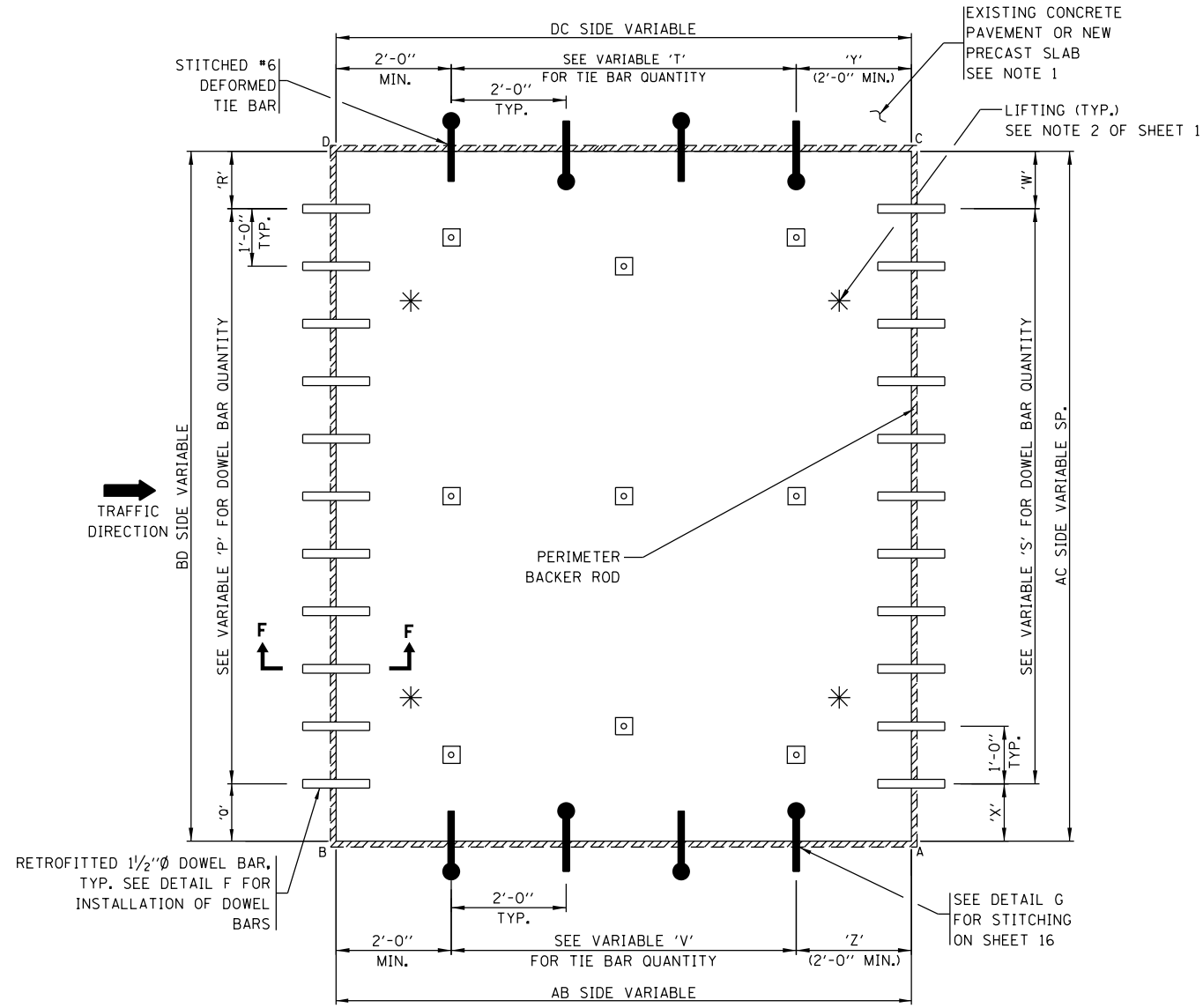


FOR NON STANDARD SLABS, UPON COMPLETION BY THE CONTRACTOR A SLAB LAYOUT WILL BE ADDED WITH SLAB DIMENSIONS TO INCLUDE BUT NOT BE LIMITED TO THE TABLE SHOWN BELOW.

EXAMPLE	ROUTE	STATION NUMBER	MAINLINE LANE NO.	RAMP ID.	RAMP LANE NO.	MARK NO.	LANE TYPE	VARIABLES													AB* SIDE	BD* SIDE	CD* SIDE	AC* SIDE	AREA (SQ.FT.)	VOLUME (CU. FT.)	WEIGHT (TONS)	DIAGONALS (FT.)								
								AB (FT.)	AC (FT.)	BD (FT.)	CD (FT.)	P (NO.)	Q (FT.)	R (FT.)	S (NO.)	T (NO.)	V (NO.)	W (FT.)	X (FT.)	Y (FT.)								Z (FT.)	AD	BC						

MAINLINE LANE NO.: LANE NO. 1 IS ADJACENT TO MEDIAN SHOULDER.
 RAMP LANE NO.: LANE NO. 1 IS ADJACENT TO THE BUILDING.
 MARK NO.: EACH PANEL SHALL BE INDIVIDUALLY MARKED FOR CORRECT PLACEMENT.
 LANE TYPE: "OUT" IN THIS COLUMN INDICATES OUTSIDE LANE.
 "MID" IN THIS COLUMN INDICATES MIDDLE LANE.
 "IN" IN THIS COLUMN INDICATES INSIDE LANE

*** LEGEND**
 DB= DOWEL BAR EMBEDDED
 DS= DOWEL SLOT
 ST= SLOT OR HOLE FOR STITCHED TIE BAR
 RD= FIELD RETROFITTED DOWEL BARS



INSTALLATION DETAIL FOR CUSTOM SLABS

- NOTES:**
- NO STITCHING OF DEFORMED TIE BARS IS REQUIRED WHEN PRECAST SLAB IS PLACED ADJACENT TO HMA SHOULDER.
 - TIE BAR STITCHING SHALL BE REQUIRED WHEN THE REPAIR AREA LENGTH EXCEEDS 20 FT. OR WHEN MORE THAN 3 PRECAST SLAB ARE PLACED IN SEQUENCE.

FILE NAME =	USER NAME = dettmnra	DESIGNED - O. PATEL	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	PRECAST CONCRETE PAVEMENT SLABS			F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
et:\pw\work\p\dot\dettmnra\d0230696\01\Std.dgn	DRAWN -	REVISED -	353					23R-RS	COOK	66	57	
Default	PLOT SCALE = 100.0000' / in.	CHECKED -	REVISED -		BD 57		CONTRACT NO. 60L94					
	PLOT DATE = 6/19/2014	DATE - 10-25-2013	REVISED -		SCALE: NONE	SHEET 18 OF 19 SHEETS	STA.	TO STA.	ILLINOIS FED. AID PROJECT			