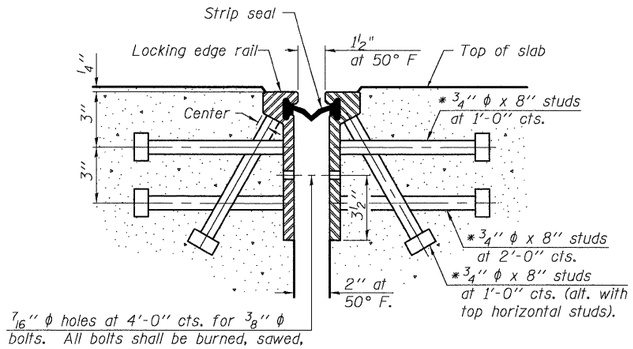
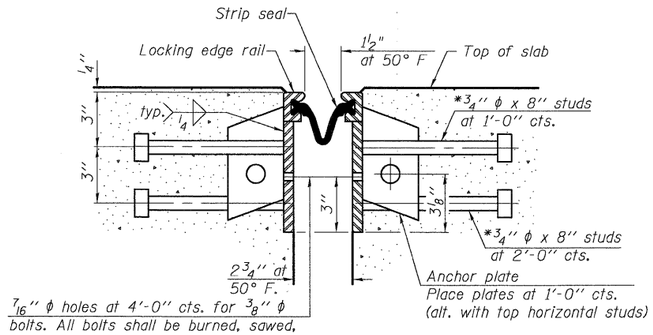
* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.



7/16" ϕ holes at 4'-0" cts. for 3/8" ϕ bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

SECTION THRU ROLLED RAIL JOINT



7/16" ϕ holes at 4'-0" cts. for 3/8" ϕ bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

SECTION THRU WELDED RAIL JOINT

Notes:

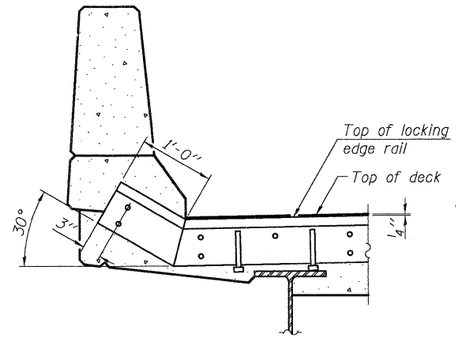
The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

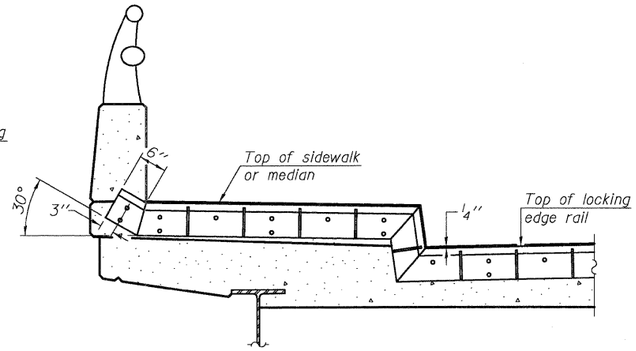
The manufacturer's recommended installation methods shall be followed.

The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

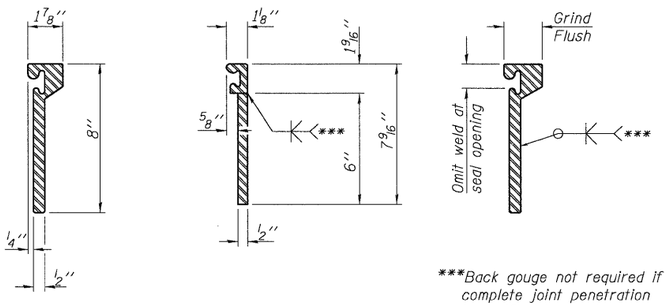


AT PARAPET



AT SIDEWALK OR MEDIAN

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.



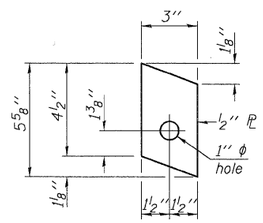
ROLLED EXTRUDED RAIL

WELDED RAIL

***Back gouge not required if complete joint penetration is verified by mock-up.

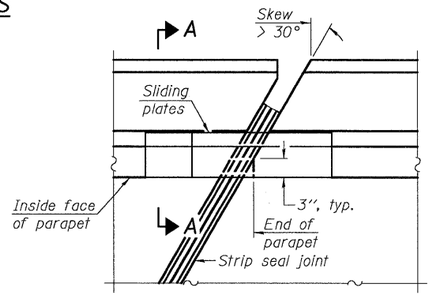
LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

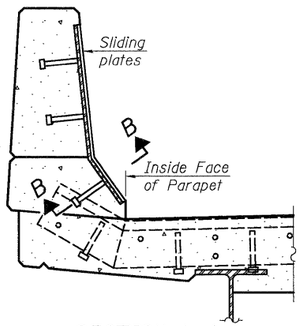


ANCHOR PL (for welded rail)

LOCKING EDGE RAILS



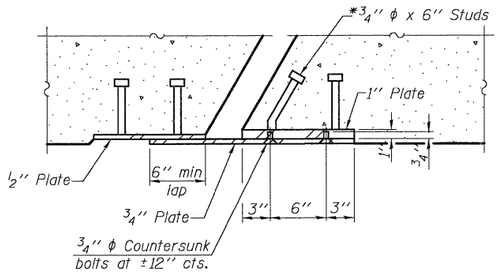
PLAN



SECTION A-A POINT BLOCK DETAILS

(for skews > 30°)

TYPICAL END TREATMENTS



SECTION B-B

BILL OF MATERIAL

(© W. Abutments)

Item	Unit	Total
Preformed Joint Strip Seal (EB)	Foot	119
Preformed Joint Strip Seal (WB)	Foot	133
Total	Foot	252

PREFORMED JOINT STRIP SEAL STRUCTURE NO. 082-0162 (E.B.) STRUCTURE NO. 082-0163 (W.B.)

COOMBE-BLOXDORF P.C. Engineers / Land Surveyors Springfield, Illinois Design Firm License No. 184-002703	PROJECT NO. 07004; SCALE; DATE 12/18/08; DRAWN BY TFG; CHECKED BY RM/MCB	SHEET NO. 26 59 SHEETS	F.A.I. RTE. 64	SECTION 82-2VB
			COUNTY ST. CLAIR	TOTAL SHEETS 153
			SHEET NO. 81	
			CONTRACT NO. 76867	
			FED. ROAD DIST. NO. 7	ILLINOIS FED. AID PROJECT

EJ-SSJ 10-1-08

USER NAME = CFC