temperature Restriction Violations. If the maximum temperature of the concrete after placement exceeds 150 °F (66 °C), but is equal to or less than 158 °F (70 °C), the concrete will be accepted if no cracking or other unacceptable defects are identified. If cracking or unacceptable defects are identified, Article 105.03 shall apply. If the concrete temperature exceeds 158 °F (70 °C), Article 105.03 shall apply.

If a temperature differential between the internal concrete core and concrete 2 to 3 in. (50 to 75 mm) from the exposed surface exceeds the specified or proposed maximum value allowed, the concrete will be accepted if no cracking or other unacceptable defects are identified. If unacceptable defects are identified, Article 105.03 shall apply.

When the maximum 150 °F (66 °C) concrete temperature or the maximum allowed temperature differential is violated, the Contractor shall implement corrective action prior to the next pour. In addition, the Engineer reserves the right to request a new thermal control plan for acceptance before the Contractor is allowed to pour again.

- (d) Inspection and Repair of Cracks. The Engineer will inspect the concrete for cracks after the temperature monitoring is discontinued, and the Contractor shall provide access for the Engineer to do the inspection. A crack may require repair by the Contractor as determined by the Engineer. The Contractor shall be responsible for the repair of all cracks. Protective coat or a concrete sealer shall be applied to a crack less than 0.007 in. (0.18 mm) in width. A crack that is 0.007 in. (0.18 mm) or greater shall be pressure injected with epoxy according to Section 590.

QUALITY CONTROL/QUALITY ASSURANCE OF CONCRETE MIXTURES (BDE)

Effective: January 1, 2012

Revised: January 1, 2013

Add the following to Section 1020 of the Standard Specifications:

“1020.16 Quality Control/Quality Assurance of Concrete Mixtures. This Article specifies the quality control responsibilities of the Contractor for concrete mixtures (except Class PC and PS concrete), cement aggregate mixture II, and controlled low-strength material incorporated in the project, and defines the quality assurance and acceptance responsibilities of the Engineer.

A list of quality control/quality assurance (QC/QA) documents is provided in Article 1020.16(g), Schedule D.

A Level I Portland Cement Concrete (PCC) Technician shall be defined as an individual who has successfully completed the Department’s training for concrete testing.

A Level II Portland Cement Concrete (PCC) Technician shall be defined as an individual who has successfully completed the Department’s training for concrete proportioning.

A Level III Portland Cement Concrete (PCC) Technician shall be defined as an individual who has successfully completed the Department’s training for concrete mix design.

A Concrete Tester shall be defined as an individual who has successfully completed the Department’s training to assist with concrete testing and is monitored on a daily basis.

Aggregate Technician shall be defined as an individual who has successfully completed the Department’s training for gradation testing involving aggregate production and mixtures.

Mixture Aggregate Technician shall be defined as an individual who has successfully completed the Department’s training for gradation testing involving mixtures.

Gradation Technician shall be defined as an individual who has successfully completed the Department’s training to assist with gradation testing and is monitored on a daily basis.

- (a) Equipment/Laboratory. The Contractor shall provide a laboratory and test equipment to perform their quality control testing.

The laboratory shall be of sufficient size and be furnished with the necessary equipment, supplies, and current published test methods for adequately and safely performing all required tests. The laboratory will be approved by the Engineer according to the current Bureau of Materials and Physical Research Policy Memorandum "Minimum Private Laboratory Requirements for Construction Materials Testing or Mix Design". Production of a mixture shall not begin until the Engineer provides written approval of the laboratory. The Contractor shall refer to the Department's "Required Sampling and Testing Equipment for Concrete" for equipment requirements.

Test equipment shall be maintained and calibrated as required by the appropriate test method, and when required by the Engineer. This information shall be documented on the Department's "Calibration of Concrete Testing Equipment" form.

Test equipment used to determine compressive or flexural strength shall be calibrated each 12 month period by an independent agency, using calibration equipment traceable to the National Institute of Standards and Technology (NIST). The Contractor shall have the calibration documentation available at the test equipment location.

The Engineer will have unrestricted access to the plant and laboratory at any time to inspect measuring and testing equipment, and will notify the Contractor of any deficiencies. Defective equipment shall be immediately repaired or replaced by the Contractor.

- (b) Quality Control Plan. The Contractor shall submit, in writing, a proposed Quality Control (QC) Plan to the Engineer. The QC Plan shall be submitted a minimum of 45 calendar days prior to the production of a mixture. The QC Plan shall address the quality control of the concrete, cement aggregate mixture II, and controlled low-strength material incorporated in the project. The Contractor shall refer to the Department's "Model Quality Control Plan for Concrete Production" to prepare a QC Plan. The Engineer will respond in writing to the Contractor's proposed QC Plan within 15 calendar days of receipt.

Production of a mixture shall not begin until the Engineer provides written approval of the QC Plan. The approved QC Plan shall become a part of the contract between the Department and the Contractor, but shall not be construed as acceptance of any mixture produced.

The QC Plan may be amended during the progress of the work, by either party, subject to mutual agreement. The Engineer will respond in writing to a Contractor's proposed QC Plan amendment within 15 calendar days of receipt. The response will indicate the approval or denial of the Contractor's proposed QC Plan amendment.

- (c) Quality Control by Contractor. The Contractor shall perform quality control inspection, sampling, testing, and documentation to meet contract requirements. Quality control includes the recognition of obvious defects and their immediate correction. Quality control also includes appropriate action when passing test results are near specification limits, or to resolve test result differences with the Engineer. Quality control may require increased testing, communication of test results to the plant or the jobsite, modification of operations, suspension of mixture production, rejection of material, or other actions as appropriate. The Engineer shall be immediately notified of any failing tests and subsequent remedial action. Passing tests shall be reported no later than the start of the next work day.

When a mixture does not comply with specifications, the Contractor shall reject the material; unless the Engineer accepts the material for incorporation in the work, according to Article 105.03.

- (1) Personnel Requirements. The Contractor shall provide a Quality Control (QC) Manager who will have overall responsibility and authority for quality control. The jobsite and plant personnel shall be able to contact the QC Manager by cellular phone, two-way radio or other methods approved by the Engineer.

The QC Manager shall visit the jobsite a minimum of once a week. A visit shall be performed the day of a bridge deck pour, the day a non-routine mixture is placed as determined by the Engineer, or the day a plant is anticipated to produce more than 1000 cu yd (765 cu m). Any of the three required visits may be used to meet the once per week minimum requirement.

The Contractor shall provide personnel to perform the required inspections, sampling, testing and documentation in a timely manner. The Contractor shall refer to the Department's "Qualifications and Duties of Concrete Quality Control Personnel" document.

A Level I PCC Technician shall be provided at the jobsite during mixture production and placement, and may supervise concurrent pours on the project. For concurrent pours, a minimum of one Concrete Tester shall be required at each pour location. If the Level I PCC Technician is at one of the pour locations, a Concrete Tester is still required at the same location. Each Concrete Tester shall be able to contact the Level I PCC Technician by cellular phone, two-way radio or other methods approved by the Engineer. A single Level I PCC Technician shall not supervise concurrent pours for multiple contracts.

A Level II PCC Technician shall be provided at the plant, or shall be available, during mixture production and placement. A Level II PCC Technician may supervise a maximum of three plants. Whenever the Level II PCC Technician is not at the plant during mixture production and placement, a Concrete Tester or Level I PCC Technician shall be present at the plant to perform any necessary concrete tests. The Concrete Tester, Level I PCC Technician, or other individual shall also be trained to perform any necessary aggregate moisture tests, if the Level II PCC Technician is not at the plant during mixture production and placement. The Concrete Tester, Level I PCC Technician, plant personnel, and jobsite personnel shall have the ability to contact the Level II PCC Technician by cellular phone, two-way radio, or other methods approved by the Engineer.

For a mixture which is produced and placed with a mobile portland cement concrete plant as defined in Article 1103.04, a Level II PCC Technician shall be provided. The Level II PCC Technician shall be present at all times during mixture production and placement. However, the Level II PCC Technician may request to be available if operations are satisfactory. Approval shall be obtained from the Engineer, and jobsite personnel shall have the ability to contact the Level II PCC Technician by cellular phone, two-way radio, or other methods approved by the Engineer.

A Concrete Tester, Mixture Aggregate Technician, and Aggregate Technician may provide assistance with sampling and testing. A Gradation Technician may provide assistance with testing. A Concrete Tester shall be supervised by a Level I or Level II PCC Technician. A Gradation Technician shall be supervised by a Level II PCC Technician, Mixture Aggregate Technician, or Aggregate Technician.

- (2) Required Plant Tests. Sampling and testing shall be performed at the plant, or at a location approved by the Engineer, to control the production of a mixture. The required minimum Contractor plant sampling and testing is indicated in Article 1020.16(g) Schedule A.

- (3) Required Field Tests. Sampling and testing shall be performed at the jobsite to control the production of a mixture, and to comply with specifications for placement. For standard curing, after initial curing, and for strength testing; the location shall be approved by the Engineer. The required minimum Contractor jobsite sampling and testing is indicated in Article 1020.16(g), Schedule B.
- (d) Quality Assurance by Engineer. The Engineer will perform quality assurance tests on independent samples and split samples. An independent sample is a field sample obtained and tested by only one party. A split sample is one of two equal portions of a field sample, where two parties each receive one portion for testing. The Engineer may request the Contractor to obtain a split sample. Aggregate split samples and any failing strength specimen shall be retained until permission is given by the Engineer for disposal. The results of all quality assurance tests by the Engineer will be made available to the Contractor. However, Contractor split sample test results shall be provided to the Engineer before Department test results are revealed. The Engineer's quality assurance independent sample and split sample testing is indicated in Article 1020.16(g), Schedule C.
- (1) Strength Testing. For strength testing, Article 1020.09 shall apply, except the Contractor and Engineer strength specimens may be placed in the same field curing box for initial curing and may be cured in the same water storage tank for final curing.
- (2) Comparing Test Results. Differences between the Engineer's and the Contractor's split sample test results will be considered reasonable if within the following limits:

Test Parameter	Acceptable Limits of Precision
Slump	0.75 in. (20 mm)
Air Content	0.9%
Compressive Strength	900 psi (6200 kPa)
Flexural Strength	90 psi (620 kPa)
Slump Flow (Self-Consolidating Concrete (SCC))	1.5 in. (40 mm)
Visual Stability Index (SCC)	Not Applicable
J-Ring (SCC)	1.5 in. (40 mm)
L-Box (SCC)	10 %
Hardened Visual Stability Index (SCC)	Not Applicable
Dynamic Segregation Index (SCC)	1.0 %
Flow (Controlled Low-Strength Material (CLSM))	1.5 in. (40 mm)
Strength (Controlled Low-Strength Material (CLSM))	40 psi (275 kPa)
Aggregate Gradation	See "Guideline for Sample Comparison" in Appendix "A" of the Manual of Test Procedures for Materials.

When acceptable limits of precision have been met, but only one party is within specification limits, the failing test shall be resolved before the material may be considered for acceptance.

(3) Test Results and Specification Limits.

- a. Split Sample Testing. If either the Engineer's or the Contractor's split sample test result is not within specification limits, and the other party is within specification limits; immediate retests on a split sample shall be performed for slump, air content, slump flow, visual stability index, J-Ring, L-Box, dynamic segregation index, flow (CLSM), or aggregate gradation. A passing retest result by each party will require no further action. If either the Engineer's or Contractor's slump, air content, slump flow, visual stability index, J-Ring, L-Box, dynamic segregation index, flow (CLSM), or aggregate gradation split sample retest result is a failure; or if either the Engineer's or Contractor's strength or hardened visual stability index test result is a failure, and the other party is within specification limits; the following actions shall be initiated to investigate the test failure:

1. The Engineer and the Contractor shall investigate the sampling method, test procedure, equipment condition, equipment calibration, and other factors.
2. The Engineer or the Contractor shall replace test equipment, as determined by the Engineer.
3. The Engineer and the Contractor shall perform additional testing on split samples, as determined by the Engineer.

For aggregate gradation, jobsite slump, jobsite air content, jobsite slump flow, jobsite visual stability index, jobsite J-Ring, jobsite L-Box, jobsite dynamic segregation index, and jobsite flow (CLSM); if the failing split sample test result is not resolved according to 1., 2., or 3., and the mixture has not been placed, the Contractor shall reject the material; unless the Engineer accepts the material for incorporation in the work according to Article 105.03. If the mixture has already been placed, or if a failing strength or hardened visual stability index test result is not resolved according to 1., 2., or 3., the material will be considered unacceptable.

If a continued trend of difference exists between the Engineer's and the Contractor's split sample test results, or if split sample test results exceed the acceptable limits of precision, the Engineer and the Contractor shall investigate according to items 1., 2., and 3.

- b. Independent Sample Testing. For aggregate gradation, jobsite slump, jobsite air content jobsite slump flow, jobsite visual stability index, jobsite J-Ring, jobsite L-Box, jobsite dynamic segregation index, jobsite flow (CLSM); if the result of a quality assurance test on a sample independently obtained by the Engineer is not within specification limits, and the mixture has not been placed, the Contractor shall reject the material, unless the Engineer accepts the material for incorporation in the work according to Article 105.03. If the mixture has already been placed or the Engineer obtains a failing strength or hardened visual stability index test result, the material will be considered unacceptable.

(e) Acceptance by the Engineer. Final acceptance will be based on the Standard Specifications and the following:

- (1) The Contractor's compliance with all contract documents for quality control.
- (2) Validation of Contractor quality control test results by comparison with the Engineer's quality assurance test results using split samples. Any quality control or quality assurance test determined to be flawed may be declared invalid only when reviewed and approved by the Engineer. The Engineer will declare a test result invalid only if it is proven that improper sampling or testing occurred. The test result is to be recorded and the reason for declaring the test invalid will be provided by the Engineer.
- (3) Comparison of the Engineer's quality assurance test results with specification limits using samples independently obtained by the Engineer.

The Engineer may suspend mixture production, reject materials, or take other appropriate action if the Contractor does not control the quality of concrete, cement aggregate mixture II, or controlled low-strength material for acceptance. The decision will be determined according to (1), (2), or (3).

(f) Documentation.

- (1) Records. The Contractor shall be responsible for documenting all observations, inspections, adjustments to the mix design, test results, retest results, and corrective actions in a bound hardback field book, bound hardback diary, or appropriate Department form, which shall become the property of the Department. The documentation shall include a method to compare the Engineer's test results with the Contractor's results. The Contractor shall be responsible for the maintenance of all permanent records whether obtained by the Contractor, the consultants, the subcontractors, or the producer of the mixture. The Contractor shall provide the Engineer full access to all documentation throughout the progress of the work.

The Department's form MI 504M, form BMPR MI654, and form BMPR MI655 shall be completed by the Contractor, and shall be submitted to the Engineer weekly or as required by the Engineer. A correctly completed form MI 504M, form BMPR MI654, and form BMPR MI655 are required to authorize payment by the Engineer, for applicable pay items.

- (2) Delivery Truck Ticket. The following information shall be recorded on each delivery ticket or in a bound hardback field book: initial revolution counter reading (final reading optional) at the jobsite, if the mixture is truck-mixed; time discharged at the jobsite; total amount of each admixture added at the jobsite; and total amount of water added at the jobsite.
- (g) Basis of Payment and Schedules. Quality Control/Quality Assurance of portland cement concrete mixtures will not be paid for separately, but shall be considered as included in the cost of the various concrete contract items.

SCHEDULE A

CONTRACTOR PLANT SAMPLING AND TESTING			
Item	Test	Frequency	IL Modified AASHTO or Department Test Method ^{1/}
Aggregates (Arriving at Plant)	Gradation ^{2/}	As needed to check source for each gradation number	2, 11, 27, and 248
Aggregates (Stored at Plant in Stockpiles or Bins)	Gradation ^{2/}	2,500 cu yd (1,900 cu m) for each gradation number ^{3/}	2, 11, 27, and 248
Aggregates (Stored at Plant in Stockpiles or Bins)	Moisture ^{4/} : Fine Aggregate	Once per week for moisture sensor, otherwise daily for each gradation number	Flask, Dunagan, Pycnometer Jar, or 255
	Moisture ^{4/} : Coarse Aggregate	As needed to control production for each gradation number	Dunagan, Pycnometer Jar, or 255
Mixture ^{5/}	Slump Air Content Unit Weight / Yield Slump Flow (SCC) Visual Stability Index (SCC) J-Ring (SCC) ^{6/} L-Box (SCC) ^{6/} Temperature	As needed to control production	T 141 and T 119 T 141 and T 152 or T 196 T 141 and T 121 SCC-1 and SCC-2 SCC-1 and SCC-2 SCC-1 and SCC-3 SCC-1 and SCC-4 T 141 and T 309
Mixture (CLSM) ^{7/}	Flow Air Content Temperature	As needed to control production	Illinois Test Procedure 307

1/ Refer to the Department's "Manual of Test Procedures for Materials".

2/ All gradation tests shall be washed. Testing shall be completed no later than 24 hours after the aggregate has been sampled.

3/ One per week (Sunday through Saturday) minimum unless the stockpile has not received additional aggregate material since the previous test.

One per day minimum for a bridge deck pour unless the stockpile has not received additional aggregate material since the previous test. The sample shall be taken and testing completed prior to the pour. The bridge deck aggregate sample may be taken the day before the pour or as approved by the Engineer.

4/ If the moisture test and moisture sensor disagree by more than 0.5 percent, retest. If the difference remains, adjust the moisture sensor to an average of two or more moisture tests. The Department's "Water/Cement Ratio Worksheet" form shall be completed when applicable.

5/ The Contractor may also perform strength testing according to Illinois Modified AASHTO T 141, T 23, and T 22 or T 177; or water content testing according to Illinois Modified AASHTO T 318.

The Contractor may also perform other available self-consolidating concrete (SCC) tests at the plant to control mixture production.

6/ The Contractor shall select the J-Ring or L-Box test for plant sampling and testing.

7/ The Contractor may also perform strength testing according to Illinois Test Procedure 307.

