

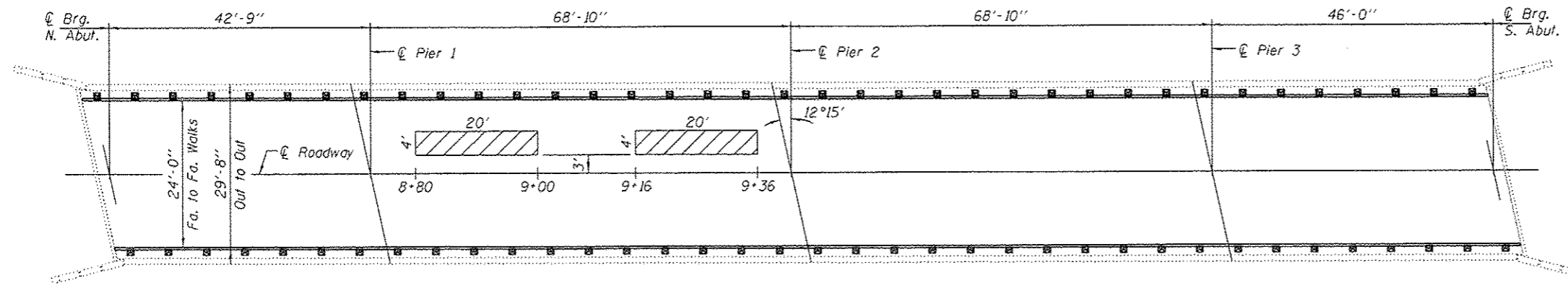
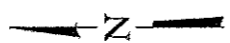
ELEVATION

GENERAL NOTES

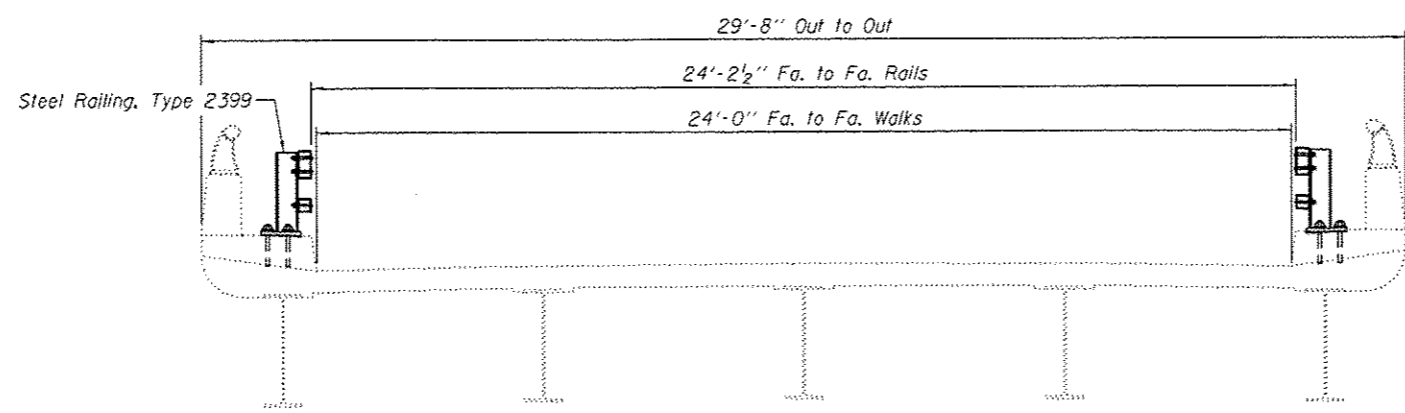
Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Existing reinforcement bars extending into the removal area shall be cleaned, straightened and incorporated into the new construction. Any reinforcement bars that are damaged during concrete removal shall be replaced with an approved bar splicer or anchorage system. Cost included with Concrete Removal.

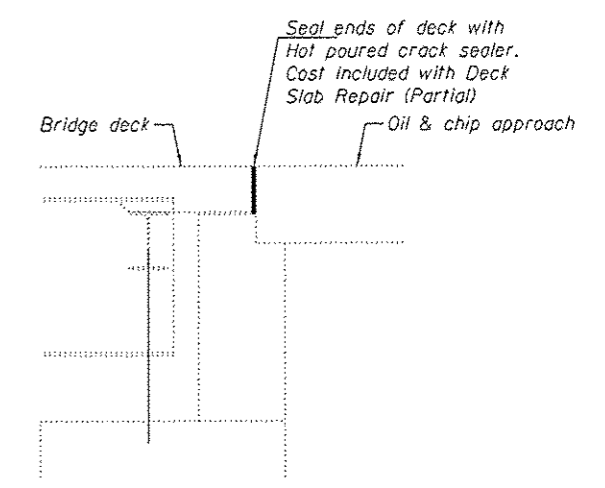
The deck surface shall have its final finish tined according to Article 420.09(e)(1) of the Standard Specifications. Cost included with Concrete Superstructure.



