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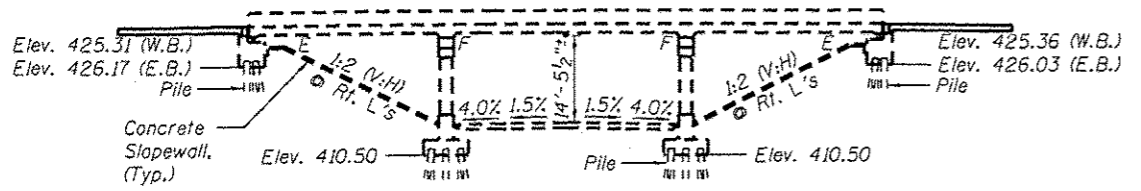
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**GENERAL NOTES**

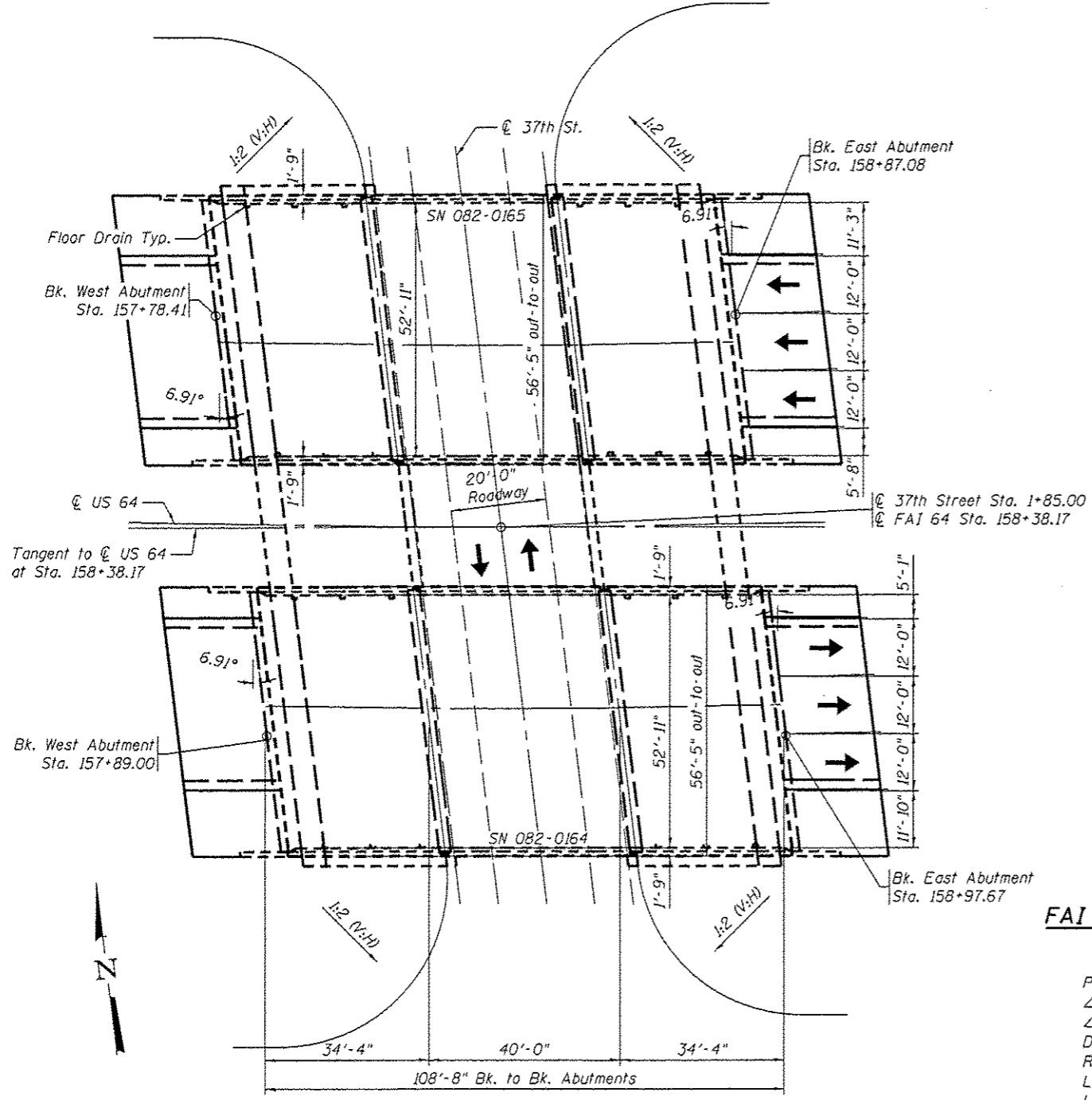
- Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts (in painted areas and M164 Type 3 in unpainted areas). Bolts  $\frac{3}{8}$ " $\phi$ , holes  $\frac{13}{16}$ " $\phi$ , unless otherwise noted.
- No field welding is permitted except as specified in the contract documents.
- Reinforcement bars designated (E) shall be epoxy coated.
- Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.
- As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer. Any cracks that can not be removed by grinding  $\frac{1}{4}$  in. deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.
- Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.
- Existing reinforcement bars extending into the removal area shall be cleaned, straightened and incorporated into the new construction. Any reinforcement bars that are damaged during concrete removal shall be replaced with an approved bar splicer or anchorage system. Cost included with Concrete Removal.
- Areas of deck repairs shown are estimated. The Engineer shall show actual locations of deck repairs on As-built Plans.
- All structural steel shall be shop painted with the inorganic zinc rich primer per AASHTO M300, Type 1. Color to match existing. Cost included with Furnishing and Erecting Structural Steel.
- Existing reinforcement shall be cleaned and incorporated into the new construction. Cost included with Concrete Removal.
- Concrete anchors shall be epoxy adhesive anchors with sufficient embedment to match the bars yield strength.