SCHEDULE B

CONTRACTOR JOBSITE SAMPLING & TESTING ^{1/}			
Item	Measured Property	Random Sample Testing Frequency per Mix Design and per Plant ^{2/}	IL Modified AASHTO Test Method
Pavement, Shoulder, Base Course, Widening, Driveway Pavement, Railroad Crossing, Cement Aggregate Mixture II	Slump ^{3/ 4/}	1 per 500 cu yd (400 cu m) or minimum 1/day	T 141 and T 119
	Air Content ^{3/ 5/ 6/}	1 per 100 cu yd (80 cu m) or minimum 1/day	T 141 and T 152 or T 196
	Compressive Strength ^{7/ 8/} or Flexural Strength ^{7/ 8/}	1 per 1250 cu yd (1000 cu m) or minimum 1/day	T 141, T 22 and T 23 or T 141, T 177 and T 23
Bridge Approach Slab ^{9/} , Bridge Deck ^{9/} , Bridge Deck Overlay ^{9/} , Superstructure ^{9/} , Substructure, Culvert, Miscellaneous Drainage Structures, Retaining Wall, Building Wall, Drilled Shaft Pile & Encasement Footing, Foundation, Pavement Patching, Structural Repairs	Slump ^{3/ 4/}	1 per 50 cu yd (40 cu m) or minimum 1/day	T 141 and T 119
	Air Content ^{3/ 5/ 6/}	1 per 50 cu yd (40 cu m) or minimum 1/day	T 141 and T 152 or T 196
	Compressive Strength ^{7/ 8/} or Flexural Strength ^{7/ 8/}	1 per 250 cu yd (200 cu m) or minimum 1/day	T 141, T 22 and T 23 or T 141, T 177 and T 23
Seal Coat	Slump ^{3/}	1 per 250 cu yd (200 cu m) or minimum 1/day	T 141 and T 119
	Air Content ^{3/ 5/ 6/}	1 per 250 cu yd (200 cu m) or minimum 1/day when air is entrained	T 141 and T 152 or T 196
	Compressive Strength ^{7/ 8/} or Flexural Strength ^{7/ 8/}	1 per 250 cu yd (200 cu m) or minimum 1/day	T 141, T 22 and T 23 or T 141, T 177 and T 23

CONTRACTOR JOBSITE SAMPLING & TESTING ^{1/}			
Curb, Gutter, Median, Barrier, Sidewalk, Slope Wall, Paved Ditch, Fabric Formed Concrete Revetment Mat ^{10/} , Miscellaneous Items, Incidental Items	Slump ^{3/ 4/}	1 per 100 cu yd (80 cu m) or minimum 1/day	T 141 and T 119
	Air Content ^{3/ 5/ 6/}	1 per 50 cu yd (40 cu m) or minimum 1/day	T 141 and T 152 or T 196
	Compressive Strength ^{7/ 8/} or Flexural Strength ^{7/ 8/}	1 per 400 cu yd (300 cu m) or minimum 1/day	T 141, T 22 and T 23 or T 141, T 177 and T 23
The Item will use a Self-Consolidating Concrete Mixture	Slump Flow ^{3/} VSI ^{3/} J-Ring ^{3/ 11/} L-Box ^{3/ 11/}	Perform at same frequency that is specified for the Item's slump	SCC-1 & SCC-2 SCC-1 & SCC-2 SCC-1 & SCC-3 SCC-1 & SCC-4
The Item will use a Self-Consolidating Concrete Mixture	HVSI ^{12/}	Minimum 1/day at start of production for that day	SCC-1 and SCC-6
The Item will use a Self-Consolidating Concrete Mixture	Dynamic Segregation Index (DSI)	Minimum 1/week at start of production for that week	SCC-1 and SCC-8 (Option C)
The Item will use a Self-Consolidating Concrete Mixture	Air Content ^{3/ 5/ 6/}	Perform at same frequency that is specified for the Item's air content	SCC-1 and T 152 or T 196
The Item will use a Self-Consolidating Concrete Mixture	Compressive Strength ^{7/ 8/} or Flexural Strength ^{7/ 8/}	Perform at same frequency that is specified for the Item's strength	SCC-1, T 22 and T 23 or SCC-1, T 177 and T 23
All	Temperature ^{3/}	As needed to control production	T 141 and T 309
Controlled Low-Strength Material (CLSM)	Flow, Air Content, Compressive Strength (28-day) ^{13/} , and Temperature	First truck load delivered and as needed to control production thereafter	Illinois Test Procedure 307

1/ Sampling and testing of small quantities of curb, gutter, median, barrier, sidewalk, slope wall, paved ditch, miscellaneous items, and incidental items may be waived by the Engineer if requested by the Contractor. However, quality control personnel are still required according to Article 1020.16(c)(1) The Contractor shall also provide recent evidence that similar material has been found to be satisfactory under normal sampling and testing procedures. The total quantity that may be waived for testing shall not exceed 100 cu yd (76 cu m) per contract.

If the Contractor's or Engineer's test result for any jobsite mixture test is not within the specification limits, all subsequent truck loads delivered shall be tested by the Contractor until the problem is corrected.

- 2/ If one mix design is being used for several construction items during a day's production, one testing frequency may be selected to include all items. The construction items shall have the same slump, air content, and water/cement ratio specifications. For self-consolidating concrete, the construction items shall have the same slump flow, visual stability index, J-Ring, L-Box, air content, and water/cement ratio specifications. The frequency selected shall equal or exceed the testing required for the construction item.

One sufficiently sized sample shall be taken to perform the required test(s). Random numbers shall be determined according to the Department's "Method for Obtaining Random Samples for Concrete". The Engineer will provide random sample locations.

- 3/ The temperature, slump, and air content tests shall be performed on the first truck load delivered, for each pour. For self consolidating concrete, the temperature, slump flow, visual stability index, J-Ring or L-Box, and air content tests shall be performed on the first truck load delivered, for each pour. Unless a random sample is required for the first truck load, testing the first truck load does not satisfy random sampling requirements.
- 4/ The slump random sample testing frequency shall be a minimum 1/day for a construction item which is slipformed.
- 5/ If a pump or conveyor is used for placement, a correction factor shall be established to allow for a loss of air content during transport. The first three truck loads delivered shall be tested, before and after transport by the pump or conveyor, to establish the correction factor. Once the correction is determined, it shall be re-checked after an additional 50 cu yd (40 cu m) is pumped, or an additional 100 cu yd (80 cu m) is conveyed. This shall continue throughout the pour. If the re-check indicates the correction factor has changed, a minimum of two truckloads is required to re-establish the correction factor. The correction factor shall also be re-established when significant changes in temperature, distance, pump or conveyor arrangement, and other factors have occurred. If the correction factor is >3.0 percent, the Contractor shall take corrective action to reduce the loss of air content during transport by the pump or conveyor. The Contractor shall record all air content test results, correction factors and corrected air contents. The corrected air content shall be reported on form Bmpr MI654.

- 6/ If the Contractor's or Engineer's air content test result is within the specification limits, and 0.2 percent or closer to either limit, the next truck load delivered shall be tested by the Contractor. For example, if the specified air content range is 5.0 to 8.0 percent and the test result is 5.0, 5.1, 5.2, 7.8, 7.9 or 8.0 percent, the next truck shall be tested by the Contractor.
- 7/ The test of record for strength shall be the day indicated in Article 1020.04. For cement aggregate mixture II, a strength requirement is not specified and testing is not required. Additional strength testing to determine early falsework and form removal, early pavement or bridge opening to traffic, or to monitor strengths is at the discretion of the Contractor. Strength shall be defined as the average of at least two cylinder or two beam breaks for field tests.
- 8/ In addition to the strength test, a slump test, air content test, and temperature test shall be performed on the same sample. For self-consolidating concrete, a slump flow test, visual stability index test, J-Ring or L-Box test, air content test, and temperature test shall be performed on the same sample as the strength test. For mixtures pumped or conveyed, the Contractor shall sample according to Illinois Modified AASHTO T 141.
- 9/ The air content test will be required for each delivered truck load.
- 10/ For fabric formed concrete revetment mat, the slump test is not required and the flexural strength test is not applicable.
- 11/ The Contractor shall select the J-Ring or L-Box test for jobsite sampling and testing.
- 12/ In addition to the hardened visual stability index (HVSI) test, a slump flow test, visual stability index (VSI) test, J-Ring or L-Box test, air content test, and temperature test shall be performed on the same sample. The Contractor shall retain all hardened visual stability index cut cylinder specimens until the Engineer notifies the Contractor that the specimens may be discarded.
- 13/ The test of record for strength shall be the day indicated in Article 1019.04. In addition to the strength test, a flow test, air content test, and temperature test shall be performed on the same sample. The strength test may be waived by the Engineer if future removal of the material is not a concern.

SCHEDULE C

ENGINEER QUALITY ASSURANCE INDEPENDENT SAMPLE TESTING		
Location	Measured Property	Testing Frequency ^{1/}
Plant	Gradation of aggregates stored in stockpiles or bins, Slump and Air Content	As determined by the Engineer.
Jobsite	Slump, Air Content, Slump Flow, Visual Stability Index, J-Ring, L-Box, Hardened Visual Stability Index, Dynamic Segregation Index and Strength	As determined by the Engineer.
	Flow, Air Content, Strength (28-day), and Dynamic Cone Penetration for Controlled Low-Strength Material (CLSM)	As determined by the Engineer

ENGINEER QUALITY ASSURANCE SPLIT SAMPLE TESTING		
Location	Measured Property	Testing Frequency ^{1/}
Plant	Gradation of aggregates stored in stockpiles or bins ^{2/}	At the beginning of the project, the first test performed by the Contractor. Thereafter, a minimum of 10% of total tests required of the Contractor will be performed per aggregate gradation number and per plant.
	Slump and Air Content	As determined by the Engineer.
Jobsite	Slump ^{2/} , Air Content ^{2/ 3/} , Slump Flow ^{2/} , Visual Stability Index ^{2/} , J-Ring ^{2/} and L-box ^{2/}	At the beginning of the project, the first three tests performed by the Contractor. Thereafter, a minimum of 20% of total tests required of the Contractor will be performed per plant, which will include a minimum of one test per mix design.
	Hardened Visual Stability Index ^{2/}	As determined by the Engineer.
	Dynamic Segregation Index ^{2/}	As determined by the Engineer.
	Strength ^{2/}	At the beginning of the project, the first test performed by the Contractor. Thereafter, a minimum of 20% of total tests required of the Contractor will be performed per plant, which will include a minimum of one test per mix design.
	Flow, Air Content, and Strength (28-day) for Controlled Low-Strength Material (CLSM)	As determined by the Engineer.

- 1/ The Engineer will perform the testing throughout the period of quality control testing by the Contractor.
- 2/ The Engineer will witness and take immediate possession of or otherwise secure the Department's split sample obtained by the Contractor.
- 3/ Before transport by pump or conveyor, a minimum of 20 percent of total tests required of the Contractor will be performed per mix design and per plant. After transport by pump or conveyor, a minimum of 20 percent of total tests required of the Contractor will be performed per mix design and per plant.

SCHEDULE D

CONCRETE QUALITY CONTROL AND QUALITY ASSURANCE DOCUMENTS

- (a) Model Quality Control Plan for Concrete Production (*)
- (b) Qualifications and Duties of Concrete Quality Control Personnel (*)
- (c) Development of Gradation Bands on Incoming Aggregate at Mix Plants (*)
- (d) Required Sampling and Testing Equipment for Concrete (*)
- (e) Method for Obtaining Random Samples for Concrete (*)
- (f) Calibration of Concrete Testing Equipment (BMPR PCCQ01 through BMPR PCCQ09) (*)
- (g) Water/Cement Ratio Worksheet (BMPR PCCW01) (*)
- (h) Field/Lab Gradations (MI 504M) (*)
- (i) Concrete Air, Slump and Quantity (BMPR MI654) (*)
- (j) P.C. Concrete Strengths (BMPR MI655) (*)
- (k) Aggregate Technician Course or Mixture Aggregate Technician Course (*)
- (l) Portland Cement Concrete Tester Course (*)
- (m) Portland Cement Concrete Level I Technician Course - Manual of Instructions for Concrete Testing (*)
- (n) Portland Cement Concrete Level II Technician Course - Manual of Instructions for Concrete Proportioning (*)
- (o) Portland Cement Concrete Level III Technician Course - Manual of Instructions for Design of Concrete Mixtures (*)
- (p) Manual of Test Procedures for Materials

* Refer to Appendix C of the Manual of Test Procedures for Materials for more information.”

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (BDE)

Effective: January 1, 2012

Revised: November 2, 2012

Revise Article 669.01 of the Standard Specifications to read:

“669.01 Description. This work shall consist of the transportation and proper disposal of contaminated soil and water. This work shall also consist of the removal, transportation, and proper disposal of underground storage tanks (UST), their content and associated underground piping to the point where the piping is above the ground, including determining the content types and estimated quantities.”

Revise Article 669.08 of the Standard Specifications to read:

“669.08 Contaminated Soil and/or Groundwater Monitoring. The Contractor shall hire a qualified environmental firm to monitor the area containing the regulated substances. The affected area shall be monitored with a photoionization detector (PID) utilizing a lamp of 10.6eV or greater or a flame ionization detector (FID). Any field screen reading on the PID or FID in excess of background levels indicates the potential presence of contaminated material requiring handling as a non-special waste, special waste, or hazardous waste. No excavated soils can be taken to a clean construction and demolition debris (CCDD) facility or an uncontaminated soil fill operation with detectable PID or FID meter readings that are above background. The PID or FID meter shall be calibrated on-site and background level readings taken and recorded daily. All testing shall be done by a qualified engineer/technician. Such testing and monitoring shall be included in the work. The Contractor shall identify the exact limits of removal of non-special waste, special waste, or hazardous waste. All limits shall be approved by the Engineer prior to excavation. The Contractor shall take all necessary precautions.

Based upon the land use history of the subject property and/or PID or FID readings indicating contamination, a soil or groundwater sample shall be taken from the same location and submitted to an approved laboratory. Soil or groundwater samples shall be analyzed for the contaminants of concern, including pH, based on the property's land use history or the parameters listed in the maximum allowable concentration (MAC) for chemical constituents in uncontaminated soil established pursuant to Subpart F of 35 Illinois Administrative Code 1100.605. The analytical results shall serve to document the level of soil contamination. Soil and groundwater samples may be required at the discretion of the Engineer to verify the level of soil and groundwater contamination.

Samples shall be grab samples (not combined with other locations). The samples shall be taken with decontaminated or disposable instruments. The samples shall be placed in sealed containers and transported in an insulated container to the laboratory. The container shall maintain a temperature of 39 °F (4 °C). All samples shall be clearly labeled. The labels shall indicate the sample number, date sampled, location and elevation, and any other observations.

The laboratory shall use analytical methods which are able to meet the lowest appropriate practical quantitation limits (PQL) or estimated quantitation limit (EQL) specified in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods", EPA Publication No. SW-846 and "Methods for the Determination of Organic Compounds in Drinking Water", EPA, EMSL, EPA-600/4-88/039. For parameters where the specified cleanup objective is below the acceptable detection limit (ADL), the ADL shall serve as the cleanup objective. For other parameters the ADL shall be equal to or below the specified cleanup objective."

Replace the first two paragraphs of Article 669.09 of the Standard Specifications with the following:

"669.09 Contaminated Soil and/or Groundwater Management and Disposal. The management and disposal of contaminated soil and/or groundwater shall be according to the following:

- (a) Soil Analytical Results Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels exceed the most stringent maximum allowable concentration (MAC) for chemical constituents in uncontaminated soil established pursuant to Subpart F of 35 Illinois Administrative Code 1100.605, the soil shall be managed as follows:
 - (1) When analytical results indicate inorganic chemical constituents exceed the most stringent MAC but they are still considered within area background levels by the Engineer, the excavated soil can be utilized within the construction limits as fill, when suitable. Such soil excavated for storm sewers can be placed back into the excavated trench as backfill, when suitable, unless trench backfill is specified. If the soils cannot be utilized within the construction limits, they shall be managed and disposed of off-site as a non-special waste, special waste, or hazardous waste as applicable.

- (2) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for a Metropolitan Statistical Area (MSA) County, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as “uncontaminated soil” at a CCDD facility or an uncontaminated soil fill operation within an MSA County provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (3) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, or the MAC within the Chicago corporate limits, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as “uncontaminated soil” at a CCDD facility or an uncontaminated soil fill operation within an MSA County excluding Chicago or within the Chicago corporate limits provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (4) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as “uncontaminated soil” at a CCDD facility or an uncontaminated soil fill operation within an MSA County excluding Chicago provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (5) When the Engineer determines soil cannot be managed according to Articles 669.09(a)(1) through (a)(4) above, the soil shall be managed and disposed of off-site as a non-special waste, special waste, or hazardous waste as applicable.
- (b) Soil Analytical Results Do Not Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels do not exceed the most stringent MAC but the pH of the soil is less than 6.25 or greater than 9.0, the excavated soil can be utilized within the construction limits or managed and disposed of off-site as “uncontaminated soil” according to Article 202.03. However the excavated soil cannot be taken to a CCDD facility or an uncontaminated soil fill operation.
- (c) Groundwater. When groundwater analytical results indicate the detected levels are above Appendix B, Table E of 35 Illinois Administrative Code 742, the most stringent Tier 1 Groundwater Remediation Objectives for Groundwater Component of the Groundwater Ingestion Route for Class 1 groundwater, the groundwater shall be managed off-site as a special waste.

All groundwater encountered within lateral trenches may be managed within the trench and allowed to infiltrate back into the ground. If the groundwater cannot be managed within the trench it must be removed as a special or hazardous waste. The Contractor is prohibited from managing groundwater within the trench by discharging it through any existing or new storm sewer. The Contractor shall install backfill plugs within the area of groundwater contamination.

One backfill plug shall be placed down gradient to the area of groundwater contamination. Backfill plugs shall be installed at intervals not to exceed 50 ft (15 m). Backfill plugs are to be 4 ft (1.2 m) long, measured parallel to the trench, full trench width and depth. Backfill plugs shall not have any fine aggregate bedding or backfill, but shall be entirely cohesive soil or any class of concrete. The Contractor shall provide test data that the material has a permeability of less than 10^{-7} cm/sec according to ASTM D 5084, Method A or per another test method approved by the Engineer.”

Revise Article 669.14 of the Standard Specifications to read:

“669.14 Final Environmental Construction Report. At the end of the project, the Contractor will prepare and submit three copies of the Environmental Construction Report on the activities conducted during the life of the project, one copy shall be submitted to the Resident Engineer, one copy shall be submitted to the District's Environmental Studies Unit, and one copy shall be submitted with an electronic copy in Adode.pdf format to the Geologic and Waste Assessment Unit, Bureau of Design and Environment, IDOT, 2300 South Dirksen Parkway, Springfield, Illinois 62764. The technical report shall include all pertinent information regarding the project including, but not limited to:

- (a) Measures taken to identify, monitor, handle, and dispose of soil or groundwater containing regulated substances, to prevent further migration of regulated substances, and to protect workers,
- (b) Cost of identifying, monitoring, handling, and disposing of soil or groundwater containing regulated substances, the cost of preventing further migration of regulated substances, and the cost for worker protection from the regulated substances. All cost should be in the format of the contract pay items listed in the contract plans (identified by the preliminary environmental site investigation (PESA) site number),
- (c) Plan sheets showing the areas containing the regulated substances,
- (d) Field sampling and testing results used to identify the nature and extent of the regulated substances,

- (e) Waste manifests (identified by the preliminary environmental site investigation (PESA) site number) for special or hazardous waste disposal, and
- (f) Landfill tickets (identified by the preliminary environmental site investigation (PESA) site number) for non-special waste disposal.”

Revise the second paragraph of Article 669.16 of the Standard Specifications to read:

“The transportation and disposal of soil and other materials from an excavation determined to be contaminated will be paid for at the contract unit price per cubic yard (cubic meter) for NON-SPECIAL WASTE DISPOSAL, SPECIAL WASTE DISPOSAL, or HAZARDOUS WASTE DISPOSAL.”

REMOVAL AND DISPOSAL OF SURPLUS MATERIALS (BDE)

Effective: November 2, 2012

Revise the first four paragraphs of Article 202.03 of the Standard Specifications to read:

“202.03 Removal and Disposal of Surplus, Unstable, Unsuitable, and Organic Materials. Suitable excavated materials shall not be wasted without permission of the Engineer. The Contractor shall dispose of all surplus, unstable, unsuitable, and organic materials, in such a manner that public or private property will not be damaged or endangered.

Suitable earth, stones and boulders naturally occurring within the right-of-way may be placed in fills or embankments in lifts and compacted according to Section 205. Broken concrete without protruding metal bars, bricks, rock, stone, reclaimed asphalt pavement with no expansive aggregate, or uncontaminated dirt and sand generated from construction or demolition activities may be used in embankment or in fill. If used in fills or embankments, these materials shall be placed and compacted to the satisfaction of the Engineer; shall be buried under a minimum of 2 ft (600 mm) of earth cover (except when the materials include only uncontaminated dirt); and shall not create an unsightly appearance or detract from the natural topographic features of an area. Broken concrete without protruding metal bars, bricks, rock, or stone may be used as riprap as approved by the Engineer. If the materials are used for fill in locations within the right-of-way but outside project construction limits, the Contractor must specify to the Engineer, in writing, how the landscape restoration of the fill areas will be accomplished. Placement of fill in such areas shall not commence until the Contractor’s landscape restoration plan is approved by the Engineer.

Aside from the materials listed above, all other construction and demolition debris or waste shall be disposed of in a licensed landfill, recycled, reused, or otherwise disposed of as allowed by State or Federal laws and regulations. When the Contractor chooses to dispose of uncontaminated soil at a clean construction and demolition debris (CCDD) facility or at an uncontaminated soil fill operation, it shall be the Contractor's responsibility to have the pH of the material tested to ensure the value is between 6.25 and 9.0, inclusive. A copy of the pH test results shall be provided to the Engineer.

