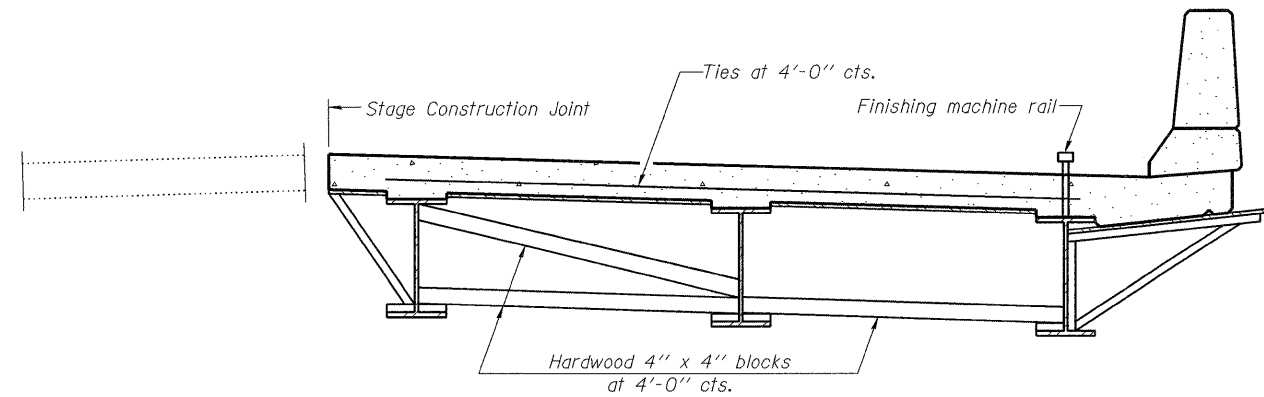
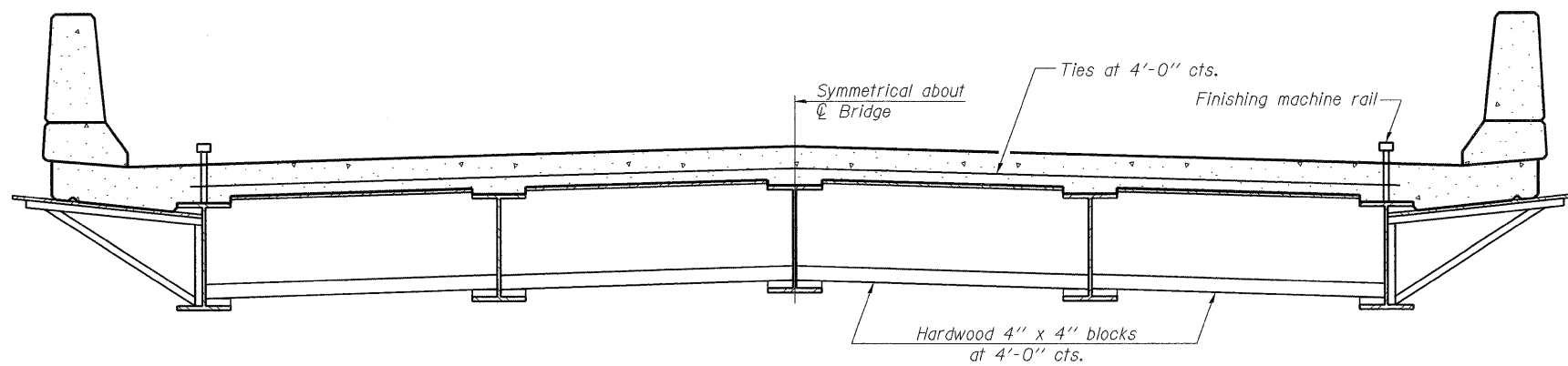


STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION



FORM BRACES FOR  
STAGE CONSTRUCTION

When cantilever forming brackets are used, the work shall be done according to Article 503.06(b) of the Standard Specifications, except as modified below and in the details shown on this sheet.  
The finishing machine rails shall be placed on the top flange of the exterior beams.  
The beams or girders, supporting cantilever forming brackets, shall be tied together at 4 foot intervals.  
For Standard construction, or Stage Construction the Hardwood bracing materials shall be placed as shown between webs of beams in each bay.



FORM BRACES FOR  
STANDARD CONSTRUCTION

|          |             |
|----------|-------------|
| DESIGNED | SK/GMK/LCM  |
| CHECKED  | GBC/GMK/SMK |
| DRAWN    | RR/LCM/SK   |
| CHECKED  | GBC/GMK/SMK |

SB-1

10-1-08

CANTILEVER FORMING BRACKETS  
SOUTHBOUND ILLINOIS ROUTE 394 OVER PLUM CREEK  
STATION 20+07.55

|                       |             |           |                    |              |           |
|-----------------------|-------------|-----------|--------------------|--------------|-----------|
| SHEET NO. 21          | F.A.P. RTE. | SECTION   | COUNTY             | TOTAL SHEETS | SHEET NO. |
|                       | 332         | 2002-113R | WILL               | 242          | 192       |
| 23 SHEETS             | SN-099-0183 |           | CONTRACT NO. 62542 |              |           |
| FED. ROAD DIST. NO. 1 |             | ILLINOIS  | FED. AID PROJECT   |              |           |

**Delta Engineering, Inc.**  
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