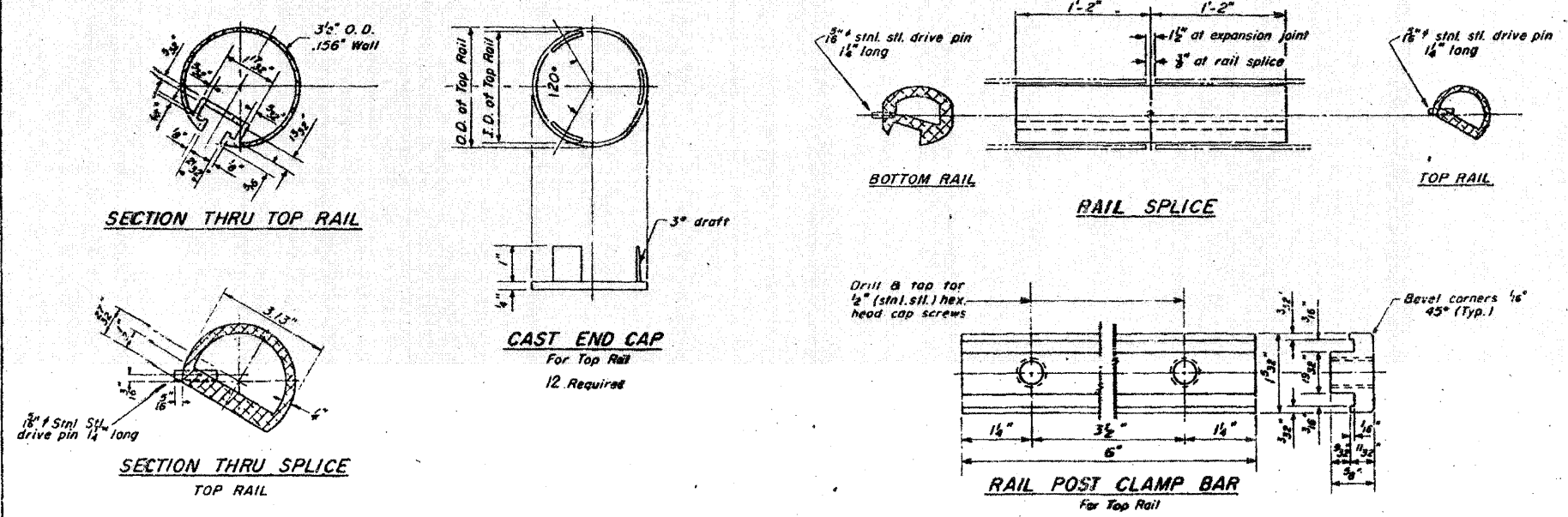


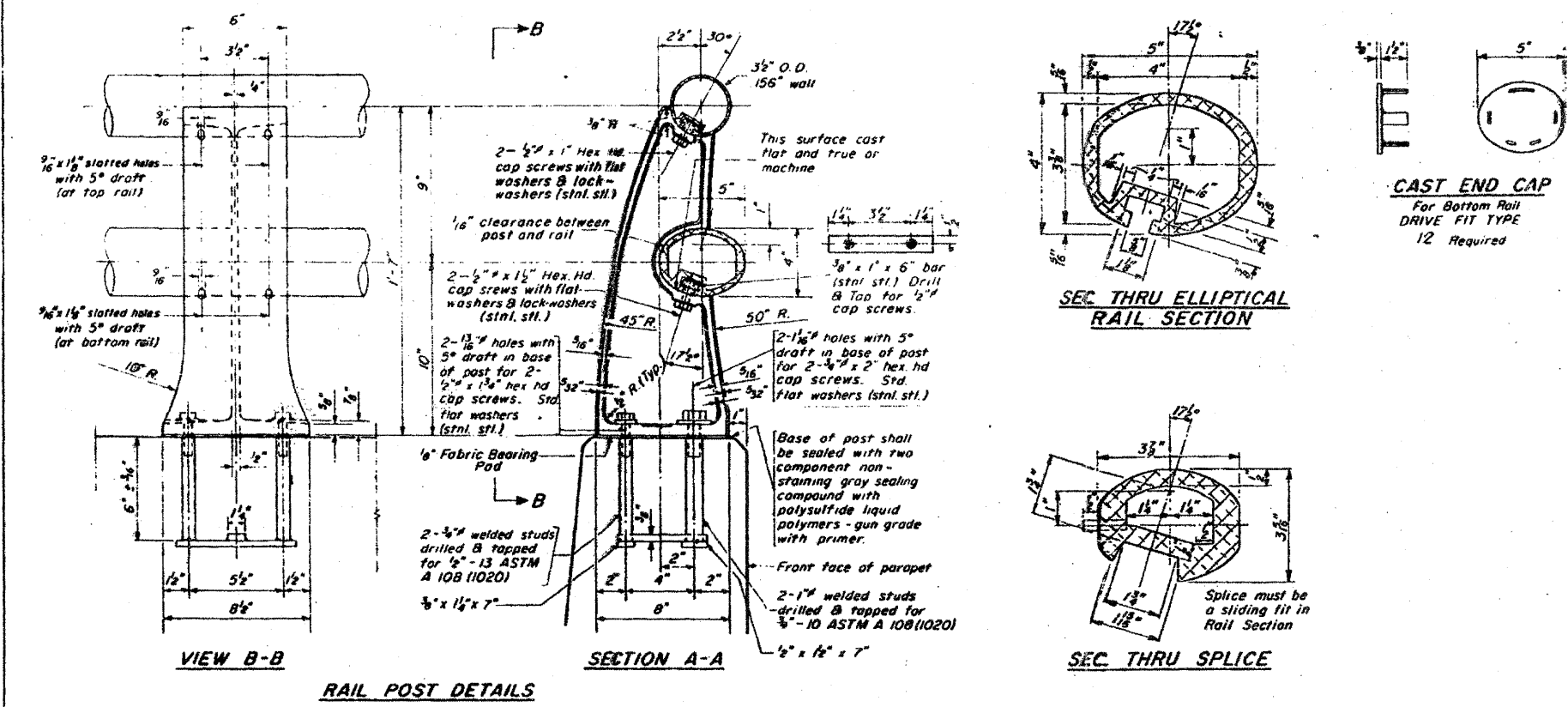
FOR INFORMATION ONLY

| ROUTE NO. | SECTION | COUNTY | TOTAL SHEETS | SHEET NO. |
|----------------------|---------|------------------|--------------|-----------|
| F.A.I.-64 | 82-1HB | ST. CLAIR | 110 | 67 |
| FED. ROAD DIV. NO. 4 | | ILLINOIS PROJECT | | |



NOTES:
All Posts shall be normal to parapet.
All Aluminum Alloy Extruded Rail shall be supplied in modular lengths of 30 feet, except at the end of bridge or over open joints in bridge deck where the rail shall be attached to a minimum of 2 posts. If the rail is on a horizontal curve of 2300 foot radius or less, the modular lengths may be reduced but shall be attached to a minimum of 2 posts.
All joints in rail shall be spliced per detail.

METHOD OF MEASUREMENT: Aluminum railing shall be measured in lineal feet. The length paid for shall be the over all length along the top longitudinal railing member thru all posts and gaps.