**TOTAL BILL OF MATERIAL**

ITEM	UNIT	QUANTITY
Bridge Deck Concrete Sealer	Sq. Ft.	13240
Structural Repair of Concrete (Depth <= 5")	Sq. Ft.	116
Deck Slab Repair (Partial)	Sq. Yd.	1.6
Deck Slab Repair (Full)	Sq. Yd.	3.0
Protective Shield	Sq. Yd.	88
Concrete Removal	Cu. Yd.	306
Concrete Structure	Cu. Yd.	68
Concrete Superstructure	Cu. Yd.	320
Reinforcement Bars, Epoxy Coated	Pound	90190
Bar Splicers	Each	888
Concrete Anchors	Each	448



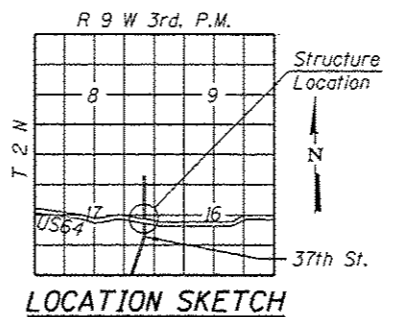
**ELEVATION**



**PLAN**

**FAI 64 CURVE DATA**

(Spiral Curve)  
 PI STA. = 157+18.07  
 $\Delta = 16^\circ 51' 34''$   
 $\Delta_c = 10^\circ 51' 34''$   
 $D_c = 3^\circ 0' 0''$   
 $R_c = 1,909.86'$   
 $L_c = 361.98'$   
 $L_s = 200.00'$   
 $\theta_s = 3^\circ 0' 0''$   
 $T_s = 383.16'$   
 $E_s = 81.76'$   
 $S.E. = 0.025'/FT.$



**LOCATION SKETCH**



**ORIGINAL DESIGN STRESSES**

**FIELD UNITS**  
 $f'_c = 1,400$  psi (Piers and Superstructure)  
 $f'_c = 1,000$  psi (Substructure w/ Earth Pressure)  
 $f_y = 20,000$  psi (Reinforcement)  
 $f_y = 20,000$  psi (Structural Steel A36)  
 $n = 10$   
 $N = 75$  psi

**GENERAL PLAN & ELEVATION**  
**INTERSTATE 64 OVER 37TH ST.**  
**F.A.I. RTE. 64 - SEC. 82-3HB**  
**ST. CLAIR COUNTY**  
**US 64 STA. 158+38.17**  
**37TH ST. STA. 1+85.00**

**BENTON & ASSOCIATES, INC.**

**STATE OF ILLINOIS**  
**DEPARTMENT OF TRANSPORTATION**

**GENERAL PLAN & ELEVATION**  
**STRUCTURE NO. 082-0164 & 082-0165**

SHEET NO. 1 OF 10 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
64	82-3HB	ST. CLAIR	208	177
CONTRACT NO. 76022			FED. ROAD DIST. NO. 8 ILLINOIS FED. AID PROJECT	

FILE NAME: P:\182166-2\Design\	USER NAME:	DESIGNED - MBH	REVISED - 10/3/13
Plans\082-0164 & 082-0165		CHECKED - S.JH	REVISED -
0820164-76022-081-GPE.dgn	PLOT SCALE:	DRAWN - MBH	REVISED -
	PLOT DATE:	CHECKED - S.JH	REVISED -