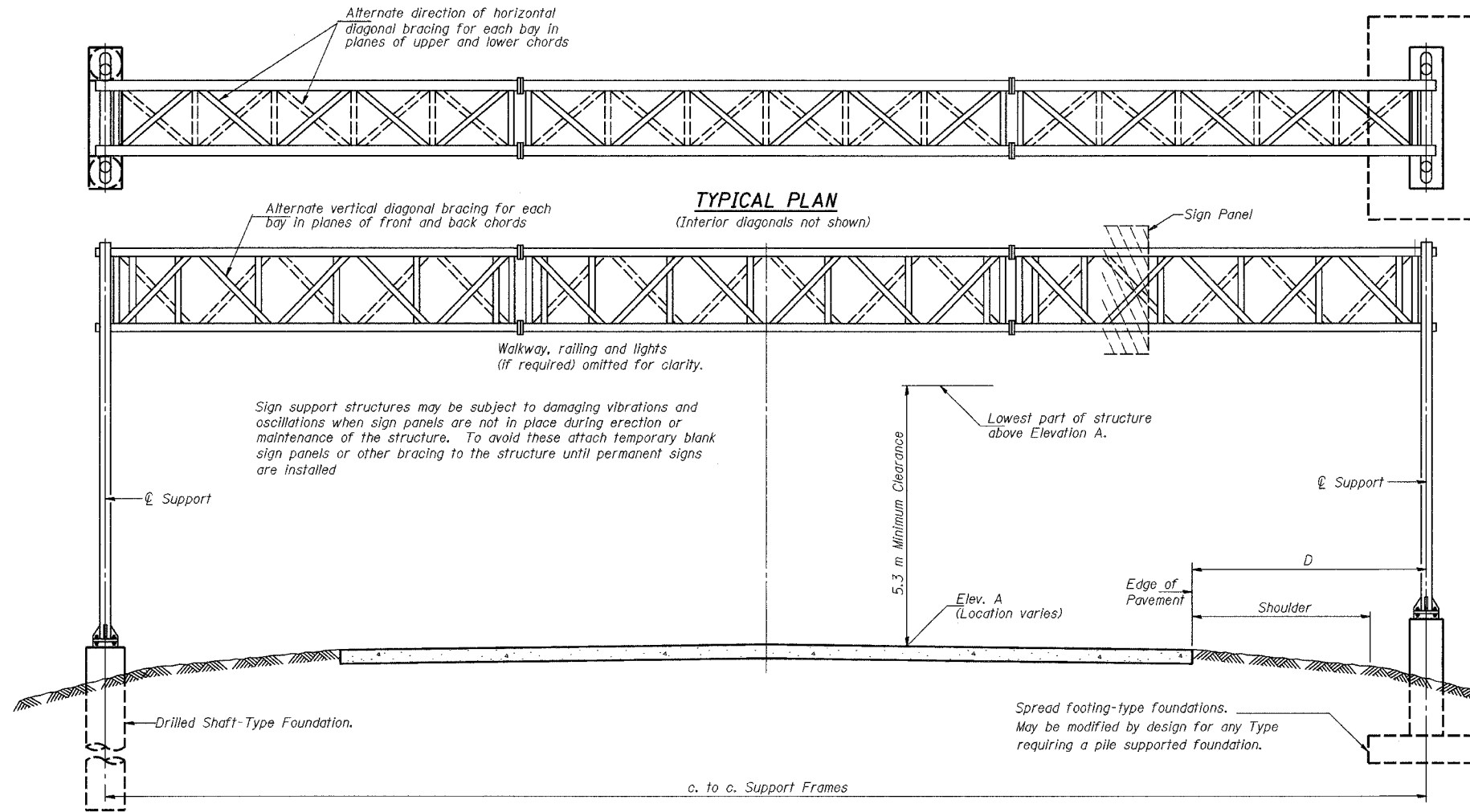


ALL DIMENSIONS IN METERS EXCEPT PAY ITEMS AND UNLESS NOTED OTHERWISE

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
80/94	2626.2-R-2	COOK/LAKE	1207	372
STA.	TO STA.			
FED. ROAD DIST. NO.	ILLINOIS FED. AID PROJECT			
CONTRACT NO. 62114	INDOT DES. NO. 0100987			



GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

MEASUREMENTS: All dimensions are in millimeters (mm) except as noted.

