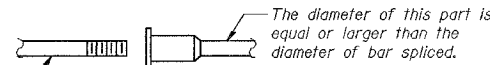


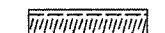
BAR SPLICER ASSEMBLY DETAIL

Bar Size	No. Assemblies Required	Location
15	488	Deck
20	8	W Abut Diaphragm
20	8	E Abut Diaphragm
30	6	W Abut
15	36	Pier 1
25	14	Pier 1
15	36	Pier 2
25	14	Pier 2
30	6	E Abut

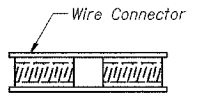
The diameter of this part is equal or larger than the diameter of bar spliced.



ROLLED THREAD DOWEL BAR



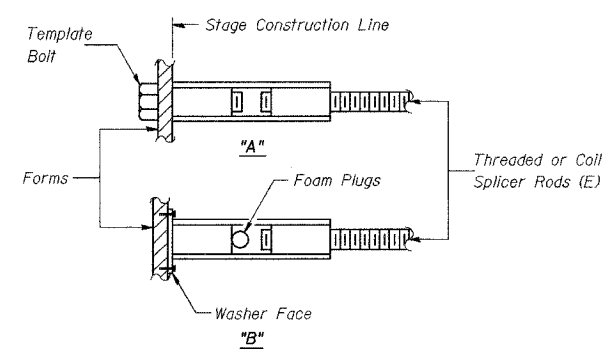
**** ONE PIECE**



WELDED SECTIONS

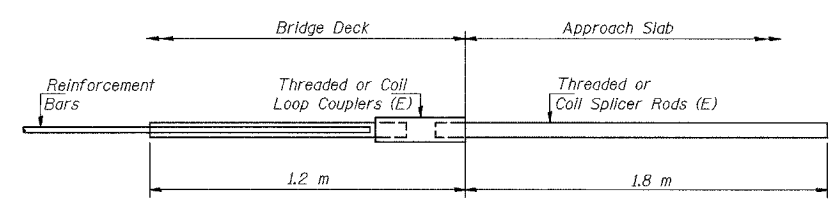
BAR SPLICER ASSEMBLY ALTERNATIVES

** Heavy Hex Nuts conforming to ASTM A 563M, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt.
 "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.
 (E) : Indicates epoxy coating.



INTEGRAL ABUTMENT BAR SPLICER ASSEMBLY DETAIL FOR #15 BAR

Min. Capacity = 100 kN - tension
Min. Pull-out Strength = 40 kN - tension
No. Required = 340

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars. Splicer rods shall be of minimum 400 MPa yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

- Minimum Capacity = $1.25 \times 10^{-3} \times f_y \times A_s$ (Tension in kN)
- Minimum *Pull-out Strength = $1.25 \times 10^{-3} \times f_{s,allow} \times A_s$ (Tension in kN)

Where f_y = Yield strength of lapped reinforcement bars in MPa.
 $f_{s,allow}$ = Allowable tensile stress in lapped reinforcement bars in MPa (Service Load)
 A_s = Tensile stress area of lapped reinforcement bars (mm²).
 * = 28 day concrete

Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements	
		Min. Capacity kN - tension	Min. Pull-Out Strength kN - tension
#15	640 mm	100	40
#20	790 mm	150	60
#25	1,320 m	250	100
#30	1,850 m	350	140

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for Threaded Tie Bar Assembly, Epoxy Coated. All dimensions are in millimeters (mm) except as noted.

DESIGNED	BHS
CHECKED	KFA
DRAWN	MJB
CHECKED	GSP

BSD-1 (M)

ILLINOIS DEPARTMENT OF TRANSPORTATION
 F.A.L. ROUTE 80/94 (BORMAN EXPRESSWAY)
 OVER HOBMAN AVENUE

BAR SPLICER (COUPLER) DETAILS
 SECTION 2626.2-R-2
 LAKE COUNTY, INDIANA
 STATION 8+225.132
 STRUCTURE NO. I-80-1-8459 (EB & WB)
 DATE 09/05 (016-1001 & 016-1002)

AMERICAN
 CONSULTING ENGINEERS