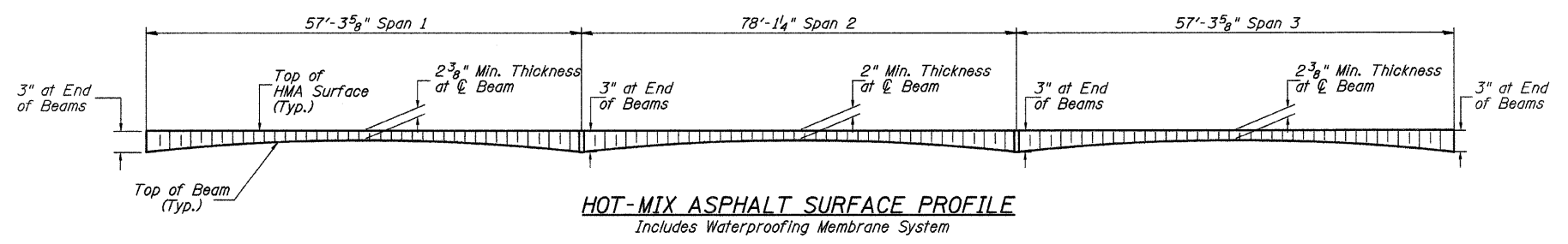


- ① Dowel Rods to be grouted after beams are in place and allowed to cure (Min. 24 hr.) prior to grouting the shear keys.
- ② 1" Joint shall be packed with a very dry mix of 2:1 sand and P.C. mortar. 1" Dimension may vary plus or minus to accommodate tolerance in beam lengths.



**SUPERSTRUCTURE DETAILS  
AND RAIL POST SPACING  
COUNTY HIGHWAY 9 OVER  
INDIAN CREEK  
SEC. 04-00068-00-BR  
CASS COUNTY  
STATION 49+92.52**