

PLAN-BOTT, SPLICE P

TYPICAL

Holes in hollow

structural section

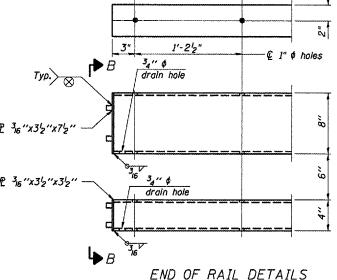
RAIL SPLICE CONNECTION

AT EXPANSION JT.

XS pipe spacer, '2" long.

TOTAL WHITE 13 FAP 332 13 KLINORS PROJECT

* D9 CM BRIDGE REPAIR FY 08-1 **CONTRACT NO. 78015**



All field drilled holes shall be coated with an approved zinc rich paint before erection.

Posts shall not be located closer than 1'-3" to an existing bridge expansion joint or end of bridge.

Steel Bridge Rail expansion joint shall be provided between any two (2) posts which span a bridge expansion joint. Bolts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.

Provide one g" and two 6" steel shims for 25% of the posts. Shims shall be similar to base plates in size and holes.

All steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.

BILL OF MATERIAL

Item	Unit	Quantity
Steel Railing, Type 2399	Foot	156'-0'

SPLICE DIMENSIONS

T	D	Α	В	Ç	E
≤4"	25"	1'-8"	2"	4"	25"
>4"≤6 ¹ 2"	334"	2'-0"	2'2"	52"	312"
>6½″≤9″	5′′	2'-4"	32"	62"	9"
>9"≤13"	7"	2'-10"	42"	8'2"	11''
Rall Splice	4"	1'-8''	2"	4"	

T = Total movement at expansion joint as shown on the design plans.

STEEL RAILING, TYPE 2399

(6'-3" Maximum Post Spacing)

See post spacing Sheet 10 of 13.