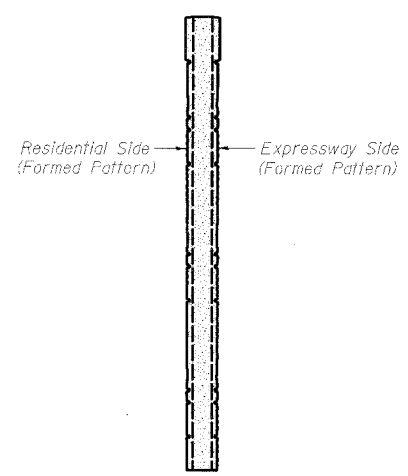
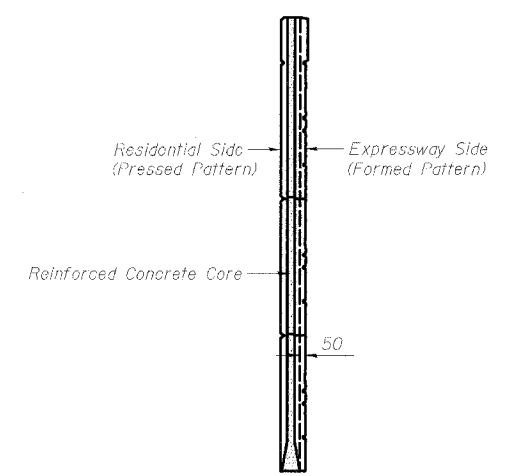


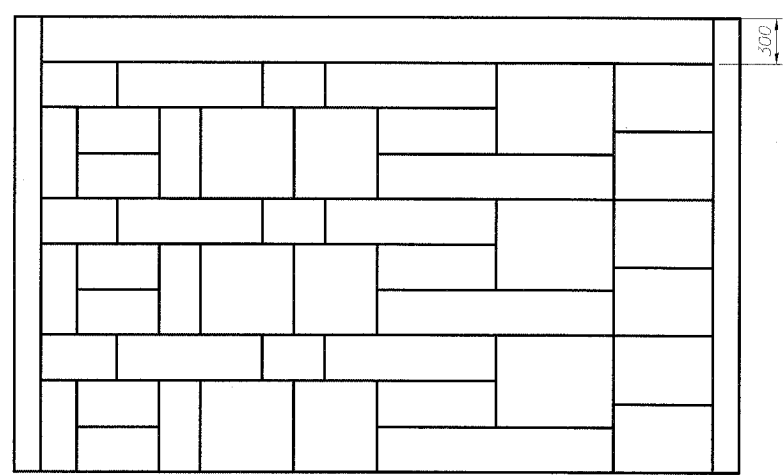
FORMED ASHLAR STONE PATTERN
 (Absorptive Panel - Expressway Side only)
 (Precast Panel - Expressway & Residential Sides)



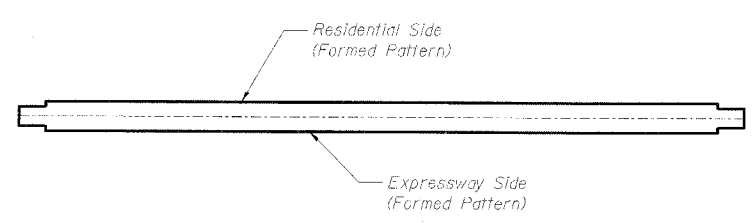
SECTION A-A THRU PRECAST PANEL



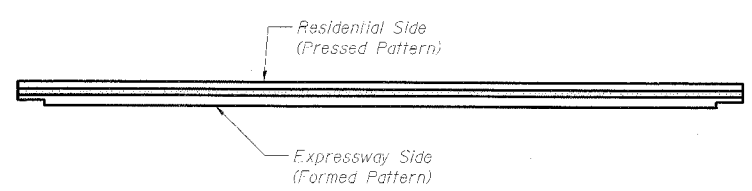
SECTION A-A THRU ABSORPTIVE PANEL



PRESSED ASHLAR STONE PATTERN
 (Absorptive Panel - Residential Side only)



SECTION B-B THRU PRECAST PANEL



SECTION B-B THRU ABSORPTIVE PANEL

Notes:

Reinforcement and Lifting Bars to be determined by manufacturer.

All dimensions in mm (millimeters) unless noted otherwise.

The panel texturing shown shall be used for all panels. The manufacturer shall prepare four differing panel patterns to be used in random order along the noise abatement wall. Panels and concrete columns shall be colored as specified in the Special Provisions. Alternate steel posts, if used, shall be painted matching color. Samples of panel texturing and coloring shall be submitted to the Department for approval in accordance with the Special Provision for Noise Abatement Wall.

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
 F.A.I. ROUTE 80/94 (KINGERY EXPRESSWAY)

**NOISE ABATEMENT WALL
 PANEL DETAILS**

SCALE _____ DRAWN BY ACE/CAD
 DATE 11/03 CHECKED BY _____

AMERICAN
 CONSULTING ENGINEERS