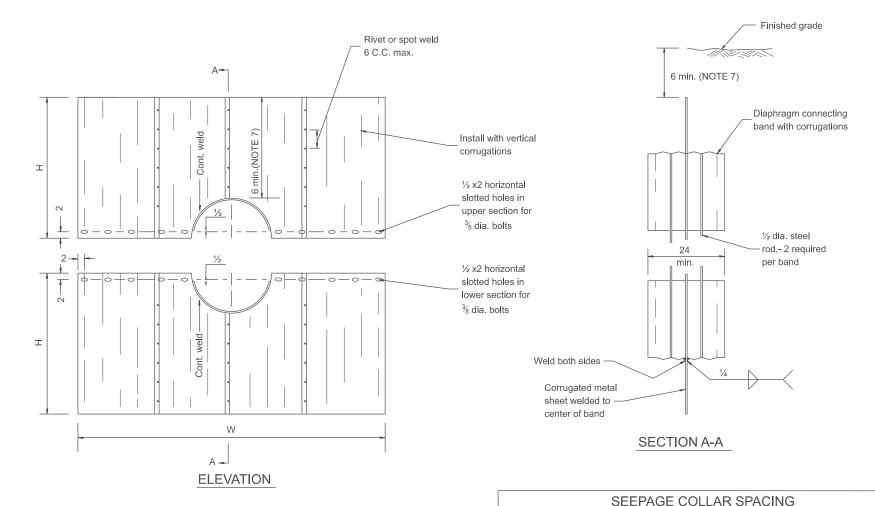


DETAILS OF CORRUGATED PIPE COLLAR



NOTES FOR COLLARS:

- 1. Materials and coatings for all collars shall be the same as that specified for the pipe, except that bituminous coated steel or aluminum collars may be used with PVC pipe.
- 2. Collars shall be shop fabricated, assembled and marked by painting to identify matching half sections of each collar.
- 3. The laps between the half sections and between the pipe and connecting bands shall be caulked with fiberized asphalt mastic at the time of installation.
- 4. All tank lugs, rods, and nuts shall be galvanized steel. Where aluminum collars are used, The rods and lugs shall be separated from the aluminum bands. By at least two (2) layers of 2 wide plastic tape with a total thickness of 21/4 mils or more.
- 5. The collars shall be welded to the connecting bands as shown on the drawings, all welds shall be treated as specified for class I, II, and III welds, miscellaneous. (Refer to AWS Standard Specifications)
- 6. Bands shall be fabricated from material having the same class of corrugations as the pipe to which it is to be attached.
- 7. Upper half of sheet may be cut shorter to provide 6 min. earth cover.

SEEPAGE COLLAR DIMENSION TABLE

PIPE DIAMETER	NOMINAL COLLAR SIZE	FABRICATIONS DIMENSIONS		
		W(WIDTH)	H(HEIGHT)	
12 15, 18 21, 24	8'x6'	8'-0"	38	
27 30	8'x7'	8'-0"	3'-8"	
36, 42 48	10'x7'	10'-0"	3'-8"	

Collar dimensions shown may be increased to allow fabrication from standard size sheets.

Less than 24 pipe: 100' spacing or midpoint

USER NAME = Eric.Thomas	DESIGNED -	REVISED -	
	DRAWN -	REVISED -	
	CHECKED -	REVISED -	
PLOT DATE = 12/7/2022	DATE -	REVISED -	
			_

DETAILS OF SEEPAGE COLLAR

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

Equal to or greater than 24 pipe: 80' spacing or midpoint

								unless otherwise noted.		
DETAILS OF SEEPAGE COLLARS FOR BURIED PIPES					F.A. RTE.	SECTION				
							DI	STRICT 4 DETAIL NO. 601401		
	SCALE: NOT TO SCALE	SHEET	OF	SHEETS	STA.	TO STA.		ILLINOIS FED. A		

PIPES" BURIED DESIGNER NOTES:

1. USE WITH DISTRICT CADD STANDARD: "SLOPE DRAIN FOR SPANDARD: "SLOPE DRAIN FOR SPANDARD: "SLOPE DRAIN FOR SPANDARD STANDARD: "SECTION OF THE SPANDARD STANDARD STANDA

COUNTY CONTRACT NO.

All dimensions are in inches