

1. Materials and coatings for all collars shall be the same as that specified for the pipe, except that bituminous coated steel or aluminum collars may be

2. Collars shall be shop fabricated, assembled and marked by painting to identify matching half sections of each collar.

3. The laps between the half sections and between the pipe and connecting bands shall be caulked with fiberized asphalt mastic at the time of installation.

4. All tank lugs, rods, and nuts shall be galvanized steel. Where aluminum collars are used, The rods and lugs shall be separated from the aluminum bands. By at least two (2) layers of 2(50) wide plastic tape with a total thickness of $2^{1}/_{4}$ mils or more.

5. The collars shall be welded to the connecting bands as shown on the drawings, all welds shall be treated as specified for class I, II, and III welds, miscellaneous. (Refer to AWS Standard Specifications)

6. Bands shall be fabricated from material having the same class of corrugations as the pipe to which it

7. Upper half of sheet may be cut shorter to provide 6(150) min. earth cover.

PIPE AMETER	NOMINAL COLLAR SIZE	FABRICATIONS DIMENSIONS			
		W(WIDTH)	H(HEIGHT)		
12(300) 75), 18(450) 25), 24(600)	8'×6' (2.4m × 1.8m)	8'-0'' (2 . 44m)	38(966)		
27(675) 50(750)	8'x7' (2.4m x 2.1m)	8'-0'' (2 . 44m)	3'-8'' (I . I2m)		
)0), 42(1050) 18(1200)	10'×7' (3.0m × 2.1m)	10'-0'' (3.05m)	3'-8'' (I . I2m)		

SEEPAGE COLLAR DIMENSION TABLE

Collar dimensions shown may be increased to allow fabrication from standard size sheets.

All dimensions are in inches (millimeters) unless otherwise noted.

RS FOR BURIED PIPES		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
				CONTRACT	NO.	
CADD STD. 601401-D4	FED. RO	AD DIST. NO. ILL	INOIS FED. AI	D PROJECT		