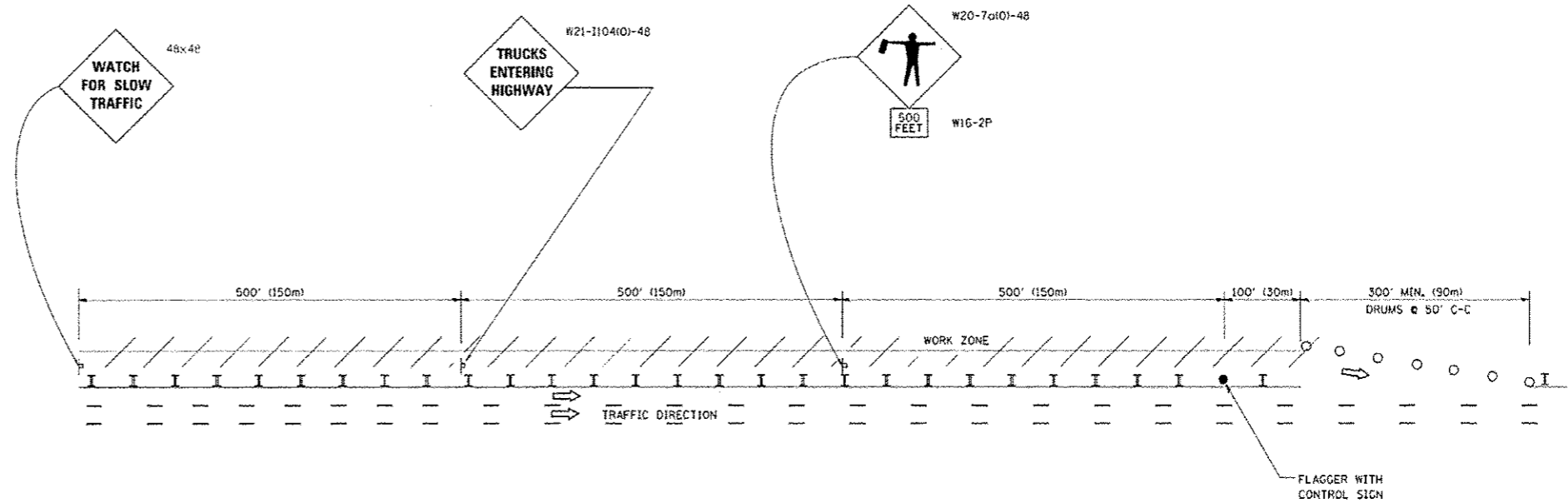
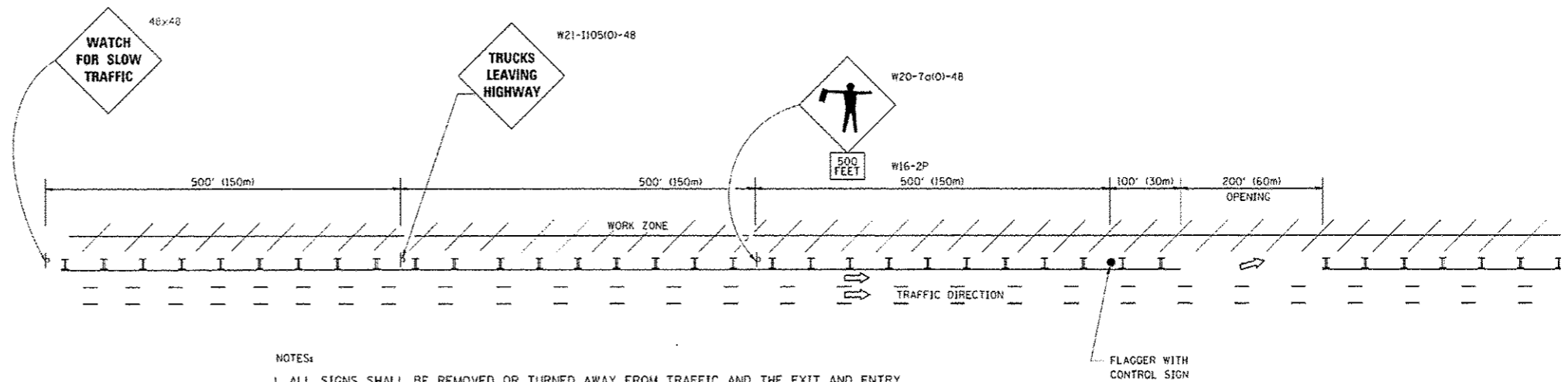


SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

WORK ZONE EXIT OPENING



WORK ZONE ENTRY OPENING



NOTES:

1. ALL SIGNS SHALL BE REMOVED OR TURNED AWAY FROM TRAFFIC AND THE EXIT AND ENTRY OPENINGS SHALL BE CLOSED WHEN THE FLAGGING OPERATION CEASES. NON OPERATING EQUIPMENT SHALL COMPLY WITH ARTICLE 101.11
2. WORK ZONE OPENINGS SHALL BE A MINIMUM OF ONE HALF MILE APART AND A MINIMUM OF ONE QUARTER MILE FROM ALL ENTRANCE AND EXIT RAMP.
3. EXITING THE WORK ZONE AT ANY PLACE OTHER THAN AT A WORK ZONE EXIT OPENING WILL BE PROHIBITED.
4. ALL VEHICLES SHALL ENTER THE WORK ZONE AT ENTRY OPENINGS, USING THEIR TURN SIGNALS TO WARN MOTORISTS
5. FLAGGERS SHALL NOT STOP TRAFFIC OR DIRECT TRAFFIC INTO AN ADJACENT LANE.

ADDENDUM 1 - 09/02/2014

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS UNLESS OTHERWISE SHOWN)

FILE NAME *	USER NAME *	DESIGNED -	REVISED - J.A.F. 02-06
		DRAWN	REVISED - S.P.B. 01-07
		CHECKED -	REVISED - S.P.B. 12-09
		DATE -	REVISED - M.D. 06-13

STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

FREWAY/EXPRESSWAY SIGNING FOR FLAGGING OPERATIONS  
AT WORK ZONE OPENINGS ON FREWAYS/EXPRESSWAYS

SCALE: NONE SHEET NO. 1 OF 1 SHEETS STA. TO STA.

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
55	(99-1HB-11A)	WILL	33	27A
TC-18			CONTRACT NO. 60YS3	
FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT				