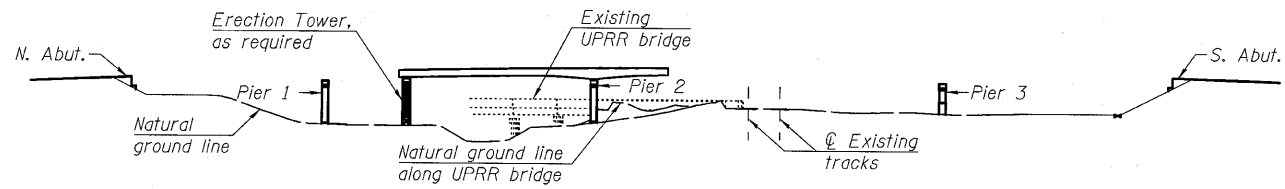
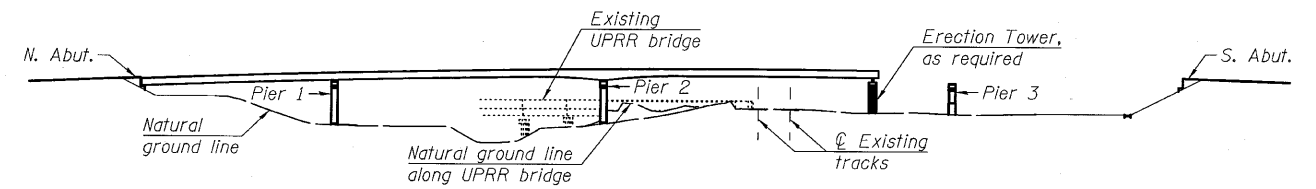


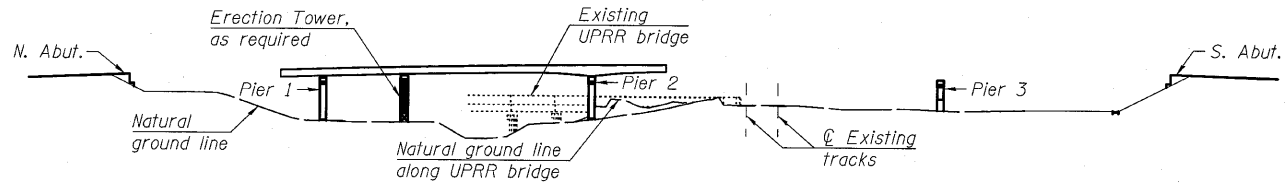
STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION



**ERECTION SEQUENCE 1**

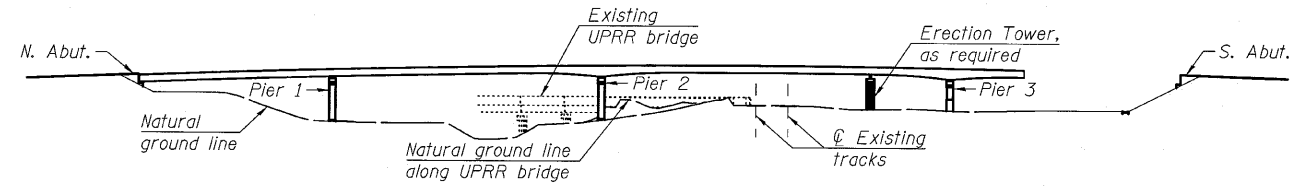


**ERECTION SEQUENCE 4**



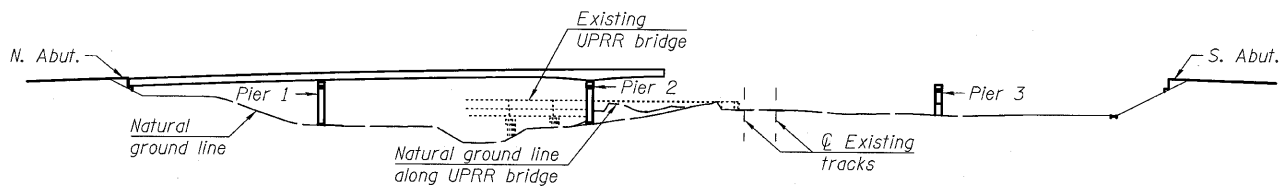
Erection tower shall not be removed until all girders are set and cross frames fully connected.