A permit shall be obtained from IEPA and made available to the Engineer prior to open burning of organic materials (i.e., plant refuse resulting from pruning or removal of trees or shrubs) or other construction or demolition debris. Organic materials originating within the right-of-way limits may be chipped or shredded and placed as mulch around landscape plantings within the right-of-way when approved by the Engineer. Chipped or shredded material to be placed as mulch shall not exceed a depth of 6 in. (150 mm)."

SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)

Effective: April 2, 2005

Revised: April 1, 2011

To account for the preparatory work and operations necessary for the movement of subcontractor personnel, equipment, supplies, and incidentals to the project site and for all other work or operations that must be performed or costs incurred when beginning work approved for subcontracting according to Article 108.01 of the Standard Specifications, the Contractor shall make a mobilization payment to each subcontractor.

This mobilization payment shall be made at least 14 days prior to the subcontractor starting work. The amount paid shall be equal to 3 percent of the amount of the subcontract reported on form BC 260A submitted for the approval of the subcontractor's work.

The mobilization payment to the subcontractor is an advance payment of the reported amount of the subcontract and is not a payment in addition to the amount of the subcontract; therefore, the amount of the advance payment will be deducted from future progress payments.

This provision shall be incorporated directly or by reference into each subcontract approved by the Department.

TEMPORARY EROSION AND SEDIMENT CONTROL (BDE)

Effective: January 1, 2012

Revise the first paragraph of Article 280.04(f) of the Standard Specifications to read:

“(f) Temporary Erosion Control Seeding. This system consists of seeding all erodible/bare areas to minimize the amount of exposed surface area. Seed bed preparation will not be required if the surface of the soil is uniformly smooth and in a loose condition. Light disking shall be done if the soil is hard packed or caked. Erosion rills greater than 1 in. (25 mm) in depth shall be filled and area blended with the surrounding soil. Fertilizer nutrients will not be required.”

Delete the last sentence of Article 280.08(e) of the Standard Specifications.

TRACKING THE USE OF PESTICIDES (BDE)

Effective: August 1, 2012

Add the following paragraph after the first paragraph of Article 107.23 of the Standard Specifications:

“Within 48 hours of the application of pesticides, including but not limited to herbicides, insecticides, algaecides, and fungicides, the Contractor shall complete and return to the Engineer, Operations form “OPER 2720”.”

TRAFFIC CONTROL DEFICIENCY DEDUCTION (BDE)

Effective: August 1, 2011

Revise the third sentence of the third paragraph of Article 105.03(b) of the Standard Specifications to read:

“The daily monetary deduction will be \$2,500.”

TRAINING SPECIAL PROVISIONS (BDE)

Effective: October 15, 1975

This Training Special Provision supersedes Section 7b of the Special Provision entitled "Specific Equal Employment Opportunity Responsibilities," and is in implementation of 23 U.S.C. 140(a).

As part of the Contractor's equal employment opportunity affirmative action program, training shall be provided as follows:

The Contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be 3. In the event the Contractor subcontracts a portion of the contract work, he shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The Contractor shall also insure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the Contractor's needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the Contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. The Contractor will be credited for each trainee employed by him on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the Contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps that he has taken in pursuance thereof, prior to a determination as to whether the Contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he has successfully completed a training course leading to journeyman status or in which he has been employed as a journeyman. The Contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used, the Contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the Contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the Contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor, Manpower Administration, Bureau of Apprenticeship and Training shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather than clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented toward construction applications. Training in the laborer classification may be permitted provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the Contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the Contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the Contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor and evidences a lack of good faith on the part of the Contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A Contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The Contractor shall furnish the trainee a copy of the program he will follow in providing the training. The Contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The Contractor shall provide for the maintenance of records and furnish periodic reports documenting his performance under this Training Special Provision.

Method of Measurement. The unit of measurement is in hours.

Basis of Payment. This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price, and total price have been included in the schedule of prices.

IDOT TRAINING PROGRAM GRADUATE ON-THE-JOB TRAINING SPECIAL PROVISION (TPG)

Effective: August 1, 2012

In addition to the Contractor's equal employment opportunity affirmative action efforts undertaken as elsewhere required by this Contract, the Contractor is encouraged to participate in the incentive program to provide additional on-the-job training to certified graduates of IDOT's community college pre-apprenticeship programs outlined by this Special Provision.

It is the policy of IDOT to fund IDOT pre-apprenticeship training programs based at Illinois Community Colleges throughout Illinois, by Intergovernmental Agreement with the Illinois Community College Board, to provide training and skill-improvement opportunities to assure the increased participation of minority groups, disadvantaged persons and women in all phases of the highway construction industry. The intent of this IDOT Training Program Graduate (TPG) Special Provision is to place certified graduates of these IDOT funded pre-apprentice training programs on IDOT project sites when feasible, and provide the graduates with meaningful on-the-job training intended to lead to journey-level employment. IDOT and its sub-recipients, in carrying out the responsibilities of a state contract, shall determine which state funded construction contracts shall include "Training Program Graduate (TPG) Special Provisions." To benefit from the incentives to encourage the participation in the additional on-the-job training under this Training Program Graduate (TPG) Special Provision, the Contractor shall make every reasonable effort to employ certified graduates of the IDOT funded Pre-apprenticeship Training Program to the extent such persons are available within a reasonable recruitment area.

Participation pursuant to IDOT's requirements by the Contractor or subcontractor in this Training Program Graduate (TPG) Special Provision entitles the Contractor or subcontractor to be reimbursed at \$10.00 per hour for training given a certified graduate trainee on this contract. As approved by the Department, reimbursement will be made for training persons as specified herein. This reimbursement will be made even though the Contractor or subcontractor may receive additional training program funds from other sources for other trainees, provided such other source does not specifically prohibit the Contractor or subcontractor from receiving other reimbursement. For purposes of this Special Provision the Contractor is not relieved of requirements under the Illinois Prevailing Wage Act and is not eligible for other training fund reimbursements in addition to the Training Program Graduate (TPG) Special Provision reimbursement.

No payment shall be made to the Contractor if the Contractor or subcontractor fails to provide the required training. It is normally expected that a TPG will begin training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project through completion of the contract, so long as training opportunities exist in his work classification or until he has completed his training program. Should the TPG's employment end in advance of the completion of the contract, the Contractor shall promptly notify the designated IDOT staff member under this Special Provision that the TPG's involvement in the contract has ended and supply a written report of the reason for the end of the involvement, the hours completed by the TPG under the Contract and the number of hours for which the incentive payment provided under this Special Provision will be or has been claimed for the TPG.

The Contractor will provide for the maintenance of records and furnish periodic reports documenting its performance under this Special Provision.

METHOD OF MEASUREMENT: The unit of measurement is in hours.

BASIS OF PAYMENT: This work will be paid for at the contract unit price of \$10.00 per hour for TRAINEES TRAINING PROGRAM GRADUATE. The estimated total number of hours, unit price and total price have been included in the schedule of prices.

The Contractor shall provide training opportunities aimed at developing full journeyworker in the type of trade or job classification involved. The initial number of TPGs for which the incentive is available under this contract is 3. During the course of performance of the Contract the Contractor may seek approval from the Department for additional incentive eligible TPGs. In the event the Contractor subcontracts a portion of the contract work, it shall determine how many, if any, of the TPGs are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this Special Provision. The Contractor shall also insure that this Training Program Graduate Special Provision is made applicable to such subcontract if the TPGs are to be trained by a subcontractor and that the incentive payment is passed on to each subcontractor.

For the Contractor to meet the obligations for participation in this TPG incentive program under this Special Provision, the Department has contracted by Intergovernmental Agreement with the Illinois Community College Board to provide screening, tutoring and pre-training to individuals interested in working in the applicable construction classification and has certified those students who have successfully completed the program and are eligible to be TPGs. A designated IDOT staff member, the Director of the Office of Business and Workforce Diversity (OBWD), will be responsible for providing assistance and referrals to the Contractor for the applicable TPGs. For this contract, the Director of OBWD is designated as the responsible IDOT staff member to provide the assistance and referral services related to the placement for this Special Provision. For purposes of this Contract, contacting the Director of OBWD and interviewing each candidate he/she recommends constitutes reasonable recruitment.

Prior to commencing construction, the Contractor shall submit to the Department for approval the TPGs to be trained in each selected classification. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. No employee shall be employed as a TPG in any classification in which he/she has successfully completed a training course leading to journeyman status or in which he/she has been employed as a journeyman. Notwithstanding the on-the-job training purpose of this TPG Special Provision, some offsite training is permissible as long as the offsite training is an integral part of the work of the contract and does not comprise a significant part of the overall training.

Training and upgrading of TPGs of IDOT pre-apprentice training programs is intended to move said TPGs toward journeyman status and is the primary objective of this Training Program Graduate Special Provision. Accordingly, the Contractor shall make every effort to enroll TPGs by recruitment through the IDOT Illinois Community College Program to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps that it has taken in pursuance thereof, prior to a determination as to whether the Contractor is in compliance and entitled to the Training Program Graduate TPG Special Provision \$10.00 an hour incentive.

The Contractor or subcontractor shall provide each TPG with a certification showing the type and length of training satisfactorily completed.

UTILITY COORDINATION AND CONFLICTS (BDE)

Effective: April 1, 2011

Revised: January 1, 2012

Revise Article 105.07 of the Standard Specifications to read:

“105.07 Cooperation with Utilities. The Department reserves the right at any time to allow work by utilities on or near the work covered by the contract. The Contractor shall conduct his/her work so as not to interfere with or hinder the progress or completion of the work being performed by utilities. The Contractor shall also arrange the work and shall place and dispose of the materials being used so as not to interfere with the operations of utility work in the area.

The Contractor shall cooperate with the owners of utilities in their removal and rearrangement operations so work may progress in a reasonable manner, duplication or rearrangement of work may be reduced to a minimum, and services rendered by those parties will not be unnecessarily interrupted.

The Contractor shall coordinate with any planned utility adjustment or new installation and the Contractor shall take all precautions to prevent disturbance or damage to utility facilities. Any failure on the part of the utility owner, or their representative, to proceed with any planned utility adjustment or new installation shall be reported promptly by the Contractor to the Engineer.”

Revise the first sentence of the last paragraph of Article 107.19 of the Standard Specifications to read:

“When the Contractor encounters unexpected regulated substances due to the presence of utilities in unanticipated locations, the provisions of Article 107.40 shall apply; otherwise, if the Engineer does not direct a resumption of operations, the provisions of Article 108.07 shall apply.”

Revise Article 107.31 of the Standard Specification to read:

“107.31 Reserved.”

Add the following four Articles to Section 107 of the Standard Specifications:

“107.37 Locations of Utilities within the Project Limits. All known utilities existing within the limits of construction are either indicated on the plans or visible above ground. For the purpose of this Article, the limits of proposed construction are defined as follows:

(a) Limits of Proposed Construction for Utilities Paralleling the Roadway.

- (1) The horizontal limits shall be a vertical plane, outside of, parallel to, and 2 ft (600 mm) distant at right angles from the plan or revised slope limits.

In cases where the limits of excavation for structures are not shown on the plans, the horizontal limits shall be a vertical plane 4 ft (1.2 m) outside the edges of structure footings or the structure where no footings are required.

- (2) The upper vertical limits shall be the regulations governing the roadbed clearance for the specific utility involved.
- (3) The lower vertical limits shall be either the top of the utility at the depth below the proposed grade as prescribed by the governing agency or the limits of excavation, whichever is less.

(b) Limits of Proposed Construction for Utilities Crossing the Roadway in a Generally Transverse Direction.

- (1) Utilities crossing excavations for structures that are normally made by trenching such as sewers, underdrains, etc. and all minor structures such as manholes, inlets, foundations for signs, foundations for traffic signals, etc., the limits shall be the space to be occupied by the proposed permanent construction, unless otherwise required by the regulations governing the specific utility involved.
- (2) For utilities crossing the proposed site of major structures such as bridges, sign trusses, etc., the limits shall be as defined above for utilities extending in the same general direction as the roadway.

It is understood and agreed that the Contractor has considered in the bid all of the permanent and temporary utilities in their present and/or adjusted positions as indicated in the contract. It is further understood the actual location of the utilities may be located anywhere within the tolerances provided in 220 ILCS 50/2.8 or Administrative Code Title 92 Part 530.40(c), and the proximity of some utilities to construction may require extraordinary measures by the Contractor to protect those utilities.

No additional compensation will be allowed for any delays, inconveniences, or damages sustained by the Contractor due to the presence of or any claimed interference from known utility facilities or any adjustment of them, except as specifically provided in the contract.

107.38 Adjustments of Utilities within the Project Limits. The adjustment of utilities consists of the relocation, removal, replacement, rearrangements, reconstruction, improvement, disconnection, connection, shifting, new installation, or altering of an existing utility facility in any manner.

Utilities which are to be adjusted shall be adjusted by the utility owner or the owner's representative or by the Contractor as a contract item. Generally, arrangements for adjusting known utilities will be made by the Department prior to project construction; however, utilities will not necessarily be adjusted in advance of project construction and, in some cases, utilities will not be removed from the proposed construction limits as described in Article 107.37. When utility adjustments must be performed in conjunction with construction, the utility adjustment work will be indicated in the contract.

The Contractor may make arrangements for adjustment of utilities indicated in the contract, but not scheduled by the Department for adjustment, provided the Contractor furnishes the Department with a signed agreement with the utility owner covering the adjustments to be made. The cost of any such adjustments shall be the responsibility of the Contractor.

107.39 Contractor's Responsibility for Locating and Protecting Utility Property and Services. At points where the Contractor's operations are adjacent to properties or facilities of utility companies, or are adjacent to other property, damage to which might result in considerable expense, loss, or inconvenience, work shall not be commenced until all arrangements necessary for the protection thereof have been made.

Within the State of Illinois, a State-Wide One Call Notice System has been established for notifying utilities. Outside the city limits of the City of Chicago, the system is known as the Joint Utility Locating Information for Excavators (JULIE) System. Within the city limits of the City of Chicago the system is known as DIGGER. All utility companies and municipalities which have buried utility facilities in the State of Illinois are a part of this system.

The Contractor shall call JULIE (800-892-0123) or DIGGER (312-744-7000), a minimum of 48 hours in advance of work being done in the area, and they will notify all member utility companies involved their respective utility should be located.

For utilities which are not members of JULIE or DIGGER, the Contractor shall contact the owners directly. The plan general notes will indicate which utilities are not members of JULIE or DIGGER.

The following table indicates the color of markings required of the State-Wide One Call Notification System.

Utility Service	Color
Electric Power, Distribution and Transmission	Safety Red
Municipal Electric Systems	Safety Red
Gas Distribution and Transmission	High Visibility Safety Yellow
Oil Distribution and Transmission	High Visibility Safety Yellow
Telephone and Telegraph System	Safety Alert Orange
Community Antenna Television Systems	Safety Alert Orange
Water Systems	Safety Precaution Blue
Sewer Systems	Safety Green
Non-Potable Water and Slurry Lines	Safety Purple
Temporary Survey	Safety Pink
Proposed Excavation	Safety White (Black when snow is on the ground)

The State-Wide One Call Notification System will provide for horizontal locations of utilities. When it is determined that the vertical location of the utility is necessary to facilitate construction, the Engineer may make the request for location from the utility after receipt of notice from the Contractor. If the utility owner does not field locate their facilities to the satisfaction of the Engineer, the Engineer will authorize the Contractor in writing to proceed to locate the facilities in the most economical and reasonable manner, subject to the approval of the Engineer, and be paid according to Article 109.04.

The Contractor shall be responsible for maintaining the excavations or markers provided by the utility owners.

The Contractor shall take all necessary precautions for the protection of the utility facilities. The Contractor shall be responsible for any damage or destruction of utility facilities resulting from neglect, misconduct, or omission in the Contractor's manner or method of execution or nonexecution of the work, or caused by defective work or the use of unsatisfactory materials. Whenever any damage or destruction of a utility facility occurs as a result of work performed by the Contractor, the utility company will be immediately notified. The utility company will make arrangements to restore such facility to a condition equal to that existing before any such damage or destruction was done.

In the event of interruption of utility services as a result of accidental breakage or as a result of being exposed or unsupported, the Contractor shall promptly notify the proper authority and shall cooperate with the said authority in the restoration of service. If water service is interrupted, repair work shall be continuous until the service is restored. No work shall be undertaken around fire hydrants until provisions for continued service have been approved by the local fire authority.

107.40 Conflicts with Utilities. Except as provided hereinafter, the discovery of a utility in an unanticipated location will be evaluated according to Article 104.03. It is understood and agreed that the Contractor has considered in the bid all facilities not meeting the definition of a utility in an unanticipated location and no additional compensation will be allowed for any delays, inconveniences, or damages sustained by the Contractor due to the presence of or any claimed interference from such facilities.

When the Contractor discovers a utility in an unanticipated location, the Contractor shall not interfere with said utility, shall take proper precautions to prevent damage or interruption of the utility, and shall promptly notify the Engineer of the nature and location of said utility.

- (a) Definition. A utility in an unanticipated location is defined as an active or inactive utility, which is either:
- (1) Located underground and (a) not shown in any way in any location on the contract documents; (b) not identified in writing by the Department to the Contractor prior to the letting; or (c) not located relative to the location shown in the contract within the tolerances provided in 220 ILCS 50/2.8 or Administrative Code Title 92 Part 530.40(c); or
 - (2) Located above ground or underground and not relocated as provided in the contract.

Service connections shall not be considered to be utilities in unanticipated locations.

(b) Compensation. Compensation will not be allowed for delays, inconveniences, or damages sustained by the Contractor from conflicts with facilities not meeting the above definition; or if a conflict with a utility in an unanticipated location does not cause a shutdown of the work applicable to the utility or a documentable reduction in the rate of progress exceeding the limits set herein. The provisions of Article 104.03 notwithstanding, compensation for delays caused by a utility in an unanticipated location will be paid according to the provisions of this Article governing minor and major delays or reduced rate of production which are defined as follows:

- (1) Minor Delay. A minor delay occurs when the Contractor's operation is completely stopped by a utility in an unanticipated location for more than two hours, but not to exceed three weeks.
- (2) Major Delay. A major delay occurs when the Contractor's operation is completely stopped by a utility in an unanticipated location for more than three weeks.
- (3) Reduced Rate of Production Delay. A reduced rate of production delay occurs when the contractor's rate of production decreases by more than 25 percent and lasts longer than seven days.

(c) Payment. Payment for Minor, Major and Reduced Rate of Production Delays will be made as follows.

- (1) Minor Delay. Labor idled which cannot be used on other work will be paid for according to Article 109.04(b)(1) and (2) for the time between start of the delay and the minimum remaining hours in the work shift required by the prevailing practice in the area.

Equipment idled which cannot be used on other work, and which is authorized to standby on the project site by the Engineer, will be paid for according to Article 109.04(b)(4).

- (2) Major Delay. Labor will be the same as for a minor delay.

Equipment will be the same as for a minor delay, except Contractor-owned equipment will be limited to three weeks plus the cost of move-out to either the Contractor's yard or another job, whichever is less. Rental equipment may be paid for longer than three weeks provided the Contractor presents adequate support to the Department (including lease agreement) to show retaining equipment on the job is the most economical course to follow and in the public interest.

(3) Reduced Rate of Production Delay. The Contractor will be compensated for the reduced productivity for labor and equipment time in excess of the 25 percent threshold for that portion of the delay in excess of seven days. Determination of compensation will be in accordance with Article 104.02, except labor and material additives will not be permitted.

Whether covered by (1), (2) or (3) above, additional traffic control required as a result of the operation(s) delayed will be paid for according to Article 109.04 for the total length of the delay.

If the delay is clearly shown to have caused work, which would have otherwise been completed, to be done after material or labor costs have increased, such increases may be paid. Payment for materials will be limited to increased cost substantiated by documentation furnished by the Contractor. Payment for increased labor rates will include those items in Article 109.04(b)(1) and (2), except the 35 percent and ten percent additives will not be permitted. On a working day contract, a delay occurring between November 30 and May 1, when work has not started, will not be considered as eligible for payment of measured labor and material costs.

Project overhead (not including interest) will be allowed when all progress on the contract has been delayed, and will be calculated as 15 percent of the delay claim.

