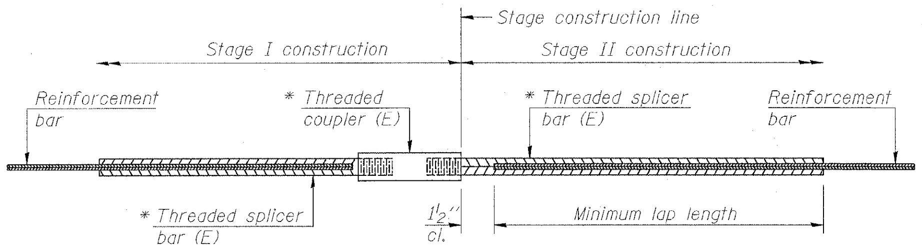
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION



STANDARD BAR SPLICER ASSEMBLY

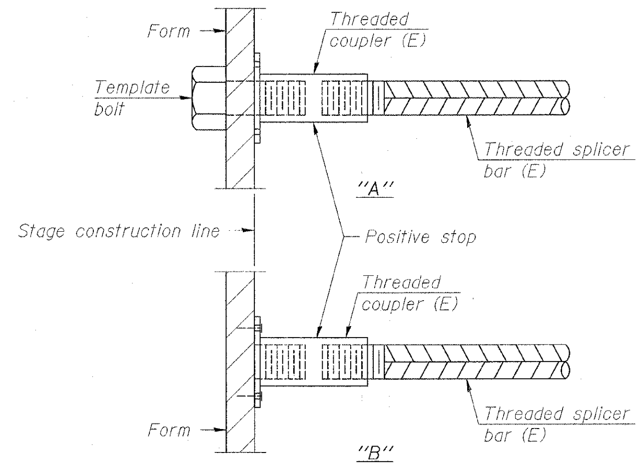
Minimum Lap Lengths				
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4
3, 4	1'-5"	1'-11"	2'-1"	2'-4"
5	1'-9"	2'-5"	2'-7"	2'-11"
6	2'-1"	2'-11"	3'-1"	3'-6"
7	2'-9"	3'-10"	4'-2"	4'-8"
8	3'-8"	5'-1"	5'-5"	6' 2"
9	4'-7"	6'-5"	6'-10"	7'-9"

Table 1: Black bar, 0.8 Class C
Table 2: Black bar, Top bar lap, 0.8 Class C
Table 3: Epoxy bar, 0.8 Class C
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min. lap length + 1½" + thread length

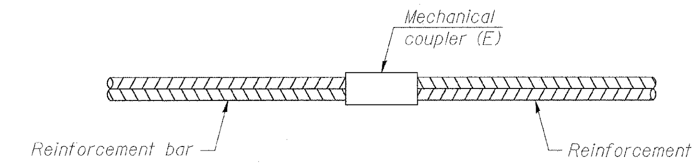
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length
Deck	# 5	612	Table 3
Deck	# 6	10	Table 3
Approach Slab	# 4	50	Table 3
Approach Slab	# 5	172	Table 3
S. Abutment	# 5	10	Table 3
S. Abutment	# 6	6	Table 3
N. Abutment	# 5	10	Table 3
N. Abutment	# 6	6	Table 3



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt.
"B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.
(E) : Indicates epoxy coating.

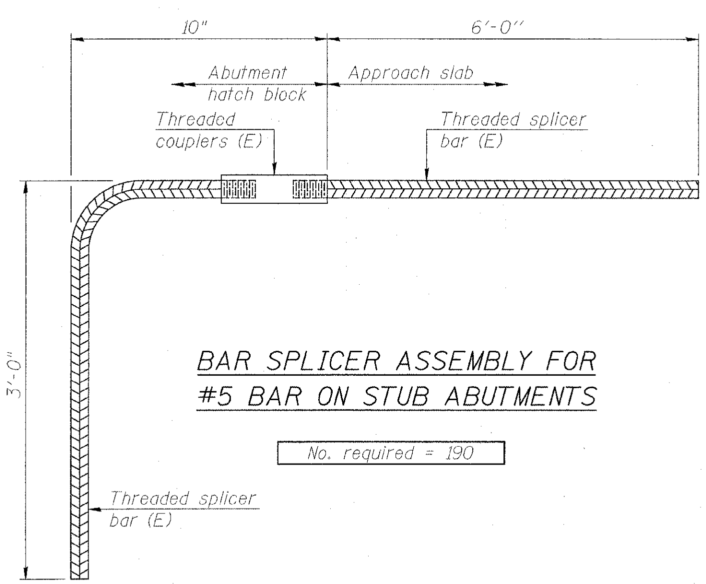


STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required
Deck	#5	---
Appr. Slab	#4	---
Appr. Slab	#5	---

