

Existing top plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange. Cost included in Jacking Existing Superstructure

PART "B" SHEET 72 OF 136

Burn the existing anchor bolts flush with concrete removal surface. Cost included with Jacking Existing Superstructure, typ.

JACK AND REMOVE EXISTING BEARING PROCEDURE

(North and South Abutments)

- 1. The Contractor shall submit for approval by the Engineer, plans for jacking existing beams and installing new bearings prior to commencing any related work.
- 2. Jacking and removing existing bearings shall be done after existing concrete deck is removed and prior to pouring the concrete deck.
- 3. Prior to ordering any material, the Contractor shall verify shim plate thickness required at each bearing so that total height of new bearing and fill matches height of existing bearing and shim.
- 4. There shall be at least one jack per bearing, and the Jack shall be placed close to the bearings.
- 5. For limitations on lift amounts, see Special Provisions.
- 6. The new bearing shall be in place and the jacks shall be lowered before the new concrete deck is poured. Existing diaphragms to be unbolted due to differential deflections during stage construction.
- 7. Jacking against diaphragms is prohibited.
- 8. Cross frames are to be removed at the stage line prior to jacking and re-installed prior to the final deck pour.
- 9. Re-bolt existing diaphragms after completion of Stage III deck pour.

Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions.



BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type I	Each	18
Anchor Bolts, 1"	Each	36
Jacking Existing Superstructure	L. Sum	1

NG DETAILS	F.A.I. RTE.	· SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
.A.I.–72 – S.N. 084–0150	72	•		SANGAMON	194	130
	• (84	-10-1RS-3, 84-	10-2RS-R)BR,I	CONTRACT	NO. 7	2C90
7 SHEETS	FED. RC	AD DIST. NO. 6	ILLINOIS FED. A	D PROJECT		