(d) Other Obligations of Contractor. Upon payment of a claim under this provision, the Contractor shall assign subrogation rights to the Department for the Department's efforts of recovery from any other party for monies paid by the Department as a result of any claim under this Provision. The Contractor shall fully cooperate with the Department in its efforts to recover from another party any money paid to the Contractor for delay damages under this Provision."

WARM MIX ASPHALT (BDE)

Effective: January 1, 2012

Revised: November 1, 2012

Description. This work shall consist of designing, producing and constructing Warm Mix Asphalt (WMA) in lieu of Hot Mix Asphalt (HMA) at the Contractor's option. Work shall be according to Sections 406, 407, 408, 1030, and 1102 of the Standard Specifications, except as modified herein. In addition, any references to HMA in the Standard Specifications, or the special provisions shall be construed to include WMA.

WMA is an asphalt mixture which can be produced at temperatures lower than allowed for HMA utilizing approved WMA technologies. WMA technologies are defined as the use of additives or processes which allow a reduction in the temperatures at which HMA mixes are produced and placed. WMA is produced by the use of additives, a water foaming process, or combination of both. Additives include minerals, chemicals or organics incorporated into the asphalt binder stream in a dedicated delivery system. The process of foaming injects water into the asphalt binder stream, just prior to incorporation of the asphalt binder with the aggregate.

Approved WMA technologies may also be used in HMA provided all the requirements specified herein, with the exception of temperature, are met. However, asphalt mixtures produced at temperatures in excess of 275 °F (135 °C) will not be considered WMA when determining the grade reduction of the virgin asphalt binder grade.

Materials.

Add the following to Article 1030.02 of the Standard Specifications.

“(h) Warm Mix Asphalt (WMA) Technologies (Note 3)”

Add the following note to Article 1030.02 of the Standard Specifications.

“Note 3. Warm mix additives or foaming processes shall be selected from the current Bureau of Materials and Physical Research Approved List, “Warm-Mix Asphalt Technologies”.”

Equipment.

Revise the first paragraph of Article 1102.01 of the Standard Specifications to read:

“1102.01 Hot-Mix Asphalt Plant. The hot-mix asphalt (HMA) plant shall be the batch-type, continuous-type, or dryer drum plant. The plants shall be evaluated for prequalification rating and approval to produce HMA according to the current Bureau of Materials and Physical Research Policy Memorandum, “Approval of Hot-Mix Asphalt Plants and Equipment”. Once approved, the Contractor shall notify the Bureau of Materials and Physical Research to obtain approval of all plant modifications. The plants shall not be used to produce mixtures concurrently for more than one project or for private work unless permission is granted in writing by the Engineer. The plant units shall be so designed, coordinated and operated that they will function properly and produce HMA having uniform temperatures and compositions within the tolerances specified. The plant units shall meet the following requirements.”

Add the following to Article 1102.01(a) of the Standard Specifications.

“(13) Equipment for Warm Mix Technologies.

- a. Foaming. Metering equipment for foamed asphalt shall have an accuracy of ± 2 percent of the actual water metered. The foaming control system shall be electronically interfaced with the asphalt binder meter.
- b. Additives. Additives shall be introduced into the plant according to the supplier’s recommendations and shall be approved by the Engineer. The system for introducing the WMA additive shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes.”

Mix Design Verification.

Add the following to Article 1030.04 of the Standard Specifications.

“(d) Warm Mix Technologies.

- (1) Foaming. WMA mix design verification will not be required when foaming technology is used alone (without WMA additives). However, the foaming technology shall only be used on HMA designs previously approved by the Department.

(2) Additives. WMA mix designs utilizing additives shall be submitted to the Engineer for mix design verification. Additional mixture verification requirements include Hamburg Wheel testing according to Illinois Modified AASHTO T324 and tensile strength testing according to Illinois Modified AASHTO T283 which shall meet the criteria in Tables 1 and 2 respectively herein. The Contractor shall provide the additional material as follows:

- a. Four gyratory specimens to be prepared in the Contractor's lab according to Illinois Modified AASHTO T324.
- b. Sufficient mixture to conduct tensile strength testing according to Illinois Modified AASHTO T283.

Table 1. Illinois Modified AASHTO T324 Requirements ^{1/}

Asphalt Binder Grade	# Wheel Passes	Max Rut Depth in. (mm)
PG 76-XX	20,000	1/2 in. (12.5 mm)
PG 70-XX	15,000	1/2 in. (12.5 mm)
PG 64-XX	7,500	1/2 in. (12.5 mm)
PG 58-XX	5,000	1/2 in. (12.5 mm)

1/ Loose WMA shall be oven aged at 270 ± 5 °F (132 ± 3 °C) for two hours prior to gyratory compaction of Hamburg Wheel specimens.

Table 2. Tensile Strength Requirements

Asphalt Binder Grade	Tensile Strength psi (kPa)	
	Minimum	Maximum
PG 76-XX	80 (552)	200 (1379)
PG 70-XX		
PG 64-XX	60 (414)	200 (1379)"
PG 58-XX		

Production.

Revise the second paragraph of Article 1030.06(a) of the Standard Specifications to read:

“At the start of mix production for HMA, WMA, and HMA using WMA technologies, QC/QA mixture start-up will be required for the following situations; at the beginning of production of a new mix of a new mixture design, at the beginning of each production season, and at every plant utilized to produce mixtures, regardless of the mix.”

Insert the following after the sixth paragraph of Article 1030.06(a) of the Standard Specifications:

“Warm mix technologies shall be as follows.

- (1) Mixture sampled to represent the test strip shall include additional material sufficient for the Department to conduct Hamburg Wheel testing according to Illinois Modified AASHTO T324 and tensile strength testing according to Illinois Modified AASHTO T283 (approximately 110 lb (50 kg) total).
- (2) Upon completion of the start-up, WMA, or HMA using WMA technologies, production shall cease. The Contractor may revert to conventional HMA production provided a start-up has been previously completed for the current construction season for the mix design. WMA, or HMA using WMA technologies, may resume once all the test results, including Hamburg Wheel results are completed and found acceptable by the Engineer.”

Add the following after the first paragraph of Article 1030.05(d)(2)c. of the Standard Specifications:

“During production of each WMA mixture or HMA utilizing WMA technologies, the Engineer will request a minimum of one randomly located sample, identified by the Engineer, for Hamburg Wheel testing to determine compliance with the requirements specified in Table 1 herein.”

Quality Control/Quality Assurance Testing.

Revise the table in Article 1030.05(d)(2)a. of the Standard Specifications to read:

Parameter	Frequency of Tests		Test Method See Manual of Test Procedures for Materials
	High ESAL Mixture Low ESAL Mixture	All Other Mixtures	
Aggregate Gradation % passing sieves: 1/2 in. (12.5 mm), No. 4 (4.75 mm), No. 8 (2.36 mm), No. 30 (600 μm) No. 200 (75 μm) Note 1.	1 washed ignition oven test on the mix per half day of production Note 4.	1 washed ignition oven test on the mix per day of production Note 4.	Illinois Procedure
Asphalt Binder Content by Ignition Oven Note 2.	1 per half day of production	1 per day	Illinois-Modified AASHTO T 308
VMA Note 3.	Day's production ≥ 1200 tons: 1 per half day of production Day's production < 1200 tons: 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)	N/A	Illinois-Modified AASHTO R 35
Air Voids Bulk Specific Gravity of Gyrotory Sample Note 5.	Day's production ≥ 1200 tons: 1 per half day of production Day's production < 1200 tons: 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)	1 per day	Illinois-Modified AASHTO T 312
Maximum Specific Gravity of Mixture	Day's production ≥ 1200 tons: 1 per half day of production	1 per day	Illinois-Modified AASHTO T 209

Parameter	Frequency of Tests		Test Method See Manual of Test Procedures for Materials
	High ESAL Mixture Low ESAL Mixture	All Other Mixtures	
	Day's production < 1200 tons: 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)		

Note 1. The No. 8 (2.36 mm) and No. 30 (600 µm) sieves are not required for All Other Mixtures.

Note 2. The Engineer may waive the ignition oven requirement for asphalt binder content if the aggregates to be used are known to have ignition asphalt binder content calibration factors which exceed 1.5 percent. If the ignition oven requirement is waived, other Department approved methods shall be used to determine the asphalt binder content.

Note 3. The G_{sb} used in the voids in the mineral aggregate (VMA) calculation shall be the same average G_{sb} value listed in the mix design.

Note 4. The Engineer reserves the right to require additional hot bin gradations for batch

Note 5. The WMA compaction temperature for mixture volumetric testing shall be 270 ± 5 °F (132 ± 3 °C) for quality control testing. The WMA compaction temperature for quality assurance testing will be 270 ± 5 °F (132 ± 3 °C) if the mixture is not allowed to cool to room temperature. If the mixture is allowed to cool to room temperature it shall be reheated to standard HMA compaction temperatures.”

Construction Requirements.

Revise the second paragraph of Article 406.06(b)(1) of the Standard Specifications to read:

“The HMA shall be delivered at a temperature of 250 to 350 °F (120 to 175 °C). WMA shall be delivered at a minimum temperature of 215 °F (102 °C).”

Basis of Payment.

This work will be paid at the contract unit price bid for the HMA pay items involved. Anti-strip will not be paid for separately, but shall be considered as included in the cost of the work.

WEEKLY DBE TRUCKING REPORTS (BDE)

Effective: June 2, 2012

The Contractor shall provide a weekly report of Disadvantaged Business Enterprise (DBE) trucks hired by the Contractor or subcontractors (i.e. not owned by the Contractor or subcontractors) that are used on the jobsite; or used for the delivery and/or removal of equipment/material to and from the jobsite. The jobsite shall also include offsite locations, such as plant sites or storage sites, when those locations are used solely for this contract.

The report shall be submitted on the form provided by the Department within ten business days following the reporting period. The reporting period shall be Monday through Sunday for each week reportable trucking activities occur. The report shall be submitted to the Engineer and a copy shall be provided to the district EEO Officer.

Any costs associated with providing weekly DBE trucking reports shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

STORM WATER POLLUTION PREVENTION PLAN



**Storm Water Pollution
Prevention Plan**

Route <u>F.A.I. 90/94/290</u>	Marked <u>Morgan Street</u>
Section <u>2013-007R</u>	Project No. _____
County <u>Cook County</u>	Contract No. <u>60W25</u>

This plan has been prepared to comply with the provisions of the National Pollutant Discharge Elimination System (NPDES) Permit No. ILR10 (Permit ILR10), issued by the Illinois Environmental Protection Agency (IEPA) for storm water discharges from construction site activities.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

_____ John Fortmann, PE Print Name Director of Highways Title Illinois Department of Transportation Agency	_____ Signature _____ Date
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I. Site Description:

- A. Provide a description of the project location (include latitude and longitude):

Morgan Street Bridge over I-290 and the CTA Blue Line in the City of Chicago, Cook County, Illinois.

Latitude: 41° 52' 32.05" N
 Longitude: 87° 39' 6.49" W

- B. Provide a description of the construction activity which is the subject of this plan:

The project is located along Morgan Street from north of Harrison Street to south of Van Buren Street. The gross and net length of the project is 1023.81 Feet (0.194 miles).

The work consists of the replacement of the Morgan Street Bridge (Structure Number 016-1709) over I-290 and the CTA Blue Line and part of the retaining wall (Structure Numbers 016-1724) along I-290 westbound. The roadway of Morgan Street will be reconstructed along with the intersections of Congress Parkway, WB I-290 Ramp, and Tilden Street. The WB I-290 Morgan Street exit ramp will be partially removed and reconstructed at the tie in of the intersection. In addition to the partial reconstruction of the ramp, there will be pavement widening along the right side of the exit ramp.

Work includes erosion control and protection, utility relocation of existing storm sewers and an existing water main, special waste excavation, temporary pavement for both the ramp and I-290, earth excavation and embankment, removal of existing improvements, new storm and combined sewers, curb and gutters, pavements, sidewalks, pavement marking and signage, roadway lighting, retaining wall, concrete abutments, steel furnishing and erection, bridge deck and railings, traffic control and protection, traffic signals, urban enhancements and all incidental and collateral work necessary to complete the improvements as shown on the plans and as described herein.

- C. Provide the estimated duration of this project:

6 months

- D. The total area of the construction site is estimated to be 1.18 acres.

The total area of the site estimated to be disturbed by excavation, grading or other activities is 0.32 acres.

- E. The following is a weighted average of the runoff coefficient for this project after construction activities are completed:

$$0.32 \text{ AC (0.3 PERVIOUS)} + 0.98 \text{ AC (0.9 IMPERVIOUS)} / 1.18 \text{ AC} = 0.83$$

- F. List all soils found within project boundaries. Include map unit name, slope information, and erosivity:

The soil stratigraphy consists generally of, in descending order, 1) man-made ground (fill); 2) very soft to medium stiff clay to silty clay; 3) stiff to hard silty clay loam diamicton; 4) very stiff to hard silty clay loam hardpan; 5) very dense sand to gravelly sand; and 6) dolostone bedrock.

Sandy Loam to Sand, trace gravel - Low potential for runoff and high infiltration

rates, high susceptibility to erosion.

Clay to Silty Clay - High potential for runoff and low infiltration rates, low to moderate susceptibility to erosion.

Silty Clay Loam - High potential for runoff and low infiltration rates, low to moderate susceptibility to erosion.

- G. Provide an aerial extent of wetland acreage at the site:

N/A

- H. Provide a description of potentially erosive areas associated with this project:

Potentially erosive areas are along the embankments adjacent to the I-290 expressway - these where there are no retaining walls from the local road to the expressway. The existing Morgan Street exit ramp and the west sides of the north and south Morgan Street Bridge abutments have embankment side slopes of 3:1 or steeper.

- I. The following is a description of soil disturbing activities by stages, their locations, and their erosive factors (e.g. steepness of slopes, length of slopes, etc):

The existing Morgan Street exit ramp will be partially removed at the tie in with the Morgan Street intersection; the existing Morgan Street Bridge is to be removed; and part of the existing retaining wall along the Morgan Street exit ramp will be removed - these items will then be reconstructed. The construction activity from removal and reconstruction will occur adjacent to the existing sloped embankment area. Construction activity will also affect the bridge piers adjacent to the CTA tracks - this area is not adjacent to an embankment, however, the construction activity will expose erodible fill soils which occur up to a depth of approximately 15 feet (as with all project site excavation). Temporary erosion control seeding and mulch will stabilize the exposed soil on the embankment slope and perimeter erosion control barriers will prevent soil from leaving areas of exposed soil.

- J. See the erosion control plans and/or drainage plans for this contract for information regarding drainage patterns, approximate slopes anticipated before and after major grading activities, locations where vehicles enter or exit the site and controls to prevent offsite sediment tracking (to be added after contractor identifies locations), areas of soil disturbance, the location of major structural and non-structural controls identified in the plan, the location of areas where stabilization practices are expected to occur, surface waters (including wetlands) and locations where storm water is discharged to surface water including wetlands.

- K. Identify who owns the drainage system (municipality or agency) this project will drain into:

City of Chicago / IDOT

- L. The following is a list of receiving water(s) and the ultimate receiving water(s) for this site. The location of the receiving waters can be found on the erosion and sediment control plans:

The CDOT and IDOT drainage system ultimately drain to The Chicago River.

- M. Describe areas of the site that are to be protected or remain undisturbed. These areas may include steep slopes, highly erodible soils, streams, stream buffers, specimen trees, natural vegetation, nature preserves, etc.

None. Embankment slopes to be regraded and vegetation to be re-established.

- N. The following sensitive environmental resources are associated with this project, and may have the potential to be impacted by the proposed development:

- Floodplain
- Wetland Riparian
- Threatened and Endangered Species
- Historic Preservation
- 303(d) Listed receiving waters for suspended solids, turbidity, or siltation
- Receiving waters with Total Maximum Daily Load (TMDL) for sediment, total suspended solids, turbidity or siltation
- Applicable Federal, Tribal, State or Local Programs
- Other

1. 303(d) Listed receiving waters (fill out this section if checked above):

a. The name(s) of the listed water body, and identification of all pollutants causing impairment:

b. Provide a description of how erosion and sediment control practices will prevent a discharge of sediment resulting from a storm event equal to or greater than a twenty-five (25) year, twenty-four (24) hour rainfall event:

c. Provide a description of the location(s) of direct discharge from the project site to the 303(d) water body:

d. Provide a description of the location(s) of any dewatering discharges to the MS4 and/or water body:

2. TMDL (fill out this section if checked above)

a. The name(s) of the listed water body:

- b. Provide a description of the erosion and sediment control strategy that will be incorporated into the site design that is consistent with the assumptions and requirements of the TMDL:

- c. If a specific numeric waste load allocation has been established that would apply to the project's discharges, provide a description of the necessary steps to meet that allocation:

O. The following pollutants of concern will be associated with this construction project:

- | | |
|--|---|
| <input checked="" type="checkbox"/> Soil Sediment

<input checked="" type="checkbox"/> Concrete
<input checked="" type="checkbox"/> Concrete Truck Waste

<input checked="" type="checkbox"/> Concrete Curing Compounds
<input checked="" type="checkbox"/> Solid Waste Debris
<input checked="" type="checkbox"/> Paints
<input checked="" type="checkbox"/> Solvents
<input checked="" type="checkbox"/> Fertilizers / Pesticides | <input checked="" type="checkbox"/> Petroleum (gas, diesel, oil, kerosene, hydraulic oil / fluids)
<input checked="" type="checkbox"/> Antifreeze / Coolants
<input checked="" type="checkbox"/> Waste water from cleaning construction equipment

<input type="checkbox"/> Other (specify)
<input type="checkbox"/> Other (specify)
<input type="checkbox"/> Other (specify)
<input type="checkbox"/> Other (specify)
<input type="checkbox"/> Other (specify) |
|--|---|

II. Controls:

This section of the plan addresses the controls that will be implemented for each of the major construction activities described in I.C. above and for all use areas, borrow sites, and waste sites. For each measure discussed, the Contractor will be responsible for its implementation as indicated. The Contractor shall provide to the Resident Engineer a plan for the implementation of the measures indicated. The Contractor, and subcontractors, will notify the Resident Engineer of any proposed changes, maintenance, or modifications to keep construction activities compliant with the Permit ILR10. Each such Contractor has signed the required certification on forms which are attached to, and are a part of, this plan:

A. Erosion and Sediment Controls

1. **Stabilized Practices:** Provided below is a description of interim and permanent stabilization practices, including site specific scheduling of the implementation of the practices. Site plans will ensure that existing vegetation is preserved where attainable and disturbed portions of the site will be stabilized. Stabilization practices may include but are not limited to: temporary seeding, permanent seeding, mulching, geotextiles, sodding, vegetative buffer strips, protection of trees, preservation of mature vegetation, and other appropriate measures. Except as provided below in

II(A)(1)(a) and II(A)(3), stabilization measures shall be initiated as soon as practicable in portions of the site where construction activities have temporarily or permanently ceased, but in no case more than seven (7) days after the construction activity in that portion of the site has temporarily or permanently ceases on all disturbed portions of the site where construction will not occur for a period of fourteen (14) or more calendar days.

Where the initiation of stabilization measures by the seventh day after construction activity temporarily or permanently ceases is precluded by snow cover, stabilization measures shall be initiated as soon as practicable thereafter.

The following stabilization practices will be used for this project:

- | | |
|---|--|
| <input checked="" type="checkbox"/> Preservation of Mature Vegetation | <input checked="" type="checkbox"/> Erosion Control Blanket / Mulching |
| <input type="checkbox"/> Vegetated Buffer Strips | <input type="checkbox"/> Sodding |
| <input checked="" type="checkbox"/> Protection of Trees | <input type="checkbox"/> Geotextiles |
| <input checked="" type="checkbox"/> Temporary Erosion Control Seeding | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Temporary Turf (Seeding, Class 7) | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Temporary Mulching | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Permanent Seeding | <input type="checkbox"/> Other (specify) |

Describe how the stabilization practices listed above will be utilized during construction:

1. Preservation of Mature Vegetation: Mature vegetation shall be preserved as specified in the contract and at the direction of the Engineer.
2. Protection of Trees: Trees shall be protected as specified in the contract and at the direction of the Engineer.
3. Temporary Erosion Control Seeding: This item will be applied to all bare areas every seven days to minimize the amount of exposed surface areas. Earth stockpiles shall be temporarily seeded if they are to remain unused for more than 14 days. Within the construction limits, areas which may be susceptible to erosion as determined by the Engineer shall remain undisturbed until full scale construction is underway to prevent unnecessary soil erosion. Bare and sparsely vegetated ground in highly erodible areas as determined by the Engineer shall be temporarily seeded at the beginning of construction where no construction activities are expected within seven days.
4. Temporary Mulching: Mulch as applied to temporary erosion control seeding shall be by the method specified in the contract and at the direction of the Engineer. Mulch will be paid separately and shall conform to Section 251 of the Standard Specifications.

