

FILE NAME =	USER NAME = phillipsdo	DESIGNED - R. SHAH	REVISED - A. ABBAS 04-27-98		PAVEMENT PATCHING FOR HMA SURFACED PAVEMENT		F.A.P. RTE	SECTION	COUNTY	TOTAL SHEET SHEETS NO.
c:\pw_work\pw1dot\ph1ll1psdo\d0276648\D1	,	DRAWN -	REVISED - R. BORO 01-01-07	STATE OF ILLINOIS			352	2R-1-RS-1	LAKE	24 14
	PLOT SCALE = 100.0000 ' / 10.	CHECKED -	REVISED - R. BORO 09-04-07	DEPARTMENT OF TRANSPORTATION			BD400–04 (BD–22) C		CONTRACT	NO. 60P11
	PLOT DATE = 6/9/2014	DATE - 10-25-94	REVISED - K. ENG 10-27-08		SCALE: NONE SHEET NO. 1 OF 1 SHEET	S STA. TO STA.	FED. ROAD DIS	ST. NO. 1 ILLINOIS FED. AI	ID PROJECT	

OVERLAY, TYPICAL (INCLUDED IN THE COST OF HMA REMOVAL OVER PATCHES FOR PATCHING FIRST CONSTRUCTION OR IN THE COST OF PAVEMENT PATCHING FOR MILL FIRST CONSTRUCTION).

PROPOSED UNSUITABLE SUBGRADE REMOVAL AND REPLACEMENT

SEQUENCE OF CONSTRUCTION (MILLING FIRST)

1. MILL HMA FIRST IF THERE IS AT LEAST $4\frac{1}{2}$ INCHES OR MORE OF HMA MATERIAL ON TOP OF THE EXISTING PAVEMENT OR IF THE PAVEMENT IS FULL DEPTH HMA. A MINIMUM OF 2 INCHES OF HMA MATERIAL SHALL BE IN

2. REMOVE AND REPLACE WITH FULL DEPTH CLASS D PATCHES TO TOP OF MILLED SURFACE.

> ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.