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 145 km/h WIND VELOCITY

WIND LOADING: 1.44 kPa normal to Sign Panel Area and truss elements not behind sign Loading Diagram.

WALKWAY LOADING: Dead load plus 2.2 kN concentrated live load.

DESIGN STRESSES:

FIELD UNITS
 $f'c = 24 \text{ MPa}$
 $f_y = 400 \text{ MPa}$ (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B with a minimum yield of 241 MPa, or A500 Grade B or C with a minimum yield of 319 MPa. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270M Gr. 250, Gr. 345 or Gr. 345W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer. The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 20 J. at 4° C. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" (HS) must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if members interfere) must satisfy the requirements of ASTM A449, ASTM A193M, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04(f) of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts, and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

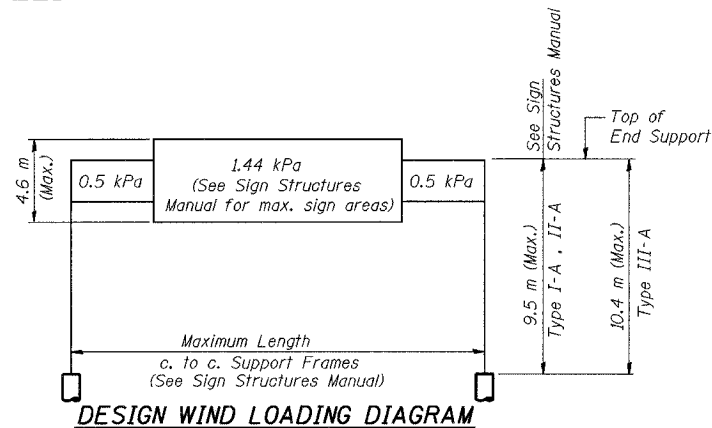
STEEL PIPE: DN indicates nominal diameter.

ANCHOR RODS: Shall conform to AASHTO M314 Gr. 250 or 380 (36 or 55) with a minimum Charpy V-Notch (CVN) energy of 20 J at 5° C.

CONCRETE SURFACES: All concrete surfaces above an elevation 150 mm below the lowest final ground line at each foundation shall be cleaned and coated with Bridge Seat Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

*If M270M Gr. 345W steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.



TYPICAL ELEVATION
(Looking at Face of Signs)**

Structure Number	Station	Design Truss Type	c. to c. Supports	Elev. A	Dim. D	Height of Tallest Sign	Total Sign Area
ISO161080L162.9	6+951.478	II-A	30.430	188.105	4.75	3.76	43.99
ISO161080R163.1	7+239.540	II-A	26.830	184.070	4.75	4.66	49.75
ISO161080L163.1	7+312.695	II-A	33.447	183.843	7.77	3.76	51.70
ISO161080L163.5	7+948.045	III-A	26.830	184.570	4.75	2.59	25.89

**Looking upstation for structures with signs both sides.

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE TYPE I-A (1.22 x 1.37)	m	90.7
OVERHEAD SIGN STRUCTURE TYPE II-A (1.37 x 1.6)	m	26.8
OVERHEAD SIGN STRUCTURE TYPE III-A (1.52 x 2.13)	m	66.6
CONCRETE FOUNDATIONS	m ³	56.4
DRILLED SHAFT CONCRETE FOUNDATIONS	m ³	56.4

NUMBER	REVISION	DATE

REVISIONS	
NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION
 I-80/94/US 6
 KINGERY-BORMAN EXPRESSWAY
 BURNHAM ROAD TO US 41
**OVERHEAD SIGN STRUCTURES
 GENERAL PLAN & ELEVATION
 ALUMINIUM TRUSS & STEEL SUPPORTS**
 SCALE NONE DRAWN BY ACE/CAD
 DATE 07/05 CHECKED BY TAE

AMERICAN
CONSULTING ENGINEERS