

GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY

WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES:
Field Units
F_c = 3,500 p.s.i.
f_y = 60,000 p.s.i. (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer.

The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

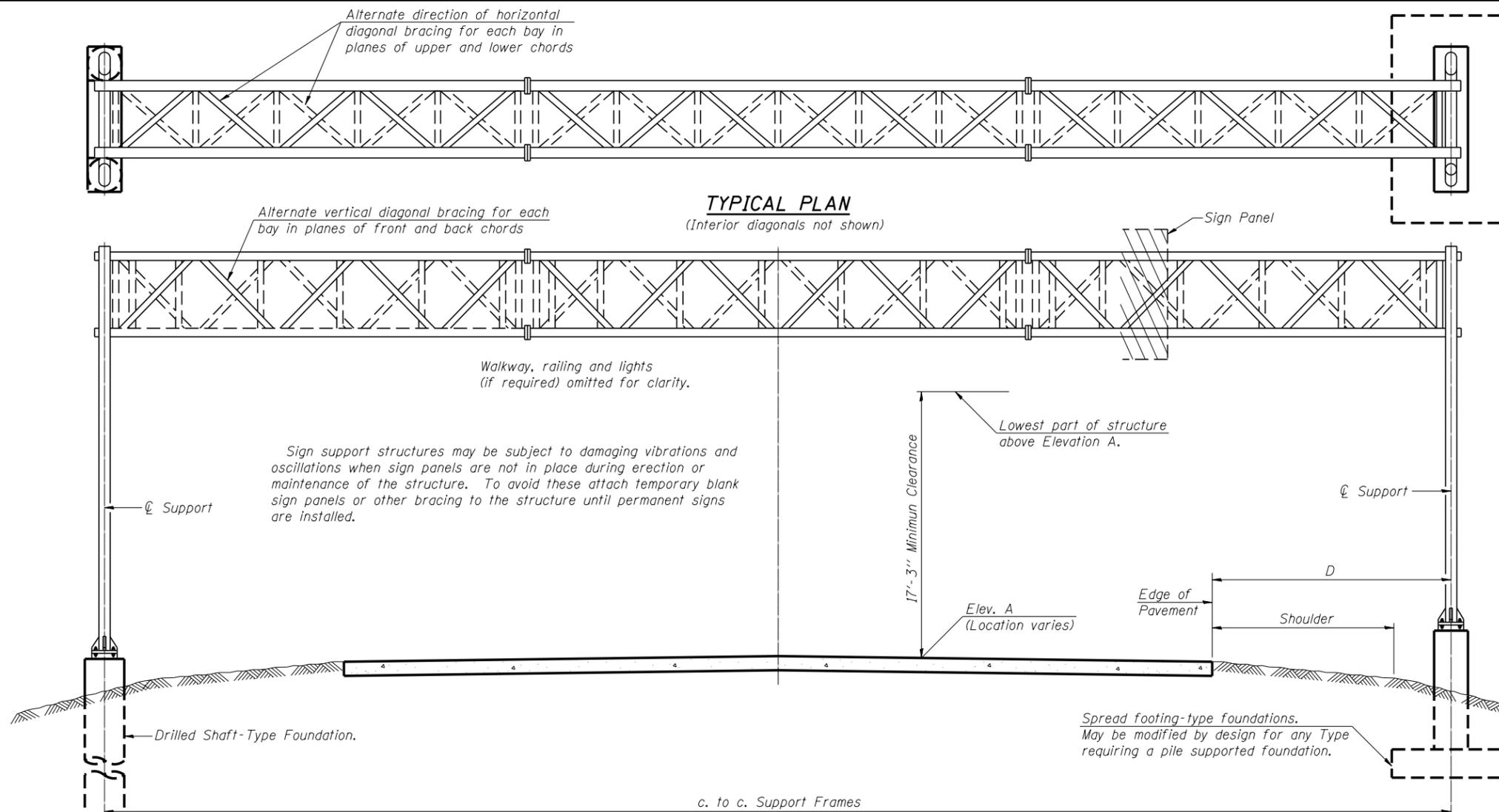
GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Bridge Seat Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for Concrete Foundations and Drilled Shaft Concrete Foundations shall include reinforcement bars complete in place.



