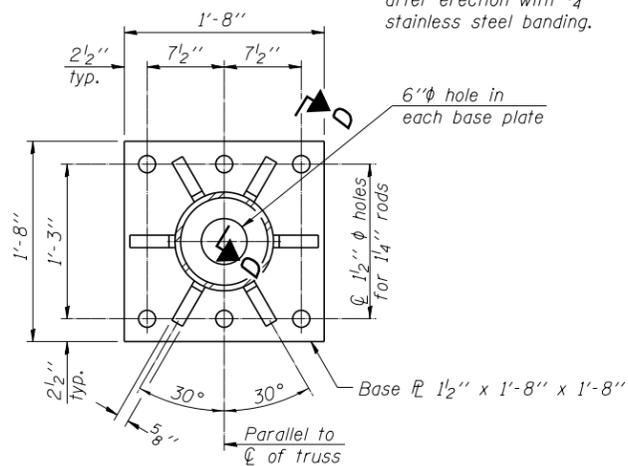
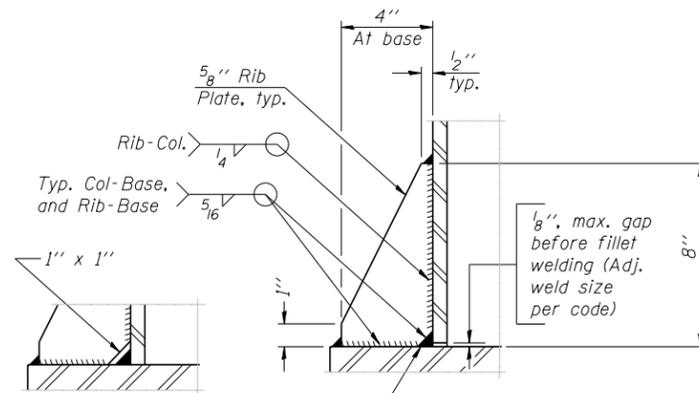


DETAIL B

Ribs shall be cut to fit slope of pipe.

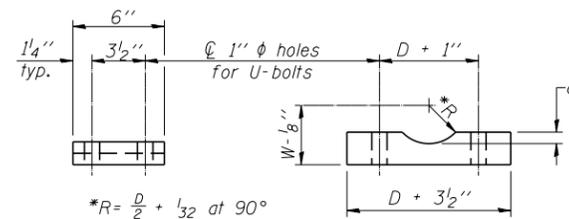


SECTION B-B



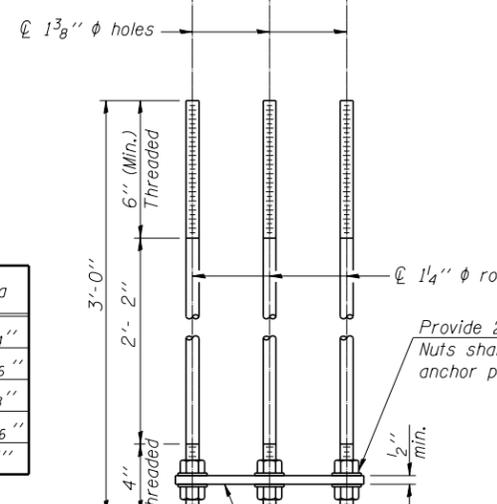
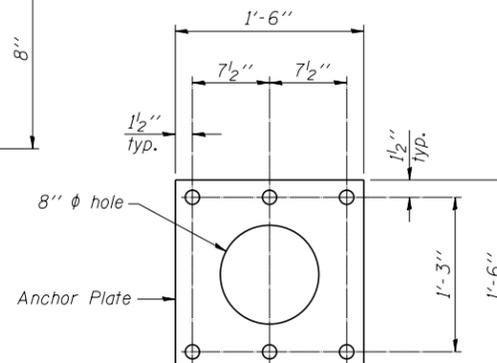
SECTION D-D

** Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.

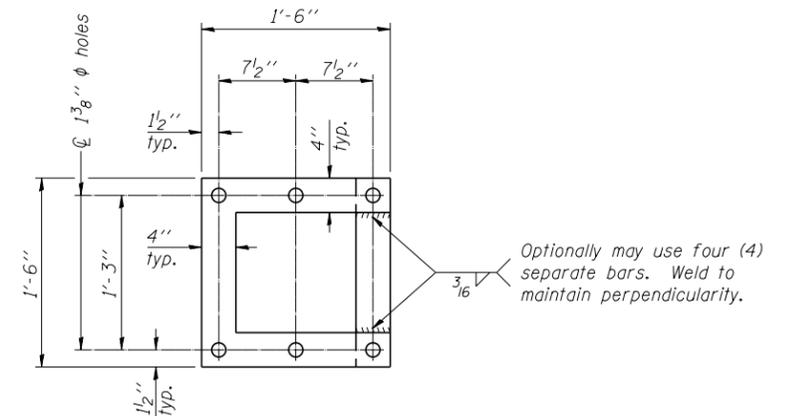


SADDLE SHIM DETAIL

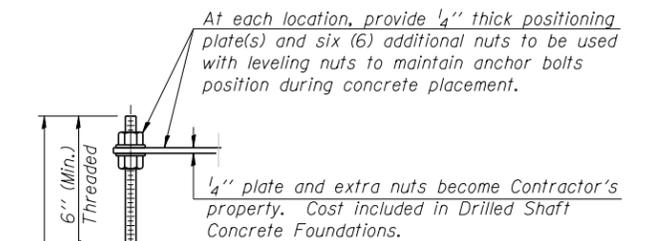
ASTM B26 Alloy 356-F or ASTM B209 Alloy 6061-T651 (4 required per sign truss)



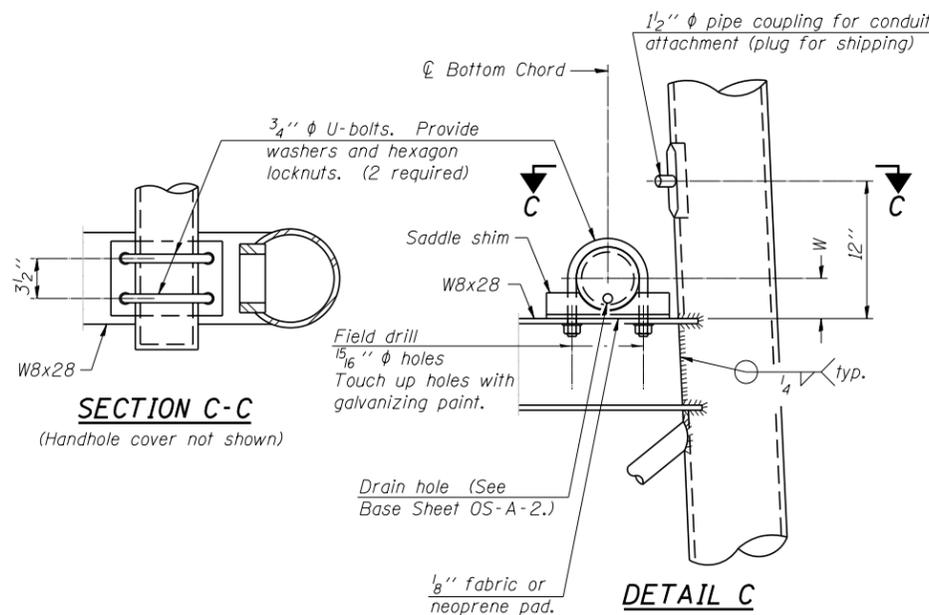
ANCHOR ROD DETAIL
Spread Footing Foundation



POSITIONING PLATE(S)



ANCHOR ROD DETAIL
Drilled Shaft Foundation



SECTION C-C

(Handhole cover not shown)

DETAIL C

10" ϕ PIPE SUPPORT FRAME DETAILS

Anchor rods shall conform to ASTM F1554 Grade 105. Galvanize upper 12" minimum per AASHTO M232. No welding shall be permitted on rods.