

at 50° F (S. Abut.)

' at 50° F (S. Abut.)

2" at 50° F (N. Abut.)

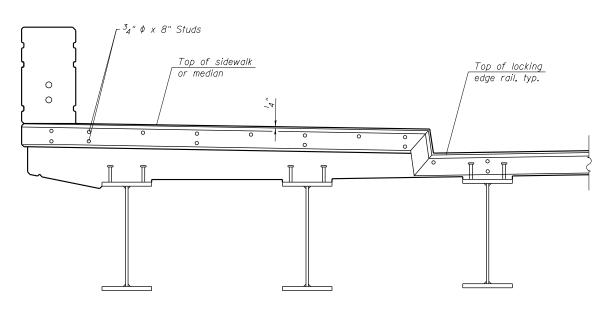
\_ Top of slab

' cts.

*ROLLED* 

EXTRUDED RAIL

at 1'-0" cts.



### TYPICAL END TREATMENT AT WEST SIDEWALK

Shorter plates with a single row of studs at 12" cts, may be necessary on sidewalks which are shallower than 9". See manufacturer's recommendation.

# 2" at 50° F (N. Abut.) Top of sidewalk " at 50° F (N. Abut.) 3<sup>1</sup><sub>4</sub>" at 50° F (S. Abut.) 3<sup>1</sup><sub>4</sub>" at 50° F (N. Abut.) \*\* Cost shall be included with Preformed Joint Seal. SECTION THRU SECTION THRU ROLLED RAIL JOINT AT SIDEWALK

ROLLED RAIL JOINT AT SIDEWALK

Strip seal <u>2" at 50° F (S. Abut.)</u> \_ Top of slab Locking edge rail-2" at 50° F (N. Abut.) \* <sup>3</sup><sub>4</sub> "  $\phi$  x 8" studs \* <sup>3</sup>4'' φ x 8'' studs at 2'-0" cts.  $2^{l_2}$ " at 50° F (S. Abut.)  $2^{l_2}$ " at 50° F (N. Abut.)  $^{7}_{16}$ "  $\phi$  holes at 4'-0" cts. for  $^{3}_{8}$ "  $\phi$  $^{7}_{16}$  "  $\phi$  holes at 4'-0" cts. for  $^{3}_{8}$ "  $\phi$ bolts. All bolts shall be burned, sawed,

ROLLED RAIL JOINT AT ROADWAY

bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ. SECTION THRU

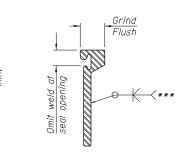
## after forms are removed, typ. SECTION THRU WELDED RAIL JOINT AT ROADWAY

Locking edge rail-

3<sup>1</sup><sub>4</sub>" at 50° F (S. Abut.) 3<sup>1</sup><sub>4</sub>" at 50° F (N. Abut.)

or chipped off flush with the plates

\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded. Cost shall be included with Preformed Joint Seal.



\*\*\* Back gouge not required if complete joint penetration is verified by mock-up. LOCKING EDGE

## RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue. Rolled rail shown, welded rail similar.

The strip seal shall be made continuous and shall have a minimum thickness of  $l_4$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

The inside of the Locking Edge Rail groove shall be free of weld residue.

Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications. Maximum space between rail segments at stage lines shall be  $\frac{3}{16}$ ", sealed with a suitable sealant

## BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	213



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USER NAME = rlschultz	DESIGNED - KAH	REVISED
	CHECKED - MDS	REVISED
PLOT SCALE = 0:1.0000 ':" / in.	DRAWN - RLS	REVISED
PLOT DATE = 9/15/2013	CHECKED - MDS	REVISED

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** 

EXPANSION JOINT DETAILS	1
STRUCTURE NO. 016-1716	

A.U. TE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.		
730	2013-008R	COOK	559	401		
		CONTRACT	NO. 6	50W26		
THE THORSE SERVICES						

WELDED RAIL

LOCKING EDGE RAILS

SHEET NO. S2-41 OF S2-81 SHEETS