TYPICAL ELEVATION
(Looking at Face of Signs)**)

Elev. A = Elevation at point of minimum clearance to sign, walkway support or truss.

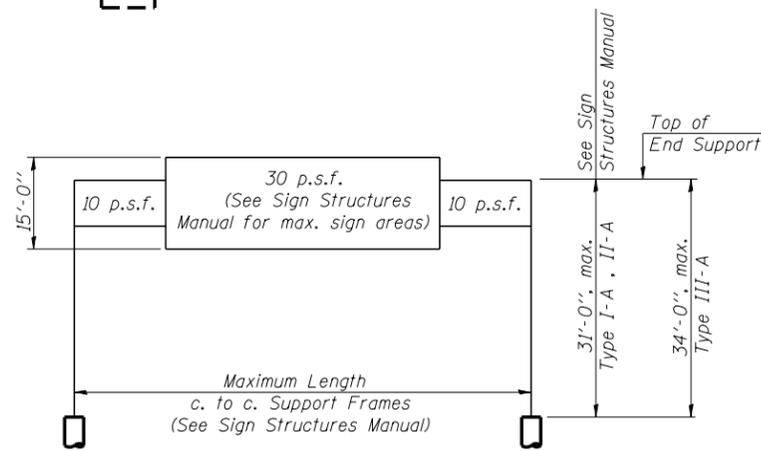
Structure Number	Station	Design Truss Type	c. to c. Supports	Elev. A	Dim. D	Height of Tallest Sign	Total Sign Area
4S090I074L100.0	482+66.50	I-A	64	729.91	16'-3"	17'-0"	596 SF
4S090I074L100.3	495+10.00	III-A	76	733.66	16'-6"	8'-0"	208 SF
4S090I074R100.3	498+50.00	II-A	76	734.69	16'-6"	14'-6"	673 SF
4S090I074L100.5	508+15.00	III-A	76	737.60	16'-6"	19'-6"	756 SF
4S090I074R100.6	515+50.00	II-A	79	736.69	16'-1"	14'-6"	673 SF
4S090I155R031.9	17+68.62	I-A	80	733.21	12'-4"	10'-6"	361 SF
4S090I155R031.2	54+00.00	I-A	60	718.80	18'-0"	10'-0"	262 SF
4S090I074L104.3	see ITS plans	III-A	74	N/A	16'-9"	7'-10"	144.25 SF

*If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.

**Looking upstation for structures with signs both sides.

***Elevations taken from existing plans. All elevations shall be verified in the field prior to ordering of material for this sign structure.

****Relocated sign structure. See sheet 22 of ITS plans for more information. All elevations for this sign structure shall be determined in the field.



DESIGN WIND LOADING DIAGRAM

Parameters shown are basis for I.D.O.T. Standards and Sign Manual Tables. Installations not within dimensional limits shown require special analysis for all components.

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE SPAN TYPE I-A	Foot	204
OVERHEAD SIGN STRUCTURE SPAN TYPE II-A	Foot	155
OVERHEAD SIGN STRUCTURE SPAN TYPE III-A	Foot	152
OVERHEAD SIGN STRUCTURE WALKWAY TYPE A	Foot	343
CONCRETE FOUNDATIONS	Cu. Yds.	0
DRILLED SHAFT CONCRETE FOUNDATIONS	Cu. Yds.	200.8

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05-A-1

6-1-12

FILE NAME =
xxxxxx.68620.01.gpe1.dgn

USER NAME = mbecker
DESIGNED - MFB
CHECKED - KJN
PLOT SCALE =
DRAWN - MFB
PLOT DATE = 7/16/2012
CHECKED - KJN

REVISIED -
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REVISIED -
REVISIED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES - GENERAL PLAN &
ELEVATION - ALUMINUM TRUSS & STEEL SUPPORTS

SHEET NO. SS1 OF SS32 SHEETS

F.A.I. SECTION COUNTY TOTAL SHEET SHEET NO.
RTE. 74 90-[14R(14HB-4,14,14HB)BR] TAZEWELL 2433 1621
CONTRACT NO. 68620
ILLINOIS FED. AID PROJECT

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