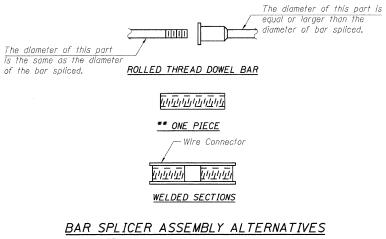
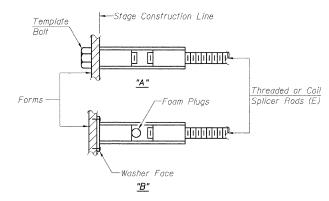
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

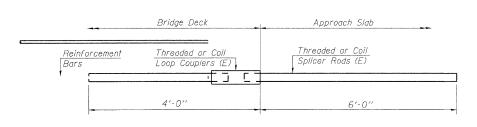


**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

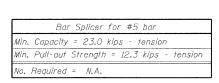


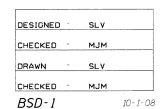
INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.

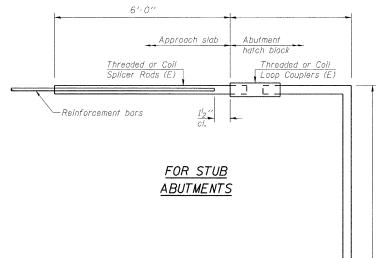


FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS









| Min. | Capacity | = 23.0 | kips - | tension | |
|------|----------|---------|----------|---------|---------|
| Min. | Pull-out | Strengt | h = 12.3 | kips - | tension |

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.

All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Ofther systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity = 1.25 x fy x A_t

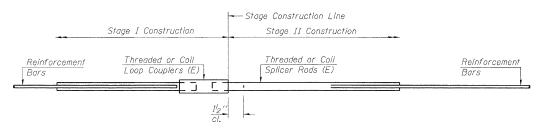
(Tension in kips) = 1.25 x fy x A_t

Minimum *Puli-out Strength = 0.66 x fy x A_t

(2) (Tension in kips) = 0.66 x ty x A₁
Where fy = Yield strength of lapped reinforcement bars in ksi.

 A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

| | BAR SPLICER ASSEMBLIES | | | | | |
|-----|------------------------------------|-----------------------|------------------------------------------|--|--|--|
| | 6 " 6 " | Strength Requirements | | | | |
| | Splicer Rod or Dowel Bar Length | | Min, Pull-Out Strength kips - tension | | | |
| #4 | 1'-8'' | 14.7 | 7.9 | | | |
| #5 | 2'-2'' | 23.0 | 12.3 | | | |
| #6 | 2'-7'' | 33.1 | 17.4 | | | |
| #7 | 3′-5″ | 45.1 | 23.8 | | | |
| #8 | 4'-6'' | 58.9 | 31.3 | | | |
| #9 | 5′-9′′ | 75.0 | 39.6 | | | |
| #10 | 7′-3′′ | 95.0 | 50,3 | | | |
| #11 | 9'-0'' | 117.4 | 61.8 | | | |



STANDARD

| Bar Size | No. Assemblies Required | Location | | |
|-------------|----------------------------|---------------------------|--|--|
| #4 | 57 | Concrete Wearing Surface | | |
| #4 | 50 | Top of Approach Slabs | | |
| #5 | 92 | Bottom of Approach Slabs | | |
| #5 | 80 | Approach Slab Foundations | | |
| #6 | 12 | Abutment Backwalls | | |

BAR SPLICER ASSEMBLY DETAILS STRUCTURE NO. 016-2514

| SHEET | | NO. S15 | F.A.U. RTE. | | | COUNTY | TOTAL SHEETS | SHEET NO. | |
|-------|----------------|---------|------------------------------------|---------|--|-----------|-----------------|--------------|--|
| | 3.1221 1(0.010 | | 1320 | 581 B-1 | | COOK | 33 | 26 | |
| - | OF S15 | SHEETS | D-91-288-09 | | | CONTRACT | NO. 60 | F91 | |
| | | | FED. ROAD DIST. NO ILLINOIS FED. A | | | D PROJECT | | | |