5. Permanent Seeding: Seeding, Class 2 will be installed per IDOT specifications.

6. Erosion Control Blanket / Mulching: Erosion control blankets will be installed over fill slopes and in high velocity areas (i.e. ditches) that have been brought to final grade and seeded to protect slopes from erosion and allow seeds to germinate. Mulch, Method 2 will be applied in relatively flat areas to protect the disturbed areas and prevent further erosion.

Describe how the stabilization practices listed above will be utilized after construction activities have been completed:

Permanent Stabilization – All areas disturbed by construction will be stabilized with permanent seeding immediately following the finished grading. Erosion control blankets will be installed over slopes 3:1 (H:V) or steeper which have been brought to final grade, topsoiled, and have been seeded to protect the slopes from rill and gully erosion and allow seed to germinate properly. Mulch, Method 2 will be used on relatively flat areas.

2. **Structural Practices:** Provided below is a description of structural practices that will be implemented, to the degree attainable, to divert flows from exposed soils, store flows or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Such practices may include but are not limited to: perimeter erosion barrier, earth dikes, drainage swales, sediment traps, ditch checks, subsurface drains, pipe slope drains, level spreaders, storm drain inlet protection, rock outlet protection, reinforced soil retaining systems, gabions, and temporary or permanent sediment basins. The installation of these devices may be subject to Section 404 of the Clean Water Act.

The following structural practices will be used for this project:

- | | |
|---|--|
| <input checked="" type="checkbox"/> Perimeter Erosion Barrier | <input type="checkbox"/> Rock Outlet Protection |
| <input type="checkbox"/> Temporary Ditch Check | <input type="checkbox"/> Riprap |
| <input checked="" type="checkbox"/> Storm Drain Inlet Protection | <input type="checkbox"/> Gabions |
| <input type="checkbox"/> Sediment Trap | <input type="checkbox"/> Slope Mattress |
| <input type="checkbox"/> Temporary Pipe Slope Drain | <input type="checkbox"/> Retaining Walls |
| <input type="checkbox"/> Temporary Sediment Basin | <input type="checkbox"/> Slope Walls |
| <input type="checkbox"/> Temporary Stream Crossing | <input type="checkbox"/> Concrete Revetment Mats |
| <input checked="" type="checkbox"/> Stabilized Construction Exits | <input type="checkbox"/> Level Spreaders |
| <input type="checkbox"/> Turf Reinforcement Mats | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Permanent Check Dams | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Permanent Sediment Basin | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Aggregate Ditch | <input type="checkbox"/> Other (specify) |

- Paved Ditch Other (specify)

Describe how the structural practices listed above will be utilized during construction:

1. Perimeter Erosion Barrier: Silt fences will be placed along the limits of construction in an effort to contain silt and runoff from leaving the site. The barrier will be constructed at the beginning of construction.

2. Storm Drain Inlet Protection: Sediment filters will be placed in all inlets, catch basins and manholes during construction and will be cleaned on a regular basis.

3. Stabilized Construction Exits: Stabilized Construction Exits or Entrances will be provided at locations as necessary for Contractor access. The entrance shall be maintained in a condition which shall prevent tracking or flowing of sediment onto Public-Right-Of-Way. Periodic Inspection and needed maintenance shall be provided after heavy use and each rainfall event.

As soon as reasonable access is available to all locations where water drains away from the project, perimeter erosion barrier shall be installed as called out in this plan and directed by the Engineer.

All erosion control products furnished shall be specifically recommended by the manufacturer for the use specified in the erosion control plan prior to the approval and use of the product. The Contractor shall submit to the Engineer a notarized certification by the producer stating the intended use of the product and that the physical properties required for this application are met or exceeded. The contractor shall provide manufacturer installation procedures to facilitate the Engineer in construction inspection.

Describe how the structural practices listed above will be utilized after construction activities have been completed:

Once the construction is completed and the vegetation has been established, the perimeter barrier will be removed and areas disturbed by the removal will be stabilized with seeding and mulching.

3. **Storm Water Management:** Provided below is a description of measures that will be installed during the construction process to control pollutants in storm water discharges that will occur after construction operations have been completed. The installation of these devices may be subject to Section 404 of the Clean Water Act.
- a. Such practices may include but are not limited to: storm water detention structures (including wet ponds), storm water retention structures, flow attenuation by use of open vegetated swales and

natural depressions, infiltration of runoff on site, and sequential systems (which combine several practices).

The practices selected for implementation were determined on the basis of the technical guidance in Chapter 41 (Construction Site Storm Water Pollution Control) of the IDOT Bureau of Design and Environment Manual. If practices other than those discussed in Chapter 41 are selected for implementation or if practices are applied to situations different from those covered in Chapter 41, the technical basis for such decisions will be explained below.

- b. Velocity dissipation devices will be placed at discharge locations and along the length of any outfall channel as necessary to provide a non-erosive velocity flow from the structure to a water course so that the natural physical and biological characteristics and functions are maintained and protected (e.g. maintenance of hydrologic conditions such as the hydroperiod and hydrodynamics present prior to the initiation of construction activities).

Description of storm water management controls:

- a. Vehicle Entrances and Exits: Stabilized construction entrances and exits must be constructed to prevent tracking of sediments onto roadways. The Contractor will provide the Resident Engineer with a written plan identifying the location of stabilized entrances and exits and the procedures (s)he will use to construct and maintain them.

- b. Material delivery, storage, and use: The following BMPs shall be implemented to help prevent discharges of construction materials during delivery, storage, and use:

- * All products delivered to the project site must be properly labeled.
- * Water tight shipping containers and/or semi trailers shall be used to store hand tools, small parts, and most construction materials that can be carried by hand, such as paint cans, solvents, and grease.
- * A storage/containment facility should be chosen for larger items such as drums and items shipped or stored on pallets. Such material is to be covered by a tin roof or large sheets of plastic to prevent precipitation from coming in contact with the products being stored.
- * Large items such as light stands, framing materials and lumber shall be stored in the open in a general storage area. Such material shall be elevated with wood blocks to minimize contact with storm water runoff.
- * Spill clean-up materials, material safety data sheets, an inventory of materials, and emergency contact numbers shall be maintained and stored in one designated area and each contractor is to inform his/her employees and the Resident Engineer of this location.

- c. Stockpile Management: BMPs shall be implemented to reduce or eliminate pollution of storm water from stockpiles of soil and paving

materials such as, but not limited to, Portland cement concrete rubble, asphalt concrete, asphalt concrete rubble, aggregate base, aggregate sub base, and pre-mixed aggregate. The following BMPs may be considered:

- * Perimeter Erosion Barrier
- * Temporary Seeding
- * Temporary Mulch
- * Plastic Covers
- * Soil Binders

The Contractor will provide the Resident Engineer with a written plan of the procedures (s)he will use on the project and how they will be maintained.

d. Waste Disposal: No materials, including building materials, shall be discharged into waters of the State, except as authorized by a Section 404 permit.

e. The provisions of this plan shall ensure and demonstrate compliance with applicable State and/or Local water disposal, sanitary sewer or septic system regulations.

f. The Contractor shall provide a written and graphic plan to the Resident Engineer identifying where each of the above areas will be located and how they are to be managed

4. **Approved State or Local Laws:** The management practices, controls and provisions contained in this plan will be in accordance with IDOT specifications, which are at least as protective as the requirements contained in the Illinois Environmental Protection Agency's Illinois Urban Manual. Procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials shall be described or incorporated by reference in the space provided below. Requirements specified in sediment and erosion site plans, site permits, storm water management site plans or site permits approved by local officials that are applicable to protecting surface water resources are, upon submittal of an NOI, to be authorized to discharge under the Permit ILR10 incorporated by reference and are enforceable under this permit even if they are not specifically included in the plan.

Description of procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials:

All management practices, controls, and other provisions provided in this plan are in accordance with "IDOT Standard Specification for Road and Bridge Construction and the Illinois Urban Manual."

5. **Contractor Required Submittals:** Prior to conducting any professional services at the site covered by this plan, the Contractor and each subcontractor responsible for compliance with the permit shall submit to the Resident Engineer a Contractor Certification Statement, BDE 2342a.
- a. The Contractor shall provide a construction schedule containing an adequate level of detail to show major activities with implementation of pollution prevention BMPs, including the following items:
- Approximate duration of the project, including each stage of the project
 - Rainy season, dry season, and winter shutdown dates
 - Temporary stabilization measures to be employed by contract phases
 - Mobilization timeframe
 - Mass clearing and grubbing/roadside clearing dates
 - Deployment of Erosion Control Practices
 - Deployment of Sediment Control Practices (including stabilized construction entrances/exits)
 - Deployment of Construction Site Management Practices (including concrete washout facilities, chemical storage, refueling locations, etc.)
 - Paving, saw-cutting, and any other pavement related operations
 - Major planned stockpiling operations
 - Timeframe for other significant long-term operations or activities that may plan non-storm water discharges such as dewatering, grinding, etc.
 - Permanent stabilization activities for each area of the project
- b. The Contractor and each subcontractor shall provide, as an attachment to their signed Contractor Certification Statement, a discussion of how they will comply with the requirements of the permit in regard to the following items and provide a graphical representation showing location and type of BMPs to be used when applicable:
- Vehicle Entrances and Exits – Identify type and location of stabilized construction entrances and exits to be used and how they will be maintained.
 - Material Delivery, Storage and Use – Discuss where and how materials including chemicals, concrete curing compounds, petroleum products, etc. will be stored for this project.
 - Stockpile Management – Discuss what BMPs will be used to prevent pollution of storm water from stockpiles.
 - Waste Disposal – Discuss methods of waste disposal that will be used for this project.
 - Spill Prevention and Control – Discuss steps that will be taken in the event of a material spill (chemicals, concrete curing compounds, petroleum, etc.)
 - Concrete Residuals and Washout Wastes – Discuss the location and type of concrete washout facilities to be used on this project and how they will be signed and maintained.
 - Litter Management – Discuss how litter will be maintained for this project (education of employees, number of dumpsters, frequency of dumpster pick-up, etc.).
 - Vehicle and Equipment Fueling – Identify equipment fueling locations for this project and what BMPs will be used to ensure containment and spill prevention.
 - Vehicle and Equipment Cleaning and Maintenance – Identify where equipment cleaning and maintenance locations for this project and what BMPs will be used to ensure containment and spill prevention.
 - Additional measures indicated in the plan.

III Maintenance:

When requested by the Contractor, the Resident Engineer will provide general maintenance guides to the Contractor for the practices associated with this project. The following additional procedures will be used to maintain, in good and effective operating conditions, the vegetation, erosion and sediment control measures and other protective measures identified in this plan. It will be the Contractor's responsibility to attain maintenance guidelines for any manufactured BMPs which are to be installed and maintained per manufacture's specifications.

1. Seeding: All erodible bare earth will be temporarily seeded on a weekly basis to minimize the amount of erodible surface within the contract limits.
2. Perimeter erosion barrier: Sediment will be removed if the integrity of the fencing is in jeopardy and any fencing knocked down will be repaired immediately.
3. Erosion Control Blanket/Mulching: Any areas that fail will be repaired immediately.
4. Protection of trees/temporary tree protection: Any protective measures which are knocked down will be repaired immediately.

All maintenance of erosion control systems will be the responsibility of the contractor until construction is complete and accepted by IDOT after final inspection. All locations where vehicles enter and exit the construction site and all other areas subject to erosion should also be inspected periodically.

Inspection of these areas shall be made at least once every seven days and within 24 hours of the end of each 0.5 inches or greater rainfall, or an equivalent snowfall. The project shall additionally be inspected by the Construction Field Engineer on a bi-weekly basis to determine that erosion control efforts are in place and effective and if other erosion control work is necessary.

IV Inspections:

Qualified personnel shall inspect disturbed areas of the construction site which have not yet been finally stabilized, structural control measures, and locations where vehicles and equipment enter and exit the site using IDOT Storm Water Pollution Prevention Plan Erosion Control Inspection Report (BC 2259). Such inspections shall be conducted at least once every seven (7) calendar days and within twenty-four (24) hours of the end of a storm that is 0.5 inch or greater or equivalent snowfall.

If any violation of the provisions of this plan is identified during the conduct of the construction work covered by this plan, the Resident Engineer shall notify the appropriate IEPA Field Operations Section office by email at: epa.swnoncomp@illinois.gov, telephone or fax within twenty-four (24) hours of the

incident. The Resident Engineer shall then complete and submit an "Incidence of Non-Compliance" (ION) report for the identified violation within five (5) days of the incident. The Resident Engineer shall use forms provided by IEPA and shall include specific information on the cause of noncompliance, actions which were taken to prevent any further causes of noncompliance, and a statement detailing any environmental impact which may have resulted from the noncompliance. All reports of non-compliance shall be signed by a responsible authority in accordance with Part VI. G of the Permit ILR10.

The Incidence of Non-Compliance shall be mailed to the following address:

Illinois Environmental Protection Agency
Division of Water Pollution Control
Attn: Compliance Assurance Section
1021 North Grand East
Post Office Box 19276
Springfield, Illinois 62794-9276

V. Failure to Comply:

Failure to comply with any provisions of this Storm Water Pollution Prevention Plan will result in the implementation of a National Pollutant Discharge Elimination System/Erosion and Sediment Control Deficiency Deduction against the Contractor and/or penalties under the Permit ILR10 which could be passed on to the Contractor.



Contractor Certification Statement

Prior to conducting any professional services at the site covered by this contract, the Contractor and every subcontractor must complete and return to the Resident Engineer the following certification. A separate certification must be submitted by each firm. Attach to this certification all items required by Section II.5 of the Storm Water Pollution Prevention Plan (SWPPP) which will be handled by the Contractor/subcontractor completing this form.

Route	<u>F.A.U. 1492</u>	Marked Rte.	<u>Morgan Street</u>
Section	<u>2013-007R</u>	Project No.	<u></u>
County	<u>Cook County</u>	Contract No.	<u>60W25</u>

This certification statement is a part of the SWPPP for the project described above, in accordance with the General NPDES Permit No. ILR10 issued by the Illinois Environmental Protection Agency.

I certify under penalty of law that I understand the terms of the Permit No. ILR 10 that authorizes the storm water discharges associated with industrial activity from the construction site identified as part of this certification.

In addition, I have read and understand all of the information and requirements stated in the SWPPP for the above mentioned project; I have received copies of all appropriate maintenance procedures; and, I have provided all documentation required to be in compliance with the Permit ILR10 and SWPPP and will provide timely updates to these documents as necessary.

- Contractor
- Sub-Contractor

<u></u> Print Name	<u></u> Signature
<u></u> Title	<u></u> Date
<u></u> Name of Firm	<u></u> Telephone
<u></u> Street Address	<u></u> City/State/ZIP

Items which this Contractor/subcontractor will be responsible for as required in Section II.5. of the SWPPP:

BITUMINOUS MATERIALS COST ADJUSTMENTS (BDE) (RETURN FORM WITH BID)

Effective: November 2, 2006
2012August 1, 2013

Revised: January 1,

Description. Bituminous material cost adjustments will be made to provide additional compensation to the Contractor, or credit to the Department, for fluctuations in the cost of bituminous materials when optioned by the Contractor. The adjustments shall apply to permanent and temporary hot-mix asphalt (HMA) mixtures, bituminous surface treatments (cover and seal coats), and preventative maintenance type surface treatments. The adjustments shall not apply to bituminous prime coats, tack coats, crack filling/sealing, or joint filling/sealing.

The bidder shall indicate on the attached form whether or not this special provision will be part of the contract and submit the completed form with his/her bid. Failure to submit the form, or failure to fill out the form completely, shall make this contract exempt of bituminous materials cost adjustments.

Method of Adjustment. Bituminous materials cost adjustments will be computed as follows.

$$CA = (BPI_P - BPI_L) \times (\%AC_V / 100) \times Q$$

- Where: CA = Cost Adjustment, \$.
BPI_P = Bituminous Price Index, as published by the Department for the month the work is performed, \$/ton (\$/metric ton).
BPI_L = Bituminous Price Index, as published by the Department for the month prior to the letting, \$/ton (\$/metric ton).
%AC_V = Percent of virgin Asphalt Cement in the Quantity being adjusted. For HMA mixtures, the % AC_V will be determined from the adjusted job mix formula. For bituminous materials applied, a performance graded or cutback asphalt will be considered to be 100% AC_V and undiluted emulsified asphalt will be considered to be 65% AC_V.
Q = Authorized construction Quantity, tons (metric tons) (see below).

For HMA mixtures measured in square yards: $Q, \text{ tons} = A \times D \times (G_{mb} \times 46.8) / 2000$. For HMA mixtures measured in square meters: $Q, \text{ metric tons} = A \times D \times (G_{mb} \times 24.991) / 1000$. When computing adjustments for full-depth HMA pavement, separate calculations will be made for the binder and surface courses to account for their different G_{mb} and % AC_V.

For bituminous materials measured in gallons: $Q, \text{ tons} = V \times 8.33 \text{ lb/gal} \times \text{SG} / 2000$
For bituminous materials measured in liters: $Q, \text{ metric tons} = V \times 1.0 \text{ kg/L} \times \text{SG} / 1000$

Where: A = Area of the HMA mixture, sq yd (sq m).
D = Depth of the HMA mixture, in. (mm).
 G_{mb} = Average bulk specific gravity of the mixture, from the approved mix design.
V = Volume of the bituminous material, gal (L).
SG = Specific Gravity of bituminous material as shown on the bill of lading.

Basis of Payment. Bituminous materials cost adjustments may be positive or negative but will only be made when there is a difference between the BPI_L and BPI_P in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(BPI_L - BPI_P) \div BPI_L\} \times 100$$

Bituminous materials cost adjustments will be calculated for each calendar month in which applicable bituminous material is placed; and will be paid or deducted when all other contract requirements for the work placed during the month are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

Return With Bid

**ILLINOIS DEPARTMENT
OF TRANSPORTATION**

**OPTION FOR
BITUMINOUS MATERIALS COST ADJUSTMENTS**

The bidder shall submit this completed form with his/her bid. Failure to submit the form, or failure to fill out the form completely, shall make this contract exempt of bituminous materials cost adjustments. After award, this form, when submitted, shall become part of the contract.

Contract No.: _____

Company Name: _____

Contractor's Option:

Is your company opting to include this special provision as part of the contract?

Yes No

Signature: _____ **Date:** _____

STEEL COST ADJUSTMENT (BDE) (RETURN FORM WITH BID)

Effective: April 2, 2004

Revised: April 1, 2009

Description. Steel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in steel prices when optioned by the Contractor. The bidder shall indicate on the attached form whether or not this special provision will be part of the contract and submit the completed form with his/her bid. Failure to submit the form or failure to indicate contract number, company name, and sign and date the form shall make this contract exempt of steel cost adjustments for all items of steel. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment.

Types of Steel Products. An adjustment will be made for fluctuations in the cost of steel used in the manufacture of the following items:

Metal Piling (excluding temporary sheet piling)
Structural Steel
Reinforcing Steel

Other steel materials such as dowel bars, tie bars, mesh reinforcement, guardrail, steel traffic signal and light poles, towers and mast arms, metal railings (excluding wire fence), and frames and grates will be subject to a steel cost adjustment when the pay items they are used in has a contract value of \$10,000 or greater.