PLAN
Hatched areas indicate Deck Slab Repair (Partial)



CROSS SECTION



SECTION THRU ABUTMENT



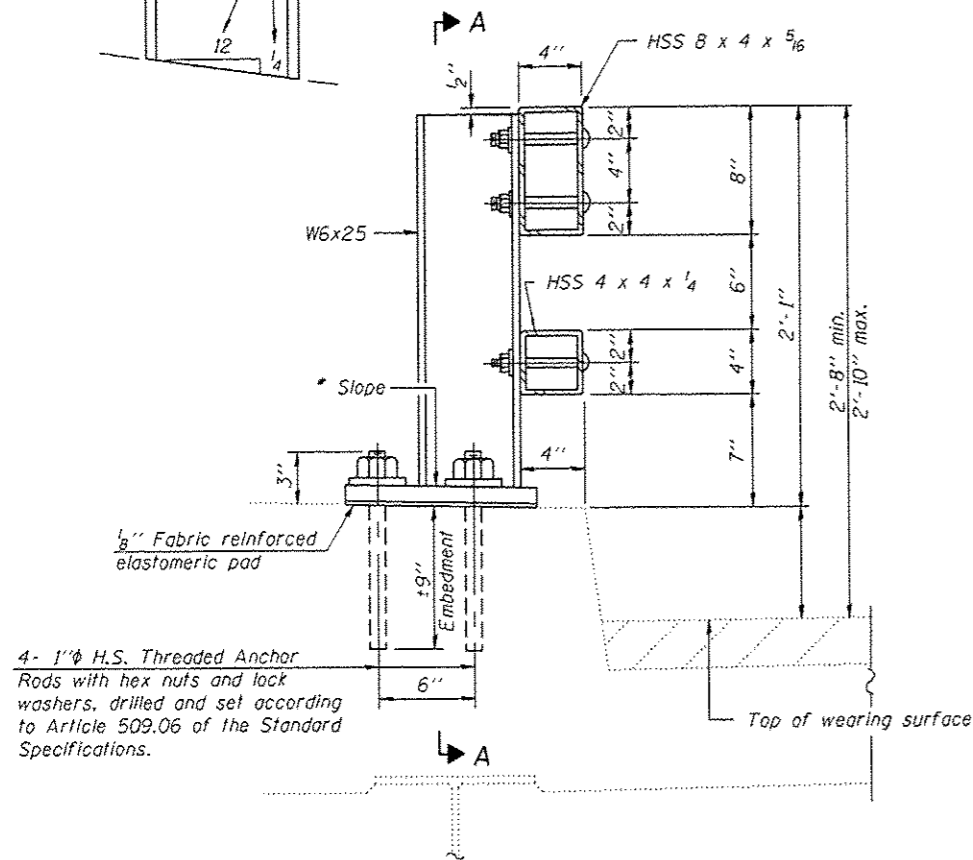
TOTAL BILL OF MATERIAL

ITEM	UNIT	QUANTITY
Steel Railing, Type 2399	Foot	460
Deck Slab Repair (Partial)	Sq. Yd.	17.8

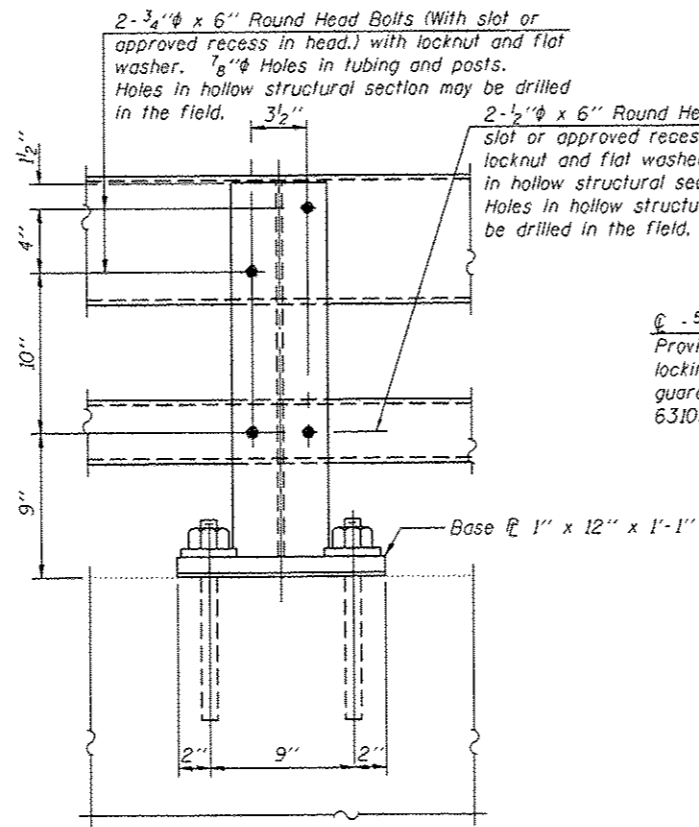
DESIGNED <i>John Clark</i>	EXAMINED <i>Timothy A. Adelt</i>	DATE AUGUST 18, 2014	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	PLAN AND ELEVATION OLD STAUNTON RD OVER FAI 70 SN 060-0174		F.A.J. RTE. TO	SECTION 60-111,12/RS-3	COUNTY MADISON	TOTAL SHEETS 242	SHEET NO. 219	
CHECKED <i>Stephen M. Ryan</i>	PASSED <i>David Carl Puzey</i>	REVISED		SHEET NO. 1 OF 2 SHEETS		CONTRACT NO. 76F13					
DRAWN <i>bolivb</i>	ACTING ENGINEER OF BRIDGES AND STRUCTURES	REVISED		ILLINOIS FED. AID PROJECT							
CHECKED <i>TLC SMR</i>											

