GENERAL NOTES

SHEET 2 OF 2

This work shall be paid for at the contract unit price per Each for Drop Box No. 5

This work shall be done according to the applicable portion of 503, 508, and 540 of the Standard Specifications.

Contractor shall field verify Galvanized pipe length

Exposed edges shall be beveled 3/4 ". Reinforcement bars shall conform to the requirements of ASTM A 706 Gr. 60

All steel pipe shall be standard weight (Sch. 40) unless otherwise noted.

All components of the Steel Pipe Grate System shall be galvanized according to the requirements of AASHTO M 111 or M 232 as applicable.

Fabrication of the steel Pipe Grate System shall conform to the requirements in Section 505 of the Standard Specifications unless noted otherwise.

Structural steel shapes and plates shall conform to the requirements of Article 1006,04 of the Standard Specifications. Steel pipes shall conform to the requirements of ASTM A 53 (Type E or S), Grade B. Anchor rods shall conform to the min, strength requirements of ASTM F1554. Grade 105.

Anchor rods shall be drilled and epoxy grouted according to the requirements of Section 584 of the Standard Specifications, except as shown.

Bolts shall conform to the requirements of Article 1006.08 of the Standard Specifications.

The minimum edge distance from the center of a hole to the free edge of a structural shape or plate shall be $1\frac{1}{2}$ " unless noted otherwise.

Bolts and anchor rods shall be snug tightened by a few impacts of an impact wrench or the full force of a worker using an ordinary spud wrench.

All cost associated with furnishing and installing the steel Pipe Grate system shall be included in the contract unit price of Each for Drop Box No. 5

All excavation/backfilling required for construction of the culvert as shown in these plans and in accordance with the Standard Specifications shall be included in the cost of Drop Box No. 5. See Plan & Profile Sheet for more information.

See Cross Section Sheet for more information.

8"Ø field tile shall be incorporated into the construction of the drop box wall,

BAR

SIZE

Precast alternate is allowed.

BILL OF MATERIAL (For Information Only)

NO.

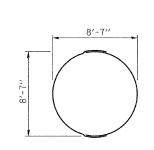
113

LENGTH

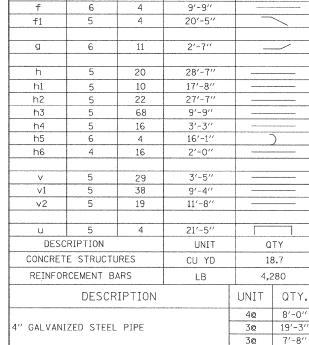
8'-8"

SHAPE

12



BAR hs (PAIR)

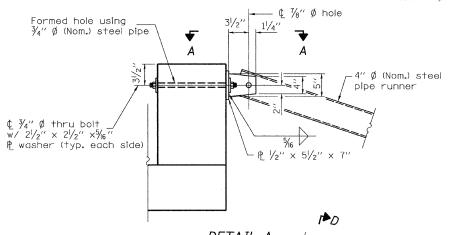


¾"Ø GALVANIZED STEEL BOLTS EACH END ASSEMBLY FACH SIDE ASSEMBLY FACH *** Includes all hardware and steel for assembly

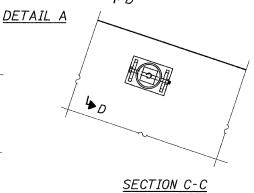
ROUTE TOTAL SHEE SECTION COLINTY SHEET NO. 2 ROCK ISLAND 231 (19,20)RS-2 FAS 221 **5**5 2 SHEETS CONTRACT NO. 64D72 FED. ROAD DIST, NO. 7 TILLINOIS FED. AID PROJECT

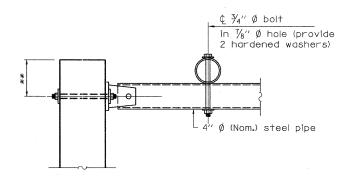
8-#4 he @ 4" cts. typ. e.f.

DETAIL FOR FIELD TILE



¢ 1/8" Ø hole in 1/2" P - ₱ ½" (+yp.) VIEW A-A





SECTION D-D ** Measured perpendicular to top of culvert wall. In addition, formed

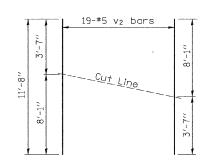
hole shall be located a minimum of 6" measured horizontally from any

vertical joints necessary for construction of the culvert end section.

BAR CUTTING DIAGRAM * Order v₁ bars full length. Cut as shown and use remainder of bars in opposite face.

38-#5 v₁ bars

_Cut Line

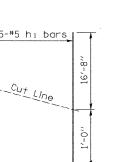


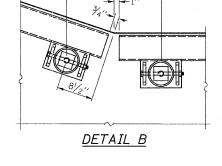
BAR CUTTING DIAGRAM

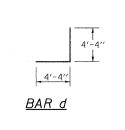
*Order v2 bars full length. Cut as shown and use remainder of bars in opposite face.

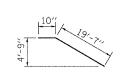
5-#5 hı bars Cut Line

(See Detail A for dimensions and details not shown.)





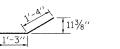




BAR f1

9'-9"

BAR u



BAR a

BAR CUTTING DIAGRAM

*Order hi bars full length. Cut as shown and use remainder of bars in opposite face.

B.A.N. CHECKED C.T.M.DRAWN

C.T.M.

B.A.N.

2244-27Drop Box#5

CHECKED

DESIGNED