Documentation. Sufficient documentation shall be furnished to the Engineer to verify the following:

- (a) The dates and quantity of steel, in lb (kg), shipped from the mill to the fabricator.
- (b) The quantity of steel, in lb (kg), incorporated into the various items of work covered by this special provision. The Department reserves the right to verify submitted quantities.

Method of Adjustment. Steel cost adjustments will be computed as follows:

$$SCA = Q \times D$$

Where: SCA = steel cost adjustment, in dollars
Q = quantity of steel incorporated into the work, in lb (kg)
D = price factor, in dollars per lb (kg)

$$D = MPI_M - MPI_L$$

Where: MPI_M = The Materials Cost Index for steel as published by the Engineering News-Record for the month the steel is shipped from the mill. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

MPI_L = The Materials Cost Index for steel as published by the Engineering News-Record for the month prior to the letting. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

The unit weights (masses) of steel that will be used to calculate the steel cost adjustment for the various items are shown in the attached table.

No steel cost adjustment will be made for any products manufactured from steel having a mill shipping date prior to the letting date.

If the Contractor fails to provide the required documentation, the method of adjustment will be calculated as described above; however, the MPI_M will be based on the date the steel arrives at the job site. In this case, an adjustment will only be made when there is a decrease in steel costs.

Basis of Payment. Steel cost adjustments may be positive or negative but will only be made when there is a difference between the MPI_L and MPI_M in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(MPI_L - MPI_M) \div MPI_L\} \times 100$$

Steel cost adjustments will be calculated by the Engineer and will be paid or deducted when all other contract requirements for the items of work are satisfied. Adjustments will only be made for fluctuations in the cost of the steel as described herein. No adjustment will be made for changes in the cost of manufacturing, fabrication, shipping, storage, etc.

The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

Attachment

Item	Unit Mass (Weight)
Metal Piling (excluding temporary sheet piling)	
Furnishing Metal Pile Shells 12 in. (305 mm), 0.179 in. (3.80 mm) wall thickness)	23 lb/ft (34 kg/m)
Furnishing Metal Pile Shells 12 in. (305 mm), 0.250 in. (6.35 mm) wall thickness)	32 lb/ft (48 kg/m)
Furnishing Metal Pile Shells 14 in. (356 mm), 0.250 in. (6.35 mm) wall thickness)	37 lb/ft (55 kg/m)
Other piling	See plans
Structural Steel	See plans for weights (masses)
Reinforcing Steel	See plans for weights (masses)
Dowel Bars and Tie Bars	6 lb (3 kg) each
Mesh Reinforcement	63 lb/100 sq ft (310 kg/sq m)
Guardrail	
Steel Plate Beam Guardrail, Type A w/steel posts	20 lb/ft (30 kg/m)
Steel Plate Beam Guardrail, Type B w/steel posts	30 lb/ft (45 kg/m)
Steel Plate Beam Guardrail, Types A and B w/wood posts	8 lb/ft (12 kg/m)
Steel Plate Beam Guardrail, Type 2	305 lb (140 kg) each
Steel Plate Beam Guardrail, Type 6	1260 lb (570 kg) each
Traffic Barrier Terminal, Type 1 Special (Tangent)	730 lb (330 kg) each
Traffic Barrier Terminal, Type 1 Special (Flared)	410 lb (185 kg) each
Steel Traffic Signal and Light Poles, Towers and Mast Arms	
Traffic Signal Post	11 lb/ft (16 kg/m)
Light Pole, Tenon Mount and Twin Mount, 30 - 40 ft (9 - 12 m)	14 lb/ft (21 kg/m)
Light Pole, Tenon Mount and Twin Mount, 45 - 55 ft (13.5 - 16.5 m)	21 lb/ft (31 kg/m)
Light Pole w/Mast Arm, 30 - 50 ft (9 - 15.2 m)	13 lb/ft (19 kg/m)
Light Pole w/Mast Arm, 55 - 60 ft (16.5 - 18 m)	19 lb/ft (28 kg/m)
Light Tower w/Luminaire Mount, 80 - 110 ft (24 - 33.5 m)	31 lb/ft (46 kg/m)
Light Tower w/Luminaire Mount, 120 - 140 ft (36.5 - 42.5 m)	65 lb/ft (97 kg/m)
Light Tower w/Luminaire Mount, 150 - 160 ft (45.5 - 48.5 m)	80 lb/ft (119 kg/m)
Metal Railings (excluding wire fence)	
Steel Railing, Type SM	64 lb/ft (95 kg/m)
Steel Railing, Type S-1	39 lb/ft (58 kg/m)
Steel Railing, Type T-1	53 lb/ft (79 kg/m)
Steel Bridge Rail	52 lb/ft (77 kg/m)
Frames and Grates	
Frame	250 lb (115 kg)
Lids and Grates	150 lb (70 kg)

Return With Bid

**ILLINOIS DEPARTMENT
OF TRANSPORTATION**

**OPTION FOR
STEEL COST ADJUSTMENT**

The bidder shall submit this completed form with his/her bid. Failure to submit the form or properly complete contract number, company name, and sign and date the form shall make this contract exempt of steel cost adjustments for all items of steel. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment. After award, this form, when submitted shall become part of the contract.

Contract No.: _____

Company Name: _____

Contractor's Option:

Is your company opting to include this special provision as part of the contract plans for the following items of work?

- | | | |
|--|-----|--------------------------|
| Metal Piling | Yes | <input type="checkbox"/> |
| Structural Steel | Yes | <input type="checkbox"/> |
| Reinforcing Steel | Yes | <input type="checkbox"/> |
| Dowel Bars, Tie Bars and Mesh Reinforcement | Yes | <input type="checkbox"/> |
| Guardrail | Yes | <input type="checkbox"/> |
| Steel Traffic Signal and Light Poles, Towers and Mast Arms | Yes | <input type="checkbox"/> |
| Metal Railings (excluding wire fence) | Yes | <input type="checkbox"/> |
| Frames and Grates | Yes | <input type="checkbox"/> |

Signature: _____ **Date:** _____

PROJECT LABOR AGREEMENT - QUARTERLY EMPLOYMENT REPORT

Public Act 97-0199 requires the Department to submit quarterly reports regarding the number of minorities and females employed under Project Labor Agreements. To assist in this reporting effort, the Contractor shall provide a quarterly workforce participation report for all minority and female employees working under the project labor agreement of this contract. The data shall be reported on Construction Form BC 820, Project Labor Agreement (PLA) Workforce Participation Quarterly Reporting Form available on the Department's website <http://www.dot.il.gov/const/conforms.html>.

The report shall be submitted no later than the 15th of the month following the end of each quarter (i.e. April 15 for the January – March reporting period). The form shall be emailed to DOT.PLA.Reporting@illinois.gov or faxed to (217) 524-4922.

Any costs associated with complying with this provision shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

Illinois Department of Transportation
PROJECT LABOR AGREEMENT

This Project Labor Agreement ("PLA" or "Agreement") is entered into this _____ day of _____, 2013, by and between the Illinois Department of Transportation ("IDOT" or "Department") in its proprietary capacity, and each relevant Illinois AFL-CIO Building Trades signatory hereto as determined by the Illinois AFL-CIO Statewide Project Labor Agreement Committee on behalf of each of its affiliated members (individually and collectively, the "Unions"). This PLA shall apply to Construction Work (as defined herein) to be performed by IDOT's Prime Contractor and each of its subcontractors of whatever tier ("Subcontractor" or "Subcontractors") on Contract No. **60W25** (hereinafter, the "Project").

ARTICLE 1 - INTENT AND PURPOSES

- 1.1 This PLA is entered into in accordance with the Project Labor Agreement Act ("Act", 30 ILCS 571). It is mutually understood and agreed that the terms and conditions of this PLA are intended to promote the public interest in obtaining timely and economical completion of the Project by encouraging productive and efficient construction operations; by establishing a spirit of harmony and cooperation among the parties; and by providing for peaceful and prompt settlement of any and all labor grievances or jurisdictional disputes of any kind without strikes, lockouts, slowdowns, delays, or other disruptions to the prosecution of the work. The parties acknowledge the obligations of the Contractors and Subcontractors to comply with the provisions of the Act. The parties will work with the Contractors and Subcontractors within the parameters of other statutory and regulatory requirements to implement the Act's goals and objectives.
- 1.2 As a condition of the award of the contract for performance of work on the Project, IDOT's Prime Contractor and each of its Subcontractors shall execute a "Contractor Letter of Assent", in the form attached hereto as Exhibit A, prior to commencing Construction Work on the Project. The Contractor shall submit a Subcontractor's Contractor Letter of Assent to the Department prior to the Subcontractor's performance of Construction Work on the Project. Upon request copies of the applicable collective bargaining agreements will be provided by the appropriate signatory labor organization consistent with this Agreement and at the pre-job conference referenced in Article III, Section 3.1.

- 1.3 Each Union affiliate and separate local representing workers engaged in Construction Work on the Project in accordance with this PLA are bound to this agreement by the Illinois AFL-CIO Statewide Project Labor Agreement Committee which is the central committee established with full authority to negotiate and sign PLAs with the State on behalf of all respective crafts. Upon their signing the Contractor Letter of Assent, the Prime Contractor, each Subcontractor, and the individual Unions shall thereafter be deemed a party to this PLA. No party signatory to this PLA shall, contract or subcontract, nor permit any other person, firm, company, or entity to contract or subcontract for the performance of Construction Work for the Project to any person, firm, company, or entity that does not agree in writing to become bound for the term of this Project by the terms of this PLA prior to commencing such work and to the applicable area-wide collective bargaining agreement(s) with the Union(s) signatory hereto.
- 1.4 It is understood that the Prime Contractor(s) and each Subcontractor will be considered and accepted by the Unions as separate employers for the purposes of collective bargaining, and it is further agreed that the employees working under this PLA shall constitute a bargaining unit separate and distinct from all others. The parties hereto also agree that this PLA shall be applicable solely with respect to this Project, and shall have no bearing on the interpretation of any other collective bargaining agreement or as to the recognition of any bargaining unit other than for the specific purposes of this Project.
- 1.5 In the event of a variance or conflict, whether explicit or implicit, between the terms and conditions of this PLA and the provisions of any other applicable national, area, or local collective bargaining agreement, the terms and conditions of this PLA shall supersede and control. For any work performed under the NTL Articles of Agreement, the National Stack/Chimney Agreement, the National Cooling Tower Agreement, the National Agreement of the International Union of Elevator Constructors, and for any instrument calibration work and loop checking performed under the UA/IBEW Joint National Agreement for Instrument and Control Systems Technicians, the preceding sentence shall apply only with respect to Articles I, II, V, VI, and VII.

- 1.6 Subject to the provisions of paragraph 1.5 of this Article, it is the parties' intent to respect the provisions of any other collective bargaining agreements that may now or hereafter pertain, whether between the Prime Contractor and one or more of the Unions or between a Subcontractor and one or more of the Unions. Accordingly, except and to the extent of any contrary provision set forth in this PLA, the Prime Contractor and each of its Subcontractors agrees to be bound and abide by the terms of the following in order of precedence: (a) the applicable collective bargaining agreement between the Prime Contractor and one or more of the Unions made signatory hereto; (b) the applicable collective bargaining agreement between a Subcontractor and one or more of the Unions made signatory hereto; or (c) the current applicable area collective bargaining agreement for the relevant Union that is the agreement certified by the Illinois Department of Labor for purposes of establishing the Prevailing Wage applicable to the Project. The Union will provide copies of the applicable collective bargaining agreements pursuant to part (c) of the preceding sentence to the Prime Contractor. Assignments by the Contractors or Subcontractors amongst the trades shall be consistent with area practices; in the event of unresolved disagreements as to the propriety of such assignments, the provisions of Article VI shall apply.
- 1.7 Subject to the limitations of paragraphs 1.4 to 1.6 of this Article, the terms of each applicable collective bargaining agreement as determined in accordance with paragraph 1.6 are incorporated herein by reference, and the terms of this PLA shall be deemed incorporated into such other applicable collective bargaining agreements only for purposes of their application to the Project.
- 1.8 To the extent necessary to comply with the requirements of any fringe benefit fund to which the Prime Contractor or Subcontractor is required to contribute under the terms of an applicable collective bargaining agreement pursuant to the preceding paragraph, the Prime Contractor or Subcontractor shall execute all "Participation Agreements" as may be reasonably required by the Union to accomplish such purpose; provided, however, that such Participation Agreements shall, when applicable to the Prime Contractor or Subcontractor solely as a result of this PLA, be amended as reasonably necessary to reflect such fact. Upon written notice in the form of a lien of a Contractor's or Subcontractor's delinquency from any applicable fringe benefit fund, IDOT will withhold from the Contractor's periodic pay request an amount sufficient to extinguish any delinquency obligation of the Contractor or Subcontractor arising out of the Project.

- 1.9 In the event that the applicable collective bargaining agreement between a Prime Contractor and the Union or between the Subcontractor and the Union expires prior to the completion of this Project, the expired applicable contract's terms will be maintained until a new applicable collective bargaining agreement is ratified. The wages and fringe benefits included in any new applicable collective bargaining agreement will apply on and after the effective date of the newly negotiated collective bargaining agreement, except to the extent wage and fringe benefit retroactivity is specifically agreed upon by the relevant bargaining parties.

ARTICLE II – APPLICABILITY, RECOGNITION, AND COMMITMENTS

- 2.1 The term Construction Work as used herein shall include all “construction, demolition, rehabilitation, renovation, or repair” work performed by a “laborer or mechanic” at the “site of the work” for the purpose of “building” the specific structures and improvements that constitute the Project. Terms appearing within quotation marks in the preceding sentence shall have the meaning ascribed to them pursuant to 29 CFR Part 5 and Illinois labor laws.
- 2.2 By executing the Letters of Assent, Prime Contractor and each of its Subcontractors recognizes the Unions signatory to this PLA as the sole and exclusive bargaining representatives for their craft employees employed on the jobsite for this Project. Unions who are signatory to this PLA will have recognition on the Project for their craft.
- 2.3 The Prime Contractor and each of its Subcontractors retains and shall be permitted to exercise full and exclusive authority and responsibility for the management of its operations, except as expressly limited by the terms of this PLA or by the terms and conditions of the applicable collective bargaining agreement.
- 2.4 Except to the extent contrary to an express provision of the relevant collective bargaining agreement, equipment or materials used in the Project may be pre-assembled or pre-fabricated, and there shall be no refusal by the Union to handle, transport, install, or connect such equipment or materials. Equipment or materials delivered to the job-site will be unloaded and handled promptly without regard to potential jurisdictional disputes; any such disputes shall be handled in accordance with the provisions of this PLA.

- 2.5 The parties are mutually committed to promoting a safe working environment for all personnel at the job-site. It shall be the responsibility of each employer to which this PLA applies to provide and maintain safe working conditions for its employees, and to comply with all applicable federal, state, and local health and safety laws and regulations.
- 2.6 The use or furnishing of alcohol or drugs and the conduct of any other illegal activity at the job-site is strictly prohibited. The parties shall take every practical measure consistent with the terms of applicable collective bargaining agreements to ensure that the job-site is free of alcohol and drugs.
- 2.7 All parties to this PLA agree that they will not discriminate against any employee based on race, creed, religion, color, national origin, union activity, age, gender or sexual orientation and shall comply with all applicable federal, state, and local laws.
- 2.8 In accordance with the Act and to promote diversity in employment, IDOT will establish, in cooperation with the other parties, the apprenticeship hours which are to be performed by minorities and females on the Project. IDOT shall consider the total hours to be performed by these underrepresented groups, as a percentage of the workforce, and create aspirational goals for each Project, based on the level of underutilization for the service area of the Project (together "Project Employment Objectives"). IDOT shall provide a quarterly report regarding the racial and gender composition of the workforce on the Project.

Persons currently lacking qualifications to enter apprenticeship programs will have the opportunity to obtain skills through basic training programs as have been established by the Department. The parties will endeavor to support such training programs to allow participants to obtain the requisite qualifications for the Project Employment Objectives.

The parties agree that all Contractors and Subcontractors working on the Project shall be encouraged to utilize the maximum number of apprentices as permitted under the terms of the applicable collective bargaining agreements to realize the Project Employment Objectives.

The Unions shall assist the Contractor and each Subcontractor in efforts to satisfy Project Employment Objectives. A Contractor or Subcontractor may request from a Union specific categories of workers necessary to satisfy Project Employment Objectives. The application of this section shall be consistent with all local Union collective bargaining agreements, and the hiring hall rules and regulations established for the hiring of personnel, as well as the apprenticeship standards set forth by each individual Union.

- 2.9 The parties hereto agree that engineering/architectural/surveying consultants' materials testing employees are subject to the terms of this PLA for Construction Work performed for a Contractor or Subcontractor on this Project. These workers shall be fully expected to objectively and responsibly perform their duties and obligations owed to the Department without regard to the potential union affiliation of such employees or of other employees on the Project.
- 2.10 This Agreement shall not apply to IDOT employees or employees of any other governmental entity.

ARTICLE III - ADMINISTRATION OF AGREEMENT

- 3.1 In order to assure that all parties have a clear understanding of the PLA, and to promote harmony, at the request of the Unions a post-award pre-job conference will be held among the Prime Contractor, all Subcontractors and Union representatives prior to the start of any Construction Work on the Project. No later than the conclusion of such pre-job conference, the parties shall, among other matters, provide to one another contact information for their respective representatives (including name, address, phone number, facsimile number, e-mail). Nothing herein shall be construed to limit the right of the Department to discuss or explain the purpose and intent of this PLA with prospective bidders or other interested parties prior to or following its award of the job.
- 3.2 Representatives of the Prime Contractor and the Unions shall meet as often as reasonably necessary following award until completion of the Project to assure the effective implementation of this PLA.
- 3.3 Any notice contemplated under Article VI and VII of this Agreement to a signatory labor organization shall be made in writing to the Local Union with copies to the local union's International Representative.

ARTICLE IV - HOURS OF WORK AND GENERAL CONDITIONS

- 4.1 The standard work day and work week for Construction Work on the Project shall be consistent with the respective collective bargaining agreements. In the event Project site or other job conditions dictate a change in the established starting time and/or a staggered lunch period for portions of the Project or for specific crafts, the Prime Contractor, relevant Subcontractors and business managers of the specific crafts involved shall confer and mutually agree to such changes as appropriate. If proposed work schedule changes cannot be mutually agreed upon between the parties, the hours fixed at the time of the pre-job meeting shall prevail.

- 4.2 Shift work may be established and directed by the Prime Contractor or relevant Subcontractor as reasonably necessary or appropriate to fulfill the terms of its contract with the Department. If used, shift hours, rates and conditions shall be as provided in the applicable collective bargaining agreement.
- 4.3 The parties agree that chronic and/or unexcused absenteeism is undesirable and must be controlled in accordance with procedures established by the applicable collective bargaining agreement. Any employee disciplined for absenteeism in accordance with such procedures shall be suspended from all work on the Project for not less than the maximum period permitted under the applicable collective bargaining agreement.
- 4.4 Except as may be otherwise expressly provided by the applicable collective bargaining agreement, employment begins and ends at the Project site; employees shall be at their place of work at the starting time; and employees shall remain at their place of work until quitting time.
- 4.5 Except as may be otherwise expressly provided by the applicable collective bargaining agreement, there shall be no limit on production by workmen, no restrictions on the full use of tools or equipment, and no restrictions on efficient use of manpower or techniques of construction other than as may be required by safety regulations.
- 4.6 The parties recognize that specialized or unusual equipment may be installed on the Project. In such cases, the Union recognizes the right of the Prime Contractor or Subcontractor to involve the equipment supplier or vendor's personnel in supervising the setting up of the equipment, making modifications and final alignment, and performing similar activities that may be reasonably necessary prior to and during the start-up procedure in order to protect factory warranties. The Prime Contractor or Subcontractor shall notify the Union representatives in advance of any work at the job-site by such vendor personnel in order to promote a harmonious relationship between the equipment vendor's personnel and other Project employees.
- 4.7 For the purpose of promoting full and effective implementation of this PLA, authorized Union representatives shall have access to the Project job-site during scheduled work hours. Such access shall be conditioned upon adherence to all reasonable visitor and security rules of general applicability that may be established for the Project site at the pre-job conference or from time to time thereafter.

