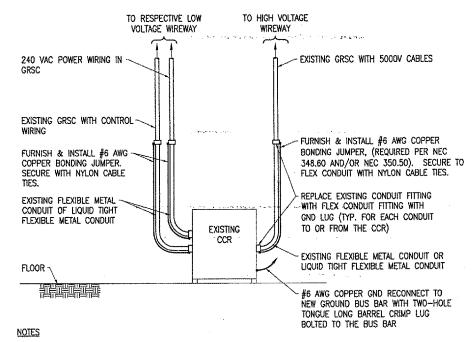
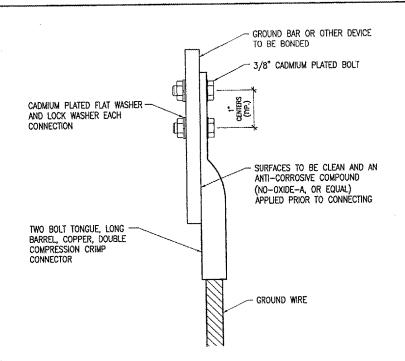
## DETAIL NOTES

- 1. EXOTHERMIC WELDS SHALL BE CADWELD AS MANUFACTURED BY ERICO PRODUCTS, SOLON, OHIO, ULTRAWELD AS MANUFACTURED BY HARGER LIGHTNING PROTECTION & GROUNDING EQUIPMENT, GRAYSLAKE, IL, OR THERMOWELD AS MANUFACTURED BY CONTINENTAL INDUSTRIES, TULSA, OKLAHOMA. 'VERIFY PROPER SIZES, MOLDS, TYPES, AND REQUIREMENTS FOR THE RESPECTIVE APPLICATION WITH THE MANUFACTURER, AND INSTALL PER THEIR DIRECTIONS.
- FOR APPLICATIONS TO GALVANIZED STEEL OR PAINTED STEEL, REMOVE GALVANIZING AND/OR PAINT & CLEAN THE SURFACE TO EXPOSE BARE STEEL BEFORE MAKING EXOTHERMIC WELD CONNECTION.
- INDMIDUAL GROUNDING ELECTRODE CONDUCTORS SHALL NOT BE INSTALLED IN METAL CONDUIT. INSTALL
  GROUNDING ELECTRODE CONDUCTORS IN SCHED 40 PVC CONDUIT AS REQUIRED IN FOUNDATIONS, FOR
  PROTECTION, WHERE ENTERING ENCLOSURES, ETC.

## EXOTHERMIC WELD DETAILS



- THE EXISTING 5000V CIRCUIT CONDUCTORS FROM EACH CONSTANT CURRENT REGULATOR TO THE RIGID CONDUIT & HIGH VOLTAGE WIREWAY ARE INSTALLED IN FLEXIBLE METAL CONDUIT." REPLACE THE EXISTING CONDUIT TERMINATION FITTINGS WITH EXTERNAL GROUND LUG TYPE FLEX CONDUIT FITTINGS TO ACCOMMODATE AN EXTERNAL BONDING JUMPER. FURNISH & INSTALL A #6 AWG COPPER EXTERNAL BONDING JUMPER FOR EACH FLEXIBLE METAL CONDUIT ASSOCIATED WITH THE 5000V SERIES CIRCUITS. THIS APPLIES TO THE FOLLOWING CONSTANT CURRENT REGULATORS: CCR #1, CCR #2, CCR #3, CCR #4, CCR #6, CCR #7, CCR #8, CCR #9, CCR #10, CCR #12, & CCR #13.
- 2. THE EXISTING 240 VAC POWER & CONTROL CIRCUIT CONDUCTORS FROM THE RESPECTIVE RIGID CONDUIT TO EACH CONSTANT CURRENT REGULATOR ARE INSTALLED IN FLEXIBLE METAL CONDUIT. REPLACE THE EXISTING CONDUIT TERMINATION FITTINGS WITH EXTERNAL GROUND LUG TYPE FLEX CONDUIT FITTINGS TO ACCOMMODATE AN EXTERNAL BONDING JUMPER. FURNISH & INSTALL A #6 AWG COPPER EXTERNAL BONDING JUMPER FOR EACH FLEXIBLE METAL CONDUIT. THIS APPLIES TO THE FOLLOWING CONSTANT CURRENT REGULATORS: CCR #1, CCR #2, CCR #3, CCR #4, CCR #6, CCR #7, CCR #8, CCR #10, CCR #12, & CCR #13.
  - CCR GROUNDING UPGRADES

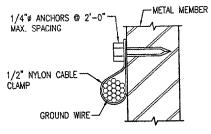


2 HOLE LONG BARREL COMPRESSION LUG TABLE		
WIRE SIZE	BURNDY CAT. NO.	THOMAS & BETTS CAT. NO.
#6 AWG STRANDED	YA6C-2TC38	256-30695-1158
#2 AWG STRANDED	YA2C-2TC38	256-30695-1160
#1/0 AWG STRANDED	YA25-2TC38	256-30695-1162
#2/0 AWG STRANDED	YA26-2TC38	256-30695-1116
#3/0 AWG STRANDED	YA27-2TC38	54816BE

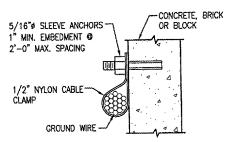
## NOTES

- 1. ALL CONNECTIONS TO GROUND BUS BAR SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE BUS BAR.
- GROUND WIRE CONNECTIONS TO EQUIPMENT SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE DEVICE OR WITH THE RESPECTIVE EQUIPMENT MANUFACTURER'S LUG OR TERMINAL WHERE APPLICABLE.
- 3. GROUNDING ELECTRODE CONDUCTORS, BONDING JUMPERS, & INDIVIDUAL GROUND WIRES SHALL NOT BE INSTALLED IN METAL CONDUIT.
- 4. ALL CONNECTIONS SHALL BE COATED WITH A CORROSION PREVENTATIVE COMPOUND (NO-OXIDE-A, OR EQUAL) BEFORE JOINING, ALL COPPER BUS BARS SHALL BE CLEANED PRIOR TO MAKING CONNECTIONS TO REMOVE SURFACE OXIDATION. CLEAN SURFACES, OF RESPECTIVE DEVICES TO BE BONDED, TO BARE METAL, PER NEC 250-12.

GROUNDING LUG CONNECTION DETAIL



SUPPORT FOR BUS WIRE FROM METAL BAR, ANGLE, OR SIMILAR METAL MEMBER



SUPPORT FOR BUS WIRE FROM CONCRETE WALL, BRICK, OR BLOCK

NOTE: WHERE NOTED ON THE PLANS GROUND WIRES SHALL BE RUN IN SCHED 40 PVC CONDUIT (SIZE AS DETAILED). PVC CONDUIT CONTAINING GROUND CONDUCTORS SHALL NOT HAVE METAL SUPPORTS THAT COMPLETELY ENCIRCLE THE CONDUIT. USE NYLON BOLTS, NUTS, WASHERS, AND/OR REINFORCED FIBERGLASS STRUT SUPPORT. DO NOT USE CABLE TIES NOR TIE WRAPS.

TYPICAL GROUND WIRE SUPPORT DETAIL



**DE265** 

DECATUR, ILLINOIS

KNE C4/22/05
WW 04/25/05

HANSON
Engineers, Architects, Scientists
1525 South Stath Street

WIDENING SE II

TAXIWAY G WIDENING PHASE II

109

o, 2005 3:50 PM CCC PORTS/DECATUR/802—D4TXYD/AIRPORT/SHEE