BASIS OF PAYMENT: Aluminum railing shall be paid for at the contract unit price per lineal foot for ALUMINUM RAILING TYPE L measured as specified, in accordance with Section 508 of the Standard Specifications, except as noted.
Cost of rail splice, end caps, and hardware to be incidental to item ALUMINUM RAILING TYPE L.
Provide 1-1/8" and 2-1/8" Aluminum Shims for 25% of the Posts. Rail elements shall be parallel to Grade. High spots shall be ground and low spots shimmed.
Aluminum alloy rail shall conform to ASTM B 221 alloy 6061-T6 or 6351-T5 with min. yield 35 ksi, min. tensile 38 ksi, and elongation of 10% in 2 inches.



BILL OF MATERIAL

| Item | Unit | Quantity |
|-------------------------|----------|----------|
| ALUMINUM RAILING TYPE L | Lin. Ft. | 487 |

STATE OF ILLINOIS
DIVISION OF HIGHWAYS
ALUMINUM RAILING
F.A. ROUTE 12 (9TH STREET)
OVER F.A.I. ROUTE 64
STATION 55 + 62.20
F.A.I. RT 64 ST. CLAIR COUNTY SECTION 82-1HB
H. W. LOCHNER, INC
ENGINEERS
CHICAGO, ILLINOIS

SHEET
7 OF 18