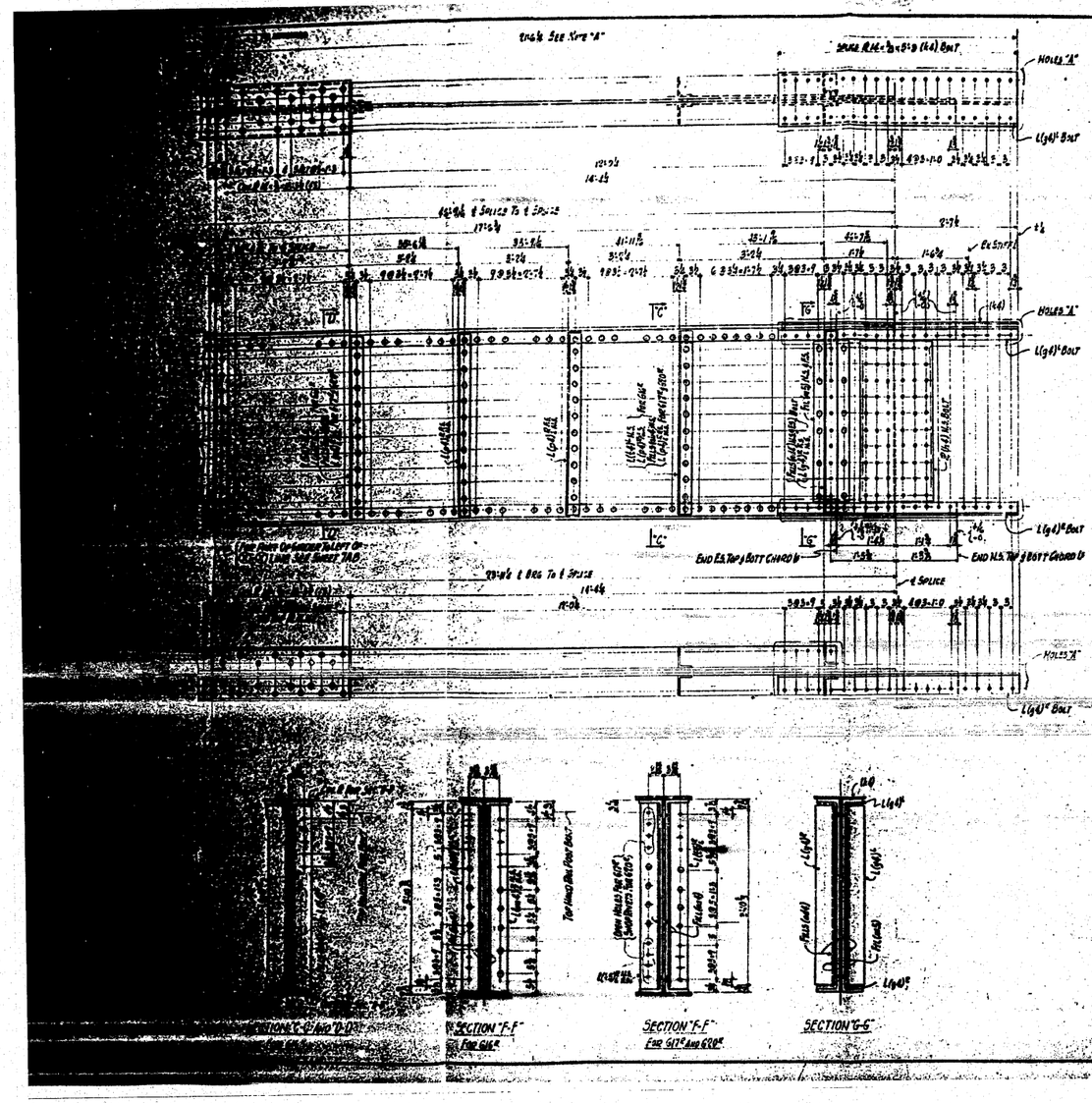

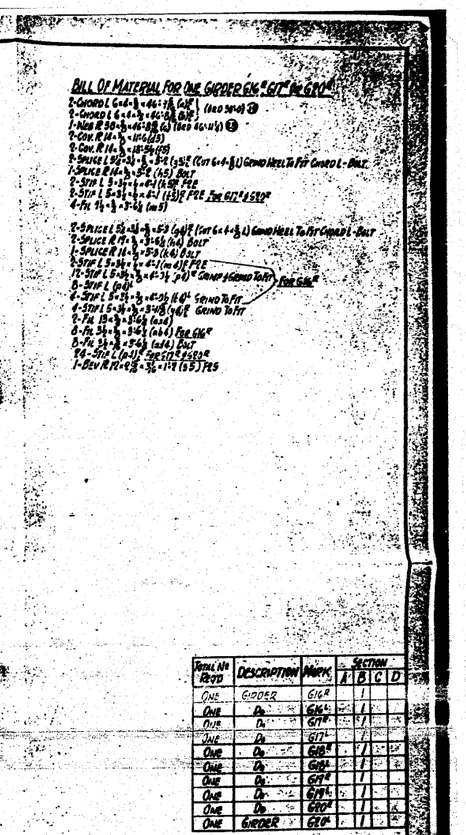

BILL OF MATERIAL FOR ONE GIRDER G16, G17 OR G18

TOTAL NO PIECES	DESCRIPTION	MARK	SECTION A	B	C	D
ONE	GIRDER	G16				
ONE	Do	G16A				
ONE	Do	G17				
ONE	Do	G17A				
ONE	Do	G18				
ONE	Do	G18A				
ONE	Do	G19				
ONE	Do	G19A				
ONE	Do	G20				
ONE	GIRDER	G20A				

NOTE "A"
NO POINT ON THE FLANGE OF EDGES OF COVER OR FLANGE ANGLES TO BE WITHIN 1/2" OF THE THEORETICAL LOCATION

FOR "FIELD ASSEMBLY" DIAGRAM SEE SHEET 66B
FOR ADDITIONAL NOTES SEE SHEET 66B

WORK SHEETS 4 TO 6 INCLUSIVE TOGETHER
WORK SHEETS 7 AND 8 TOGETHER AS ONE SHEET

GRADE SEPARATION FOR RAILROAD PASSING OVER S.B. RTE. 64-1VBR-7
APPROX. 7.7 STATUTE MILES E. OF SECTION 64-1VBR-7
NORTH OF DUPO, ST. CLAIR COUNTY, ILLINOIS

DETAILS OF STEEL SUPERSTRUCTURE

CONTRACT 63364-1

FOR INFORMATION ONLY

FILE NAME = c:\pw_work\pwidot\tharprl\dms71738\D876882-sht-fab-plans.dgn	USER NAME = tharprl	DESIGNED -	REVISED -
		DRAWN -	REVISED -
	PLOT SCALE = 50.0000 ' / IN.	CHECKED -	REVISED -
	PLOT DATE = 5/17/2010	DATE -	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

EXISTING STEEL SHOP DRAWINGS

SCALE: N/A | SHEET NO. OF 67 SHEETS | STA. | TO STA.

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
312	64-1VBR	ST. CLAIR	259	180
		CONTRACT NO. 76882		
	ILLINOIS	FED. AID PROJECT		