

# GENERAL NOTES

See cross sections for special ditches and backslopes.

The removal of Bituminous Surfacing not on a rigid type base removed in conjunction with the base shall be removed as EARTH EXCAVATION. The removal of Bituminous Surfacing on a rigid type base removed in conjunction with the base shall be included in the contract unit price for PAVEMENT REMOVAL of the type specified.

The topsoil excavation quantities have been adjusted to allow for 25% shrinkage of topsoil furnished and placed.

All Borrow/Waste/Use sites must be approved by the Department prior to removing any material from the project or initiating any earthmoving activities, including temporary stockpiling outside the limits of construction.

The Contractor shall seed all disturbed areas within the project limits. Seeding Class 4 or 2A shall be used, except in front of properties where the grass will be mowed, then use Seeding, Class 1. Class 2A shall be used on front slopes and ditch bottoms. Class 4 shall be used behind Type A gutter, on all backslopes and areas behind the backslope, and beyond the toe of front slope on fill sections without ditches. **(Include the following sentence ONLY if seeding is less than 0.2 Hectares (0.5 Ac.)** This work will be included in the contract unit price per Cubic Meter (Cubic Yard) for EARTH EXCAVATION.

Placement and compaction of the backfill for proposed across road culverts and existing across road culverts that are removed shall conform to Section 502.10 of the Standard Specifications, except that the material shall conform to Article 208.02 of the Standard Specifications, and shall be compacted to a minimum of 95% of the standard laboratory density. Any material conforming to the requirements of Article 1003.04 or 1004.05 which has been excavated from the trenches shall be used for backfilling the trenches. The entire excavation, within 2 feet outside of each shoulder, shall be backfilled with trench backfill material to the bottom of the proposed subgrade. Impervious material shall be used on the outer 3 feet of each end of the culvert. This trench backfill material will not be measured for payment, but shall be included in the contract unit price for the class of concrete involved or other unit price item of the work for which it is required.

Previously pugmilled stockpiles of "Type A" older than 1 month will not be approved for use until a moisture check is run to verify moisture content. Material shipped to projects without being tested will not be accepted.

Except for the top 75 mm (3"), all aggregate bases and subbases 300 mm (12") in thickness shall be constructed of aggregate gradation CA-2. If the specified thickness exceeds 300 mm (12"), the bases or subbases shall be constructed of topsize 150 mm (6") breaker-run crushed stone with 70% to 90% by weight, passing the 4" sieve and 15% to 40% by weight, passing the 50 mm (2") size sieve, except for the top 75 mm (3"). The breaker-run crushed stone shall be reasonably uniformly graded from coarse to fine and be taken from a quarry ledge capable of producing Class "D" quality aggregate. The top 75 mm (3") shall be gradation CA-6 or CA-10 regardless of thickness. The water necessary to achieve compaction in all but the top 75 mm (3") layer may be added after the subbase or base course is placed on the grade.

The existing hot-mix asphalt on private and commercial entrances shall be bladed off or milled and disposed of outside the project limits. This could be the entire entrance or tapered at the end depending on if the mainline is resurfaced or milled and resurfaced. The cost of the blading, milling, rolling, and disposal is included in the contract unit price for INCIDENTAL HOT-MIX ASPHALT SURFACING.

The following Mixture Requirements are applicable for this project:

Mixture Uses(s):	Full Depth Pavement Surface	Upper Lift/Full Depth Binder & Temporary Pavement	Lower Lift/Full Depth Binder	Sideroad Surface & Top Lift Shoulder	Lower Lift Shoulder
PG:	PG 64-28	PG 64-28	PG 64-22	PG 58-22	PG 58-22
Design Air Voids	4.0 @ N70	4.0 @ N70	4.0 @ N70	3.0 @ N50	2.0 @ N50
Mixture Composition (Gradation Mixture)	IL9.5 or 12.5	IL 9.5	IL 19.0	IL 9.5 or 12.5	BAM
Friction Aggregate	D	N/A	N/A	C	N/A
20 Year ESAL	5.1	5.1		N/A	

The Contractor will be required to furnish 140 mm (5 1/2") high brass stencils as approved by the Engineer and install stationing at 250' intervals. Stationing shall be placed on both lanes of 2-lane highways and on the outside lanes in both directions on 4-lane highways. The stations shall be placed 150 mm (6") inside the pavement marking edge so they can be read from the shoulder. This work will be included in the cost of the final pavement surface.

On full depth pavement, shoulder widths of 1.8 m (6 ft.) or less may be placed, at the Contractor's option, simultaneously with the adjacent traffic lane for both the binder and surface courses, provided the cross slope of both the pavement and shoulder can be satisfactorily obtained. The shoulder will be paid for at the contract unit price per Square Meter (Square Yard) for HOT-MIX ASPHALT SHOULDERS of the thickness specified on the plans.

The proposed pipes for entrances and side roads shall be placed in line with the existing or proposed ditch line.

Connecting bands for corrugated metal pipes shall be metal and shall be coated with the same material as the pipe sections. The connecting bands shall be a minimum of 18" wide.

It is anticipated that several mailboxes will require relocation to the approach side of the entrances. When this is done, the contractor shall be required to mount the mailbox on a 100 mm x 100 mm (4" x 4") wood post 1 m (40 inches) above the shoulder surface and extending to a minimum of 0.6 m (24 inches) into the embankment. This work shall be included in the contract unit price for the EARTH EXCAVATION. There are an estimated 2 mailboxes to be relocated.

Noses of curbed corner islands noted as 1 & 2 on Highway Standard 606301 shall be ramped unless the curb function is for the protection of pedestrians, signals, light standards or sign truss supports.

Use M-15.15 (M-6.06) or M-10.15 (M-4.06) curb and gutter on all sides of islands when island is offset shoulder width, but offset should not be greater than 2.4 m (8 feet) edge to face.

Use M-10 (M-4) curb on islands when located adjacent to high-speed traffic (80 km/h [50 mph] or greater), except use M-15 (M-6) on islands where traffic signals supports, sign truss supports, or any other post with a foundation generally larger than a standard highway sign is proposed. A stop sign is a standard highway sign.

On large and intermediate islands, the variable curb and gutter flag will be paid for as Combination Concrete Curb and Gutter Type M-15.60 (M6.24).

Rural minimum island area = 9.3 m<sup>2</sup> (100 feet<sup>2</sup>).

Urban island area = usually 7.0 m<sup>2</sup> (75 feet<sup>2</sup>) but not less than 4.7 m<sup>2</sup> (50 feet<sup>2</sup>).  
(Island area includes the concrete median surface and the curb.)

The Contractor shall install a 450 mm (18") diameter formed opening in the Concrete Median Surface of the Island as directed by the Engineer. Also, a 75 mm (4") diameter formed opening shall be installed in each corner of the Island 300 mm (1 foot) behind the back of curb. All existing pavement surfaces of other existing obstructions beneath these openings shall be removed by the Contractor. After the median is in place the 450 mm (18") opening shall be cored down 1.2 m (4') and filled with dirt. All costs incurred shall be included in the contract unit price per Square Meter (Square Foot) for CONCRETE MEDIAN SURFACE, 100 mm (4 INCH).

The islands on this project are small islands as shown on the Detail of Island sheet in the plans.

Delineators shall be installed as shown in Standard 635001, except that the post shall be rotated 180° and only metal-backed delineators shall be permitted.

Delineators shall be placed at the ends of approach guardrail terminal sections, and at each headwall or end section of AR Culverts. This work will be paid for at the contract unit price each for DELINEATORS.

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