EXPIRES 11-30-2014

* Cut bottom end of post to curb slope.



SECTION AT RAIL POST

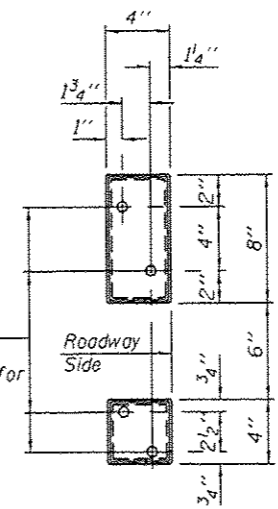


SECTION A-A

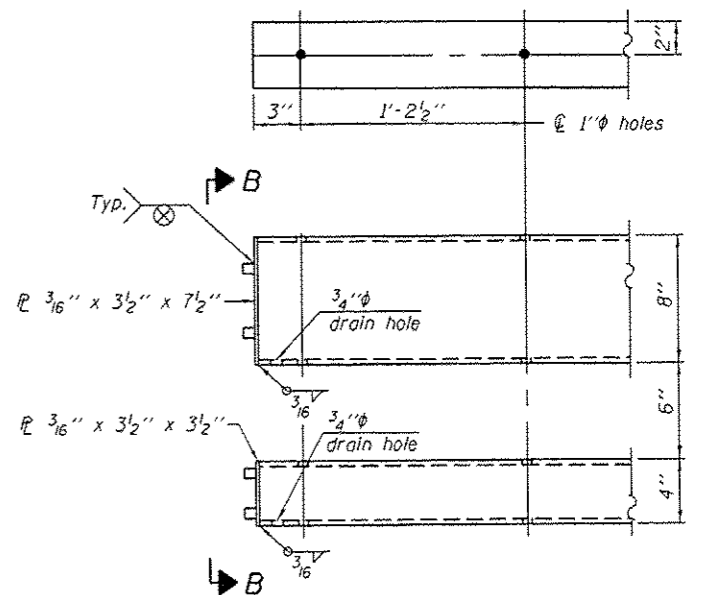
2- 3/4" ϕ x 6" Round Head Bolts (With slot or approved recess in head.) with locknut and flat washer. 7/8" ϕ Holes in tubing and posts. Holes in hollow structural section may be drilled in the field.

2- 1/2" ϕ x 6" Round Head Bolts (With slot or approved recess in head.) with locknut and flat washer. 5/8" ϕ Holes in hollow structural section and post. Holes in hollow structural section may be drilled in the field.

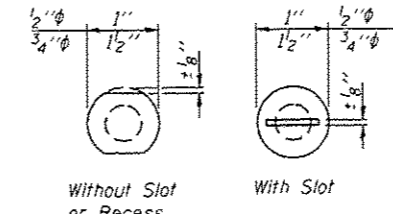
4- 5/8" reduced base welded studs. Provide 4- 5/8" washers and self-locking nuts or nuts and jam nuts for guardrail connection shown on Std. 631032.



