

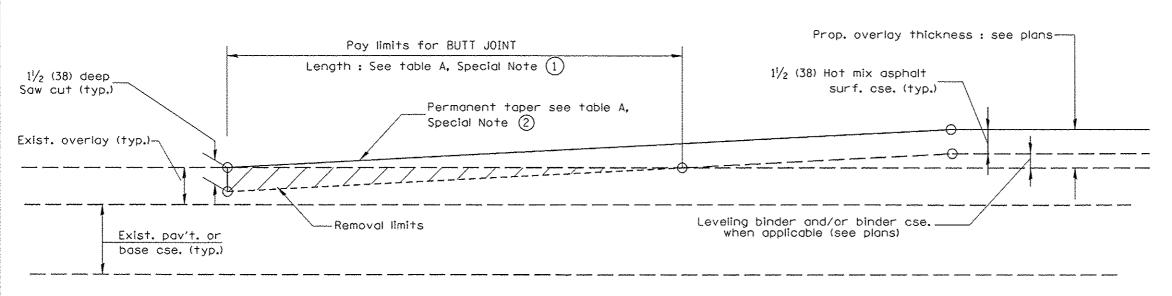
CASE 1: WITH HOT MIX ASPHALT SURFACE REMOVAL (COLD MILLING)

TABLE A
(LENGTHS AND TAPER RATES)

TECHOTIO AND TAI CIT TATEST									
SPECIAL NOTE NUMBER	ELEMENT	MAINLINE INTERSTATES & 4-LANE EXPRESSWAYS	ALL OTHERS						
1	LENGTH OF BUTT JOINT	60'(18.0 m)	30′(9 <b>.</b> 0 m)						
2	PERMANENT TAPER RATE	1:480	1:240						
3	TEMPORARY RAMP TAPER RATE	1:80	1:40						
4	TEMPORARY RAMP LENGTH	10'(3 <b>.</b> 0 m)	5′(1.5 m)						
(5)	LENGTH OF BUTT JOINT	10′(3 <b>.</b> 0 m)	10′(3.0 m)						

## GENERAL NOTES

- The work shall be done in accordance with Article 406.08 and the Special Provision for Butt Joints.
- The pavement surface to be removed may be either bituminous or P.C. concrete. The work shall be performed in accordance with Article 440.04 and the Special Provisions for Butt Joints.
- The saw cut joints shall be primed just prior to the placing of bituminous material. The work will be in accordance with the applicable portions of Article 406.05.



CASE 2: NO HOT MIX ASHALT SURFACE REMOVAL (COLD MILLING)

All dimensions are in inches (millimeters) unless otherwise noted.

04-01-97	CORRECTION TO DEPTH	J.A.		STATE OF ILLINOIS	BUTT JOINTS	F.A.U. SECTION RTE. 97-00069-00-WR	COUNTY SHEETS NO. TAZEWELL 98 59
10-16-06	REVISED TO 2007 SPEC.	M.A.	<u> </u>	DEPARTMENT OF TRANSPORTATION	NOT TO SCALE	CADD STD. 406101-04 FED. ROAD DIST, NO.   ILLINOIS FED.	CONTRACT NO. 89492