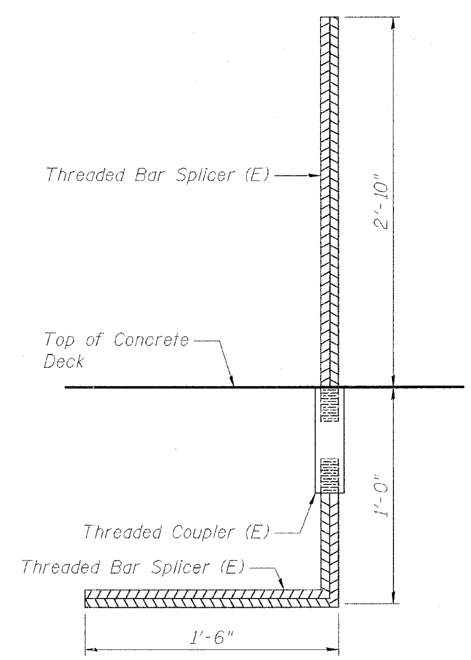
NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.
All reinforcement shall be lapped and tied to the splicer bars.
Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.
See special provision for Mechanical Splicers.
See approved list of bar splicer assemblies and mechanical splicers for alternatives.



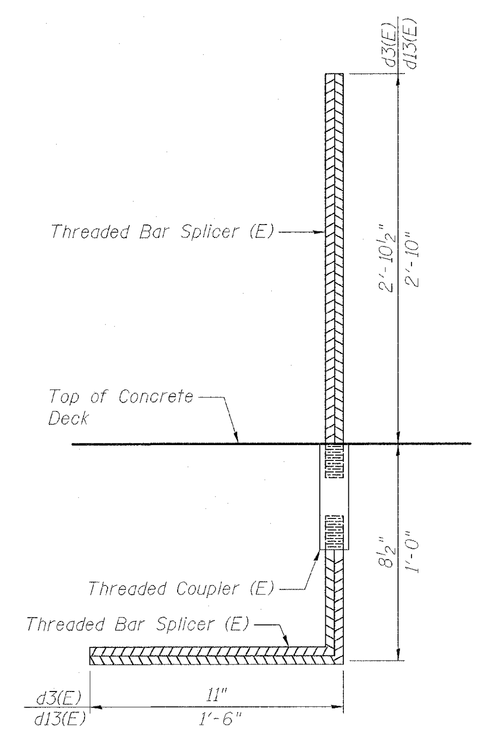
BAR SPLICER ASSEMBLY FOR #5 BAR ON STUB ABUTMENTS

No. required = 190



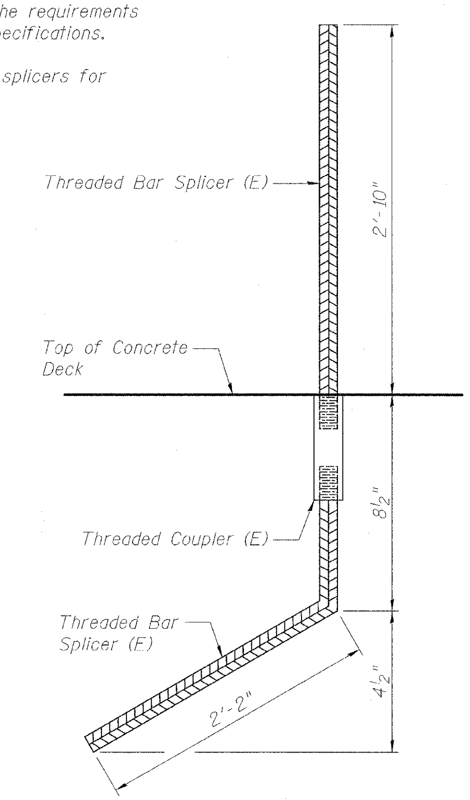
d12(E) #4 BAR SPLICER

No. required d12(E) = 36



d3(E) & d13(E) #6 BAR SPLICER

No. required d3(E) = 243
No. required d13(E) = 36



d4(E) #4 BAR SPLICER

No. required d4(E) = 243

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS STRUCTURE NO. 045-0016

DESIGNED	- TAH
CHECKED	- DF
DRAWN	- LAM
CHECKED	- DF

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SHEET NO. S-34
S-34 SHEETS

F.A.U. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
3887	R-VB-R	KANE	83	68
		CONTRACT NO. 60C06		
FED. ROAD DIST. NO. 1	ILLINOIS	FED. AID PROJECT		