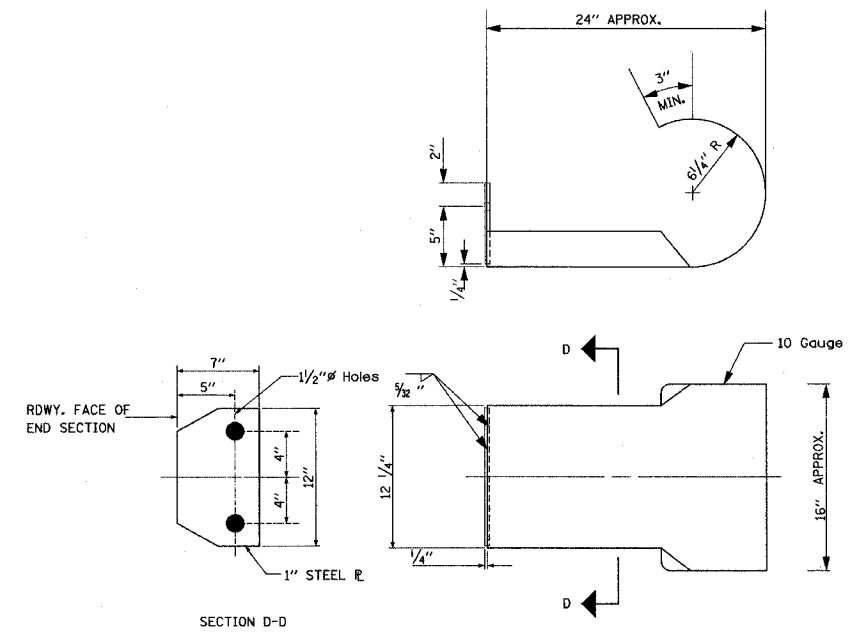


RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 236	00-09154-00-88	HAMILTON	13	13
FED. ROAD DIST. NO. 7 ILLINOIS			FED. AID PROJECT	
CONTRACT NO. 95471				

CURLED END SECTION DETAIL



ALL OTHER STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M-183 EXCEPT POSTS AND ANGLES SHALL CONFORM TO A.A.S.H.T.O. M-223, GRADE 50.

BOLTS, CAP SCREWS, AND NUTS SHALL CONFORM TO THE REQUIREMENT OF A.S.T.M. DESIGNATION A-307 EXCEPT FOR HIGH STRENGTH BOLTS, NUTS, AND WASHERS NOTED WHICH SHALL CONFORM TO A.A.S.H.T.O. DESIGNATION M-164.

ALL BOLTS, NUTS, CAP SCREWS, WASHERS, AND LOCK WASHERS SHALL BE GALVINIZED IN ACCORDANCE WITH A.A.S.H.T.O. DESIGNATION M-232.

ALL FIELD DRILLED HOLES SHALL BE COATED WITH AN APPROVED ZINC RICH PAINT BEFORE ERRECTION.