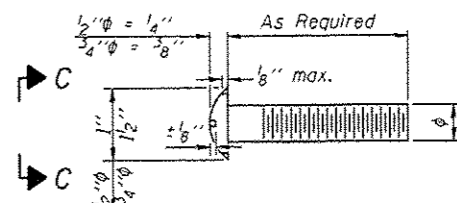
VIEW B-B



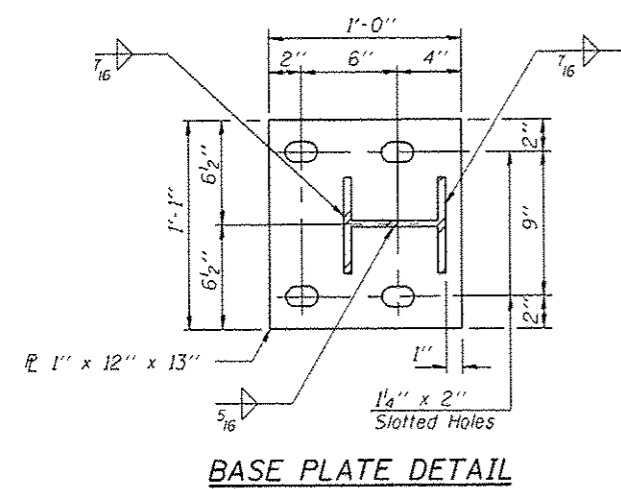
END OF RAIL DETAILS



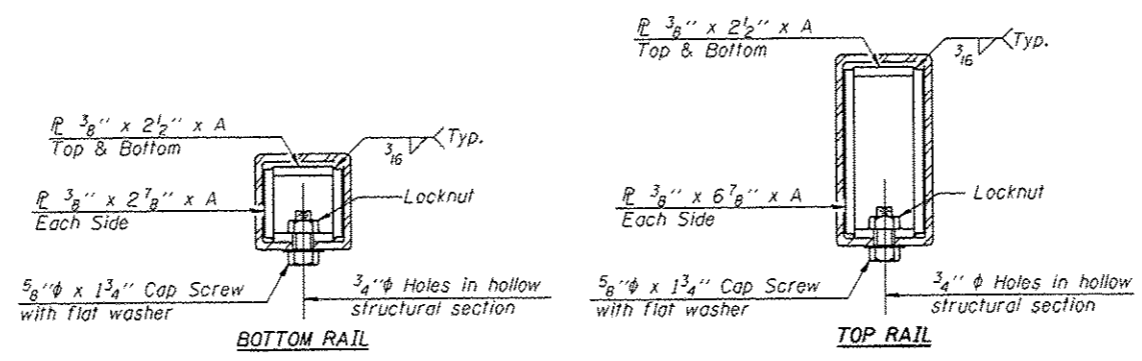
VIEW C-C



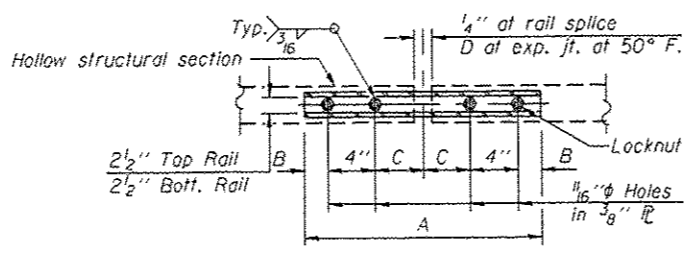
DETAIL OF 1/2" ϕ & 3/4" ϕ ROUND HEAD BOLTS



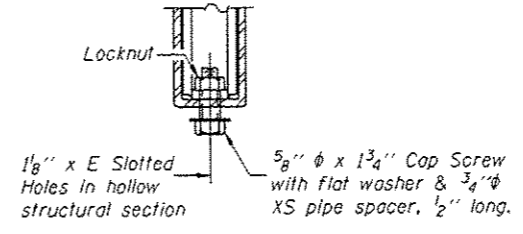
BASE PLATE DETAIL



SECTIONS AT RAIL SPLICE



PLAN-BOTT. SPLICE TYPICAL



RAIL SPLICE CONNECTION AT EXPANSION JT.

Notes:
 All field drilled holes shall be coated with an approved zinc rich paint before erection.
 Posts shall not be located closer than 1'-3" to an existing bridge expansion joint or end of bridge.
 Steel Bridge Rail expansion joint shall be provided between any two (2) posts which span a bridge expansion joint. Bolts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.
 Provide one 1/8" and two 1/16" steel shims for 25% of the posts. Shims shall be similar to base plates in size and holes.
 All steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.

SPLICE DIMENSIONS

T	D	A	B	C	E
≤4"	2 1/2"	1'-8"	2"	4"	2 1/2"
>4" ≤6 1/2"	3 1/2"	2'-0"	2 1/2"	5 1/2"	3 1/2"
>6 1/2" ≤9"	5"	2'-4"	3 1/2"	6 1/2"	9"
>9" ≤13"	7"	2'-10"	4 1/2"	8 1/2"	11"
Rail Splice	1/4"	1'-8"	2"	4"	—

T = Total movement at expansion joint as shown on the design plans.

BILL OF MATERIAL

Item	Unit	Quantity
Steel Railing, Type 2399	Foot	460