ARTICLE V – GRIEVANCE PROCEDURES FOR DISPUTES ARISING UNDER A PARTICULAR COLLECTIVE BARGAINING AGREEMENT

- 5.1 In the event a dispute arises under a particular collective bargaining agreement specifically not including jurisdictional disputes referenced in Article VI below, said dispute shall be resolved by the Grievance/Arbitration procedure of the applicable collective bargaining agreement. The resulting determination from this process shall be final and binding on all parties bound to its process.
- 5.2 Employers covered under this Agreement shall have the right to discharge or discipline any employee who violates the provisions of this Agreement. Such discharge or discipline by a contractor or subcontractor shall be subject to Grievance/Arbitration procedure of the applicable collective bargaining agreement only as to the fact of such violation of this agreement. If such fact is established, the penalty imposed shall not be disturbed. Work at the Project site shall continue without disruption or hindrance of any kind as a result of a Grievance/Arbitration procedure under this Article.
- 5.3 In the event there is a deadlock in the foregoing procedure, the parties agree that the matter shall be submitted to arbitration for the selection and decision of an Arbitrator governed under paragraph 6.8.

ARTICLE VI –DISPUTES: GENERAL PRINCIPLES

- 6.1 This Agreement is entered into to prevent strikes, lost time, lockouts and to facilitate the peaceful adjustment of jurisdictional disputes in the building and construction industry and to prevent waste and unnecessary avoidable delays and expense, and for the further purpose of at all times securing for the employer sufficient skilled workers.
- 6.2 A panel of Permanent Arbitrators are attached as addendum (A) to this agreement. By mutual agreement between IDOT and the Unions, the parties can open this section of the agreement as needed to make changes to the list of permanent arbitrators.
- 6.3 The PLA Jurisdictional Dispute Resolution Process (“Process”) sets forth the procedures below to resolve jurisdictional disputes between and among Contractors, Subcontractors, and Unions engaged in the building and construction industry. Further, the Process will be followed for any grievance or dispute arising out of the interpretation or application of this PLA by the parties except for the prohibition on attorneys contained in 6.11. All decisions made through the Process are final and binding upon all parties.

DISPUTE PROCESS

- 6.4 Administrative functions under the Process shall be performed through the offices of the President and/or Secretary-Treasurer of the Illinois State Federation of Labor, or their designated representative, called the Administrator. In no event shall any officer, employee, agent, attorney, or other representative of the Illinois Federation of Labor, AFL-CIO be subject to any subpoena to appear or testify at any jurisdictional dispute hearing.
- 6.5 There shall be no abandonment of work during any case participating in this Process or in violation of the arbitration decision. All parties to this Process release the Illinois State Federation of Labor ("Federation") from any liability arising from its action or inaction and covenant not to sue the Federation, nor its officers, employees, agents or attorneys.
- 6.6 In the event of a dispute relating to trade or work jurisdiction, all parties, including the employers, Contractors or Subcontractors, agree that a final and binding resolution of the dispute shall be resolved as follows:
- (a) Representatives of the affected trades and the Contractor or Subcontractor shall meet on the job site within two (2) business days after receiving written notice in an effort to resolve the dispute. (In the event there is a dispute between local unions affiliated with the same International Union, the decision of the General President, or his/her designee, as the internal jurisdictional authority of that International Union, shall constitute a final and binding decision and determination as to the jurisdiction of work.)
 - (b) If no settlement is achieved subsequent to the preceding Paragraph, the matter shall be referred to the local area Building & Construction Trades Council, which shall meet with the affected trades within two (2) business days subsequent to receiving written notice. In the event the parties do not wish to avail themselves of the local Building & Construction Trades Council, the parties may elect to invoke the services of their respective International Representatives with no extension of the time limitations. An agreement reached at this Step shall be final and binding upon all parties.

(c) If no settlement agreement is reached during the proceedings contemplated by Paragraphs "a" or "b" above, the matter shall be immediately referred to the Illinois Jurisdictional Dispute Process for final and binding resolution of said dispute. Said referral submission shall be in writing and served upon the Illinois State Federation of Labor, or the Administrator, pursuant to paragraph 6.4 of this agreement. The Administrator shall, within three (3) days, provide for the selection of an available Arbitrator to hear said dispute within this time period. Upon good cause shown and determined by the Administrator, an additional three (3) day extension for said hearing shall be granted at the sole discretion of the Administrator. Only upon mutual agreement of all parties may the Administrator extend the hearing for a period in excess of the time frames contemplated under this Paragraph. Business days are defined as Monday through Friday, excluding contract holidays.

6.7 The primary concern of the Process shall be the adjustment of jurisdictional disputes arising out of the Project. A sufficient number of Arbitrators shall be selected from list of approved Arbitrators as referenced Sec. 6.2 and shall be assigned per Sec. 6.8. Decisions shall be only for the Project and shall become effective immediately upon issuance and complied with by all parties. The authority of the Arbitrator shall be restricted and limited specifically to the terms and provisions of Article VI and generally to this Agreement as a whole.

6.8 The Arbitrator chosen shall be randomly selected based on the list of Arbitrators in Sec. 6.2 and geographical location of the jurisdictional dispute and upon his/her availability, and ability to conduct a Hearing within two (2) business days of said notice. The Arbitrator may issue a "bench" decision immediately following the Hearing or he/she may elect to only issue a written decision, said decision must be issued within two (2) business days subsequent to the completion of the Hearing. Copies of all notices, pleadings, supporting memoranda, decisions, etc. shall be provided to all disputing parties and the Illinois State Federation of Labor.

Any written decision shall be in accordance with this Process and shall be final and binding upon all parties to the dispute and may be a "short form" decision. Fees and costs of the arbitrator shall be divided evenly between the contesting parties except that any party wishing a full opinion and decision beyond the short form decision shall bear the reasonable fees and costs of such full opinion. The decision of the Arbitrator shall be final and binding upon the parties hereto, their members, and affiliates.

In cases of jurisdictional disputes or other disputes between a signatory labor organization and another labor organization, both of which is an affiliate or member of the same International Union, the matter or dispute shall be settled in the manner set forth by their International Constitution and/or as determined by the International Union's General President whose decision shall be final and binding upon all parties. In no event shall there be an abandonment of work.

6.9 In rendering a decision, the Arbitrator shall determine:

- (a) First, whether a previous agreement of record or applicable agreement, including a disclaimer agreement, between National or International Unions to the dispute or agreements between local unions involved in the dispute, governs;
- (b) Only if the Arbitrator finds that the dispute is not covered by an appropriate or applicable agreement of record or agreement between the crafts to the dispute, he shall then consider the established trade practice in the industry and prevailing practice in the locality. Where there is a previous decision of record governing the case, the Arbitrator shall give equal weight to such decision of record, unless the prevailing practice in the locality in the past ten years favors one craft. In that case, the Arbitrator shall base his decision on the prevailing practice in the locality. Except, that if the Arbitrator finds that a craft has improperly obtained the prevailing practice in the locality through raiding, the undercutting of wages or by the use of vertical agreements, the Arbitrator shall rely on the decision of record and established trade practice in the industry rather than the prevailing practice in the locality; and,
- (c) Only if none of the above criteria is found to exist, the Arbitrator shall then consider that because efficiency, cost or continuity and good management are essential to the well being of the industry, the interests of the consumer or the past practices of the employer shall not be ignored.

6.10 The Arbitrator shall set forth the basis for his/her decision and shall explain his/her findings regarding the applicability of the above criteria. If lower ranked criteria are relied upon, the Arbitrator shall explain why the higher-ranked criteria were not deemed applicable. The Arbitrator's decision shall only apply to the Project. Agreements of Record, for other PLA projects, are applicable only to those parties signatory to such agreements. Decisions of Record are those that were either attested to by the former Impartial Jurisdictional Disputes Board or adopted by the National Arbitration Panel.

- 6.11 All interested parties, as determined by the Arbitrator, shall be entitled to make presentations to the Arbitrator. Any interested labor organization affiliated to the PLA Committee and party present at the Hearing, whether making a presentation or not, by such presence shall be deemed to accept the jurisdiction of the Arbitrator and to agree to be bound by its decision. In addition to the representative of the local labor organization, a representative of the labor organization's International Union may appear on behalf of the parties. Each party is responsible for arranging for its witnesses. In the event an Arbitrator's subpoena is required, the party requiring said subpoena shall prepare the subpoena for the Arbitrator to execute. Service of the subpoena upon any witness shall be the responsibility of the issuing party.

Attorneys shall not be permitted to attend or participate in any portion of a Hearing.

The parties are encouraged to determine, prior to Hearing, documentary evidence which may be presented to the Arbitrator on a joint basis.

- 6.12 The Order of Presentation in all Hearings before an Arbitrator shall be
- I. Identification and Stipulation of the Parties
 - II. Unions(s) claiming the disputed work presents its case
 - III. Union(s) assigned the disputed work presents its case
 - IV. Employer assigning the disputed work presents its case
 - V. Evidence from other interested parties (i.e., general contractor, project manager, owner)
 - VI. Rebuttal by union(s) claiming the disputed work
 - VII. Additional submissions permitted and requested by Arbitrator
 - VIII. Closing arguments by the parties
- 6.13 All parties bound to the provisions of this Process hereby release the Illinois State Federation of Labor and IDOT, their respective officers, agents, employees or designated representatives, specifically including any Arbitrator participating in said Process, from any and all liability or claim, of whatsoever nature, and specifically incorporating the protections provided in the Illinois Arbitration Act, as amended from time to time.
- 6.14 The Process, as an arbitration panel, nor its Administrator, shall have any authority to undertake any action to enforce its decision(s). Rather, it shall be the responsibility of the prevailing party to seek appropriate enforcement of a decision, including findings, orders or awards of the Arbitrator or Administrator determining non-compliance with a prior award or decision.

- 6.15 If at any time there is a question as to the jurisdiction of the Illinois Jurisdictional Dispute Resolution Process, the primary responsibility for any determination of the arbitrability of a dispute and the jurisdiction of the Arbitrator shall be borne by the party requesting the Arbitrator to hear the underlying jurisdictional dispute. The affected party or parties may proceed before the Arbitrator even in the absence or one or more stipulated parties with the issue of jurisdiction as an additional item to be decided by the Arbitrator. The Administrator may participate in proceedings seeking a declaration or determination that the underlying dispute is subject to the jurisdiction and process of the Illinois Jurisdictional Dispute Resolution Process. In any such proceedings, the non-prevailing party and/or the party challenging the jurisdiction of the Illinois Jurisdictional Dispute Resolution Process shall bear all the costs, expenses and attorneys' fees incurred by the Illinois Jurisdictional Dispute Resolution Process and/or its Administrator in establishing its jurisdiction.

ARTICLE VII - WORK STOPPAGES AND LOCKOUTS

- 7.1 During the term of this PLA, no Union or any of its members, officers, stewards, employees, agents or representatives shall instigate, support, sanction, maintain, or participate in any strike, picketing, walkout, work stoppage, slow down or other activity that interferes with the routine and timely prosecution of work at the Project site or at any other contractor's or supplier's facility that is necessary to performance of work at the Project site. Hand billing at the Project site during the designated lunch period and before commencement or following conclusion of the established standard workday shall not, in itself, be deemed an activity that interferes with the routine and timely prosecution of work on the Project.
- 7.2 Should any activity prohibited by paragraph 7.1 of this Article occur, the Union shall undertake all steps reasonably necessary to promptly end such prohibited activities.
- 7.2.A No Union complying with its obligations under this Article shall be liable for acts of employees for which it has no responsibility or for the unauthorized acts of employees it represents. Any employee who participates or encourages any activity prohibited by paragraph 7.1 shall be immediately suspended from all work on the Project for a period equal to the greater of (a) 60 days; or (b) the maximum disciplinary period allowed under the applicable collective bargaining agreement for engaging in comparable unauthorized or prohibited activity.

7.2.B Neither the PLA Committee nor its affiliates shall be liable for acts of employees for which it has no responsibility. The principal officer or officers of the PLA Committee will immediately instruct, order and use the best efforts of his office to cause the affiliated union or unions to cease any violations of this Article. The PLA Committee in its compliance with this obligation shall not be liable for acts of its affiliates. The principal officer or officers of any involved affiliate will immediately instruct, order or use the best effort of his office to cause the employees the union represents to cease any violations of this Article. A union complying with this obligation shall not be liable for unauthorized acts of employees it represents. The failure of the Contractor to exercise its rights in any instance shall not be deemed a waiver of its rights in any other instance.

During the term of this PLA, the Prime Contractor and its Subcontractors shall not engage in any lockout at the Project site of employees covered by this Agreement.

7.3 Upon notification of violations of this Article, the principal officer or officers of the local area Building and Construction Trades Council, and the Illinois AFL-CIO Statewide Project Labor Agreement Committee as appropriate, will immediately instruct, order and use their best efforts to cause the affiliated union or unions to cease any violations of this Article. A Trades Council and the Committee otherwise in compliance with the obligations under this paragraph shall not be liable for unauthorized acts of its affiliates.

7.4 In the event that activities in violation of this Article are not immediately halted through the efforts of the parties, any aggrieved party may invoke the special arbitration provisions set forth in paragraph 7.5 of this Article.

7.5 Upon written notice to the other involved parties by the most expeditious means available, any aggrieved party may institute the following special arbitration procedure when a breach of this Article is alleged:

7.5.A The party invoking this procedure shall notify the individual designated as the Permanent Arbitrator pursuant to paragraph 6.8 of the nature of the alleged violation; such notice shall be by the most expeditious means possible. The initiating party may also furnish such additional factual information as may be reasonably necessary for the Permanent Arbitrator to understand the relevant circumstances. Copies of any written materials provided to the arbitrator shall also be contemporaneously provided by the most expeditious means possible to the party alleged to be in violation and to all other involved parties.

- 7.5.B Upon receipt of said notice the Permanent Arbitrator shall set and hold a hearing within twenty-four (24) hours if it is contended the violation is ongoing, but not before twenty-four (24) hours after the written notice to all parties involved as required above.
- 7.5.C The Permanent Arbitrator shall notify the parties by facsimile or any other effective written means, of the place and time chosen by the Permanent Arbitrator for this hearing. Said hearing shall be completed in one session. A failure of any party or parties to attend said hearing shall not delay the hearing of evidence or issuance of an Award by the Permanent Arbitrator.
- 7.5.D The sole issue at the hearing shall be whether a violation of this Article has, in fact, occurred. An Award shall be issued in writing within three (3) hours after the close of the hearing, and may be issued without a written opinion. If any party desires a written opinion, one shall be issued within fifteen (15) days, but its issuance shall not delay compliance with, or enforcement of, the Award. The Permanent Arbitrator may order cessation of the violation of this Article, and such Award shall be served on all parties by hand or registered mail upon issuance.
- 7.5.E Such Award may be enforced by any court of competent jurisdiction upon the filing of the Award and such other relevant documents as may be required. Facsimile or other hardcopy written notice of the filing of such enforcement proceedings shall be given to the other relevant parties. In a proceeding to obtain a temporary order enforcing the Permanent Arbitrator's Award as issued under this Article, all parties waive the right to a hearing and agree that such proceedings may be ex parte. Such agreement does not waive any party's right to participate in a hearing for a final order of enforcement. The Court's order or orders enforcing the Permanent Arbitrator's Award shall be served on all parties by hand or by delivery to their last known address or by registered mail.
- 7.6 Individuals found to have violated the provisions of this Article are subject to immediate termination. In addition, IDOT reserves the right to terminate this PLA as to any party found to have violated the provisions of this Article.
- 7.7 Any rights created by statute or law governing arbitration proceedings inconsistent with the above procedure or which interfere with compliance therewith are hereby waived by parties to whom they accrue.

- 7.8 The fees and expenses of the Permanent Arbitrator shall be borne by the party or parties found in violation, or in the event no violation is found, such fees and expenses shall be borne by the moving party.

ARTICLE VIII – TERMS OF AGREEMENT

- 8.1 If any Article or provision of this Agreement shall be declared invalid, inoperative or unenforceable by operation of law or by any of the above mentioned tribunals of competent jurisdiction, the remainder of this Agreement or the application of such Article or provision to persons or circumstances other than those as to which it has been held invalid, inoperative or unenforceable shall not be affected thereby.
- 8.2 This Agreement shall be in full force as of and from the date of the Notice of Award until the Project contract is closed.
- 8.3 This PLA may not be changed or modified except by the subsequent written agreement of the parties. All parties represent that they have the full legal authority to enter into this PLA. This PLA may be executed by the parties in one or more counterparts.
- 8.4 Any liability arising out of this PLA shall be several and not joint. IDOT shall not be liable to any person or other party for any violation of this PLA by any other party, and no Contractor or Union shall be liable for any violation of this PLA by any other Contractor or Union.
- 8.5 The failure or refusal of a party to exercise its rights hereunder in one or more instances shall not be deemed a waiver of any such rights in respect of a separate instance of the same or similar nature.

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Addendum A

IDOT Slate of Permanent Arbitrators

1. Bruce Feldacker
2. Thomas F. Gibbons
3. Edward J. Harrick
4. Brent L. Motchan
5. Robert Perkovich
6. Byron Yaffee
7. Glenn A. Zipp

Execution Page

Illinois Department of Transportation

Omer Osman, Director of Highways

Matthew Hughes, Director Finance & Administration

Michael A. Forti, Chief Counsel

Ann L. Schneider, Secretary

(Date)

Illinois AFL-CIO Statewide Project Labor Agreement Committee, representing the Unions listed below:

(Date)

List Unions:

****RETURN WITH BID****

Exhibit A - Contractor Letter of Assent

(Date)

To All Parties:

In accordance with the terms and conditions of the contract for Construction Work on [Contract No. **60W25**], this Letter of Assent hereby confirms that the undersigned Prime Contractor or Subcontractor agrees to be bound by the terms and conditions of the Project Labor Agreement established and entered into by the Illinois Department of Transportation in connection with said Project.

It is the understanding and intent of the undersigned party that this Project Labor Agreement shall pertain only to the identified Project. In the event it is necessary for the undersigned party to become signatory to a collective bargaining agreement to which it is not otherwise a party in order that it may lawfully make certain required contributions to applicable fringe benefit funds, the undersigned party hereby expressly conditions its acceptance of and limits its participation in such collective bargaining agreement to its work on the Project.

(Authorized Company Officer)

(Company)

****RETURN WITH BID****

REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

- I. General
- II. Nondiscrimination
- III. Nonsegregated Facilities
- IV. Davis-Bacon and Related Act Provisions
- V. Contract Work Hours and Safety Standards Act Provisions
- VI. Subletting or Assigning the Contract
- VII. Safety: Accident Prevention
- VIII. False Statements Concerning Highway Projects
- IX. Implementation of Clean Air Act and Federal Water Pollution Control Act
- X. Compliance with Governmentwide Suspension and Debarment Requirements
- XI. Certification Regarding Use of Contract Funds for Lobbying

ATTACHMENTS

A. Employment and Materials Preference for Appalachian Development Highway System or Appalachian Local Access Road Contracts (included in Appalachian contracts only)

I. GENERAL

1. Form FHWA-1273 must be physically incorporated in each construction contract funded under Title 23 (excluding emergency contracts solely intended for debris removal). The contractor (or subcontractor) must insert this form in each subcontract and further require its inclusion in all lower tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services).

The applicable requirements of Form FHWA-1273 are incorporated by reference for work done under any purchase order, rental agreement or agreement for other services. The prime contractor shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Form FHWA-1273 must be included in all Federal-aid design-build contracts, in all subcontracts and in lower tier subcontracts (excluding subcontracts for design services, purchase orders, rental agreements and other agreements for supplies or services). The design-builder shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Contracting agencies may reference Form FHWA-1273 in bid proposal or request for proposal documents, however, the Form FHWA-1273 must be physically incorporated (not referenced) in all contracts, subcontracts and lower-tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services related to a construction contract).

2. Subject to the applicability criteria noted in the following sections, these contract provisions shall apply to all work performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.