**ERECTION SEQUENCE 2**

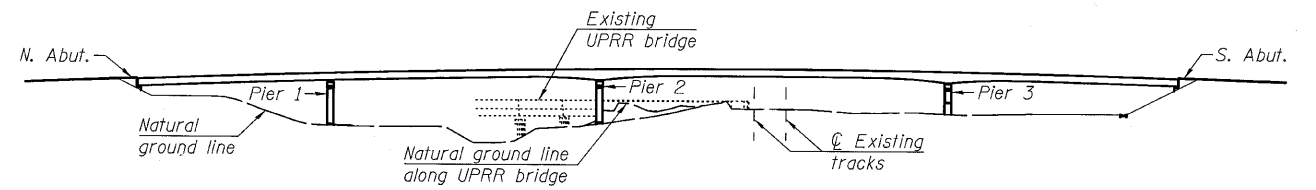


Erection tower shall not be removed until all girders are set and cross frames fully connected.

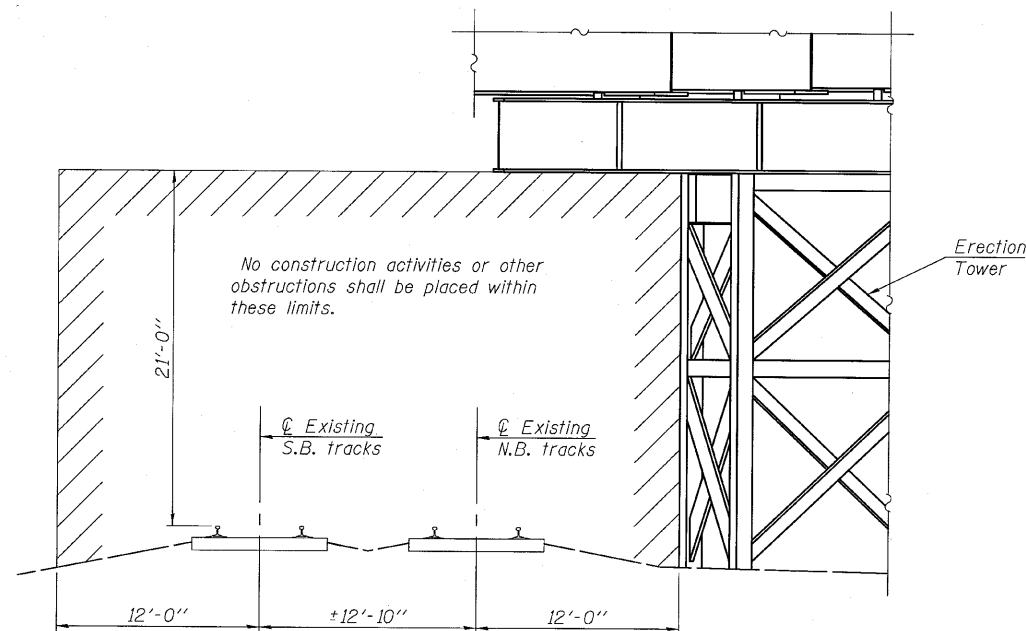
**ERECTION SEQUENCE 5**



**ERECTION SEQUENCE 3**



**ERECTION SEQUENCE 6**



**CONSTRUCTION CLEARANCE DIAGRAM**  
(Horiz. dim. @ Rt. L's to  $\odot$  tracks)

Notes:  
Erection sequences shown are suggested. Actual erection sequence will be to the Contractor's discretion and in accordance with the special provision "Erection of Complex Steel Structures".  
Erection towers shown are for illustrative purposes only. Actual design of erection towers are the Contractor's responsibility in accordance with the special provision "Erection of Complex Steel Structures".

DESIGNED	EML
CHECKED	KAK
DRAWN	EML
CHECKED	JJD

**SUGGESTED ERECTION SEQUENCE  
STRUCTURE NO. 082-0038**

**HORNER &  
SHIFRIN, INC.  
ENGINEERS**

SHEET NO. 4 48 SHEETS	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	312	64-1VBR	ST. CLAIR	259	56
			CONTRACT NO. 76882		
ILLINOIS FED. AID PROJECT					