3. A breach of any of the stipulations contained in these Required Contract Provisions may be sufficient grounds for withholding of progress payments, withholding of final payment, termination of the contract, suspension / debarment or any other action determined to be appropriate by the contracting agency and FHWA.

4. Selection of Labor: During the performance of this contract, the contractor shall not use convict labor for any purpose within the limits of a construction project on a Federal-aid highway unless it is labor performed by convicts who are on parole, supervised release, or probation. The term Federal-aid highway does not include roadways functionally classified as local roads or rural minor collectors.

II. NONDISCRIMINATION

The provisions of this section related to 23 CFR Part 230 are applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more. The provisions of 23 CFR Part 230 are not applicable to material supply, engineering, or architectural service contracts.

In addition, the contractor and all subcontractors must comply with the following policies: Executive Order 11246, 41 CFR 60, 29 CFR 1625-1627, Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The contractor and all subcontractors must comply with: the requirements of the Equal Opportunity Clause in 41 CFR 60-1.4(b) and, for all construction contracts exceeding \$10,000, the Standard Federal Equal Employment Opportunity Construction Contract Specifications in 41 CFR 60-4.3.

Note: The U.S. Department of Labor has exclusive authority to determine compliance with Executive Order 11246 and the policies of the Secretary of Labor including 41 CFR 60, and 29 CFR 1625-1627. The contracting agency and the FHWA have the authority and the responsibility to ensure compliance with Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), and Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The following provision is adopted from 23 CFR 230, Appendix A, with appropriate revisions to conform to the U.S. Department of Labor (US DOL) and FHWA requirements.

1. Equal Employment Opportunity: Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630, 29 CFR 1625-1627, 41 CFR 60 and 49 CFR 27) and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The provisions of the Americans with Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the contracting agency and the Federal Government to ensure that it has made every good faith effort to provide equal opportunity with respect to all of its terms and conditions of employment and in their review of activities under the contract.

b. The contractor will accept as its operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship, pre-apprenticeship, and/or on-the-job training."

2. EEO Officer: The contractor will designate and make known to the contracting officers an EEO Officer who will have the responsibility for and must be capable of effectively administering and promoting an active EEO program and who must be assigned adequate authority and responsibility to do so.

3. Dissemination of Policy: All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minorities and women.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

4. Recruitment: When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minorities and women in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employee referral sources likely to yield qualified minorities and women. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish with such identified sources procedures whereby minority and women applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, the contractor is expected to observe the provisions of that agreement to the extent that the system meets the contractor's compliance with EEO contract provisions. Where implementation of such an agreement has the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Federal nondiscrimination provisions.

c. The contractor will encourage its present employees to refer minorities and women as applicants for employment. Information and procedures with regard to referring such applicants will be discussed with employees.

5. Personnel Actions: Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If

the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with its obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of their avenues of appeal.

6. Training and Promotion:

a. The contractor will assist in locating, qualifying, and increasing the skills of minorities and women who are applicants for employment or current employees. Such efforts should be aimed at developing full journey level status employees in the type of trade or job classification involved.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision. The contracting agency may reserve training positions for persons who receive welfare assistance in accordance with 23 U.S.C. 140(a).

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of employees who are minorities and women and will encourage eligible employees to apply for such training and promotion.

7. Unions: If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use good faith efforts to obtain the cooperation of such unions to increase opportunities for minorities and women. Actions by the contractor, either directly or through a contractor's association acting as agent, will include the procedures set forth below:

a. The contractor will use good faith efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minorities and women for membership in the unions and increasing the skills of minorities and women so that they may qualify for higher paying employment.

b. The contractor will use good faith efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the contracting agency and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minorities and women. The failure of a union to provide sufficient referrals (even though it is obligated to provide exclusive referrals under the terms of a collective bargaining agreement) does not relieve the contractor from the requirements of this paragraph. In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the contracting agency.

8. Reasonable Accommodation for Applicants / Employees with Disabilities: The contractor must be familiar with the requirements for and comply with the Americans with Disabilities Act and all rules and regulations established there under. Employers must provide reasonable accommodation in all employment activities unless to do so would cause an undue hardship.

9. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment: The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment. The contractor shall take all necessary and reasonable steps to ensure nondiscrimination in the administration of this contract.

a. The contractor shall notify all potential subcontractors and suppliers and lessors of their EEO obligations under this contract.

b. The contractor will use good faith efforts to ensure subcontractor compliance with their EEO obligations.

10. Assurance Required by 49 CFR 26.13(b):

a. The requirements of 49 CFR Part 26 and the State DOT's U.S. DOT-approved DBE program are incorporated by reference.

b. The contractor or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of DOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the contracting agency deems appropriate.

11. Records and Reports: The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following the date of the final payment to the contractor for all contract work and shall be available at reasonable times and places for inspection by authorized representatives of the contracting agency and the FHWA.

a. The records kept by the contractor shall document the following:

(1) The number and work hours of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women; and

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minorities and women;

b. The contractors and subcontractors will submit an annual report to the contracting agency each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on [Form FHWA-1391](#). The staffing data should represent the project work force on board in all or any part of the last payroll period preceding the end of July. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data. The employment data should reflect the work force on board during all or any part of the last payroll period preceding the end of July.

III. NONSEGREGATED FACILITIES

This provision is applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more.

The contractor must ensure that facilities provided for employees are provided in such a manner that segregation on the basis of race, color,

religion, sex, or national origin cannot result. The contractor may neither require such segregated use by written or oral policies nor tolerate such use by employee custom. The contractor's obligation extends further to ensure that its employees are not assigned to perform their services at any location, under the contractor's control, where the facilities are segregated. The term "facilities" includes waiting rooms, work areas, restaurants and other eating areas, time clocks, restrooms, washrooms, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing provided for employees. The contractor shall provide separate or single-user restrooms and necessary dressing or sleeping areas to assure privacy between sexes.

IV. Davis-Bacon and Related Act Provisions

This section is applicable to all Federal-aid construction projects exceeding \$2,000 and to all related subcontracts and lower-tier subcontracts (regardless of subcontract size). The requirements apply to all projects located within the right-of-way of a roadway that is functionally classified as Federal-aid highway. This excludes roadways functionally classified as local roads or rural minor collectors, which are exempt. Contracting agencies may elect to apply these requirements to other projects.

The following provisions are from the U.S. Department of Labor regulations in 29 CFR 5.5 "Contract provisions and related matters" with minor revisions to conform to the FHWA-1273 format and FHWA program requirements.

1. Minimum wages

a. All laborers and mechanics employed or working upon the site of the work, will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act (29 CFR part 3)), the full amount of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor and such laborers and mechanics.

Contributions made or costs reasonably anticipated for bona fide fringe benefits under section 1(b)(2) of the Davis-Bacon Act on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph 1.d. of this section; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in 29 CFR 5.5(a)(4). Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein: Provided, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classification and wage rates conformed under paragraph 1.b. of this section) and the Davis-Bacon poster (WH-1321) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

b.(1) The contracting officer shall require that any class of laborers or mechanics, including helpers, which is not listed in the wage determination and which is to be employed under the contract shall be classified in conformance with the wage determination. The contracting officer shall approve an additional classification and wage rate and fringe benefits therefore only when the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination; and

(ii) The classification is utilized in the area by the construction industry; and

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) If the contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the Administrator of the Wage and Hour Division, Employment Standards Administration, U.S. Department of Labor, Washington, DC 20210. The Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(3) In the event the contractor, the laborers or mechanics to be employed in the classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the questions, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. The Wage and Hour Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(4) The wage rate (including fringe benefits where appropriate) determined pursuant to paragraphs 1.b.(2) or 1.b.(3) of this section, shall be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

c. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly cash equivalent thereof.

d. If the contractor does not make payments to a trustee or other third person, the contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program, Provided, That the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

2. Withholding

The contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor under this contract, or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to Davis-Bacon prevailing wage requirements, which is held by the same prime contractor, so much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainees, and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the contracting agency may, after written notice to the contractor, take such

action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

3. Payrolls and basic records

a. Payrolls and basic records relating thereto shall be maintained by the contractor during the course of the work and preserved for a period of three years thereafter for all laborers and mechanics working at the site of the work. Such records shall contain the name, address, and social security number of each such worker, his or her correct classification, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in section 1(b)(2)(B) of the Davis-Bacon Act), daily and weekly number of hours worked, deductions made and actual wages paid. Whenever the Secretary of Labor has found under 29 CFR 5.5(a)(1)(iv) that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in section 1(b)(2)(B) of the Davis-Bacon Act, the contractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits. Contractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprenticeship programs and certification of trainee programs, the registration of the apprentices and trainees, and the ratios and wage rates prescribed in the applicable programs.

b. (1) The contractor shall submit weekly for each week in which any contract work is performed a copy of all payrolls to the contracting agency. The payrolls submitted shall set out accurately and completely all of the information required to be maintained under 29 CFR 5.5(a)(3)(i), except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall only need to include an individually identifying number for each employee (e.g., the last four digits of the employee's social security number). The required weekly payroll information may be submitted in any form desired. Optional Form WH-347 is available for this purpose from the Wage and Hour Division Web site at <http://www.dol.gov/esa/whd/forms/wh347instr.htm> or its successor site. The prime contractor is responsible for the submission of copies of payrolls by all subcontractors. Contractors and subcontractors shall maintain the full social security number and current address of each covered worker, and shall provide them upon request to the contracting agency for transmission to the State DOT, the FHWA or the Wage and Hour Division of the Department of Labor for purposes of an investigation or audit of compliance with prevailing wage requirements. It is not a violation of this section for a prime contractor to require a subcontractor to provide addresses and social security numbers to the prime contractor for its own records, without weekly submission to the contracting agency..

(2) Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the contractor or subcontractor or his or her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:

(i) That the payroll for the payroll period contains the information required to be provided under §5.5 (a)(3)(ii) of Regulations, 29 CFR part 5, the appropriate information is being maintained under §5.5 (a)(3)(i) of Regulations, 29 CFR part 5, and that such information is correct and complete;

(ii) That each laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in Regulations, 29 CFR part 3;

(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification of work performed, as specified in the applicable wage determination incorporated into the contract.

(3) The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 3.b.(2) of this section.

(4) The falsification of any of the above certifications may subject the contractor or subcontractor to civil or criminal prosecution under section 1001 of title 18 and section 231 of title 31 of the United States Code.

c. The contractor or subcontractor shall make the records required under paragraph 3.a. of this section available for inspection, copying, or transcription by authorized representatives of the contracting agency, the State DOT, the FHWA, or the Department of Labor, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the FHWA may, after written notice to the contractor, the contracting agency or the State DOT, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

4. Apprentices and trainees

a. Apprentices (programs of the USDOL).

Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Office of Apprenticeship Training, Employer and Labor Services, or with a State Apprenticeship Agency recognized by the Office, or if a person is employed in his or her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Office of Apprenticeship Training, Employer and Labor Services or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice.

The allowable ratio of apprentices to journeymen on the job site in any craft classification shall not be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman's hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.

Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeymen hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.

In the event the Office of Apprenticeship Training, Employer and Labor Services, or a State Apprenticeship Agency recognized by the Office, withdraws approval of an apprenticeship program, the contractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

b. Trainees (programs of the USDOL).

Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the U.S. Department of Labor, Employment and Training Administration.

The ratio of trainees to journeymen on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration.

Every trainee must be paid at not less than the rate specified in the approved program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed on the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman wage rate on the wage determination which provides for less than full fringe benefits for apprentices. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.

In the event the Employment and Training Administration withdraws approval of a training program, the contractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

c. Equal employment opportunity. The utilization of apprentices, trainees and journeymen under this part shall be in conformity with the equal employment opportunity requirements of Executive Order 11246, as amended, and 29 CFR part 30.

d. Apprentices and Trainees (programs of the U.S. DOT).

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

5. Compliance with Copeland Act requirements. The contractor shall comply with the requirements of 29 CFR part 3, which are incorporated by reference in this contract.

6. Subcontracts. The contractor or subcontractor shall insert Form FHWA-1273 in any subcontracts and also require the subcontractors to include Form FHWA-1273 in any lower tier subcontracts. The prime contractor shall be responsible for the compliance by any subcontractor or lower tier subcontractor with all the contract clauses in 29 CFR 5.5.

7. Contract termination: debarment. A breach of the contract clauses in 29 CFR 5.5 may be grounds for termination of the contract, and for

debarment as a contractor and a subcontractor as provided in 29 CFR 5.12.

8. Compliance with Davis-Bacon and Related Act requirements. All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR parts 1, 3, and 5 are herein incorporated by reference in this contract.

9. Disputes concerning labor standards. Disputes arising out of the labor standards provisions of this contract shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the Department of Labor set forth in 29 CFR parts 5, 6, and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

10. Certification of eligibility.

a. By entering into this contract, the contractor certifies that neither it (nor he or she) nor any person or firm who has an interest in the contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

b. No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

c. The penalty for making false statements is prescribed in the U.S. Criminal Code, 18 U.S.C. 1001.

V. CONTRACT WORK HOURS AND SAFETY STANDARDS ACT

The following clauses apply to any Federal-aid construction contract in an amount in excess of \$100,000 and subject to the overtime provisions of the Contract Work Hours and Safety Standards Act. These clauses shall be inserted in addition to the clauses required by 29 CFR 5.5(a) or 29 CFR 4.6. As used in this paragraph, the terms laborers and mechanics include watchmen and guards.

1. Overtime requirements. No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers or mechanics shall require or permit any such laborer or mechanic in any workweek in which he or she is employed on such work to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one and one-half times the basic rate of pay for all hours worked in excess of forty hours in such workweek.

2. Violation; liability for unpaid wages; liquidated damages. In the event of any violation of the clause set forth in paragraph (1.) of this section, the contractor and any subcontractor responsible therefor shall be liable for the unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory), for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer or mechanic, including watchmen and guards, employed in violation of the clause set forth in paragraph (1.) of this section, in the sum of \$10 for each calendar day on which such individual was required or permitted to work in excess of the standard workweek of forty hours without payment of the overtime wages required by the clause set forth in paragraph (1.) of this section.

3. Withholding for unpaid wages and liquidated damages. The FHWA or the contacting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor withhold or cause to be withheld, from any moneys payable on account of work performed by the contractor or subcontractor under any such

contract or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph (2.) of this section.

4. Subcontracts. The contractor or subcontractor shall insert in any subcontracts the clauses set forth in paragraph (1.) through (4.) of this section and also a clause requiring the subcontractors to include these clauses in any lower tier subcontracts. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with the clauses set forth in paragraphs (1.) through (4.) of this section.

VI. SUBLETTING OR ASSIGNING THE CONTRACT

This provision is applicable to all Federal-aid construction contracts on the National Highway System.

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the contracting agency. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635.116).

a. The term "perform work with its own organization" refers to workers employed or leased by the prime contractor, and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor or lower tier subcontractor, agents of the prime contractor, or any other assignees. The term may include payments for the costs of hiring leased employees from an employee leasing firm meeting all relevant Federal and State regulatory requirements. Leased employees may only be included in this term if the prime contractor meets all of the following conditions:

(1) the prime contractor maintains control over the supervision of the day-to-day activities of the leased employees;

(2) the prime contractor remains responsible for the quality of the work of the leased employees;

(3) the prime contractor retains all power to accept or exclude individual employees from work on the project; and

(4) the prime contractor remains ultimately responsible for the payment of predetermined minimum wages, the submission of payrolls, statements of compliance and all other Federal regulatory requirements.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid or propose on the contract as a whole and in general are to be limited to minor components of the overall contract.

2. The contract amount upon which the requirements set forth in paragraph (1) of Section VI is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the contracting agency has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

5. The 30% self-performance requirement of paragraph (1) is not applicable to design-build contracts; however, contracting agencies may establish their own self-performance requirements.

VII. SAFETY: ACCIDENT PREVENTION

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704).

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C.3704).

VIII. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, Form FHWA-1022 shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent, or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined under this title or imprisoned not more than 5 years or both."

IX. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

By submission of this bid/proposal or the execution of this contract, or subcontract, as appropriate, the bidder, proposer, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

1. That any person who is or will be utilized in the performance of this contract is not prohibited from receiving an award due to a violation of Section 508 of the Clean Water Act or Section 306 of the Clean Air Act.

2. That the contractor agrees to include or cause to be included the requirements of paragraph (1) of this Section X in every subcontract, and further agrees to take such action as the contracting agency may direct as a means of enforcing such requirements.

X. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, consultant contracts or any other covered transaction requiring FHWA approval or that is estimated to cost \$25,000 or more – as defined in 2 CFR Parts 180 and 1200.

1. Instructions for Certification – First Tier Participants:

a. By signing and submitting this proposal, the prospective first tier participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective first tier participant shall submit an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective first tier participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the contracting agency determined to enter into this transaction. If it is later determined that the prospective participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the contracting agency may terminate this transaction for cause of default.

d. The prospective first tier participant shall provide immediate written notice to the contracting agency to whom this proposal is submitted if any time the prospective first tier participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

e. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded,"

as used in this clause, are defined in 2 CFR Parts 180 and 1200. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

f. The prospective first tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction.

g. The prospective first tier participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transactions," provided by the department or contracting agency, entering into this covered transaction, without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

i. Nothing contained in the foregoing shall be construed to require the establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of the prospective participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph (f) of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

* * * * *

2. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion – First Tier Participants:

a. The prospective first tier participant certifies to the best of its knowledge and belief, that it and its principals:

(1) Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency;

(2) Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;

(3) Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with

commission of any of the offenses enumerated in paragraph (a)(2) of this certification; and

(4) Have not within a three-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.

b. Where the prospective participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

2. Instructions for Certification - Lower Tier Participants:

(Applicable to all subcontracts, purchase orders and other lower tier transactions requiring prior FHWA approval or estimated to cost \$25,000 or more - 2 CFR Parts 180 and 1200)

a. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

e. The prospective lower tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the

certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

* * * * *

Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion--Lower Tier Participants:

1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency.

2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

* * * * *

XI. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 (49 CFR 20).

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting its bid or proposal that the participant shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

**MINIMUM WAGES FOR FEDERAL AND FEDERALLY
ASSISTED CONSTRUCTION CONTRACTS**

This project is funded, in part, with Federal-aid funds and, as such, is subject to the provisions of the Davis-Bacon Act of March 3, 1931, as amended (46 Sta. 1494, as amended, 40 U.S.C. 276a) and of other Federal statutes referred to in a 29 CFR Part 1, Appendix A, as well as such additional statutes as may from time to time be enacted containing provisions for the payment of wages determined to be prevailing by the Secretary of Labor in accordance with the Davis-Bacon Act and pursuant to the provisions of 29 CFR Part 1. The prevailing rates and fringe benefits shown in the General Wage Determination Decisions issued by the U.S. Department of Labor shall, in accordance with the provisions of the foregoing statutes, constitute the minimum wages payable on Federal and federally assisted construction projects to laborers and mechanics of the specified classes engaged on contract work of the character and in the localities described therein.

General Wage Determination Decisions, modifications and supersedes decisions thereto are to be used in accordance with the provisions of 29 CFR Parts 1 and 5. Accordingly, the applicable decision, together with any modifications issued, must be made a part of every contract for performance of the described work within the geographic area indicated as required by an applicable DBRA Federal prevailing wage law and 29 CFR Part 5. The wage rates and fringe benefits contained in the General Wage Determination Decision shall be the minimum paid by contractors and subcontractors to laborers and mechanics.

NOTICE

The most current **General Wage Determination Decisions** (wage rates) are available on the IDOT web site. They are located on the Letting and Bidding page at <http://www.dot.state.il.us/desenv/delett.html>.

In addition, ten (10) days prior to the letting, the applicable Federal wage rates will be e-mailed to subscribers. It is recommended that all contractors subscribe to the Federal Wage Rates List or the Contractor's Packet through IDOT's subscription service.

PLEASE NOTE: if you have already subscribed to the Contractor's Packet you will automatically receive the Federal Wage Rates.

The instructions for subscribing are at <http://www.dot.state.il.us/desenv/subsc.html>.

If you have any questions concerning the wage rates, please contact IDOT's Chief Contract Official at 217-782-7806.